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# Kinetics and mechanism study of direct ozonation organics in aqueous solution

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## Abstract

In this study, the kinetics and mechanism study of direct ozonation organics in aqueous solution was explored. Phenoxyacetic acid was selected as the model pollutant and ozonation experiments were performed in the bubble batch reactor in order to determine the rate constants for the direct reaction. Two kinetic methods were used for the determination of different kinetic rate constants ( $k_{app}$  and  $k_i$ ). The first group of the results showed the degradation of phenoxyacetic acid followed the pseudo-first-order kinetics. A simplified model related to the operational parameters on phenoxyacetic acid degradation was derived and the apparent rate constant  $k_{app}$  was obtained. The reaction was proved in the slow kinetics of gas-liquid reaction and the kinetic constant  $k_i$  was built. The  $k_{app}$  and  $k_i$  influenced by the pH value, the  $O_3$  dosage and the initial phenoxyacetic acid concentration were carefully analyzed.

*Keyword:* phenoxyacetic acid; direct ozonation; kinetic models;  $k_{app}$ ;  $k_i$

## 1. Introduction

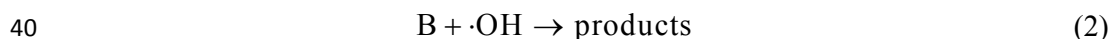
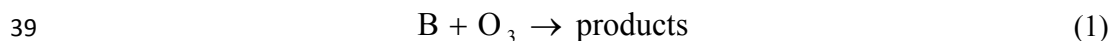
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22 With the development of industrial productions, the amounts and categories of  
23 pharmaceuticals production increases in a geometric ratio. Some pharmaceuticals,  
24 such as antibiotics and pharmaceutical intermediates, are persisting organic  
25 pollutants and can hardly be well treated with the traditional biological technology if  
26 directly discharged into the environment<sup>1-4</sup>. Thus, sound way of pharmaceutical  
27 wastewater treatment is one of the focuses by both environmental workers and the  
28 government for the intolerable burden on the environment.<sup>5-6</sup>

29 To reduce the toxicity pharmaceutical wastewater, some effective efforts have  
30 been made, such as the advanced oxidation processes (AOPs).<sup>9-11</sup> As an AOP,  
31 ozonation is a useful water treatment technology because ozone is an oxidizing agent  
32 showing high reactivity with kinds of pharmaceuticals.<sup>12-13</sup> During the ozonation,  
33 ozone either reacts selectively with organic pollutant or decomposes in water to form  
34 free hydroxyl radical which is another stronger oxidizing agent for its high potential  
35 (2.80eV) leading to indirect reactions.<sup>14</sup>

36 The reaction of target pollutant B with molecular ozone (O<sub>3</sub>) and hydroxyl  
37 radicals (•OH) during ozonation can be expressed in Eq. (1) and Eq. (2) parallel  
38 reactions as follows:<sup>15</sup>

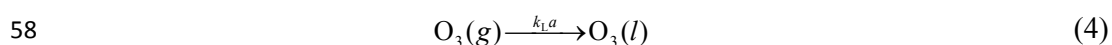


41 Thus, for an ozone-reacting compound B, the chemical reaction rate  $r_B$  can be  
42 written as follows.

$$43 \quad r_B = -(zk_{O_3}[B][O_3] + k_{OH\cdot}[B][\cdot\text{OH}]) \quad (3)$$

44 The stoichiometric ratio  $z$  is the meaning of the number of moles of compound B  
45 consumed per mole of ozone consumed.  $k_{O_3}$  is the second order rate constant  
46 between ozone and compound B, and  $k_{OH\cdot}$  is the second order rate constant between  
47 hydroxyl radical and compound B.  $[B]$ ,  $[O_3]$  and  $[OH\cdot]$  is the concentration of target  
48 compound B, ozone and hydroxyl radical, respectively.

49 Ozonation is a heterogeneous reactions and the kinetics of heterogeneous reactions  
50 are governed by absorption theories of gases in liquids along with chemical  
51 reactions.<sup>16</sup> So far, there are two most applied absorption theories are the film and  
52 surface renewal theories. Two-film theory is relatively mature and has been widely  
53 applied. The basis of the theory is mainly diffusion law and gas-liquid mass transfer  
54 model. Thus the main content of ozonation kinetics is to make sure of the mass  
55 transfer coefficients and the reaction rate constants. Eq. (4) represents the mass  
56 transfer of ozone from the gas to the liquid phase, and  $k_L a$  is the volumetric mass  
57 transfer coefficient.



59 In view of the competition of the ozone decomposition and the intermediates  
60 produced in the processes, absorption rate equations are unsuitable for irreversible  
61 second-order reactions.<sup>17</sup> The radical scavenger is necessary to add into the reactor to  
62 avoid the ozone decomposition. The ozone decomposition mechanism involves  
63 initiation reaction, propagation reaction and termination reaction. The free radical  
64 species are exactly formed in the initiation or propagation reactions of ozone with  
65 some agents like hydroxyl and hydroperoxide ion. Among these, the hydroxyl

66 radical is the main responsible species.<sup>18</sup> Furthermore, tert-butyl alcohol (TBA)  
67 reacts with hydroxyl radicals quickly ( $k=5\times 10^8 \text{ M}^{-1}\text{s}^{-1}$ ) and slowly with  $\text{O}_3$  ( $k=0.03$   
68  $\text{M}^{-1}\text{s}^{-1}$ ).<sup>15,19</sup> Therefore, TBA can be used as the hydroxyl radical scavenger.

69 Though some studies on the oxidation of relevant pharmaceuticals have  
70 addressed,<sup>12</sup> the developing kinetic aspects are still limited. In this study,  
71 phenoxyacetic acid (PAA) is selected as the model pollutant because it is an  
72 important pharmaceutical intermediate and widely applied in the pharmaceutical  
73 industry. It can be used as the parent molecule of herbicides, which is highly toxic  
74 compounds and applied in the agricultural fields. It can be also applied in the  
75 preparation of cefazolin, penicillin and meclofenoxate.

76 The aim of this study is to establish a database with kinetic rate constants for the  
77 direct reaction of PAA degradation. Two kinetic methods for the PAA degradation in  
78 ozonation system were utilized and the corresponding models were built. One  
79 relatively macroscopical kinetics model was established with the ozone dosage, the  
80 initial concentration of phenoxyacetic acid, and the pH value, which could be easily  
81 used in highly concentrated organic wastewater pollution treatment with ozonation.  
82 The other model studying the characteristics of the initial kinetic to reflect the  
83 reaction rate constant was also discussed. This paper can give basic data and kinetic  
84 reference for the ozonation of pharmaceutical wastewater.

## 85 **2. Experimental**

### 86 2.1 Materials and reagents

87 Phenoxyacetic acid was purchased from Shanghai J&K Scientific Ltd. (China),

88 (purity 99%). Tert-butyl alcohol (TBA) was chosen as the radical scavenger and  
89 purchased from Shanghai Lingfeng Chemical Reagent (China) Co., Ltd.

90 All other chemicals used in the experimental process were analytical reagent or  
91 guaranteed reagent. Ultra-pure water was used as experimental water. The pH value  
92 of the solutions was adjusted with sodium hydroxide.

## 93 2.2 Apparatus and methods

94 Ozone was produced by an ozone generator (CFY-3) with high purity oxygen  
95 (99.999%). The experiments were carried out in a cylindrical Pyrex glass reactor  
96 (inner circulation) with a capacity of 1.5 L at room temperature. Samples connection  
97 was set on the top of the reactor. An aeration head was fixed at the center of the  
98 bottom of the reactor for gas distribution. At the beginning of the reaction, ozone  
99 became small bubbles in sufficient contact with the solution through the aeration  
100 head and thus resulted in forming the gas-liquid two-phase. Samples were withdrawn  
101 at fixed time, then filtered through 0.45  $\mu\text{m}$  pore size membrane filters and finally  
102 analyzed.

## 103 2.3 Analytical methods

104 Phenoxyacetic acid (PAA) was detected by high performance liquid  
105 chromatography (1200, Agilent Technologies, USA) with a UV-detector at 210 nm  
106 using a C18 reversed phase column. The column temperature was 30 °C. The mobile  
107 phase was a mixture of ammonium biphosphate (pH=7, adjusted by ammonia water)  
108 and acetonitrile at 85:15 (v/v) at 0.8 mL·min<sup>-1</sup> flow rate. The injection volume was 5  
109  $\mu\text{L}$ . The intermediates produced in ozonation/TBA system were detected through  
110 HPLC, IC and GC-MS technologies. The methods were performed as the previous

111 work.<sup>17</sup>

112

### 113 3. Results and discussion

#### 114 3.1 Effect of tert-butyl alcohol on PAA removal

115 Fig.1 shows the effect of the presence and absence of tert-butyl alcohol (TBA) in  
116 acid, neutral and alkaline conditions for PAA removal. The initial pH was  
117 investigated in the range of 3.0-11.0. It could be seen that the effect of pH from  
118 3.0-7.0 on PAA removal was non-significant, but showed a rising trend in alkaline  
119 environment without the addition of TBA. While the presence of TBA involved a  
120 negative acceleration of PAA removal compared to the experiments carried out under  
121 the same operating condition in the absence of TBA. When pH is lower than 12.0, the  
122 ozone decomposition probably competes for the available ozone that reacts with  
123 pollutants.<sup>18</sup> 79.22% of PAA removal rate could be eliminated after 50 min at pH 3.0  
124 without TBA, while 67.14% with TBA, it was evident of the competitive effect of  
125 ozone decomposition. In this case, the ozone decomposition can be stopped by the  
126 addition of scavengers of hydroxyl radicals (TBA).

127

Fig.1

128 The intermediates formed in ozonation/TBA were identified by HPLC, IC and  
129 GC-MS technologies. Compared with those products caused by ozonation alone,  
130 which have been detected in the previous article,<sup>17</sup> we found that TBA rarely  
131 affected the categories of intermediates.

132

#### 133 3.2 Kinetic model of pseudo first-order reaction

134 The ozonation experiments were performed in the presence of scavengers of  
135 hydroxyl radicals to guarantee the environment in direct ozonation, aimed at studying  
136 the kinetic models of direct ozone reactions between ozone and phenoxyacetic acid  
137 (PAA). Then the second term on the right side in Eq. (3) is negligible, under  
138 experimental conditions with ozone in great excess, it can be assumed.

$$139 \quad r_{\text{PAA}} = -k_{\text{app}}[\text{PAA}] \quad (5)$$

140 where  $k_{\text{app}}$  is the kinetic rate constant of pseudo first-order reaction.

141 Integration of the apparent rate constant leads to

$$142 \quad \ln\left(\frac{[\text{PAA}]}{[\text{PAA}]_0}\right) = -k_{\text{app}} t \quad (6)$$

143 where  $[\text{PAA}]_0$  is the initial concentration of target compound PAA. The apparent rate  
144 constant  $k_{\text{app}}$  was used to reflect the effect of the ozone dosage, initial concentration of  
145 PAA and the pH value on PAA degradation in 50 min by ozonation. Table 1 shows  
146 the apparent rate constant  $k_{\text{app}}$  is well fitting the pseudo-first-order kinetics with the  
147 linear correlation coefficient ( $R^2$ ) over 0.99 under various experimental conditions.  
148 The variation of the ozone dosage (16, 24, 32 and 40  $\text{mg}\cdot\text{min}^{-1}$ ) resulted in  $k_{\text{app}}$  of  
149  $0.51\times 10^{-2}$ ,  $0.79\times 10^{-2}$ ,  $1.28\times 10^{-2}$  and  $1.68\times 10^{-2}$ , respectively. Hence, the ozone dosage  
150 was proportional to the apparent rate constant  $k_{\text{app}}$ , while the initial concentration of  
151 PAA was inversely proportional. The pH value impeded the observation of any  
152 significant difference in the apparent rate constant  $k_{\text{app}}$ . Based on the optimization of  
153 operational factors, the apparent rate constant  $k_{\text{app}}$  is hypothesized to be related to  
154 ozone dosage ( $Q_{\text{O}_3}$ ), the initial concentration of PAA ( $[\text{PAA}]_0$ ), the pH value (OH)  
155 and the temperature (T).<sup>20</sup>

156 Table 1

157 If a relatively macroscopical kinetics is established with optimization of operational



158 factors, it will be more convenient in control of the highly concentrated organic  
 159 wastewater pollution by ozonation. Since dissolved ozone concentration is difficult to  
 160 figure out, a relationship between  $k_{app}$  and  $O_3$  dosage is supposed to be built. Therefore,  
 161 an empirical equation forms as Dai et al<sup>21</sup> said

$$162 \quad k_{app} = A \exp\left(\frac{-E_a}{RT}\right) Q_{O_3}^\alpha [PAA]_0^\beta [OH^-]^\gamma \quad (7)$$

163 Eq. (7) expressed in logarithmic form becomes

$$164 \quad \ln k_{app} = \ln A - \frac{E_a}{RT} + \alpha \ln Q_{O_3} + \beta \ln [PAA]_0 + \gamma \ln [OH^-] \quad (8)$$

165 The regression analysis between the first item and the  $O_3$  dosage, the initial  
 166 concentration of PAA and the pH value, respectively, was conducted. Corresponding  
 167  $\alpha$  and  $\beta$  were equal to 1.3273 and -1.1816 from Fig. 2a and Fig. 2b with linear  
 168 correlation coefficients of 0.9918 and 0.9948, respectively. Due to the nonlinear  
 169 relationship between  $\ln k_{app}$  and  $\ln [OH^-]$ ,  $\gamma$  was regarded as 0 which could be viewed  
 170 in Fig. 2c.

171 Thus Eq. (8) can be converted into

$$172 \quad k_{app} = A \exp\left(\frac{-E_a}{RT}\right) Q_{O_3}^{1.3273} [PAA]_0^{-1.1816} \quad (9)$$

173 Since the experiments were done at room temperature,  $A \exp(-E_a/RT)$  was obtained  
 174 from the substitution of all experimental data into Eq. (9). The result was equal to  
 175 0.51. Finally, the kinetic model turns into

$$176 \quad [PAA]_t = [PAA]_0 \exp(-0.51 Q_{O_3}^{1.3273} [PAA]_0^{-1.1816} t) \quad (10)$$

177

178

Fig. 2

### 179 3.3 Kinetic model in initial stage

#### 180 3.3.1 Validation of the reaction in the slow kinetic regime

181  $Ha$  is the dimensionless Hatta number for an irreversible first-order reaction. For an  
182 irreversible first-order reaction, the mass transfer rate of the gas–liquid system is  
183 defined as follows:

$$184 \quad Ha = \frac{\sqrt{k_{\text{app}} D_{\text{O}_3}}}{k_L} \quad (11)$$

185 where  $Ha$  indicates the relative importance of chemical reaction and  $D_{\text{O}_3}$  is the  
186 diffusion coefficient of  $\text{O}_3$  in water.  $k_L$  is the individual mass transfer coefficient of  
187 ozone in the liquid phase. As a function of the Hatta number, the ozonation kinetic  
188 regimes can be classified as fast, moderate, and slow reactions. When  $Ha$  is more  
189 than 3, the reaction is in the fast kinetic regime. When  $Ha$  is between 0.3 and 3, it is  
190 in the moderate kinetic regime. The third regime is called the slow kinetic regime  
191 when  $Ha$  is less than 0.3.<sup>22</sup>

192 Some research<sup>23-25</sup> has been done to study  $D_{\text{O}_3}$ . In the ozonation process, the  
193 empirical correlation of Johnson and Davis<sup>25</sup> is more available to determine  $D_{\text{O}_3}$ :

$$194 \quad D_{\text{O}_3} = (5.9 \pm 0.04) \times 10^{-10} \frac{\text{T}}{\mu_s} \quad (12)$$

195 where  $\mu_s$  = the viscosity of the solvent. Thus, the determination of  $D_{\text{O}_3}$ , which was  
196 equal to  $1.4 \times 10^{-9} \text{ m}^2 \cdot \text{s}^{-1}$ , was obtained from the calculation result of Eq. (12).

197 The determination of the individual mass transfer coefficient  $k_L$  in liquid phase is up  
198 to the types of reactors. For the bubble batch reactor in the experiment,  $k_L$  could be  
199 determined by detecting the mass transfer of  $\text{CO}_2$ . Based on the absorption reaction of  
200  $\text{CO}_2$  in  $\text{Na}_2\text{CO}_3$ - $\text{NaHCO}_3$  system, hypochlorite ion and  $\text{NaAsO}_2$  as the catalysts,  $k_L$ ,  
201 the individual mass transfer coefficient of  $\text{CO}_2$ , could be got by the plot method of  
202 Roberts and Danckwerts.<sup>26</sup> The basic requirement was that the absorption reaction of  
203  $\text{CO}_2$  was the pseudo first-order reaction. The absorption rate is defined as follows:

$$N_{\text{CO}_2} = [\text{CO}_2]^* a \sqrt{k_L'^2 + k_{\text{CO}_2} D_{\text{CO}_2}} \quad (13)$$

where  $N_{\text{CO}_2}$  is the absorption rate per unit volume,  $[\text{CO}_2]^*$  is the saturated solubility of  $\text{CO}_2$  at equilibrium in the buffer solution,  $D_{\text{CO}_2}$  is the diffusion coefficient of  $\text{CO}_2$  and  $k_{\text{CO}_2}$  is the kinetic rate constant of pseudo first-order reaction of  $\text{CO}_2$  in absorption system.

Then Eq. (13) can be converted into

$$\left( \frac{N_{\text{CO}_2}}{[\text{CO}_2]^*} \right)^2 = (a k_L')^2 + a^2 k_{\text{CO}_2} D_{\text{CO}_2} \quad (14)$$

From Eq. (14), it can be seen that  $(N_{\text{CO}_2}/[\text{CO}_2]^*)^2 \sim k_{\text{CO}_2} D_{\text{CO}_2}$  shows a linear relationship.  $k_L'$  could be attained by the variation of  $k_{\text{CO}_2} D_{\text{CO}_2}$ .  $D_{\text{CO}_2}$  was equal to  $1.58 \times 10^{-9} \text{ m}^2 \cdot \text{s}^{-1}$ . Finally,  $k_L$  is determined by the calculation of Eq. (15).<sup>27</sup>

$$k_L = \left( \frac{D_{\text{O}_3}}{D_{\text{CO}_2}} \right) k_L' \quad (15)$$

$k_{\text{app}}$ ,  $D_{\text{O}_3}$  and  $k_L$  measured in different conditions were taken into account Eq. (11) to the yield of  $Ha$  constant shown in Table 2. The calculated results indicated the reaction was in slow kinetic regime because all  $Ha$  constants were lower than 0.3 in the PAA degradation by ozonation and also indicated that the reaction of ozone decomposition took place in the bulk water.

### 3.3.2 Kinetic rate constant in initial stage

In general, the ozone process presents two steps in series, involves the mass transfer of ozone through the film layer and the chemical reaction with phenoxyacetic acid in the bulk liquid. Considering the influence of mass transfer, the rate constant of the direct reaction between ozone and phenoxyacetic acid can also be written:

$$r_{\text{PAA}} = -z k_i [\text{PAA}]_b [\text{O}_3]_b \quad (16)$$

where the subindex b refers to bulk phase. In fact, the meaning of the kinetic constant

227 in the initial stage ( $k_i$ ) is as the same as the rate constant ( $k_{O_3}$ ). Eq. (16) can be used if  
 228 concentrations of phenoxyacetic acid and ozone are known with time. While ozone  
 229 not only reacted with PAA, but also reacted with intermediates formed from the  
 230 ozone-PAA direct reaction simultaneously.<sup>17</sup> To determine the kinetic constant will  
 231 acquire more parameters taking into account. It is rather difficult. As a consequence, a  
 232 method of studying the characteristics of the initial kinetic to reflect reaction rate is  
 233 chosen to determine  $k_i$ , which was also applied in the kinetic study of the ozonation of  
 234 fluorine.<sup>28</sup>

235 The presence of dissolved ozone in water is a symbol of the slow kinetic regime.  
 236 For the slow kinetic regime, the reaction factor E (Eq. (17)) is 1, which is perceived as  
 237 the ratio between the actual chemical absorption rate and that of physical absorption  
 238 in gas-liquid reaction.<sup>18</sup>

$$239 \quad E = \frac{N_{O_3}}{k_L a ([O_3]^* - [O_3]_b)} = 1 \quad (17)$$

240 where  $N_{O_3}$  is the physical absorption rate of ozone,  $[O_3]^*$  represents the concentration  
 241 of ozone in the gas-liquid system at equilibrium,  $[O_3]_b$  is the concentration of  $O_3$  in  
 242 the bulk of the liquid.

243 This method has a disadvantage that the value of the ozone concentration is vague.  
 244 Actually, the concentration of dissolved ozone is theoretically zero at the beginning of  
 245 reaction. Nonetheless, the application of the mass balance of ozone in water is well  
 246 handled with this problem. This Eq. (18) in the case of a semi-batch reactor is as  
 247 follows:<sup>18</sup>

$$248 \quad k_L a ([O_3]^* - [O_3]) = \sum_i k_j [J]_b [O_3]_b + k_d [OH^-] [O_3]_b + k_T [O_3] + \frac{d[O_3]_b}{dt} \quad (18)$$

249 where the subindex j in the right of the equation represents any compound j (PAA in  
 250 the experiment) present in water that reacts with ozone directly and the  $k_j$ ,  $k_d$  and  $k_T$

251 are the rate constants of the ozone direct, hydroxyl-ion-initiated decomposition and  
 252 other initiation reactions, respectively. The left of this equation represents the  
 253 transport rate of transference from the gas phase to the liquid phase. At the beginning  
 254 of ozonation, the ozone accumulation rate term  $d[\text{O}_3]_{\text{b}}/dt$  and intermediates reactions  
 255 are regarded as negligible, so Eq. (18) reduces to

$$256 \quad k_{\text{L}} a([\text{O}_3]^* - [\text{O}_3])\big|_{t=0} = k_{\text{i}}[\text{PAA}]_0[\text{O}_3]_{\text{b}}\big|_{t=0} = -\frac{r_{\text{PAA}0}}{Z} \quad (19)$$

257 From the change of Eq. (19), the concentration of ozone in initial reaction is

$$258 \quad [\text{O}_3]_{\text{b}}\big|_{t=0} = \frac{k_{\text{L}} a[\text{O}_3]^*}{k_{\text{i}}[\text{PAA}]_0 + k_{\text{L}} a} \quad (20)$$

259 Combining Eq. (17) and (20) allows us to determine kinetic constant  $k_{\text{i}}$  in the initial  
 260 stage:

$$261 \quad k_{\text{i}} = \frac{-k_{\text{L}} a r_{\text{PAA}0}}{Z[\text{PAA}]_0 \left( k_{\text{L}} a[\text{O}_3]^* + \frac{r_{\text{PAA}0}}{Z} \right)} \quad (21)$$

262 Table 2 shows some parameters, such as individual mass transfer coefficients and  
 263 the Hatta number, are useful to determine kinetic constant  $k_{\text{i}}$  in the initial stage. The  
 264 comparison of  $k_{\text{i}}$  with different parameters, such as pH value, the initial  
 265 concentration of PAA and the ozone dosage is shown in Fig. 3. Fig. 3a describes the  
 266 effect of different initial concentration of PAA ( $[\text{PAA}]_0$ ) on  $k_{\text{i}}$ . The more initial  
 267 concentration of PAA was, the less  $k_{\text{i}}$  was, which was as the same as the variation of  
 268  $k_{\text{app}}$  with the increasing of initial concentration of PAA. Fig. 3b shows the effect of  
 269 the ozone dosage ( $Q_{\text{O}_3}$ ) on  $k_{\text{i}}$ . When the ozone dosage increased from 16 to 40  
 270  $\text{mg}\cdot\text{L}^{-1}$ ,  $k_{\text{i}}$  could be regarded independent of the value of the stable ozone  
 271 concentration in agreement with the opinion of Leitner et al.<sup>29</sup> It is obvious that the  
 272 effect of the ozone dosage on  $k_{\text{app}}$  is larger than  $k_{\text{i}}$ . Fig. 3c shows the effect of pH on

273  $k_i$ . Increasing the pH value from 3.0 to 11.0, the shifty amplitude of  $k_i$  was not  
 274 evident which is almost identical to that of  $k_{app}$ . It explained directly that the main  
 275 sites of reaction are due to molecular ozone only, namely the ozone decomposition  
 276 was inhibited well by TBA. The results showed in Table 1 and Table 2 confirmed the  
 277 relationship between  $k_{app}$  and  $k_i$ .  $k_{app}$  changed with the variation of  $k_i$  and the  
 278 concentration of ozone.

279 Table 2

280 Fig. 3

281

#### 282 4. Conclusions

283 The kinetic models about the PAA degradation by ozonation were discussed and  
 284 two rate constants  $k_{app}$  and  $k_i$  were carefully explored. The apparent rate constant  $k_{app}$   
 285 was supposed to be related to the pH value, the initial concentration of PAA, the  $O_3$   
 286 dosage and the temperature. The kinetics model was proposed as an exponential  
 287 function of  $[PAA]_t = [PAA]_0 \exp(-0.51Q_{O_3}^{1.3273}[PAA]_0^{-1.1816}t)$ .

288 The calculated results showed all  $Ha$  constants are lower than 0.3 in the PAA  
 289 degradation by ozonation, so the reaction was proved to be in the slow kinetic regime  
 290 of gas-liquid reaction. In kinetics study of the initial stage, the establishment of the  
 291 mass balance equation of ozone and PAA in water determines the kinetic constant  $k_i$ .

$$292 \quad k_i = \frac{-k_L ar_{PAA0}}{z[PAA]_0 \left( k_L a [O_3]^* + \frac{r_{PAA0}}{Z} \right)}$$

293 Compared the  $k_i$  and  $k_{app}$  in different conditions, the results implied that the effect

294 of PAA initial concentration on  $k_{app}$  and  $k_i$  was apparent and followed the same trend.  
295 The ozone dosage didn't make any difference on  $k_i$ , but did on  $k_{app}$ . Increasing the  
296 pH value from 3.0 to 11.0, the shifty amplitude of  $k_i$  was not evident which is almost  
297 identical to that of  $k_{app}$  and proved ozone decomposition was inhibited well by TBA.  
298 The mathematical models are able to reproduce the experimental observations  
299 concerning the reaction rate of direct ozonation. This paper can give basic data and  
300 kinetic reference for the ozonation of pharmaceutical wastewater.

301

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306

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Table 1 Apparent rate constant based on experimental results

Table 2 Factors of kinetic rate constants equation in the primary stage

Table 1 Apparent rate constant based on experimental results

No.	T / K	pH	[PAA] <sub>0</sub> / mg·L <sup>-1</sup>	TBA/mmol·L <sup>-1</sup>	Q <sub>O<sub>3</sub></sub> /mg·min <sup>-1</sup>	R <sup>2</sup>	k <sub>app</sub> / min <sup>-1</sup>
1	298	3	200	50	40	0.9915	9.68×10 <sup>-2</sup>
2	298	3	500	50	40	0.9939	3.64×10 <sup>-2</sup>
3	298	3	1000	50	40	0.9934	1.68×10 <sup>-2</sup>
4	298	3	2000	50	40	0.9962	0.62×10 <sup>-2</sup>
5	298	3	1000	50	16	0.9970	0.51×10 <sup>-2</sup>
6	298	3	1000	50	24	0.9971	0.79×10 <sup>-2</sup>
7	298	3	1000	50	32	0.9976	1.28×10 <sup>-2</sup>
8	298	5	1000	50	40	0.9952	1.75×10 <sup>-2</sup>
9	298	7	1000	50	40	0.9973	1.61×10 <sup>-2</sup>
10	298	9	1000	50	40	0.9967	1.70×10 <sup>-2</sup>
11	298	11	1000	50	40	0.9952	1.70×10 <sup>-2</sup>

Table 2 Factors of kinetic rate constants equation in the primary stage

No.	T / K	pH	[PAA] <sub>0</sub> / mg·L <sup>-1</sup>	Q <sub>O<sub>3</sub></sub> /mg·min <sup>-1</sup>	k <sub>L</sub> / m·s <sup>-1</sup>	<i>a</i>	<i>Ha</i> number
1	298	3	200	40	8.10×10 <sup>-5</sup>	95.3	1.86×10 <sup>-2</sup>
2	298	3	500	40	8.10×10 <sup>-5</sup>	95.3	1.14×10 <sup>-2</sup>
3	298	3	1000	40	8.10×10 <sup>-5</sup>	95.3	0.77×10 <sup>-2</sup>
4	298	3	2000	40	8.10×10 <sup>-5</sup>	95.3	0.47×10 <sup>-2</sup>
5	298	3	1000	16	6.90×10 <sup>-5</sup>	50.2	0.50×10 <sup>-2</sup>
6	298	3	1000	24	7.20×10 <sup>-5</sup>	62.8	0.60×10 <sup>-2</sup>
7	298	3	1000	32	7.60×10 <sup>-5</sup>	87.4	0.72×10 <sup>-2</sup>
8	298	5	1000	40	8.10×10 <sup>-5</sup>	95.3	0.79×10 <sup>-2</sup>
9	298	7	1000	40	8.10×10 <sup>-5</sup>	95.3	0.76×10 <sup>-2</sup>
10	298	9	1000	40	8.10×10 <sup>-5</sup>	95.3	0.78×10 <sup>-2</sup>
11	298	11	1000	40	8.10×10 <sup>-5</sup>	95.3	0.78×10 <sup>-2</sup>

Fig.1 The effect of TBA in its presence and absence on the degradation of phenoxyacetic acid: Experimental conditions:  $[PAA]_0=1000 \text{ mg}\cdot\text{L}^{-1}$ , the ozone dosage= $40 \text{ mg}\cdot\text{min}^{-1}$

Fig.2 The pseudo first-order plots of PAA as a function of different parameters on the logarithmic scale: (a)  $\ln k_{\text{app}}$  versus  $\ln Q_{O_3}$ , fitted curve; (b)  $\ln k_{\text{app}}$  versus  $\ln [PAA]_0$ , fitted curve; (c)  $\ln k_{\text{app}}$  versus  $\ln [OH^-]$ , fitted curve

Fig.3 The initial kinetic constant  $k_i$  as a function of different parameters: (a) Tendency chart of  $k_i$  with initial PAA concentration; (b) Tendency chart of  $k_i$  with different  $O_3$  dosage; (c) Tendency chart of  $k_i$  at different pH

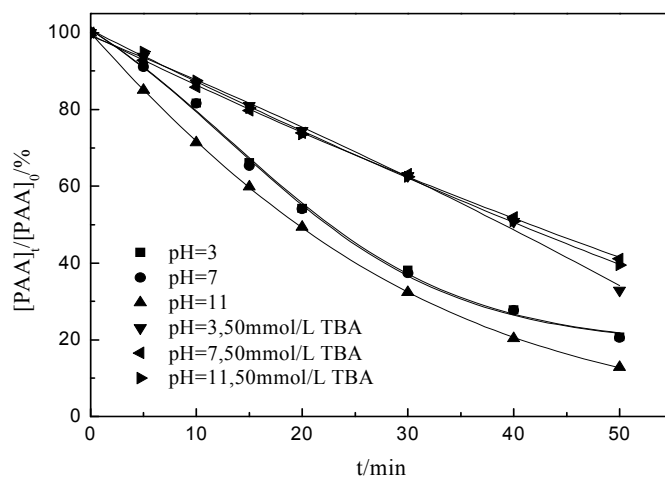


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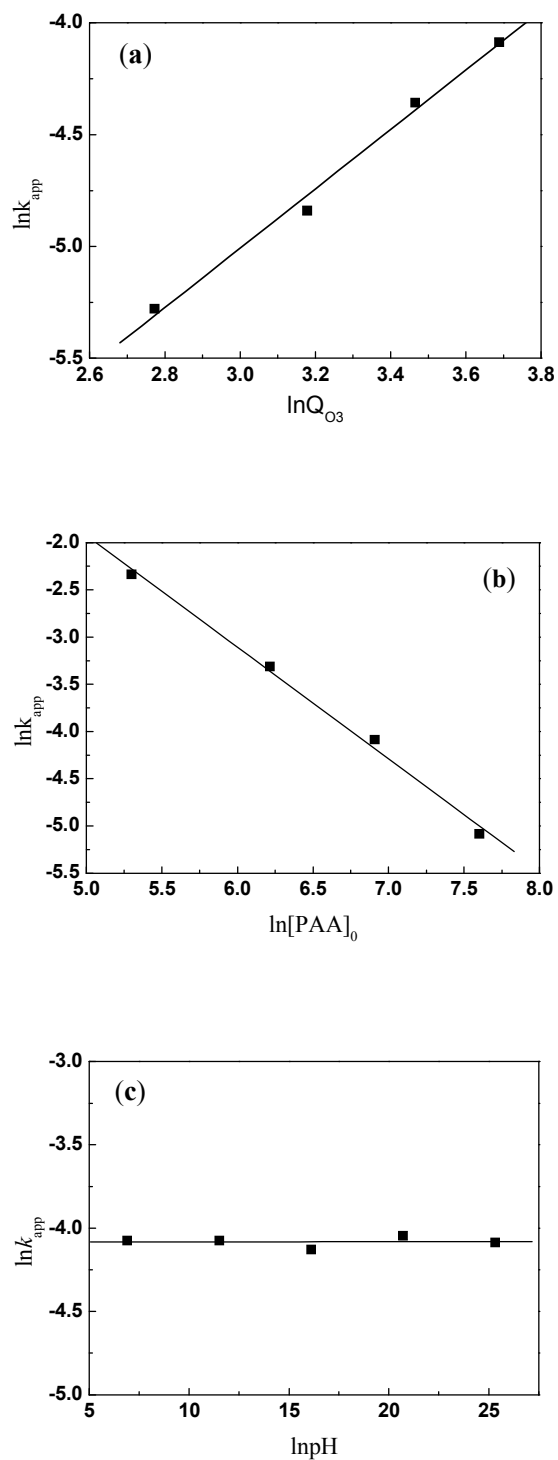


Fig.2 The pseudo first-order plots of PAA versus different parameters on the logarithmic scale: (a)  $\ln k_{app}$  versus  $\ln Q_{O_3}$ , fitted curve; (b)  $\ln k_{app}$  versus  $\ln [PAA]_0$ , fitted curve; (c)  $\ln k_{app}$  versus  $\ln [OH^-]$ , fitted curve.

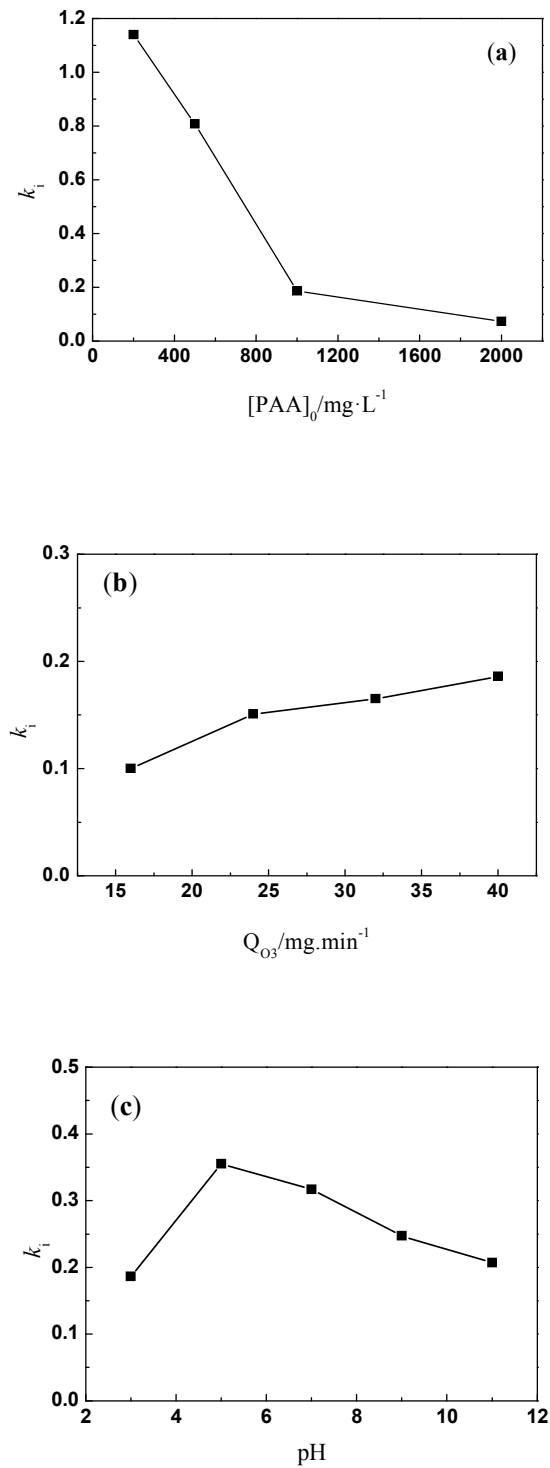


Fig.3 The initial kinetic constant  $k_i$  as a function of different parameters:(a) Tendency chart of  $k_i$  with initial PAA concentration; (b) Tendency chart of  $k_i$  with different  $\text{O}_3$  dosage; (c) Tendency chart of  $k_i$  at different pH.