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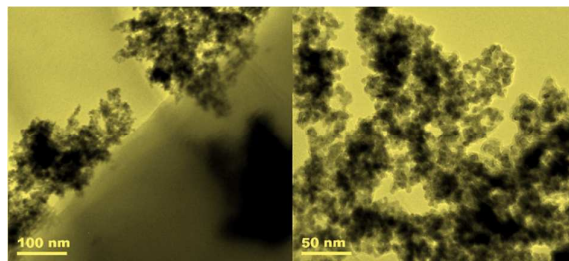
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Graphical Abstract



Pd-NNSs-ECNFs were successfully prepared and applied in Suzuki coupling reactions in environmental friendly solvent systems.

ARTICLE

Facile Synthesis, Characterization and Application of Highly Active Palladium Nano-network Structures Supported on Electrospun Carbon Nanofibers

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Palladium nano-network structures supported on electrospun carbon nanofibers (Pd-NNSs-ECNFs) were successfully prepared through a novel $K_2Pd^{II}Cl_4/K_4Fe^{II}(CN)_6$ cyanogel method. The Pd-NNSs have features and properties of small particle size, low dimensionality, quantum effect and high stability. SEM, TEM and XPS were used to characterize the Pd-NNSs-ECNFs. The Pd-NNSs-ECNFs were used as a catalyst in different types of Suzuki coupling reactions to evaluate the catalytic abilities. Results showed that the heterogeneous catalyst (Pd-NNSs-ECNFs) had high catalytic activity (high yields to the products) to the Suzuki coupling reactions in an environmentally friendly solvent system (Ethanol/H₂O). The catalyst can be recycled by the filtration, and reused seven times without losing the catalytic activity. This research opened new applications of Pd-NNSs-ECNFs in the area of green chemistry.

1. Introduction

Palladium (Pd) nanoparticles have received intense interests because of their fascinating properties and potential applications in diverse fields such as hydrogen storage,¹ organic synthesis,²⁻³ fuel cells,⁴ sensors⁵ and electrochemical detection etc.⁶ Due to the excellent catalytic activities, the Pd nanoparticles were widely used in organic synthesis and electrocatalysis.⁷⁻¹³ Pd nanoparticles could be supported on a number of materials such as carbon materials,¹⁴⁻¹⁵ polymers,¹⁶⁻¹⁸ and mesoporous inorganic materials.¹⁹⁻²⁰ The heterogeneous Pd nanoparticles shows good catalytic abilities and the supported structure is benefit for the recovery and recycle use. Compared with the traditional Pd nanoparticles, palladium nano-network structures (Pd-NNSs) have features and properties of small particle size, low dimensionality, quantum effect and high stability.²¹⁻²³ Pd-NNSs could be produced through a hydrogel method.²⁴⁻²⁷ The hydrogels were prepared by mixing the K_2RCl_4 (R = Pd/Pt) and $K_x[M(CN)_n]$ (n = 4, 6; M = Co, Fe, Ru, Os, Ni, Cr) in polymer solutions and the mixture of the coordination polymers was also called cyanogels. Cyanogels were a special class of three-dimensional double-metal cyanides for preparing the Pd-NNSs and other metal or alloys nanostructures. Zhang et al. had fabricated Pd-NNSs by using NaBH₄ to reduce the $K_2Pd^{II}Cl_4/K_4Fe^{II}(CN)_6$ cyanogel.²⁴ The prepared Pd-NNSs had high electrocatalytic activity and good electrochemical self-stability.²⁴

In this work, we highlight the novel Pd nano-network structures supported on electrospun carbon nanofibers (Pd-NNSs-ECNFs) as catalyst for Suzuki coupling reactions. Cyanogels method for the preparation of the Pd-NNSs-ECNFs catalyst is emphasized. The structures of Pd-NNSs-ECNFs were

characterized by SEM, TEM and XPS. The obtained Pd-NNSs-ECNFs catalyst showed good activity, highly efficient and cyclic utilization as heterogeneous catalysts for the Suzuki coupling under the environmentally friendly solvents.

2. Experimental

2.1. Materials

Polyacrylonitrile (PAN, $M_w = 150,000$) and anhydrous N, N-dimethylformamide (DMF, 99.8%) were purchased from Sigma-Aldrich. Pd/C catalysts (wetted with ca. 55% water) contain 10 wt% of palladium, K_2PdCl_4 (99%), $K_4Fe(CN)_6$ (98.5%) and NaBH₄ (98%) were purchased from Alfa Aesar. Potassium carbonate (K_2CO_3 , 99%), ethanol (99.5%), phenylboronic acid (99%), 4-nitrobenzene, 4-chlorobenzene (99%), 4-iodobenzene (97%), 4-bromobenzene (99%), 4-nitrophenylboronic acid (98%), 4-methoxyphenylboronic acid (98%) and 4-methoxybenzene (98%) were obtained from J&K chemical Ltd.

2.2. Preparation of electrospun carbon nanofibers (ECNFs)

ECNFs were prepared by carbonizing the electrospun PAN nanofibers. PAN nanofibers were prepared according to previous report in our group.¹² 10 wt% PAN/DMF solution was electrospun to nanofibers in an electric field of 100 kV m⁻¹, by applying a 25 kV voltage to a 25 cm gap between the spinneret and the collector. The carbonized electrospun nanofibers were prepared in high temperature furnace with following steps: (1) PAN nanofibers were heated to 230 °C (1 °C/min) and annealing for 2 h in air for the pre-oxidation; (2) heating up to 800 °C at a heating rate of 5 °C/min and annealing for 30 min for the carbonization.

In order to improve the hydrophilicity, the ECNFs were activated by mixing the ECNFs and nitric acid (40 vol%) in a round bottom flask under ultrasonic for 5 min and then heated at 90 °C for 2 h.²⁸

2.3. Synthesis of Pd-NNSs-ECNFs

10 mL of 50 mM $K_2Pd^{II}Cl_4$ aqueous solutions, 1 mL of PVP aqueous solution (10 wt% in water) and 5 mL of 50 mM $K_4Fe^{II}(CN)_6$ aqueous solutions were mixed at 10-15 °C. Then, a piece of activated ECNFs was immersed into the above mixture solution and pumped by vacuum pump for 10 min until the ECNFs were completely wetted. After stood for 20 min, the mixture was further treated by vacuum pumping for 10-110 min, then the orange-red $K_2Pd^{II}Cl_4/K_4Fe^{II}(CN)_6$ cyanogel was formed. After that, 25 mL of 0.5 M $NaBH_4$ solution was added to the orange-red $K_2Pd^{II}Cl_4/K_4Fe^{II}(CN)_6$ cyanogel and the resulting cyanogel was stood for an additional 1 h. Finally, the mixture was filtered, washed and dried in a vacuum oven at 50 °C for 12 h.

2.4. Catalysis of Pd-NNSs-ECNFs for Suzuki coupling

The obtained Pd-NNSs-ECNFs were used as catalysts for Suzuki coupling reactions. The reaction procedure is described as follows, and all reactions were carried out under nitrogen atmosphere. 7 mL of the ethanol, 7 mL of the deionized water, 1.5 mmol NaOH, 1 mmol of the aryl halide, 1.25 mmol phenylboronic acid, 0.5 mol% Pd-NNSs/ECNFs were placed in a 50 mL flask and heated at 80 °C for 10 h with stirring (500 rpm). And then the above mixture was filtered at room temperature. The filtrate was extracted with ethyl acetate for three times and the organic phase was added anhydrous Na_2SO_4 to absorb residual water. Finally, the solution was filtered and concentrated in vacuum. The products were obtained by column chromatography using ethyl acetate/petroleum ether. The filter cake (Pd-NNSs-ECNFs) was washed with distilled water for recycle use.

2.5. Characterizations

X-ray photoelectron spectra (XPS) were recorded on an Escalab-MKII spectrometer with a $MoK\alpha$ X-ray as excitation source. Scanning electron microscope (SEM) was performed on SEM, TESCAN vega 3. The transmission electron microscope (TEM) was conducted by a JEOL 2000 transmission electron microscope operating at 200 kV. The samples for TEM characterization were prepared by placing a small piece of ultrathin Pd-NNSs-ECNFs mat on the copper grid and dropping a drop of ethanol on the sample for a good “adhesive” between the mat and the grid. Proton and carbon nuclear magnetic resonance spectra (1H and ^{13}C -NMR) were measured at 400 MHz and 100 Hz respectively on a Bruker Avance-400 spectrometers. FT-IR spectra were recorded by Perkin-Elmer SP one FT-IR. Elemental analyses were taken by a Perkin-Elmer model 2400 CHN analyses. Inductively coupled plasma atomic emission spectroscopy (ICP-AES) (Optima 7300DV, Perkin-Elmer) was employed to measure the concentrations of Palladium. The quantity of Pd-NNSs-ECNFs was measured by the way of ICP (Varian, 725-ES).

3. Results and discussion

3.1. Preparation of Pd-NNSs-ECNFs

The activation of ECNFs by nitric acid solution (40 vol%) for 2 h at 90 °C improved their hydrophilicity²⁹⁻³⁰ and so that the aqueous solution could easily permeate into the carbon nanofiber mat. The amount of Pd-NNSs-ECNFs could be tuned by controlling the pumping cyanogel time (Fig. 1). The amount of Pd-NNSs inside of electrospun carbon nanofiber mat was in proportional to the pumping time. The quantity of Pd-NNSs supported on ECNFs were measured

by the Inductively Coupled Plasma (ICP) method. 0.5 g Pd-NNSs-ECNFs were put in 60 mL aqua regia, then vigorously stirring for 60 min at room temperature. Then the solution was diluted, and the quantity of palladium was measured by ICP.

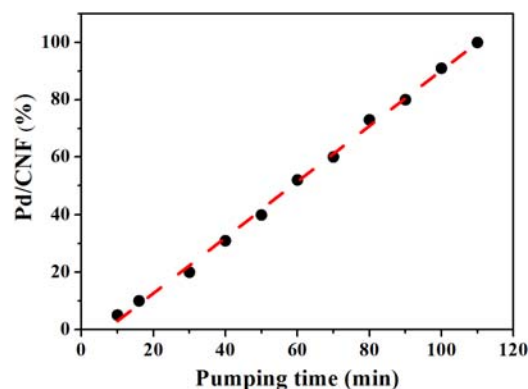


Figure 1. The quantity change of Pd-NNSs supported on CNFs with pumping cyanogel time

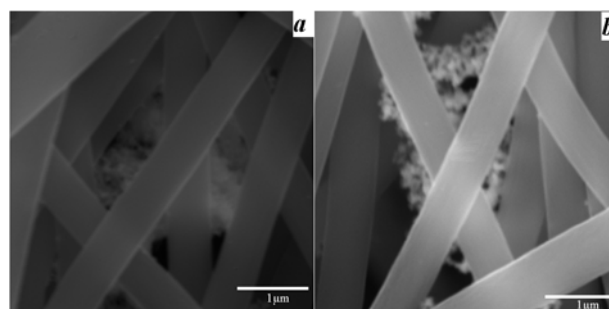


Figure 2. SEM images of the Pd-NNSs-ECNFs.

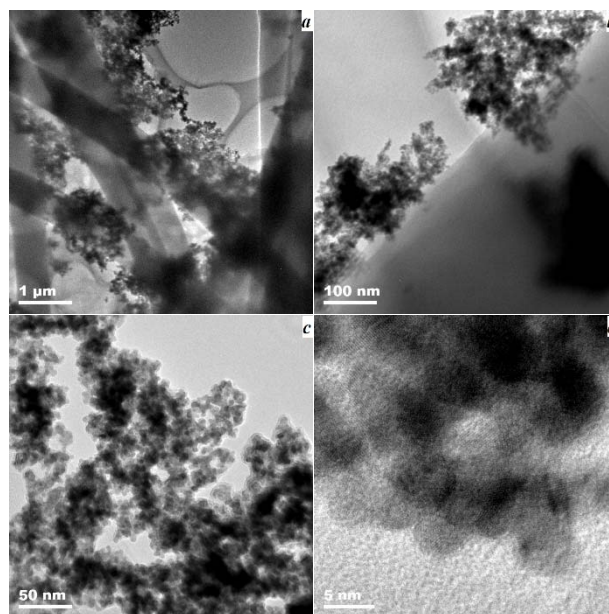


Figure 3. TEM images of the Pd-NNSs supported on ECNFs with increasing resolution (a to d)

3.2. Structural characterization

The structure and morphology of the Pd-NNSs-ECNFs were characterized by the scanning electron microscopy (SEM, Fig. 2) and

transmission electron microscopy (TEM, **Fig. 3**). The Pd-NNSs were located inside of the ECNFs so that they were difficult to drop out. Pd-NNSs were seen to be dispersed in the carbon nanofibers in **Fig. 3**. The transmission electron microscopic (TEM) images (**Fig. 3**) showed Pd-NNSs were composed of small spherical Pd-NPs (about 5 nm). These small primary NPs are interconnected to one another to form larger secondary 3D networks nanostructures with abundant pores.

3.3. XPS spectra of Pd-NNSs

X-ray photoelectron spectroscopy (XPS) measurements were shown in **Fig. 4a** and deconvoluted XPS spectra of the Pd-NNSs were plotted in the **Fig. 4b**. XPS spectra showed a big peak at 285 eV for the C1s and two small peaks at 334 eV and 342 eV, for the Pd 3d regions.²⁴ The spectra also indicated that the Pd^{II} was successfully reduced to the metallic Pd⁰. XPS spectra further indicated that very little Pd-NNSs are loaded on the surface of the carbon nanofibers and mainly embedded in the carbon nanofibers.²⁴ This happens because the K₂Pd^{II}Cl₄/K₄Fe^{II}(CN)₆ cyanogel could intrude inner fibers and after reduction Pd-NNSs on the outer surface could easily wash away leaving behind the firmly embedded Pd-NNSs inside the fibers.

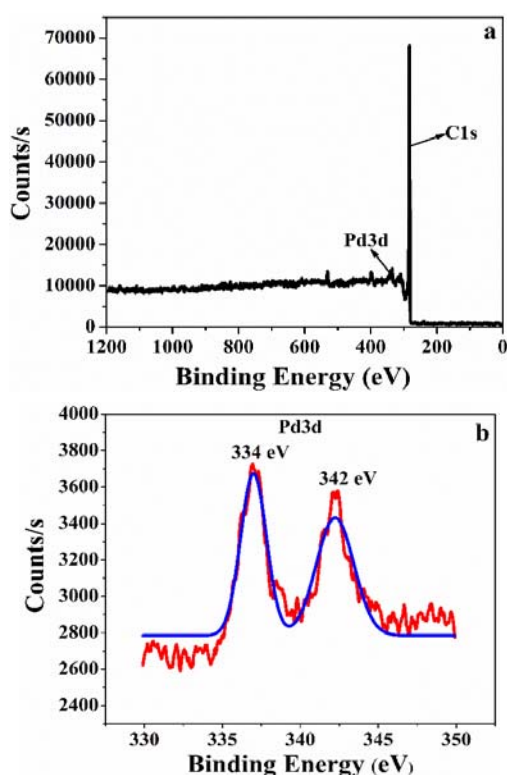
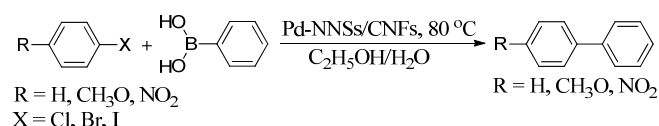


Figure 4. XPS spectra of Pd-NNSs: total spectrum (a) and enlarged Pd3d spectrum (b) supported on the ECNFs.

3.4. Catalytic Characteristics of Pd-NNSs-ECNFs



Scheme 1. Suzuki coupling reactions of aryl halide with phenylboronic acid, with sodium hydroxide in ethanol/water, catalysed by Pd-NNSs-ECNFs respectively.

Suzuki coupling reaction catalysed by Pd is an important and powerful strategy for the formation of carbon-carbon (C-C) bonds.³¹⁻³² In this study, in order to evaluate the catalytic activity, the Pd-NNSs-ECNFs were used as catalysts in the Suzuki (C-C coupling) reaction between aryl halide and phenylboronic acid, as shown in the **Scheme 1**.

In Suzuki coupling reaction, the various bases have big influence on the efficiency.¹¹ Therefore, we firstly optimized the experimental conditions of using different bases. The high yields were obtained when using NaOH, KOH, or NaOMe as base (**Table 1**, Entry 5-7) and NaOH was the most efficient (high yield and cost effective) base in Suzuki coupling reaction with ethanol/water used as the solvent.

Secondly, Pd-NNSs-ECNFs were used as catalysts for Suzuki-Miyaura Reactions of various aryl halides (**Table 2**). The Pd-NNSs-ECNFs showed good catalytic activity to different aryl halides. It should be noted that the low-active 4-chlorobenzene also could be coupled in good yield (**Table 2**, entry 1). For the high-active aryl bromides and aryl iodides, higher yields were obtained (**Table 2**, entry 2-5).

The unreduced Pd^{II} (Pd(OAc)₂) was also used as catalyst for the coupling reaction (**Table 2**, entry 6). However, C-C bond formation was not observed, indicating that palladium in the reduced form is the active site for the Suzuki-Miyaura coupling reaction.

Table 1. Suzuki-Miyaura coupling of 4-chlorobenzene catalysed by Pd-NNSs-ECNFs ^[a]

Entry	Base	Temperature	Time	Yield ^[b]
1	K ₂ CO ₃	80 °C	10 h	65%
2	K ₃ PO ₄	80 °C	10 h	45%
3	Cs ₂ CO ₃	80 °C	10 h	56%
4	Na ₂ CO ₃	80 °C	10 h	41%
5	NaOH	80 °C	10 h	91%
6	KOH	80 °C	10 h	92%
7	NaOMe	80 °C	10 h	93%

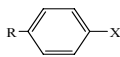
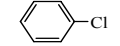
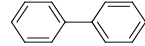
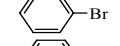
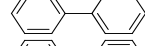
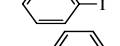
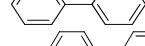
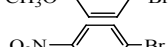
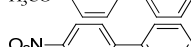
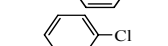
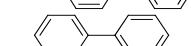
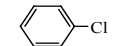
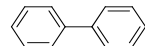
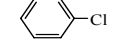
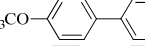
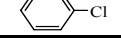
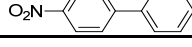
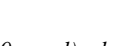

^[a] Reaction conditions: 4-chlorobenzene (1 mmol), phenylboronic acid (1.5 mmol), base (3.0 mmol), deionized water (8 mL), ethanol (8 mL) and 0.5 mol% Pd-NNSs-ECNFs, 80 °C, under N₂.

^[b] Determined by GC analysis with an internal standard.

A commercial Pd/C catalyst (Alfa Aesar, 0.5 mol% Pd) was also applied for the comparison purpose for the same coupling reaction (**Table 2**, entry 7). The yield was only 32% of the cross-coupled product by using Pd/C in the coupling of 4-chlorobenzene with phenylboronic acid. The high catalytic activity of Pd-NNSs-ECNFs may be ascribed to the large active surface area, which originated from the particular 3D networks structure²⁴ and plentiful pores of electrospun carbon nanofibers mat. Such a structure ensured the high dispersion of Pd active sites and facilitates the diffusion of the reactants in the pores.

Generally, heterogeneous catalysts easily lose their catalytic activity due to extensive leaching of the active metal species. To our surprise, the Pd-NNSs-ECNFs can be recycled and reused seven times without losing its catalytic activity (**Table 2**, entry 1-5). Simple filtering could retrieve the catalyst from the reaction pot. Obviously, the excellent self-stability of Pd-NNSs enhanced the catalytic stability.

Table 2. Suzuki-Miyaura Reactions of various aryl halides catalysed by Pd-NNSs-ECNFs^[a]

Entry		Time	Yield (%) ^[b]	Product	Catalyst recycled
1		10 h	91-86%		7 times
2		10 h	97-92%		7 times
3		10 h	99-96%		7 times
4		10 h	96-91%		7 times
5		10 h	98-93%		7 times
6 ^[c]		10 h	<3%		-
7 ^[d]		10 h	32%		-
8 ^[e]		10 h	95-90%		7 times
9 ^[f]		10 h	97-92%		7 times

^[a] Reaction conditions: aryl halide (1.0 mmol), phenylboronic acid (1.5 mmol), NaOMe (3.0 mmol), ethanol (8 mL), water (8 mL), and 0.5 mol% Pd-NNSs-ECNFs, 80 °C, under N₂.

^[b] Determined by the GC-analysis with an internal standard.

^[c] Pd(OAc)₂ (0.5 mol% Pd) as catalyst.

^[d] Pd/C (0.5 mol% Pd) as catalyst.

^[e] 4-nitrophenylboronic acid instead of phenylboronic acid.

^[f] 4-methoxyphenylboronic acid instead of phenylboronic acid.

4. Conclusions

Palladium nano-network structures supported on the electrospun carbon nanofibers (Pd-NNSs-ECNFs) were successfully prepared by a novel K₂PdCl₄/K₄Fe^{II}(CN)₆ cyanogel method. The structures of Pd-NNSs-ECNFs were characterized by the SEM, TEM and XPS. The Pd-NNSs-ECNFs catalyst was successfully applied in Suzuki coupling reaction and showed high catalytic activity in an environmentally friendly solvent system (C₂H₅OH/H₂O). The catalyst could be recycled and reused many times without losing its catalytic activity. We anticipate that the Pd-NNSs-ECNFs would be applied in various fields and provide new opportunities in green chemistry area.

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Notes and references

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