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**Evaluation of undoped and *M*-doped TiO<sub>2</sub>, where *M* = Sn, Fe, Ni/Nb, Zr, V, and Mn, for lithium-ion battery applications prepared by the molten-salt method**

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## Abstract

The molten-salt method was used to synthesize a series of transition-metal containing titanium dioxides. Some of the transition metals were found to substitute into the  $\text{TiO}_2$  lattice, such as  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ ,  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ ,  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , and  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ , while others were formed as composite electrodes (in addition to relatively minor substitutions), namely  $0.1\text{SnO}_2\text{-}0.9\text{TiO}_2$  and  $0.05\text{NiO-}0.1\text{Nb}_2\text{O}_5\text{-}0.9\text{TiO}_2$ . Although identical synthesis-conditions were used the different transition metals yielded different phases. A comparative study of the electrodes relating surface area and composition (via X-ray photoelectron spectroscopy, XPS), electrochemical behaviour is presented in this work. Among the substituted single phase electrodes,  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  exhibited best reversible capacity of  $\sim 160 \text{ mAhg}^{-1}$ , at the end of 60<sup>th</sup> cycle in the voltage range 1.0 – 2.6 V, with a capacity fade of 24% from the 2<sup>nd</sup> to the 60<sup>th</sup> cycle. Among the composite electrodes,  $0.05\text{NiO-}0.1\text{Nb}_2\text{O}_5\text{-}0.9\text{TiO}_2$  shows the best performance which is comparable to pure  $\text{TiO}_2$  but with a slower capacity-fade on extended cycling. The worst performing electrode is  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$  with a reversible capacity of only  $\sim 70 \text{ mAhg}^{-1}$  at the end of 70 cycles with a current density of  $130 \text{ mA g}^{-1}$  in the voltage range, 1.0 – 2.6 V and a capacity drop of 52% from the 2<sup>nd</sup> to the 70<sup>th</sup> cycle. The composite  $0.1\text{SnO}_2\text{-}0.9\text{TiO}_2$  features the highest irreversible capacity-loss. Zr-substitution in to  $\text{TiO}_2$  gives the best electrochemical performance.

**Keywords:** Molten-salt method; Titanium oxide, Anodes, Aliovalent doping, Composite electrodes

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## 1. Introduction

Studies on anode materials for lithium-ion batteries have recently shifted towards transition-metal oxides. Transition-metal oxides such as  $\text{TiO}_2$  are considered as potential candidates for high-power anodes in lithium-ion batteries because of their low cost, availability in significant quantities, and eco-friendliness.<sup>1, 2</sup>  $\text{TiO}_2$  meets these favourable properties but exhibits higher lithium-insertion potentials relative to the commonly-used graphitic anodes.<sup>3-5</sup> Although, high potentials for lithium-insertion reduce battery voltage, they alleviate the hazard of lithium plating on the anode, a common safety problem limiting high rate charging of graphitic anodes.<sup>6, 7</sup> Similar to the attractive  $\text{Li}_4\text{Ti}_5\text{O}_{12}$ <sup>8-12</sup> anode which exhibits a relatively minor volume expansion (< 1%) with lithium insertion/extraction, various polymorphs of  $\text{TiO}_2$  have been investigated and shown to be attractive lithium-hosts.<sup>13</sup> Of these, anatase  $\text{TiO}_2$  is the most electroactive insertion-host for lithium,<sup>13-15</sup> however, significant capacity fade is found in anatase  $\text{TiO}_2$ -containing batteries.

The capacity fade can be suppressed by using aliovalent and isovalent transition-metal doping at the titanium site or nitrogen doping at the oxygen site. This leads to formulations of  $\text{Ti}_{1-x}\text{M}_x\text{O}_2$ , where  $M$  is a transition-metal cation. In the case of isovalent  $M$  charge balance is not affected, while for aliovalent doping, either oxygen vacancies (in the case of  $M^{3+}$  dopants) or a reduction in the titanium oxidation-state from 4+ to 3+ (in the case of supervalent doping with  $M^{5+}$ ) are expected to maintain charge balance. The advantage of supervalent doping compared to isovalent doping is that the conventional titanium oxidation state of 4+ found in  $\text{TiO}_2$  is replaced with a combination of  $\text{Ti}^{3+}$  and  $\text{Ti}^{4+}$  which will enhance electronic conductivity of the anode, in addition to the direct effect of the supervalent cation. Using a lower oxidation-state cation can

produce a similar enhancement of electronic conductivity by virtue of different oxidation states in one material. The cost of the electronic-conductivity enhancement by doping is the loss of potential  $\text{Ti}^{4+}$  that can be reduced to  $\text{Ti}^{3+}$  during the insertion of lithium, i.e. a slight reduction in capacity. This compromise in battery performance between electrical conductivity and the quantity of lithium inserted/extracted requires input from the battery manufacturer or researcher.

Not all transition metals form doped  $\text{TiO}_2$  when synthesized under the same conditions. In these cases, multiphase composite-electrodes are formed where the major component is  $\text{TiO}_2$  (or a low-doped equivalent) and a minor component which is predominantly composed of the dopant oxide. Although some mixing can occur, e.g. some transition-metal substituted into  $\text{TiO}_2$  or Ti substituted into the transition-metal oxide, determining the extent of such doping is difficult due to the small quantities of transition-metals and therefore the exceptionally-small amount of mixing that occurs. The composite can be identified by the presence of both  $\text{TiO}_2$  and the transition-metal oxide phases in diffraction patterns. They can be written as  $x\text{MO}_y \cdot 1-x\text{TiO}_2$ , where  $M$  is the transition metal,  $y$  is related to the oxidation state of the transition metal  $M$ , and  $x$  is the ratio between the components of the composite. The performance and properties of batteries made of such composite electrodes can be related to the major and minor components of the composite. Recent work has shown for an idealised  $\text{Li}_4\text{Ti}_5\text{O}_{12}/\text{TiO}_2$  composite, that both components are electrochemically active at specific potentials.<sup>11</sup>

The molten-salt method is one of the most versatile and simple methods to prepare various metal oxides<sup>16-20</sup> with controlled morphology and tailored physical and electrochemical properties.<sup>21, 22</sup> In this work, the molten-salt method under specific conditions is used to prepare transition-metal doped titanium dioxides,  $\text{Ti}_{1-x}\text{M}_x\text{O}_2$ , and composite compounds,  $x\text{MO}_y \cdot 1-x\text{TiO}_2$ , to compare the electrochemical properties with those of anatase  $\text{TiO}_2$  to determine whether

doping can improve electrochemical performance. The choice of transition metal determines whether substituted or composite electrodes are formed and for each series, the best and worst performing electrodes are compared.

## 2. Experimental

Titanium dioxides of the following  $Ti_{1-x}M_x$  composition,  $Ti_{0.9}Sn_{0.1}$ ,  $Ti_{0.9}Fe_{0.1}$ ,  $Ti_{0.9}Zr_{0.1}$ ,  $Ti_{0.9}V_{0.1}$ ,  $Ti_{0.9}Mn_{0.1}$ , and  $Ti_{0.85}Ni_{0.05}Nb_{0.1}$ , were prepared using the molten-salt method.  $Ti_{0.9}Sn_{0.1}$  was synthesized using  $TiOSO_4$  (Sigma-Aldrich, 99%) and  $SnCl_4 \cdot 4H_2O$  (Riedel-de Haën, 98%) in a mole ratio of 0.9:0.1 using 0.5 M  $LiNO_3$  (Alfa Aesar, 68.95%) and 0.5 M  $KNO_3$  (Merck, 99.0%) to facilitate the method. These compounds were thoroughly mixed and placed in an alumina crucible and heated to 410 °C for 1 h. To prepare  $Ti_{0.9}Fe_{0.1}$ ,  $Ti_{0.9}Zr_{0.1}$ ,  $Ti_{0.9}V_{0.1}$ , and  $Ti_{0.9}Mn_{0.1}$ ,  $SnCl_4 \cdot 4H_2O$  was replaced by  $FeSO_4 \cdot 7H_2O$  (Aldrich, 99%),  $Zr(SO_4)_2$  (Merck, purity 99.5%),  $VOSO_4$  (Merck, purity 99%), and  $MnSO_4 \cdot 4H_2O$  (Alfa Aesar, 99%) respectively. For  $Ti_{0.85}Ni_{0.05}Nb_{0.1}$ ,  $SnCl_4 \cdot 4H_2O$  was replaced by  $Ni(NO_3)_2 \cdot 6H_2O$  and  $Nb_2O_5$  in a ratio of  $TiOSO_4:Ni(NO_3)_2 \cdot 6H_2O:Nb_2O_5 = 0.85:0.05:0.1$ . Analogous mixing and heating protocols to that used in the preparation of  $Ti_{0.9}Sn_{0.1}O_2$  were used to synthesize the other compounds. After furnace heating, the obtained materials were dissolved in de-ionized water to remove the Li and K salts, filtered, and finally dried overnight in a vacuum oven at 80 °C. The compounds were stored in a desiccator.

Structural characterization of the compounds was undertaken by X-ray powder diffraction (XRD) using a Siemens D5005 diffractometer equipped with  $CuK_\alpha$  radiation. Rietveld analysis was undertaken using the TOPAS software suite.<sup>23</sup> Neutron powder-diffraction (NPD) data were collected for the  $Ti_{0.9}Mn_{0.1}O_2$  sample using the high-intensity powder diffractometer, WOMBAT<sup>24</sup>, at the Open Pool Australian Light-water (OPAL) reactor facility at

the Australian Nuclear Science and Technology Organisation (ANSTO)<sup>25</sup>. The sample was placed in a 6 mm vanadium can and data collected for 5 min between  $30 \leq 2\theta \leq 130^\circ$  using  $\lambda = 1.5407(1)$  Å, with the wavelength determined using the NIST 676 Al<sub>2</sub>O<sub>3</sub> standard reference material. WOMBAT is equipped with a two-dimensional detector allowing data to be collected over the entire  $2\theta$ -range in one acquisition. Rietveld refinements were carried out using GSAS<sup>25</sup> with the EXPGUI<sup>26</sup> interface. Absorption was accounted for in the Rietveld model.<sup>27, 28</sup> The morphology of the powders was examined using transmission electron-microscopy (TEM). Local information concerning the bonding environment of pure and transition-metal containing TiO<sub>2</sub> was determined using Raman spectroscopy. The surface area of the as-synthesized samples was measured using the Brunauer-Emmett-Teller (BET) method. X-ray photoelectron spectroscopy (XPS) of the bare and doped compounds was undertaken using an AXIS ultra DLD spectrometer (Kratos Analytica) with monochromatic AlK $\alpha$  radiation. The survey spectra were obtained in the range 0–1200 eV. Charge referencing was carried out against adventitious carbon C (C1s binding energy = 284.6 eV). Casa XPS software was used to analyse XPS spectral data.

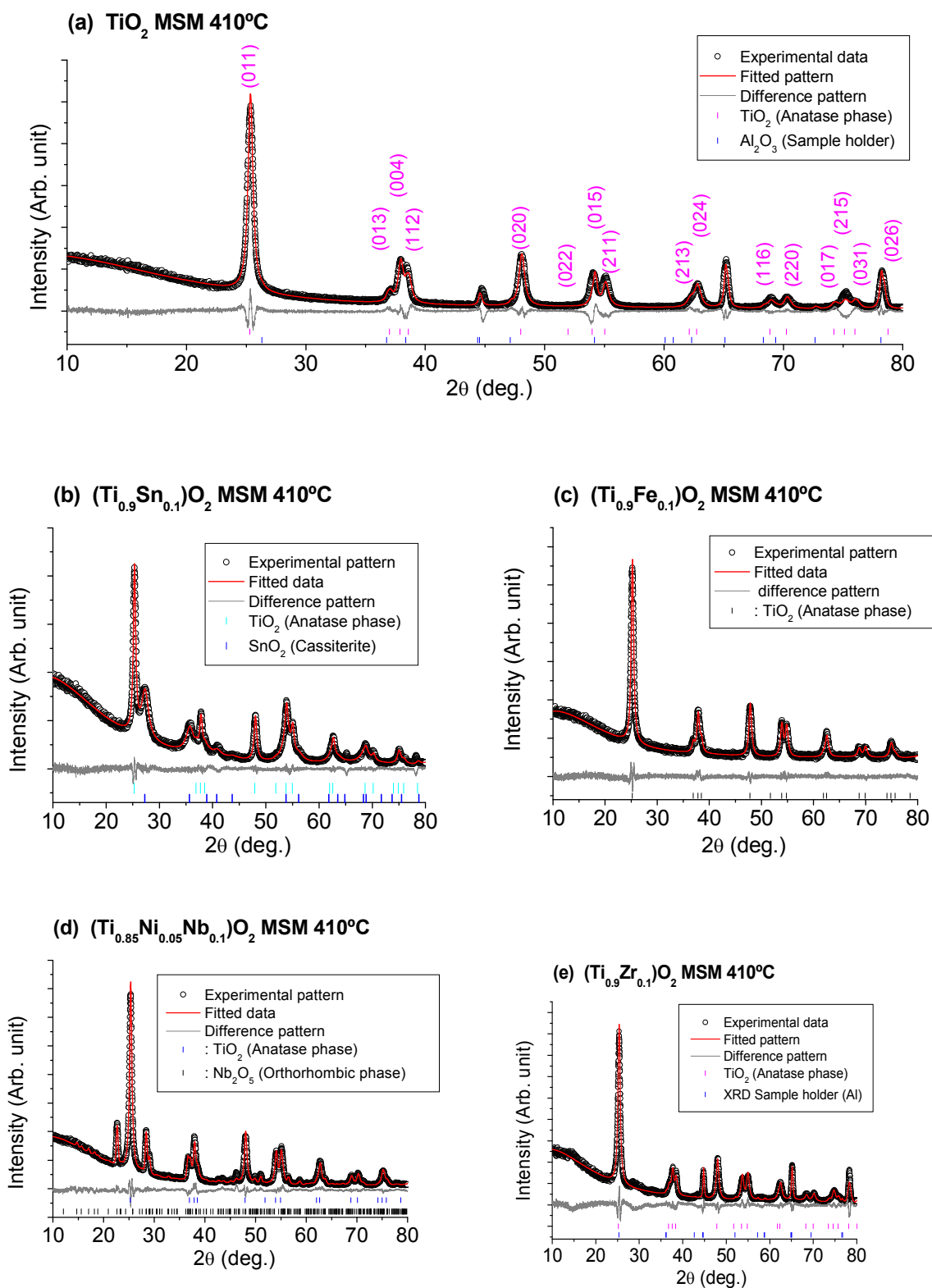
Electrodes for electrochemical studies were made using a mixture of the active, as-synthesized materials, Super P carbon, and polyvinylidene fluoride binder (PVDF, Kynar 2801) in the weight ratio of 70:15:15. A thick slurry of this mixture was made using N-methyl pyrrolidone (NMP, Alfa Aesar) as the solvent and coated on to a copper foil by the doctor-blade technique<sup>29</sup>. The geometrical area of the electrode was 2.0 cm<sup>2</sup> and weight of the active material was 4-5 mg. Coin-cell fabrication was undertaken in a glovebox using lithium metal as the counter electrode, LiPF<sub>6</sub> in dimethyl carbonate and ethylene carbonate (1:1 mol%) as the electrolyte, and the electrode. These were then galvanostatically cycled between 1.0 – 2.6 V at a

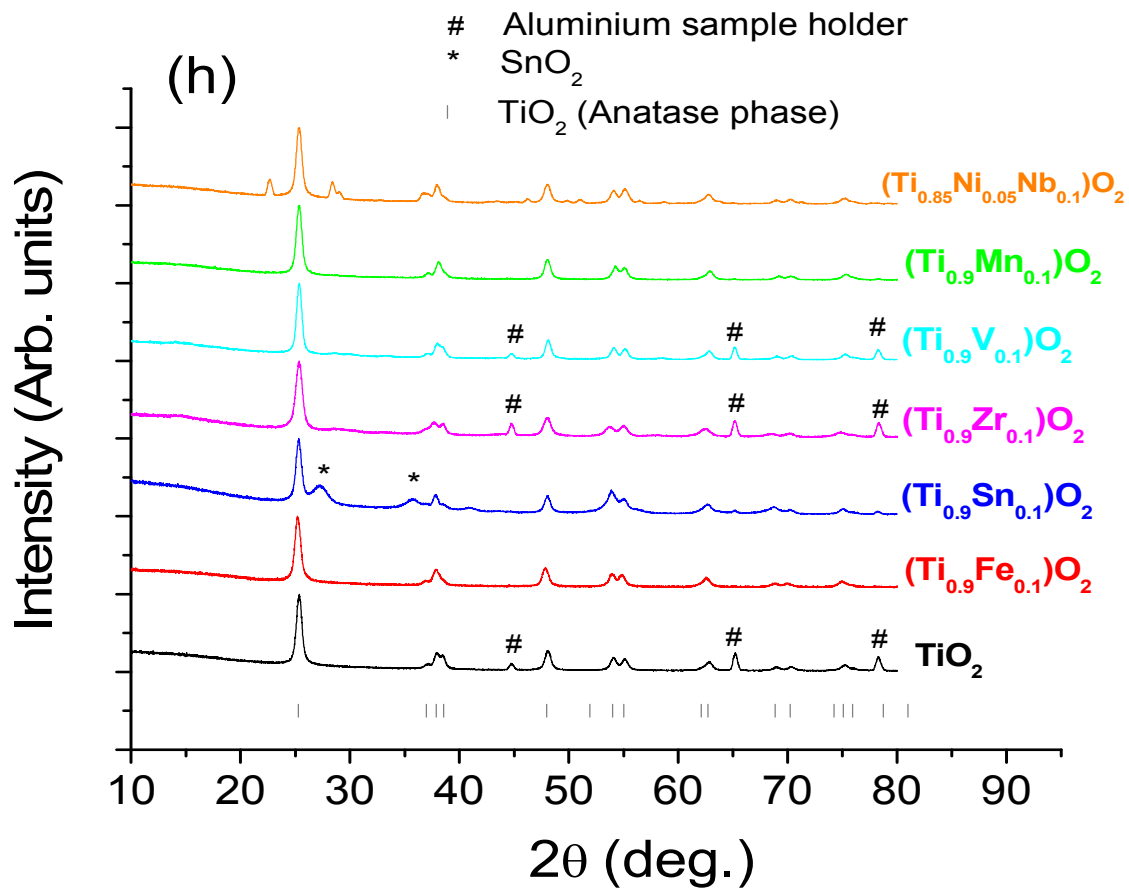
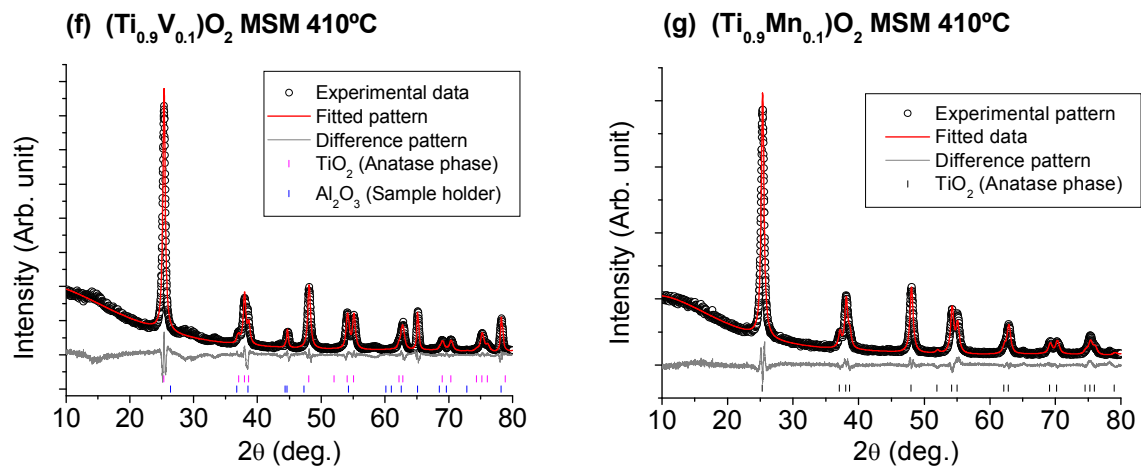
current rate of  $130 \text{ mA g}^{-1}$ , using a potentiostat/galvanostat (Bitrode battery tester) at room temperature. A Macpile system was used for cyclic voltammetry studies. Li metal was used as the counter and reference electrode in the range 1.0 – 2.6 V at ambient temperature, and the scan rate was  $0.058 \text{ mVs}^{-1}$  for up to 6 cycles. More details on fabrication and instrumentation are reported in a previous study.<sup>30, 31</sup>

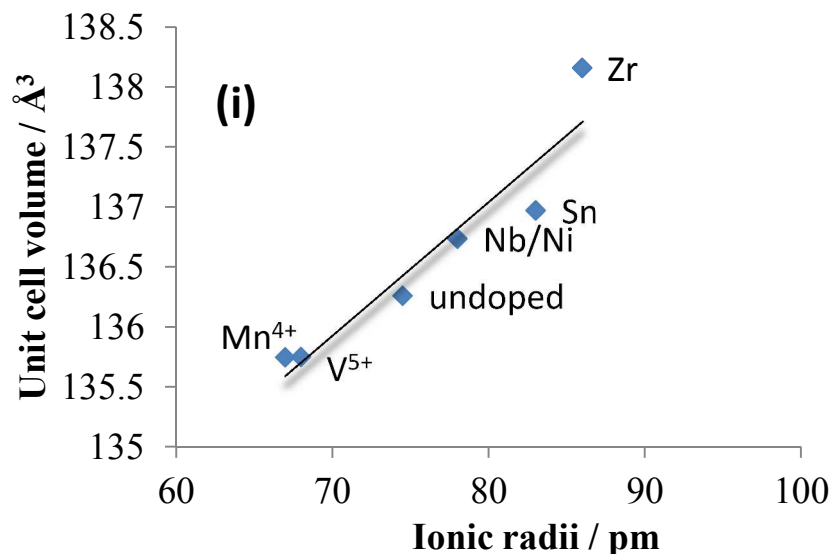
### 3. Results and discussion

The Rietveld refinement profiles using the XRD data of the synthesized samples are shown in Figure 1 and NPD data of a selected compound  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$  are shown in Fig. 2. Data for samples with the transition-metal dopants Fe, Zr, Mn, and V indicate successful doping into the single-phase compound  $\text{Ti}_{1-x}\text{M}_x\text{O}_{2-y}$  adopting the tetragonal anatase structure (space group  $I4_1/amd$ ). Note, in the above formula  $y$  is a possible change in the oxygen content required for charge balance on aliovalent doping. The remaining transition-metal samples form composite (multiphase) materials with  $xM'O_{y.1-x}\text{TiO}_2$ , where  $M'$  represents the transition metals Sn and Nb/Ni and  $y$  depends on the oxidation state of the transition metal. In these cases the second phase is cassiterite  $\text{SnO}_2$  or  $\text{Nb}_2\text{O}_5$ . In the case of the co-doped Nb/Ni compound, the possibility exists of relatively minor Ni incorporation into the anatase structure while Nb forms a secondary phase, however, the details are below the limit of detection of the techniques used. The lattice parameters of the major anatase-type  $\text{TiO}_2$  phase in each case are shown in Table 1.









**Figure 1.** Observed (black crosses) X-ray powder diffraction data and Rietveld refined fits (red) of (a)  $\text{TiO}_2$  with reflections labelled, (b)  $0.1\text{SnO}_2 \cdot 0.9\text{TiO}_2$ , (c)  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ , (d)  $0.1\text{NiO} \cdot 0.05\text{Nb}_2\text{O}_5 \cdot 0.85\text{TiO}_2$ , (e)  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ , (f)  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , and (g)  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ . A few reflections are due to XRD sample holder (Aluminium). Combined (h) X-ray powder diffraction data of bare and doped  $\text{TiO}_2$  (vertical bars are reflection markers) and (i) variation of cell volume vs. ionic radii with a line as a guide to the eye.

Data from Table 1 show that the variation of the unit-cell volume relative to pure  $\text{TiO}_2$ , even for the composite materials, this follows the expected trend based on the ionic radius of the dopant ion. This suggests that some cation substitution is occurring in the  $\text{TiO}_2$  component in the composite materials, i.e., a small proportion of the transition metals are substituting at the Ti site. A decrease in the unit-cell volume is observed for  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$  and  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$  which can be rationalised by the smaller ionic-radii of  $\text{V}^{5+}$  and  $\text{Mn}^{4+}$  relative to  $\text{Ti}^{4+}$  (Fig.1i).<sup>32</sup> This indicates that Mn is oxidised from the original oxidation-state of  $\text{Mn}^{2+}$  to  $\text{Mn}^{4+}$ .  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  exhibits the

largest change in lattice parameter to  $a = 3.7982(1) \text{ \AA}$  and  $c = 9.5769(4) \text{ \AA}$ , which corresponds to  $\text{Zr}^{4+}$  featuring the largest ionic-radii of the substituted samples. X-ray photo electron spectroscopy (XPS) data show presence of  $\text{Ti}^{4+}$ ,  $\text{Mn}^{4+}$ ,  $\text{Zr}^{4+}$ ,  $\text{Sn}^{4+}$ ,  $\text{V}^{5+}$ , and  $\text{Fe}^{3+}$  (Table 2). The fitted data of core level spectra of all compounds are shown in Fig. 3. In all compounds Ti2p shows two peaks at binding energies (BE) of  $\sim 458$  and  $\sim 464$  eV, and the latter peak is due to multiple splitting of the Ti-ion (Fig.3, Table 2). The difference in binding energy ( $2p_{3/2}$  and  $2p_{1/2}$  of Ti 2p)  $\Delta E$  of bare and doped  $\text{TiO}_2$  compounds shows a value of  $\sim 5.7$  eV, which is characteristic of  $\text{TiO}_2$  (Fig.3). The Ni/Nb-doped sample shows BE of 206.83 and 209.53 eV, which corresponds to splitting of  $3d_{5/2}$  and  $3d_{3/2}$  found in  $\text{Nb}_2\text{O}_5$ <sup>33</sup> for Nb, and Ni  $2p_{3/2}$  is observed at a BE of 855.4 eV corresponding to  $\text{Ni}^{2+}$ <sup>34</sup>. The multiple splitting of the energy levels of the Ni-ion gives rise to satellite peaks around 861.67 eV. The O1s main peak at a BE of 529 eV is found some samples which may in part be due to surface oxygen. Additional BE of other atoms in these samples are also shown in Fig. 3.

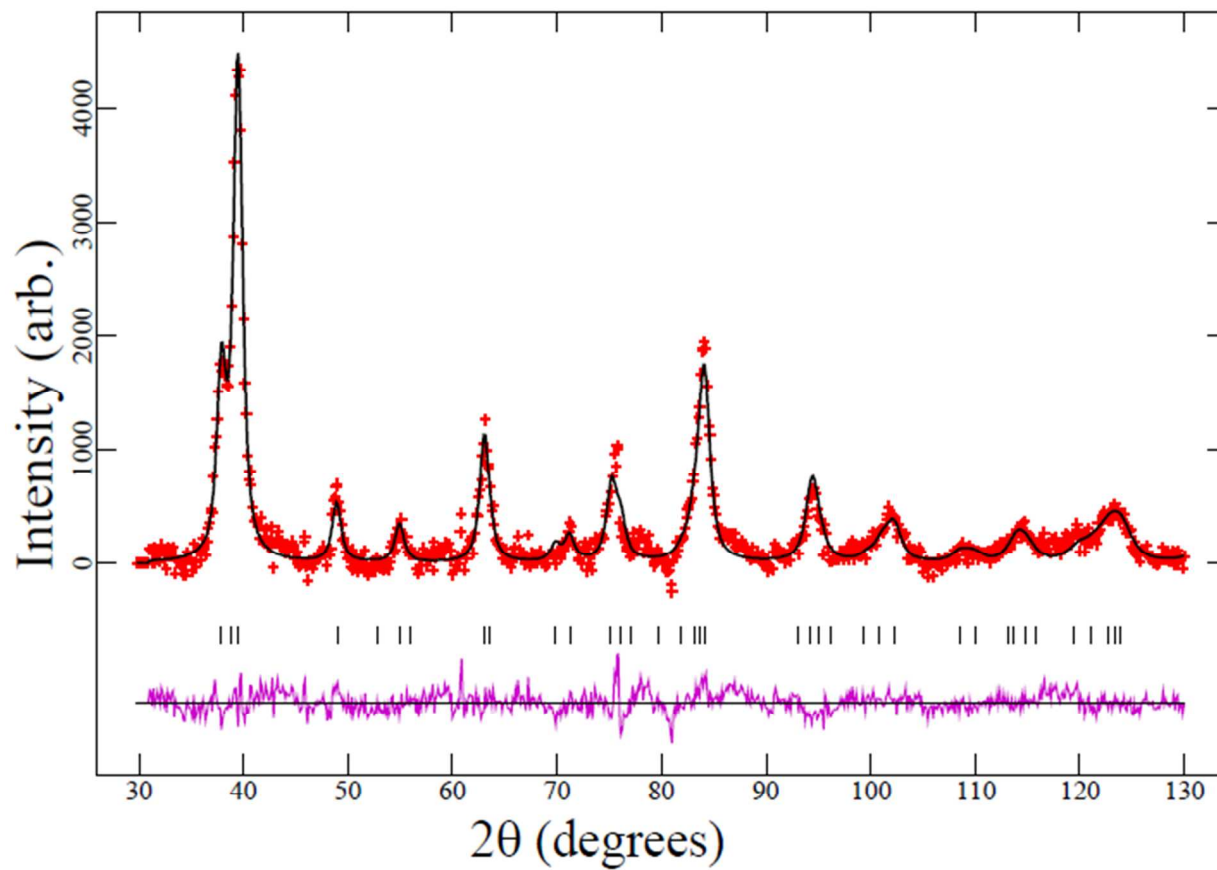
NPD provided further details of the cation substitution and oxygen vacancies, due to the better sensitivity of neutrons towards neighbouring elements in the periodic table, e.g. Mn and Ti, and lighter elements, e.g. O, in the presence of heavier ones, relative to X-rays. Manganese was substituted onto the titanium site in the ideal anatase model and the figures-of-merit for the Rietveld refinement were  $R_p = 2.20$ ,  $wR_p = 2.88$ , and  $\chi^2 = 1.68$  for 17 refineable parameters. The fit to the NPD data is shown in Figure 2. The oxygen positional-parameter refined to  $z = 0.1656(2)$  and the atomic displacement parameters (ADPs) of the mixed titanium/manganese and oxygen sites were found to be  $0.0113(12)$  and  $0.0166(6) \text{ \AA}^2$ , respectively. No evidence was found for oxygen vacancies in accordance with the presumed oxidation state  $\text{Mn}^{4+}$  which also complements XPS results (Table 2). An approximate average crystallite-size was calculated from

the peak-profile functions (particle-size broadening) and found to be  $\sim 200$  nm. To determine the Ti:Mn ratio the ADP of the Ti/Mn site was fixed and the Ti:Mn ratio was refined with the total occupancy constrained to 1. The ratio was found to be 0.90(17):0.10(17) in good agreement with the expected composition.

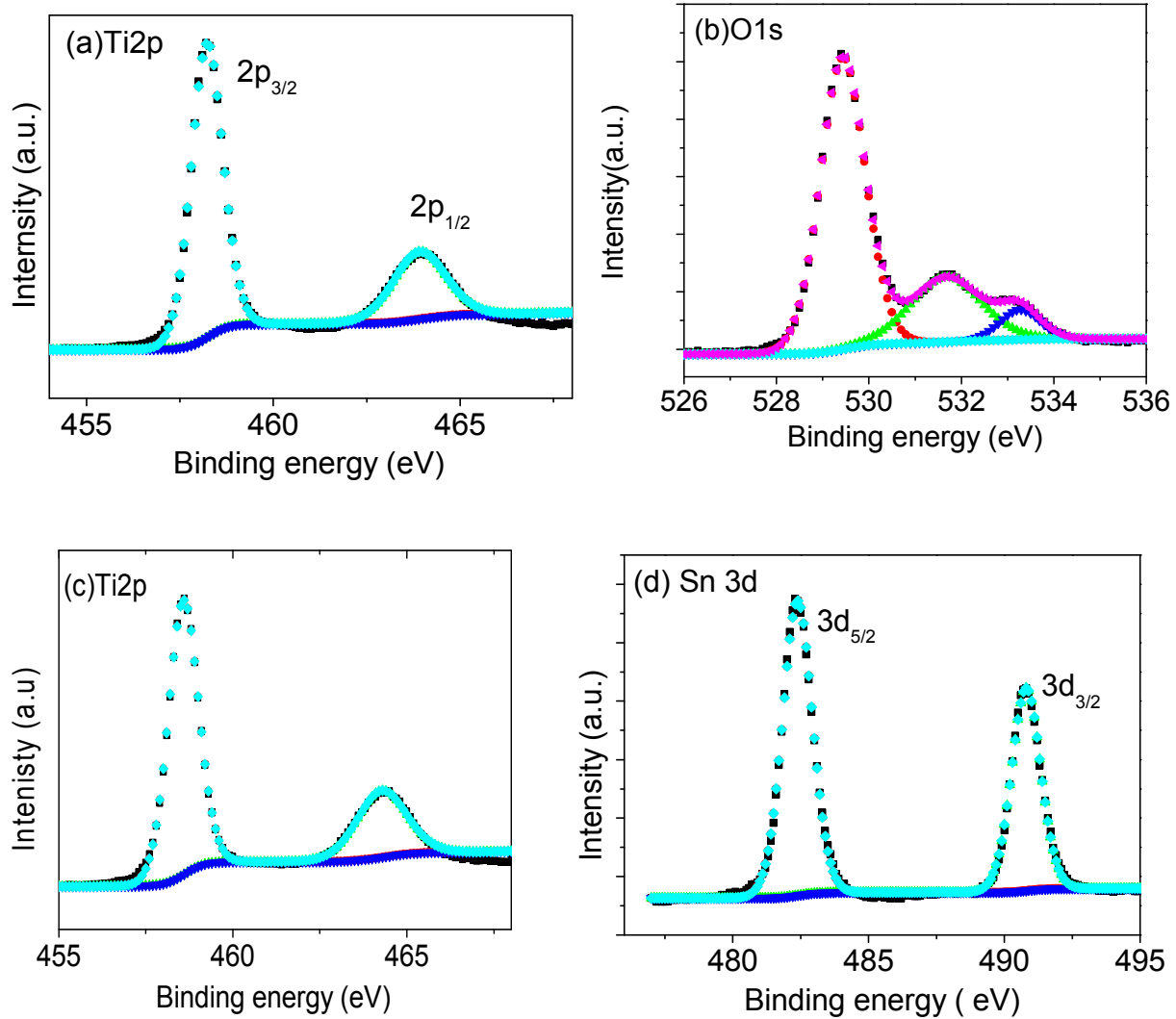
**Table 1** Summary of lattice parameters,  $a$  and  $c$ , of  $\text{TiO}_2$ ,  $0.1\text{SnO}_2\cdot 0.9\text{TiO}_2$ ,  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ ,  $0.1\text{NiO}\cdot 0.05\text{Nb}_2\text{O}_5\cdot 0.85\text{TiO}_2$ ,  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ ,  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , and  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ . Derived from X-ray diffraction data.

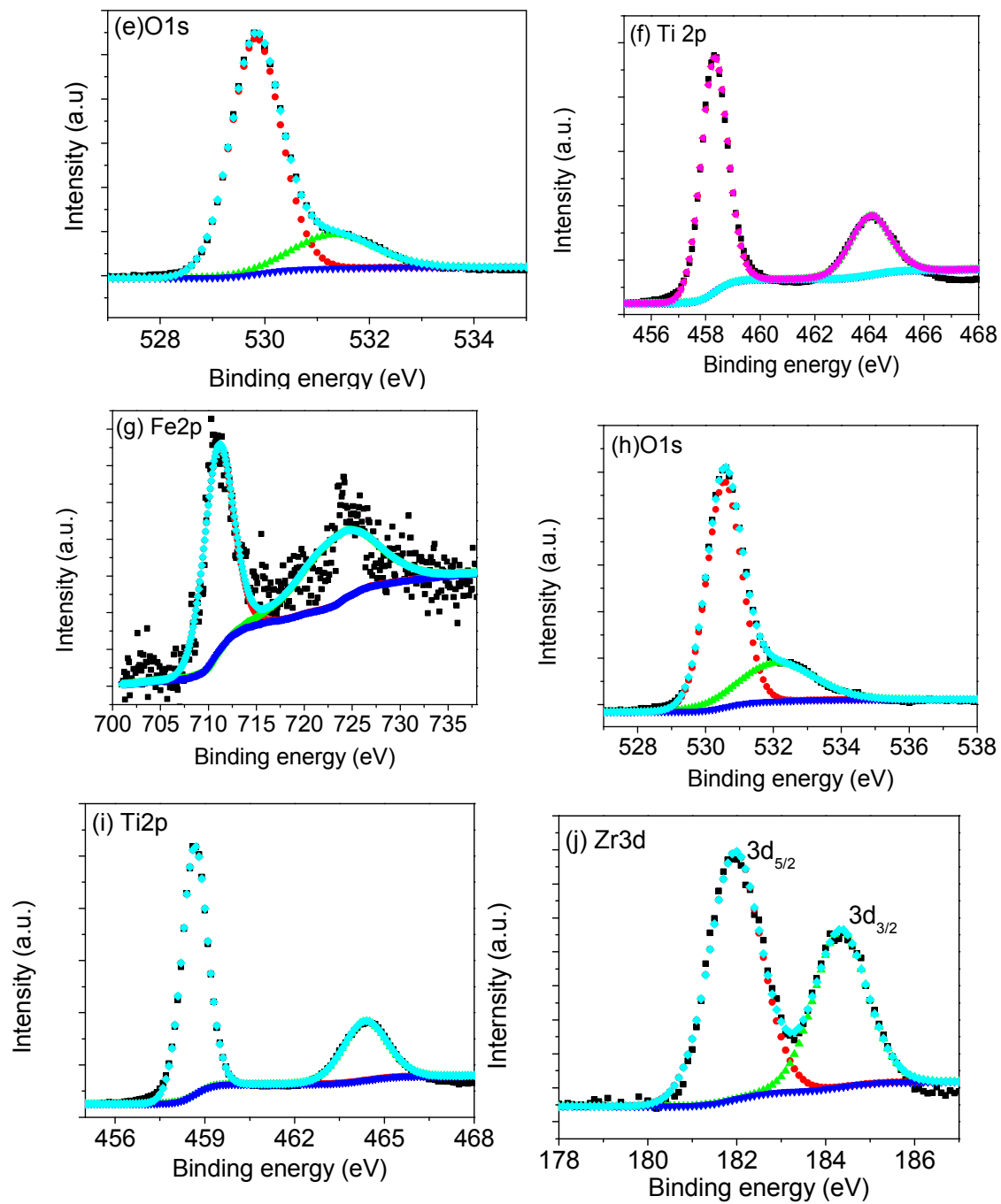
	$a$ (Å)	$c$ (Å)	Assumed oxidation state of $M'$ or $M''$	Ionic Radii (pm)
$\text{TiO}_2$	3.7890(1)	9.4909(4)	Ti(IV)	74.5
$(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_{2-y}$	3.8010(1)	9.5035(4)	Fe(II) Low Spin	75
			Fe(III)	
			Fe(IV)	69
				72.4
$(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$	3.7982(1)	9.5769(4)	Zr(IV)	86
$(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$	3.7841(1)	9.4799(4)	V(V)	68
$(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$	3.7894(1)	9.4533(4)	Mn(II)	81
			Mn(III)	72
			Mn(IV)	67
$0.1\text{SnO}_2\cdot 0.9\text{TiO}_2$	3.7919(1)	9.5258(4)	Sn(IV)	83
$0.1\text{NiO}\cdot 0.05\text{Nb}_2\text{O}_5\cdot 0.85\text{TiO}_2$	3.7941(1)	9.4984(4)	Ni(II)	83

			Nb(V)	78
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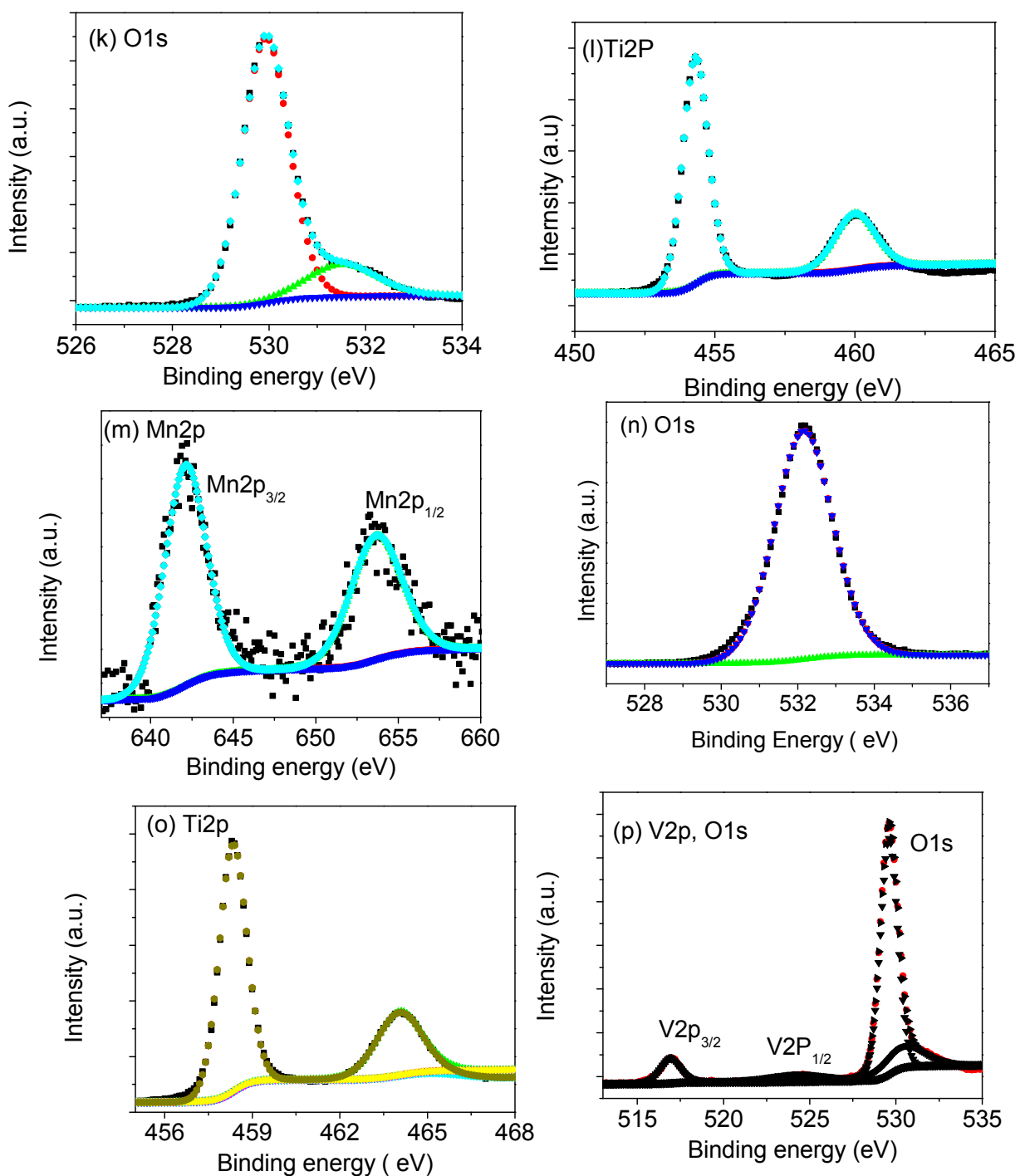


**Figure 2.** Rietveld-refinement profile using the anatase  $\text{Ti}_{0.9}\text{Mn}_{0.1}\text{O}_2$  NPD data. The red crosses are the data, the black line through the crosses is the calculated Rietveld model, the purple line below is the difference between the data and calculated model, and the vertical black-lines are reflection markers for anatase.









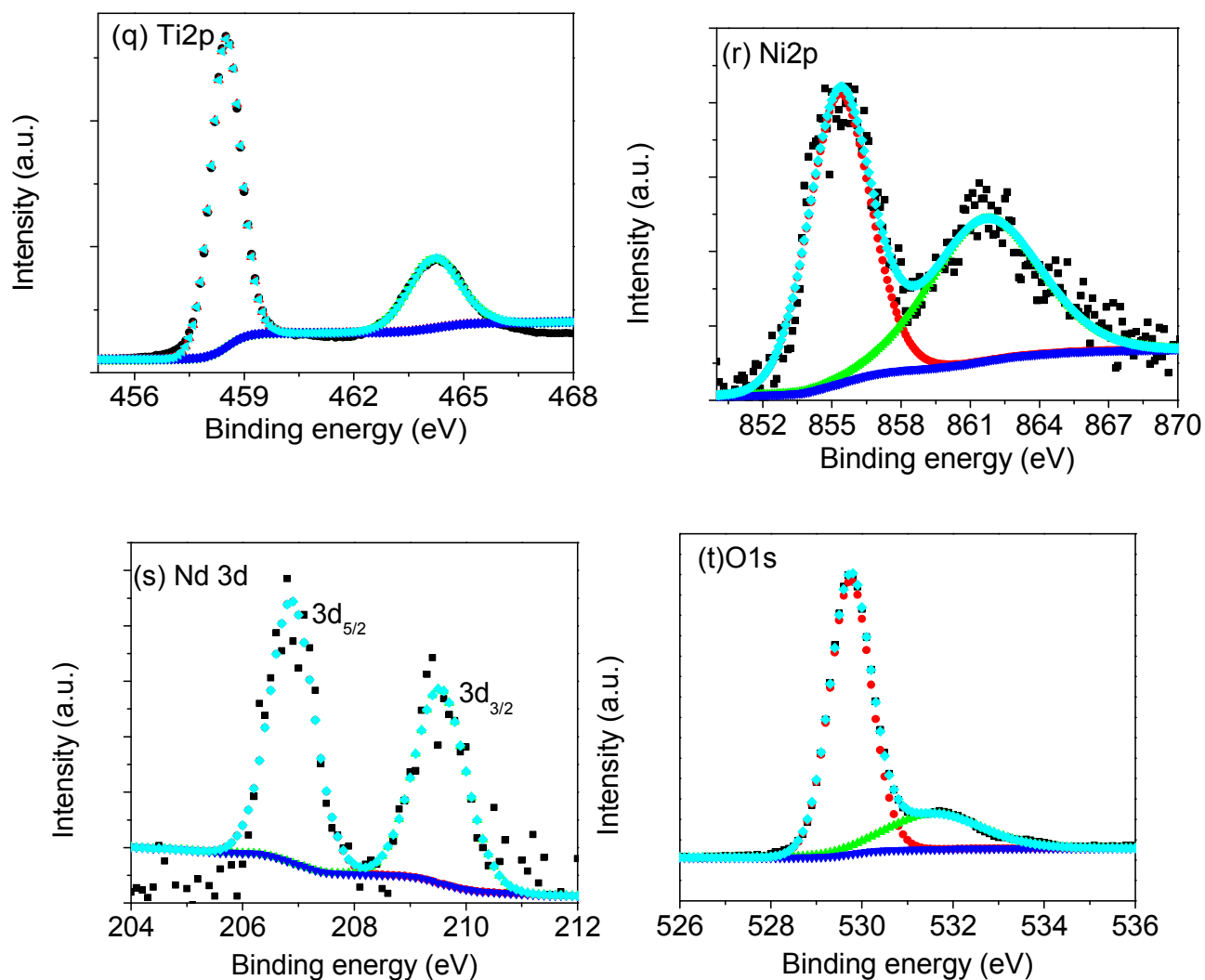
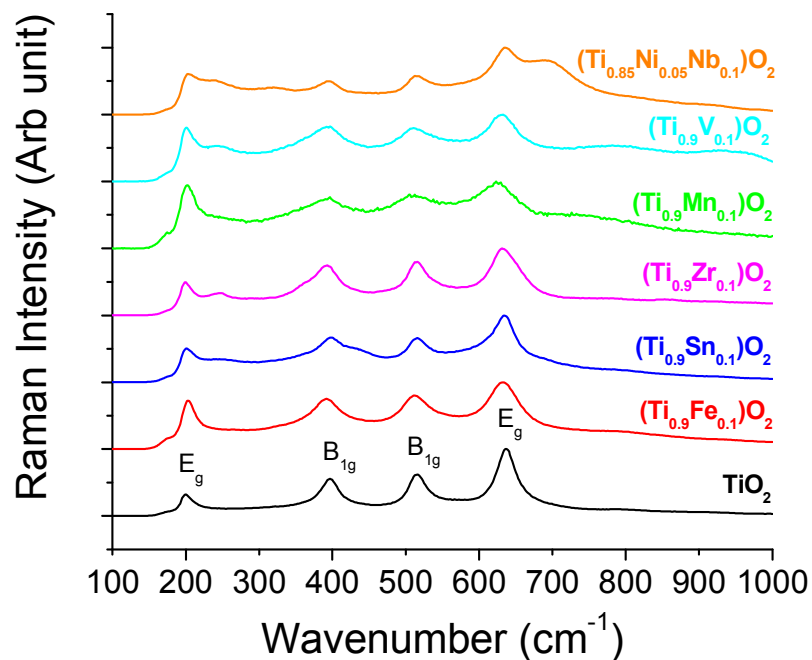


Fig.3 : Fitted core level XPS spectra of bare and doped  $\text{TiO}_2$  (a,b) bare  $\text{TiO}_2$ , (c,d,e)  $0.1\text{SnO}_2 \cdot 0.9\text{TiO}_2$ , (f,g,h)  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ , (i,j,k)  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ , (l,m,n)  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ , (o, p)  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , (q,r,s,t)  $0.1\text{NiO} \cdot 0.05\text{Nb}_2\text{O}_5 \cdot 0.85\text{TiO}_2$ . Experimental (black), fitted (light blue, red and green) and background corrections (blue) symbols are shown.

Raman scattering was used as a non-destructive probe of the lattice vibrational-modes of metal oxides in the synthesized materials. According to factor group analysis, the 15 normal modes of anatase  $\text{TiO}_2$  have the irreducible representation  $1A_{1g} + 1A_{2u} + 2B_{1g} + 1B_{2u} + 3E_g + 2E_u$ . The  $A_{1g}$ ,  $B_{1g}$ , and  $E_g$  modes are Raman active, and thus six fundamental-transitions are expected in the Raman spectrum of anatase.<sup>35</sup> Figure 4 shows the four main Raman bands observed at 200, 396, 515, and 637  $\text{cm}^{-1}$  in pure  $\text{TiO}_2$ , which correspond to the typical Raman bands for anatase at room temperature found in the literature at 198, 398, 518, and 639  $\text{cm}^{-1}$ .<sup>36</sup> The relative intensities of the transition-metal containing  $\text{TiO}_2$  are normalized for comparative purposes and also shown in Figure 4. Raman spectra of the synthesized samples, whether transition-metal substituted or composite, exhibit overlapping peaks with  $\text{TiO}_2$  indicating that they have the same underlying Ti vibrational-modes as anatase  $\text{TiO}_2$ . This is expected for the composite electrodes as the anatase component is relatively unchanged, and illustrates that the doping at this level the substituted electrodes has a minor influence on the anatase signal. The majority of the electrochemical performance can be related to titanium in a similar vibrational-state in pure, substituted, and composite electrodes.



**Figure 4** Raman spectra of transition-metal containing  $\text{TiO}_2$ . Pure  $\text{TiO}_2$  shows Raman bands at 200, 396, 515, and 637  $\text{cm}^{-1}$ .

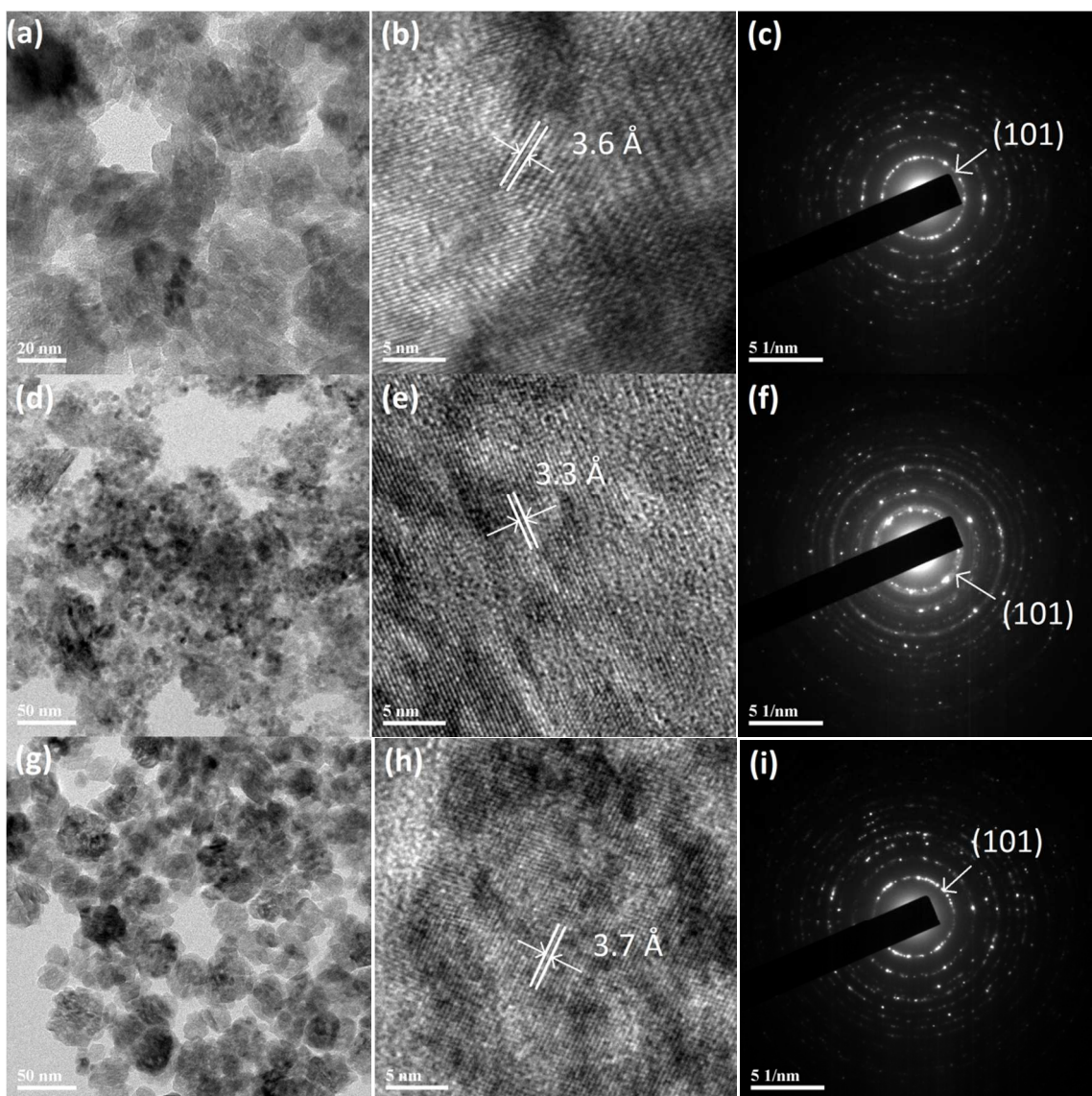
The electrochemical activity of an anode can be influenced by the surface area available for reactions. Table 2 shows typical BET data for the synthesized materials.  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  shows the highest surface-area of  $159 \text{ m}^2 \text{ g}^{-1}$  and  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$  shows the smallest of only  $74 \text{ m}^2 \text{ g}^{-1}$ . The transition-metal substituted electrodes  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$  and  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$  as well as the composite  $0.1\text{NiO}-0.05\text{Nb}_2\text{O}_5-0.85\text{TiO}_2$  have surface areas that are comparable to pure  $\text{TiO}_2$  (Table 2).

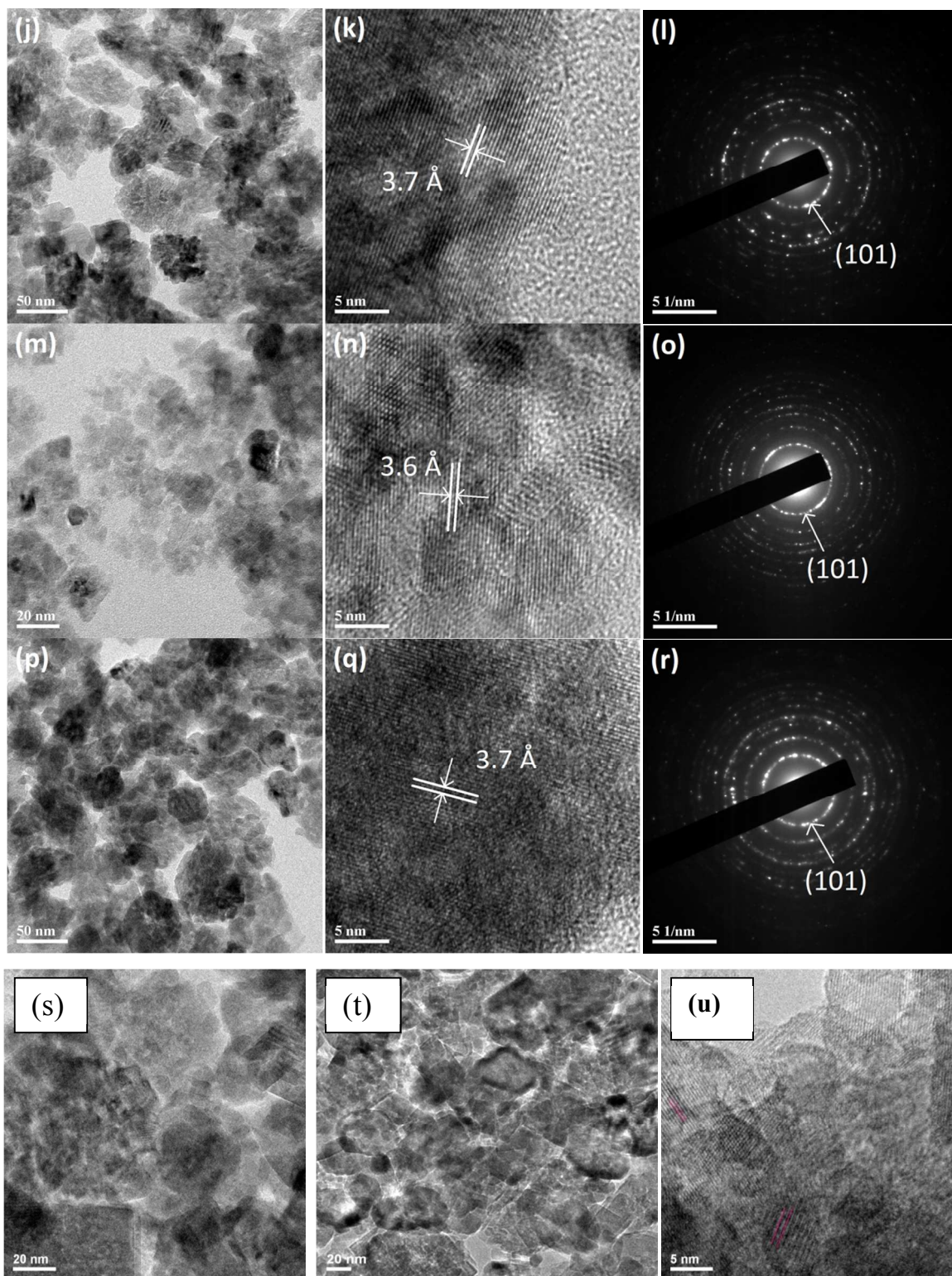
**Table 2** Binding energies obtained from XPS studies and BET surface area value of  $\text{TiO}_2$ ,  $0.1\text{SnO}_2 \cdot 0.9\text{TiO}_2$ ,  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ ,  $0.1\text{NiO} \cdot 0.05\text{Nb}_2\text{O}_5 \cdot 0.85\text{TiO}_2$ ,  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ ,  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , and  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ .

Material	Binding energy Ti Ti2p <sub>3/2</sub> , Ti2p <sub>1/2</sub> (eV)	Binding Energy O1s (eV)	Binding energy of doped element (eV)	BET surface-area ( $\pm 0.2 \text{ m}^2 \text{ g}^{-1}$ )
$\text{TiO}_2$	458.09, 463.78	529.32 531.47 533.07	-	106
$\text{Ti}_{0.9}\text{Sn}_{0.1}\text{O}_2$ ( $0.1\text{SnO}_2 \cdot 0.9\text{TiO}_2$ )	458.38, 464.07	529.63 531.13	Sn3d <sub>5/2</sub> : 486.18 Sn3d <sub>3/2</sub> : 494.60	135.7
$\text{Ti}_{0.9}\text{Fe}_{0.1}\text{O}_2$	458.02, 463.72	529.25 530.92	Fe2p <sub>3/2</sub> : 710.75 Fe2p <sub>1/2</sub> : 723.32	92.6
$\text{Ti}_{0.9}\text{Zr}_{0.1}\text{O}_2$	458.35, 464.05	529.62 531.20	Zr3d <sub>5/2</sub> : 181.65 Zr3d <sub>3/2</sub> : 184.23	158.8
$\text{Ti}_{0.9}\text{Mn}_{0.1}\text{O}_2$	458.05, 463.74	529.28 531.54	Mn2p <sub>3/2</sub> : 641.95 Mn2p <sub>1/2</sub> : 653.52	103
$\text{Ti}_{0.9}\text{V}_{0.1}\text{O}_2$	458.14, 463.84	529.41 531.27	V2p <sub>3/2</sub> : 516.73 V2p <sub>1/2</sub> : 524.36	74
$0.1\text{NiO} \cdot 0.05\text{Nb}_2\text{O}_5 \cdot 0.85\text{TiO}_2$	458.54, 463.78	529.71 531.74	Nb3d <sub>5/2</sub> : 206.83 Nb3d <sub>3/2</sub> : 209.53 Ni2p <sub>3/2</sub> : 858.40 Ni2p <sub>1/2</sub> : 861.67	104.3

TEM was used to reveal the morphology of the synthesized samples and their selected-area electron diffraction (SAED) patterns are shown in Figure 5. The average particle-size of the synthesized materials was  $\sim 5\text{-}25 \text{ nm}$  which is a direct consequence of the molten-salt synthesis

method, with a significantly-lower synthetic temperature compared to other synthesis procedures such as conventional solid-state reactions. High-resolution TEM images show the (101) plane of anatase  $\text{TiO}_2$ . The circular rings in the SAED patterns also indicate presence of anatase  $\text{TiO}_2$ , consistent with XRD data, which seem to adopt nano-crystalline domains at this resolution.

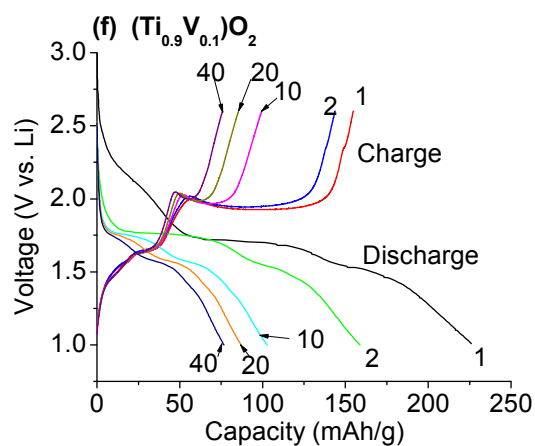
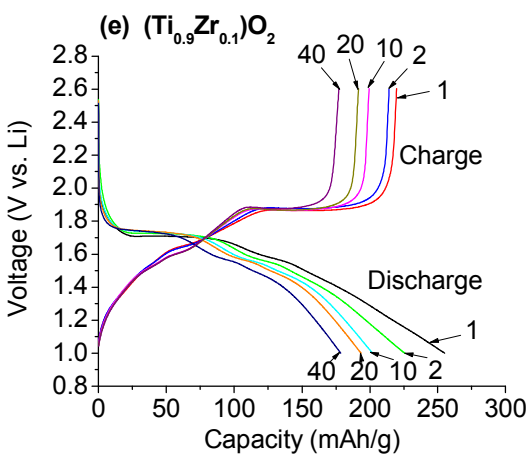
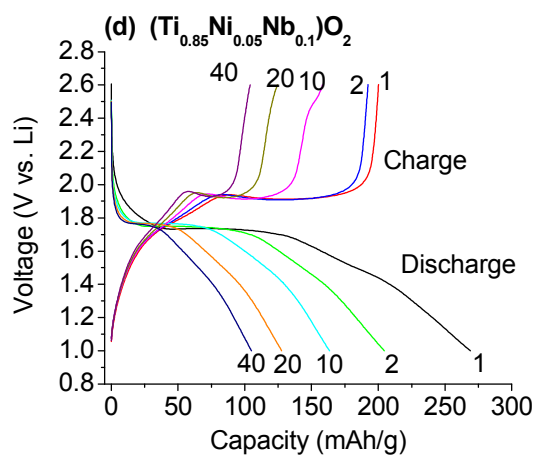
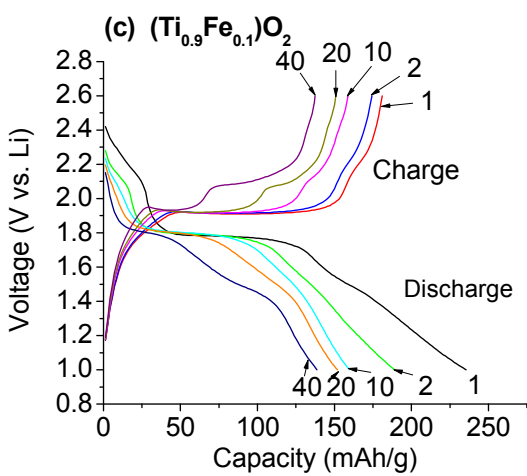
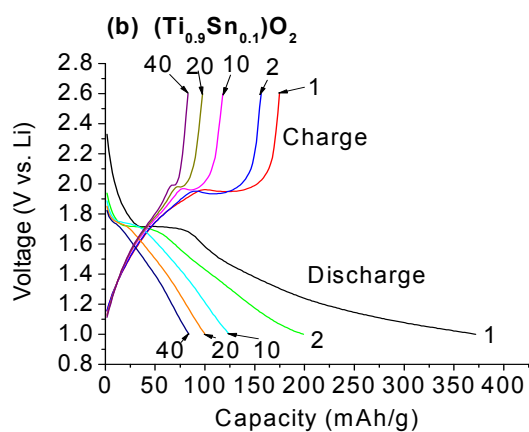
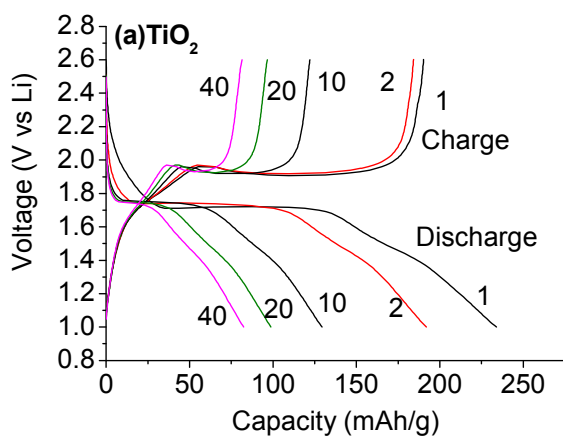


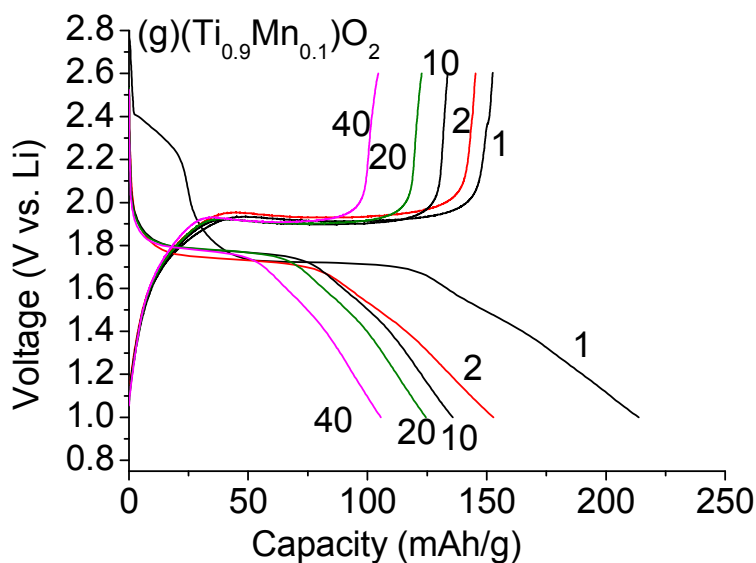


**Figure 5** TEM images at different scales (including high resolution) and SAED images of pure  $\text{TiO}_2$  (a,b,c),  $0.1\text{SnO}_2 \cdot 0.9\text{TiO}_2$  (d,e,f),  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$  (g,h,i),  $0.1\text{NiO} \cdot 0.05\text{Nb}_2\text{O}_5 \cdot 0.85\text{TiO}_2$  (j,k,l),  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  (m,n,o),  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$  (p,q,r), and  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$  (s,t,u).

The molten-salt method produces substituted compounds with transition metals  $M' = \text{Fe}$ ,  $\text{Zr}$ ,  $\text{Mn}$ , and  $\text{V}$ , while others  $\text{Sn}$  and  $\text{Nb/Ni}$  result in composite compounds. Three of the compounds have a surface area comparable with pure  $\text{TiO}_2$  ( $M' = \text{Fe}$ ,  $\text{Mn}$  and  $M'' = \text{Nb/Ni}$ ). To determine the differences in anode performance of the synthesized compounds, charge/discharge cycling up to 70 cycles at a current density of  $130 \text{ mA g}^{-1}$  between 1.0 – 2.6 V was employed. Representative voltage-capacity profiles of the compounds are shown in Figure 6. For clarity, only selected cycles are shown. The observed charge and discharge capacities are listed in Table 3. During discharge, lithium ions intercalate into  $\text{TiO}_2$ , reducing  $\text{Ti}^{4+}$  to  $\text{Ti}^{3+}$  and resulting in a voltage plateau in the range 1.6 – 1.8 V, with the reverse occurring on charge resulting in a voltage plateau in the range 1.8 – 2.0 V. Li insertion/de-insertion during discharge-charge cycling for an isovalent dopant  $M$  can be represented as follows:  $\text{TiO}_2 + z\text{Li}^+ + ze^- \leftrightarrow \text{Li}_z\text{M}_x(\text{Ti}_z^{3+}\text{Ti}_{1-z}^{4+})\text{O}_2$ . The observed Li-poor<sup>37, 38</sup> and Li-rich<sup>37, 38</sup> regions are similar to previous reports<sup>9, 39</sup>. In the cases where  $M' = \text{V}$ ,  $\text{Zr}$ ,  $\text{Fe}$ , and  $\text{Mn}$  (substituted electrodes) and to some extent in the  $\text{Sn}$  composite, a second plateau or at least an anomaly is observed in the charge curves. This may indicate some electrochemical influence of the transition-metal substitution on the charge-discharge curve. Interestingly, the  $\text{Nb/Ni}$  composite electrode shows similar charge-profiles to pure  $\text{TiO}_2$ . The discharge profiles are fairly similar among this combination of transition-metal inclusions and resulting materials.





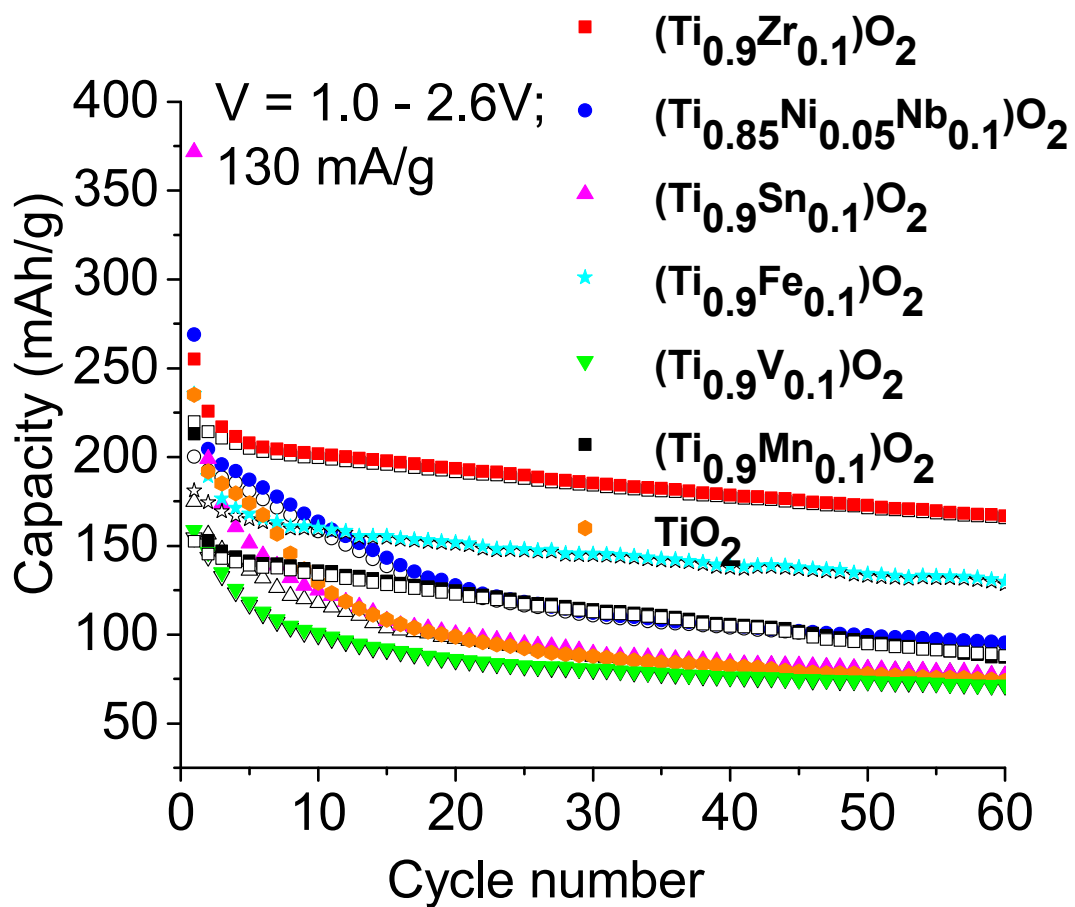


**Figure 6.** Voltage vs. capacity profiles for (a)  $\text{TiO}_2$ , (b)  $0.1\text{SnO}_2\cdot 0.9\text{TiO}_2$ , (c)  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ , (d)  $0.1\text{NiO}\cdot 0.05\text{Nb}_2\text{O}_5\cdot 0.85\text{TiO}_2$ , (e)  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$ , (f)  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$ , and (g)  $\text{Ti}_{0.9}\text{Mn}_{0.1}\text{O}_2$ . Cycle numbers are indicated.

The capacity vs. cycle number plots of the as-synthesized compounds is shown in Figure 7 and selected values listed in Table 3.  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  has the least capacity fade, at about 24% and also a small irreversible capacity loss (ICL) of 29 mAh/g. The Zr and Fe substituted and Ni/Nb composite samples show superior capacity-retention relative to the pure anatase  $\text{TiO}_2$ , with the Ni/Nb composite having a capacity retention that is comparable with pure anatase  $\text{TiO}_2$  above approximately 30 cycles. Among all, the  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  compound delivers the best electrochemical performance of 160 mAh/g at the end of the 60<sup>th</sup> cycle, this maybe in part due to the larger surface area of this sample compared to the others. The V substituted and Sn composite samples show inferior performance to pure anatase  $\text{TiO}_2$ . The possible cause for the

ICL in these samples is likely to be a result of lithium being used for the formation of a solid-electrolyte interface (SEI) layer. This is perpetuated by the high surface-area of the as-synthesized compounds, especially during the first discharge.

Isovalent Zr substitution of Ti in anatase TiO<sub>2</sub> shows the best performance after extended cycling (e.g. capacity retention and ICL), even though there is a small anomaly in the charge curves (Figure 6). The lower-valent Fe substitution is comparable with the best-performing Zr-substituted sample with the exception of a higher ICL. The lower absolute capacity at the end of cycling will be influenced by the lower surface-area compared to the Zr-doped sample. The higher valent V-substitution shows the lowest ICL of 12 mAhg<sup>-1</sup>, presumably related to its smallest surface-area, although the capacity is inferior relative to pure TiO<sub>2</sub>. Arguably the worst performing sample was the Sn-containing composite. The Nb/Ni composite has a surface-area and charge/discharge profile similar to pure TiO<sub>2</sub> and as shown in Figure 6,7 and Table 3 the extended cycling-behavior is similar to pure TiO<sub>2</sub>. The composite is predominantly TiO<sub>2</sub>, possibly with some Ni substitution at the Ti site, and a small amount of Nb/Ni-containing secondary phase, with these minor changes not significantly influencing the capacity of the electrode even though the overall Ti content has been reduced. We note that electrochemical properties are sensitive to preparation method, temperature and time which will influence morphology of TiO<sub>2</sub> materials. Here we have kept the synthetic conditions identical, future work can now modify synthetic conditions, an additional parameter, of the samples with favourable performance to further optimise these electrode materials. Further studies on the bulk conductivity of undoped and doped TiO<sub>2</sub> bulk pellets and also within a Li-ion cell, in addition to complementary spectroscopy techniques such as X-ray absorption spectroscopy may shed further light on the observed electrochemical behaviour.

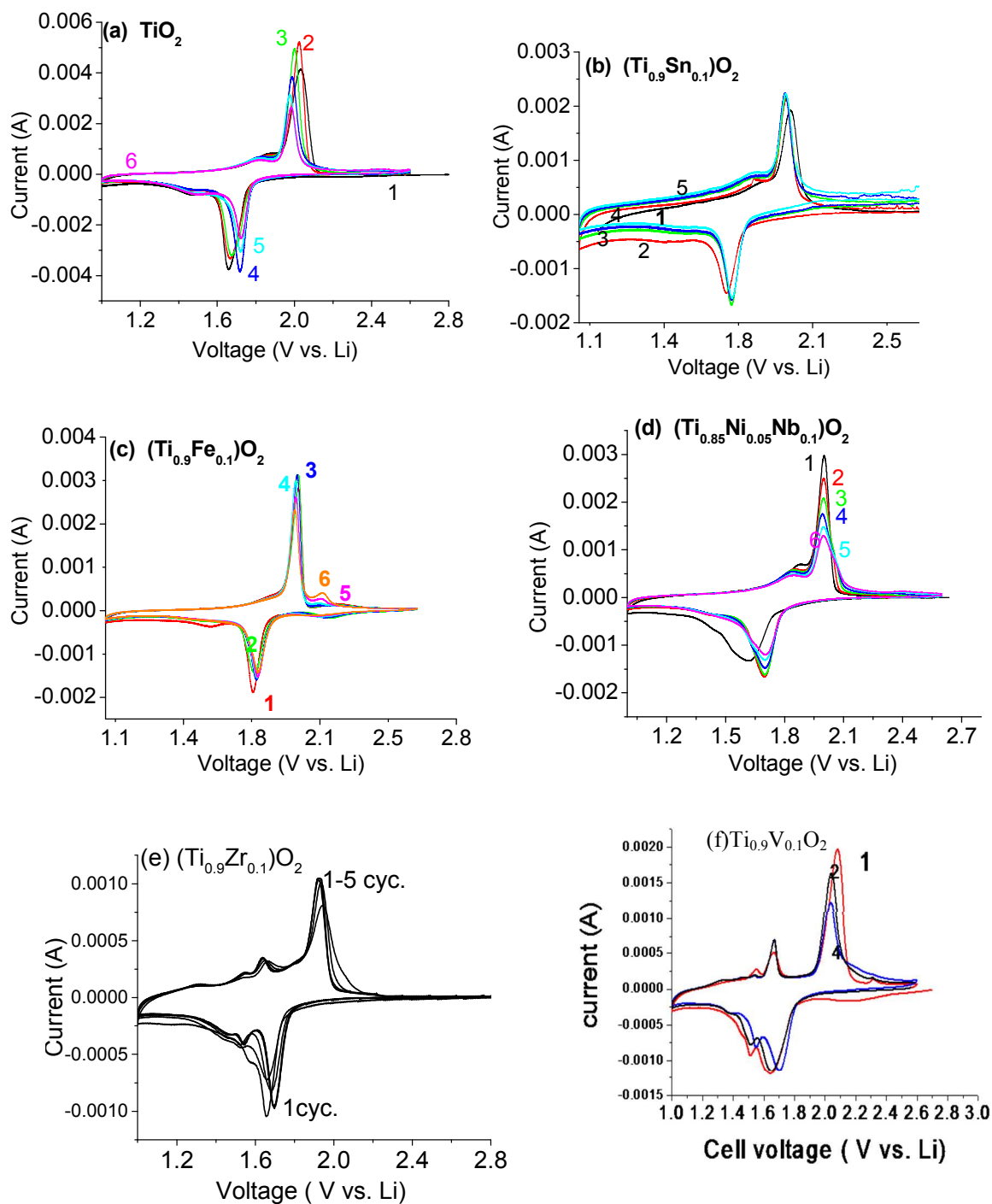


**Figure 7.** Capacity vs. cycle plots of pure and doped TiO<sub>2</sub> from 1<sup>st</sup> to at least 60 cycles in the voltage range 1.0 – 2.6 V vs. Li with a current density of 130 mA g<sup>-1</sup>. Filled and open symbols represent discharge and charge capacities, respectively.

**Table 3** Capacity of transition-metal containing titanium dioxides between 1.0 - 2.6 V vs. Li atthe current density  $130 \text{ mA g}^{-1}$ 

Compound	First cycle capacity ( $\pm 3 \text{ mAh/g}$ )		10 <sup>th</sup> cycle capacity ( $\pm 3 \text{ mAh/g}$ )		60 <sup>th</sup> cycle capacity ( $\pm 3 \text{ mAh/g}$ )		ICL ( $\pm 3 \text{ mAh/g}$ )	Capacity fade (%) 2 <sup>nd</sup> -60 <sup>th</sup> cycle
	Charge	Discharge	Charge	Discharge	Charge	Discharge	Discharge	Charge
	TiO <sub>2</sub>	190	235	129	122	73	74	45
(Ti <sub>0.9</sub> Fe <sub>0.1</sub> )O <sub>2</sub>	181	235	159	160	125	126	46	28
(Ti <sub>0.9</sub> Zr <sub>0.1</sub> )O <sub>2</sub>	220	255	199	202	161	162	29	24
(Ti <sub>0.9</sub> V <sub>0.1</sub> )O <sub>2</sub>	155	159	99	101	69	70	12	52
(Ti <sub>0.9</sub> Mn <sub>0.1</sub> )O <sub>2</sub>	153	213	134	136	87	88	40	43
0.1SnO <sub>2</sub> ·0.9TiO <sub>2</sub>	175	372	118	125	76	76	173	51
0.1NiO·0.05Nb <sub>2</sub> O <sub>5</sub> ·0.85TiO <sub>2</sub>	200	269	158	163	91	92	64	53

The cyclic voltammograms (CV) of pure TiO<sub>2</sub>, (Ti<sub>0.9</sub>Fe<sub>0.1</sub>)O<sub>2</sub>, 0.1SnO<sub>2</sub>·0.9TiO<sub>2</sub>, 0.1NiO<sub>0.05</sub>Nb<sub>2</sub>O<sub>5</sub>·0.85TiO<sub>2</sub>, Ti<sub>0.9</sub>Mn<sub>0.1</sub>O<sub>2</sub>, and Ti<sub>0.9</sub>V<sub>0.1</sub>O<sub>2</sub> are shown in Figure 8. The lower negative-current of the CV represents reduction of Ti<sup>4+</sup> to Ti<sup>3+</sup> and Li-ion intercalation, and the upper positive-part of the CV represents oxidation where Ti<sup>3+</sup> is oxidized back to Ti<sup>4+</sup> and Li-ion de-intercalation.<sup>40</sup> For the intercalation process, the main peak is between 1.7 – 1.8 V and for the de-intercalation process the main peak is at ~ 2.0 V. The features between the samples are quite similar with the exception of the Fe, Mn, Zr, and V-containing samples showing another positive feature presumably related to electrochemical activity of Fe, Mn, Zr, and V couples as postulated above for the differences in the charge curves. The overlapping nature of all 6 cycles indicates relatively-good reversibility of the charge-discharge reaction.



**Figure 7** Cyclic voltammograms of (a)  $\text{TiO}_2$ , (b)  $0.1\text{SnO}_2\cdot 0.9\text{TiO}_2$ , (c)  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ , (d)  $0.1\text{NiO}_{0.05}\text{Nb}_2\text{O}_5\cdot 0.85\text{TiO}_2$ , (e)  $\text{Ti}_{0.9}\text{Mn}_{0.1}\text{O}_2$ , and (f)  $\text{Ti}_{0.9}\text{V}_{0.1}\text{O}_2$  at a scan rate of  $0.058 \text{ mVs}^{-1}$  at room temperature. The numbers refer to cycle numbers.

#### 4. Conclusion

To explore transition-metal substitution in  $\text{TiO}_2$  and composite  $\text{TiO}_2$  anodes, samples were synthesized using the molten-salt method at  $410\text{ }^\circ\text{C}$ . Rietveld analysis of XRD and NPD data, as well as XPS and Raman analysis revealed that the major component in all compounds is anatase. TEM results show that the synthesized particles are  $\sim 5\text{-}25\text{ nm}$ . Transition metals  $M' = \text{Fe, Zr, Mn, and V}$  result in a doped compound while  $M' = \text{Sn and Nb/Ni}$  result in a composite compound. BET surface-area analysis show that  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  has the largest surface-area of  $\sim 159\text{ m}^2\text{g}^{-1}$  while  $(\text{Ti}_{0.9}\text{V}_{0.1})\text{O}_2$  has the smallest surface-area of  $\sim 74\text{ m}^2\text{g}^{-1}$ , with  $(\text{Ti}_{0.9}\text{Fe}_{0.1})\text{O}_2$ ,  $(\text{Ti}_{0.9}\text{Mn}_{0.1})\text{O}_2$ , and  $0.1\text{NiO}\cdot 0.05\text{Nb}_2\text{O}_5\cdot 0.85\text{TiO}_2$  having surface areas that are comparable with pure  $\text{TiO}_2$ . Electrochemical studies, galvanostatic charge/discharge and cyclic voltammetry, show that  $(\text{Ti}_{0.9}\text{Zr}_{0.1})\text{O}_2$  features the best battery-performance, of  $160\text{ mAh/g}$  at the end of the  $60^{\text{th}}$  cycle, of any of the electrodes studied (including pure  $\text{TiO}_2$ ) with only  $\sim 24\%$  capacity fade between 2 to 60 cycles. The composite electrode  $0.1\text{SnO}_2\cdot 0.9\text{TiO}_2$  exhibits the highest irreversible capacity-loss of  $173\text{ mAh g}^{-1}$  with capacity fade of  $51\%$ . Extra features in the charge and CV profiles of the  $M' = \text{V, Zr, Fe and Sn}$  samples were observed which indicate the possibility of the electrochemical activity of another redox couple.

Overall, performance is not necessarily improved by doping. The observed multiphase composite-anodes show no significant enhancement of capacity retention, while certain single-phase substitutions, likely depending on the oxidation state of the substituting cation, results in clear performance enhancements. Indications show isovalent substitutions with the molten-salt method provides the best battery performance. This work shows that in order to systematically improve the electrochemical performance by homogeneous doping (direct cation-substitution) or heterogeneous doping (the formation of secondary phases), samples have to be synthesized under

identical conditions. This has to be undertaken in conjunction with systematic determination of particle-size, extent of Mn, Zr doping in to TiO<sub>2</sub>, preparation time (generally synthetic parameters) and surface-area and the same electrochemical controls (comparing against samples with similar values for these parameters) in order to definitively state whether a doping regime does improve performance or whether there are other factors that contribute to the changes.

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