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ARTICLE

Graphitic carbon nitride (g-C₃N₄) as a metal-free catalyst for thermal decomposition of ammonium perchlorate

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Development of metal-free and environmentally friendly catalysts is great significant for thermal decomposition of ammonium perchlorate (AP). In the present study, graphitic carbon nitride (g-C₃N₄) has been demonstrated to possess intrinsic catalytic activity for thermal decomposition of AP. Adding 10 wt% g-C₃N₄ to AP decreases the decomposition temperature by 70 °C and the activation energy (E_a) by 119.8 kJ·mol⁻¹, respectively. Moreover, the apparent decomposition heat of AP in the presence of 10 wt% g-C₃N₄ reaches up to 1362.6 J·g⁻¹, which is much higher than that of the pure AP (574.2 J·g⁻¹). Furthermore, a possible catalytic mechanism on the thermal decomposition of AP with g-C₃N₄ has been proposed. The unique surface structure of g-C₃N₄ consisting of triazine units connected by planar amino groups can be favourable for the adsorption and diffusion of perchloric acid via Lewis acid-base interactions, which decreases the reaction activation energy of AP and facilitates the formation of superoxide radical anions (•O₂⁻) and holes (h⁺), leading to the oxidation reaction of ammonia more completely in the catalytic decomposition of AP.

Introduction

Ammonium perchlorate (AP), as the most common oxidizer, plays a key role in composite solid rocket propellant, which generally accounts for 60-90% of the total mass of the propellant¹. The thermal decomposition process of AP directly influences the combustion process of the propellant. A lower high-temperature thermal decomposition (HTD) temperature and reaction activation energy usually cause a shorter ignition delay time, and a higher burning rate². It is widely accepted that decreasing on-set temperature of HTD and increasing decomposition heat of AP are important to improve the performance of propellants. Therefore, development of excellent catalysts is urgent requirements for the decomposition of AP. To date, various catalysts have been reported for AP thermal decomposition, especially transition metal oxides, for example, Mn₃O₄^{3,4}, CoO^{5,6}, MgAl₂O₄⁷, MnO₂⁸ and Al(OH)₃·Cr(OH)₃⁹ have been proved to be quite effective on thermal decomposition of AP. However, these catalysts suffer from many inevitable disadvantages, such as the high toxicity of heavy metal ions, high cost, and complicated preparation process, which results in environmental pollution and greatly limits their applications in modern military and industrial fields. Therefore, development of metal-free and environmentally friendly catalysts for AP thermal decomposition is highly desirable.

Recently, two dimension graphitic carbon nitride (g-C₃N₄) as a novel polymeric semiconductor has received significant attention owing to its high nitrogen content as well as excellent

chemical and thermal stability¹⁰⁻¹⁵. Additionally, g-C₃N₄ is low cost and environmentally friendly because it can be easily prepared by condensation of urea, dicyandiamide or thiourea at elevated temperatures and does not contain any metal elements¹⁶⁻¹⁸. It has been found several applications in photo catalytic fields, sensing, and bio-imaging¹⁹⁻²². Nevertheless, the application of g-C₃N₄ as a catalyst for AP thermal decomposition has not yet been reported.

In the present study, for the first time we discovered that g-C₃N₄ can be a novel metal-free and environmentally friendly catalyst for thermal decomposition of AP. It can effectively decrease the activation energy of AP decomposition from 216.0 kJ·mol⁻¹ to 122.6 kJ·mol⁻¹. Moreover, the HTD temperature of AP was reduced by 70 °C and the heat release was increased by 788.4 J·g⁻¹ in the presence of 10 wt% g-C₃N₄. Furthermore, a possible mechanism of the thermal decomposition of AP with g-C₃N₄ has been discussed. The unique surface structure of g-C₃N₄ consisting of triazine units connected by planar amino groups can be favourable for the adsorption and diffusion of perchloric acid via Lewis acid-base interactions, which decreases the reaction activation energy of AP and facilitates the formation of superoxide radical anions and holes, leading to the oxidation reaction of ammonia more completely in the catalytic decomposition of AP. Thermal gravity analysis-Fourier transform infrared (TGA-FTIR), as a special technic, was used to analyze catalytic mechanism of the thermal decomposition of AP by real-time detecting the products during the decomposition process.

Experimental section

Chemicals and Apparatus

Dicyandiamide (99%), Perchloric Acid (99.999%) and AP (AR) were obtained from Aladdin (Shanghai, China). Program temperature furnace was obtained from Samsung instrument (Xiangtan, China). The mortar was obtained from Xn Nets (Shanghai, China). All reagents are of analytical grade and used without further purification.

Preparation of g-C₃N₄

G-C₃N₄ was synthesized by previously reported method¹⁰. Briefly, 3g dicyandiamide was added into the furnace with three heating step. In the first step, the furnace temperature was operated at a heating rate of 10 °C•min⁻¹ in air over a temperature range of 25-300 °C. And then at a heating rate of 5 °C•min⁻¹ over a temperature range of 300-550 °C. Last step, furnace temperature was kept at 550 °C for 4h. After naturally cooled to room temperature, g-C₃N₄ with a faint yellow colour was obtained. Afterwards, the g-C₃N₄ was grinding about 10 min to obtained ultra-fined powered in the mortar.

Sample Characterization

Powder X-ray diffraction (XRD) patterns were collected from the prepared samples on a Philips X'Pert Pro X-ray diffractometer (PANalytical, Holland) employing Cu K_{α1} radiation ($\lambda = 0.15418$ nm). The detailed testing conditions were described as follows: the scan rate (2θ) was 0.05° s⁻¹, the accelerating voltage was 40 kV, and the applied current was 80 mA. Field-emission scanning electron microscopy (FESEM) measurements were performed on an Ultra 55 microscope (ZEISS Company, The German) with an acceleration voltage of 15.0 kV. Fourier transform infrared (FT-IR) spectra were recorded on a Nicolet-5700 FTIR spectrometer using pressed KBr pellets to test the chemical bonding of the samples from 4000 to 225 cm⁻¹. UV-vis spectra were measured on a UV-3150 of ultra-violet visible-near infrared spectrophotometer (Shimadzu, Japan). X-ray photoelectron spectroscopy (XPS) was performed with an ESCALAB 250 electron spectrometer using Al K_α irradiation.

Catalytic measurements

To test the catalytic effect of g-C₃N₄ materials on the decomposition of AP, AP (AR, d₅₀:135 μm) and g-C₃N₄ materials with different weight ratios were mixed for 30 min. Then the resulting mixture was detected by thermo-gravimetric analysis/differential scanning calorimetry (TGA-DSC) using Mettler Toledo TGA-DSC1-1100LF at a heating rate of 10 °C•min⁻¹ in a static N₂ atmosphere over the temperature range of 25-500 °C with Al₂O₃ as reference. The contents of g-C₃N₄ hybrids used in AP were 1, 3, 5 and 10 wt%, respectively.

Results and discussion

Preparation and characterization of g-C₃N₄

The g-C₃N₄ was synthesized by calcining the dicyandiamide via the previously reported approach¹⁰. According to the weight (2.12 g) of product, the calculated yield was 70.6%. The morphology of the prepared g-C₃N₄ was observed by FESEM. As shown in Figure 1a, The FESEM image of g-C₃N₄ shows obviously layered structure, indicating the g-C₃N₄ consisted of graphitic planes stacking along the c-axis.

The XRD pattern of g-C₃N₄ is presented in Figure 1b. It can be clearly seen that typical XRD peaks of bulk g-C₃N₄ can be observed and all diffraction peaks are in good agreement with the hexagonal nitride carbon structure with the lattice constants $a = 0.4742$ nm and $c = 6.7205$ nm, which is in accord with the literature values of JCPDS No. 87-1526. The strong XRD peak at 27.50° is originated from the (002) interlayer diffraction of graphitic-like structures, corresponding to an interlayer distance of $d = 0.326$ nm¹². The low angle diffraction peak at 13.3° ($d = 0.663$ nm), which derived from in-planar repeated triazine units.

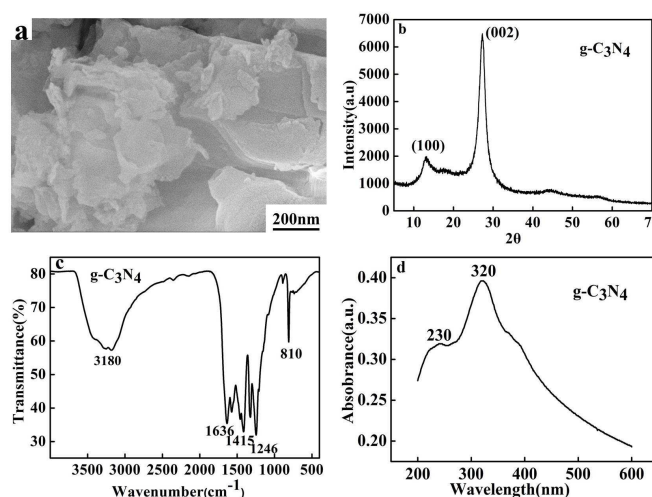


Figure 1. FESEM image(a), XRD pattern(b), FT-IR spectrum (c), and UV-vis spectrum of g-C₃N₄ (d).

Figure 1c shows the typical FT-IR spectrum of the as-prepared g-C₃N₄. The sharp band at 810 cm⁻¹ is ascribed to the breathing of the triazine units. The peaks at 1246, 1415, and 1636 cm⁻¹ correspond to the typical stretching modes of CN heterocycles, demonstrating the formation of extended networks of C–N–C bonds¹⁴. The broad bands between 3000 and 3400 cm⁻¹ are attributed to the secondary and primary amines²³. The UV-vis spectrum of g-C₃N₄ is shown in Figure 1d. The adsorption of amino peak is located at 230 nm and the strong absorption band at 320 nm was typical of carbon and nitride bond in conjugation^{16,17}. All the results demonstrated that g-C₃N₄ has been successfully prepared.

Thermal decomposition of AP catalyzed by g-C₃N₄

Different amounts of g-C₃N₄ are mixed as additives with AP to study the catalytic behaviour on the thermal decomposition of AP. The catalytic performance of g-C₃N₄ in the thermal

decomposition of AP was investigated by TGA-DSC measurements as shown in Figure 2.

Figure 2a shows the DSC curve of the decomposition of pure AP. Three peaks centred at 245.5, 338.9 and 454.4 °C can be observed. The endothermic peak at 245.5 °C is attributed to the crystallographic transition of AP from orthorhombic to cubic¹. Two exothermic peaks at 338.9 and 454.4 °C are ascribed to the low-temperature thermal decomposition (LTD) and the HTD, respectively^{2,24,25}. However, when g-C₃N₄ was added to AP, the cases were apparently changed. As shown in Figure 2c, with the addition of the g-C₃N₄, HTD process of AP disappeared to show a sole exothermic process in the temperature range from 384.4-390.1 °C, indicating that the AP thermal decomposition rate was enhanced, while no change was observed for the phase transition temperature of AP. Compared with the HTD temperature of pure AP, the decomposition temperature of the sample with addition of 10 wt% decrease by 70 °C. From the Figure 2b (DSC curves), two exothermic peaks are clearly observed for pure AP from 250 to 500 °C, while only one exothermic peak is presented for the mixture of AP with 10 wt% g-C₃N₄, which located at 384.4 °C.

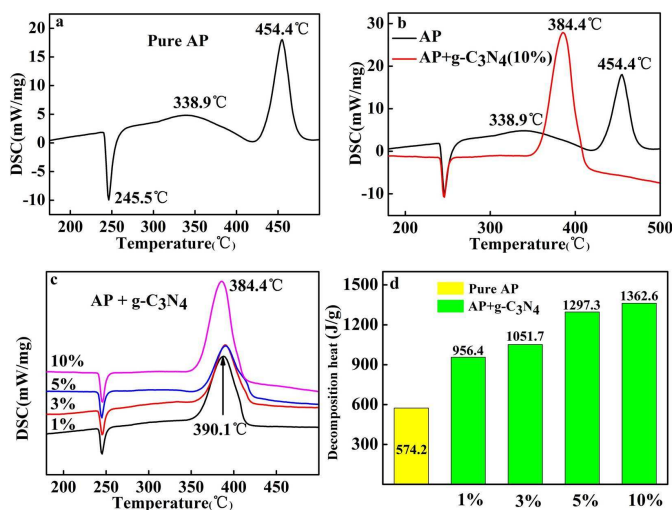


Figure 2. DSC curves of pure AP (a), AP mixed with 10 wt% as prepared g-C₃N₄ at a heating rate of 10 °C·min⁻¹ (b), AP mixed with g-C₃N₄ (1 wt%, 3 wt%, 5 wt%, 10 wt%) at a heating rate of 10 °C·min⁻¹ (c), The catalytic effect comparison of no catalyst and g-C₃N₄ (d).

Moreover, with increasing the amounts of g-C₃N₄ in AP, the decomposition heat reduced, accompanying by a decrease in the maximum decomposition temperature (Figure 2c). The decomposition heat of AP in the absence and presence of g-C₃N₄ (10 wt%) were determined according to the integral area of the exothermic process²⁶. The exothermic heat of AP in the presence of 10 wt% g-C₃N₄ is about 1362.6 J·g⁻¹, which is much higher than that of pure AP (574.2 J·g⁻¹, Figure 2d).

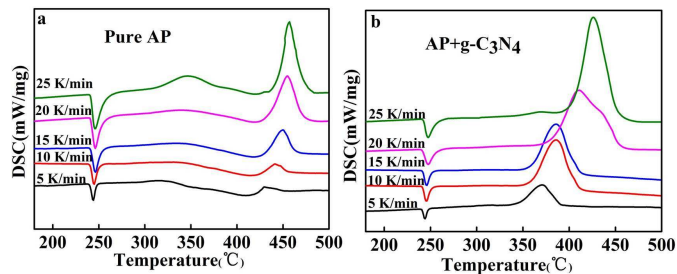


Figure 3. DSC curves of pure AP (a) and AP mixed with 10 wt% as-prepared g-C₃N₄ (b) at different heating rates.

In order to further study catalytic properties of the g-C₃N₄ for AP thermal decomposition, g-C₃N₄ was premixed with AP in a mass ratio 1: 9 for DSC tests at different heating rates (Figure 3). From the exothermic peak temperature as a function of heating rate, several important kinetic parameters for AP decomposition with g-C₃N₄ additives can be calculated. The relationship between decomposition temperature of AP and heating rate can be described by the Kissinger correlation^{5,27} in the eq (1).

$$\ln\left(\frac{\beta}{T_p^2}\right) = \ln\left(\frac{AR}{E_a}\right) - \frac{E_a}{RT_p} \quad (1)$$

Where β is the heating rate in degrees Celsius per minute, T_p is the peak temperature, R is the ideal gas constant, E_a is the activation energy, and A is the pre-exponential factor. According to eq. (1), the term $\ln(\beta/T_p^2)$ varies linearly with $1/T_p$, yielding the kinetic parameters of activation energy from the slope of the straight line and of pre-exponential factor from the intercept.

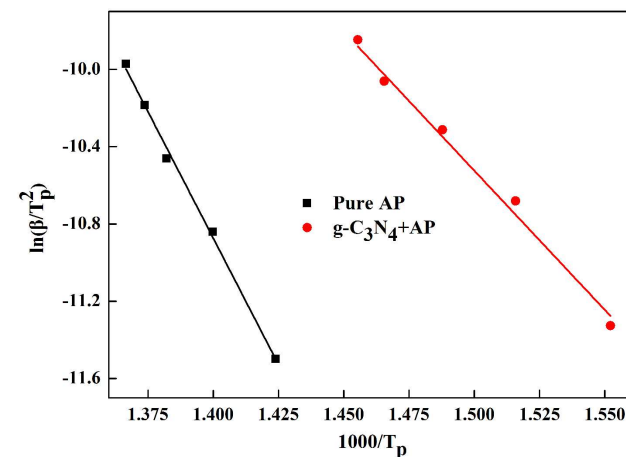


Figure 4. Dependence of $\ln(\beta/T_p^2)$ on $1/T_p$ for AP and mixtures of AP with 10 wt% g-C₃N₄ additives. Scatter points are experimental data and lines denotes the linear fitting results.

Figure 4 shows the experimentally measured $\ln(\beta/T_p^2)$ versus $1/T_p$ with and without g-C₃N₄ additives. For pure AP, the activation energy of HTD was calculated to be 216.0 kJ·mol⁻¹, which is close to the value previously reported in the literature⁶. However, the activation energy of AP decomposition in the presence of g-C₃N₄ additives becomes as small as 119.8 kJ·mol⁻¹. Therefore, g-C₃N₄ as a

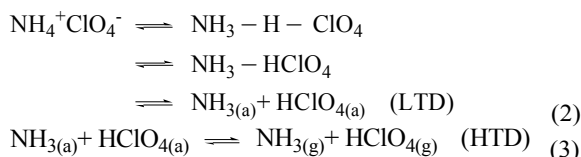
unique metal free substance in promoting ammonium perchlorate decomposition was one of excellent catalyst (Figure S3, ESI).

Catalytic mechanism of g-C₃N₄ for AP thermal decomposition

In order to further identify the role of g-C₃N₄ in AP thermal decomposition, the morphology and surface structure of g-C₃N₄ before and after reaction were studied by FESEM, FT-IR, UV-vis and XPS spectra. Figure 5 shows the FESEM images of the g-C₃N₄ sample (a) and g-C₃N₄ residual (b). It can be seen that the morphology of g-C₃N₄ was not obviously changed after reaction. Furthermore, the purities of g-C₃N₄ sample was confirmed by the XPS date (Figure S1). In addition, according to the fact that the FT-IR spectra, UV-vis absorption, and XPS spectra²⁸ (Figure 6) of g-C₃N₄ was almost the same before and after reaction, confirming that g-C₃N₄ acted as a catalyst and is not damaged after reaction with at least 10 times the amount of ammonium perchlorate.

On the basis of the related references, a possible mechanism of thermal decomposition of AP was proposed.

The mechanism of AP thermal decomposition was firstly proposed by Jacobs²⁹. The first decomposition step of AP involved a solid-gas multiphase reaction containing LTD and HTD process as follows²⁶: several kinetic parameters are summarized in Table S1.



NH₄⁺ClO₄⁻ corresponding to the pair of ions (NH₄⁺ and ClO₄⁻) in the AP lattice. The LTD has been demonstrated to be a heterogeneous process, including a proton transfer from NH₄⁺ to ClO₄⁻ to form NH₃ and HClO₄, the adsorption of NH₃ and HClO₄ in the porous structure⁵, and finally the decomposition of HClO₄ and reaction with NH₃^{29,30}. Alternatively, the high-temperature exothermic process is ascribed to the oxidation of NH₃ by HClO₄ in the gas phase^{1,26,31}.

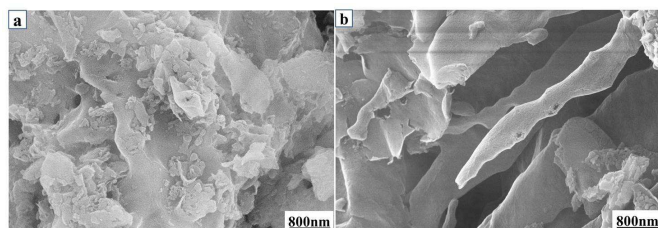


Figure 5. FESEM images of g-C₃N₄ sample (a) and g-C₃N₄ residual (b).

Why could g-C₃N₄ catalyze the AP thermal decomposition? It was reported that the activation energy of AP decomposition was related to the LTD and HTD step, which changed

appreciably in the catalysed systems, indicating that g-C₃N₄ influenced the primary dissociation of AP into NH₃ and HClO₄.

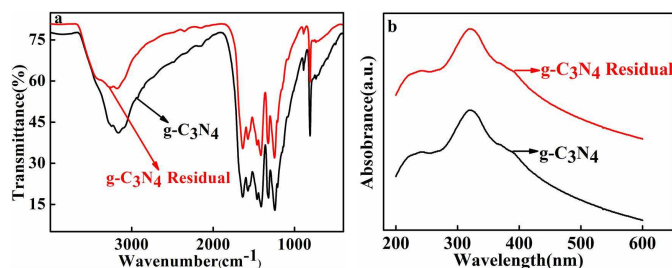


Figure 6. FT-IR spectra (a), UV-vis spectra (b) of g-C₃N₄ and g-C₃N₄ residual.

Meanwhile, HClO₄ was the key chain carriers in the decomposition of AP in its primary stages because it was adsorbed in the pores of AP and prevented the continuous decomposition of AP³². The unique surface structure of g-C₃N₄ was consisted of triazine units connected by planar amino groups (Figure 7), which can be considered as a Lewis base. Thus, HClO₄ will be absorbed on the surface of g-C₃N₄ via the Lewis acid-base interaction (Figure S4, ESI), leading to the shift of the equilibrium to the right-hand side (eq. (2)). Thus the Lewis acid-base interaction between g-C₃N₄ and HClO₄ might decrease the activation energy, leading to the acceleration of thermal decomposition of AP.

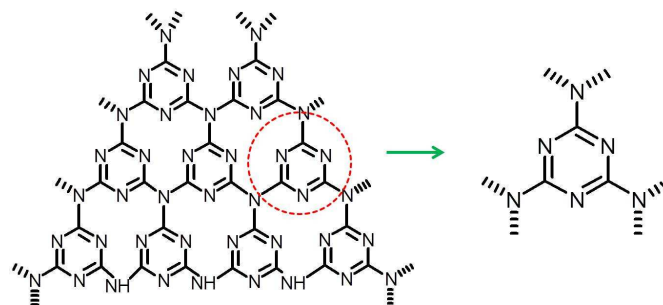


Figure 7. Triazine-based connection pattern of g-C₃N₄.

On the other hand, g-C₃N₄ has a band gap of approximately 2.7 eV¹⁷ (Figure S2) with a conduction band potential at -1.3 eV vs. RHE, which is easy to meet the requirements of thermal excitation¹⁶. Therefore, the conduction-band electrons (e_{cb}⁻) and valence band holes (h⁺) could be generated on the surface of g-C₃N₄ when g-C₃N₄ was excited by a heating energy greater than the band gap energy^{13,14}. During the catalytic process, the generated electrons could react with HClO₄ molecular, reducing it to a superoxide radical anion •O₂⁻. The thermo-generated •O₂⁻ and h⁺ have powerful oxidation ability, which could further react with NH₃ to form H₂O, NO₂ and N₂O¹⁷.

For the purpose to detect the products of thermal decomposition of AP, TGA-FTIR, as a special analytical instrument, was used to analyze the whole decomposition process by real-time monitoring of FTIR. TGA curve was shown in Figure 8. Figure 9 shows the three-dimensional FTIR spectra of AP decomposition with the 10 wt% additives of g-C₃N₄.

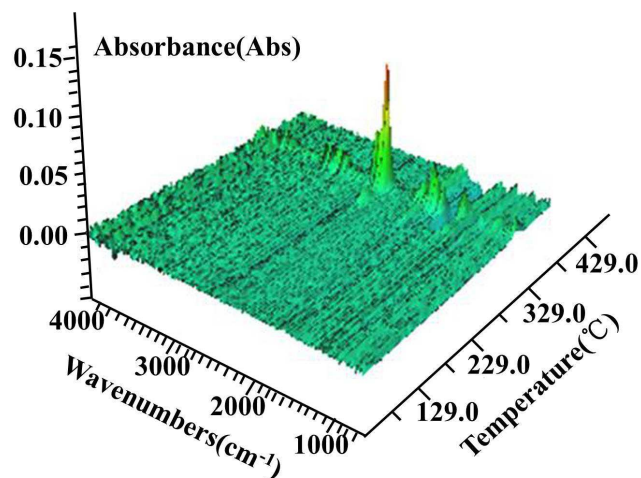


Figure 8. Three-dimensional TGA-FTIR spectra of the decomposition products of AP during thermal decomposition.

The peaks shifted to a higher temperature than that of the corresponding DTG curve because of the delay time between the gas generation and its detection by the FTIR instrument.

In the TGA curve of AP, two characteristic weight loss step are correspond to the LTD and HTD stages which weight loss rate reach to 9.49 and 87.11%, respectively. The peak temperature of AP decomposition, 382.6 °C, has a good relationship with three-dimensional FTIR spectrum with the strongest peak position.

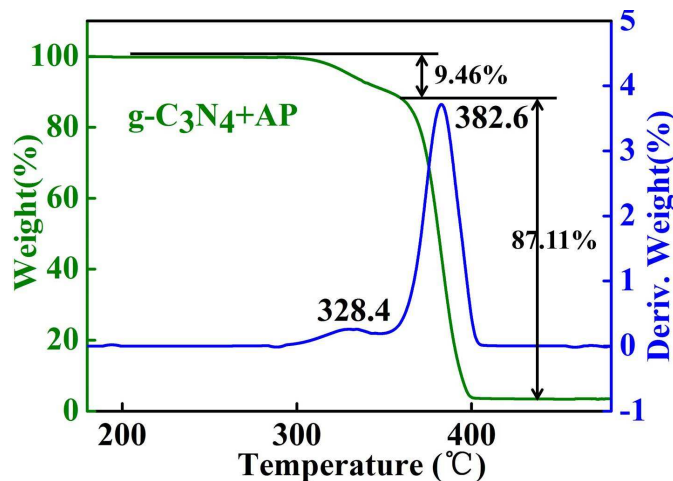


Figure 9. TGA curve of the AP with 4 wt% additives of $g\text{-C}_3\text{N}_4$

Fig .10 shows the FTIR spectra of the gas products during decomposition at their respective peaks. All of the evolved products result from the two decomposition stages of LTD and HTD segment (310-350 and 350-400 °C). The gas product at 408 °C were identified as H_2O , NH_3 (3400-3650 and 1650-1620 cm^{-1}), HCl (1750-3000 cm^{-1}), N_2O , NO_2 (2202-2238, 1380-1320 and 840-800 cm^{-1}) and ClO_3 (1000-900). In addition, the gas products of decomposition process at 418, 378, 358 and 298

°C were also confirmed the existence of the above gas. The date of TGA-FTIR spectroscopy showed that the main gas products of AP were H_2O , HCl , N_2O , NO_2 and ClO_3 .

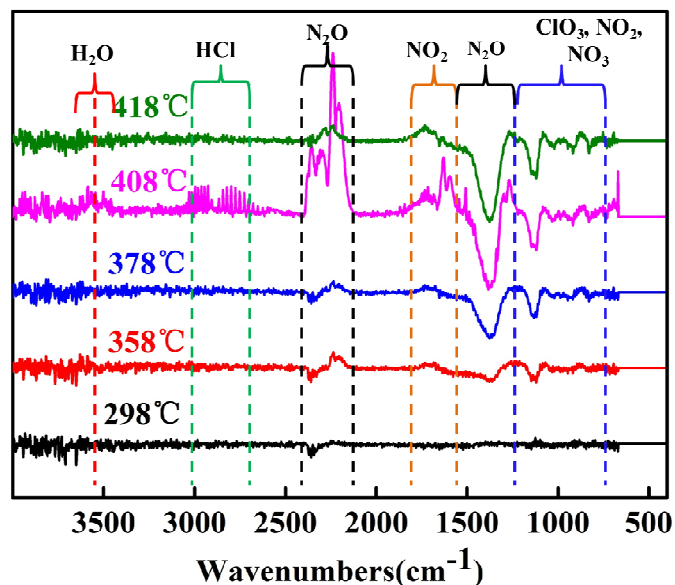


Figure 10. FTIR spectra of gas products during decomposition at respective peaks.

Meanwhile, a series of reactions increasing the exothermic heat of the thermal decomposition process occurred on the surface of $g\text{-C}_3\text{N}_4$. Thus, $g\text{-C}_3\text{N}_4$ not only decreased the activation energy of AP decomposition during the LTD and HTD step^{2,5}, but also promoted the reduction of HClO_4 and the oxidation of NH_3 , so that the decomposition temperature of AP reduced, or even the decomposition stage concentrated in one step, and the heat release also increased.

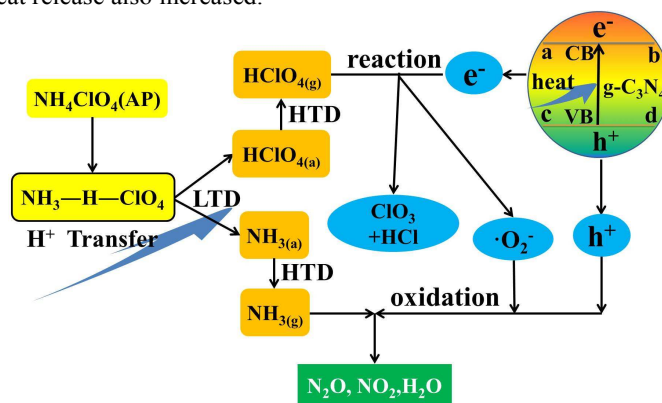


Figure 11. Schematic of the thermal decomposition process of AP with $g\text{-C}_3\text{N}_4$.

In brief, the thermal decomposition reaction of AP in the presence of $g\text{-C}_3\text{N}_4$ as the catalyst may proceed as shown in Figure 11.

Conclusions

In summary, g-C₃N₄ has been proved to be a metal-free and environmentally friendly catalyst for thermal decomposition of AP for the first time. The HTD temperature of AP apparently decreased followed by a significant increase in the decomposition heat. Notably, the catalytic performance was directly related to the g-C₃N₄ content. A possible catalytic mechanism of g-C₃N₄ for AP thermal decomposition was also proposed. The triazine units connected by planar amino groups of g-C₃N₄ could be favorable for the adsorption and diffusion of perchloric acid via Lewis acid-base interactions, which decreased the activation energy of AP decomposition. And the semiconducting g-C₃N₄ produced e_{cb}⁻ and h⁺ that promoted the reduction of HClO₄ and the oxidation of NH₃, which boosted the AP thermal decomposition. The developed catalyst for AP thermal decomposition had several distinctive advantages: 1) the preparation process of g-C₃N₄ was simple, easy to perform, and cost-effective; 2) g-C₃N₄ did not contain any metal elements or poisonous substance, thus it was metal-free and environmentally friendly. These advantages made g-C₃N₄ promising as a low cost, metal-free, and environmentally friendly modifier in AP-based composite solid rocket propellants.

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Notes and references

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