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Design and application of a versatile gas calibration for non-metal determination by carrier gas hot extraction

Claus Kramer, Peter Ried, Stefan Mahn, Silke Richter, Nicole Langhammer and Heinrich Kipphardt

BAM Federal Institute for Materials Research and Testing, Richard-Willstätter-Str. 11, 12489 Berlin, Germany

Corresponding author: Heinrich Kipphardt, e-mail: heinrich.kipphardt@bam.de; Tel. +49 30 8104-1116.

Dedicated to Friedhold Schölz, a fine colleague in “GDMB, TC Special Materials”, who passed away much too early.

Abstract:

In carrier gas hot extraction the calibration of low amounts of non-metals with masses of a few micrograms with small uncertainty remains a challenge. To achieve high flexibility a high precision gas mixture pump was combined with an automated syringe drive. The gas mixing pump allows filling the syringe with different gas compositions; the automated syringe drive allows matching to modulate the signal profiles to that of real samples. The system was designed and its experimental potential explored. The resulting calibration curves were comparable to that obtained by calibration using solid materials of sufficient purity and stoichiometry. However smaller uncertainties and lower limits of quantification (i.e. 0.5 μg and 0.6 μg for O and N, respectively) were found using the gas calibration device.

Key words: gas calibration, carrier gas hot extraction, calibration, gas mixing

1 Introduction

Non-metal determination, namely the determination of oxygen, nitrogen, hydrogen, carbon, and sulfur, in solid materials is of wide technological relevance. The relevant concentrations range from stoichiometric contents (e.g. N in BN [1] or O in super conductors such as $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$) on the one side to low concentrations (e.g. H in steel [2], S in turbine blades and O in high purity metals [3]) on the other side. Whereas with commercial instruments and related to the compact sample the limits of quantification (LOQs) for metallic impurities is in the sub $\mu\text{g}/\text{kg}$ range and even below, LOQs for non-metal determination are typically limited to the lower mg/kg range.

For the determination of non-metals, two generally applicable measurement strategies, the use of instrumental direct methods and the use of multi-step methods, can be followed. With few specific exceptions instrumental methods play a minor role in non-metal determination as matrix matched calibration samples with respect to analyte, content, binding form and matrix composition are rare. It is obvious that instrumental methods cannot be applied especially when aiming to certify reference materials for their non-metal content. For this purpose and

also for universal applications multi-step methods consisting of decomposition, separation and determination of the analyte with an easy to calibrate detector are the strategy of choice.

Characteristics of CGHE

For non-metal determination this strategy is realized in the principle of carrier gas hot extraction (CGHE) sometimes also called 'gas analysis' as the analyte is determined from the gas phase. Variations of CGHE are summarized in Figure 1. The variants of CGHE i.e. nitrogen determination by inert gas fusion and thermal conductivity detection (TC) and sulfur determination by combustion and infra red (IR) detection are indicated by arrows. Typical CGHE characteristics are summarized in Table 1.

Although the basic theoretical principles for the determination of H, N, O, C and S in metals by CGHE have been established in the 1950s [4, 5, 6], it is observed that in practice method development is often based on empiricism. Even though CGHE is widely used in routine analysis - almost all laboratories related to metal or ceramic production are equipped with such commercial instruments - there are only few recent publications on CGHE in the literature [e.g. 7, 8, 9, 10, 11, 12] and, with few exceptions, for CGHE there is hardly any method oriented organized scientific community in comparison with e.g. the field of atomic spectrometry.

Besides control of blanks (e.g. oxygen contamination by oxidation of sample surface) and contaminations, the main technical

Problem with CGHE is the quantitative release of the non-metal content of the sample and its complete transfer to the detector. For a given material it is almost impossible to predict on the degree of extraction completeness based on theoretical considerations as there is a lack of knowledge on specific processes related to the sample and its components taking place within and close to the furnace. The situation is complex, because the system is neither in thermodynamic equilibrium nor the kinetics are known for all processes. As a consequence, it is very difficult to prove complete recovery, when matrix matched samples with known composition are not available.

It must be emphasized, that the advantage of a multi-step process with respect to calibration can only be exploited, if each individual step is well under control. Ignoring this, can be a serious source of error (e.g. [13]). As a rule of thumb it is almost impossible to find values that are too high, but it can be quite easy to find values that are too low.

Calibration in CGHE

For the calibration of CGHE the use of matrix matched calibration samples, preferably certified reference materials (CRMs) is preferred. Such materials are easy to use and their use is by nature the best strategy if matrix matching is fulfilled to good approximation. Matrix matching includes the analyte identity, the analyte content, its binding form and its distribution in a specific matrix. For a given sample as well as for a given calibration material usually not all parameters are specified. However, following this approach shifts the problem of correct non-metal determination to the CRM producer.

Based on the benefit of a multi-step strategy, external calibration using sufficiently stable and stoichiometric compounds such as Fe_2O_3 for oxygen, KNO_3 for nitrogen, BaCO_3 for carbon, BaSO_4 for sulfur and TiH_2 for hydrogen in form of pure materials is a way out, providing the potential for SI (International Systems of Units) traceability in the shortest possible way. However, in practice the problem comes with the purity of the material as typically the non-

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3 metal content with respect to the analyte is not well known. Although such materials are often
4 known for their metallic purity, their total purity is hardly ever known. Moreover, if
5 calibration material and sample are not sufficiently matched, their decomposition behavior
6 can be very different. Extreme examples are EDTA (ethylenediaminetetraacetic acid) and its
7 salts, which seem to be advantageous calibration materials containing H, C, N and O at the
8 same time, which however undergo incomplete decomposition due to formation of pyrolysis
9 products.

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11 However, even in the rather simple case of comparing different metal oxides that could
12 potentially be used as solid standards for oxygen calibration [14] inconsistencies of several
13 percent were observed. Such large inconsistencies just from calibration are disastrous,
14 especially when aiming at the determination of the stoichiometry of an unknown sample.
15 Similar discrepancies can be observed for the calibration for carbon using different
16 carbonates, organic materials such as sugars, carbides or graphite. A technical disadvantage of
17 pure compounds at the other end of the concentration scale (i.e. trace content determination)
18 is that very small masses of calibration materials need to be handled. Although ultra-micro
19 balances can be successfully used for weighing such small masses, it can be difficult hitting a
20 desired calibration point, when material masses of 300 μg or less are involved. Based on own
21 experience a reasonable mass limit to handle is 30 μg . For O in Fe_2O_3 this corresponds to an
22 analyte mass (O) of 10 μg . It is possible to further reduce the analyte mass by applying a
23 dilution of the calibration material by mixing it with an inert compound as applied in [15, 16].
24 However, establishing homogenous powder mixing is usually difficult to achieve and depends
25 on densities, particle size and, finally, grain statistics.

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28 As the analytes which are determined are gases, it is useful to apply gases for the detector
29 calibration. Some of the commercial CGHE instruments on the market are equipped with
30 built-in gas 'loops'. The loops are flushed by pure analyte gas (e.g. O_2 , N_2) or analyte
31 containing gas (e.g. CO_2) and then the loop can be switched to the analysis gas stream.
32 Knowing pressure, volume and temperature the amount of analyte in such a loop can be
33 calculated via (ideal) gas law. Aiming at e.g. 450 μg of analyte (O) this corresponds at
34 ambient conditions to a volume as small as 344 μL for CO_2 . Typically the commercial
35 producers of instruments with implemented gas calibration devices neither indicate how the
36 loop volume has been determined nor give an uncertainty for the value. To measure such a
37 small volume with sufficient small uncertainty just from the geometric dimensions is almost
38 impossible due to the small dimensions and dead volumes of the valves involved. The
39 determination of the gas dosing volume is possible by gravimetry, i.e. filling the device with a
40 liquid such as water or mercury or by using adsorption tubes after multiple dosing of a pure
41 and reactive gas. However, to the authors there are also cases known, where producers of
42 commercial instruments calculate the volume of the loops from comparing the peak size
43 obtained from the loop against the peak size obtain from measuring (certified) matrix
44 reference materials. As matrix reference materials (e.g. traces of N or O in steel) themselves
45 are based on calibration, their use to establish the values for a gas calibration device does not
46 seem to be appropriate. In order to obtain flexibility, multiple dosing with one loop and use of
47 several to many loops with different volumes have been established. The application of loops
48 with fixed volumes has two technical disadvantages. The minor disadvantage is the limitation
49 of the calibration to specific calibration points corresponding to the fixed volumes. To
50 overcome this limitation Schölz [17] used a gas tight syringe for dosing very flexible volumes
51 of a calibration gas. The more severe disadvantage of fixed volumes is that they result in a
52 fixed peak shape when simply switched to the analysis stream. The resulting peak profile (e.g.
53 high and narrow) might not match the peak profile (e.g. low and broad) obtained from a
54 specific type of sample. This is even more significant for multiple dosing of the same volume
55 when aiming for calibration of higher analyte amounts.

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3 However, for calibration the peak form plays an important role as it reflects how actually the
4 signal from the gas stream is running with changing composition through the detector
5 function. It should be stated clearly that the measurand for gas calibration is actually not the
6 integral of the peak itself as traditionally used, but rather the detector function itself i.e. the
7 detector output for a changing (given) gas composition. It is observed that the commercial
8 instruments known to the authors do not foresee this type of calibration for the user at all.
9 Matching the peak form of the sample with the peak form of the gas calibration can be well
10 approximated also by using a syringe, which is not operated at constant elution speed, but
11 with a time programmed elution speed.
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13 In gas calibration the volume is one issue, the composition of the filling gas is a second issue.
14 Using a pure gas or one gas mixture to fill the gas calibration volume as foreseen with
15 commercially instrument built in gas calibration devices is straightforward but still has a
16 limitation concerning flexibility of calibration points and matching peak shape of calibration
17 and sample. Using different gas concentrations would be desirable, but difficult to establish
18 with individual gas bottles. An elegant way to overcome this limitation is applying a gas
19 mixing device to obtain a gas stream with flexible and known composition from one bottle
20 filled with pure analyte (or one dilution) and one bottle of pure carrier gas. In gas analysis gas
21 mixing pumps with at least two pistons of well-defined geometry and correlated in rotation
22 speed by a shiftable but locked mechanical gear box are successfully used to obtain a gas
23 stream with flexible and known composition with very small uncertainty.
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26 In this work, the experimental potential of the combination of a gas tight syringe in an
27 automated drive and a gas mixing pump as a flexible and powerful gas calibration for CGHE
28 is described. The external gas calibration was set up, tested with the measurement instrument
29 and then compared against solid sample calibration.
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32 2 Experimental

33 Figure 2 shows the design of our external gas calibration device. The core parts are a gas
34 mixing pump and a gas tight syringe in an automated syringe drive. The external gas
35 calibration is connected to a commercial instrument. It should be noted, that the measurement
36 results reported here using the external gas calibration device therefore do not only depend on
37 the calibration device but on the whole chain of the calibration device and the detecting
38 instrument.
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40 A piston pump DIGAMIX 6 (Wösthoff, Germany) was used. Two pistons (volume of
41 (0.1370 ± 0.0007) and (13.70 ± 0.07) mL respectively) were used to prepare a dilution of up to
42 1:1000 from the pure analyte gas with the carrier gas. The mixture passes glass devices for
43 homogenization and is then fed by a third piston to the syringe device. Piston four was not
44 used. Depending on the mixing ratio the gas flow was typically 16.4 mL/min. After an
45 equilibration period of approximately 60 min, a stable calibration gas mixture was obtained.
46 The expanded relative uncertainty for the composition of the gas mixture due to volume and
47 temperature uncertainties is estimated to be $U_{\text{mix}} = 0.2\%$. Because the gas mixing pump is
48 only allowed to operate at ambient pressure, a considerable part of the pure analyte gas, the
49 pure carrier gas and the prepared gas mixture leaves through the exhaust consisting of glass
50 devices filled with paraffin oil as a sealing liquid.
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53 For loading and dosing the gas mixtures an automated syringe drive PSD/2 (Hamilton
54 Bonaduz AG, Switzerland) was used. The piston distance that can be pushed is 60 mm, at
55 fastest speed this takes 1 s. To improve the flexibility of programming and operation of the
56 syringe drive, a specific controlling software operated from a PC was developed. The port
57 valve number 3 (V3 in Fig. 2) built in the PSD/2 is used to either fill the syringe from the gas
58 mixing pump or to inject the filled volume into the carrier gas stream of the instrument to be
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3 calibrated. By injecting the analyte gas at once at the fastest mode (1s for a full syringe
4 stroke) the conventional narrow peak form is realized. The corresponding peak width detected
5 of typically 50 s is due to the residence time of the gas in the volume of the extraction oven of
6 the CGHE instrument. Running more complex injection sequences allows creating individual
7 signal shapes. Peak tailing can be simulated by slower injection or a combination of initially
8 fast injection and slow injection of the rest. Attention should be paid to the point that during
9 the injection process the injection valve V3 is open to the measuring system path and the
10 system carrier gas stream itself also slowly flushes the analyte gas out of the syringe.
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12 In preliminary studies different syringe volumes were tested concerning suitability and
13 observed uncertainty, finally a 2500 μL gas tight syringe (Hamilton) was selected. The piston
14 of the PSD/2 is moving 60 mm to fill these 2500 μL . The volume of the syringe was
15 calibrated by gravimetry using deionized water. The syringe was filled ten times each with ten
16 different volumes between 250 and 2500 μL of water, which was dosed to a balance equipped
17 with a moisture trap similar as used for pipette calibration. Only a very small systematic error
18 of + 3 μL was found, using the obtained values of 3 users (i.e. $n = 300$). The spread observed
19 for the syringe at a volume of 2500 μL was found to be $\pm 11 \mu\text{L}$. This spread could be
20 reduced to $< 1 \mu\text{L}$ by using the automated syringe drive.
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23 In our case all measurements were conducted using a commercial LECO-TCH600 hot
24 extraction analyzer (Leco Corporation, Michigan), however, it is believed that also other
25 analyzer types could be used. To connect the external gas calibration device to the instrument,
26 two three-port valves were mounted just before and just after the gas calibration loops of the
27 instrument itself. This set-up allows to either run the instruments built in gas calibration or the
28 external gas calibration device.
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30 The connections from the piston pump to the bubbling flasks a, b (glass) and to valve V4 are
31 realized with plastic tubes with a diameter of 5 mm. V4 and V3 are connected via another
32 bubbling flask (glass) also using plastic tubes with a diameter of 7 mm. The valve V3 is
33 connected to the external path V1/V2 with a metal tube with a diameter of 0.7 mm. V1, V2
34 and V4 are magnetic valves type 6014 T (from Burkert, Germany), V3 is a macro active valve
35 (3-2, 0.07") from Hamilton.
36

37 The TCH-600 is equipped with infrared detectors and a thermal conductivity detector as can
38 be seen in Figure 3. The operating principle is described in detail elsewhere [18]. The carrier
39 gas helium is first purified from moisture and carbon dioxide using heated copper, magnesium
40 perchlorate and sodium hydroxide. Within the electrode furnace (B) solid samples in general
41 melt in a graphite crucible at a temperature depending on the crucible type and the electrical
42 power. Samples, containing oxygen, nitrogen and hydrogen are reduced by dissolved carbon
43 from the crucible. Oxygen reacts to CO and/or CO₂ what is detected using two selective IR-
44 detectors (C1). Subsequently H₂ is oxidized to H₂O and CO is oxidized to CO₂ using CuO and
45 detected by two further IR-detectors selective for H₂O and CO₂ (C2). Finally after removing
46 CO₂ and H₂O using NaOH and MgClO₄, N₂ is detected by a thermal conductivity detector
47 (C3). As the CGHE instruments operate at slight overpressure (typically 0.15 MPa), the
48 instrument cannot directly be connected to the gas mixing pump, which is supposed to run at
49 ambient pressure. The analytical parameters of the carrier gas hot extraction, involving two
50 types of graphite crucibles and the two types of capsule materials Sn and Ni are shown in
51 Table 3. Especially for materials with high decomposition temperature (e.g. BN) crucible
52 design and the capsule material acting as a flux have a strong influence on the decomposition
53 behavior. Capsules of Ni with a mass of 260 mg and capsules of Sn with a mass of 165 mg
54 from Lüdi (Switzerland) were used.
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57 To feed the external gas calibration He, N₂, and CO₂ from Linde (Germany) with nominal
58 purity by volume of 99.9990 %, 99.9990 % and 99.995 % respectively were used. The cross
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contaminations between the three gases are assumed to be neglectable for our application. Additionally two gas mixtures with molar fractions of $(1.75 \pm 0.02) \% \text{N}_2$ and $(2.09 \pm 0.01) \% \text{CO}_2$ in He prepared and certified by BAM's gas analysis laboratory were used to check the accuracy of the dilution by the gas mixing pump.

The time demand for the calibration using the gas calibration device consists of about 1 hour for conditioning, and approximately 2 min for each data point. The approximated time demand for a gas calibration with 5 equidistant data points and 2 repetitions was therefore 90 min. As the gas is dosed volumetrically, ambient pressure and temperature need to be known. Temperature was measured using a thermometer DTM3000 with temperature sensor PT100 from Wösthoff, pressure was measured using a manometer GMH 3180 from Greisinger electronics (Germany). Temperature and pressure variation during a gas dosing campaign were $\pm 1.5 \text{ K}$ and $\pm 5 \text{ hPa}$ respectively.

For comparison of the gas calibration with the classical calibration using solid materials with known analyte contents, existing matrix certified reference materials (CRMs) and sufficiently pure and stoichiometric substances were used as compiled in Table 2. For the weighing of the solid calibration materials an ultra micro balance UMT2 from Mettler Toledo with a readability of $0.1 \mu\text{g}$ was used. To establish the calibration curves typically eight calibration points and two blanks were used.

The calibration curves using the external gas calibration as well as using the solid sample calibration were evaluated according to ISO 5725 [19] resulting in an estimate for the limit of quantification and estimates for the uncertainty of the calibration. Expanded relative uncertainties for the mass fractions w observed were predicted according to Equation 1 and 2 for the gas calibration and the solid sample calibration respectively.

$$U(w) = \sqrt{\left((U_{\text{mix}})^2 + (U_V)^2 + (U_p)^2 + (U_T)^2 + (U_{\text{cal}})^2\right)} \quad (1)$$

$$U(w) = \sqrt{\left((U_{\text{purity}})^2 + (U_{\text{blank}})^2 + (U_{\text{cal}})^2\right)} \quad (2)$$

Where U_{mix} , U_V , U_p , U_T , U_{cal} , U_{purity} and U_{blank} are accounting for the uncertainties related to gas mixing, volume of the syringe used, ambient pressure and temperature, fit of the calibration curve, purity and stoichiometry of the solid calibration material and finally the blank originating from the flux respectively.

3 Results and Discussion

Using the external gas calibration it was found that the results were not different if a cold or hot furnace of the CGHE instrument was used. Therefore for gas calibration a cold crucible was used. Figure 4 A and B show the results obtained applying the external gas calibration using mixtures of the analytes oxygen in form of carbon dioxide and nitrogen with the carrier gas helium, applying injection volumes between 250 - 2500 μL out of a 2500 μL syringe. In order to exemplify the signal shape obtained for different peaks, three peaks each are highlighted, resulting from the dosage of analyte gases corresponding to analyte masses (N and O) between 5 μg and 65 μg . The observed tailing of the peaks is caused by the residence time of the analyte gases in the volume of the furnace of the CGHE instrument. For the

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3 baseline correction a straight line (indicated as dotted line) from the peak onset to the peak
4 offset was used. The integrated areas can be fitted by a linear calibration curve (see right side
5 of Fig. 4) with a slope of $355 \mu\text{V}\cdot\text{s}/\mu\text{g}$ and an intercept of $135 \mu\text{V}\cdot\text{s}$ for nitrogen and a slope of
6 $1266 \mu\text{V}\cdot\text{s}/\mu\text{g}$ and an intercept of $350 \mu\text{V}\cdot\text{s}$ for the oxygen calibration. The low intercepts are
7 in line with the volume calibration of the syringe, where a small positive systematic error was
8 observed. A correlation coefficient R^2 of 0.99799 was found for the N_2 calibration, and a
9 value of 0.99878 for the CO_2 calibration, indicating a good applicability of the gas calibration
10 for nitrogen and oxygen analyte masses below $50 \mu\text{g}$.
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12 For the purpose of validation, the results of the gas calibration were compared to the classical
13 calibration using solid samples with a defined oxygen and nitrogen content. Preferably CRMs
14 containing the analytes in different concentrations and binding forms were used for solid state
15 calibration. The signals obtained as a function of the nominal O- and N-masses are displayed
16 in Figure 5 for various stoichiometric oxides and carbonates (indicated as filled symbols, 5
17 calibration points) as well as the signals obtained by gas calibration (indicated as open
18 symbols, 10 calibration points). The lines displayed in Fig. 5 represent the calibration curve
19 obtained by external gas calibration. The data for the solid samples comprise measurements
20 repeated on one day at least in duplicate and the whole calibration experiment repeated at
21 different dates giving an indication for the robustness of the applied method. From Figure 5A
22 it seems to be, that the signal areas obtained by gas calibration for nitrogen are slightly higher
23 than the signals obtained by solid sample calibration. From Figure 5 B it seems to be, that the
24 signal areas obtained by gas calibration for oxygen are slightly lower compared to solid
25 sample calibration. However, in both cases solid sample and gas calibration are in agreement
26 within the confidence interval. The advantage in time of 0.5 h for 10 calibration point with
27 gas calibration compared to 1.25 h (dominated by the weighing time at the ultra micro
28 balance) for 5 calibration points with solid sample calibration is notable.
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31 The calculated limits of quantification and expanded uncertainties for nominal analyte masses
32 of $5 \mu\text{g}$ and $100 \mu\text{g}$ are summarized in Table 3. Gas calibration especially using a rather
33 diluted gas to fill the syringe shows always the smallest uncertainties and lowest limits of
34 determination. In our case the highest dilution was prepared by the gas mixing pump,
35 however, it is believed that also a ready to use gas mixture from one gas bottle would work in
36 the same way. At a nominal analyte mass of $100 \mu\text{g}$, the values for gas calibration and solid
37 sample calibration are compatible for nitrogen when solid samples which easily decompose
38 are used. Otherwise the uncertainties for the solid sample decomposition are up to a factor of
39 seven higher than for the gas calibration, which is due to the uncertainty of the fit of the
40 calibration mainly caused due to the difficulties weighing small portions of the calibration
41 material and the observed spread from the decomposition by CGHE. For some of the
42 compounds (i.e. BN , ZrO_2 and CaCO_3) which are difficult to decompose and therefore not the
43 first choice as a calibration material, further optimization of the CGHE conditions might
44 slightly improve the data.
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48 At a nominal analyte mass of $5 \mu\text{g}$ often the uncertainties increase for the solid calibration to
49 an unacceptable level of more than 100 % as the nominal value of $5 \mu\text{g}$ falls below the limit of
50 determination. The uncertainty is dominated by the weighing of the small masses and the
51 measurement statistics of the inherent decomposition step by CGHE. Furthermore in many
52 cases, no appropriate solid standards with low and very low analyte contents are available.
53 This is even more the case when aiming for the development of such materials. The
54 uncertainties of the gas mixtures at an analyte mass of $5 \mu\text{g}$ are in an acceptable range. The
55 limitations here are the mixing ratio of the piston pump and the limits of the detectors.
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57 The flexibility of the external gas calibration device for matching the more complex peak
58 profile as sometimes obtained from real samples is shown in Figure 6 for the decomposition
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of MnCO_3 applying a temperature profile. In a first step CO_2 is released (first peak between 20 and 55 s) at rather low temperatures by running the oven with less power according to Equation 3. When after some time the oven temperature is very fast increased to a maximum, the rest of the oxygen is extracted (second peak between 85 and 130 s) according to Equation 4.



The resulting double peak was matched with the external gas calibration device by injecting only a part of the syringe volume, closing the injection valve, reopening the valve and injecting the rest after a defined time. The resulting signal profiles from the gas dosage were very similar to the extraction profile from the solid substance. Results for applying this concept of profile matching for analysis of MnCO_3 over an oxygen mass range from 8 μg to 80 μg are shown in Figure 7. The integrated signal areas obtained from the multistep decomposition of the MnCO_3 are well in agreement with the values obtained by the profile matched gas dosage.

4 Conclusions and Outlook

The presented gas calibration device extends the range of options for calibration for CGHE and most likely also for similar applications. Due to the usage of a gas mixing pump, the system is very flexible with respect to the gas compositions. The automated syringe drive makes the system very flexible concerning to the signal shape. Especially aiming at low concentrations (i.e. small analyte masses), gas calibration has some advantages compared to the calibration with pure and stoichiometric solid samples. It is less time consuming, has smaller uncertainties and lower limits of quantification. This type of gas calibration would also be easily applicable for higher concentrations, which was not the aim of this work. Up to now the developed gas calibration device was used for external calibration only and one should keep in mind that external calibration can by principle not account for matrix effects. To investigate matrix effects is often very difficult and would require matrix matched samples with known composition - which often do not exist. Using the gas calibration device for standard addition experiments might be helpful to study some of the matrix effects namely the interaction of analyte containing gas with the hot melt of a real sample and its vapor.

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3 Figure captions
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8 Figure 1: Varieties of CGHE. Through the rows paths for different combinations can be
9 followed. Detector abbreviations are: TC thermal conductivity, IR infra red, OES optical
10 emission spectrometry, MS mass spectrometry and ISE ion selective electrode.
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13 Figure 2: Simplified sketch of gas calibration in combination with a piston pump for mixing
14 the carrier gas He with the analyte containing gas (i.e. CO₂ or N₂), a syringe (s) for gas dosage
15 operated by an automated syringe drive, bubbling (a) and gas mixing (b) flasks, 3-port-valves
16 (V1-V4) and the switch between external (ext) and internal (int) gas mixing system.
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20 Figure 3: Schematic overview of operation principle of carrier gas hot extraction as applied in
21 the instrument used.
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24 Figure 4: A) Detector signals for calibration using nitrogen gas and linear fit; B) Detector
25 signals for calibration using carbon dioxide gas for oxygen calibration and linear fit.
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28 Figure 5: Signal areas obtained from decomposition/reduction curves of solid sample
29 calibration (blank corrected) and gas calibration using a A) N₂/He mixture and B) CO₂/He
30 mixture. The error bars indicate the combined uncertainties ($k=2$), if larger than the symbol
31 size.
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34 Figure 6: Signal shape resulting from A) extraction of oxygen out of MnCO₃ using a
35 temperature program. B) signal observed from an adjusted injection program using the
36 external gas dosage.
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40 Figure 7: Signal areas obtained from extraction of oxygen out of MnCO₃ using a temperature
41 program in comparison to signal areas obtained from an adjusted injection program using the
42 external gas dosage with CO₂.
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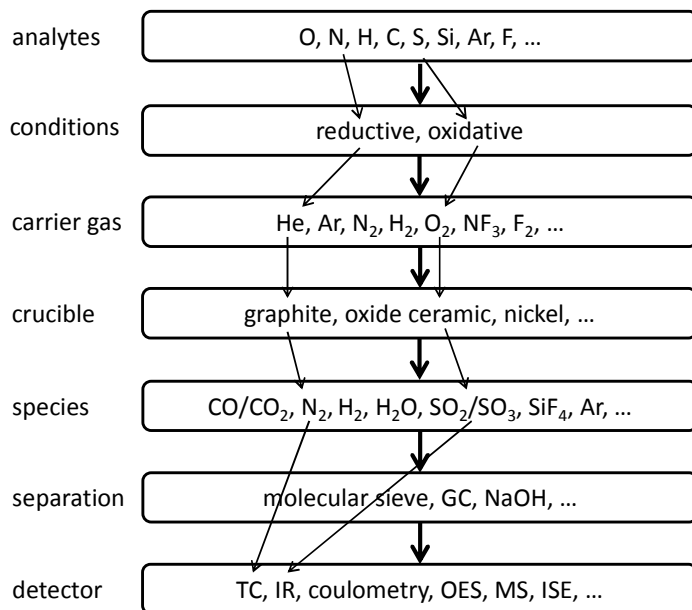


Figure 1

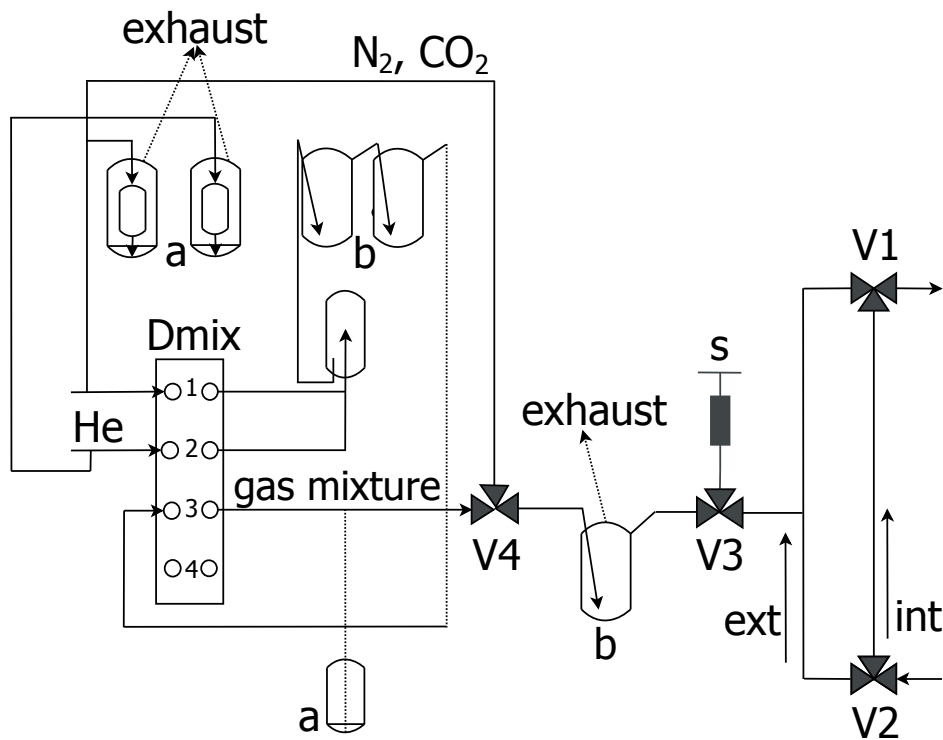


Figure 2

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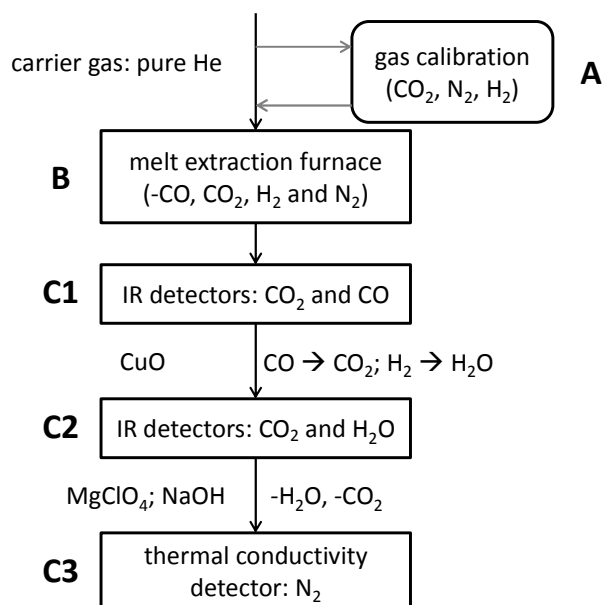
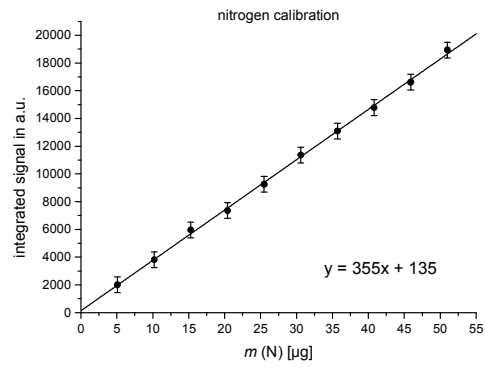
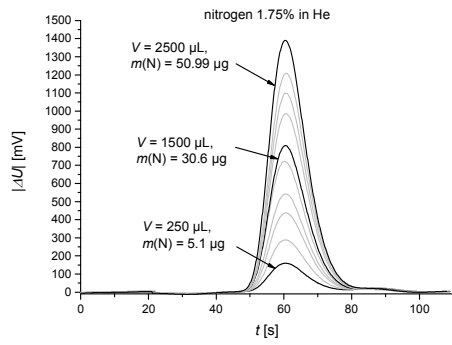
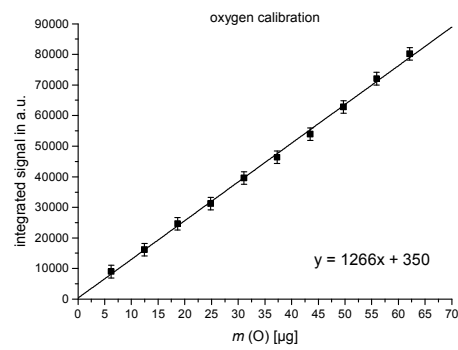
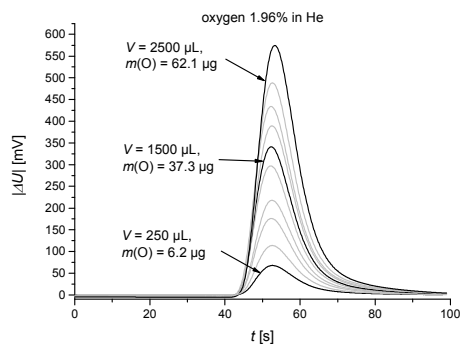


Figure 3



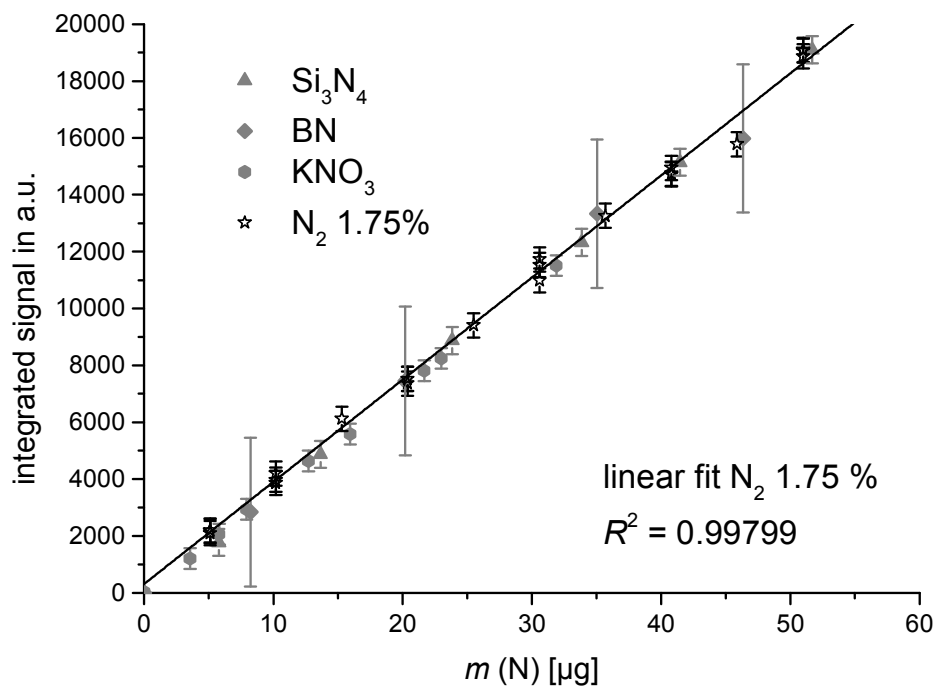
A



B

Figure 4

A



B

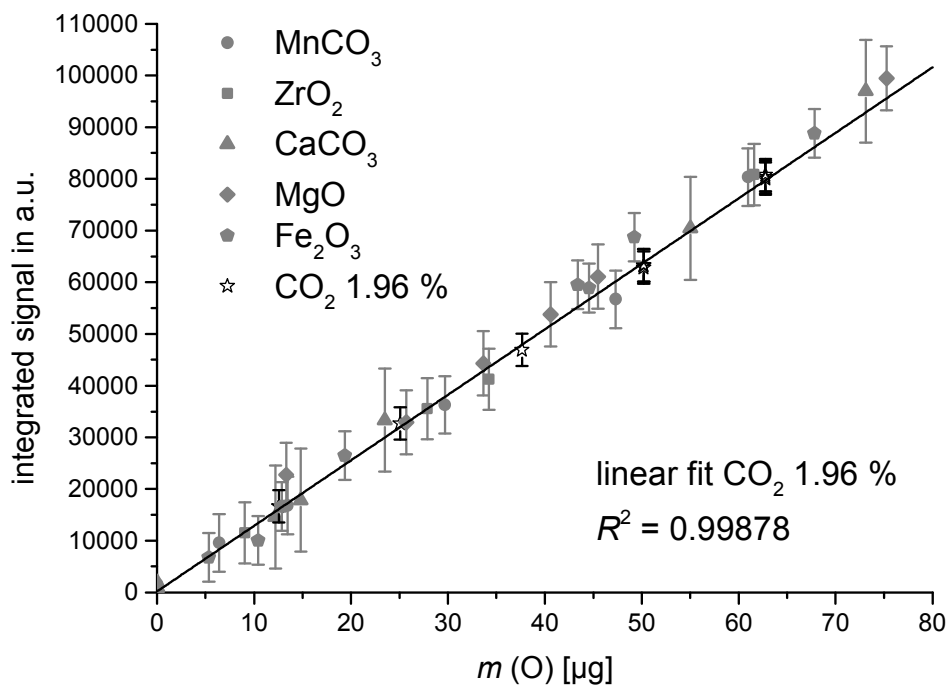


Figure 5

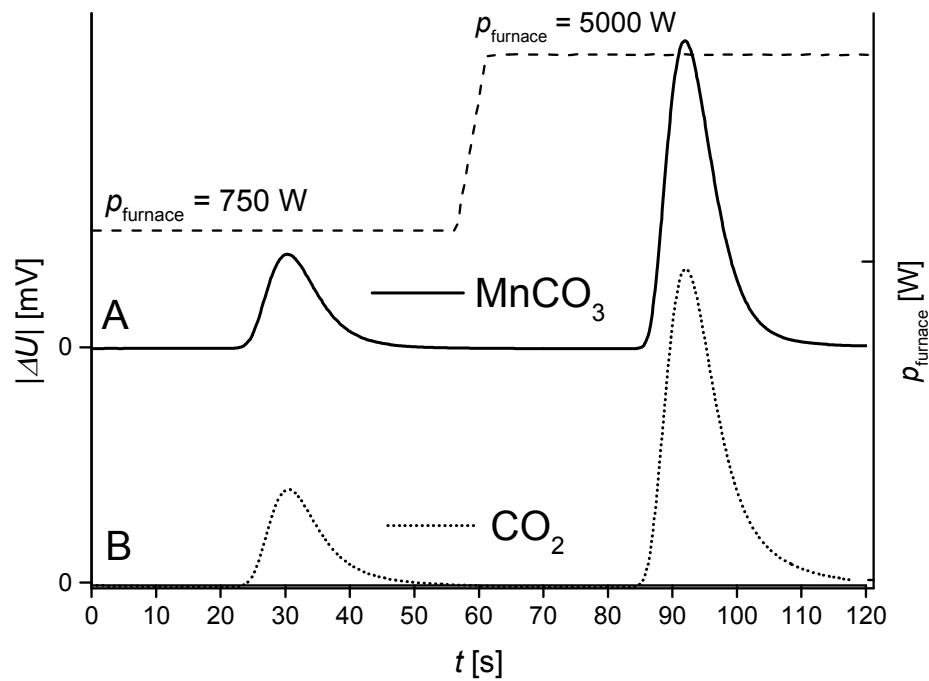


Figure 6

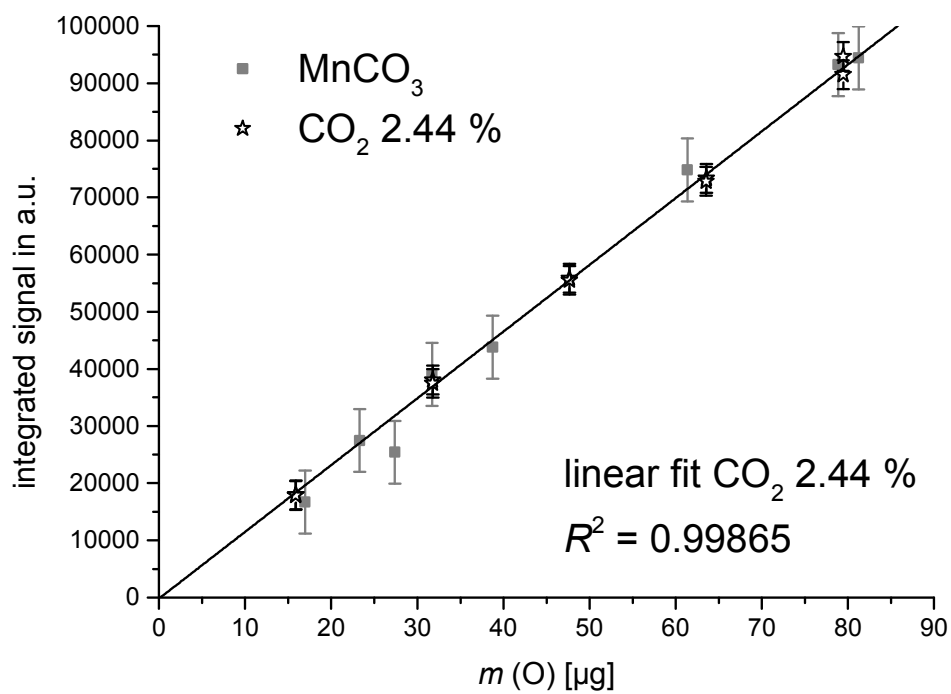


Figure 7

Table 1: Characteristics of CGHE

sample mass:	50 μg – 1.5 g (100 g)
limit of quantification w_{LOQ} (based on $9 \cdot s$)	ca. 5 μg resp. 5 $\mu\text{g/g}$ at a sample mass of 1 g
precision:	about 0.3 %
Uncertainty u :	about 0.5 – 3 %

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Table 2: Reagents used for N- and O-calibration

compound	origin	nominal purity	w_{analyte}	u_{analyte}
KNO ₃	Merck	99.00 %	13.7 %	± 0.5 %
Si ₃ N ₄	CRM BAM-ED101 [20]	97.86 %	38.1 %	± 0.2 %
BN	CRMBAM-ED103 [21]	99.24 %	55.6 %	± 0.6 %
MnCO ₃	Riedel - De Haen	99.90 %	41.7 %	± 0.1 %
CaCO ₃	Merck	99.00 %	47.5 %	± 1.0 %
ZrO ₂	Alfa Aesar	99.98 %	25.96 %	± 0.02 %
MgO	CRM BAM, VDEh [22]	99.78 %	39.6 %	± 0.22 %
Fe ₂ O ₃	Riedel - De Haen	99.50 %	29.9 %	± 0.25 %

Table 3: Limits of quantification LOQ and expanded uncertainties ($k=2$) for nominal analyte masses of 5 μg and at 100 μg and experimental parameter (i.e. oven power; crucible: standard = ST, high temperature = HT; capsules: Sn or Ni).

material	analyte	limit of quantification w_{LOQ} [μg]	$U_{\text{obs}}(w)$ (at 5 μg) [μg]	$U_{\text{obs}}(w)$ (at 100 μg) [μg]	w_{Ref} [μg]	experimental conditions
KNO ₃	N	1.7	0.5	1.1	13.85	5700 W, ST, Sn
Si ₃ N ₄	N	2.7	1.1	1.8	39.92	5700 W, ST, Sn
BN	N	17	7	7	56.38	5700 W, HT, Ni
MnCO ₃	O	10	4	4	41.75	5000 W, ST, Sn
ZrO ₂	O	13	6	6	25.97	5000 W, HT, Ni
CaCO ₃	O	17	7	7	47.95	5000 W, ST, Sn
MgO	O	10	4	4	39.68	5000 W, ST, Sn
Fe ₂ O ₃	O	10	4	4	30.05	5000 W, ST, Sn
N ₂ :He	N	0.7	0.24	1.1	0.1996	cold oven
mixed in pump	N	3.3	0.7	1.3	4.762	cold oven
CO ₂ :He	O	0.5	0.15	1.1	0.1996	cold oven
mixed in pump	O	2.7	0.6	1.2	4.762	cold oven
N ₂ :He from cylinder	N	2.6	0.6	1.2	1.75	cold oven
CO ₂ :He from cylinder	O	2.4	0.5	1.2	2.09	cold oven

Versatile gas calibration: flexible in composition and signal form by use of a gas mixing pump and an automated syringe.

