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ARTICLE

Potential of Cu-Saponite catalysts for soot combustion.

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H- and Na-saponite supports have been prepared by several synthesis approaches. 5% Cu/saponite catalysts have been and tested for soot combustion in a NO_x + O_2 + N_2 gas flow and with soot and catalyst mixed in loose contact mode. XRD, FT-IR, N_2 adsorption and TEM characterization results revealed that the use of either surfactant or microwaves during the synthesis led to delamination of the saponite support, yielding high surface area and small crystallite size materials. The degree of delamination affected further copper oxide dispersion and soot combustion capacity of the Cu/saponite catalysts. All Cu/saponite catalysts were active for soot combustion, and the NO_2–assisted mechanism seemed to prevail. The best activity was achieved with copper oxide supported on a Na-saponite prepared at pH 13 and with surfactant. This best activity was attributed to the proper copper oxide dispersion on the high surface area delaminated saponite (603 m^2/g) and to the presence of Na. Copper oxide reduction in H_2-TPR experiments occurred at lower temperature for the Na-containing catalysts than for the H-containing counterparts, and all Cu/Na-saponite catalysts were more active for soot combustion than the corresponding Cu/H-saponite catalysts.

1. Introduction

Clays are cheap and easily available materials, and among them, smectites present high surface area, acidity, and exchange and swelling capacities, therefore being suitable for adsorption and catalysis applications. Saponite is a trioctahedral smectite with the general formula $M_x[Mg_6Al_xSi_{8-x}O_{20}(OH)_4]$. They have a lamellar structure of TOT type consisting of oxygen framework of a layer that define two sheets of tetrahedral sites (Si^{4+} and Al^{3+}) and one central sheet of ocatheral sites (Mg^{2+}). The isomorphous substitution of Si^{4+} by Al^{3+} leads to a negative charge excess that is neutralized by incorporation of M (usually Na^+ or NH_4^+) cations in the interlamellar space.

Saponites occur naturally and can be also synthesized at laboratory. Natural saponites are cheap and abundant. However, they contain impurities and the chemical composition can be very variable. Therefore, synthetic saponites are more convenient for research purposes. Saponite synthesis typically consists of the thermal or hydrothermal treatment at mild temperature, during long time, of a gel with stoichiometric amounts of Si, Al and Mg salts, also including a source of the interlayer cation.[1] Microwaves aging has demonstrated to be a good alternative to conventional hydrothermal treatments for saponite synthesis since microwaves allows energy saving by working at lower temperatures and shorter times. Microwaves have also improved the occupation of Al in the tetrahedral positions and delamination.[2]

Delamination and the construction of pillars in the interlayer space are interesting solutions to introduce mesoporosity and increase the area of smectites.[3] Delaminated mesoporous hectorites have been prepared by in-situ hydrothermal aging of a polyvinylpyrrolidone-containing gel[4] or quaternary ammonium salt[5,6] followed by removal of the template by calcination. Delamination of saponites was reported by Vicente et al.[7] during the preparation of saponites using microwaves and by Costenaro et al.[8] and Gebretsadik et al.[2] for saponites prepared from highly diluted slurries (H_2O/Si molar ratio > 150).[2]

Saponites have been investigated as catalyst supports for several reactions. For instance, Cs/saponite catalysts have been studied for the synthesis of N-alkyl pyrazoles[9], Fe/saponites catalysts for Fenton reaction[10], Co/saponite catalysts for air oxidation of polyvinyl alcohol[11] and Ni/saponite catalysts for the hydrogenation of styrene oxide[12], among other reactions catalyzed by saponite-supported metal cations. Also, saponites containing Mg^{2+}, Ni^{2+}, or Fe^{2+} as octahedral cations and Al^{3+} and Fe^{3+} substituting Si^{4+} have been prepared and tested for the epoxidation of (Z)-cyclooctene by hydrogen peroxide[13] and ethylene polymerization has been carried out on iron and nickel complexes immobilized in saponite interlayers[14].

However, as far as we know, saponite catalysts have not been tested for diesel soot combustion. Soot is produced in

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diesel engines and is responsible for severe health problems.[15-18] A Diesel Particulate Filter (DPF) is placed in the exhaust pipe to avoid soot emission, and this filter must be regenerated by soot combustion.[15-17] Different catalysts have been proposed to lower the regeneration temperature, Pt being the one used in practical applications. However, noble metals are expensive and cheaper materials are being investigated as potential substitutes. Utilization of clay-based catalysts has been almost not explored for this application, and this has motivated our interest for this type of materials. In a previous study[19], Cu/hectorite catalysts were prepared and tested for soot combustion, and in spite of their activity, their performance was still far away from being competitive for a practical use.

In order to study a new noble metal-free clay-based catalyst, in this work, several Cu/saponite catalysts have been prepared, characterized and tested for soot combustion. Different synthesis approaches have been used for preparing saponite supports, including pH modification (8 or 13), different thermal treatments (microwaves or conventional) and synthesis with or without surfactant. These variations will lead to saponite supports with different degree of delamination, surface area and porosity. The effect of the cation (Na^+ or H^+), included in the saponite support to compensate the charge imbalance, has been also explored.

2. Experimental

2.1. Synthesis of the supports

Six saponite supports (three Na-saponites and three H-saponites) with molar stoichiometry 6.8:1.2:6 for Si:Al:Mg components were prepared following methods previously reported[2,20,21]. Four saponites were prepared at pH 13, two of them using surfactant (As) and microwaves (Mw) during the aging treatment, and the other two aged by conventional thermal treatment (C) and without surfactant. These saponites were named Na-S(As,Mw,13), Na-S(C,13), H-S(As,Mw,13), H-S(C,13). Two more saponites were prepared at pH 8 using microwaves during the aging and without surfactant: Na-S(Mw,8) and H-S(Mw,8). Table 1 summarizes the information about the saponites synthesis.

Table 1 Nomenclature and preparation conditions of the synthesized saponites

Sample	Surfactant use	Heating source	pH
Na-S(Mw,8)	No	Microwaves	8
H-S(Mw,8)	No	Microwaves	8
Na-S(C,13)	No	Conventional	13
H-S(C,13)	No	Conventional	13
Na-S(As,Mw,13)	Yes	Microwaves	13
H-S(As,Mw,13)	Yes	Microwaves	13

Na-S(As,Mw,13) and H-S(As,Mw,13): for the preparation of the Na form, a CO_3^{2-}/HCO_3^- buffer solution with pH 13 was prepared by dissolving 3.63 g of NaOH (Sigma) and 6.56 g of $NaHCO_3$ (Sigma) in 50 mL of distilled water. 2.7 g of surfactant (dodecyltrimethyl ammonium chloride; Acros, 90%), and 5.6 mL of an aqueous sodium silicate solution (SiO_2·NaOH, SiO_2 27 wt %, density 1.39 g/mL, Aldrich) were added to the buffer solution to obtain a H_2O/Si molar ratio of 125. Another water solution was prepared by dissolving 7.91 g $Mg(NO_3)_2{\cdot}6H_2O$, (Aldrich, 98%) and 2.31 g $Al(NO_3)_3{\cdot}9H_2O$ (Aldrich, 98 %) in 5 mL of water. This Mg- and Al-containing solution was slowly added (15 min) drop wise into the Si-containing solution under mechanical stirring and the mixture was stirred for one additional hour. The slurry was hydrothermally treated in a Milestone Ethos Touch control laboratory microwaves at 180 ºC for 6 h. It was filtered, washed and dried overnight at 90 ºC. The solid obtained was calcined at 550 ºC under air flow (60 ml/min) for 12 h to remove the surfactant. A parcel of Na-S(As,Mw,13) was exchanged with a saturated ammonium nitrate water solution by stirring the mixture at room temperature for 36 h. The solid was then filtered, washed with double distilled water and dried overnight, obtaining the NH_4^+-saponite. This saponite was finally thermally treated at 540 ºC for 5 h, obtaining the Brønsted acid H^+-saponite which is referred to as H-S(As,Mw,13).

Na-S(C,13) and H-S(C,13): The Na-saponite was prepared following the procedure proposed by Trujillano and co-workers.[21] In this method, the slurry was prepared without surfactant addition and was aged at 180 ºC for 72 h in a conventional oven. The resulting solution was filtered, washed and dried overnight at 90 ºC obtaining Na-S(C,13). The acid form of this saponite, which is referred to as H-S(C,13) was prepared by ionic exchange with NH_4NO_3 and calcination following the procedure previously described.

Na-S(Mw,8) and H-S(Mw,8): The stoichiometric amounts of the Al, ($Al(OH)ac_2$, Panreac), Si (fumed SiO_2, Sigma Aldrich) and Mg ($Mgac_2$, Sigma Aldrich) were dispersed in the required amount of an ammonia water solution to obtain an initial pH of 8. The slurry was aged in a microwaves furnace at 180 ºC for 6 h, and afterwards, it was washed and dried overnight at 100 ºC. A parcel of the obtained saponite was exchanged in a $NaNO_3$ solution to obtain Na-S(Mw,8) and the portion left was calcined at 540 ºC for 5 h to obtain H-S(Mw,8).

2.2. Preparation of Cu/saponite catalysts

5 wt. % copper was loaded on the six saponite supports. The obtained catalysts were referred to as Cu/support. 1 g of support was impregnated with an ethanol solution (0.19 g of copper precursor, $Cu(NO_3)_2{\cdot}3H_2O$ (Aldrich, 98%) in 5 ml of solvent). The solvent was removed in a rotary evaporator and the catalyst was dried overnight at 100 ºC and calcined at 450 ºC for 5 h afterwards.

2.3. Samples characterization

XRD patterns of the Na-saponite supports were obtained in a Siemens D5000 diffractometer equipped with a CuKα radiation source (λ =1.54 Å). A low background Si (510) sample holder was used and data were collected with an angular step of 0.05° and at rate of 3s per step. Measurement was done in 2θ

diffraction angles between 5 and 70°. The peak width determined from (060) reflection, after removing the peak broadening contribution of the instrument, was used to calculate the crystallite sizes by applying the Scherrer equation with TOPAS 3.1.

N_2 adsorption-desorption isotherms were recorded at -196 ºC using a Quadrasorb SI device. Samples were degassed under vacuum at 110 ºC overnight before measurements. Specific surface areas and external surface areas were determined with the BET and t-plot methods, respectively. Pore size distribution was obtained by applying the BJH method to the desorption wing of the isotherm.

Infrared spectra (FT-IR) were recorded on a Bruker-Equinox-55 FT-IR spectrometer. Pellets were prepared by pressing 1 mg of finely grounded powder of the sample and 250 mg of dried KBr. The spectra were acquired by accumulating 32 scans at 4 cm^{-1} resolution in the range of 4000-400 cm^{-1} and are presented in this article in the range 1800-400 cm^{-1} where the most relevant features are identified.

The reducibility of the samples was studied by Temperature Programmed Reduction with H_2 in a thermobalance Labsy Setaram device. In a typical experiment, 200 mg of sample was heated from room temperature to 300 ºC under N_2 flow at a heating rate of 10 ºC/ min and the maximum temperature was maintained for 1h. The sample was cooled to 100 ºC and was then heated under a flow of 5% H_2 in Ar up to 600 ºC at a rate of 10 ºC/ min. The first order differential curves of the thermograms were used to analyze the reducibility of the catalysts.

The TEM images of the catalyst samples were obtained using a JOEL (JEM-2010) microscope. Few droplets of an ultrasonically dispersed suspension in ethanol of each catalyst was placed on a copper grid with lacey carbon film and dried at ambient conditions.

2.4. Catalytic tests

Catalytic tests were performed in a tubular quartz reactor coupled to specific NDIR-UV gas analyzers for CO, CO_2, NO, NO_2 and O_2 monitoring (Fisher–Rosemount, models BINOS 100, 1001 and 1004). 20 mg of soot, 80 mg of catalyst, or 20 mg of soot + 80 mg of catalyst mixed in the so-called loose contact mode were used in these experiments. In all cases, the samples were diluted with SiC to avoid pressure drop and favor heat transfer. The temperature was raised from room temperature until 700 ºC at 10 ºC/min in a gas mixture with 500 ppm NO + 5 % O_2 and N_2 balance. The total flow was 500 ml/min (GHSV = 30000 h^{-1}). The model soot used was a carbon black by Evonik-Degussa GmbH (Printex U).

3. Results and discussion

3.1. Characterization of the Na-Saponite supports

Several techniques of solid characterization (XRD, FTIR and N_2 adsorption) have been used to confirm the nature and properties of the prepared supports. The XRD patterns of all the Na-saponite supports showed the characteristic (110) and (060) reflections of smectites[22] at 19.4 and 60.5º, 2θ, respectively (Figure 1).

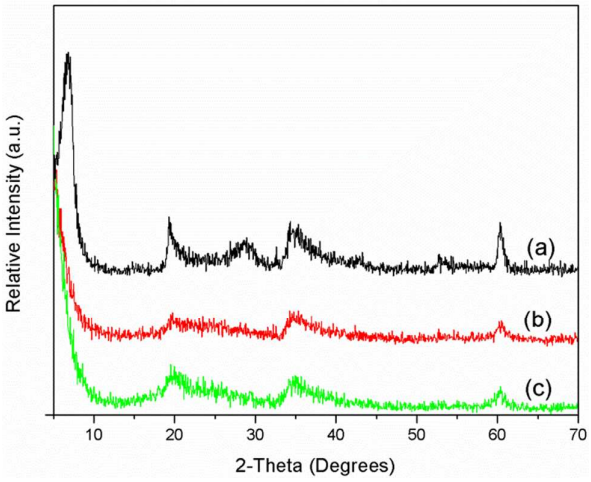

Figure 1 XRD patterns of Na-form of (a) Na-S(C, 13) (b) Na-S(Mw,8) (c) Na-S (As Mw, 13).

The position of the (060) reflection was characteristic of saponites. The crystallite sizes, calculated from the (060) reflection, are shown in Table 2. Na-S(C,13) had the highest crystallite size (13 nm) and Na-S(As,Mw,13) the smallest (4 nm). This means that Na-S(C,13) has more crystalline lamella. The (001) reflection at 2θ = 8º appeared well defined only for Na-S(C,13), indicating a good ordering in the stacking direction for this sample. For Na-S(Mw,13) and Na-S(As,Mw,13), the (001) reflection was weak or absent indicating a loss of registry in the c-direction for these samples. This technique corroborates that saponites were obtained, and the use of surfactant and/or microwaves favored lamella disorder and probably delamination.[6,7,22]

Table 2 N_2 physisorption and XRD characterization results of Na-saponites

Sample	BET Area (m^2/g)	Average Pore Radius (Å)	Crystallite size (060) (nm)
Na-S(Mw,8)	461	26	8
Na-S(C,13)	50	20	13
Na-S(As,Mw,13)	603	35	4

FT-IR spectra of the Na-saponite supports were recorded in the 4000-400 cm^{-1} range. The spectra are displayed in Figure 2 in the region, 1800-400 cm^{-1}.

The IR spectra are characteristic of saponites.[21,23-25] The O-Si-O band was identified in the 1023-1010 cm^{-1} range. This band appeared at lower wavenumber (1010 cm^{-1}) for Na-S(C,13), indicating the highest O-Si-O order, while appeared at higher wavenumber (1023 cm^{-1}) for both Na-S(Mw,8) and Na-S(As,Mw,13). The lowest wavenumber obtained for Na-S(C,13) agrees with the highest crystallinity of their lamella, as observed by XRD. The latter two samples also showed a weak

band at 800 cm^{-1} and a shoulder at 1200 cm^{-1}, both ascribed to the presence of residual amorphous silica.

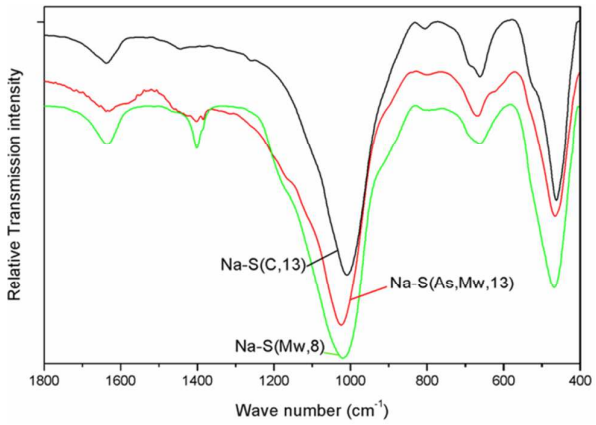

Figure 2 FT-IR spectra of Na-Saponite supports.

The N_2 adsorption-desorption isotherms of the Na- saponite supports are shown in Figure 3, and the average pore size and surface area values are summarized in Table 2.

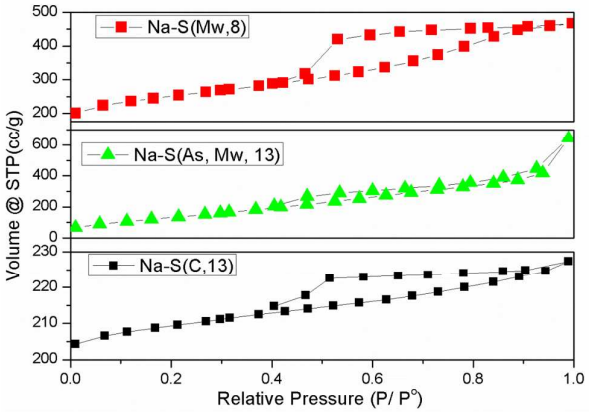

Figure 3 N_2 adsorption-desorption isotherms of Na- saponite supports.

All the samples show contribution of type IV isotherms according to the IUPAC classification, which indicates the presence of mesoporosity. The shape of the hysteresis loop confirms that Na-S(C,13) has high ordered lamella in the stacking direction, with high contribution of type B hysteresis loop according to the de Boer's classification. On the contrary, the hysteresis loop of Na-S(As,Mw,13), has more contribution of D than of B type hysteresis which can be attributed to a more disordered lamellar structure. The sample Na-S(Mw,8) also presented a significant contribution of type B hysteresis.

The surface area results were also in good agreement with the other characterization results. Na-S(As,Mw,13), which showed higher lamella disorder and lower crystallinity (crystallite size 4 nm) than the other supports, exhibited the highest surface area (600 m^2/g). The high surface area of Na-S(Mw,8) (461 m^2/g) can be related to its smaller crystallite size (8 nm) and some contribution of lamella disorder or delamination. Na-S(C,13), with the highest crystallinity (13 nm) and highest stacking registry, renders the lowest surface area (50 m^2/g).

The porosity, given as average pore radius, follows the same trend as the degree of delamination or disorder, the highest value being for the most delaminated sample, Na-S(As,Mw,13) (35 Å), followed by Na-S(Mw,8) (26 Å) and finally Na-S(C,13) (20 Å).

3.2. Catalytic results

Figure 4 compiles the soot conversion profiles for the uncatalysed and catalysed reactions and Table 3 shows the CO_2 selectivity values.

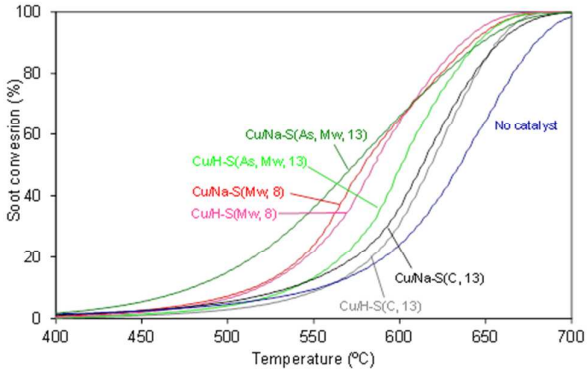

Figure 4 Soot conversion profiles obtained in combustion experiments performed in a 500 ppm NOx/ 5% O_2/ N_2 gas mixture (GHSV = 30000 h^{-1}). Soot and catalysts were mixed in loose contact mode. Soot: catalyst mass ratio 1:4; heating rate 10ºC/min.

All Cu/saponite catalysts decreased the soot combustion temperature and increased CO_2 selectivity with regard to the uncatalyzed reaction. The saponite support significantly affects the catalytic performance of the catalysts. It is worth mentioning that the catalytic activity for soot combustion of the copper-free saponites was low or null in all cases (curves not shown here for the sake of brevity), and therefore, the differences observed in the performance of the Cu/saponite catalysts must be attributed to changes in the behavior of copper due to the nature of the support.

Table 3 CO_2 selectivity in soot combustion experiments

Catalyst	CO_2 Selectivity (%)
No catalyst	36
Cu/H-S(Mw,8)	92
Cu/Na-S(Mw,8)	96
Cu/H-S(C,13)	78
Cu/Na-S(C,13)	84
Cu/H-S(As,Mw,13)	88
Cu/Na-S(As,Mw,13)	99

Cu/Na-S(As,Mw,13) was the most active Cu/saponite catalyst tested, with an onset soot combustion temperature of 400 ºC, while the rest of catalysts needed temperatures above 450 ºC for the soot combustion reaction to occur in a measurable extent.

The highest activity of the Cu/Na-S(As,Mw,13) catalyst could be related to the highest surface area and smallest crystallite size of its support whereas the poorest activity achieved with the Cu/Na-S(C,13) and Cu/H-S(C,13) catalysts agrees with the lowest surface area and the highest crystallite size of their saponite supports. As a general trend, by comparing the catalysts with Na-Saponite as supports, we can conclude that the higher the Na-Saponite surface area (and the lower the crystallite size), the higher the activity for soot combustion. A more detailed analysis of the catalyst features is included in the next section, providing additional arguments to explain the catalytic trends observed.

The nature of the cation (Na^+ or H^+) present on the saponite supports had a minor effect in the catalytic activity of Cu/(Na or H)-S(C,13) and Cu/(Na or H)- S(Mw,8), while a strong effect was observed for Cu/Na-S(As,Mw,13) and Cu/H-S(As,Mw,13), in which the Na^+-containing catalyst showed much higher performance than their counterpart H^+-containing catalyst. This is also discussed in the final characterization section.

The NO_2 profiles monitored during the soot combustion tests, and in similar experiments performed only with the catalysts (without soot), provide information about the catalyzed soot combustion mechanism taking place. These profiles are shown in Figures 5a and 5b, respectively.

NO_2 concentration was null in the gas mixture fed to the reactor, as it is in the exhaust gas emitted by diesel engines. NO_2 was formed in these experiments by catalytic oxidation of NO once the temperature was high enough. NO_2 plays a key role in soot ignition since it is much more oxidizing than NO and O_2. As observed in Figure 5b, all NO_2 curves obtained in the absence of soot showed a maximum ($T_{max}NO_2$) below which the formation of NO_2 is controlled by the catalytic oxidation of NO and above which the NO_2 profiles follow the thermodynamic curve of the NO oxidation reaction.

The NO_2 profiles obtained in the absence of soot (Figure 5b) suggest that part or all the NO_2 produced by catalytic oxidation of NO is reduced back to NO by reaction with soot (note that net NO_x consumption was not detected in these experiments). This reaction pathway is very efficient to start soot combustion.[26] NO_2 slip was not detected in most catalytic soot combustion tests (see Figure 5a), with the exception of Cu/Na-S(As,Mw,13), which produced more NO_2 to that able to react with soot under the experimental conditions used.

The relationship existing between catalytic oxidation of NO_2 and soot combustion is clearly shown in Figure 6, where the temperatures required for 10 and 50 % soot conversion in Figure 4 experiments are plotted against $TmaxNO_2$ (temperature for maximum NO_2 concentration in curves of Figure 5b). Straight lines are not observed in Figure 6 because soot combustion mainly takes place above 450 ºC, and the NO_2 production observed in Figure 5b is thermodynamically restricted above this temperature. For this reason, Figure 5b only provides a rough idea about the NO_2 production capacity of the different catalysts, but it is hard to actually know the actual NO_2 production during soot combustion because NO_2 is produced and simultaneously depleted by the NO_2-soot

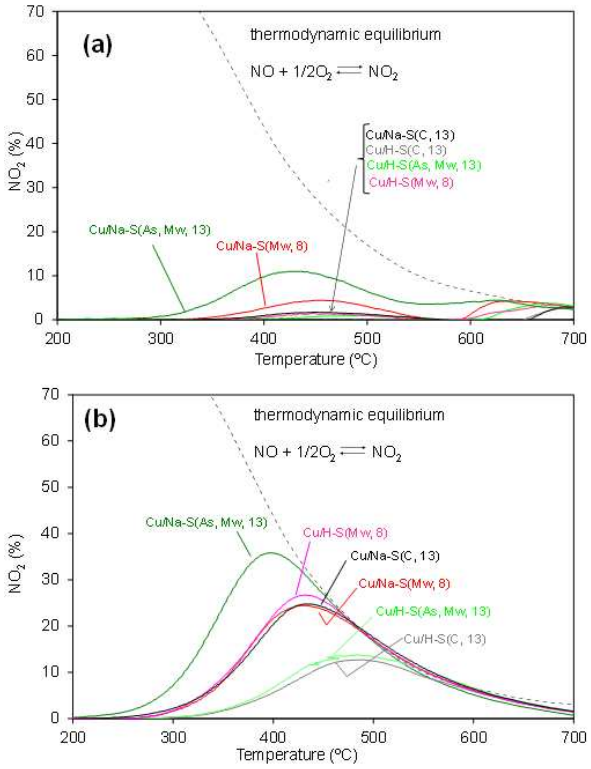

Figure 6 NO_2 profiles with regard to total NO_x (= NO + NO_2) in the gas mixture measured after the reactor in experiments performed with a gas mixture with an inlet concentration of 500 ppm NO/ 5% O_2/ N_2 (GHSV = 30000 h^{-1}) (a) with catalysts + soot mixtures (soot and catalysts were mixed in loose contact mode and soot: catalyst mass ratio (4:1) (b) only with the catalysts heated at rate of 10ºC/min. In both cases NO_2 is formed by catalytic oxidation of NO, but in (a) part of such NO_2 formed is reduced back to NO by reaction with soot being usually referred to as "NO_2 slip".

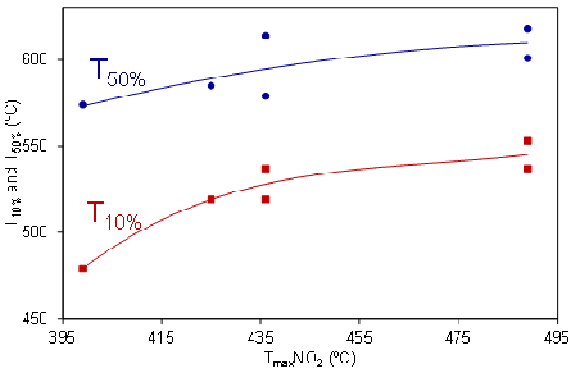

Figure 5 Relationship between NO_2 production and soot combustion Cu/saponite-catalyzed experiments. T_{max} NO_2 (ºC) is the temperature for maximum NO_2 production in Figure 5b profiles. T10% and T50% (ºC) are the temperatures for 10 and 50% soot conversions in Figure 4 profiles.

reaction and each NO molecule can be oxidized and reduced several times along the catalytic bed. In addition, O_2 also contributes to soot combustion once the NO_2-assisted oxidation has started, and its contribution progressively increases with temperature.

The reutilization of the most active catalyst (Cu/Na-S(As,Mw,13)) was studied in three consecutive NO oxidation experiments (similar to those of Figure 5b) which were performed with the same parcel of catalyst. A delay in the T_{max} NO_2 temperature of 70 ºC was observed in the second run with regard to the first one, but the second and third runs were equal. These reutilization tests evidenced that the Cu/Na-S(As,Mw,13) catalyst suffers an important deactivation during the first time it is used, but it remains stable afterwards.

3.3. Characterization of catalysts by TEM and H_2-TPR

The Cu/saponite catalysts were characterized by TEM and H_2-TPR in order to explain the differences observed in catalytic activity. TEM images compiled in Figure 7 show a randomly oriented lamellar structure for Cu/(Na or H)-S(As,Mw,13) catalysts (Figures 7a and 7b, respectively) and Cu/(Na or H)-S(Mw,8) (Figures 7e and 7f, respectively) catalysts, while a highly ordered lamellar structure was observed for Cu/(Na or H)-S(C,13) catalysts (Figures 7c and 7d, respectively).

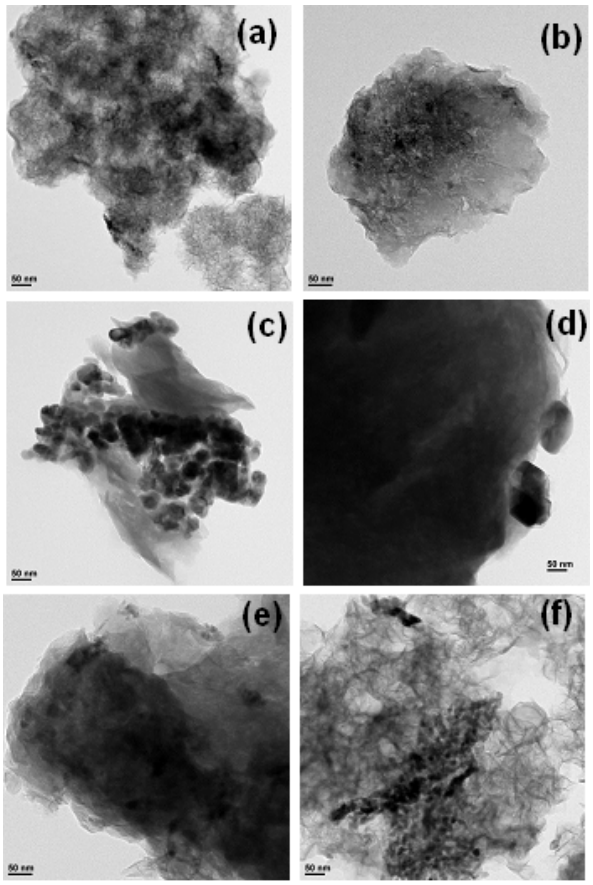

Figure 7 TEM images of (a) Cu/Na-S(As,Mw,13) (b) Cu/H-S(As,Mw,13) (c) Cu/Na-S(C,13), (d) Cu/H-S(C,13) (e) Cu/Na-S(Mw,8) and (f) Cu/H- S(Mw,8).

These differences agree with XRD and N_2 adsorption characterization, suggesting that Na-S(C,13) is a well-ordered low surface area saponite while Na-S(As,Mw,13) and Na-S(Mw,8) present much more delaminated higher surface area structures. As a consequence of these differences, copper oxide particles on the Cu/(Na or H) S(C,13)catalysts (Figures 7c and 7d, respectively) were poorly dispersed, and large dark copper oxide crystals were clearly distinguished in both TEM images, while copper oxide particles supported on (Na or H)-S(As,Mw,13) (Figures 7a and 7b, respectively) and (Na or H)-S(Mw,8) (Figures 7e and 7f, respectively) appeared smaller and better dispersed.

Differences due to the presence of Na^+ or H^+ cations are not obvious in TEM images neither in the copper oxide particles nor in the saponite supports, but H_2-TPR profiles included in Figure 8 provide evidences about the effect of the cation in the copper oxide reducibility.

All H_2-TPR profiles show a weight decrease within the 175-425 ºC range, and the temperature and shape of the profiles was different for each catalyst. Catalysts with the (Na or H)-S(As,Mw,13) and (Na or H)-S(Mw,8) supports showed two copper oxide reduction steps due to the presence of copper oxide species with different reducibility. The low-temperature shoulders can be attributed to easily reducible copper oxide, probably well-dispersed smaller particles, while the main reduction event appearing at higher temperature corresponds to less-reducible copper oxide, probably larger particles[27,28] or with stronger interaction with the support. On the contrary, catalysts with (Na or H)-S(C,13) supports showed a single copper oxide reduction step, which is consistent with the only presence of large poorly-dispersed copper oxide particles, as deduced from TEM images.

It is worth emphasizing the effect of the Na^+ or H^+ cations in the catalysts reduction. For all supports, copper oxide reduction occurred at lower temperature for the Na-containing catalysts than for their H-containing counterparts. This may be related to an increase of the interaction between CuO and the support in the acid form. The effect of the Na and H cations was low for catalysts with the S(Mw,8) and S(C,13) supports. For both supports, regardless the cation (Na^+ or H^+), the reduction was completed at 357 and 352 ºC, respectively (Figure 8), while differences of reducibility were much more relevant for those with S(As,Mw,13), with a total reduction at 320ºC when the cation was Na and at 345ºC in the case of the H^+. These differences are in line with the soot combustion activities observed in Figure 4. While catalysts with S(Mw,8) and S(C,13) supports showed a minor effect of the Na and H cation in the soot combustion capacity, Cu/Na-S(As,Mw,13) was much more active than Cu/H-S(As,Mw,13). This observation confirms the important role of the redox processes occurring on copper active sites during soot combustion, and suggests that the reduction of these active sites are limiting the reaction rate, as expected for the highly oxidizing gas mixture used.

In summary, the highest catalytic activity for soot combustion of the Cu/ Na-S(As,Mw,13) catalyst, among all the Cu/saponite catalysts studied, can be attributed to the proper

copper oxide dispersion on the high surface area delaminated saponite and to the higher interaction between the CuO and the acid support, which hinders the copper reducibility.

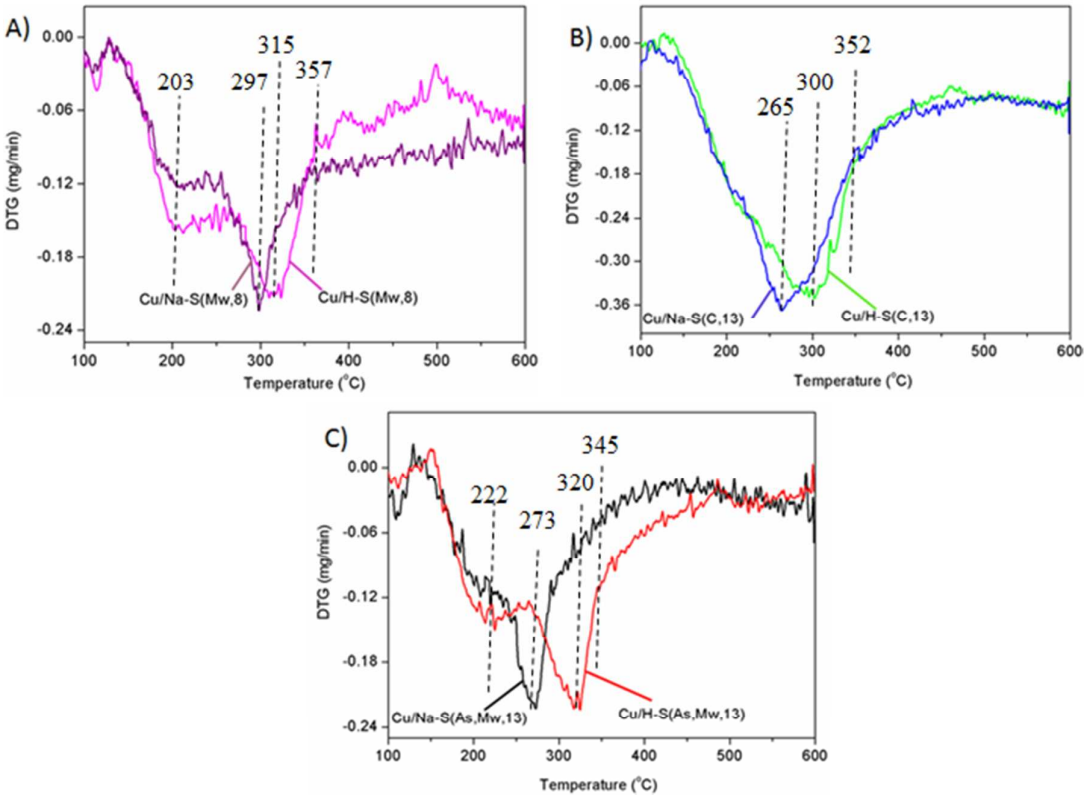

Figure 8 First differential of the thermograms obtained in H_2-TPR experiments. (A) Cu/Na-S(Mw,8) and Cu/H- S(Mw,8); (B) Cu/Na-S(C,13) and Cu/H-S(C,13) and (C) Cu/Na-S(As,Mw,13) and Cu/H-S(As,Mw,13).

4. Conclusions

Cu/saponite catalysts have been prepared, characterized and tested for soot combustion in this study, and the main conclusions achieved can be summarized as follows:

- The use of different methods for saponite synthesis led to supports and catalysts with different characteristics. The degree of delamination affects further copper dispersion and soot combustion capacity of the Cu/saponite catalysts.
- All Cu/saponite catalysts were active for soot combustion, and the best activity was achieved with the catalyst supported on the Na-saponite prepared at pH 13 and with surfactant. This best activity can be attributed to the proper copper oxide dispersion on the high surface area delaminated saponite and to the less support acidity.
- The studied Cu/saponite catalysts accelerate soot combustion mainly by the NO_2-assisted mechanism.
- Copper oxide reduction in H_2-TPR experiments occurred at lower temperature for the Na-containing catalysts than for their H-containing counterparts, and all Cu/Na-Saponite catalysts were more active for soot combustion than the corresponding Cu/H-saponite catalysts.

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