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3 1 **Handheld energy-dispersive X-ray fluorescence spectrometry on**
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5 2 **carbonate: opportunities and challenges**
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21
22 10 **Abstract**
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24 11 Technology development over the last years has led to significant improvements in the quality and
25 12 flexibility of portable instruments. Notably, handheld energy-dispersive X-ray fluorescence (ED-
26 13 XRF) spectrometry has seen a bloom both in terms of technical development and applications,
27 14 ranging from the field of mineral exploration to archaeology, environmental science, paleoclimatology
28 15 and forensic science. However, the field of carbonate geoscience has not yet taken the capability and
29 16 flexibility of this tool to its advantage. This study developed a methodology for the application of
30 17 handheld XRF on carbonate. An assessment was made in terms of measurement time, sample
31 18 preparation and weathering of outcrops. Correction equations are presented for elemental
32 19 concentrations of Ca, Ti, Fe, Mn, Zn, Al, K, Mg, Ba, Sr, Rb and Si that were derived from calibration
33 20 based on a series of carbonate lab standards. Weathering can pose a significant issue for in situ
34 21 measurements on field carbonate outcrops, since weathering impacts on the concentrations of Ca, Mg,
35 22 Ti and Al in the carbonate rocks. Therefore, we advise that XRF is used on fresh rock chips that are
36 23 hammered from the carbonate outcrop to take advantage of making measurements in situ and at the
37 24 same hand ensuring reliable quantitative results. This method allows a rapid and inexpensive
38 25 geochemical characterization of carbonate, which opens opportunities for stratigraphic,
39 26 sedimentological, paleoenvironmental and diagenetic studies in extensive study areas.
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3 28 **Keywords**

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5 29 limestone, dolomite, geochemistry, handheld XRF, major elements, trace elements.
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10 31 **Introduction**

11 32 X-ray fluorescence is a well-established analytical technique, which allows the measurement of the
12
13 33 composition of a sample using emission spectra (after excitation of electrons by incident X-radiation)
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15 34 which are characteristic for atoms of specific elements ¹. In recent years portable XRF has become a
16
17 35 widespread method for quick and non-destructive analysis of geological materials. Modern handheld
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19 36 instruments are reported to achieve very similar accuracy and precision to larger XRF instruments ²,
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21 37 which means that samples which do not need lab sample preparation no longer need to be taken to the
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23 38 lab for analysis. Recent applications of portable XRF include mineral exploration ^{3, 4}, meteorite
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25 39 research ^{5, 6}, detection of metallic contaminants in water and soil ⁷⁻¹¹, archaeological identification of
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27 40 obsidian ^{2, 12-16} and glass ¹⁷⁻²⁰, gemstone provenance ²¹, compositional analysis of bronze artefacts
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29 41 (Vittiglio et al, 1999), paleoclimate studies on mudrocks ^{22, 23}, soil characterization in forensic science
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31 42 ²⁰ and other applications such as heavy metals in automotive brake linings ²⁴.

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33 43 The use of field-portable XRF on carbonates, however, is not yet fully exploited. Apart from a
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35 44 publication from 1999, with XRF equipment which is in the meantime outdated ²⁵, no research has
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37 45 been published in peer-reviewed international journals on handheld or portable X-ray fluorescence
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39 46 spectrometry on carbonate, as far as the authors are aware of. The truly portable nature of handheld
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41 47 XRF instruments creates carbonate research opportunities not only in the field of earth sciences but
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43 48 also in the growing field of conservation of limestone buildings ²⁶⁻²⁸, where destructive testing is
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45 49 undesirable. It is known that XRF values strongly depend on the matrix ²⁹, but also on the surface
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47 50 morphology ^{30, 31}, as well as the sensitivity of the instrument ¹ and several XRF manufacturer provide
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49 51 calibrations specific to certain types of material. However, these calibrations need to be tested and
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51 52 adapted for the use of new materials, and, hence, a calibration or correction needs to be developed for
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53 53 the use of XRF on carbonate. In this study, we develop a correction for elements that have significant
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55 54 concentrations above the XRF detection limit that is applied on top of the mudrock calibration
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3 55 provided by the manufacturer. An additional goal of this study is to test the impact of several
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5 56 parameters of sample type and preparation on the XRF values and the impact of weathering and
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7 57 practicality of using the XRF in situ on carbonate outcrops.
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11 59 **Material and Methodology**

14 60 The instrumentation used was a handheld Bruker Tracer IV-SD (ED-XRF) and a Bruker 3V Vacuum
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16 61 Pump. The handheld XRF uses a rhodium target and is equipped with a Silicon Drift Detector to aid
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18 62 detection of the lighter elements. All the carbonate samples were analysed using both the Trace Mud
19
20 63 Rock (TMR) and Major Mud Rock (MMR) modes, which operate at 40kV and 15kV respectively.
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22 64 Theoretically, TMR can determine 50 elements (Mg, Al, Si, P, S, Cl, K, Ca, Sc, Ti, V, Cr, Mn, Fe, Co,
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24 65 Ni, Cu, Zn, As, Se, Br, Rb, Sr, Y, Zr, Nb, Mo, Ru, Rh, Pd, Ag, Cd, In, Sn, Sb, Te, I, Ba, Hf, Ta, W, Re,
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26 66 Os, Ir, Pt, Au, Pb, Bi, Th and U). MMR also determines 50 elements (as for TMR but including Na
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28 67 and excluding Th). A vacuum pump was used for the analyses. Vacuum conditions help preventing the
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30 68 absorption of low energy radiation by air within the tube, which would hinder the detection of light
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32 69 elements³².

34 70 Cross-validation presented in this paper compares mass spectrometry (MS) concentrations with values
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36 71 obtained by XRF using MMR and TMR settings, which are calibrations of raw XRF spectra for
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38 72 mudrock using influence coefficient algorithms²³. Subsequently, linear or quadratic regression lines
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40 73 are presented for specific elements to calibrate the TMR or MMR reported XRF values for their true
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42 74 value in carbonates. Thirty-eight reference standards were used for this calibration (Table 1). These
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44 75 include two international reference standards, GBW-07114 and BCS CRM No. 393, whereas the
45
46 76 other, in-house reference standards are mainly carbonate samples (limestone, dolomite, partially
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48 77 dolomitized limestone, diagenetic calcite and also a barite sample and a dolomite sample containing
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50 78 gypsum) collected over the years from a wide range of geographical locations, geological age and
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52 79 from both outcrop and drill cores. The samples were powdered by hand using an agate or porcelain
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54 80 mortar and pestle. Accurate values of the major and trace element composition in these standards
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56 81 were obtained using ICP-MS and ICP-AES by SGS Mineral Services (Canada) using the sodium
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3 82 peroxide fusion technique (SGS method ICM90A). Values obtained by the latter method are referred
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5 83 to as “MS data” in the text below. Measurements for cross-validation using the XRF on these
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7 84 standards were carried out on powders (of about 3g) within plastic sample cups coated with 4µm thick
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9 85 Prolene film. A measurement time of 120 seconds was used for both MMR and TMR settings. XRF
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11 86 values used for the cross-validation are the average values of triplicate measurements on all standards.
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13 87 Between each replicate the sample cup was shaken to redistribute the powder and assess homogeneity
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15 88 and reproducibility.
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17 89 As reported in the results, the impact of measurement time, thin film and sample preparation on the
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19 90 XRF values was evaluated on several standards. To determine the potential impact on XRF readings
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21 91 caused by sample preparation differences, the following preparation methods were employed:
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23 92 polished rock surfaces using silicon carbide compound at 220 and 600 grit sizes, sieved powder sizes,
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25 93 rough hammered fresh rock surfaces and weathered rock surfaces.
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27 94

29 95 **Results**

32 96 **XRF measurement time**

34 97 A certified dolomite reference standard JDo-1 was used to evaluate the impact of measurement time,
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36 98 tested for 30, 60, 120 and 180 seconds. Measurements were performed on the fine powder in a sample
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38 99 cup covered by 4µm thin Prolene film. The measurement standard error decreases with increasing
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40 100 measurement time for each element (Fig. 1A). Reproducibility of the measurements is evaluated by
41
42 101 the relative standard deviation of triplicate measurements of the reference standard for different
43
44 102 measurement times. For most elements, the relative standard deviation decreases significantly from 30
45
46 103 to 60 seconds measurements time and still decreases significantly for Si from 60 to 120 seconds
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48 104 measurement (Fig. 1B). There is significant variation in the ratio for the element Mg for different
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50 105 measurement times and a lack of decrease in the relative standard deviation with longer measurement
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52 106 time for Fe and Mn (Fig. 1B). Also other elements detected by XRF did not show significant
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54 107 improvement in relative standard deviation with longer measurement time.
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56 108

109 **Sample Preparation**

110 *Thin film*

111 Powder samples are placed in a sample cup and covered with thin film. Two types of film were
112 compared, Chemplex SpectroCertified Prolene 4 μ m thin film and Mylar X-ray 1.5 μ m thin film. The
113 impact on the type of thin film used was assessed by XRF measurements on the films as blanks, both
114 as single thin film on empty sample cup and as thick package of thin film on a thin film roll.
115 Significant differences between the concentration of elements measured in MMR and TMR mode are
116 recorded for Si and S, which have higher values in the Mylar thin film than the Prolene film, and for
117 V, which has higher concentrations in the Prolene film than the Mylar film. These differences are
118 higher than the internal error for the measurement and higher than the standard deviation for the
119 triplicates of measurements on the thin films, and thus considered as significant. Concentrations for
120 all three elements are based on the MMR setting and presented in %; the concentrations are $0.967 \pm$
121 0.016 and 0.841 ± 0.013 for Si, 0.127 ± 0.005 and 0.102 ± 0.005 for S and 0.0010 ± 0.0003 and
122 0.0019 ± 0.0003 for V, for Mylar single thin film and Prolene single thin film respectively. All other
123 elements are either below the detection limit or do not show a significant difference between the
124 Mylar and Prolene films.

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126 *Grain size of powdered rock*

127 A calcite crystal, and also a barite crystal (barium sulphate) for comparison, was first grinded and
128 subsequently sieved to separate the 63 to 125 μ m and the 125 to 250 μ m grain size fractions. XRF
129 measurements are very similar for the two size fractions on calcite and barite. Generally, the measured
130 elemental concentrations fall within 3ppm of each other or below 1% of the average value. Larger
131 differences (relative standard deviation) have been observed for Ba (88%), Fe (6%), K (9%), Sr (12%)
132 and Ti (17%) in calcite and for Al (3%), Ca (18%), Cr (9%), Sr (2%) and P (3%) in barite. The only
133 two elements that show a consistent change between measurements on different grain size fractions
134 for calcite and barite are Ba and Sr. In both cases, the elemental concentration is lower for the coarser
135 size fraction. The difference for these elements falls within 2% in barite, but is significantly higher in
136 calcite, as reported above.

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5 138 *Polished, rough fresh and weathered rock samples*

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7 139 The impact of the roughness and weathering state of the sample was evaluated by comparison with
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9 140 powder of the same sample. Therefore, several samples were prepared in different ways, i.e. polished
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11 141 with silicon carbide grit 600 (fine polish), grit 220 (coarser polish), rough fresh surface by breakage
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13 142 due to hammering and unprepared surface that had been exposed to some degree of weathering.
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15 143 Results show that the Ca concentration of weathered rock surfaces is significantly lower than that
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17 144 measured on polished or fresh rock surfaces and in powder; this results in a offset of about 10% Ca
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19 145 (Fig. 2). The Mg concentration shows an increased value on polished rock surfaces (about double)
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21 146 compared to the readings on powder, whereas fresh rough and especially weathered rock surfaces
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23 147 display depleted values compared to the signature in the powder (Fig. 2). Al and Ti both show higher
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25 148 values for weathered rock surfaces than in powder samples. Also Fe and Mn show enriched values in
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27 149 weathered and fresh rough rock surfaces than in powder, especially for samples with concentrations of
28
29 150 more than a few % Fe and more than 0.5% Mn (Fig. 2). Enrichments are in the order of 2 to 4% for Fe
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31 151 and 0.3% for Mn. The Sr concentration is quite similar between different sample preparation types,
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33 152 except for two outliers for polished grit 600 samples (Fig. 2). Other elements do not show significant
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35 153 differences between different preparation types or were not considered due to lack of cross-validation
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37 154 (see next section).

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41 156 **Cross-validation procedure**42
43 157 *MS data quality*

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45 158 Two certified reference standards (in powder form and measured in sample cup covered by 4 μ m
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47 159 Prolene thin film), one limestone CRM No. 393 and one dolomite GBW 07114, were used within the
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49 160 selection of samples used for calibration of the XRF data versus MS data. These reference standards
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51 161 thus allow assessment on the quality of the MS data. The limestone standard is only certified for the
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53 162 major elements, whereas the dolomite standard is also characterized for minor and trace elements. It is
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55 163 clear that MS data show a much closer fit to the certified concentrations than the XRF data (Fig. 3).
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57 164 The largest offset is observed for K, which is significantly overestimated by MS (0.1% for both)
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3 165 compared to the certified value of 0.008% for limestone and 0.016% for dolomite. Also the Al
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5 166 concentration is overestimated by MS data (0.06% for both) compared to the certified value of
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7 167 0.032% for limestone and 0.026% for dolomite. The fact that the linear trend curve suggests an
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9 168 underestimate of the MS values compared to the certified values for the limestone standard (slope of
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11 169 0.95; Fig. 3) relates to an underestimated value for Ca, i.e. 37.5% versus the certified value of 39.6%

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15 171 *XRF MMR versus TMR data compared with MS data*

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17 172 Several elements are detected by XRF both in the MMR and TMR settings. However, correlation
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19 173 between those data and the MS data can be significantly different between MMR and TMR data (Fig.
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21 174 4). Also significant differences in the absolute data are observed. For the total set of samples measured
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23 175 in this study, the MMR setting results in more accurate and precise data for Ca and Ti, whereas the
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25 176 TMR setting gives more accurate and precise results for Fe, Mn and Zn (Fig. 4). Still, the correlation
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27 177 for Fe seems similar whether the MMR or TMR measurements are used. According to the definitions
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29 178 of U.S. EPA validation quality criteria when comparing field portable XRF data to an alternative
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31 179 analytical method ⁸, the data quality level for these elements is definitive Q3 based on $R^2 \geq 0.85$, RSD
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33 180 $\leq 10\%$. However, the calibration equation needs to be applied upon the MMR and TMR settings, since
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35 181 the latter results indicate $y = mx + c$ suggesting quantitative screening Q2 data quality instead of
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37 182 definitive Q3 if the calibration is not applied.

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41 184 *XRF elements detected by either MMR or TMR compared with MS data*

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43 185 A good linear fit with correlation coefficient of 0.9 or more is established between XRF and MS data
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45 186 for Al, K and Mg using the MMR setting and for Ba, Sr and Rb using the TMR setting (Fig. 5). The
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47 187 data quality level for these elements is definitive Q3 based on $R^2 \geq 0.85$, RSD $\leq 10\%$, and $y = x$ given
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49 188 the calibration is applied upon the MMR and TMR settings. Other elements that were detected both
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51 189 with the XRF (at TMR setting) and by MS and show a linear fit with correlation coefficient of $R^2 >$
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53 190 0.5 include Th ($R^2 = 0.77$), Pb ($R^2 = 0.63$), Y ($R^2 = 0.52$) and Zr ($R^2 = 0.51$). For these elements
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55 191 (predominantly $R^2 < 0.70$), the data quality level is no more than qualitative screening Q1. For Mg, a
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57 192 quadratic fit shows a better correlation than the linear fit. Ba shows a good linear fit with a correlation

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3 193 coefficient of $R^2 = 0.89$. However, this is mainly thanks to two samples with increased Ba
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5 194 concentrations. It is clear that for samples with Ba concentrations of less than 100 ppm (as measured
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7 195 by MS), the XRF values are not only very variable but also strongly overestimated, which is evident
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9 196 also from the offset of 357 ppm for the linear trend curve.

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11 197 The MS data do not contain Si values, but given the significance of Si, the XRF data were compared
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13 198 with the values of three certified reference standards (one limestone and two dolomites). A linear fit
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15 199 through these three data ($R^2 = 0.98$) shows that Si concentrations detected by XRF (in MMR mode)
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17 200 show a considerable offset towards higher values compared to the certified values. The linear trend
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19 201 line is as follows: $Si_{XRF} = 0.391 Si_{reference} + 1.162$.

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203 **Discussion**

204 **Optimal measurement time for XRF analyses on carbonate**

205 The results on the relative standard deviation in function of measurement time show that the most
206 significant improvement of the measurements' precision is from 30 to 60 seconds measurement time.
207 Previous studies have shown that this is the case for other XRF analysers as well ³³. A measurement
208 time of 60 seconds was suggested as best compromise between precision and measurement time for
209 elements such as Fe, Mn, Sr, Ti and Zn ^{29, 33}. The most significant decrease in relative standard
210 deviation in their studies is observed from 10 to 30 seconds measurement time, and hence, falls
211 outside the tests of our study where the minimum measurement time was 30 seconds. Portable XRF
212 studies on obsidian, for example, over the last four years show a wide variety in terms of
213 measurement time, ranging from 10 to 360 seconds ^{2, 12-16, 34-36}. Most of these studies, however, do not
214 present actual tests of how precision and accuracy of the XRF measurement is influenced by the
215 measurement time. For this study, and thus the calibration for the application of XRF on carbonate, a
216 measurement time of 120 seconds on each, the MMR and TMR, setting was taken. However, future
217 studies can consider a measurement time of 60 seconds as good compromise between productivity
218 and precision.

219

220 Impact of sample preparation on XRF measurements

221 A comparison of 4 μ m Prolene thin film with 2 μ m Mylar thin film in this study showed differences for
222 Si and S, with higher concentrations using the Mylar film than the Prolene film, and for V, with
223 concentrations a few ppm higher using the Prolene film compared to the Mylar film. Trace
224 contamination of S in the Mylar thin films has also been reported before²⁹. The impact of thin film on
225 the decrease of the signal is highlighted by Forster et al.³⁰ who reported that Mylar film absorbs 80%
226 of Si fluorescent intensity. X-ray absorption varies with different filter materials and increases with
227 filter thickness; an on-line calculator can be found for example at
228 henke.lbl.gov/optical_constants/filter2. In addition, we would not recommend the use of 1.5 μ m thin
229 film in terms of practicality as it tears very easily when mounting the sample cups and electrostatic
230 charging makes handling this film quite difficult.

231 The impact of different grain sizes did not show any consistent changes in elemental concentrations,
232 except for Ba and Sr, where the concentration is lower for the coarser size fraction. A previous study
233 has shown that a reduction in particle size of calcium-magnesium carbonate samples causes a
234 reduction in the intensities of Fe, S and K, but an increase in the intensities of Ca and Si²⁵. These
235 differences in concentrations were not observed anymore when the particle size was smaller than 325
236 mesh, which equals 44 μ m²⁵. These observations are thus not consistent with the fact that most of the
237 elements have similar concentrations in the 63-125 and 125-250 μ m size fractions in our study. This
238 could be linked to the much improved handheld XRF instrument used in our study compared to the
239 one in the mentioned study of 1999. The impact of grain size in hand samples (non-destructive) rather
240 than in powder, has also been tested in previous studies, that demonstrated that more replicates were
241 needed for coarse-grained rocks, such as granite, than for fine-grained rocks, such as clay, to obtain
242 the same precision³⁰.

243 Different sample preparation can impact on the elemental concentration in the samples. Most distinct
244 differences are seen for Mg, where polished samples clearly show higher concentrations measured by
245 XRF compared to that in fresh rough rock surface and lowest concentrations are found in weathered
246 rock surfaces. Mg is one of the most difficult elements to detect by XRF because of its light atomic
247 weight, and hence, the roughness of the sample, and thus the distance of the beam through non-

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3 248 vacuum can play a significant role, which we interpret here as the explanation for the observed lower
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5 249 Mg concentrations in fresh rock surfaces compared to polished rock surfaces. Similarly, the Mg
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7 250 concentration in powder samples (which may contain some air between the particles) show lower
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9 251 concentrations by XRF compared to that measured on polished rock surfaces. The latter difference
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11 252 could also be explained, though, by the fact that for powders, a thin film sits between the powder and
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13 253 the XRF, in contrast to the polished samples which sit directly on the XRF. The presence of thin film
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15 254 decreases the fluorescence signal, which most significantly impacts light elements ³⁰. Finally, the
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17 255 weathered rocks surfaces have the lowest Mg concentrations and this is probably the combined effect
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19 256 of some air between the sample and the instrument (as is the case for fresh rough rock surfaces) as
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21 257 well as the effect of weathering (alteration) of the surface, which led to a decrease in the Mg content.
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23 258 In a similar way, also the Ca content is lower in the weathered rock surface than for fresh rough and
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25 259 polished samples, which we also ascribe to weathering. Another effect of weathering seems to be an
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27 260 increase in both Al and Ti in the weathered surface. The effects for Fe and Mn are not completely
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29 261 conclusive, but seem to suggest higher values for fresh and weathered rock surfaces than for polished
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31 262 and powder samples. The impact of weathering has been documented by portable XRF on dolerite and
32
33 263 rhyolite outcrops, where generally depletions in Ca, Fe and Y were observed in weathered surface
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35 264 layers in dolomite, in contrast to K and Pb that were enriched ³⁷. No significant changes were
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37 265 observed in K or Y and Pb (which were generally very low) in our study. Also Forster et al. ³⁰ show
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39 266 that surface irregularities strongly affect measurements of light elements such as Si, Ca and Ti,
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41 267 whereas heavy elements like Rb, Sr and Zr are not much influenced. Still, accuracy is possible within
42
43 268 about 10%, and often better, for elements with atomic number higher or equal to 26 (Fe) in samples
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45 269 with relatively shallow irregular surface structures ³⁰.
46
47 270 As mentioned above, the impact of the irregularity of the surface is minimal for most elements in this
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49 271 study, except for Mg. Previous studies investigating the impact of the XRF measurement by the
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51 272 irregularity of the surface presented a correction factor to take account of the scatter peak intensity
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53 273 due to the air gap associated with the surface irregularity ³¹. However, the corrections were only
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55 274 presented for elements with an atomic weight of 56 or higher ³¹, and thus not for the lighter elements,
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3 275 such as magnesium. Our results do not show that a correction is needed for the heavier elements with
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5 276 the current type of XRF used in our study.
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8 278 **Applicability of handheld XRF spectrometry in carbonate studies**

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10 279 Previous studies investigated the performance of different types of portable XRF instruments to test
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12 280 precision and accuracy of analyses on a range of materials^{29, 34, 38}. Portable XRF instrument stability
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14 281 is reported to be generally good in the time range of one month³⁴, but detection deteriorates after two
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16 282 to five months³⁸. These studies also showed that performance is highly variable between instruments
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18 283²⁹ and that qualitative chemical data are generally precise but very inaccurate^{34, 38}. Therefore, a
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20 284 calibration procedure appropriate to the material analysed needs to be established for each instrument
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22 285³⁸. As far as the authors are aware of, the current paper presents the first calibration for handheld XRF
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24 286 spectrometry on carbonate.
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27 287 This study provides correction equations for the quantification of Ca, Ti, Fe, Mn, Zn, Al, K, Mg, Ba,
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29 288 Sr, Rb and Si in carbonate (Table 2) to apply onto the values obtained at TMR and MMR modes
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31 289 provided by the manufacturer. Quantification and calibration of these elements, in contrast to some
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33 290 other elements, was possible because the measured values in at least part of the samples was 10 times
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35 291 or more higher than the detection limit, considered as essential for quantification³⁹. For all elements
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37 292 with good correlation between MS and XRF, a linear trend line is the best fit. However, for Mg a
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39 293 quadratic trend line seems to have a slightly better fit than the linear trend line.
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41 294 The portability and flexibility of the handheld XRF provides the opportunity of making measurements
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43 295 in situ which could save time and costs than when samples need to be collected in the field, shipped
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45 296 and then afterwards being analysed in the lab. In situ measurements are good for defining rapidly sites
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47 297 of highest interest, and thus can help making decisions while being the field. As explained above, such
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49 298 in situ measurements do come with some challenges, such as the impact of surface irregularities and
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51 299 weathering of the rocks. In studies on carbonate, weathering is a significant challenge, given the
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53 300 chemical reaction of dissolution of carbonate with acidic rain water. This study has shown significant
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55 301 decreases in the Ca and Mg content in the weathered surface of exposed carbonate rocks. Moreover,
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57 302 as can be observed in many outcrops, weathering of the rock surface will vary significantly across
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3 303 outcrops, due to for example blocks of rocks that fell off the cliff face more recently than others, and
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5 304 the impact of water circulation running down cliff faces or slopes, which will not be equal across the
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7 305 outcrops. Hence, measuring elemental concentrations on weathered outcrops, even with the scope of
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9 306 looking for relative trends rather than absolute values is not advised for carbonate studies. However,
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11 307 the impact of the roughness of the samples was minimal for most elements (except for magnesium).
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13 308 Hence, we suggest that field work in situ could take place on site, but only by hammering rock chips
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15 309 of the cliff face and measuring parts of the rock that are not affected by weathering. In addition,
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17 310 depending on safety precautions taken with respect to the X-ray source of the instrument and the fact
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19 311 that scatter from X-rays can occur with open beam on irregular rock surfaces, XRF measurements will
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21 312 be slowed down if one uses a tripod to keep the researcher away from the X-ray scatter during
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23 313 measurement. Setting up the tripod for each new measurement takes a significant amount of time
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25 314 compared to just holding the instrument. Given these two facts, a good compromise may be to use the
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27 315 XRF on its stand with closed beam on hammered rock samples. This procedure would not be much
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29 316 different in the lab or in the field, but being able to do this in the field does come with significant
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31 317 advantages of having good measurements on site during the field work period, which may be
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33 318 important for making decisions on site.
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320 **Conclusion**

321 The handheld ED-XRF allows rapid, quantitative analyses (of definitive Q3 data quality) of Ca, Ti,
322 Fe, Mn, Zn, Al, K, Mg, Ba, Sr, Rb and Si on carbonate rocks, provided appropriate corrections (as
323 presented in this study) are applied to the manufacturer's calibration based on a series of carbonate
324 standards. A measurement time of 60 seconds on both MMR and TMR modes is suggested for
325 accurate measurements of elemental concentrations in carbonate samples. Our results have shown that
326 grain size in powders and roughness of hand samples do not impact significantly on measured
327 elemental concentrations, except for the light element magnesium. In contrast, weathering of
328 carbonate rock surfaces does pose a significant issue, especially with respect to elemental
329 concentrations of Ca, Mg, Ti and Al. One should be cautious with using handheld XRF on weathered

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3 330 outcrops since even relative trends in elemental concentrations could be unreliable due to varying
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5 331 degrees in weathering across the studied outcrop. This issue can be overcome by hammering fresh
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7 332 rock chips from the outcrop, and measure those on site. This would still provide the advantage of
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9 333 obtaining values as field work proceeds, which can be hugely advantageous.

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335

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351

352 **Figure captions**

353 Fig. 1. Measurement quality in function of measurement time evaluated for XRF analyses (using
354 MMR setting) on certified dolomite reference standard JDo-1. The reference material was measured
355 as powder in a sample cup covered by 4 μ m thin Prolene film. A. Average standard error of triplicate
356 XRF measurements in function of measurement time, reported for elements Ca, Mg, Si, Mn and Fe.

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3 357 Standard error decreases with increasing measurement time. B. Reproducibility of triplicate XRF
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5 358 measurements, expressed as percentage relative standard deviation (of triplicate measurements) in
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7 359 function of measurement time, reported for elements Ca, Mg, Si, Mn, Fe and Zn. Element
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9 360 concentration is stated in brackets next to the element name.

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13 362 Fig. 2. Comparison of XRF measurements on samples prepared in different ways (polished with
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15 363 silicon carbide grit 600, grit 220, fresh rough hammered surface and weathered rock surface) with
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17 364 XRF measurements on powder of the same samples. Ca, Mg, Al were measured at the MMR setting,
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19 365 whereas Fe, Mn and Sr were measured at the TMR setting. Linear fit trend lines are presented.

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23 367 Fig. 3. Comparison of elemental concentrations measured by MS and XRF (using MMR and TMR
24
25 368 settings) with the certified reference values for certified limestone reference standard CRM No. 393
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27 369 (A) and certified dolomite reference standard GBW 07114 (B). Reported elements for the limestone
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29 370 standard include Ca, Fe, Mg, Mn, Sr and in addition Al and Ba for MS and K for XRF. Reported
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31 371 elements for the dolomite standard include Ba, Ca, Cu, Fe, Mg, Mn, Ni, Sr, Zn, Th, U, Zr and in
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33 372 addition Al, Ce, Dy, Er, La, and Sm for MS and Cr, K and V for XRF. Linear best fit curves (forced
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35 373 through 0) are presented on the graphs.

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37 374

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39 375 Fig. 4. XRF measurements of Ca, Ti, Fe, Mn and Zn concentrations using both MMR and TMR
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41 376 settings in function of MS data of the series of selected certified and internal standards as listed in
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43 377 Table 1. Best fit linear trend curves are presented with correlation coefficient. Best fits in terms of
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45 378 precision and accuracy correspond to MMR data for Ca and Ti and TMR data for Fe, Mn and Zn.

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49 380 Fig. 5. XRF measurements of Al, K and Mg using the MMR setting and of Ba, Sr and Rb using the
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51 381 TMR setting in function of MS data of the series of selected certified and internal standards as listed
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53 382 in Table 1. Best fit linear trend curves are presented with correlation coefficient. For Mg, also a
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55 383 quadratic trend curve is presented which has a better correlation coefficient than that of the linear
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57 384 trend curve.

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386 **Tables**

387 Table 1. Details of 38 standards used for cross-validation. Details on the age and origin/locality of the
388 standards are presented.

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390 Table 2. Correction equations to convert XRF measured values (x) to absolute concentrations (y).
391 Coefficients presented for equation $y = a x^2 + b x + c$. Note that some elements are reported in %,
392 whereas others are in ppm concentrations.

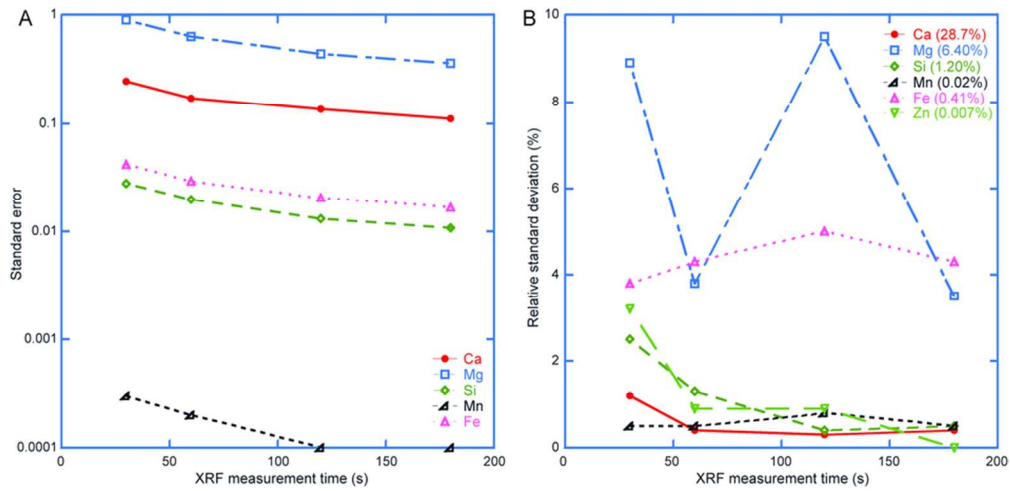
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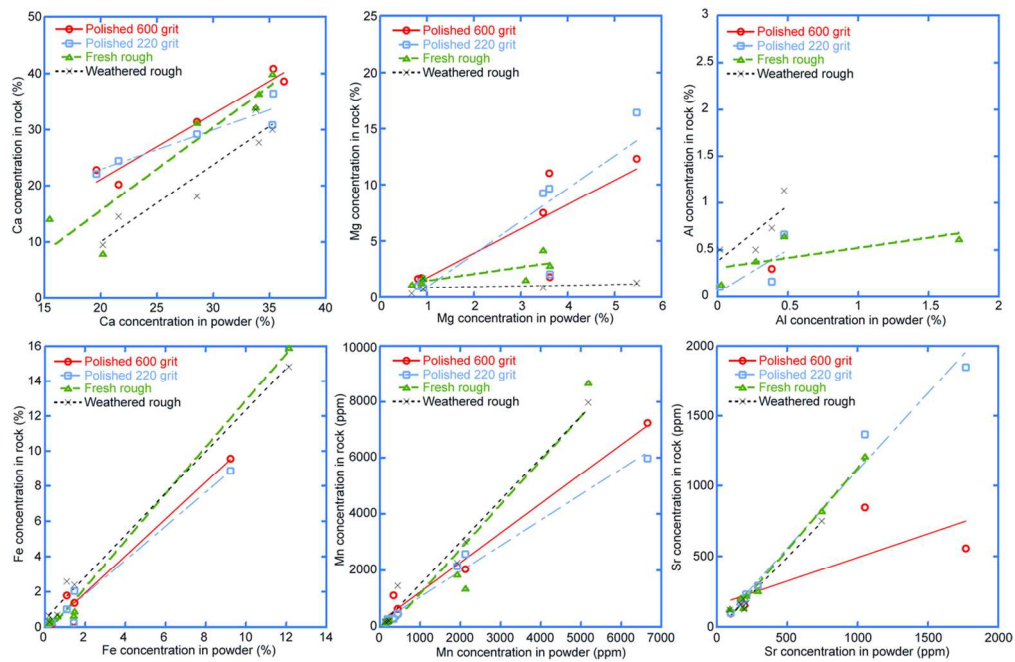
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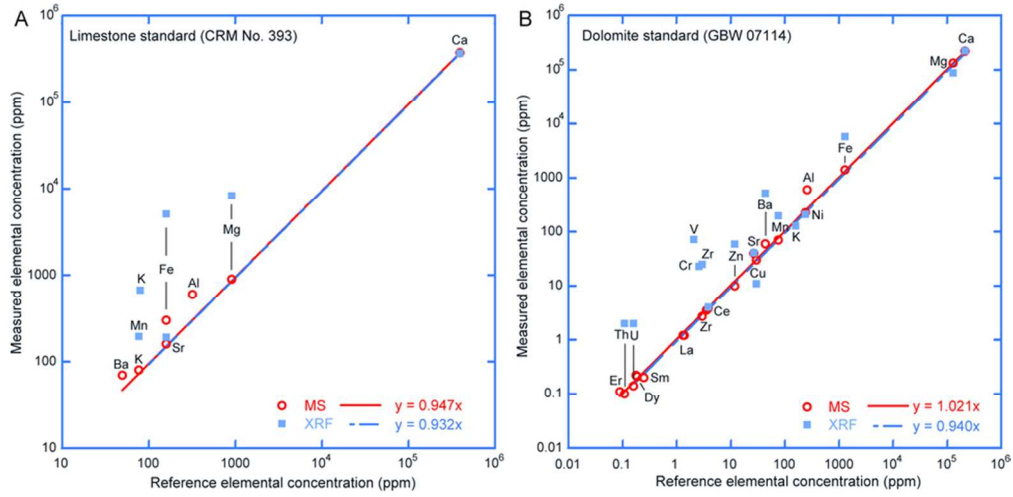


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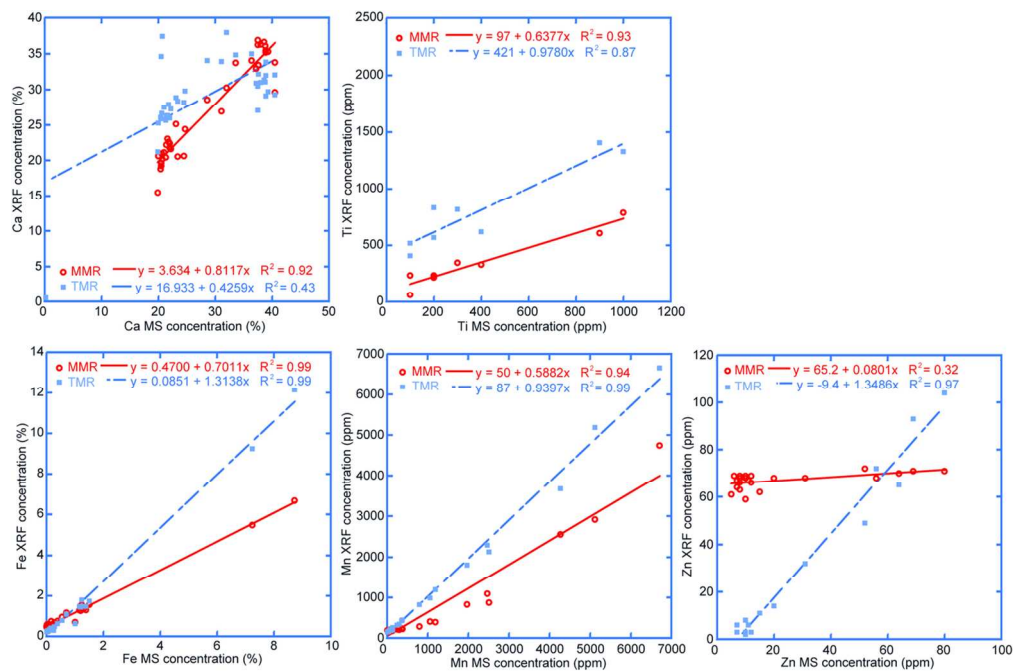


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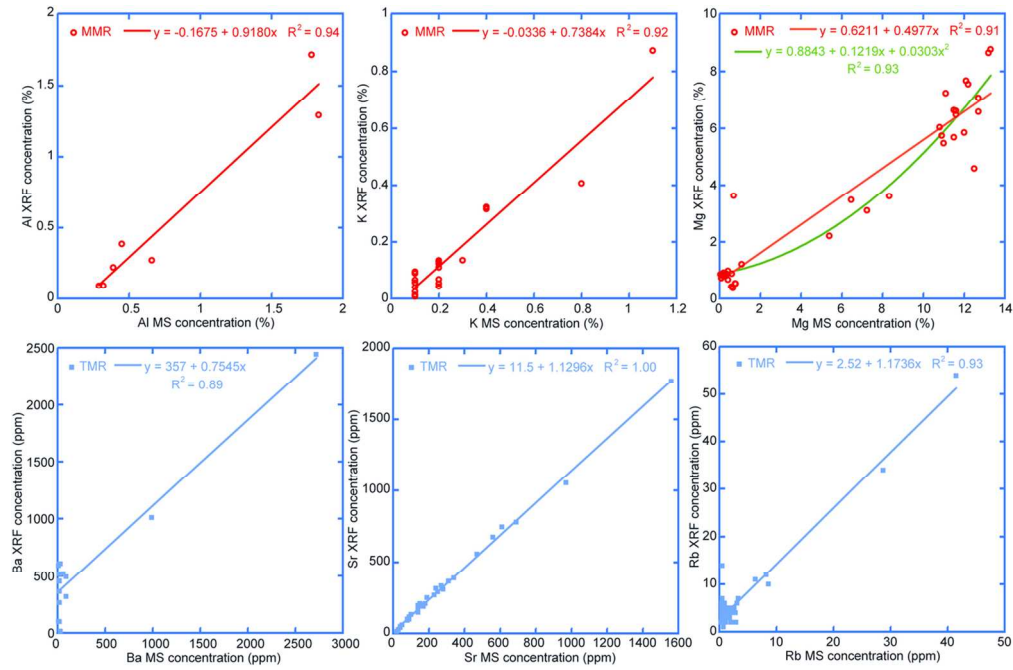


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Table 1. Details of 38 standards used for cross-validation. Details on the age and origin/Locality of the

Name	Sample type	Location
GBW 07114	Certified dolomite standard	
CRM No. 393	Certified limestone standard	
FD 53.55	Limestone	ICDP 10B Fennoscandia Arctic Russia – Drilling Early Earth Project
FD 257	Dolomite	ICDP 10B Fennoscandia Arctic Russia – Drilling Early Earth Project
143-161BD	Dolomite	Resolution Guyot atoll, Mid-Pacific Mountains
143-133WD	Dolomite	Resolution Guyot atoll, Mid-Pacific Mountains
194-18D	Dolomite	Marion Plateau
143-131L	Limestone	Resolution Guyot atoll, Mid-Pacific Mountains
143-161L	Limestone	Resolution Guyot atoll, Mid-Pacific Mountains
194-27L	Limestone	Marion Plateau
JM2F6	Calcite	Jebel Madar, Oman
JMF6B	Calcite	Jebel Madar, Oman
BAB1	Limestone	Wadi Bani Awf, Jebel Akhdar, Oman
MD44	Dolomite	Wadi Mistal, Jebel Akhdar, Oman
SALIL	Limestone	Jebel Madar, Oman
AK32	Dolomite	Wadi Sahtan, Jebel Akhdar, Oman
MPA7	Limestone	Wadi Mistal, Jebel Akhdar, Oman
JM2E12	Calcite	Jebel Madar, Oman
MAD64	Barite	Jebel Madar, Oman
FD-	Dolomite	Fuente Dé, Picos de Europa, Spain
JMA26	Limestone	Jebel Madar, Oman
MPA35	Early diagenetic dolomite	Wadi Mistal, Jebel Akhdar, Oman
MPA17	Late diagenetic dolomite	Wadi Mistal, Jebel Akhdar, Oman
MC29	Late diagenetic dolomite	Wadi Mistal, Jebel Akhdar, Oman
JM2A16	Limestone	Jebel Madar, Oman
MC14	Late diagenetic dolomite	Wadi Mistal, Jebel Akhdar, Oman
BAH12	Late diagenetic dolomite	Wadi Bani Awf, Jebel Akhdar, Oman
MA38	Limestone	Wadi Mistal, Jebel Akhdar, Oman
RAYDA	Limestone	Jebel Madar, Oman
FD-1	Limestone	Fuente Dé, Picos de Europa, Spain
BM1	Dolomite with anhydrite	Brightling Mine, East Sussex, UK
RS11	Dolomite	Ranero, Spain
RS8	Dolomite	Soumagne core, Belgium

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RS2	Dolomite	Field, British Columbia, Canada
RS1	Dolomite	Hastenrath, Germany
RS13	Dolomite	Bow Valley, British Columbia, Canada
S20L	Limestone	S20 core, Southern Mallorca
S20D	Dolomite	S20 core, Southern Mallorca

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ie standards are presented.

Age

Paleoproterozoic

Paleoproterozoic (host rock)

Cretaceous (host rock)

Cretaceous (host rock)

Miocene (host rock)

Cretaceous

Cretaceous

Miocene

Cretaceous (host rock)

Cretaceous (host rock)

Khufai Fm., Ediacaran

Sahtan Group, Jurassic (host rock)

Salil Fm., Cretaceous

Saiq Fm., Permian (host rock)

Saiq Fm., Permian

Cretaceous (host rock)

Cretaceous (host rock)

Valdeteja Fm., Carboniferous (host rock)

Habshan Fm, Cretaceous

Saiq Fm, Permian (host rock)

Saiq Fm, Permian (host rock)

Sahtan Group, Jurassic (host rock)

Shuaiba Fm, Cretaceous

Sahtan Group, Jurassic

Khufai Fm, Ediacaran

Sahtan Group, Jurassic

Rayda Fm, Cretaceous

Valdeteja Fm., Carboniferous

Jurassic (host rock)

mid Cretaceous (host rock)

Mississippian (host rock)

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Table 2. Correction equations to convert XRF measured values (x) to absolute concentrations (y). Coefficients

Element	Setting	a	b	c	R ²
Al (%)	MMR	0	1.0205	0.22254	0.93686
Ba (ppm)	TMR	0	1.1768	-391.34	0.88788
Ca (%)	MMR	0	1.128	-1.6462	0.91562
Fe (%)	TMR	0	0.75425	-0.0562	0.99096
K (%)	MMR	0	1.2422	0.062473	0.91729
Mg (%)	MMR	-0.15385	3.0743	-1.8388	0.93367
Mn (ppm)	TMR	0	1.0569	-85.218	0.99312
Rb (ppm)	TMR	0	0.79107	-1.7254	0.92838
Si (%)	MMR	0	2.5093	-2.9115	0.98002
Sr (ppm)	TMR	0	0.8825	-9.3669	0.99687
Ti (ppm)	MMR	0	1.4607	-114.52	0.9315
Zn (ppm)	TMR	0	0.71989	7.6621	0.97086

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presented for equation $y = a x^2 + b x + c$. Note that some elements are reported in %, whereas others in ppm concer

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