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1 **Physicochemical studies toward the removal of Zn(II) and Pb(II) ions through**
2 **adsorption on montmorillonite-supported zero-valent iron nanoparticles**

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38 **Abstract:** This study reports the adsorption of Zn(II) and Pb(II) on montmorillonite-supported
39 zero-valent iron nanoparticles (nZVI-Mont). The kinetics of Zn(II) and Pb(II) adsorption were
40 evaluated for various contact times. The adsorption of Zn(II) and Pb(II) at different initial
41 concentrations was examined by injecting 0.5 g of adsorbents to achieve equilibrium. The
42 adsorption of Zn(II) and Pb(II) was an exothermic process. The pseudo-second-order kinetic
43 model fits well with the adsorption of Zn (II) and Pb (II) ($r^2 > 0.99$ at all temperatures tested). The
44 Zn(II) adsorption process was a simultaneously physical and chemical process, fitting the
45 Freundlich ($r^2=0.981$), Temkin ($r^2=0.983$) and the D–R isotherm models ($r^2=0.988$) well. However,
46 the Pb(II) adsorption only fit the Freundlich isotherm model. The activation energies of the Zn(II)
47 adsorption onto nZVI-Mont was range from 11.71 kJ mol⁻¹ to 46.37 kJ mol⁻¹ and the activation
48 energies of the Pb(II) adsorption onto nZVI-Mont was range from 0.26 kJ mol⁻¹ to 17.67 kJ mol⁻¹.
49 The negative values for the Gibbs free energy (ΔG°) and enthalpy of adsorption (ΔH°) revealed
50 that the adsorption process was spontaneous and exothermic, respectively. In addition, the
51 adsorption mechanisms for Zn(II) and Pb(II) are significantly different.

52 **Keywords:** nZVI-Montmorillonite; Zinc and lead; Adsorption; Activation energy;
53 Thermodynamics

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55

56 **1. Introduction**

57 Metal ions are discharged extensively from various modern industries, such as the steel,
58 metallurgy, machine, electrical, chemical, light, military and medical industries [1-4]. These Metal
59 ions can accumulate in the environment, damage the environmental balance and potentially
60 threaten human health [5]. Zinc and lead are examples of such metal ions. Zinc is an essential
61 nutrient for plant and animal metabolism that regulates many biochemical processes in the human
62 body [6], but excessive amounts of zinc also cause serious health problems, negative effects on
63 human health (stimulating the gastrointestinal tract and skin) [7-8]. Zinc enters the environment
64 through the combustion of fossil fuels, metal production, electroplating, and the manufacture of
65 batteries, pigments, and screens [9]. Lead is extremely toxic and can damage the nervous system,
66 kidneys and reproductive system, particularly in children [10]. This metal is widely applied in the
67 sulfuric acid industry, as well as in batteries, cable sheathing, gasoline antiknock additives,
68 pigments and anti-corrosion linings for industrial metallurgy equipment [11]. Therefore, zinc and
69 lead are priority pollutants according to the US Environmental Protection Agency [12]. Large
70 amounts of wastewater containing high concentrations of zinc and lead have been produced every
71 day, possibly polluting the surface and groundwater directly or indirectly [13]. Toxic elements are
72 absorbed by organisms and are later accumulated and biomagnified in biotic communities.

73 The chemical treatments for removing heavy metals include several methods, such as precipitation,
74 solvent extraction, ion-exchange [14] and adsorption [15]. Adsorption is an inexpensive process
75 that has become an efficient method for removing heavy metals. Various adsorbents, including
76 clays, zeolites, biomass, microorganism, metal oxides, lime and calcium carbonate, fly ash,
77 activated carbon and nanoscale zero-valent iron (nZVI) have been tested for Zn(II) and Pb(II)
78 removal [6,16-23]. Recently, a new composite material called montmorillonite-supported
79 zero-valent iron nanoparticles (nZVI-Mont) has become highly promising due to its nanoparticle
80 size, large surface area and high density of reactive sites [24-26], leading to a high removal
81 efficiency. In addition, the nZVI-Mont could be separated easily from water and adsorbate when
82 exposed to a proper magnetic field. The adsorption mechanism is related to the standard redox
83 potential of the contaminant. The standard redox potentials of Zn(II) (-0.76 V, 298.15 K) and Pb(II)
84 (-0.13 V, 298.15 K) are negative or slightly more positive, respectively than zero-valent iron (-0.41
85 V, 298.15 K); therefore, the conceptual model for Zn(II) removal using nZVI will only involve

86 adsorption, but Pb(II) removal involves both adsorption and reduction [27]. Boparai et al. [28]
87 indicated that the adsorption of Cd(II) on nZVI particles follows pseudo-second-order kinetics,
88 and the adsorption isotherm data could be described by the Langmuir and Temkin equations. The
89 Freundlich equation was used to model Pb(II) adsorption on amino-functionalized nZVI particles
90 [29]. To date, Zn(II) adsorption onto nZVI-Mont has not been studied in detail.
91 Therefore, a detailed study was conducted to explore the adsorption characteristics of aqueous
92 Zn(II) by nZVI-Mont. Before designing the adsorption scheme, the adsorption mechanism and
93 kinetics were investigated. The adsorption isotherms or adsorption capacity at equilibrium can be
94 used to predict the optimal conditions for maximum removal by nZVI-Mont. Pb(II) was adopted
95 for comparison when nZVI-Mont became a useful adsorbent for capturing the Zn(II) and Pb(II) in
96 contaminated water. The aims of the present study were as follows: (i) synthesize and characterize
97 nZVI-Mont, (ii) examine different mathematical models of Zn(II) and Pb(II) adsorption and the
98 changes in the thermodynamics of the adsorption process, (iii) to evaluate the nature of the
99 absorption of Zn(II) and Pb(II) on nZVI-Mont particles at equilibrium, and (iv) explore the
100 potential synergic effects of nZVI and montmorillonite. A critical interpretation of the adsorption
101 kinetics, mechanism and thermodynamics changes will provide beneficial information for finding
102 applications of nZVI-Mont.

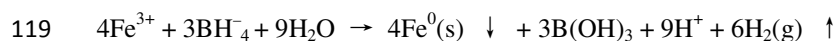
103 **2. Materials and methods**

104 **2.1 Materials**

105 **2.1.1 Preparation and characterization of adsorbent**

106 nZVI-Mont was prepared by performing a liquid-phase reduction under ambient atmosphere using
107 sodium borohydride, according to the previously published method [30] with some modifications.
108 First, 19.36 g of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ were added to a mixture containing 2.0 g of montmorillonite which
109 was full exchanged by Na^+ and uniformly dispersed in 100 ml of deionized water. To generate a
110 good dispersion and ensure the replacing of Na^+ by Fe(III), the mixture was magnetically stirred
111 for approximately 12 h. Simultaneously, 10.84 g of solid NaBH_4 were dissolved in 100 ml of
112 deionized water, maintaining a specific B/Fe ratio of 4:1. When a drop of the fresh NaBH_4 solution
113 was introduced, black nZVI particles immediately appeared, indicating the restoration of Fe(III)
114 (on montmorillonite / in solution). Consistent stirring was required to disperse the reaction mixture

115 evenly. The synthesized material was separated through centrifugation at 3000 rpm for 40 minutes.
116 The products were thoroughly rinsed via centrifugation, dispersed in 50 vol% ethanol solution and
117 rinsed twice washed in acetone. Finally, the prepared material was dried overnight under vacuum
118 at 60 °C. Theoretically, the main reaction in the process is the following [31]:



120 The materials were characterized using X-ray diffraction (XRD) (Rigaku Dmax 12KW diffraction
121 machine, Japan), transmission electron microscopy (TEM) (H-8100, Japan's Hitachi LTD, Japan).

122 **2.1.2 Adsorbate (Zn(II) and Pb(II)) and other chemicals**

123 All of the reagents used in this study were analytical grade. Iron (III) chloride hexahydrate
124 ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, Shangha–China) and sodium borohydride (NaBH_4) were the primary reagents used.
125 The standard solutions of Zn(II) and Pb(II) (Shangha–China) were diluted to 1000 mg/L with
126 deionized water that was acidified with small amount of nitric acid. The concentrations of the
127 Zn(II) and Pb(II) were determined using Inductively Coupled Plasma Optical Emission
128 Spectroscopy (ICP-OES). The pH was adjusted by adding a known amount of NaOH and HNO_3
129 solutions and was estimated using pH test strips.

130 **2.2 Adsorption experiments**

131 Zn(II) or Pb(II) solutions with concentrations of 25, 50, 75, 100 and 125 mg/L were generated
132 from the stock solution through dilution. Subsequently, 0.5 g of the adsorbent was added to 100 ml
133 of a 50 mg/L solution of Pb(II) or Zn(II). A 125 ml high-density poly (ethylene) (HDPE) bottle
134 was used during the experiment. All of the bottles were placed in a homothermal shaking water
135 bath. The adsorption kinetics was determined using a batch procedure from 288 K to 313 K at pH
136 5.0. Samples were collected at 0-120 minutes or 0-400 minutes for Zn(II) and Pb(II) analysis.
137 Blank experiments were performed concurrently.

138 The adsorption isotherm was obtained by placing 100 ml of solution into a HDPE bottle
139 containing 0.5 g nZVI-Mont at 298K. The initial concentration was set as 25, 50, 75, 100 or 125
140 mg/L. Samples were collected at 120 min or 400 min to measure the final concentration of Zn(II)
141 and Pb(II). Batch experiments were performed in duplicates, and the data used to match the curves
142 were the average values.

143 Samples from the mixture, which was strongly shaken, were taken using a 3 ml HDPE syringe and
144 filtered through 0.2 μm cellulose acetate syringe filters at the end of the contact process. The

145 supernatant was collected, acidified and analyzed by ICP-OES. The following formulas were used
146 for the corresponding calculations:

$$147 \quad q = (C_0 - C_t) / m, \quad (1)$$

$$148 \quad E = ((C_0 - C_t) / C_0) \times 100. \quad (2)$$

149 where C_0 and C_t (mg/L) are the initial and final concentration of Zn(II) and Pb(II), respectively,
150 and m (g) is the amount of adsorbent in 1 L of solution. E (%), is the removal efficiency of Zn(II)
151 and Pb(II).

152 **2.3 Adsorption kinetics theory**

153 As the most popular kinetics equation [32], the pseudo-first-order kinetics equation describes the
154 adsorption in solid-liquid systems based on the sorption capacity of solids [33]. The
155 pseudo-first-order kinetics model assumes that one ion is adsorbed onto one unoccupied
156 adsorption site on the nZVI-Mont surface [28]. The pseudo-second-order kinetics equation
157 represents a chemisorption process from liquid solutions [34]. The related equations and
158 parameters are expressed as follows.

159 **2.3.1 Pseudo-first-order kinetics**

160 The general formula is as follows:

$$161 \quad \frac{dq_t}{dt} = k_1 (q_e - q_t), \quad (3)$$

162 where q_e and q_t (mg g^{-1}) are the adsorption capacities at equilibrium and t respectively, and
163 k_1 is the pseudo-first-order rate constant (min^{-1}).

164 The linear form of the pseudo-first-order model can be expressed as follows [35]:

$$165 \quad \log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \quad (4)$$

166 **2.3.2 Pseudo-second-order kinetics**

167 The general formula is expressed as follows [35]:

$$168 \quad \frac{dq_t}{dt} = k_2 (q_e - q_t)^2, \quad (5)$$

169 where q_e and q_t (mg g^{-1}) are the adsorption capacities at equilibrium and t , respectively, k_2
170 ($\text{g mg}^{-1} \text{min}^{-1}$) is the rate constant for pseudo-second-order adsorption, and $k_2 q_e^2$ ($\text{mg g}^{-1} \text{min}^{-1}$)
171 is the initial adsorption rate.

172 The linear form of pseudo-second-order model can be expressed as follows [36]:

$$173 \quad \frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \quad (6)$$

174 **2.3.3 The assessment of adsorption dynamics model fitting**

175 The linear correlation (r^2) and non-linear Chi-square (χ^2) coefficients were used to assess the fits.
 176 The correlation coefficient is used to reflect the correlation and closeness of the variables. This
 177 value is a statistical indicator that is calculated through a covariance method based on the
 178 deviation between two variables and their average; therefore, this value reflects the degree of
 179 correlation between the two variables. The other method is chi-squared test, which measures the
 180 difference between the experimental and modelled data.

181 The mathematical form of the Chi-squared test can be expressed as follows [37]:

$$182 \quad \chi^2 = \sum \frac{(q_{e,exp} - q_{e,cal})^2}{q_{e,cal}} \quad (7)$$

183 where $q_{e,exp}$ is the experimentally determined equilibrium capacity and $q_{e,cal}$ is the simulated
 184 equilibrium capacity. If the simulated data are similar to the experimental data, χ^2 will be small,
 185 while if they differ, χ^2 will be large.

186 **2.4 Adsorption isotherm models**

187 **2.4.1 Langmuir isotherm**

188 The Langmuir isotherm assumes that the surface is uniform. The number of adsorption sites is
 189 finite, and a site cannot be occupied by a new molecule unless the adsorbed molecule leaves. This
 190 model describes a monolayer adsorption process equilibrium when the maximum adsorption rate
 191 equals the maximum sorption rate. No forces exist between adsorbed molecules on the surface of
 192 solid. The linear form of the Langmuir isotherm model is expressed as follows [38]:

$$193 \quad \frac{C_e}{q_e} = \frac{1}{K_L q_m} + \frac{C_e}{q_m} \quad (8)$$

194 where K_L is the Langmuir constant related to the energy of adsorption, and q_m is the maximum
 195 adsorption capacity (mg g^{-1}).

196 **2.4.2 Freundlich isotherm**

197 Both chemisorption (monolayer) and physisorption (multilayer) can be described using the
 198 Freundlich isotherm. This model is based on the heterogeneous adsorption equilibrium on the
 199 surface of an adsorbent [39]. The linear form of the Freundlich equation is as follows [40]:

$$200 \quad \log q_e = \log K_F + \frac{1}{n} \log C_e \quad (9)$$

201 where K_F and n are the Freundlich isotherm constants related to adsorption capacity and
202 adsorption intensity, respectively, and C_e is the equilibrium concentration (mg L^{-1}).

203 **2.4.3 Temkin isotherm**

204 The Temkin isotherm model assumes that the adsorption energy decreases linearly with the
205 surface coverage due to the adsorbent–adsorbate interactions. The linear form of the Temkin
206 isotherm model is written as follows [41]:

$$207 \quad q_e = \frac{Rt}{b} \ln K_T + \frac{RT}{b} \ln C_e \quad (10)$$

208 where b is the Temkin constant related to the heat of adsorption (J mol^{-1}), and K_T is the Temkin
209 isotherm constant (L g^{-1}).

210 **2.4.4 Dubinin–Radushkevich (D–R) isotherm**

211 The D-R isotherm model assumes that the adsorption is multilayered, involves van der Waals
212 forces and is applicable for physical adsorption processes [42]. The equation is as follows [43]:

$$213 \quad \ln q_e = \ln q_d - \beta \varepsilon^2 \quad (11)$$

214 Where q_d is the D–R constant (mg g^{-1}), and β is a constant related to free energy. ε is the Polanyi
215 potential, which is defined as:

$$216 \quad \varepsilon = RT \ln \left[1 + \frac{1}{C_e} \right] \quad (12)$$

217 **2.5 The Arrhenius equation**

218 The Arrhenius equation for calculating adsorption activation energy is expressed as [44]:

$$219 \quad k_2 = k \exp \left(-\frac{E_a}{RT} \right) \quad (13)$$

220 Where k is the temperature-independent factor ($\text{g mg}^{-1}\text{h}^{-1}$), E_a the activation energy of sorption
221 (kJ mol^{-1}), R the universal gas constant ($8.314 \text{ J mol}^{-1}\text{K}$) and T the solution temperature (K).

222 **2.6 Adsorption mechanism and intraparticle diffusion**

223 The adsorption mechanism of Zn(II) and Pb(II) was followed the steps below [45, 46]:

224 (i) the migration of the metal ions from the solution to the surface of the adsorbent;

225 (ii) the diffusion of metal ions through the boundary layer to the surface of adsorbent;

226 (iii) intraparticle or pore diffusion, where the adsorbate molecules move inside of the adsorbent
227 particles;

228 (iv) the adsorption of metal ions at an active site on the interior of adsorbent.

229 During solid/liquid sorption processes, the solute transfer is usually characterized by the external

230 mass transfer (boundary layer diffusion), intraparticle diffusion or both [16]. We can fit an
 231 intraparticle diffusion plot to identify the adsorption mechanism. The intraparticle diffusion model
 232 is based on the Weber–Morris intraparticle diffusion equation [47]:

$$233 \quad q_t = k_i t^{0.5} + C \quad (14)$$

234 where k_i is the intraparticle diffusion rate constant ($\text{mg g}^{-1} \text{min}^{0.5}$), and C is the intercept.

235 **2.7 Thermodynamic study**

236 Thermodynamic parameters including the standard Gibbs free energy ΔG° (kJ mol^{-1}), standard
 237 enthalpy change (ΔH°) and standard change in entropy (ΔS°) for the adsorption of Zn(II) and
 238 Pb(II) on nZVI-Mont have been determined using the following equations [48, 49]:

$$239 \quad \Delta G^\circ = -RT \ln K_o \quad (15)$$

$$240 \quad \ln K_o = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad (16)$$

241 K_o can be simplified when the activity coefficients approach unity at very low concentrations [36,
 242 50]:

$$243 \quad \lim_{C_s \rightarrow 0} K_o \approx \frac{a_s}{a_e} = \frac{C_s}{C_e} \quad (17)$$

244 where a_s is the Zn(II) and Pb(II) activity of adsorption on nZVI-Mont, a_e is the Zn(II) and Pb(II)
 245 activity in solution at equilibrium, C_s is the amount of Zn(II) and Pb(II) adsorbed on the
 246 nZVI-Mont (mmol g^{-1}), and C_e is the concentration of Zn(II) and Pb(II) at equilibrium (mmol
 247 mL^{-1}).

248 **3. Results and discussion**

249 **3.1. Characterization of nZVI synthesized on montmorillonite**

250 The morphology of the montmorillonite and nZVI synthesized on the montmorillonite were
 251 analyzed using TEM (Fig. 1). The montmorillonite (Fig. 1a) had a smooth, fluctuant and layered
 252 surface. The individual particles were spherical (Fig. 1b). The synthesized nZVI exhibited a
 253 typical core-shell structure (Fig. 1c), agreeing with previous reporter [51-53]. The TEM image
 254 (Fig. 1d) revealed that most of synthesized nZVI formed spherical particles [54], and a portion of
 255 the nZVI aggregated to form chains due to the magnetic interactions between the nanoparticles
 256 [55]. The XRD patterns of freshly synthesized nZVI were shown in Fig. 2, revealing that Fe^0 at a
 257 2-theta value of 44.9° was the major state of iron. The nZVI showed very weak oxide signals
 258 (hematite at 22.5° 2-theta, hematite/magnetite at 36° 2-theta, lepidocrocite at 47° 2-theta) in the

259 XRD pattern, indicating that the material was mildly oxidized during preparation. The magnetite
260 and maghemite in the samples cannot be clearly distinguished using the XRD patterns, similar to
261 previous reports [56, 57]. The inset shows that the supporting material contains primarily quartz
262 (reflection at a 2θ value of 26.74°) and montmorillonite (reflection at 2θ of 12.5° and
263 20.9°). The specific BET surface area of the adsorbent was $40.1\text{ m}^2\text{ g}^{-1}$ versus $58.4\text{ m}^2\text{ g}^{-1}$ for
264 montmorillonite, and the adsorption average pore width was 11.1 nm versus 7.1 nm for
265 montmorillonite.

266 **3.2 Adsorption Kinetics of Zn(II) and Pb(II)**

267 Temperature strongly affected the adsorption capacity and the time needed to reach equilibrium.
268 The effect of the temperature on the adsorption of Zn(II) and Pb(II) by nZVI-Mont was studied
269 from 288 to 313 K at $C_0 = 50\text{ mg L}^{-1}$ with 5 g L^{-1} of nZVI-Mont. Fig. 3a and b show the
270 adsorption curves for Zn (II) and Pb(II) at different times and temperatures, respectively. The
271 equilibrium times for the Zn(II) adsorption were approximately 39.7 min, 41.6 min, 42.1 min, 42.9
272 min and 43.7 min at temperatures between 288 K and 313 K. In addition, the equilibrium time for
273 the adsorption of Pb(II) was approximately 302 min at 288 K, 318 min at 293 K, 324 min at 298 K,
274 and 335 min from 303 K to 313 K. In addition, the adsorption capacity is greater for lower
275 temperatures for both ions, indicating that the adsorption was exothermic and remaining consistent
276 with the previous research [19]. The relative thermodynamic parameters were discussed further, as
277 described below. The data have been analyzed based on the pseudo-first-order and
278 pseudo-second-order kinetic models.

279 **3.2.1 Pseudo first-order kinetics**

280 k_1 and q_e were evaluated using the slopes and intercepts of the linear plots of $\log(q_e - q_t)$
281 versus t (Fig. 4, Table 1). The linear regression coefficients (r_1^2 or r_2^2 , ranging from 0.77 to 0.88)
282 for Zn (II) seemed adequate, while those (ranging from 0.89 to 0.96) for Pb(II) were relatively
283 high. The calculated adsorption capacity data (Table 1) for Zn (II) revealed a much lower
284 equilibrium value for the pseudo-first-order model. However, the data calculated for Pb (II)
285 generated a much higher equilibrium value than the experimental results. Moreover, the
286 experimental observations are nonlinear upon close inspection, as shown in Fig. 4. This model
287 cannot describe the adsorption of Zn (II) and Pb (II) on nZVI-Mont; therefore, this process did not
288 follow a pseudo-first-order kinetics model.

289 3.2.2 Pseudo second-order kinetics

290 Fig. 5 shows the pseudo-second-order kinetic plots of t/q_t versus time (t) for Zn(II) and Pb(II)
291 adsorption at different temperatures, respectively. The relative parameters $q_{e,cal}$ and k_2 (Tab. 1)
292 can be determined from the slope and intercept of plots. These results are similar to the
293 experimental results at each temperature; the correlation coefficients (r_2^2) are high, reaching
294 almost 1.00). A smaller difference was observed between the fitted equilibrium adsorption
295 capacity and the experimental value. Therefore, the adsorption of Zn(II) and Pb(II) on nZVI-Mont
296 followed a pseudo-second-order kinetics model, and these species were adsorbed onto the surface
297 through a chemical interaction. Similar discoveries have been reported for natural bentonite [16]
298 and magnetite nanoparticles [19].
299 The χ^2 values from the pseudo-second-order model were 0.09 and 0.24 and were much lower than
300 those of the pseudo-first-order model (10.52 and 11.51). Therefore, the adsorption of Zn(II) and
301 Pb(II) followed a pseudo-second-order kinetics model.

302 3.3 Adsorption isotherms

303 Figures 6-7 display the adsorption equilibrium isotherms of Zn(II) and Pb(II) on nZVI-Mont,
304 obtained at 298K and pH 5.0. Analysis of the data from different isotherm models is an important
305 step to determine a suitable model [58]. The data have been analyzed using the Freundlich,
306 Langmuir, Temkin, and Dubinin–Radushkevich (D–R) isotherm models.

307 Fig. 6a shows a plot of $\log q_e$ versus $\log C_e$ (Tab.2). K_F and n , which are the Freundlich
308 isotherm constants; these constants are calculated from the intercept and slope separately. Some
309 researchers believe that n indicates a high affinity between the adsorbate [59] and adsorbent in
310 addition to the occurrence of chemisorption when greater than unity [60]. K_F is the other constant
311 and is related to the adsorption capacity. The results revealed that Pb(II) is chemisorbed because
312 the value of n (2.47) is greater than one. The adsorption capacity for Zn(II) is larger than that of
313 Pb(II), as indicated by the larger K_F value (17.25>12.35).

314 Fig. 6b shows a plot of C_e/q_e versus C_e at 298K. K_L and q_m , are the Langmuir isotherm
315 constants, which were calculated from the intercept and slope separately. The data are not
316 consistent with the values determined previously using the Freundlich isotherm model. The
317 Langmuir isotherm correlation coefficient for Zn(II) is the lowest and is not very high for Pb(II)
318 when compared to the other three models. The Zn(II) adsorption capacity on nZVI-Mont at 298 K

319 was a negative value, suggesting that the Langmuir isotherm model could not be used to fit the
320 Zn(II) adsorption on nZVI-Mont.

321 The Temkin isotherm model describes a chemisorption process for an adsorbate onto the adsorbent
322 [61]. Fig. 6c and 7c show a linear plot for q_e versus $\log C_e$ at 298K. The correlation coefficients
323 were 0.983 and 0.732 (Tab. 2). The Zn(II) adsorption on nZVI-Mont fits the Temkin isotherm
324 model well, while the Pb(II) adsorption on nZVI-Mont does not. It indicates that the adsorption of
325 Zn(II) onto nZVI-Mont may be a chemisorption process.

326 The D–R isotherm model describes a physical adsorption process. Fig. 6d and 7d displayed a
327 linear plot for $\log q_e$ versus ε^2 at 298K. q_d and β , as main D–R isotherm parameters, were
328 calculated separately using the intercept and slope. The correlation coefficient for Pb(II) is the
329 lowest among the four isotherm models (Tab. 2), suggesting that the adsorption of Pb(II) onto
330 nZVI is not a physical process [28].

331 Based on the analysis above, the Zn(II) adsorption on nZVI-Mont was both physical and chemical,
332 fitting Freundlich and the D–R isotherm models well. Moreover, the Temkin isotherm model can
333 provide a better description. Previous researchers [16, 62] have reported that Langmuir isotherms
334 usually fit the experimental data for bentonite or magnetite better than Freundlich isotherms,
335 which opposes the results of this study. However, the Pb(II) adsorption on nZVI-Mont involves
336 chemisorption primarily, fitting the Freundlich isotherm model well. The other three isotherm
337 models cannot depict this adsorption appropriately.

338 **3.4 Adsorption activation energy**

339 The activation energy is an important parameter used to determine the type of adsorption [63, 64].
340 Generally, the physical adsorption reaction was a multilayered, quick and reversible process
341 controlled by the van der Waals force; therefore, little energy was required. The chemical
342 adsorption reaction was monolayered, slow and process controlled by chemical bonds; therefore,
343 larger activation energies are required. In addition, both processes may exist together.

344 The adsorption activation energy can be derived as a temperature-independent rate parameter
345 using the Arrhenius equation [44]. The fits for the pseudo-second-order kinetics model provide
346 adsorption rate constants to match Arrhenius equation. Plotting $-\ln k_2$ versus $1/T$ generates a
347 straight line with a slope of E_a/R (Fig. 8). The total plot could not be fitted by the Arrhenius
348 equation but two linear sections were obtained in the linearized representation. The values of the

349 constants were strongly dependent on the temperature range, with much higher adsorption affinity
350 observed at the lower range of temperature (for Zn(II), $0.9929 > 0.7896$; for Pb(II), $0.9692 > 0.6154$).
351 Although not ideal, the model could be treated in two steps to define the limit of E_a , which may
352 echoing the research of adsorption mechanisms (intraparticle diffusion and surface diffusion). The
353 adsorption activation energy of Zn(II) was range from $11.71 \text{ kJ mol}^{-1}$ to $46.37 \text{ kJ mol}^{-1}$. The
354 adsorption activation energy of Pb(II) was range from 0.26 kJ mol^{-1} to $17.67 \text{ kJ mol}^{-1}$.

355 **3.5 Adsorption mechanisms**

356 To optimize adsorption systems, a detailed understanding of the adsorption mechanism help obtain
357 information regarding trace and structural change. To simplify the process, we assumed that
358 adsorption has nothing to do with the overall rate. The overall rate will be controlled by the
359 rate-limiting step, which may be either surface diffusion, intraparticle diffusion or both. No matter
360 how complicated, surface diffusion will be one of the processes. The Weber–Morris intraparticle
361 diffusion model is the most popular technique for identifying whether intraparticle diffusion is the
362 rate-limiting step [65-67].

363 Plots of q_t versus $t^{0.5}$ are shown in Fig. 9 at 288K, 293K, 298K, 303K and 313K. Each plot
364 has been separated into three linear sections over the entire adsorption process according to the
365 value of x axis (the first segment (0-2), the second segment (2-6), the third segment (6-12)),
366 suggesting three corresponding phases (surface or film diffusion, intraparticle or pore diffusion,
367 final equilibrium). Reports indicate that intraparticle diffusion is the only rate-limiting step when
368 the plot passes through the origin [63]. In this case, the plot did not pass through the origin'
369 therefore, intraparticle diffusion is not the sole rate-limiting step [16]. The slope of the second
370 segment represented the rate of intraparticle diffusion, while the first represented the surface
371 diffusion with a faster rate than the one that followed (Fig. 9a and 9b). The intercept of the second
372 segment is related to the thickness of the boundary layer, and a larger intercept suggests that
373 surface diffusion plays a larger role during the rate-limiting step [28]. Therefore, surface diffusion
374 is involved during adsorption concurrent with intraparticle diffusion and is related to the
375 adsorption rate. For Zn(II), the lower intercept value indicates that surface diffusion became less
376 important when increasing the temperature [64] because the more strenuous molecular thermal
377 motion promoted surface diffusion and the migration of metal ions from the bulk of the solution to
378 the surface of the nZVI-Mont [28]. However, this change shifted for Pb(II), may due to a

379 combination of rapidness and randomness that caused opposing effects of molecular thermal
380 motion.

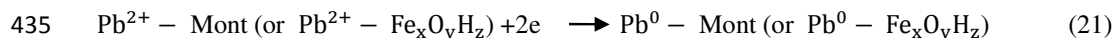
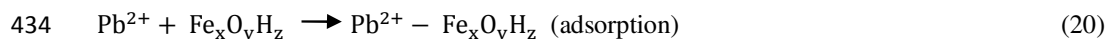
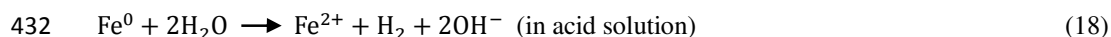
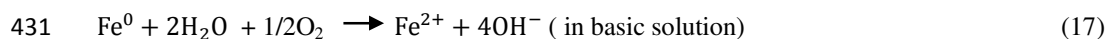
381 **3.6 Thermodynamic studies**

382 Accurate thermodynamic parameters might affect the utility of the measured data and help reveal
383 the causes of the adsorption phenomena. Moreover, these parameters can provide useful
384 information to predict laboratory findings at a broad range of temperatures. The adsorption
385 capacity of nZVI-Mont and the decrease in rate observed when increasing the temperature
386 indicated that the adsorption of Zn(II) and Pb(II) on nZVI-Mont was exothermic (Fig. 3); the
387 attractive forces between nZVI-Mont and ions decrease when the temperature increases. Similar
388 results have been noted by earlier studies for different adsorbent [68, 69]. It may be explained as
389 below: When nZVI-Mont was introduced to solution containing Zn(II) or Pb(II), ions can be
390 immobilized probably depending upon the increasing of pH [70]. Zn(II) and Pb(II) may also be
391 removed by precipitation [70], and the increasing of molecular thermal motion, leads to more
392 Zn(OH)₂ and Pb(OH)₂ on the oxidized nZVI surface as the passivation layer which may be a
393 possible reason why the adsorption of Zn(II) and Pb(II) on nZVI-Mont decrease with the increase
394 in temperature.

395 K_o was estimated from a plot of $\ln(C_s/C_e)$ versus C_s (Fig. 10a, 11a) when C_s approaches zero
396 [36, 50]. The Gibbs free energy (ΔG^o) and the enthalpy of adsorption (ΔH^o) were calculated using
397 K_o . The entropy of adsorption (ΔS^o) was obtained from the slope and intercept of $\ln K_o$ versus
398 $1/T$ (Fig. 10b and 11b). The relevant thermodynamic parameters are displayed in a specific order
399 (Tab. 3). K_o decreased when increasing the temperature, indicating that the adsorption was
400 exothermic. The adsorption of Zn(II) and Pb(II) on nZVI-Mont was spontaneous based on the
401 negative ΔG^o values. The spontaneity decreased when the temperature increased. The data
402 suggest that the adsorption on nZVI-Mont was easier for Zn(II) than Pb(II) under same conditions,
403 as shown by the lower ΔG^o values (Tab. 3). The standard enthalpy change (ΔH^o) for Zn(II) and
404 Pb(II) adsorption were -124.51 and -87.98 kJ mol⁻¹, respectively; the negative values proved that
405 the processes were exothermic. The negative standard entropy change (ΔS^o) for the adsorption of
406 Zn(II) and Pb(II) was -0.34 J mol⁻¹ K⁻¹ and -0.23 J mol⁻¹ K⁻¹ respectively. In addition, the
407 randomness of the system decreased during adsorption, as indicated by the negative ΔS^o value
408 [71, 72].

409 3.7 Discussion of the adsorption mechanism

410 Zero-valent iron nanoparticles often display a core-shell structure: the core is zero-valent iron, and
 411 the shell is composed of iron oxide [56]. Nanoscale iron has higher standard reduction potentials
 412 than iron, which might reduce ions by forming an electron source. However, the shell could
 413 capture adsorbate ions through surface complexation with the hydroxyl groups formed at the
 414 interface [30]. Based on the structural model, the electronic subscription ability of nZVI and the
 415 contribution of the surface FeOOH groups in aqueous media can affect the reactivity of the
 416 particles [73]. The standard electrode potential (SEP) of Zn(II) ($=-0.7618$ V, 298 K) is much
 417 smaller than that of Fe(II) ($=-0.447$ V, 298 K); therefore, Zn⁰ formation through a redox reaction
 418 is highly unlikely. The standard electrode potential (SEP) of Pb(II) ($=-0.1263$ V, 298 K) [74] is
 419 much more positive than that of Fe(II) ($=-0.4402$ V, 298 K) [30]; therefore, a redox reaction that
 420 forms Pb⁰ is actually feasible. Recently, the adsorption mechanisms for various metal ions on
 421 nZVI-Mont or nZVI were studied [75, 76]. According to these studies, ions with SEP smaller than
 422 that of Fe(II), such as Zn(II) and Cd(II), did not exhibit changes in their valence state when fixed
 423 on a nZVI surface [56]. Consequently, the mechanism for the adsorption of Zn(II) on nZVI-Mont
 424 is very different from that for Pb(II). During Zn(II) adsorption, the groups in the nZVI shell (e.g.,
 425 Fe₃O₄, Fe₂O₃, FeOOH) or montmorillonite might fix the ions through Van der Waals forces,
 426 magnetic interactions forces, and/or surface complexation. Pb(II) in solution can be reduced to Pb⁰
 427 on the nZVI-Mont surface through an electrochemical process [77, 78]. The mechanism for Pb(II)
 428 removal using nZVI-Mont, is similar to that of nZVI supported by kaolin. Pb(II) ions are absorbed
 429 on the surface of nZVI-Mont because the montmorillonite and iron oxides shell can absorb Pb(II),
 430 which can be converted to Pb⁰ through the reduction of Fe⁰ [79]:



436 4. Conclusions

437 Montmorillonite-supported zero-valent iron nanoparticles are an effective adsorbent for heavy
 438 metal ions in contaminated water. The adsorption of aqueous Zn(II) and Pb(II) by nZVI-Mont was

439 investigated on a lab scale. In this work, positive results were obtained as follows.

440 (i) The adsorption of Zn(II) and Pb(II) on nZVI-Mont was exothermic. When increasing the
441 temperature, the adsorption capacity of Zn(II) and Pb(II) was smaller, and the adsorption rate
442 decreased. The equilibrium time for Zn(II) adsorption was approximately 40 min, which was
443 much shorter than that for Pb(II).

444 (ii) A pseudo-second-order kinetic model fits the adsorption process for Zn (II) and Pb (II) on
445 nZVI-Mont better than the pseudo-first-order kinetics model. These species were adsorbed onto
446 the surface through a chemical interaction. The rate-limiting step involved surface adsorption and
447 intraparticle diffusion.

448 (iii) The adsorption of Zn(II) on nZVI-Mont was simultaneously physical and chemical, fitting the
449 Freundlich, Temkin and the D–R isotherm models. The Langmuir isotherm model cannot describe
450 this process. However, the adsorption of Pb(II) on nZVI-Mont primarily involves chemisorption,
451 fitting the Freundlich isotherm model; the other three model cannot describe it appropriately.

452 (iv) The activation energies of the Zn(II) adsorption onto nZVI-Mont was range from 11.71 kJ
453 mol⁻¹ to 46.37 kJ mol⁻¹ and the activation energies of the Pb(II) adsorption onto nZVI-Mont was
454 range from 0.26 kJ mol⁻¹ to 17.67 kJ mol⁻¹, which may correspond with two adsorption
455 mechanisms (intraparticle diffusion and surface diffusion).

456 (v) The negative values for the Gibbs free energy (ΔG°) and enthalpy of adsorption (ΔH°) that the
457 adsorption process was spontaneous and exothermic. The adsorption of Zn(II) on nZVI-Mont was
458 easier than that of Pb(II) under the same conditions. The negative standard entropy change (ΔS°)
459 indicated that nZVI-Mont had a better affinity for Pb(II) than Zn(II).

460 (vi) The adsorption mechanism for Zn(II) is significantly different from that for Pb(II). The
461 montmorillonite or groups in the shell of nZVI may fix the Zn(II) ion to the surface of nZVI-Mont.
462 The Pb(II) ions will be converted to Pb⁰ through the reduction of Fe⁰ or absorbed on the surface
463 of nZVI-Mont because montmorillonite and iron oxides shell can absorb Pb(II).

464 Compared with previous works, we emphasized the way and the mechanism of Zn(II) and Pb(II)
465 adsorption based on the data of kinetics and isotherm and discussed the thermodynamic
466 characteristics. The optimizing of preparation conditions for nZVI-Mont is needed to be focused
467 on in future, as well as a pilot-scale study.

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Figure Captions:

Fig. 1, TEM images of montmorillonite and nZVI synthesized on montmorillonite.

Fig. 2, XRD pattern of nZVI-Mont.

Fig. 3, The effect of temperature on the adsorption kinetics of Zn(II) (a) and Pb(II) (b) ions on nZVI-Mont.

Fig. 4, Pseudo first-order kinetic model fit for Zn(II) and Pb(II) adsorption onto nZVI-Mont particles at various temperatures.

Fig. 5, Pseudo second-order kinetics of Zn(II) and Pb(II) adsorption onto nZVI-Mont particles at various temperatures.

Fig. 6, Linearized Freundlich (a), Langmuir (b), Temkin (c), and D-R isotherms (d) for Zn(II) adsorption on nZVI-Mont particles at 298K.

Fig. 7, Linearized Freundlich (a), Langmuir (b), Temkin (c), and D-R isotherms (d) for Pb(II) adsorption on nZVI-Mont particles at 298K.

Fig. 8, Determination of the activation energy for Zn(II) and Pb(II) adsorption on nZVI-Mont particles.

Fig. 9, Intraparticle diffusion plots for Zn(II) and Pb(II) adsorption on nZVI-Mont at different temperatures.

Fig. 10, Plots of $\ln(C_s/C_e)$ versus C_s at various temperatures (a) and plot of K_0 versus $1/T$ for Zn(II) (b).

Fig. 11, Plots of $\ln(C_s/C_e)$ versus C_s at various temperatures (a) and plot of K_0 versus $1/T$ for Pb(II) (b).

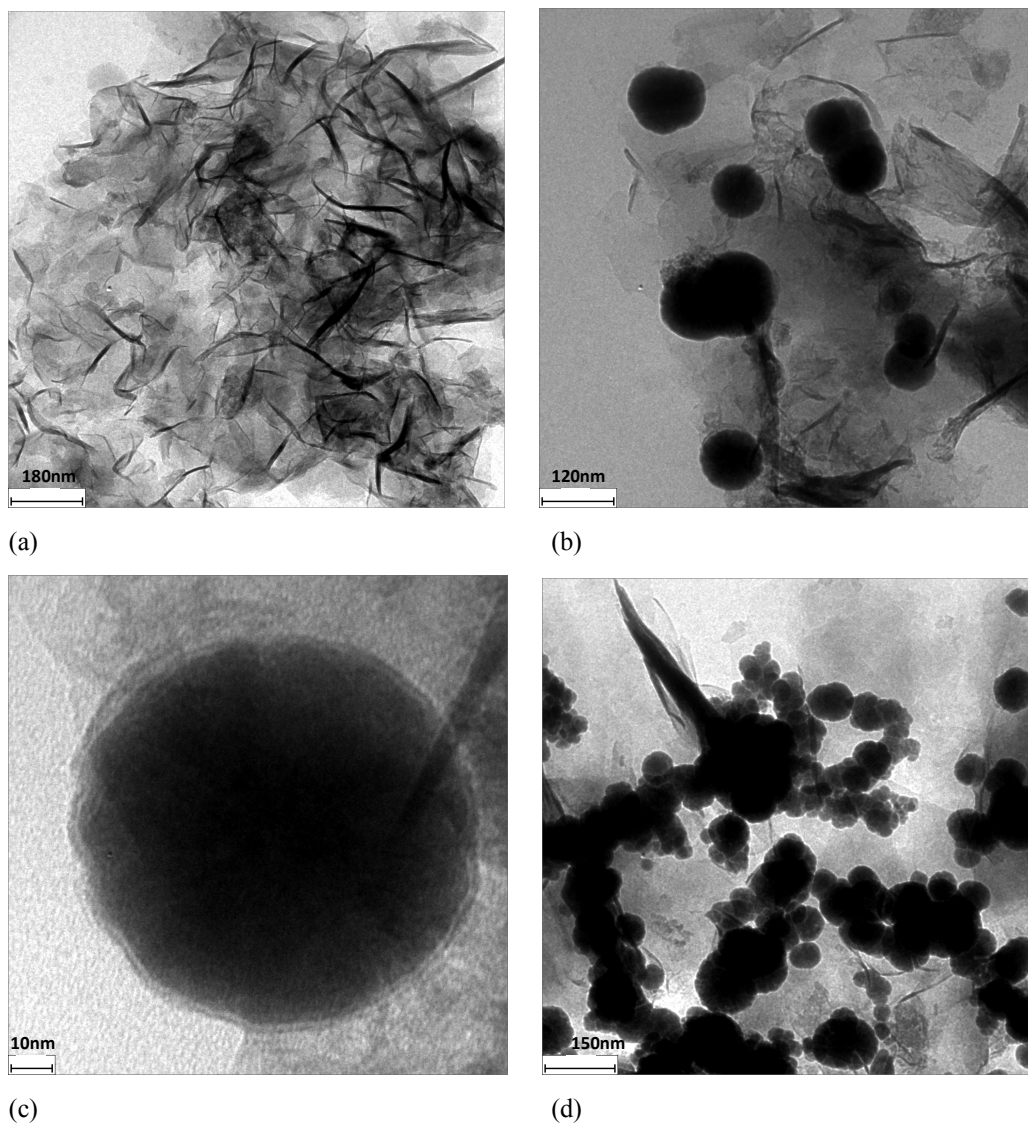


Fig. 1 TEM images of montmorillonite and nZVI synthesized on montmorillonite.

(a) montmorillonite; (b) nZVI; (c) The core-shell structure of nZVI; (d) nZVI particles in a chain-like form.

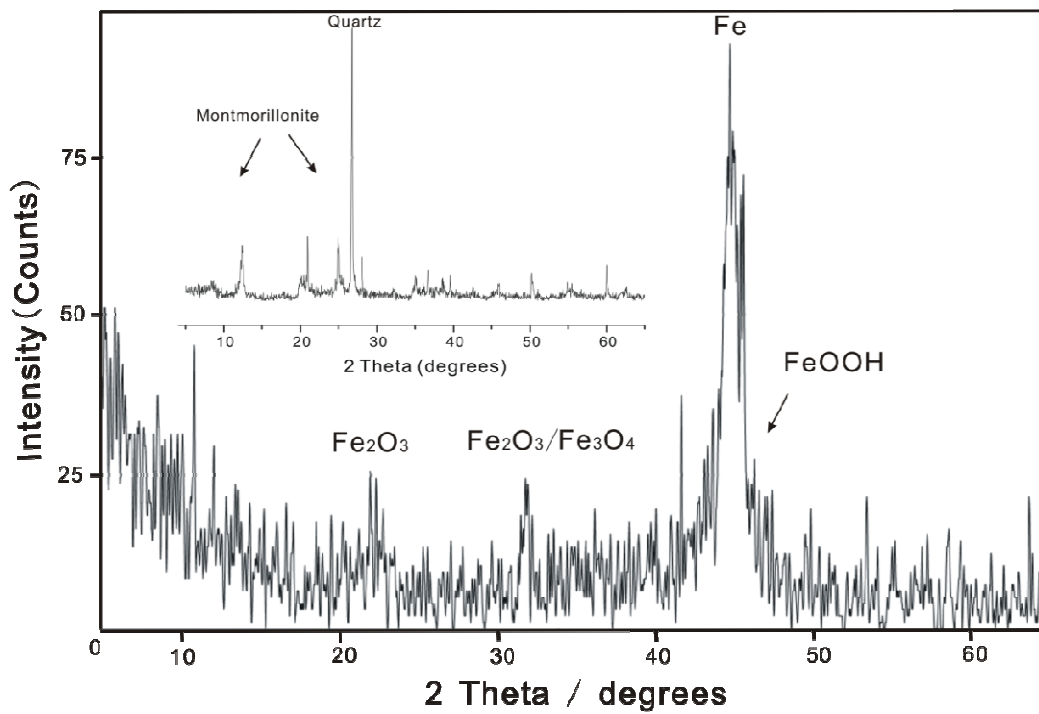


Fig. 2 XRD pattern of nZVI-Mont. The inset shows the pattern of montmorillonite.

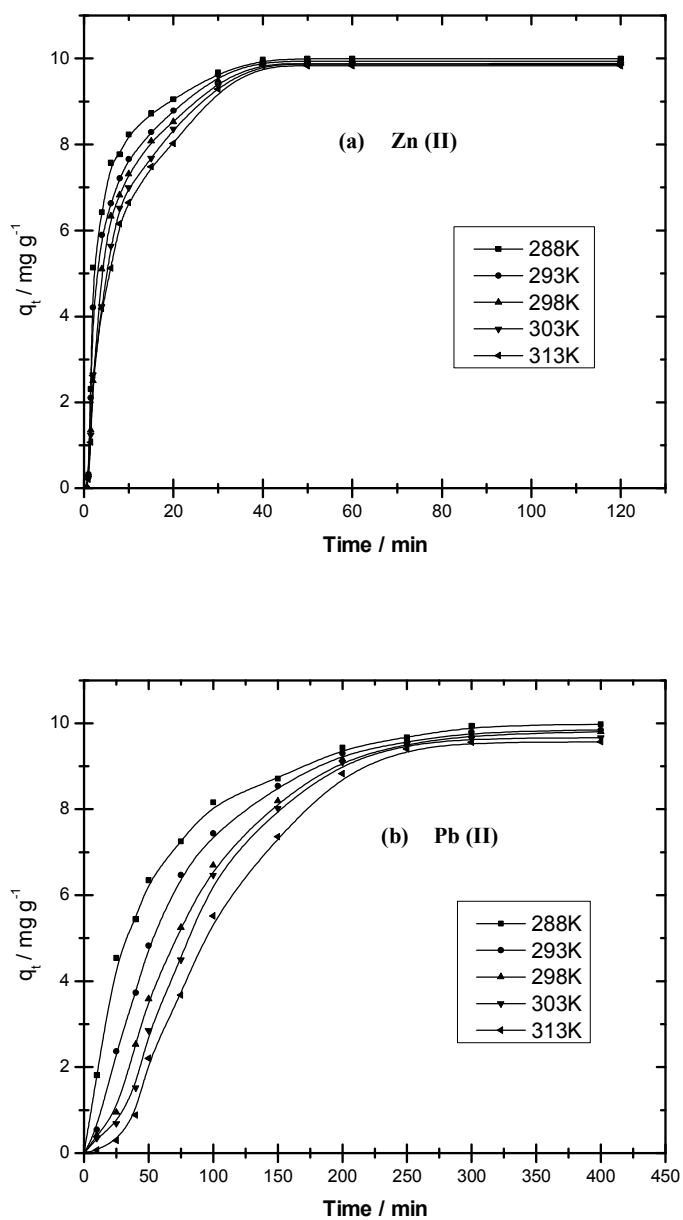


Fig. 3 The effect of temperature on the adsorption kinetics of Zn(II) (a) and Pb(II) (b) ions on nZVI-Mont; pH=5.0, adsorbent dosage=5 g L^{-1} , Initial metal ions concentration=50 mg L^{-1} .

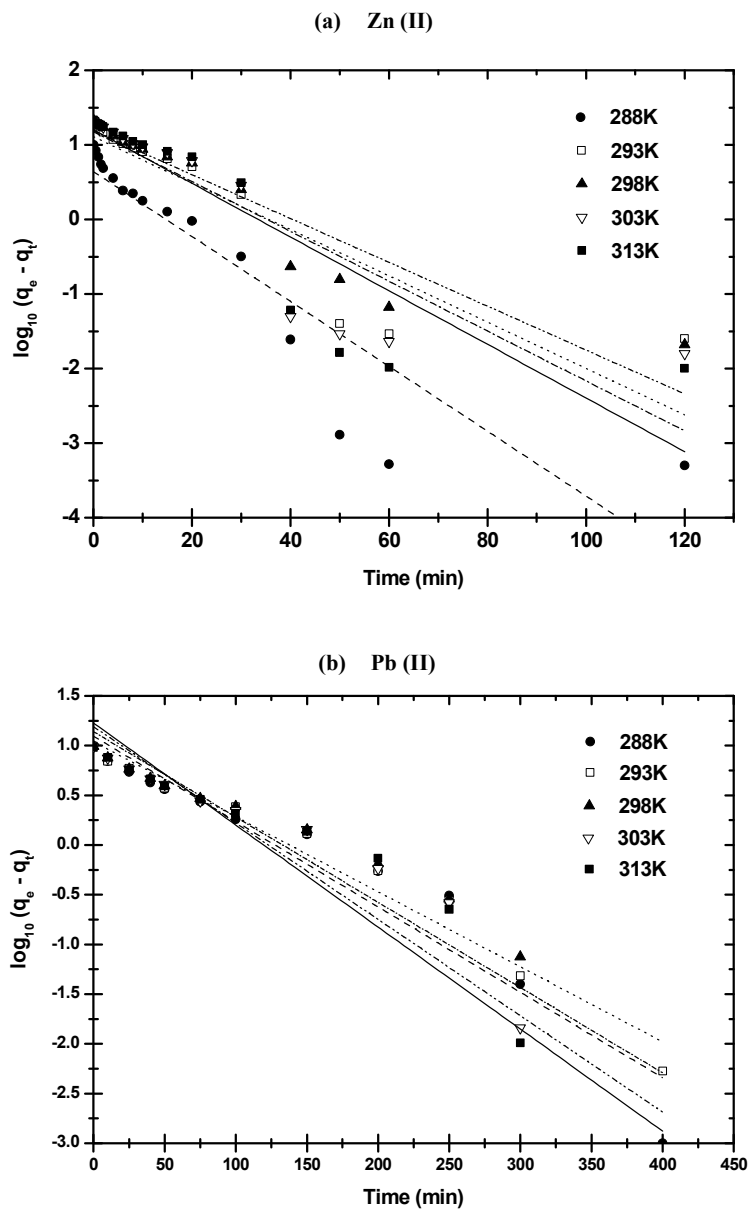


Fig. 4 Pseudo first-order kinetic model fit for Zn(II) and Pb(II) adsorption onto nZVI-Mont particles at various temperatures.

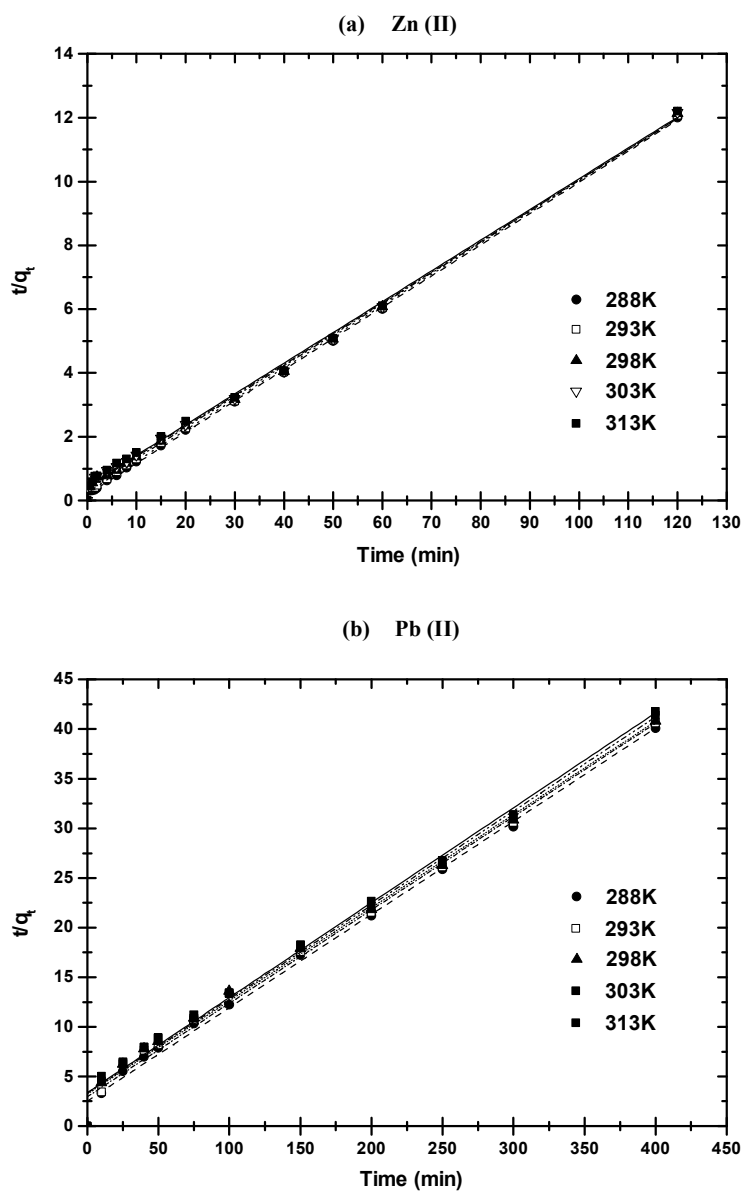


Fig. 5 Pseudo second-order kinetics of Zn(II) and Pb(II) adsorption onto nZVI-Mont particles at various temperatures.

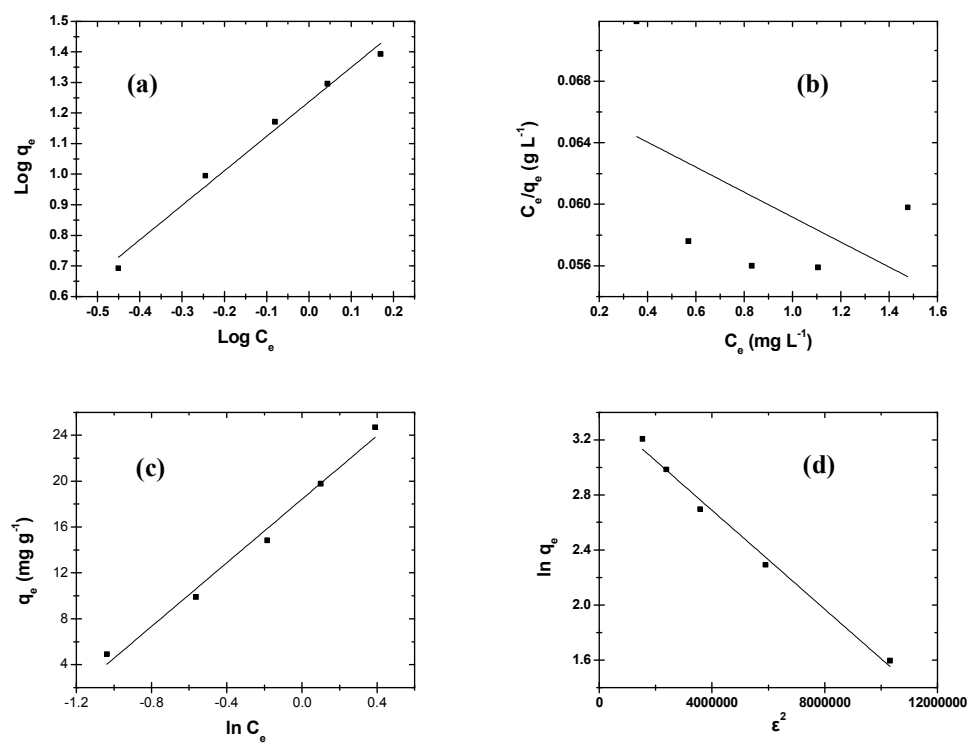


Fig. 6 Linearized Freundlich (a), Langmuir (b), Temkin (c), and D-R isotherms (d) for Zn(II) adsorption on nZVI-Mont particles at 298K.

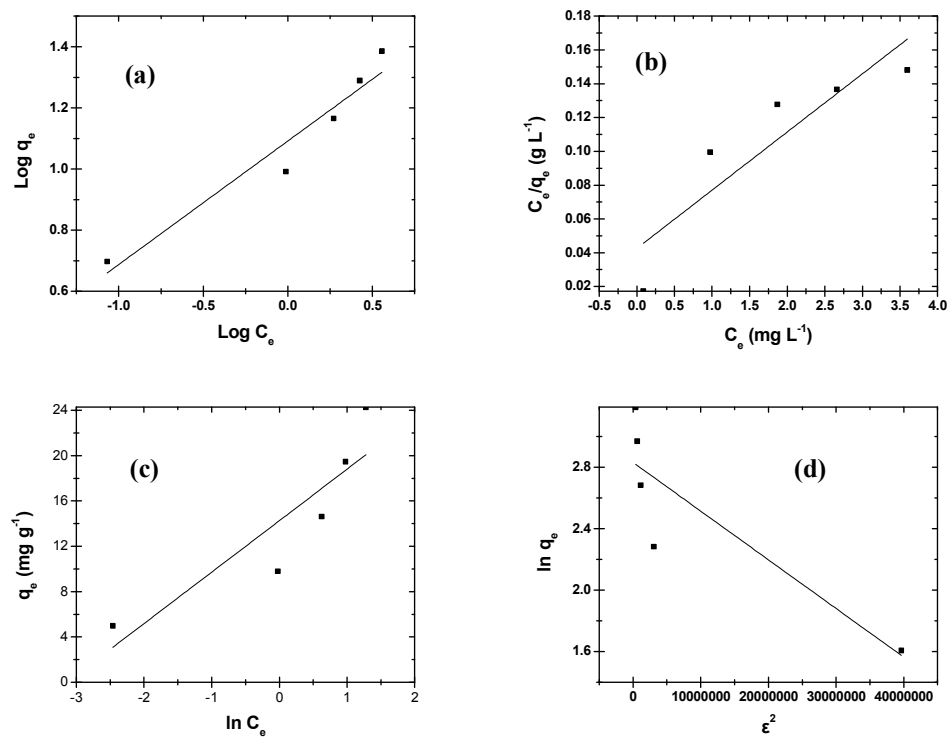


Fig. 7 Linearized Freundlich (a), Langmuir (b), Temkin (c), and D-R isotherms (d) for Pb(II) adsorption on nZVI-Mont particles at 298K.

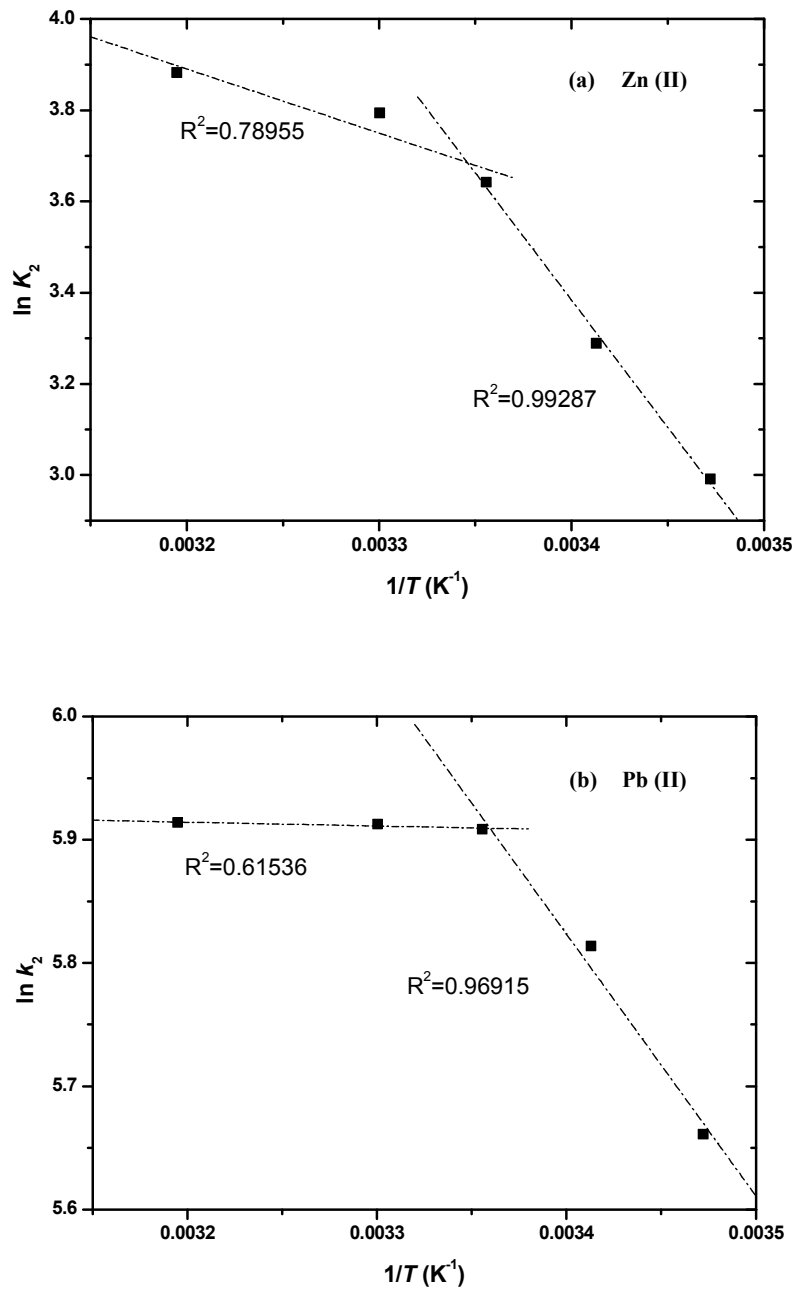


Fig. 8 Determination of the activation energy for Zn(II) and Pb(II) adsorption on nZVI-Mont particles.

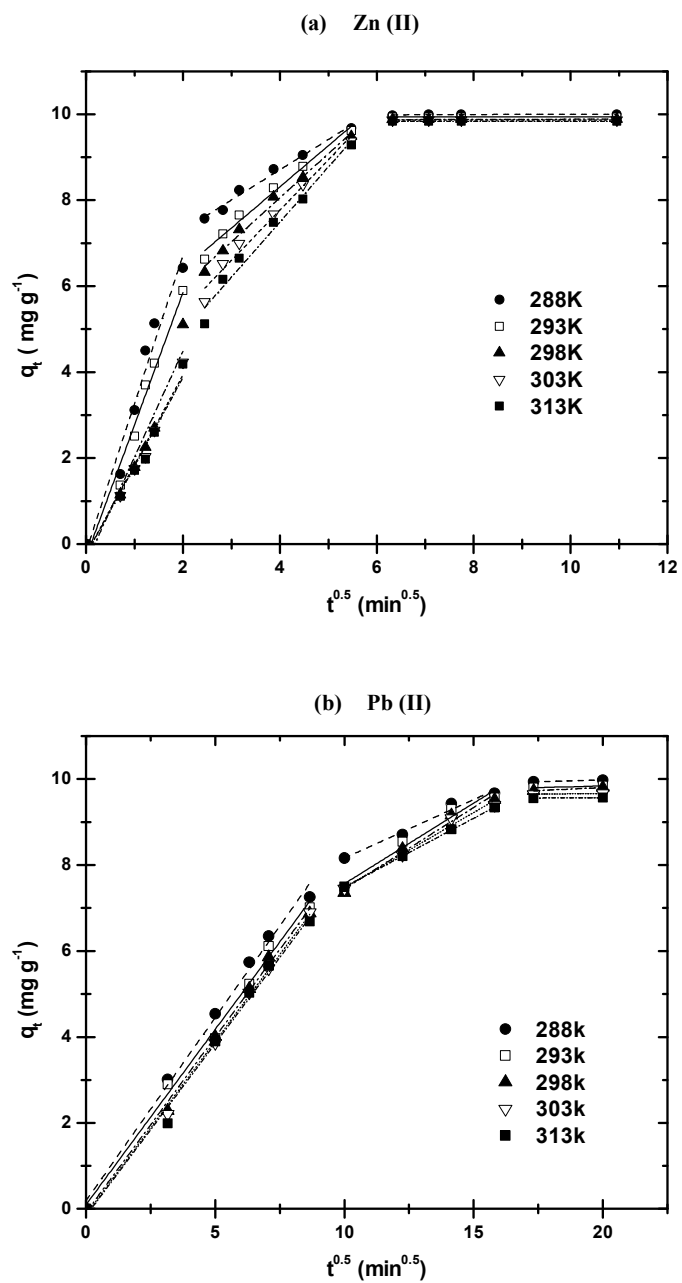


Fig. 9 Intraparticle diffusion plots for Zn(II) and Pb(II) adsorption on nZVI-Mont at different temperatures.

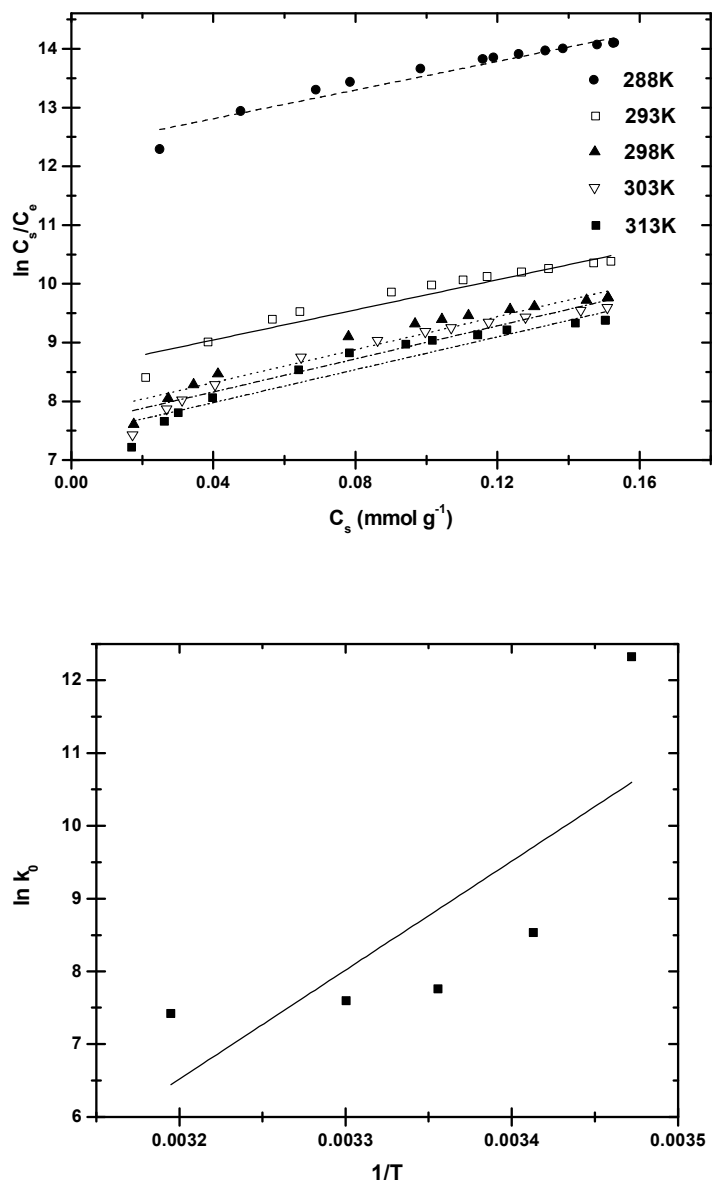


Fig. 10 Plots of $\ln(C_s/C_e)$ versus C_s at various temperatures (a) and plot of K_0 versus $1/T$ (b) for Zn(II).

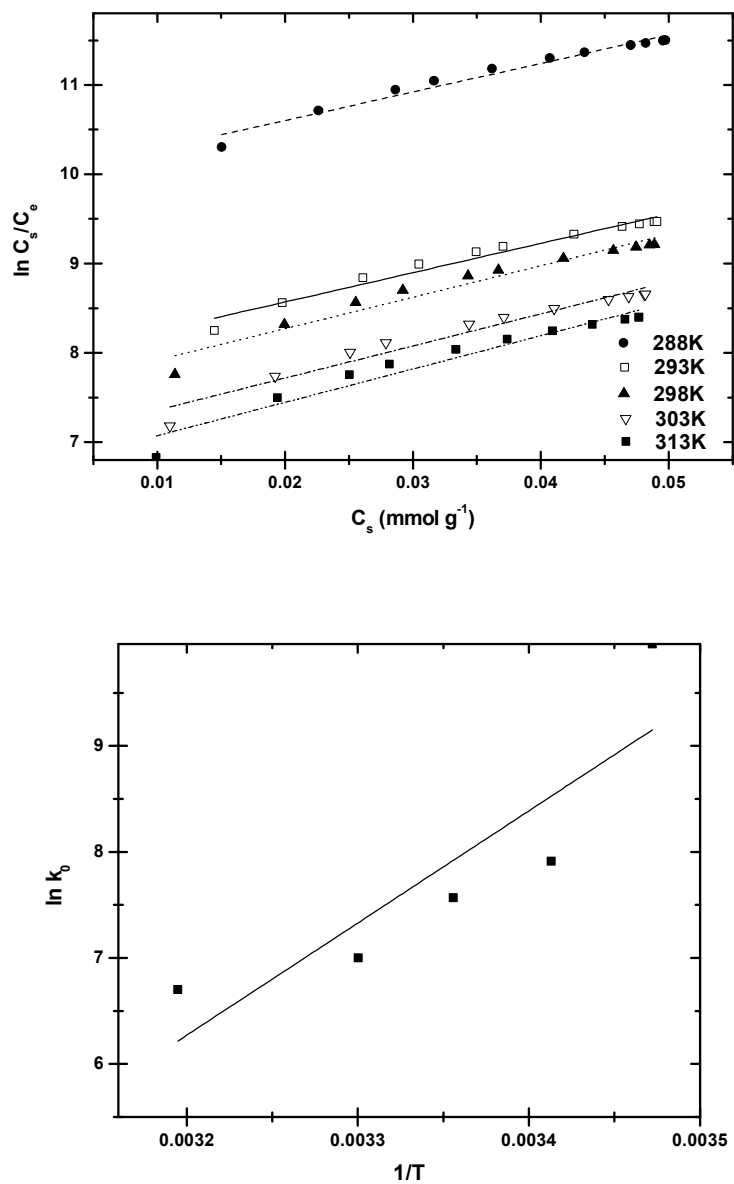


Fig. 11 Plots of $\ln(C_s/C_e)$ versus C_s at various temperatures (a) and plot of K_0 versus $1/T$ (b) for Pb(II).

Table Captions:

Tab. 1, Adsorption kinetic model rate constants for Zn(II) and Pb(II) adsorption on nZVI-Mont particles at different temperatures.

Tab. 2, Langmuir, Freundlich, Temkin, and D–R isotherm model parameters and correlation coefficients for adsorption of Zn(II) and Pb(II) on nZVI-Mont particles at 298K.

Tab. 3, Thermodynamic parameters for adsorption of Zn(II) and Pb(II) onto nZVI-Mont particles.

Tab. 1

Adsorption kinetic model rate constants for Zn(II) and Pb(II) adsorption on nZVI-Mont particles at different temperatures.

Adsorbate	Temperature (K)	$q_{e,exp}$ (mg g ⁻¹)	Pseudo first-order			Pseudo second-order			
			k_1 (min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	r_1^2	k_2 (g mg ⁻¹ min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	h (mg g ⁻¹ min ⁻¹)	r_2^2
Zn(II)	288K	9.9985	0.1002	4.36	0.8200	0.0502	10.2229	5.2416	0.9994
	293K	9.9384	0.1073	4.57	0.7701	0.0373	10.2428	3.9159	0.9989
	298K	9.8862	0.1015	6.02	0.8843	0.0262	10.3295	2.7920	0.9977
	303K	9.8662	0.1155	5.79	0.7790	0.0225	10.3745	2.4220	0.9970
	313K	9.8338	0.1243	6.34	0.7801	0.0206	10.3788	2.2151	0.9964
Pb(II)	288K	9.9798	0.0198	12.44	0.9210	0.0035	10.6428	287.4945	0.9938
	293K	9.8483	0.0174	10.93	0.9674	0.0030	10.6259	334.8903	0.9909
	298K	9.8048	0.0198	13.79	0.9018	0.0027	10.6553	368.1534	0.9904
	303K	9.6644	0.0223	15.54	0.9089	0.0027	10.5508	369.6347	0.9900
	313K	9.5692	0.0237	16.89	0.8928	0.0027	10.4548	370.1419	0.9901

Tab. 2

Langmuir, Freundlich, Temkin, and D–R isotherm model parameters and correlation coefficients for adsorption of Zn(II) and Pb(II) on nZVI-Mont particles at 298K.

Adsorbate	Isotherm	Parameters		r^2
Zn(II)	Freundlich	K_F 17.25	n 0.89	0.981
	Langmuir	$q_m(\text{mg g}^{-1})$ -123.15	$K_L(\text{L mg}^{-1})$ -0.12	0.048
	Temkin	K_T 3.78	b 178.66	0.983
	D - R	q_d 30.20	β 0.00	0.988
Pb(II)	Freundlich	K_F 12.35	n 2.47	0.922
	Langmuir	$q_m(\text{mg g}^{-1})$ 29.04	$K_L(\text{L mg}^{-1})$ 0.51	0.746
	Temkin	K_T 23.09	b 545.13	0.732
	D - R	q_d 16.95	β 0.00	0.677

Tab. 3

Thermodynamic parameters for adsorption of Zn(II) and Pb(II) onto nZVI-Mont particles.

Adsorbate	Temperature (K)	K_o	ΔG^o (kJ mol ⁻¹)	ΔH^o (kJ mol ⁻¹)	ΔS^o (J mol ⁻¹ K ⁻¹)
Zn(II)	288K	224329.2236	-29.5015	-124.5136	-0.3442
	293K	5075.6506	-20.7845		
	298K	2337.3194	-19.2179		
	303K	1992.2900	-19.1380		
	313K	1668.9667	-19.3088		
Pb(II)	288K	21208.7688	-23.8537	-87.9766	-0.2294
	293K	2734.3253	-19.2776		
	298K	1934.3565	-18.7491		
	303K	1097.6535	-17.6363		
	313K	813.1617	-17.4377		

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