RSC Advances

This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. This *Accepted Manuscript* will be replaced by the edited, formatted and paginated article as soon as this is available.

You can find more information about *Accepted Manuscripts* in the Information for Authors.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard Terms & Conditions and the Ethical quidelines still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.

www.rsc.org/advances

Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

ARTICLE TYPE

Controlled Growth of Hexagonal Zn2GeO4 Nanorod on Carbon Fibers for Photocatalytic Oxidation of p-Toluidine

Guohua Jiang,**a,b,c* **Bolin Tang,***a,b* **Hua Chen,***a,b* **Yongkun Liu,***a,b* **Lei Li,***a,b* **Qing Huang,** *a,b* **and Wenxing Chen** *a,b,c*

⁵*Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX* **DOI: 10.1039/b000000x**

In this paper, the hexagonal Zn2GeO⁴ nanorods grown on the surface of carbon fibers (CFs) that pre-activated by sodium hypochlorite were prepared by a facile solvothermal method.

- ¹⁰**The possible growth mechanism had been investigated by theoretical calculation and simulation experiment by growth of Zn2GeO⁴ on 2D flat surface of graphene. The (113) crystal facet of Zn2GeO⁴ nanorods attached to CFs surface was the most stable structure. Due to the synergistic effect between**
- **photocatalytic acivity of Zn2GeO⁴** ¹⁵**and excellent adsorption capacity of CFs, the resultant Zn2GeO⁴ /CFs composites exhibited excellent photocatalytic activity for oxidation of ptoluidine.**

In the past decades, semiconductor photocatalysis has attracted ²⁰considerable attention owing to their applications in environmental purification,^[1] water splitting,^[2] and conversion of solar energy into electrical energy,^[3] *etc*. It is well known that when the surface of semiconductor absorbs photons and its energy is equal to or higher than that of the band gap. The low-

- ²⁵energy electron of valence band will be excited to conduction band, and electron-hole pairs will be produced on the surface of semiconductor. Photo-excited electron has a higher reducing power, and photo-excited hole has a higher oxidizing power. If these photo-excited electron-hole pairs do not recombine, they ³⁰would have the reactions of reduction and oxidation,
- respectively.[4]

The development of highly selective and environmentally benign chemical conversion processes to synthesize chemical specialties is an important subject in green chemistry. ³⁵Unfortunately, the required selectivity often comes at the expense of specially designed metal catalysts or reagents which have adverse environmental effects.^[5] One encouraging approach is to use nontoxic catalysts such as semiconductor photocatalysts in the presence of sunlight, which is a safe and sustainable energy

- 40 source, as a driving force for the reaction.^[6] For example, aromatic nitro-compounds can be reduced in the presence of sacrificial electron donors.^[7] The selective photocatalytic oxidation of amines to imines using molecular oxygen as oxidant was reported over an amine-functionalized metal-organic-
- 45 framework photocatalyst.^[8] Recently, the selective oxidation of alcohols was achieved under visible-light irradiation in a system containing dye-sensitized $TiO₂$ and nitroxyl radicals (such as

2,2,6,6-tetramethylpiperidinyloxyl, TEMPO).^[9] p-Nitrotoluene belongs to the group of aromatic nitro compounds which have ⁵⁰widely used in the dye pharmaceuticals pesticides and other organicsynthesis.^[10] The photoinduced synthesis of pnitrotoluene should attract considerable interest in view of pursuing environmentally 'benign' or 'green' synthesis, since it consumes low-energy photons and occurs under atmospheric 55 pressure and at room temperature.

Zn₂GeO₄, as an important wide-band-gap semiconductor photocatalyst, has shown good activities for photocatalytic synthesis due to its optical and electrochemical properties.^[11] Compared with the traditional photocatalysts, such as $TiO₂$ or 60 CdS, Zn₂GeO₄ has a low toxicity, low cost, high photocatalytic activity and photostability.[12] Despite these advantages, the practical applications of semiconductor photocatalysts need to deal with their aggregation and separation.^[13] To solve these problems, an ideal way is to grow or immobilize these 65 photocatalytic nanoparticles on certain substrates. Carbon fibers (CFs) were a new class of flexible materials with high mechanical strength, superior electroconductibility and excellent corrosion resistance. Meanwhile, they could supply a large surface area, which is critical for nanostructure-based π ⁰ photovoltaic technology.^[14] Therefore, CFs have been widely investigated as substrates in field of nanometer materials. Herein, hexagonal Zn_2GeO_4 nanorods grown on the surface of activited CFs were prepared by a facile solvothermal method (see detail preparation section in ESI). The possible growth mechanism had ⁷⁵been investigated by theoretical calculation and simulation experiment. The resultant Zn_2GeO_4/CFs composites exhibited excellent photocatalytic activity for oxidation of p-toluidine.

Firstly, the morphologies of products were characterized by SEM analysis. The CFs substrates are uniformly and compactly ⁸⁰covered by a large number of nanoparticles to form a rough surface, as shown in Fig. 1A, compared with the relatively smooth surface of pure CFs (Fig. 1B). From the SEM image of products (Fig. 1C), the rod-like nanoparticles grown radially on the surface of CFs is packed closely. Further magnification the ⁸⁵SEM image of nanorods, the regular hexagonal prism geometric shape at the terminal of them can be observed (Fig. 1D). The side length of hexagonal is around 30~50 nm. For further analysis the nanorods structure, they can be broken away from CFs through ultrasonic treatment. The TEM image of nanorods is shown in ⁹⁰Fig 1E. The length and diameter of nanorods are around 120 and

40 nm, respectively. The nanorods grow in the direction along the c-axis of the rhombohedral phenacite-type structure.^[15] The selected area electron diffraction (SAED) image of nanorods shown in Fig 1F reveals the single-crystalline nature of ⁵hexagonal nanorods. It is interesting to note that the resultant composites based on nanorods self-assembled on the CFs substrate is flexible and soft, which would favor the separation, recovery and reuse of the catalysts.

10 Fig. 1 SEM images of as-prepared Zn₂GeO₄/CFs with different magnification $(A, C \text{ and } D)$ and pristine CFs (B) , TEM image of Zn₂GeO₄ nanorods that break away from CFs through ultrasonic treatment (E) and SAED image of Zn_2GeO_4 nanorods (F).

- 15 The crystalline phase of as-synthesized products was further identified by X-ray diffraction (XRD) measurement. As shown in Fig. 2A, it can be found that the pristine CFs exhibit a broad peak located between 20° and 30° assigned as the d₀₀₂ layers, representing the presence of integral graphite crystal structure.^[14]
- ²⁰The as-synthesized products exhibit the typical diffraction peaks of rhombohedral Zn_2GeO_4 , whose lattice parameters are $a = b =$ 14.231, c = 9.53 Å (JCPDS 11-0687) except for the broad diffraction peak of pristine CFs. There is no trace of impurity phase under the instrument's resolution. The EDS of the products 25 further confirms the existence of C, Zn, Ge and O elements (Fig.

Fig. 2 XRD patterns of CFs and Zn₂GeO₄/CFs (A) and EDS spectrum of the as-prepared Zn₂GeO₄/CFs (B).

As known to all, the formation of composites was considerably related to surface properties of basic materials.^[16] For verification of the possible growth mechanism, the potential surface energy of contact surface of Zn_2GeO_4 and CFs were

- ³⁵calculated by first-principles calculations by the generalized gradient approximation (GGA) (see Fig. S1 in ESI). It can be found that the (410), (300) and (113) have the higher surface energies compared with other crystal facets (see Fig. S2 and Table S1 in ESI). For further confirmation the preferential ⁴⁰contact surface mentioned above, the interaction energies of CFs surface and Zn_2GeO_4 facets are estimated by constructed 3D periodic surface model of Zn_2GeO_4 and CFs. Generally, the interaction energy is estimated from the difference between the potential energy of the composites system, the potential energies
- 45 for the crystal surfaces of Zn_2GeO_4 crystals and the corresponding graphene model.^[17] The interactions of graphene and (113) facet of Zn_2GeO_4 is the strongest with an average interaction energy at -26.92 kcal/mol (see Fig. S3 and Table S1 in ESI). It indicates that the contact between Zn_2GeO_4 (113) facet
- ⁵⁰and CFs surface is the most stable. The crystal surface with high surface free energy act as nucleation sites to induce selective growth along a preferential growth direction.^[18] Therefore, we believe that it is the high surface energy at Zn_2GeO_4 nanorods centers, along with the high mobility of deposited Zn_2GeO_4
- ⁵⁵species, that was responsible for the formation and growth of the rod-like structures onto surface of CFs reported in this work. To verify this hypothesis, the Zn_2GeO_4 nanorods grown on flat surfaces of 2D graphene were prepared under the same conditions to simulate preparation of $\text{Zn}_2\text{GeO}_4/\text{CFs}$. As shown in 60 Fig. 3A, the large amount of Zn₂GeO₄ nanorods dispersed on the graphene can be observed. The heterojunction structure between Zn_2GeO_4 and graphene is shown in the HR-TEM image (Fig. 3B). The well-defined lattice fringes with the lattice spacing of 0.301 nm indexed to (113) plane of rhombohedral Zn_2GeO_4 can 65 be founded at the interface of graphene and edge of Zn_2GeO_4 . It suggests (113) crystal faces of Zn_2GeO_4 nanorods is referential contact surfaces for the deposition and growth.

Fig. 3 TEM image of Zn_2GeO_4 nanorods dispersed on the graphene (A) and 70 the d-spacing of (113) planes for Zn_2GeO_4 that attached onto the surface of 2D flat of graphene (B), the schematic representation for growth of Zn_2GeO_4 nanorods onto surfaces of CFs (C) and the SEM images of Zn₂GeO₄/CFs composites from pretreatment CFs by 30% H₂O₂ (D) or 5M HNO₃ (E).

⁷⁵On the basis of above results and analysis, a reasonable mechanism for describing formation of $\text{Zn}_2\text{GeO}_4/\text{CFs}$ composites

30

is proposed, as shown in Fig. 3C. After the oxidation treatment using sodium hypochlorite with medium oxidation ability, the surface of CFs will obtain many defects. As is well known, surface defects with high surface free energy act as nucleation

- ⁵sites to induce selective growth along a preferential growth direction.^[18] Zn_2GeO_4 crystals will grow preferentially from these high-energy sites. To minimize their surface energy, the highenergy (113) facets of Zn_2GeO_4 crystal will attach selectively to high-energy sites of the CFs, which forms the Zn_2GeO_4/CFs
- 10 composites. For the comparison, lower $(30\% \text{ H}_2\text{O}_2)$ or stronger (5M HNO³) oxidizing agent for pretreatment of CFs have been tested. As shown in Fig. 3D and 3E, due to the lower amount of surface defects on CFs surface, only small amount of Zn_2GeO_4 nanoparticles are covered onto CFs using 30% H_2O_2 as oxidizing
- 15 agent. In contrast, using 5M HNO₃ for pretreatment of CFs, large amount of Zn_2GeO_4 nanoparticles covered on the surface of CFs can be observed. These Zn_2GeO_4 nanoparticles are uniformly and compactly grown to form an open porous and rough structure.

Fig. 4 UV–Vis diffusion reflectance spectrum of Zn_2GeO_4/CFs (the inset 20 shows the relationship between $(ahv)^2$ and photon energy) (A), schematic illustration of photocatalytic oxidation mechanism of the p-toluidinne over Zn₂GeO₄/CFs composites under UV-light irradiation (B), HPLC of p-toluidine solutions after UV irradiation over Zn_2GeO_4/CFs composites (C), the mass spectrum of product with RRT at 1.59 min (D), the percent conversions (PC)

25 for oxidation of p-toluidine over CFs, pure Zn₂GeO₄ and Zn₂GeO₄/CFs tested under the same conditions (E) and reusability of Zn_2GeO_4/CFs for oxidation of p-toluidine (F).

The band gap of the as-prepared Zn_2GeO_4/CFs was ³⁰determined to be ~4.6 eV on the basis of the UV−vis diffusion reflectance spectrum, as shown in the inset of Fig. 4A. The potential of edges of the valence band (E_{VB}) and conduction band (E_{CB}) for the Zn_2GeO_4 nanorods are estimated to be 3.8 and -0.7 V (vs NHE) via the Mulliken electronegativity method, 35 respectively.^[19] The holes in the valence band (h_{vb}^+) would

oxidize water and/or part of p-toluidine in the water system. The excited electrons in the conduction band (e_{cb}) are trapped by molecular oxygen (O_2) to form superoxide ions (O_2^{\bullet}) . The e_{cb}^{\bullet} has enough potential to oxidiated p-toluidine (half-peak potential ⁴⁰ $E_{1/2}$ ^{red} = +0.16 V vs SHE) (Fig. 4B).^[20] The products during the photocatalytic oxidation were determined by Liquid

Chromatography-Mass Spectrometry (LC-MS) analysis. As shown in Fig. 4C, the relative retention time (RRT) of chromatographic peak of normal p-toluidine is located at 2.6 min.

- 45 After adding Zn_2GeO_4/CFs into reactive system, a new and intense chromatographic peaks located at 1.59 min can be observed after UV irradiation for 20 min. And the chromatographic peak (2.6 min) of p-toluidine is almost disappeared completely. It indicates p-toluidine has been 50 transformed to p-nitrotoluene based on the Mass Spectrometry (MS) analysis (Fig. 4D). For analysis the synergistic effect on photocatalytic activity, the percent conversions (PC) for oxidation of p-toluidine over CFs, pure Zn_2GeO_4 and Zn_2GeO_4/CFs are tested under the same conditions. As shown in
- ⁵⁵Fig. 4E, after UV irradiation for 20 min, the PC of p-toluidine is negligible over CFs which implies no photocatalytic ability for CFs. The PC is 83.28% for using Zn_2GeO_4 as catalyst. However, the PC can be further increased to 93.65% over Zn_2GeO_4/CFs . It indicates the presence of synergistic effect between Zn_2GeO_4 and
- ω CFs. The highest PC for Zn₂GeO₄/CFs can be attributed: i) the electron transfer between Zn_2GeO_4 and C will greatly retard the recombination of photo induced charge carriers and prolong electron lifetime.^[21] As demonstrated by photocurrent photocurrent transient response and electronchemical impedance
- ⁶⁵spectra (see Fig. S4 in ESI). The higher photocurrent and smaller arc radius of Zn_2GeO_4/CFs demonstrates its higher charge separation efficiency; ii) the CFs have an excellent adsorption capacity; iii) the dispersion of Zn_2GeO_4 nanorods grown on CFs are improved, leading to the more reaction sites. In order to test
- ⁷⁰the re-use performances of composite photocatalysts, the recycle experiment on the photocatalytic oxidation of p-toluidine solution is carried out. As shown in Fig. 4F, the efficiency of photocatalytic oxidation is still maintained without significant decline even after the six cycles. The excellent reuse performance 75 of the $\text{Zn}_2\text{GeO}_4/\text{CFs}$ may be resulted from the good binding property between Zn_2GeO_4 nanorods and carbon nanofibers.

Conclusions

In this work, the hexagonal Zn_2GeO_4 nanorods grown on the surface of CFs were prepared by a facile solvothermal ⁸⁰method. The possible growth mechanism had been investigated by theoretical calculation and simulation experiment. The (113) crystal facet of Zn_2GeO_4 crystal attached to CFs surface was the most stable structure. This hypothesis also has been verified by growth of Zn_2GeO_4 on 2D flat surface of graphene. Due to the ss synergistic effect between photocatalytic acivity of Zn_2GeO_4 and excellent adsorption capacity of CFs, the resultant $\text{Zn}_2\text{GeO}_4/\text{CFs}$ composites exhibited excellent photocatalytic activity for oxidation of p-toluidine. We believe that this new assembly route in solution for nanostructured CFs at mild conditions will offer a ⁹⁰new avenue to construct carbon-based catalytic materials for advanced applications in the fields of catalysis, energy, and environmental remediation.

Acknowledgements

This work was financially supported by the National Natural Science Foundation of China (51373155, 51133006), Public Technology Research Project of Zhejiang Province ⁵(2014C33G2060070) and "521 Talents Training Plan" in

Zhejiang Sci-Tech University (ZSTU).

Notes and references

a Department of Materials Engineering, Zhejiang Sci-Tech University, Hangzhou 310018, P. R. China. Tel: +86 571 86843527; E-mail address: ¹⁰*ghjiang_cn@zstu.edu.cn (G. Jiang)*

b National Engineering Laboratory for Textile Fiber Materials and Processing Technology (Zhejiang), Hangzhou 310018, P. R. China.
^c Kay Laboratom, of Advanced Textile Materials, and Manufac

 Key Laboratory of Advanced Textile Materials and Manufacturing Technology (ATMT), Ministry of Education, Hangzhou 310018, P. R. ¹⁵*China.*

†Electronic Supplementary Information (ESI) available: details of materials, activation of carbon fibers (CFs), preparation of Zn2GeO4/CFs composites, characterization, computational methods (Fig. S1), photocatalytic oxidation of p-toluidine, the surface energy of various

²⁰*facets of rhombohedral phase Zn2GeO⁴ (Fig. S2), the absolute value of interaction energy for graphite surface and various facets of rhombohedral phase Zn2GeO4 (Fig. S3), the surface energies of various crystal faces of Zn2GeO4 and graphene (Table S1) and the photocurrent transient response plots and electronchemical impedance spectra (EIS) of*

²⁵*as-prepared samples (Fig. S4). See DOI: 10.1039/b000000x/*

- 1 a) G. Jiang, R. Wang, Y. Wang, X. Sun, *Powder Technol.,* 2011, 212, 284-288. b) R. Wang, G. Jiang, Y. Ding, Y. Wang, X. Sun, X. Wang, W. Chen, *ACS Appli. Mater. Interfaces*, 2011, 3, 4154-4158. c) G.
- 30 Jiang, X. Zheng, Y. Wang, T. Li, X. Sun, *Powder Technol.*, 2011, 207, 465-469. d) R. Wang, G. Jiang, X. Wang, R. Hu, X. Xi, Y. Zhou, S. Bao, T. Tong, S. Wang, T. Wang, W. Chen, *Powder Technol.*, 2012, 228, 258-263. e) G. Jiang, R. Wang, X. Wang, R. Hu, Xiaoguang Xi, Y. Zhou, S. Wang, T. Wang, W. Chen, *ACS Applied Mater. Interfaces*, ³⁵2012, 4, 4440-4444.
- 2 a) W. Chen, M. Chu, L. Gao, L. Mao, J. Yuan, W. Shangguan, *Appl. Surface Sci.*, 2014, 324, 432-437. b) M.-C. Hsieh, G.-C. Wu, W.-G. Liu, W. A. Goddard III, C.-M. Yang, *Angew. Chem. Int. Ed.*, 2014, 53, 14216-14220. c) X. Zhang, B. Zhang, D. Huang, H. Yuan, M. Wang, Y. ⁴⁰Shen, *Carbon*, 2014, 80, 591-598.
- 3 a) S. H. Hwang, J. Yun, J. Jang, *Adv. Func. Mater.*, 2014, 24, 7619- 7626. b) M. J. Llansola-Portoles, J. J. Bergkamp, D. Finkelstein-Shapiro, B. D. Sherman, G. Kodis, N. M. Dimitrijevic, D. Gust, T. A. Moore, A. L. Moore, *J. Phys. Chem. A*, 2014, 118, 10631-10638. c) J.
- ⁴⁵Xu, T. J. K. Brenner, L. Chabanne, D. Neher, M. Antonietti, M. Shalom, *J. Am. Chem. Soc.*, 2014, 136, 13486-13489.
	- 4 S. Chen, H. Zhang, X. Yu, W. Liu, *Chin. J. Chem.* 2011, 29, 399*-*404.
- 5 M. Dinda, S. Chakraborty, S. Samanta, C. Bhatt, S. Maiti, S. Roy, Y. Kadam, P. K. Ghosh, *Environ. Sci. Technol.*, 2013, 47, 10535-10540.
- ⁵⁰6 A. Hakki, R. Dillert, D. Bahnemann, *Catal. Today*, 2009, 144, 154-159. 7 a) Ferry, J. L.; Glaze, W. H. *Langmuir* 1998, *14*, 3551. b) Flores, S. O.; Rios-Bernij, O.; Valenzuela, M. A.; Córdova, I.; Gómez, R.; Gutie*′*rrez, R. *Top*. *Catal*. 2007, 44, 507.
- 8 D. Sun, L. Ye, Z. Li, *Appli. Catal. B: Environ.*, 2015, 164, 428-432.
- ⁵⁵9 a) M. Zhang, C. Chen, W. Ma, J. Zhao, *Angew. Chem. Int. Ed.*, 2008, 47, 9730-9733. b) V. Jeena, R. S. Robinson, *Chem. Commun.*, 2012, 48, 299-301.
	- 10 S. Song, M. Xia, Z. He, H. Ying, B. Lü, J. Chen, *J. Hazard.Mater.*, 2014, 144, 532-537.
- ⁶⁰11 a) Q. Liu, Z.-X. Low, L. Li, A. Razmjou, K. Wang, J. Yao, H. Wang, *J. Mater. Chem. A*, 2013, 1, 11563-11569. b) Q. Liu, Y. Zhou, J. Kou, X. Chen, Z. Tian, J. Gao, S. Yan, Z. Zou, *J. Am. Chem. Soc.*, 2010, 132, 14385-14387. c) G. Jiang, B. Tang, X. Li, Z. Wei, X. Wang, W. Chen, J. Wan, L. Shen. *Powder Technol.*, 2014, 251, 37-40. d) W.
- ⁶⁵Zhao, C. Zhang, Y. Shi, R. Wu, B. Zhang, *Dalton Trans.*, 2015, 44, 75-

82. e) Z.-Y. Xie, H.-L. Lu, Y. Zhang, Q.-Q. Sun, P. Zhou, S.-J. Ding, D. W. Zhang. *J. Alloy. Compd.*, 2015, 619, 368-371.

- 12 a) J. Huang, K. Ding, Y. Hou, X. Wang, X. Fu, *ChemSusChem.*, 2008, 1, 1011-1019. b) A. Abdukayum, J.-T. Chen, Q. Zhao, X.-P. Yan, *J.*
- Am. Chem. Soc., 2013, 135, 14125-14133. c) J. Huang, K. Ding, Y. Hou, X. Wang, X. Fu, *ChemSusChem*, 2008, 1, 1011-1019. d) N. Zhang, S. Ouyang, P. Li, Y. Zhang, G. Xi, T. Kako, J. Ye, *Chem. Commun.*, 2011, 47, 2041-2043. e) M. Yang, Y. Ji, W. Liu, Y. Wang, X. Liu, *RSC Adv.*, 2014, 4, 15048-15054.
- ⁷⁵13 a) H. Tong, S. Ouyang, Y. Bi, N. Umezawa, M. Oshikiri, J. Ye, *Adv. Mater.*, 2012, 24, 229-251; b) G. Jiang, X. Wang, Z. Wei, X. Li, X. Xi, R. Hu, B. Tang, R. Wang, S. Wang, T. Wang, W. Chen, *J. Mater. Chem. A*, 2013, 1, 2406-2410; c) W. Guo, F. Zhang, C. Lin, Z. L. Wang, *Adv. Mater.*, 2012, 24, 4761-4764; d) G. Jiang, X. Li, Z. Wei, T.
- ⁸⁰Jiang, X. Du, W. Chen, *Powder Technol.*, 2014, 261, 170-175. 14 G. Jiang, X. Li, Z. Wei, T. Jiang, X. Du, W. Chen, *Powder Technol.*, 2014, 260, 84-89.
- 15 M. Yang, X. Jin, *J. Cent. South Univ.*, 2014, 21, 2837-2842.
- 16 Y. Luo, J. Jiang, W. Zhou, H. Yang, J. Luo, X. Qi, H. Zhang, D. Y. W. ⁸⁵Yu, C. M. Li, T. Y, *J. Mater. Chem.,* 2012, 22, 8634-8640.
- 17 a) J. Gou, B. Minaie, B. Wang, Z. Liang, C. Zhang, *Comput. Mater. Sci.*, 2004, 31, 225-236. b) A. Alipour Skandani, R. Zeineldin, M. Al-Haik, *Langmuir*, 2012, 28, 7872-879. c) J. Goua, Z. Liang, C. Zhang, B. Wang, *Compos. Part B*, 2005, 36, 524-533.
- ⁹⁰18 J. Song, S. A. Kulinich, J. Yan, Z. Li, J. He, C. Kan, H. Zeng, *Adv. Mater.*, 2013, 25, 5750-5755.
- 19 a) L. Ye, J. Liu, C. Gong, L. Tian, T. Peng, L. Zan. *ACS Catal.*, 2012, 2, 1677-1683. b) M. A. Butler, D. S. Ginley, *J. Electrochem. Soc.*, 1978, 125, 228-232.
- ⁹⁵20 H. Tada, T. Ishida, A. Takao, S. Ito, *Langmuir*, 2004, 20, 7898-7900.
- 21 a) S. Sakthivel, H. Kisch, *Angew. Chem. Int. Ed.*, 2003, 42, 4908- 4911. b) B. Jiang, C. Tian, Q. Pan, Z. Jiang, J. Wang, W. Yan, H. Fu, *J. Phys. Chem. C*, 2011, 115, 23718-23725.