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Fabrication of CeO₂ nanotube supported Pt catalyst encapsulated with silica for high and stable performance

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This communication describes the fabrication of Pt/CeO_2 nanotube@SiO₂ core-shell catalysts for the application of highly efficient water gas shift reaction, where the initial CO conversion is 30.2% at 250 °C. Pt/CeO_2 nanotube@SiO₂ core-shell catalysts is demonstrated outstanding thermal stability, even after accelerated aging under reaction conditions at 450 °C for 6 h, and the morphology is also unchanged after thermal treatment at 800 °C.

Noble metal nanoparticles (NPs) play great roles in many significant chemical reactions ¹⁻³. For example, Pt NPs have been extensively applied for water-gas-shift (WGS) reaction $^{4-6}$, hydrogenation 7 and electrocatalysis⁸. Usually noble metal NPs is supported on mesoporous materials with high surface areas to get a high dispersion⁹. Some metal oxides such as CeO₂ and ZrO₂ are also used as supports to obtain the proper interactions between catalytic metals and these oxides ^{10,11}. With this interaction, the performance of catalysts may be improved due to the oxygen and/or electron transfer between them ¹²⁻¹⁴. Unfortunately, the supported catalysts with small noble metal particles size are usually unstable. These particles tend to sinter and grow into larger particles under the conditions of catalytic reactions, leading to loss of the superior properties of metal NPs ¹⁵. Much effort has been devoted to overcome the problem of NPs migration and aggregation, which includes ¹⁶⁻¹⁸: (1) exploitation of the strong metal-support interaction, (2) formation of multi-metallic alloys, and (3) addition of co-catalysts. Although these methods may improve the catalytic performance to some extent, they can not completely prevent migration and aggregation of NPs. Therefore, developing the methods to prevent the aggregation, sintering of metal NPs remains a challenging issue for the effective synthesis and utilization of

^{b.} College of Chemical and Biological Engineering, Zhejiang University, 38 Zheda Road, Hangzhou 310027, China. noble metal NPs catalysts.

Recently, some other strategy, which can be named as encapsulation or core-shell structure, is used to prevent the aggregation of metal NPs. That is to encapsulate NPs in a thern..., stable inorganic oxide layer (e.g., alumina, carbon, and zirconia, The outer shells can isolate the metal NPs and prevent the possibility of sintering during catalytic reactions at hig temperatures. For example, Pt nanoparticles encapsulated mesoporous CeO₂ were stable against thermal treatment at 700 °C ¹⁹. Some approaches like chemical vapour deposition ²⁰, molecul, r layer deposition ²¹ have been employed to synthesize the layer. Although the thickness of layer can be controlled effectively I / these methods, otherwise leading to a decrease in catalytic performance, they often need to operate under wild or n t moderate condition.

In this communication, we herein report a facile method for the synthesis of a thermally stable catalytic system consisting of Pu nanoparticles. CeO₂ nanotube, synthesized by hydrotherma synthesis method, is used as support due to its tubular morpholog, and high surface area ²². And CeO₂ has exhibited superior catalytic activities for a wide variety of reactions ²³⁻²⁵. The supported Pt catalysts will be encapsulated with a porous SiO₂ shell. This ne τ system is referred to as Pt/CeO₂ nanotube@SiO₂ in our discussio. We used WGS as a probe reaction to explore the catalytic activities of the Pt/CeO₂ nanotube@SiO₂ catalysts. The preparation Pt/CeO₂ nanotube@SiO₂ catalysts include four major procedur((Figure 1): (i) synthesis of Pt NPs with a high coverage of poly(vin, pyrrolidone) (PVP); (ii) deposition of the Pt NPs onto a CeC nanotube to generate Pt/CeO₂ nanotube; (iii) coating of SiO₂ wit cetyltrimethylammonium bromide (CTAB) as a pore-generating agent; and (iv) calcination in air to generate a porous sheath of SQ2. By using this approach, the porous SiO₂ coating provides physical and energy barrier to hinder further migration and agglomeratic of individual Pt atoms or NPs at high temperature because of i' weak interaction with metal oxide, and accordingly, under th protection of a silica shell, these nanoparticles are capable of preserving their initial nanostructures and modifying crystallini simultaneously. Therefore, Pt/CeO₂ nanotube @SiO₂, with relatively small particle size, maximize Pt/CeO2 nanotube interfaces

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Figure 1. Preparation of the catalytic system based on Pt nanoparticles that are supported on CeO_2 nanotube and then covered by porous sheaths of SiO_2

and exhibit good stability up to 800 °C in an oxidative atmosphere such as air. In particular, sufficient thermal stability may serve as an excellent model for important high-temperature catalytic reactions.

Poly(vinyl pyrrolidone) (PVP) stabilized Pt NPs were prepared by using the polyol method ²⁶. TEM and HRTEM images of PVP-capped Pt, Pt/CeO₂ nanotube, and Pt/CeO₂ nanotube@SiO₂ are displayed in Figure 2. The PVP-capped Pt nanoparticles (Figure 2(A), (B)) disperses uniformly with an average particle size of around 3.1 nm, as reported in the literature²⁶. In the case of the as-synthesized Pt/ CeO₂ nanotube, CeO₂ nanotube was immersed in a suspension of the Pt nanoparticles, which was diluted a 15-fold of the as-prepared Pt NPs with ethanol. As displayed in Figure 2(C), the Pt nanoparticles were uniformly dispersed on the surface of each CeO₂ nanotube, without significant aggregation. The Pt loading in the Pt/CeO_2 nanotube was 0.9 wt %, as determined by inductively coupled plasma mass spectrometry (ICP-MS) measurements. For comparison, some commercial CeO₂ (Aladdin, 99.9%) was purchased to prepare Pt/CeO2. In this case, a 15-fold of the asprepared Pt NPs with ethanol was deposited on CeO₂. Figure 2(D) shows TEM image of Pt/CeO₂, which indicates that Pt nanoparticles were also uniformly dispersed on the surface of CeO₂. The CeO₂ or CeO₂ nanotube supported Pt NPs was then encapsulated with SiO₂ shell by using a modified Stöber method ²³, in which CTAB was served as a pore-generating agent. The TEM image in Figure 2(E) clearly demonstrates that an overview of the SiO₂-coated samples, revealing good uniformity for the SiO₂ layer covered both the CeO₂ nanotube and the Pt nanoparticles. The uniform thickness of SiO₂ shell was estimated to be about 5.4±0.9 nm. No isolated SiO₂ particles in the product were observed in both TEM and HRTEM analyses. XRD patterns (Figure 2(F)) reveal all distinctive peaks are ascribed to diffraction from crystalline CeO₂ (JCPDS 34-394) ²⁷. The peaks located at 20 = 28.6°, 33.1°, 47.5°, 56.3°, 59.1°, 69.4°, 76.7°, and 79.1° can be indexed to (111), (200), (220), (311), (222), (400), (331), and (420) crystal planes of cubic fluorite-structured CeO₂. No noble metal Pt NPs diffraction peaks are observed in the XRD spectra, possibly because of the high dispersion of Pt NPs with low weight content on the CeO₂ nanotube support. Such phenomenon



Figure 2. (A) TEM image of PVP-stabilized Pt nanoparticles synthesized using the polyol method; (B) size distribution of the Pt NPs; (C) TEM image of the Pt/CeO₂ nanotube samp prepared by immersing the calcined CeO₂ nanotube in a suspension of the Pt NPs; (D) TEM image of Pt/CeO₂ samp prepared by immersing the calcined CeO₂ in a suspension of the Pt NPs; (E) TEM image of SiO₂-protected Pt/CeO₂ nanotube (Pt/CeO₂ nanotube @SiO₂); (F) XRD patterns of (a) CeO₂ nanotube, (b) Pt/CeO₂ nanotube, (c) Pt/CeO₂ nanotube @SiO₂



Figure 3. TEM images showing thermal stability of (a) the SiO protected Pt/CeO_2 nanotube calcined at 800 °C in air for 2 h; (the Pt/CeO_2 nanotube calcined at 800 °C in air for 2 h

has also been found in previous reports 27,28 . The peak located at 2 = 24.5° in Figure 2(F)c can be assigned to amorphous SiO₂.

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The SiO₂ shell contains CTAB in the as-prepared Pt/CeO₂ nanotube@SiO₂ sample and the Pt nanoparticles were surrounded by PVP. These organic species in the as-prepared Pt/CeO₂ nanotube@SiO₂ was calcined in air at 450 °C to produce porous SiO₂ layer ^{23,26}. The TEM image and particle size analyses of the calcined Pt/CeO₂ nanotube@SiO₂ demonstrated that the Pt nanoparticles prevented from aggregating and maintained small sizes with an average size of (3.1±0.8) nm, as shown in Figure 3. It was worth noting that the Pt nanoparticles remained a morphological unchanged upon calcination at temperatures up to 800 °C (Figure 3 a). However, in sharp contrast, the Pt NPs were observed to agglomerate in the absence of SiO₂ shell at 800 °C (Figure 3b), the Pt nanoparticles aggregated extensively to form particles larger than 20 nm in size. These results reveal that the porous SiO₂ sheath could offer an effective physical and energy barrier to prevent the migration of Pt atoms and/or NPs during calcination, thus enabling the Pt NPs to get sinter-resistant capacity. Even if Pt/CeO₂ nanotube@SiO₂ was put in a reducing gas environment such as hydrogen, this new catalytic system also exhibits good resistance against sintering (ESI, Figure S1). Moreover, TEM images of Pt/CeO₂@SiO₂ show that SiO₂ layer can also prohibit the aggregation of Pt NPs over CeO₂ at high temperature (ESI, Figure S2).

We investigated the activity of the prepared catalysts by employing the WGS as a model reaction, as shown in Figure 4. One can see that CeO₂ nanotube supported Pt catalysts show an initial CO conversion of 30.2% at 250 °C, which is higher than those of CeO₂ supported, regardless of the absence or presence of SiO₂ layer. The higher activity of Pt/CeO₂ nanotube catalysts is most likely attributed to their high surface area (ESI, Table S1), which increases the contact interface between the metal nanoparticles and transition metal oxide supports. The nano-effect of CeO₂ nanotube may also exist. After 6 h aging treatment at 450 °C, the Pt NPs catalysts without SiO₂ layer exhibit a severe deactivation, no matter what supports. For example, CO conversion on Pt/CeO₂ decreases



Figure 4. CO oxidation activity during WGS reaction at 250°C. Reaction conditions: catalyst weight, 0.05g, total flow rate, 80 ml/min: 1.0 vol % CO, 3.0 vol % H_2O , diluted in Ar, 1 atm for all catalysts

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from 14.7% to 4.8%. TEM image of the spent $Pt/Ce_{x,2}$ nanotube@SiO₂ catalyst reveals that the particle size did n , change after the stability test (ESI, Figure S3). This indicates that th SiO₂ encapsulation can enhance the thermal stability of noble m t ⁻ nanoparticles under the condition of chemical reaction. The calculated turnover frequency (TOF) of the developed Pt/CeO_{1} nanotube@SiO₂ is 0.48 s⁻¹, which is much higher than son a reported Pt catalysts (ESI, Table S1).

Moreover, since the Pt NPs was coated by a layer of SiO₂, tf a mass transfer limitation during the reaction should be considered. In this work, we used CTAB to generate the pore in SiO₂ layer. It was reported that the pore size formed by this method is 4.5 nm^{29,2}, which is much bigger than that of CO and H₂O (0.376nm and 0.4n, respectively). To further investigate the effect of the SiO₂ layer c mass transfer, Weisz-Prater criterion for internal diffusion an Mears' criterion for external diffusion were employed ^{31,32}. Tf. calculated Weisz-Prater criterion is 0.06, which are less than ². This indicates that the reaction is not influenced by internal diffusion. For the external diffusion, it is also can be negle because the Mears' criterion is estimated to 0.04, which is much lower than 0.15. Therefore, the mass transfer limitation of the lawer can be ignored for WGS reaction.

In summary, we have demonstrated a sinter-resistant catalytic system based on CeO_2 nanotube-supported Pt NPs encapsulated I / a porous SiO_2 shell. The catalytic activity of core-shell catalysts in WGS reaction was higher than that of conventional catalysts due to the increased interfacial area between Pt nanoparticles ar supports. The porous SiO_2 shell could offer a physical and energ, barrier to prevent the Pt nanoparticles migration in the surface CeO_2 nanotube, which leads to the excellent sinter-resist capacity c the catalysts. This work demonstrates that the isolation of met a particles by suitable encapsulation indeed keeps their thermatications. The synthetic strategy presented herein should here extendible to other catalytic systems with different compositions.

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