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Preparing Non-volatile Resistive Switching Memories by Tuning the content of Au@air@TiO₂-h Yolk-shell Microspheres in Poly(3hexylthiophene) Layer

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Crystalline hybrid microspheres, encapsulating a Au nanocore in the hollow cavity of a hairy semiconductor TiO₂ shell (Au@air@TiO₂-h microspheres) was prepared by using template-assisted synthetic methods. The asprepared microspheres are dispersed into Poly(3-hexylthiophene) (P3HT) matrix and used as a memory active layer. The electrical rewritable memory effects of the Al/ $[Au@air@TiO_2-h + P3HT]/ITO$ sandwich devices can be effectively and exactly controlled by tuning the microsphere content in the electroactive layer. To clarify the switching mechanism, different component in the device, such as P3HT and microspheres, has been investigated respectively. And it was determined that the switching mechanism can be attributed to the formation and rupture of the oxygen vacancies filament. These results suggest that Au@air@TiO2-h microspheres are capable of the potential high density date storage. In addition, this finding would provide important guidelines for the reproducibility of nanocomposite-based memory devices and is helpful to demonstrate the switching mechanism of these devices.

Introduction

As typical silicon-based flash memory devices has been approaching their physical limitations¹, the strong demand for next generation nonvolatile memory devices capable of highdensity, low-power, easy-access and low misreading rate is driving a huge amount of research. Due to structure simplicity and high switching speed², resistance switching memory (RRAM) devices have been considered as potential candidates for nonvolatile memory.

Resistance material-based storage, including silicon³⁻⁵, binary oxides⁶⁻⁸, perovskite oxides⁹⁻¹¹ and organic materials¹²⁻¹⁴, has been the subject of extensive research. Among them, titanium dioxide (TiO₂) is one of the most promising switching materials, which is widely used in electronic¹⁵ and optoelectronic¹⁶ applications, due to its easy fabrication, simple composition, and resistive switching properties. Its reversible switching is commonly attributed to the oxygen vacancy (ion) and the type of movement of oxygen vacancies are determined by the formation and rupture of conducting filaments or interface barrier modulation. As we known,

Nanometer-scale materials-based devices, such as Mos nanosheets¹⁷ and graphene quantum dots¹⁸, show higherformance than that of non-nanomaterials¹⁹, but there few report of TiO₂ nanoparticles (NPs)-based memory devicer in literature. Therefore, research on TiO₂ NPs-based memor device will be a fresh and challenging task.

Yolk-shell nanomaterials with an interstitial space betwee the 'shell' and 'core' in a yolk-shell microsphere, have the potential to combine the individual properties of each component or achieve enhanced performance thro cooperation between the components²⁰. Recent studies show they may offer a promising application in memory materials Reddy et al.²¹ reported Al/Al₂O₃ yolk-shell NPs-based devices with multilevel conductance switching behavior and Ham et al.22 reported the ON/OFF ratio for an InP-ZnS yolk-shell NP based device, which was significantly higher, with longer retention time, than devices without NPs. While displaying the capability of yolk-shell structures, the switching effects (these devices showed only WORM-type. Moreover, yolk-she. NPs are always referred as a unit when discussing the² switching mechanism, inducing that the individual roles o. 'core' and 'shell' in the NPs are still unclear, largely limiting th potential application of these devices. Thus, we postulate to fabricate a novel nanocomposite-based device that exhibit, various switching effects, and the role of different component. in the device can be distinguished.

In this paper, we design and synthesized a double-me. yolk-shell memory material (Au@air@TiO₂-h microspheres) under low temperature (45 $^\circ C$), encapsulating an Au nanocore in the hollow cavity of a hairy semiconductor TiO₂ she Combing Au and TiO₂ can takes advantage of both the dielectric properties²³ of Au and the versatile resistive switching properties¹⁵ of TiO₂, and therefore provide a chann to achieve excellent electrical behavior. P3HT was chosen as the matrix^{24, 25}, due to its good chemical stability, high mobility, and low optical energy band gap. Interestingly, the rewritable switching behavior of the AI/[Au@air@TiO₂-h +P3HT]/IT) device can be effectively and precisely controlled by varying the Au@air@TiO₂-h content in the electroactive laye. Additionally, the roles of each component in this device were investigated. These may provide a new strategy for desig double-metal yolk-shell nanoparticles-based memory device materials and the demonstration of resistance switching i these devices are perhaps a key step toward the developmen. of high-density sandwich RRAM.

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Fabrication and experiment methods

Materials

Hydrogen tetrachloroaurate trihlydrate (HAuCl₄·3H₂O, 99%), tetraethyl orthosilicate (TEOS, 98%), polyvinylpyrrolidone(PVP, M_w=10,000 g/mol), trisodium citrate (\geq 99%), poly(3-hexylthiophene) (P3HT, 97%, M_w=40,000-70,000) and tetrabutyl orthotitanate (TBOT) were obtained from TCI Chem. Co. and were used as received without further purification. Ammonium hydroxide solution (13.2 m, Merck), alcohol and potassium hydroxide (KOH) were used as received without further purification.

Synthesis of Au NPs

Gold nanoparticles (Au NPs) were prepared according to Xia et al. and Li et al.^{26, 27}. Briefly, 30 mL of aqueous solution of HAuCl₄·3H₂O (110 mg, 0.28 mmol) were added to a 50 mL round bottom glass flask and heated under reflux conditions. 4.1 mL of 5 wt % (0.695 mmol) fresh aqueous solution of trisodium citrate was added immediately. The reaction proceeded under reflux for 30 min. Stable Au NPs with an average diameter of 16 nm were obtained. Followed the mixture was cooled to ambient temperature. Approximately 4 mg PVP was added into the mixture to stabilize the Au NPs, and the resulting mixture was magnetically stirred for 24 h at room temperature. Afterwards, the Au NPs powder was separated from the solution by centrifuging at 6000 rpm for 10min and dispersed again in 50 µL ethanol.

Synthesis of Au@SiO_2 core-shell microspheres

The Au@SiO₂ core-shell microspheres were synthesized through a modified Stöber method²⁸. The as-prepared Au NPs solution was dispersed in a mixture of deionized water (20 mL), ethanol (200 mL), and ammonia (28 wt%, 3mL). TEOS (1 mL) was subsequently added dropwise, and the reaction proceeded for 8 h under stirring. The Au@SiO₂ core-shell microspheres powder was separated from the solution by centrifuging at 6000 rpm for 10min, followed by washing with ethanol four times and then deionized water four times.

Synthesis of Au@SiO₂@TiO₂-h microspheres

The obtained Au@SiO₂ microspheres powder (0.4 g) were redispersed in absolute ethanol (250 mL), and mixed with ammonia solution (1.2 mL, 28 wt%) under ultrasound for 15 min. Afterwards, 2.6 mL of TBOT was added dropwise over 5 min, and the reaction was allowed to proceed for 30 h at 45 $^{\circ}$ C under mechanical stirring. The Au@SiO₂@TiO₂-h microspheres powder was separated from the solution by centrifuging at 6000 rpm for 10min, followed by washing with deionized water three times and then ethanol three times.

Synthesis of Au@air@TiO_2-h yolk-shell microspheres

The obtained Au@SiO₂@TiO₂-h yolk-shell microspheres (0.26 g) were added to an aqueous solution of KOH (80 mL, 0.2M)

under mechanical stirring for 24 h at room temperature. The Au@air@TiO₂-h yolk-shell microspheres were centrifuged at 6000 rpm for 8 min, followed by washing with deionized wa 3 times and then ethanol 3 times. Finally, the anatase phas powder was obtained by drying at 60 $^{\circ}$ C under vacuur overnight.

Device fabrication and characterization

The electrical properties of the Au@air@TiO2-h yolk-she microspheres were evaluated in Al/[Au@air@TiO2-h +P3HT]/ITO thin-film sandwich devices. The ITO-gla: 5 substrates were pre-cleaned by ultrasonication for 20 min in deionized water, acetone, and alcohol, respectively. A 30µL tetrahydrofuran (THF)/ chlorobenzol (v:v=1:3) solution of P3H. (20 mg/mL), containing 5, 12 or 20 wt% (relative to P3HT) (the Au@air@TiO₂-h yolk-shell microspheres, was spin-coate onto the ITO-glass substrate, at a spinning speed of 1300 rpr for 1 min, to form the electroactive hybrid layer. The coate film was dried at room temperature overnight. The thickr of the electroactive polymer-microsphere composite layer was approximately 110 nm, as measured by a step-profiler. Find , the AI top electrode was deposited onto the film surface via thermal evaporation at 5 × 10⁻⁴ Pa through a shadow m.... resulting in 0.4 \times 0.4 mm² top electrodes approximately 20 nm thick. The devices were characterized under ambient conditions, using a KEITHLEY 4200-SCS-semiconducto characterization system.

Materials characterization

Field-emission scanning electron microscopy (FESEM) images were obtained on a Hitachi S-4200 SEM. Transmission electro 1 microscopy (TEM) images were obtained on a Tecnai G220 TEM. The UV/Vis absorption spectra in the Wavelength rang $\frac{1}{2}$ of 300 to 700 nm were measured on Shimadzu UV-3600 spectrophotometer. X-ray diffraction (XRD) measurements were carried out using a Rigaku CCD X-ray diffractometer with Ni-filtered Cu_{Kα} radiation (40 kV, 40 mA).

Result and discussion

The Au@air@TiO₂-*h* yolk-shell microspheres were prepared by using template-assisted synthetic methods^{29, 30}. As illustrated in Scheme 1a, the synthesis procedure of the NPs consists of three main steps. First, as-prepared Au NPs were coated with. SiO₂ to obtain Au@SiO₂ yolk-shell microspheres. With the hydrolysis of TEOS, an approximately 50 nm thick SiO₂ layer was coated onto the Au particles (Fig. S1). The obtaine Au@SiO₂ microspheres exhibited a regular spherical shape with a smooth surface. Then, the TiO₂ shell was assembled of the surface of Au@SiO₂ NPs by using tempating method a 45°C. The average size of the Au@SiO₂@TiO₂-*h* microsphere is approximately 80 nm (Fig. 1b). Finally, hierarchicr⁻¹ Au@air@TiO₂-*h* yolk-shell microspheres were obtained by etching SiO₂ in a 0.2M aqueous solution of KOH.

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Scheme 1. (a) Schematic illustration of the synthesis of $Au@air@TiO_2-h$ yolk-shell microspheres with an Au core and hairy TiO_2 shell; (b) the schematic diagram of the Al/[Au@air@TiO_2-h + P3HT]/ITO switching device.

Au NPs, Au@SiO₂, Au@SiO₂@TiO₂-*h* and Au@air@TiO₂-*h* have been characterized by UV/Vis absorption spectra (Fig. S2) and X-ray diffraction (XRD) patterns (Fig. S3) (Detailed characterization was listed in supplementary information). TEM images further confirm that the yolk-shell structure is composed of an Au core approximately 16 nm in diameter, and well-defined TiO₂-*h* shell, about 13 nm in thickness (Fig. 1c and 1d).

To obtain uniform and consistent solid films, P3HT was selected as the matrix. FT-IR spectra of $[Au@air@TiO_2-h +$ P3HT] composite and pure P3HT are shown in Fig. S4. It can be seen that the absorption band at 755 nm and 1376 nm is assigned to Ti-O vibration in TiO₂ and C-H vibration of CH₃ group in P3HT respectively, indicating that P3HT is integrated into the microspheres. For further research, the [Au@air@TiO₂-h + P3HT] films with different microspheres content were prepared. According to AFM results (Fig. S5), composite films with 5-20 wt% Au@air@TiO2-h microspheres have a relatively smooth surface; the surface average roughness is less than 4 nm, indicating that Au@air@TiO2-h microspheres have been uniformly distributed in the P3HT matrix. However, when the microsphere content in the films is increased to 30 wt%, the surface average roughness increased to more than 10 nm and failed to form the electroactive layer of the memory devices. Results indicate that the suitable polymer/nanoparticle ratio improves the surface uniformity and decreases the average roughness. Hence, in this paper, the typical MIM (metal-insulator-metal) structure devices containing 5 wt%, 12 wt% and 20 wt% Au@air@TiO2-h microspheres were fabricated for the following research. A schematic view of the Au@air@TiO2-h microspheres-based memory device is depicted in Scheme 1b, with the nanocomposite thin film sandwiched between the top Al electrode and bottom indium tin oxide (ITO) electrode. The electroactive films in the centre of the devices were spincoated, while top metal electrodes were deposited via thermal evaporation.

The resistive switching characteristic observed from the characteristic current-voltage (*I-V*) curves of the $AI/[Au@air@TiO_2-h +P3HT]/ITO$ devices with different yolk-

shell ratios are shown in Fig. 2. *I-V* characteristics were measured under ambient conditions, with the top AI electrode grounded while a bias voltage was applied to the bottom Π^{-1} When the content of the Au@air@TiO₂-*h* microsphere in the hybrid matrix was gradually increased, different switching behaviors appeared during the *I-V* test.

Fig. 2a shows the switching characteristics of the Al/[5 wt Au@air@TiO₂-h + P3HT/ITO] device. Initially, the current of the device increases slowly with applied negative voltage adde(, and shows a slight current hysteresis until the voltage reach to -2.4 V. At the threshold voltage of -2.4 V, the current increase is from about 10⁻⁹ A to 10⁻⁷ A (Sweep 1). The device retains a lower resistance state in the forward and reverse sweep between 0 V and 5 V (sweep 2). Even after the power has been turned off for two hours, the current does not return to th. higher resistance state with applied voltage (sweep 3 an sweep 4), indicating nonvolatile behavior of the device. standard reference device with pure P3HT (no microspheres, was prepared and this reference device shows an insu behavior²⁴ (Fig. S6). These results indicate that yolk-shell microspheres act as stable date-storage cells in the poly layer, and the device without microspheres cannot be used for application in memory device.

The *I-V* curves of the AI/[12 wt% Au@air@TiO₂-h P3HT/ITO] device displayed bistable electrical switching behavior (Fig. 2b). When a voltage sweep was applied from 0 to -5 V, the device was initially at high resistance state (HRS) As the negative bias was increased further, the memory device switched from the HRS to the low resistance state (LRS) at the threshold voltage of -2.7 V, as indicated by the abrupt increase of the current from 10^{-6} A to 10^{-2} A (sweep 1). This HRS-to-LF 5 transition could serve as the "write" process. The device remained in LRS during subsequent application of the second scan (sweep 2) performed. After turning off power for about 2 min, the device could be reprogrammed from HRS to LRS at 2.7 V again and the current was kept in the LRS (sweep 3 and sweep 4). The HRS could be further written to the LRS where the voltage was applied again, indicating that the memory device is rewritable, and this behavior is characteristic of Dynamic-Random-Access-Memory (DRAM) devices. Compared



Figure 1. FESEM and TEM images of (a) (b) Au@SiO₂@TiO₂-*h* microspheres, (c) ' ' Au@air@TiO₂-*h* microspheres. The respective scale bars for (a-d) are 500 nm, 50 nm 50 nm and 20 nm.



Figure 2. Typical current-voltage (*I-V*) characteristics of the Al/[Au@air@TiO₂-*h* + P3HT]/ITO switching device containing: (a) 5wt%, (b) 12 wt%, (c) 20 wt% Au@air@TiO₂-, microspheres. Compliance current (*I*_{cc}) is set as 10 mA during the test. (Electrode area =0.4 × 0.4 mm²).

to the device with 5 wt% microspheres, the LRS/HRS current ratio is largely increased 100 times. This may result from higher microspheres content (>10%) in the middle hybrid film, showing better conductive behavior.

With the content of the Au@air@TiO₂-h microspheres up to 20 wt% in the active layer, different result is shown during the typical I-V tests (Fig. 2c). In the first sweep from 0 to -5 V, the device initially exhibits a high resistance state. Then, a sharp transition in current is observed from the HRS to LRS at a switching threshold voltage of approximately -2 V (sweep 1). This HRS-to-LRS transition can be regarded as the "writing" process or SET process. Additionally, the device can be kept in LRS during the subsequent scan from -5 to 0 V (the "reading" process). However, the device can return to the original HRS at the switching threshold voltage (approximately 1.3 V) during the positive second sweep from 0 to 5 V (Sweep 2). Such LRSto-HRS transition can be regarded as the "erasing" process or RESET process. Then, the device remains at HRS when scanning from 5 V to 0 V. These results show a completing "write-readerase" cycle , which may arise from the inherent electrical behavior of the hollow nanomaterials³¹. The HRS can be switched to LRS and back to HRS again when a DC voltage is applied (sweep 3 and sweep 4), indicating that the memory device is rewritable and exhibits a typical flash memory characteristic.

Through the precise control of the LRS and HRS, the LRS/HRS current ratio (more than 10⁴) in the present device is high enough to promise a low misreading rate. No significant degradation was observed in the device in LRS and HRS after 2.5 h during the continuous stress test (Fig. 3a), indicating the stability of the hybrid active layer. Furthermore, endurance tests were conducted at a reading DC bias voltage of 0.1 V and plotted SET/RESET distribution during 100 cycles. Writing and erasing operations (Fig. 3b) were performed by applying pulse signals of -3 V/100 ms and 2.5 V/100 ms, respectively. The measurement results suggest that excellent rewrite characteristics³² are shown by the Al/[20wt% Au@air@TiO₂-h + P3HT]/ITO device.

In order to better understand the yolk-shell nanoparticlesbased devices, Au NPs, Au@SiO₂ and Au@SiO₂@TiO₂-hmicropsheres based memory devices are also fabricated and measured (Fig. S6). When mixed with different component in the electroactive films, the current ratio of LRS/HRS is $10^{1.5}$, 10^{2} , respectively, which is much lower than that of Au@air@TiO₂-h microspheres based devices ($\geq 10^{4}$). Thus, w choose Au@air@TiO₂-h microspheres based devices further study.

To clarify the mechanism of the bistable electrical switch behavior of the Al/[Au@air@TiO₂-h + P3HT]/ITO device, the impact of the polymer (P3HT) in the electroactive layer of device is primo-studied. As pure P3HT in the electroactive layer shows insulating behavior (Fig. S7), interactions between polymer and microspheres in the active layer may be first ke point in this system. Polymethyl methacrylate (PMMA). In typical insulating polymer, was selected for comparison. A memory device based on [Au@air@TiO₂-h + PMMA] active



Figure 3. (a) Retention and (b) endurance properties of the Al/[20 wt% Au@air@TiO₂ + P3HT/ITO] device. The writing and erasing pulse are set to -3 V/100 ms and 2.5 V/100 ms, respectively, and a reading voltage of 0.1 V is applied.



Figure 4. Typical current-voltage (*I-V*) characteristics of the (a) Al/[20 wt% Au@air@TiO₂-*h* + PMMA]/ITO ; (b) Au/[20 wt% Au@air@TiO₂-*h* + P3HT]/ITO swithing device. (*I*_{cc} = 10 mA).

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layer was prepared, and the I-V measurement is shown in Fig. 4a. The device is initially in HRS. When a DC voltage was applied from 0 V to -2.6 V, and from 0 V to 3.4 V, the current increases accordingly from HRS to LRS. However, at the voltage of -2.6 V and 3.4 V, the current occurred a sharp degradation from LRS to HRS, and kept the HRS with the subsequent reverse sweep. The results indicate that the PMMA-based device is not an ideal active material for memory performance. This may be attributed to the large energy gap $(5.6 \text{ ev})^{33}$ of PMMA, leading to electron transport among the PMMA matrix through the tunneling process²², resulting in the formation of conductive filaments. When applying a high DC bias voltage, a large electronic current density is passed through the polymer layer, and the conductive filaments in the PMMA-based active layer may melt, causing a sharp decline in current³⁴. According to the energy diagram for the $AI/[Au@air@TiO_2-h + P3HT]/ITO device (Scheme 2), the energy$ gap of P3HT is approximately 2.1 eV³⁵; the conduction band and valence band of TiO₂ are lower in energy than that of P3HT, indicating charges obtained from the electrode can easily transfer from P3HT to Au@air@TiO₂-h microspheres³⁶. This suggests that the P3HT molecules would capture more electrons when a high DC bias voltage is applied, resulting in higher device conductivity and a more stable current curve during the test. Thus, P3HT are attributed to the device consists of Au@air@TiO2-h microspheres and the device is more stable than the PMMA-based device under a large current.

To further understand the conduction process of $AI/[Au@air@TiO_2-h + P3HT]/ITO$ device, the *I-V* curve fittings for the $AI/[20\% Au@air@TiO_2-h + P3HT]/ITO$ device in LRS and HRS are shown in Fig. 5. The HRS is characterized by the traplimited space-charge-limited current (SCLC) model. The SCLC model (Fig. 5b) is comprised of three different conductive regions: (1) a transition region with a slope of 2.9, (2) a region shown a slight decrease to 2.6, and (3) a region marked by a sharp current increase, where the slope is approximately 4.5. In addition, LRS is dominated by the Ohmic model (Fig. 5a) and



Scheme 2. The energy diagram relative to vacuum level for the Al/[Au@air@TiO₂-h + P3HT]/ITO switching device



Figure 5. Experiment and fitted *I-V* characteristics of the $AI/[Au@air@TiO_2-h + P3HT]/ITO device in (a) LRS and (b) HRS.$



Figure 6. Temperature is dependent on resistance for the LRS under the read voltage of -0.5 V.

temperature-dependent resistance measurements for LF is states were also performed (Fig. 6). Interestingly, a conductive behavior was observed in the LRS measurement, that is, the resistance increasing as temperature increased. This indicates that the LRS is dictated by conductive filaments (CFs)³⁷. Hence results suggested that the conduction behavior of the RRAM is governed by SCLC and the formation of localized filaments.

In order to further investigate the CFs in the Al/[Au@air@TiO₂-h + P3HT]/ITO device, Au is used as a tor electrode to form an Au/[20 wt% Au@air@TiO₂-h + P3HT]/IT memory device. The typical I-V curves of these memory were measured under a DC voltage sweep at roor temperature (Fig. 4b). Although similar memory behavior observed, there are some distinct differences that cannot b neglected. The current appears promotion at a voltage c around –1.7 V, and LRS/HRS current ratio, approximately 10³ is slightly lower than that of devices using AI top electrod (10⁴). This may be caused by the Al top metal's strong oxyger affinity³⁹. As no great performance change occurs, therefore this behavior of Al metal does not critically affect the system According to previous literature^{38, 40}, when electrons in the A. top electrode device transfers from the electrode to the microspheres, a redox reaction will be occurred to creat mobile oxygen ions (O²⁻) that can reversibly drift by external voltage biases during SET/RESET processes, resulting the forming of CFs.





Figure 7. Typical current-voltage (*I-V*) characteristics of the Al/[12 wt% air@ TiO_2-h + P3HT]/ITO switching device.

Finally, the impact of the Au core in the devices was studied. The electro-forming process of the Al/[12 wt% air@TiO₂-h + P3HT]/ITO device occurred with the application of an electrical bias ranging from 0 V to -5 V and the device retained the LRS with the subsequent reverse sweep (Fig. 7). As reported in literature^{15, 40}, the electrical switching effect maybe originate from the formation and rupture of the oxygen vacancies (V₀) filament. Comparing the results to that of the device containing Au@air@TiO₂-h NPs, we consider that the Au cores have some contribution during the electric test, that is, the filament path may be formed through the Au nanocores. Hence, we promote a probable switching mechanism of Al/[Au@air@TiO₂-h + P3HT]/ITO device.

The electrical switching mechanism of the Al/[Au@air@TiO₂-h + P3HT]/ITO devices can probably be attributed to the formation and rupture of the oxygen vacancy filament. The schematic diagram in Fig. 8a shows a widely recognized device. During the SET progress, the oxygen vacancies migrate from bottom electrode to top electrode under the negative DC bias as the case in Au@air@TiO₂-h microspheres. At a certain applied voltage, the generation of



Figure 8. Schematic illustration of conductive filament formation and rupture of the Al/[Au@air@TiO₂-h + P3HT]/ITO device in LRS and HRS. (a) oxygen vacancy path containing Au nanocores, (b) metallic CF formed in the LRS, and (c) ruptured CF in the HRS of the electroactive layer. The red dots represent Au nanocores, cyan cycle represents TiO₂-h shell, blue dots represent oxygen ions, the pink region represents the oxygen vacancy path and the pink hollow spheres represent oxygen vacancies.

oxygen vacancies is triggered by the pre-existing Au nanocore defects because of the Au nanocore induced local electric field enhancement^{41, 42}. When the voltage is sufficiently high, the defects align to form a vacancy path through the Au nanocore so a completely vacancy path is created, resulting the device transferring from HRS to LRS. Simultaneously, O²⁻ ions migrate when an electric field is applied, resulting in the creation of CI is through the microspheres, as shown in Fig 8b. Joule heating melts the CFs and the oxygen vacancy path dissolve; simultaneously under the subsequent positive voltage, thus, the device switches back to the HRS, as shown in Fig. 8, characteristic of the rewriteable behavior.

Therefore, from the above results, the devices with the different content of Au@air@TiO₂-h microspheres in the active layers showed different performance. The memor performance is unsatisfied with a very low content (5 wt%) c Au@air@TiO₂-h microspheres. This may attribute to the insufficient NPs, so that vacancy paths cannot be fully formed during the SET progress, inducing the decrease of performance consequently, with higher content, the better performance was obtained as sufficient vacancy paths formed.

Conclusions

In summary, Au@air@TiO2-h yolk-shell microspheres with a Au nanocore and anatase hairy TiO₂ shell were synthesized b using template-assisted synthetic methods. The obtain Au@air@TiO2-h microspheres (~ 80 nm) can be uniformly integrated into P3HT thin films. Through controlling the content in the composite microspheres film Al/[Au@air@TiO₂-h + P3HT]/ITO sandwich devices preser long-term storage stability and exhibit rewriteable memory effects. According to physical models, the switchin mechanism in the present device can be attributed to the formation and rupture of the oxygen vacancy filament throug yolk-shell nanoparticles. Specifically, each Au@air@TiO2-h microsphere can be treated as an independent memory (illustrating yolk-shell nanomaterials have excellent potential for high-density data storage at the nanoscale.

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