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1 **Metabolic analysis of butanol production from acetate in *Clostridium***  
2 ***saccharoperbutylacetonicum* N1-4 using  $^{13}\text{C}$  tracer experiments**

3  
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## 1 Abstract

2 During acetone-butanol-ethanol (ABE) fermentation by clostridia, acetate is reutilised for butanol production.  
3 In this study, we investigated the characteristics of ABE production from acetate and analysed the  
4 metabolism of exogenously added acetate by *Clostridium saccharoperbutylacetonicum* N1-4.  
5 Supplementation of 4 g/L exogenous acetate, to media containing glucose, increased not only concentrations  
6 of butanol (48.3%) and acetone (90.5%), but also the ratio of acetone to butanol (27.1%), which suggested  
7 that acetate addition altered the metabolic flux. Acetate could not be metabolized in the absence of glucose,  
8 thus glycolysis appeared to be necessary for acetate utilisation. In order to clarify the metabolism of  
9 exogenous acetate, <sup>13</sup>C tracer experiments were performed by supplementing [1, 2-<sup>13</sup>C<sub>2</sub>] acetate in culture  
10 broth. Based on the results of gas chromatography-mass spectroscopy analysis, we first confirmed both  
11 butanol and acetone formation from acetate. Further, the acetate-to-butanol efficiency will significantly  
12 decrease when more acetate than 2–4 g/L is added to the fermentation, while acetate-to-acetone efficiency  
13 may remain high (up to a ratio of 2 mol acetate per 1 mol glucose fed). Moreover, the culture supplemented  
14 with acetate exhibited an increase in conversion efficiency of glucose to butanol and acetone, from 0.196%  
15 to 19.5% and from 0 to 7.64%, respectively, even during acidogenesis. Thus, we first revealed quantitatively  
16 that acetate addition induced solvent production during early growth phase, and increased metabolic flux to  
17 acetone and butanol production from both acetate and glucose.

18

19 **Key words:** Butanol fermentation; acetate; <sup>13</sup>C-tracer experiment; metabolic analysis; *Clostridium*  
20 *saccharoperbutylacetonicum*

## 1. Introduction

Diminishing oil resources, and the increasing environmental concerns resulting from the impact of petroleum fuel emissions, has placed greater emphasis on the search for alternative renewable fuel sources.<sup>1,2</sup> Butanol is an alternative liquid biofuel, which can be produced from renewable feedstock, such as agricultural and domestic wastes,<sup>3-5</sup> in a process referred to as the acetone-butanol-ethanol (ABE) fermentation. In contrast to the traditional alcohol-based biofuel ethanol, butanol is compatible with the existing fuel engines, and can be used in pure form or as a blend with gasoline. In addition, it has a higher energy density, lower vapour pressure, and is less corrosive.<sup>6,7</sup> These attributes make butanol one of the most attractive liquid biofuels.

ABE-producing clostridia are gram-positive, spore forming, and obligate anaerobes.<sup>8</sup> The metabolism of ABE-producing clostridia is divided into the following two distinct phases: acidogenesis and solventogenesis.<sup>9</sup> During acidogenesis, organic acids such as lactic acid, acetic acid, and butyric acid are formed. Accumulation of these acids results in the induction of solventogenesis, during which these acids are reutilised to produce solvents (ABE). In consideration of the reutilisation pathway of ABE-producing clostridia, organic acids are of considerable value as substrates for butanol production. Compared with butyric acid and lactic acid, acetic acid is readily produced from hemicelluloses by extensive degradation during acid hydrolysis, which results in its accumulation.<sup>10,11</sup> Therefore, acetate is considered to be an available and feasible substrate for ABE fermentation.

The characteristics of ABE fermentation from acetate has been investigated using *C. acetobutylicum* and *C. beijerinckii*, with supplementation of glucose, xylose or hydrolysate derived from biomass.<sup>12-14</sup> Although additional acetate was shown to be consumed during ABE fermentation in all the previous studies, the effect of acetate on the ABE production depend on clostridia strains employed.<sup>15-17</sup> *Clostridium saccharoperbutylacetonicum* is one of the major species of ABE-producing clostridia, and we previously

24 reported on ABE production using *C. saccharoperbutylacetonicum* N1-4 from organic acids other than  
25 butyrate<sup>18,19</sup> and lactate.<sup>20,21</sup> However, to our knowledge, there are no reported studies on the investigation of  
26 the effect of exogenous acetate on ABE fermentation using *C. saccharoperbutylacetonicum*.

27 Considerable research has been conducted on the analysis of ABE metabolism in response to added acetate  
28 in *C. beijerinckii* or *C. acetobutylicum* using several approaches, including gene expression analysis,<sup>22,23</sup>  
29 assays of metabolic enzyme activities,<sup>24</sup> and metabolic flux analysis.<sup>25</sup> However, these approaches still have  
30 not demonstrated the direct conversion of additional acetate to butanol. In addition, there are no findings on  
31 whether or not ABE-producing clostridia generate acetate from sugar during the ABE fermentations with  
32 exogenous acetate addition. Because acetate has been found to be generated from glucose during  
33 acidogenesis through the routes of phosphotransacetylase (PTA) and acetate kinase (AK) reactions, and then  
34 reutilised via the reverse pathway of its formation, or the CoA transferase (CoAT) pathway during  
35 solventogenesis. Thus, it is impossible to distinguish the generation of ABE from added acetate via  
36 conventional measurements, such as gas chromatography (GC) and high performance liquid chromatography  
37 (HPLC). Previously, we reported on a powerful and efficient method, <sup>13</sup>C tracer experiments with GC-mass  
38 spectroscopy (MS), for the direct elucidation of butanol production from <sup>13</sup>C-labeled lactic acid.<sup>20,21</sup> To the  
39 best of our knowledge, no studies have been reported on the metabolic analysis of ABE fermentation from  
40 acetate by <sup>13</sup>C tracer experiments with GC-MS and <sup>13</sup>C-labeled acetate.

41 The aims of this study were to investigate the effect of additional acetate and glucose on butanol  
42 production by *C. saccharoperbutylacetonicum* N1-4, and to analyse its metabolism of [1, 2-<sup>13</sup>C<sub>2</sub>] acetate to  
43 butanol by <sup>13</sup>C tracer experiments. We successfully verified butanol production from exogenously added  
44 acetate, and revealed its metabolic conversion, by distinguishing the acetate derived from different carbon  
45 sources.

46

## 47 2. Experimental

### 48 Microorganisms and media

49 *Clostridium saccharoperbutylacetonicum* N1-4 (ATCC 13564) was used for investigation of ABE  
50 fermentation.<sup>26</sup> Potato glucose (PG) medium was used for storage and germination of the strain spores with  
51 the following composition per litre of deionized water: 150 g mashed fresh potato, 0.5 g (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 10 g  
52 glucose and 3 g CaCO<sub>3</sub>. The mixture was incubated in boiling water for 60 min with interval mixing every  
53 10 min, and then filtered through gauze, sterilized at 121°C for 60 min. The strain was kept at 4°C as spores  
54 in PG medium. One-millilitre of spore suspension was transferred aseptically to 9 ml of PG medium (10%,  
55 v/v), and heat-stocked in boiling water for 1 min, cultured at 30°C for 24 h, and used as an inoculum.<sup>27</sup>  
56 Tryptone-yeast extract (TY) medium<sup>28</sup> was used for pre-culture and main culture with the following  
57 composition per litre of deionized water: 0–80 g glucose, 2 g yeast extract (Difco™; Becton Dickinson,  
58 Franklin Lakes, NJ, USA), 6 g tryptone (Difco™), 2.57 g (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 0.3 g MgSO<sub>4</sub>·7H<sub>2</sub>O, 0.5 g KH<sub>2</sub>PO<sub>4</sub>,  
59 and 10 mg FeSO<sub>4</sub>·7H<sub>2</sub>O. Various amounts of potassium acetate (Sigma-Aldrich, St. Louis, MO, USA) were  
60 added to TY medium, separately, in different experiments, as indicated. The initial pH of the medium was  
61 adjusted to 6.5 using 3 M KOH. In all the experiments, glucose, and other components, were sterilized  
62 separately at 115°C for 15 min, and then mixed aseptically.

### 63 Culture conditions

64 The pre-culture of the N1-4 strain was anaerobically grown, without agitation, at 30°C for 15 h, in TY  
65 medium containing 20 g/L glucose. Main cultures were inoculated with 10% (v/v) of pre-culture, and grown  
66 at 30°C, without pH control, under the anaerobic conditions by sparging with filtered (0.45 µm  
67 cellulose-acetate filter, ADVANTEC, Tokyo, Japan) oxygen-free nitrogen gas.

68 Batch culture was performed statically, in 500-ml Erlenmeyer flasks (300 ml working volume) with  
69 silicone rubber stoppers. The medium was sparged with filtered oxygen-free nitrogen for 15 min after

70 inoculation to ensure anaerobic conditions. To investigate the effect of additional acetate, 0, 2, 4, or 6 g/L  
71 acetate was added to TY medium containing 50 g/L glucose. Samples were withdrawn periodically, over a  
72 period of 72 h of cultivation, for analysis of products and substrates.

73 To investigate the effect of glucose concentration on the utilisation of acetate, batch cultures were carried  
74 out in 150-ml serum bottles containing 70-ml of TY medium supplemented with 4 g/L acetate, and different  
75 concentrations of glucose ranging from 0–80 g/L. In order to remove the residual glucose of the pre-culture  
76 broth, cells were washed prior to inoculation of the main culture. Pre-culture cells were washed as follows:  
77 the cells were harvested by centrifugation at  $13,000 \times g$  for 15 min, at 4°C, then washed twice and  
78 resuspended in the same volume of 0.85% sterile saline water. All operations were carried out under a N<sub>2</sub>  
79 atmosphere to ensure the anaerobic condition. Unless otherwise stated, all culture conditions were the same  
80 as described above.

81 To investigate the utilisation of adding exogenous acetate by <sup>13</sup>C tracer experiments, batch cultures were  
82 carried out in test tubes, with a 10-ml working volume of TY medium, at an initial pH of 6.5 (produced using  
83 10 M KOH), containing 50 g/L <sup>12</sup>C<sub>6</sub>-glucose and 4 g/L [1,2-<sup>13</sup>C<sub>2</sub>] acetic acid (99% pure, Sigma-Aldrich, St.  
84 Louis, MO). After cultivation for 9 h (acidogenesis), and 24 h (solventogenesis), the culture broths were  
85 collected and analysed.

#### 86 Analytical procedures

87 Cell growth was monitored by optical density at 562 nm (OD<sub>562</sub>), with a spectrophotometer (V-530;  
88 JASCO, Tokyo, Japan), and the dry cell weight (DCW) was calculated using an OD<sub>562</sub> of 1.0 equivalent to  
89 0.301 g of DCW per litre.<sup>21</sup> Collected culture broths were centrifuged at  $13,000 \times g$  for 10 min to obtain the  
90 supernatant for quantification of ABE solvents, glucose, and organic acids. The concentrations of glucose  
91 and lactate were determined by HPLC (US HPLC-1210; JASCO, Tokyo, Japan), equipped with a refractive  
92 index detector, and a SH-1011 column (Shodex, Tokyo, Japan), at 50°C. The mobile phase was 0.1% HClO<sub>4</sub>,

93 at a flow rate of 1.0 ml/min. Acetate, butyrate and ABE solvents were determined using a gas chromatograph  
94 (6890A; Agilent Technologies, Palo Alto, CA, USA), equipped with a flame ionization detector, and a 15-m  
95 capillary column (INNOWAX; i.d. 0.53 mm; 19095N-121; Agilent Technologies), as described previously.<sup>19</sup>  
96 For the experiments using <sup>13</sup>C-labelled acetic acid, the supernatants were analysed by GC-MS (QP2010;  
97 Shimadzu, Kyoto, Japan). Acetone and butanol were separated on a 30-m capillary column (HP-INNOWAX;  
98 i.d. 0.25 mm; 19091 N-233; Agilent Technologies), with a split ratio of 25:1. The oven temperature program  
99 was 40°C to 140°C, at a rate of 16°C/min, followed by 140°C to 250°C, at a rate of 45°C/min. The injector  
100 temperature and ion source temperature were 250°C and 200°C, respectively. Acetic acid was separated on a  
101 DB-FFAP column (i.d. 0.25 mm; 122-3263; Agilent Technologies). The oven temperature program was  
102 100°C to 230°C, at the rate of 10°C/min. The injector temperature and ion source temperature were 250°C  
103 and 230°C, respectively. Helium was used as the carrier gas at a flow rate of 1.0 ml/min. The mass  
104 spectrometer was operated in the electron impact (EI) mode at 70 eV. Data were obtained by collecting the  
105 mass spectra within the scan range of 50-80 amu.

## 106 Calculations

107 The following equations were used to calculate the yield of butanol to carbon sources, and the yield of  
108 solvents to carbon sources, based on modifications of previously published equations.<sup>20</sup>

$$109 \quad Y_{\text{butanol/carbon}} = (C_{\text{butanol}} \times 4) / (C_{\text{acetate}} \times 2 + C_{\text{glucose}} \times 6)$$

$$110 \quad Y_{\text{solvents/carbon}} = (C_{\text{acetone}} \times 3 + C_{\text{butanol}} \times 4 + C_{\text{ethanol}} \times 2) / (C_{\text{acetate}} \times 2 + C_{\text{glucose}} \times 6)$$

111 Where  $Y_{\text{butanol/carbon}}$  is the yield of butanol to carbon sources (C-mol/C-mol),  $Y_{\text{solvents/carbon}}$  is the yield of  
112 solvents to carbon sources (C-mol/C-mol),  $C_{\text{acetone}}$  is the production of acetone (mM),  $C_{\text{butanol}}$  is the  
113 production of butanol (mM),  $C_{\text{ethanol}}$  is the production of ethanol (mM), and  $C_{\text{acetate}}$  and  $C_{\text{glucose}}$  are the  
114 utilisation of acetate (mM) and glucose (mM), respectively.

115



### 116 3. Results

#### 117 Effect of added acetate on solvent production by *C. saccharoperbutylacetonicum* N1-4

118 To investigate the effect of acetate concentration on ABE fermentation by *C. saccharoperbutylacetonicum*  
119 N1-4, batch cultures (A0, A2, A4, and A6) were performed for 72 h in TY media, containing several  
120 concentrations of acetate (0, 2, 4, 6 g/L, respectively), and 50 g/L glucose. Although, in this experiment, GC  
121 analysis could not distinguish which source of acetate, exogenously added or intracellularly produced, was  
122 used for product formation, added acetate was apparently consumed, accompanying glucose consumption  
123 and butanol production (Fig. 1). As shown in Table 1, the apparent acetate consumptions increased from 0  
124 (A0) to 1.66 g/L (A2), 3.36 g/L (A4), and 4.85 g/L (A6), with increasing added acetate concentrations (Table  
125 1). On the other hand, A0 exhibited acetate production during acidogenesis (0–9 h), reaching a maximum  
126 concentration of 0.460 g/L, followed by complete reutilisation during solventogenesis. Butanol concentration,  
127 maximum butanol productivity, and total solvent concentration were increased in A2 (13.9 g/L, 0.749 g/L/h,  
128 20.4 g/L), A4 (13.2 g/L, 0.755 g/L/h, 20.5 g/L) and A6 (12.7 g/L, 0.661 g/L/h, 22.1 g/L), compared with A0  
129 (8.90 g/L, 0.443 g/L/h, 12.8 g/L). In addition, the acetone concentration was increased with increasing  
130 acetate utilisations; in particular, an acetone concentration of 8.38 g/L was produced in A6 (4.85 g/L  
131 consumed acetate), compared to 3.42 g/L in A0. However, while both butanol and solvent yields were greater  
132 in A2 and A4 than those in A0, A6 exhibited a lower butanol yield than A0, notwithstanding high acetate  
133 consumption. These data indicate that the consumption of exogenously added acetate resulted in significant  
134 improvements of, not only, the butanol concentration, production rate, and yield, but also the acetone  
135 concentration.

136

#### 137 Effect of glucose concentration on butanol production and acetate utilisation

138 Regarding the metabolic pathway,<sup>9</sup> cofactors and energy carrying compounds, e.g., acetoacetyl-CoA, ATP

139 and NADH, supplied by glycolysis, appear to be essential for the reutilisation of acetate. To investigate the  
140 effect of glucose concentration on butanol production and acetate utilisation, batch cultures were performed  
141 for 72 h, in TY medium, containing various concentrations of glucose (0–80 g/L) and 4 g/L acetate. As  
142 shown in Table 2, acetate consumption and solvent production were not observed in the absence of glucose  
143 (G0), although the cell growth was slightly observed during the initial 3-h cultivation, maybe due to the  
144 intercellular nutrients (Fig. S1). However, in response to increasing the initial glucose concentration from G4  
145 to G50, acetate consumption, glucose consumption and butanol levels gradually increased to 3.21 g/L, 45.4  
146 g/L and 12.0 g/L in G50, compared with 1.06 g/L, 4.63 g/L, and 0.401 g/L with G4. However, these values  
147 were slightly decreased with further increases in glucose concentration, as shown for G60 (3.19 g/L, 44.7 g/L  
148 and 11.5 g/L) and G80 (3.14 g/L, 45.4 g/L and 10.8 g/L). Notably, there were no solvents produced within 36  
149 h in G80 (Fig. S1), resulting from substrate inhibition of the high glucose concentration. These results  
150 demonstrated that glucose consumption should be necessary for conversion of acetate into butanol and  
151 acetone, in a similar manner as was previously described for conversion of butyric acid into butanol using  
152 either glucose<sup>29</sup> or syngas<sup>30</sup> to generate the necessary energy- (ATP) and reducing (NADH) equivalents. In  
153 consideration of these results, to investigate the metabolic flux of acetate conversion, sufficient cofactors  
154 from glycolysis need to be supplemented. Thus, 50 g/L glucose was considered to be appropriate for ABE  
155 fermentation in following experiments.

156

### 157 **Verification of butanol and acetone production from added acetate using <sup>13</sup>C tracer** 158 **experiments**

159 To track the conversion of added acetate to butanol, and to distinguish the consumed acetate from acetate  
160 derived from glucose, batch cultures were carried out with supplementation of 4 g/L [1, 2-<sup>13</sup>C<sub>2</sub>] acetate and  
161 50 g/L <sup>12</sup>C<sub>6</sub>-glucose as the substrates, and <sup>13</sup>C- labelled products were detected by GC-MS. Figure 2 shows

162 the mass spectra of differentially labelled butanol and acetone. When  $^{12}\text{C}_4$ -butanol was used as the standard,  
163 a peak corresponding to a molecular weight of 56.0 was observed, which indicated a mass shift of  $-18.0$   
164 because of the dehydration reaction of butanol (Fig. 2a). When  $[1, 2\text{-}^{13}\text{C}_2]$  acetate and  $^{12}\text{C}_6$ -glucose were used  
165 as substrates (Fig. 2b), GC-MS analysis of the culture broth showed three peaks for the butanol produced,  
166 with different relative intensities. Peaks 2 ( $m/z$  58.0) and 3 ( $m/z$  60.0) corresponded to dehydrated  
167  $^{13}\text{C}$ -butanol, in which 2 and all 4 carbons were substituted with  $^{13}\text{C}$ -atoms derived from  $[1, 2\text{-}^{13}\text{C}_2]$  acetate,  
168 respectively. While peak 4 of  $^{12}\text{C}_3$ -acetone, corresponding to a molecular weight of 58.0 was observed in a  
169 standard solution (Fig. 2c), four peaks were observed for acetone produced using  $[1, 2\text{-}^{13}\text{C}_2]$  acetate and  
170  $^{12}\text{C}_6$ -glucose as substrates (Fig. 2d). Peak 5 ( $m/z$  59.0), peak 6 ( $m/z$  60.0) and peak 7 ( $m/z$  61.0)  
171 corresponded to  $^{13}\text{C}$ -acetone in which 1, 2 and all 3 carbons, were substituted with  $^{13}\text{C}$ -atoms derived from  $[1,$   
172  $2\text{-}^{13}\text{C}_2]$  acetate, respectively. Thus, we verified that added acetate could be converted to both butanol and  
173 acetone.

174

### 175 **Metabolic analysis of added acetate conversion during ABE fermentation by $^{13}\text{C}$ tracer** 176 **experiments**

177 Based on the previously elucidated metabolic pathway of ABE-production by clostridia using GC-MS,<sup>9</sup>  
178 we illustrated the generation of intermediate metabolites resulting from  $[1,2\text{-}^{13}\text{C}_2]$  acetic acid input (Fig. 3).  
179 In addition, the percentages of fractional  $^{13}\text{C}$ -labeled products (acetone and butanol) with different molecular  
180 weight, produced during the two phases of ABE fermentation are shown in Fig.3. During acidogenesis (at 9  
181 h), four isotopes of acetone were formed, with 26.6% ( $^{12}\text{C}_3$ -acetone,  $m/z=58.0$ ), 21.4% ( $^{13}\text{C}_1$ -acetone,  
182  $m/z=59.0$ ), 22.5% ( $^{13}\text{C}_2$ -acetone,  $m/z=60.0$ ) and 29.4% ( $^{13}\text{C}_3$ -acetone,  $m/z=61$ ). Moreover, three isotopes of  
183 butanol were generated with 30.0% ( $^{12}\text{C}_4$ -butanol,  $m/z=56.0$ ), 43.8% ( $^{13}\text{C}_2$ -butanol,  $m/z=58.0$ ) and 26.2%  
184 ( $^{13}\text{C}_4$ -butanol,  $m/z=60.0$ ). In contrast, during solventogenesis (at 24 h), the percentages of  $^{13}\text{C}$ -acetone and

185  $^{13}\text{C}$ -butanol molecules were all appreciably decreased, while  $^{12}\text{C}_3$ -acetone and  $^{12}\text{C}_4$ -butanol exhibited their  
186 highest relative percentages, of 64.0% and 71.2% respectively. We also measured  $^{12}\text{C}$ - and  $^{13}\text{C}$ -acetate by  
187 GC-MS in the culture broths after 9 h and 24 h of cultivation, and determined that 0.956 g/L and 3.04 g/L of  
188 added  $^{13}\text{C}$ -acetate were utilised, respectively, while 0.320 g/L and 0.175 g/L of glucose-derived  $^{12}\text{C}$ -acetate  
189 were observed, respectively (Fig. 3, Table 3). These results indicate that the N1-4 strain metabolised glucose  
190 to acetate even during utilisation of added acetate, while there is no other enzymes related to acetate  
191 formation in *C. saccharoperbutylacetonicum* besides PTA and AK in Fig. 3. In addition, after 9 h and 24 h of  
192 cultivation, the actual  $^{13}\text{C}$ -acetate consumption (0.956 g/L, 3.04 g/L, respectively) and butanol yield (0.230  
193 C-mol/C-mol, 0.396 C-mol/C-mol, respectively), calculated from GC-MS data, exhibited similar values to  
194 that of the apparent yields determined by GC alone, (0.636 g/L, 2.87 g/L, and 0.254 C-mol/C-mol, 0.403  
195 C-mol/C-mol, respectively) (Table 3). Therefore, it was possible that the apparent butanol yield could be  
196 used as an indicator of the efficiency of butanol production from acetate and glucose without using GC-MS.

197 Table 4 shows the carbon distribution of products, in terms of individual substrates or total consumed  
198 substrates ( $^{12}\text{C}$ -glucose and  $^{13}\text{C}$ -acetate), in batch cultures, with or without addition of  $^{13}\text{C}$ -acetate. In the  
199 presence of  $^{13}\text{C}$ -acetate, high carbon distributions to butanol (61.6%) and acetone (36.6%), in terms of  
200  $^{13}\text{C}$ -acetate, were obtained, even during acidogenesis (9 h), then slightly increased and decreased to 68.2%  
201 and 27.9%, during solventogenesis (24 h), respectively, revealing that added acetate is mainly converted to  
202 butanol and acetone by the N1-4 strain. In contrast, in terms of  $^{12}\text{C}$ -glucose, at 9 h and 24 h, addition of  
203  $^{13}\text{C}$ -acetate produced higher carbon distributions to butanol (19.5% and 37.3%) and acetone (7.64% and  
204 11.6%), than observed without added acetate (butanol, 0.196% and 36.9%; acetone, 0 and 10.7%,  
205 respectively). Moreover, similar results were observed in terms of the total substrates. These results  
206 suggested that additional acetate induces the initiation of solvent production even during acidogenesis, and  
207 may stimulate their productions from not only acetate but also glucose in both growth phases.

208

209 **4. Discussion**

210 As shown in Fig. 3, the metabolic pathway of ABE fermentation produces three organic acids, acetate,  
211 butyrate and lactate during acidogenesis, which are reutilised for solvent production during solventogenesis.  
212 In our previous studies using *C. saccharoperbutylacetonicum* N1-4, butanol concentration and yield were  
213 both found to be improved after supplementation with butyrate or lactate, and glucose as the primary  
214 substrate.<sup>19,20</sup> Further, we confirmed and established highly efficient butanol production systems from  
215 butyrate and lactate.<sup>20,31</sup> However, since there are no reports describing butanol production by *C.*  
216 *saccharoperbutylacetonicum* N1-4 using acetate as substrate, this study was aimed at investigating the effect  
217 of additional acetate and analysing the metabolism of the acetate using the N1-4 strain.

218 Previously, we proposed <sup>13</sup>C tracer experiments using [1, 2, 3-<sup>13</sup>C<sub>3</sub>] lactate and GC-MS analysis as a  
219 powerful approach to verify direct conversions of lactate to butanol, with supplementations of glucose<sup>20</sup> and  
220 arabinose.<sup>21</sup> This study, is the first to perform <sup>13</sup>C tracer experiments with exogenous [1, 2-<sup>13</sup>C<sub>2</sub>] acetate and  
221 <sup>12</sup>C<sub>6</sub>-glucose as substrates. As expected, three isotopes of butanol with different mass spectra (<sup>12</sup>C<sub>4</sub>-butanol,  
222 m/z=56.0; <sup>13</sup>C<sub>2</sub>-butanol, m/z=58.0; <sup>13</sup>C<sub>4</sub>-butanol, m/z=60.0) were detected in the culture broth (Figs. 2b and  
223 S2a). Similar to our previous studies on the addition of exogenous [1, 2, 3-<sup>13</sup>C<sub>3</sub>] lactate,<sup>20,21</sup> we suggest that  
224 three types of acetoacetyl-CoA (<sup>12</sup>C<sub>4</sub>-acetoacetyl-CoA, <sup>13</sup>C<sub>2</sub>-acetoacetyl-CoA, and <sup>13</sup>C<sub>4</sub>-acetoacetyl-CoA), are  
225 produced from <sup>12</sup>C<sub>6</sub>-glucose and [1, 2-<sup>13</sup>C<sub>2</sub>] acetate, which could be converted to butanol with different mass  
226 spectra (Fig. 3). Moreover, the conversion efficiencies of acetate to butanol were much higher in this study,  
227 61.6% and 68.2% after 9-h and 24-h cultivation (Table 4), respectively, than those obtained by addition of  
228 lactic acid (52.6%<sup>20</sup>), possibly due to negligible carbon loss from the conversion of acetate to butanol (Fig. 3).  
229 Nevertheless, lactate was still considered as the more benefits co-substrate for butanol production than  
230 acetate, because conversion of 2 mol acetate to 1 mol butanol required 4 mol NADH from glycolysis, while

231 only 2 mol NADH was necessary for conversion of 2 mol lactate to 1 mol butanol (Fig. 3). Therefore, the  
232 proportion of required glucose per lactate should be significantly lower than per acetate. Correspondingly,  
233 the ratio of organic acids/glucose was higher for lactate/glucose (0.156 C-mol/C-mol<sup>20</sup>) than for  
234 acetate/glucose (0.0363–0.107 C-mol/C-mol as shown in Table S1). In addition, in this study we detected  
235 four isotopes of acetone with different mass spectra (<sup>12</sup>C<sub>3</sub>-acetone, m/z=58.0; <sup>13</sup>C<sub>1</sub>-acetone, m/z=59.0;  
236 <sup>13</sup>C<sub>2</sub>-acetone, m/z=60.0; <sup>13</sup>C<sub>3</sub>-acetone, m/z=61.0) by GC-MS analysis (Fig. 2d; Fig. S2b), consistent with the  
237 decarbonation of one molecule of <sup>12</sup>C- or <sup>13</sup>C-atom from three different isotopes of acetoacetate (Fig. 3). In  
238 addition, the apparent butanol yield to total carbon substrate, as determined by GC, showed similar values as  
239 those obtained using GC-MS (Table 3). Therefore, the butanol yield to total carbon substrate is suggested to  
240 be a useful parameter to evaluate the efficiency of the ABE fermentation process using exogenous acetate. To  
241 the best of our knowledge, this is the first report on the direct verification of the conversion of acetate to both  
242 butanol and acetone using <sup>13</sup>C tracer experiments.

243 Many researchers have reported on the influence of exogenous acetate on solvent production using several  
244 species of ABE-producing clostridia, especially *C. acetobutylicum* and *C. beijerinckii*. As shown in Table 5,  
245 exogenously added acetate increased the concentrations of acetone (54.2–153%), and total solvents (9.86–  
246 28.4%) with an increased ratio of acetone to butanol (A/B ratio) (33.7–57.2%) by *C. acetobutylicum* strains,  
247 while mainly butanol production was stimulated (18.9–2217%), with a decreased A/B ratio, by added acetate  
248 for *C. beijerinckii* strains. In contrast, in this study, we evaluated the effect of exogenous acetate on solvent  
249 production by *C. saccharoperbutylacetonicum*, with 4 g/L added acetate, demonstrating enhanced acetone  
250 production (90.5%) to a greater extent than butanol (48.3%), resulting in an increased A/B ratio (27.1%)  
251 (Table 5). Although, some researches seem to show inconsistent results, additional acetate is confirmed to  
252 improve solvents production, specifically acetone, and to some extent butanol. In addition, the characteristics  
253 of solvent production by addition of acetate can be slightly different, depending on the ABE-producing

254 *Clostridium* species used, and on the specific experimental conditions.

255 In addition to verifying the direct conversion of acetate to butanol and acetone, we distinguished the  
256 solvents derived from acetate from that derived from glucose, using  $^{13}\text{C}$  tracer experiments, using  
257 supplementation with [1, 2- $^{13}\text{C}_2$ ] acetate and  $^{12}\text{C}_6$ -glucose (Table 4). We quantitatively reveal the changing  
258 metabolic flux using  $^{13}\text{C}$  tracer experiments, particularly, that 4 g/L of acetate addition stimulated  
259 solventogenesis during the early acidogenic growth phase, and increased metabolic flux to acetone and  
260 butanol productions, derived from not only acetate but also glucose, using the N1-4 strain (Table 4). In  
261 comparison, previous studies have reported on the metabolic analysis of the stimulation of butanol and  
262 acetone productions by added acetate with the gene expression analysis<sup>22,23</sup> and assays of metabolic enzyme  
263 activities.<sup>25</sup> From these studies, the mechanisms of solvent production stimulation have been presumed to be  
264 due to the enhanced expression level of the *sol* operon, containing *ald* or *aad*, *ctfAB*, and *adc*, and the  
265 increase in CoAT activity, using *C. beijerinckii*,<sup>23</sup> and *C. acetobutylicum*.<sup>12,22</sup> The *sol* operon of *C.*  
266 *saccharoperbutylacetonicum* N1-4 exhibits a high degree of similarity with that of *C. beijerinckii* NCIMB  
267 8052 strain,<sup>33</sup> which suggested that a similar mechanism could be responsible for the effect of acetate  
268 addition on the stimulation of butanol and acetone production by *C. saccharoperbutylacetonicum* N1-4.  
269 However, different solvent production and A/B ratios obtained with different strains after addition of acetate  
270 are caused by different enzyme expression patterns. To validate our hypothesis, future research needs to be  
271 performed, such as molecular analysis and enzyme activity assays.

272 Our previous studies have indicated that co-factors and energy compounds, such as NADH, acetyl-CoA,  
273 and ATP, need to be supplied by the metabolism of sugars, for the conversions of organic acids, such as  
274 butyrate<sup>19</sup> and lactate<sup>20</sup>, to butanol. Similarly, acetate has been fermented to butanol with co-utilisation of  
275 various sugars using all the ABE-producing clostridia so far studied (Table 5). As shown in Fig. 3, the uptake  
276 of acetate to acetyl-CoA has been considered to proceed via two independent routes; one is the reverse

277 pathways of acetic acid formation by phosphotransacetylase and acetate kinase reactions with the  
278 dephosphorylation of ATP, and another is via the CoAT reaction with exchange of an acetyl- vs. an  
279 acetoacetyl moiety of acetoacetyl-CoA and resulting in acetone production via acetoacetate. In comparison,  
280 butanol production from acetoacetyl-CoA requires four molecules of NADH, supplied by glycolysis, as a  
281 cofactor in the reactions of  $\beta$ -hydroxybutyryl dehydrogenase, butyryl-CoA dehydrogenase, butyraldehyde  
282 dehydrogenase and butanol dehydrogenase (Fig. 3). In this study, additional acetate could not be converted to  
283 butanol in the absence of glucose (Table 2; Fig. S1a), which suggests that the cofactors, acetyl-CoA and  
284 NADH, and the energy compound ATP, primarily supplied by glycolysis from glucose, are necessary for  
285 acetate uptake and butanol production, as described above.

286 As shown in Fig. 3, the theoretical maximum butanol yield from glucose only is 1 mol butanol per 1 mol  
287 glucose (66.7 % carbon recovery, 0.41 g butanol/g glucose, 0.667 C-mol/C-mol ), according to the  
288 conversion: 1 glucose  $\rightarrow$  2 CO<sub>2</sub> + 1 butanol. Practically achieved butanol yields are usually below 0.3 g/g,  
289 since other by-products (acetone, ethanol, butyrate, acetate, lactate) are always formed. On the other hand,  
290 based on the pathways of acetate uptake (Fig. 3), acetate can be converted to butanol without carbon loss,  
291 which would result in much higher theoretical maximum yields of butanol from acetate (1.0 C-mol/C-mol)  
292 than that from glucose (0.667 C-mol/C-mol). Correspondingly, we found consumptions of acetate (1.66-3.36  
293 g/L) slightly increased yields of butanol to carbon sources, from 0.430 C-mol/C-mol in the absence of  
294 acetate, to 0.445-0.457 C-mol/C-mol in the presence of acetate. However, the improvement of the butanol  
295 yield by consuming more acetate seems unlikely (4.85 g/L), because redox-balance has to be maintained in  
296 metabolisms. Theoretically, 4 mol NADH from glucose could only reduce 2 mol glucose-derived acetyl-CoA  
297 into butanol. Reduction of 2 mol external acetate-derived acetyl-CoA into butanol would divert NADH from  
298 reduction of glucose-derived acetyl-CoA. Therefore, glucose-derived acetyl-CoA could no longer be reduced  
299 to butanol, and would follow the pathway to acetone. According to equation of 1 glucose + 2 acetate  $\rightarrow$  3



300 CO<sub>2</sub> + 1 butanol + 1 acetone, butanol yield would significantly decrease with high amount of acetate addition  
301 (up to ratio of 2 mol acetate per 1 mol glucose fed), thus, only small amount of acetate addition could  
302 slightly stimulate butanol yield.

303

## 304 **5. Conclusion**

305 In conclusion, to our knowledge, this is the first report on the analysis of the conversion of exogenously  
306 added acetate to butanol and acetone, using *C. saccharoperbutylacetonicum* N1-4 via <sup>13</sup>C-tracer experiments.  
307 Furthermore, the acetate-to-butanol efficiency will significantly decrease when more acetate than 2–4 g/L is  
308 added to the fermentation, while acetate-to-acetone efficiency may remain high (up to a ratio of 2 mol acetate  
309 per 1 mol glucose fed). Butanol production can be improved via acetate addition by stimulating  
310 solventogenesis during the early acidogenic growth phase, which only requires small amounts of acetate  
311 (2–4 g/L). Moreover, acetate addition was found to shift the metabolic flux to acetone and butanol  
312 production from both acetate and glucose. Thus, we successfully verified butanol production from acetate  
313 and illustrated the metabolism of exogenous acetate in ABE fermentation.

314

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320

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## 1 Figure legends

2

3 **Fig. 1** Time course of batch culture with and without added acetate (working volume, 300 ml). TY medium  
4 without added acetate (A0, a); 2 g/L acetate was supplied as co-carbon source (A2, b); 4 g/L acetate supplied  
5 as co-carbon source (A4, c); 6 g/L acetate supplied as co-carbon source (A6, d). Symbols for culture broth  
6 concentrations of glucose, *open squares*; acetate, *open triangles*; butanol, *closed circles*; acetone, *closed*  
7 *triangles*; pH, *dashed line*.

8

9 **Fig. 2** Mass spectra of butanol and acetone by GC-MS analysis. (a)  $^{12}\text{C}_4$ -butanol solution standard. (b) Mass  
10 spectra of butanol in culture broth of the N1-4 strain with  $^{12}\text{C}_6$ -glucose and [1, 2- $^{13}\text{C}_2$ ] acetate for 24 h. Peak  
11 1, 2 and 3, indicated by arrows, were derived from three isotopes of butanol:  $^{12}\text{C}_4$ -butanol,  $^{13}\text{C}_2$ -butanol in  
12 which two out of four carbons were replaced by  $^{13}\text{C}$ -atom, and  $^{13}\text{C}_4$ -butanol, respectively. (c)  $^{12}\text{C}_3$ -acetone  
13 solution standard (d) Mass spectra of acetone in culture broth of the N1-4 strain with  $^{12}\text{C}_6$ -glucose and [1,  
14 2- $^{13}\text{C}_2$ ] acetate for 24 h. Peaks 4, 5, 6 and 7, indicated by arrows, were derived from four isotopes of acetone:  
15  $^{12}\text{C}_3$ -acetone,  $^{13}\text{C}_1$ -acetone in which one out of three carbons was replaced by  $^{13}\text{C}$ -atom,  $^{13}\text{C}_2$ -acetone in  
16 which two out of three carbons were replaced by  $^{13}\text{C}$ -atom and  $^{13}\text{C}_3$ -acetone, respectively.

17

18 **Fig. 3** Metabolic pathways of fractional  $^{13}\text{C}$ -labeled intermediate metabolites resulting from [1,2- $^{13}\text{C}_2$ ]  
19 acetate input using the N1-4 strain. Acetone and butanol molecules composed of different  $^{12}\text{C}$ - and  $^{13}\text{C}$ -atoms  
20 indicate the respective percentages (%) by GC-MS analysis. Each culture ( $^{12}\text{C}_6$ -glucose, 50 g/L; [1,2- $^{13}\text{C}_2$ ]  
21 acetate, 4 g/L; working volume, 10 ml) was performed three times, and the average is represented as the  
22 means  $\pm$  standard deviation. Labeled  $^{13}\text{C}$ -atoms, *closed circles*;  $^{12}\text{C}$ -atoms, *open circles*; consumed carbon  
23 sources concentrations, *in boxes and red lettering*; product concentrations, *green lettering*. The left side

24 presents data at 9 h (acidogenesis); the right side presents data at 24 h (solventogenesis). Enzymes are  
25 abbreviated as follows: phosphotransacetylase (PTA); acetate kinase (AK); thiolase (THL);  $\beta$ -hydroxybutyryl  
26 dehydrogenase (BHBD); crotonase (CRO); butyryl-CoA dehydrogenase (BCD); CoA transferase (CoAT);  
27 acetoacetate decarboxylase (ADC); butyrate kinase (BK); phosphotransbutyrylase (PTB); aldehyde/alcohol  
28 dehydrogenase (AAD); butanol dehydrogenase I (BDHA); butanol dehydrogenase II (BDHB). Putative  
29 mechanisms for acetate uptake: (a) reverse pathway of acetate production; (b) CoAT pathway.

**Table 1 Kinetic parameters of batch cultures in TY medium containing exogenously added acetate**

Additional acetate (g/L)	Maximum production (g/l)				Acetate consumption <sup>a</sup> (g/L)	$Y_{\text{butanol}}^{\text{a}}$ (C-mol/C-mol)	$Y_{\text{solvents}}^{\text{a}}$ (C-mol/-mol)	Maximum butanol production rate (g/L/h)
	Acetone	Ethanol	Butanol	Total solvents				
A0	3.42±0.09	0.552±0.108	8.90±0.02 (72 h)	12.8±0.1	0±0	0.430±0.004	0.604±0.002	0.443±0.029 (30 h)
A2	5.07±0.07	1.61±0.10	13.9±0.1 (48 h)	20.4±0.2	1.66±0.01	0.457±0.009	0.634±0.011	0.749±0.014 (18 h)
A4	6.67±0.16	1.17±0.05	13.2±0.1 (36 h)	20.5±0.2	3.36±0.02	0.445±0.005	0.638±0.013	0.755±0.063 (18 h)
A6	8.38±0.33	1.04±0.02	12.7±0.1 (36 h)	22.1±0.4	4.85±0.01	0.417±0.018	0.633±0.014	0.661±0.026 (18 h)

Each batch culture was performed three times, and the average was represented as means ± standard deviation. Batch cultures were performed by *C. saccharoperbutylacetonicum* N1-4 at 30°C for 72 h in TY medium containing 50 g/L glucose, without pH control (working volume, 300 ml).

<sup>a</sup>The parameters were calculated after a 72-h cultivation period.

**Table 2** Effect of glucose concentration on butanol production and acetate utilization

Additional glucose (g/L)	Maximum production (g/l)				Acetate consumption <sup>a</sup> (g/L)	Glucose consumption <sup>a</sup> (g/L)	$Y_{\text{butanol}}^a$ (C-mol/C-mol)	$Y_{\text{solvents}}^a$ (C-mol/C-mol)	Maximum butanol production rate (g/L/h)
	Acetone	Ethanol	Butanol	Total solvents					
G0	0±0	0±0	0±0	0±0	0±0	0±0	0±0	0±0	0±0
G4	0.444±0.035	0±0	0.401±0.060 (60 h)	0.845±0.056	1.06±0.06	4.63±0.42	0.114±0.027	0.235±0.030	0.0598±0.0022 (6 h)
G10	1.41±0.09	0±0	3.14±0.38 (60 h)	4.55±0.58	1.79±0.38	10.8±0.4	0.404±0.016	0.578±0.025	0.461±0.010 (12 h)
G20	2.87±0.18	0.305±0.108	5.87±0.66 (60 h)	9.04±1.03	2.73±0.66	20.3±1.9	0.413±0.009	0.600±0.021	0.620±0.024 (12 h)
G40	5.48±0.11	0.677±0.089	10.5±0.1 (60 h)	16.7±0.3	3.30±0.06	39.1±2.5	0.391±0.021	0.623±0.035	0.656±0.015 (18 h)
G50	5.80±0.05	0.896±0.274	12.0±0.2 (60 h)	18.7±0.6	3.21±0.04	45.4±0.2	0.400±0.003	0.609±0.003	0.592±0.007 (18 h)
G60	5.66±0.88	0.831±0.171	11.5±0.5(60 h)	17.9±1.5	3.19±0.46	44.7±2.5	0.385±0.002	0.591±0.024	0.602±0.034 (24 h)
G80	5.80±0.03	0.774±0.08	10.8±0.1 (72 h)	17.4±0.2	3.14±0.12	45.4±0.1	0.361±0.003	0.567±0.005	0.373±0.013 (60 h)

Each batch culture was performed three times, and the average was represented as means ± standard deviation. Batch cultures were performed by *C.*

*saccharoperbutylacetonicum* N1-4 at 30°C for 72 h in TY medium containing 4 g/L acetate without pH control (working volume, 70 ml).

<sup>a</sup> The parameters were calculated after 72-h cultivation period.

**Table 3 Comparison of apparent and actual parameters by distinguishing  $^{12}\text{C}$ -acetate and  $^{13}\text{C}$ -acetate**

Fermentation time (h)	$^{12}\text{C}$ -acetate generation (g/L)	$^{13}\text{C}$ -acetate consumption (g/L)		$^{12}\text{C}$ -glucose consumption (g/L)	$Y_{\text{butanol}}$ (C-mol/C-mol)	
		apparent	actual		apparent	actual
		(GC) <sup>a</sup>	(GC-MS) <sup>b</sup>		(GC) <sup>a</sup>	(GC-MS) <sup>b</sup>
9	0.320	0.636	0.956	4.30	0.254	0.230
24	0.175	2.87	3.04	27.8	0.403	0.396

Batch cultures were performed by *C. saccharoperbutylacetonicum* N1-4 at 30°C for 9-h or 24-h cultivation in TY medium containing 50 g/L  $^{12}\text{C}_6$ -glucose and 4 g/L [1,2- $^{13}\text{C}_2$ ] acetic acid without pH control (working volume, 10 ml).

<sup>a</sup> Parameters were calculated using the detected value of acetate from GC-FID analysis, the apparent acetate concentration in broth. <sup>b</sup> parameters were calculated by using  $^{13}\text{C}$ -acetate detected value from GC-MS, the actual additional exogenous acetate consumption, avoid the influence of  $^{12}\text{C}$ -acetate generated from  $^{12}\text{C}$ -glucose.



**Table 4** Carbon distributions of products in terms of consumed  $^{12}\text{C}$ -glucose and  $^{13}\text{C}$ -acetate by N1-4 strain

Added $^{13}\text{C}$ -acetate	Time (h)	Substrate	Product (%)							Recovery (%)
			Acetone	Butanol	Ethanol	Lactate	$^{12}\text{C}$ -acetate	Butyrate	$\text{CO}_2$	
Without	9	$^{12}\text{C}$ -glucose	0	0.196	0	0	16.7	13.4	33.4	63.6
	24	$^{12}\text{C}$ -glucose	10.7	36.9	0	0	2.45	0	36.9	86.9
With		$^{13}\text{C}$ -acetate	36.6	61.6	0	0	0	N.D. <sup>a</sup>	12.2 <sup>b</sup>	110
	9	$^{12}\text{C}$ -glucose	7.64	19.5	0	10.8	7.44	N.D.	32.3 <sup>c</sup>	77.7
		Total	12.9	23.0	0	8.88	6.12	17.3 <sup>d</sup>	28.9	97.1
		$^{13}\text{C}$ -acetate	27.9	68.2	N.D.	0	0	N.D.	9.88 <sup>b</sup>	106
	24	$^{12}\text{C}$ -glucose	11.6	37.3	N.D.	6.04	0.63	N.D.	35.1 <sup>c</sup>	90.8
		Total	13.4	39.6	3.72 <sup>d</sup>	5.46	0.57	0.38	32.8	96.0

Batch cultures were performed using *C. saccharoperbutylacetonicum* N1-4, at 30°C, for 9-h or 24-h cultivation, in TY medium containing 50 g/L  $^{12}\text{C}_6$ -glucose and 4 g/L [1,2- $^{13}\text{C}_2$ ] acetic acid, without pH control (working volume, 10 ml).

<sup>a</sup> Not detected by GC-MS. <sup>b</sup>  $^{13}\text{CO}_2$  was formed by acetoacetate decarboxylation reaction,  $M_{^{13}\text{CO}_2} = M(^{13}\text{C}_1\text{-acetone}) + M(^{13}\text{C}_3\text{-acetone})$ . <sup>c</sup>  $^{12}\text{CO}_2$  was calculated according to pathway of pyruvate decarboxylation and  $^{12}\text{C}_3$ -acetone,  $^{13}\text{C}_2$ -acetone formation,  $M_{^{12}\text{CO}_2} = (2 \times M_{\text{glucose}} - M_{\text{lactate}}) + M(^{12}\text{C}_3\text{-acetone}) + M(^{13}\text{C}_2\text{-acetone})$ . <sup>d</sup>  $^{12}\text{C}$ - and  $^{13}\text{C}$ - in ethanol and butyrate were not distinguished by GC-MS, it was calculated as molecular weights were 46 g/mol and 88 g/mol, respectively.

**Table 5. The data of solvents production with supplementing acetate in previous researches**

Strains	Acetate addition	Co-substrates	Acetone (g/L)	Butanol (g/L)	Total solvents (g/L)	Acetone/Butanol (g/g)	Reference
<i>C. acetobutylicum</i> ATCC 824	None	65.8 g/L Glucose	4.80	15.0	21.3	0.320	Martin et al., 1983 <sup>12</sup>
	2.0 g/L	66.6 g/L Glucose	7.40 (+54.2%) <sup>a</sup>	14.7 (−2.00%) <sup>a</sup>	23.4 (+9.86%) <sup>a</sup>	0.503 (+57.2%) <sup>a</sup>	
<i>C. acetobutylicum</i> 77	None	70 g/L Glucose	4.00	14.8	21.8	0.270	Matta et al., 1985 <sup>16</sup>
	3.5 g/L <sup>b</sup>	67 g/L Glucose	10.1 (+153%) <sup>a</sup>	15.1 (+2.03%) <sup>a</sup>	28.0 (+28.4%) <sup>a</sup>	0.361 (+33.7%) <sup>a</sup>	
<i>C. acetobutylicum</i> EA 2018	None	60 g/L Cassava starch	2.60	9.90	15.4	0.263	Gu et al., 2009 <sup>22</sup>
	30 mM <sup>c</sup>	60 g/L Cassava starch	5.10 (+96.2%) <sup>a</sup>	13.0 (+31.3%) <sup>a</sup>	19.4 (+26.0%) <sup>a</sup>	0.392 (+49.0%) <sup>a</sup>	
<i>C. beijerinckii</i> NCIMB 8052	None	60 g/L Glucose	0 <sup>d</sup>	0.6	— <sup>e</sup>	0	Chen and Blaschek, 1999 <sup>23</sup>
	60 mM	60 g/L Glucose	4.4 <sup>d</sup>	13.9 (+2217%) <sup>a</sup>	— <sup>e</sup>	0.317	
<i>C. beijerinckii</i> BA 101	None	55 g/L Glucose	3.9 <sup>d</sup>	13.2 <sup>d</sup>	17.8	0.295	Ezeji, 2007 <sup>32</sup>
	8.9 g/L	55 g/L Glucose	4.1	15.7	20.3	0.261	

			(+5.13%) <sup>a</sup>	(+18.9%) <sup>a</sup>	(+13.4%) <sup>a</sup>	(-11.5%) <sup>a</sup>	
	None	60 g/L Glucose	4.84	7.98	13.07	0.607	
<i>C. beijerinckii</i> TISTR 1461	80 mM <sup>c</sup>	60 g/L Glucose	5.21 <sup>d</sup>	12.01	17.63	0.434	Boonsombuti et al., 2013 <sup>14</sup>
			(+7.64%) <sup>a</sup>	(+50.5%) <sup>a</sup>	(+34.9%) <sup>a</sup>	(-28.5%) <sup>a</sup>	
	None	50 g/L Glucose	3.42	8.90	12.8	0.384	
<i>C. saccharoperbutylacetonicum</i> N1-4	4.0 g/L	50 g/L Glucose	6.67	13.2	20.5	0.488	This study
			(+90.5%) <sup>a</sup>	(+48.3%) <sup>a</sup>	(+60.2%) <sup>a</sup>	(+27.1%) <sup>a</sup>	

<sup>a</sup> The variation in percentage obtained by comparison with the value without acetate addition. <sup>b</sup> The maximum acetate concentration during cultivation. <sup>c</sup> Supplement with ammonium acetate. <sup>d</sup> The data were cited from the approximate values of figures in published papers. <sup>e</sup> Not mentioned.

Fig. 1

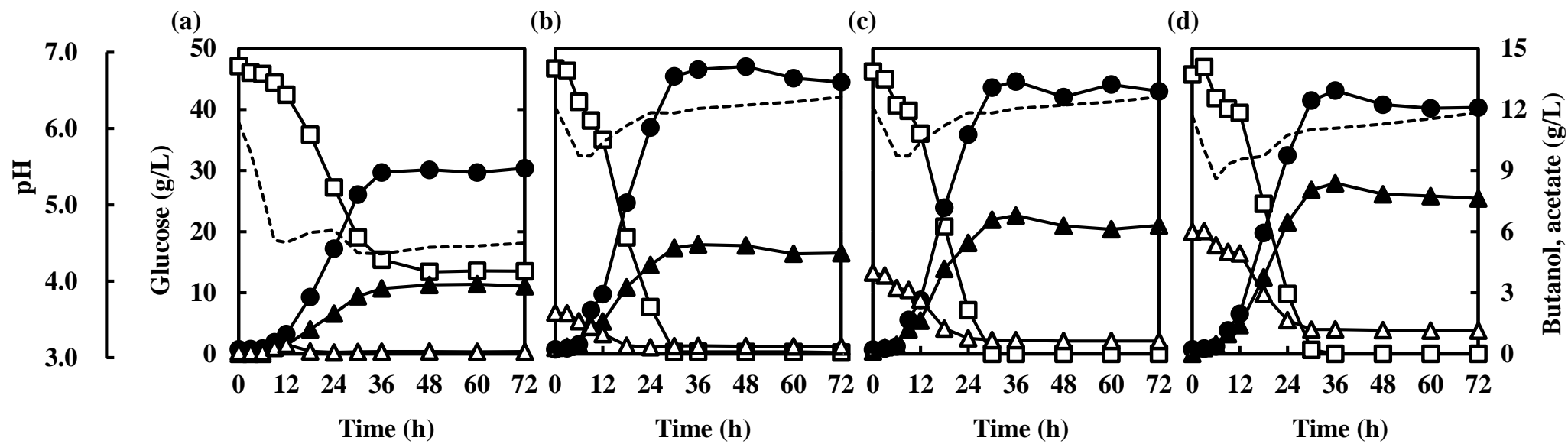


Fig. 2

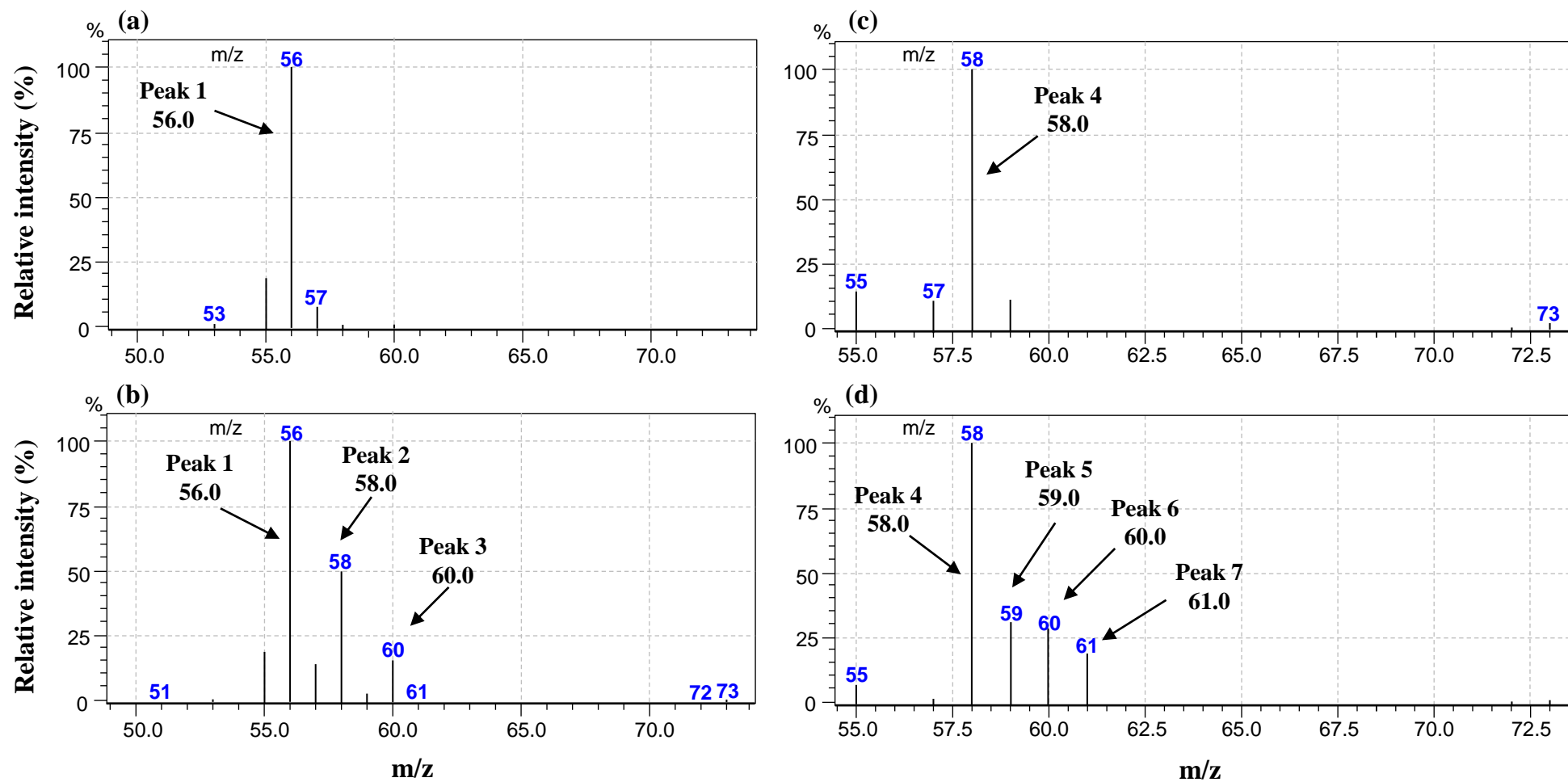


Fig. 3

