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1 **Determination of micro and macro elements in iron supplements used for**  
2 **treatment of anemia and evaluation employing chemometric analysis tools**

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22

23 **Abstract**

24 This paper propose a method using inductively coupled plasma optical emission  
25 spectrometry (ICP OES) for the determination of Ca, K, Mg, Mn, Na, P and Zn in iron  
26 supplement used for the treatment of anemia and evaluation of the results by  
27 chemometric analysis tools, principal component analysis (PCA) and hierarchical  
28 cluster analysis (HCA). Sample preparation was performed by acid digestion using  
29 3.0 mL of HNO<sub>3</sub> and 1.0 mL of H<sub>2</sub>O<sub>2</sub> (30% v/v). Limits of quantification (mg L<sup>-1</sup>) were  
30 0.52 for Ca, 0.14 for K, 0.03 for Mg, 0.07 for Mn, 0.40 for Na, 0.36 for P and 0.24 for  
31 Zn, showing that the method is sensitive for the determination of elements. There is  
32 no certified reference material of ferrous supplement for evaluation of the accuracy.  
33 Thus, addition/recovery tests were performed to evaluate the accuracy of the  
34 method. The recovery values achieved varied from 89.75 to 114.97%, confirming the  
35 applicability of this method for quantification of the mentioned elements in these iron  
36 supplements. The method proposed was applied for determination of Ca, K, Mg, Mn,  
37 Na, P and Zn in seventeen iron supplement samples with different chemical  
38 composition. All results were evaluated by multivariate analysis tools, which have the  
39 ability to characterize the samples by chemical composition and the analyte content.  
40 Some samples showed higher values for some metals, indicating the importance of  
41 specific legislation also for these metals.

42

43 **Keyword:** Macro and micro element; Iron supplement; Anemia; Multivariate analysis;  
44 ICP OES; PCA and HCA.

45

## 46 1. Introduction

47 Iron deficiency is the principal cause of nutritional anemia in humans, quite common  
48 in children and pregnant women. When it is severe, it causes anemia microcytic  
49 characteristic and hypochromic, secondary to reduction in hemoglobin synthesis.<sup>1</sup>  
50 Iron is a component of hemoglobin, and its deficiency may affect the metabolism of  
51 the muscles, the activity of mitochondrial enzymes, gas exchange and has shown an  
52 association with behavioral and learning problems in children.<sup>2</sup> The content of  
53 chemical elements in pharmaceutical products is a global concern. In general, during  
54 development and manufacturing of pharmaceuticals, the raw materials used in  
55 manufacturing these products, residues of catalysts derived from manufacturing  
56 processes may cause contamination with elemental impurities.<sup>3</sup> Other causes of  
57 contamination can be the use of improper production processes or unclean  
58 laboratories. Considering this, many papers have been developed involving the  
59 determination of toxic chemical elements in different pharmaceuticals. Rao & Talluri  
60 published a review paper reporting applications of inductively coupled plasma-mass  
61 spectrometry (ICP-MS) in determination of inorganic impurities in drugs and  
62 pharmaceuticals.<sup>4</sup> Recently, Lewen presented a comprehensive discussion about the  
63 use of atomic spectroscopy in the pharmaceutical industry for the determination of  
64 trace elements in pharmaceuticals. Advantages and drawback of this technique for  
65 this purpose were presented.<sup>5</sup> Støving *et al.* proposed a method for determination of  
66 elemental impurities in tablets pharmaceuticals by inductively coupled plasma optical  
67 emission spectrometry (ICP OES). Eighteen elements were determined.<sup>6</sup> Barbosa  
68 *et al.* proposed a method using slurry sampling for determination of mercury in iron  
69 supplements. The mercury content varied from 3.17 to 34.86 ng g<sup>-1</sup>.<sup>7</sup> Tanase *et al.*  
70 proposed a simple and fast method for routine determination of nickel in magnesium

71 stearate using electrothermal atomic absorption spectrometry (ETAAS), after simple  
72 sample dissolution in acidified ethanol without mineralization.<sup>8</sup> Antes *et al.*, proposed  
73 the development of a method using ICP-MS for determination of impurities in  
74 compound utilized for parenteral nutrition.<sup>9</sup> Carvalho *et al.* evaluated the performance  
75 of the laser induced breakdown spectrometry for the determination of macro and  
76 micronutrients in pharmaceutical tablets.<sup>10</sup> Portugal *et al.* determined lead in  
77 aluminum and magnesium antacids using ETAAS.<sup>11</sup>

78 The determination of macro and microelements using ICP OES has been applied in  
79 several matrices. Dos Santos *et al.* determined the mineral composition of raw and  
80 cooked okra.<sup>12</sup> Anderson *et al.* evaluated the chemical profiling of coffee samples to  
81 differentiate their geographic growing origins.<sup>13</sup> The use of principal component  
82 analysis (PCA) and hierarchical cluster analysis (HCA) for the result analysis is an  
83 good strategy used as routine in the evaluated of chemical results. Barbosa *et al.*  
84 proposed the evaluation of metals and metalloids content in the Chapeu-de-Couro  
85 (*Echinodorus macrophyllus* (Kunth) Micheli) employing chemometric analysis tools.<sup>14</sup>  
86 Froes *et al.* proposed the use of exploratory analysis for evaluate of microelements in  
87 fruit juice determination by ICP OES. Other papers describe the application of these  
88 statistic tools for evaluation of chemical dates.<sup>15 16 17</sup>

89 The intake of macro and micro elements is associated to main foods used by anemic  
90 patients in daily diet and the intake of drugs are by a long periods of time, even after  
91 the recovered values of erythrocytes in the blood.<sup>18</sup> As drugs for treatment of anemia  
92 are potential sources of high level of chemical elements and because of long term  
93 use, the ingestion of large quantities may be harmful to health. These elements even  
94 macronutrient and non-toxic elements can have harmful effects for health if  
95 consumed at high levels.<sup>22-25</sup>

96 Therefore, this paper proposes a method using ICPOES for the determination of Ca,  
97 K, Mg, Mn, Na, P and Zn in iron supplement used for the treatment of anemia and  
98 evaluation of the results using the multivariate analysis techniques, PCA and HCA.

99

## 100 **2. Experimental**

### 101 **2.1. Instrumentation**

102 A Varian model Vista PRO inductively coupled plasma optical emission spectrometer  
103 (Mulgrave, Australia) with axial viewing and a charge coupled device detector was  
104 used for multi-element determination. A Sturman-Master chamber and a V-Groove  
105 nebulizer were also used. The instrument conditions and analytical lines for each  
106 element are given in Table 1. For sample preparation a digester block Model TE-  
107 040/25, TECNAL (São Paulo, Brazil) with closed vessels and electrical heating was  
108 used.

109

**Table 1**

### 110 **2.2. Reagents and solutions**

111 All chemical reagents used were of analytical grade and obtained from Merck  
112 (Darmstadt, Germany). Ultrapure water with resistivity of 18 M $\Omega$  cm was obtained  
113 from a Milli-Q water purification system (Millipore, Bedford, MA, USA). The nitric acid  
114 solutions were prepared using the reagent from Merck (Germany) that double  
115 distilled in a MILESTONE quartz distillation system. All containers and glassware  
116 were maintained in a 10 % v/v nitric acid solution for at least 12 h for  
117 decontamination before use. Calibration solutions for all elements were prepared

118 daily by the serial dilution of stock solution ( $1000 \text{ mg L}^{-1}$  or  $4000 \text{ mg L}^{-1}$ ) from Merck  
119 (Germany) with a 0.05% (v/v) nitric acid solution.

120

### 121 **2.3. Sample collection and Preparation**

122 Seventeen commercial samples of the iron supplements used in the treatment of iron  
123 deficiency anemia were purchased from pharmacies located in different cities of  
124 Brazil. Samples from different laboratories, have been maintained in their original  
125 containers, only were opened when they were used in the experiments. The mass  
126 0.1 g of solid sample or 500  $\mu\text{L}$  of liquid sample (approximately 0.5 g) were directly  
127 introduced in the digester tube. Then, 3 mL of concentrated bidistilled nitric acid and  
128 1 mL of hydrogen peroxide were added. The system was closed with cold finger and  
129 heated to  $150 \text{ }^\circ\text{C}$  for 4 hours using heating block. Later, the contents were transferred  
130 to centrifuge tubes and topped up with ultrapure water to the 25 mL mark.

## 131 **3. Results and discussions**

### 132 **3.1. Validation study according to the ICH Guideline specificity<sup>19</sup>**

133 In the validation step, some analytical characteristics of the method used for metals  
134 quantification were evaluated. The linearity of any analytical methodology used for  
135 impurities quantification should be evaluated from the limit of quantification to the  
136 maximum point of the calibration curve. The limits of detection (LD) and  
137 quantification (LQ) were determined based on ICH recommendations and IUPAC<sup>20</sup>,  
138 calculated as  $3\delta/s$  and  $10\delta/s$ , respectively, where  $\delta$  is the standard deviation of the  
139 blank solution and  $s$  the slope of the analytical curve employed. The precision  
140 (expressed as relative standard deviation RSD) was evaluated by intraday and  
141 intermediate precision (different days) with experiments using the same iron

142 supplement samples used in the recovery studies. For evaluate the accuracy of the  
143 method, two additions were performed, more details and results are presented in  
144 Table 2. The robustness was evaluated by an Mg II/Mg I emission intensity ratio  
145 equal to or greater than 8, point to a robust plasma condition, wherein the ICP  
146 system able to accommodate alterations in the concentrations of major elements,  
147 acids, and other components, without any significant variation in the intensities of the  
148 analyte lines<sup>21</sup>. In this study, the intensity ratio calculated (to calibration curve and  
149 samples) was greater than 8. The results demonstrate that the proposed method is  
150 robust, sensitive and accurate for determination of the analytes.

151 **Table 2**

### 152 **3.2 Determination of micro and macro elements in iron supplements**

153 Seventeen samples from various pharmacies located in Brazil were prepared and  
154 analyzed. Inductively coupled plasma optical emission spectrometry was used to  
155 determine calcium, potassium, magnesium, manganese, sodium, phosphorus and  
156 zinc. The results are shown in Table 3 with concentrations expressed as mg of  
157 analyte per kg of sample.

158 **Table 3**

### 159 **3.3. Principal component analysis**

160 The results of the determination of the elements in the seventeen iron supplement  
161 samples analyzed in triplicate were evaluated using principal component analysis  
162 (PCA). The evaluation was performed on auto-scaled data because of different  
163 orders of magnitude in element concentrations. PCA was performed using cross-  
164 validation as a validation method, and after a normalized Varimax rotation, that



165 maximizes the loading of the variables in a factor and minimizes it in all the others,  
166 84.27% of the total variance was explained by two principal components (PCs),  
167 which show eigenvalues of >1.0 (4.72 and 1.16 for PC1 and PC2, respectively).

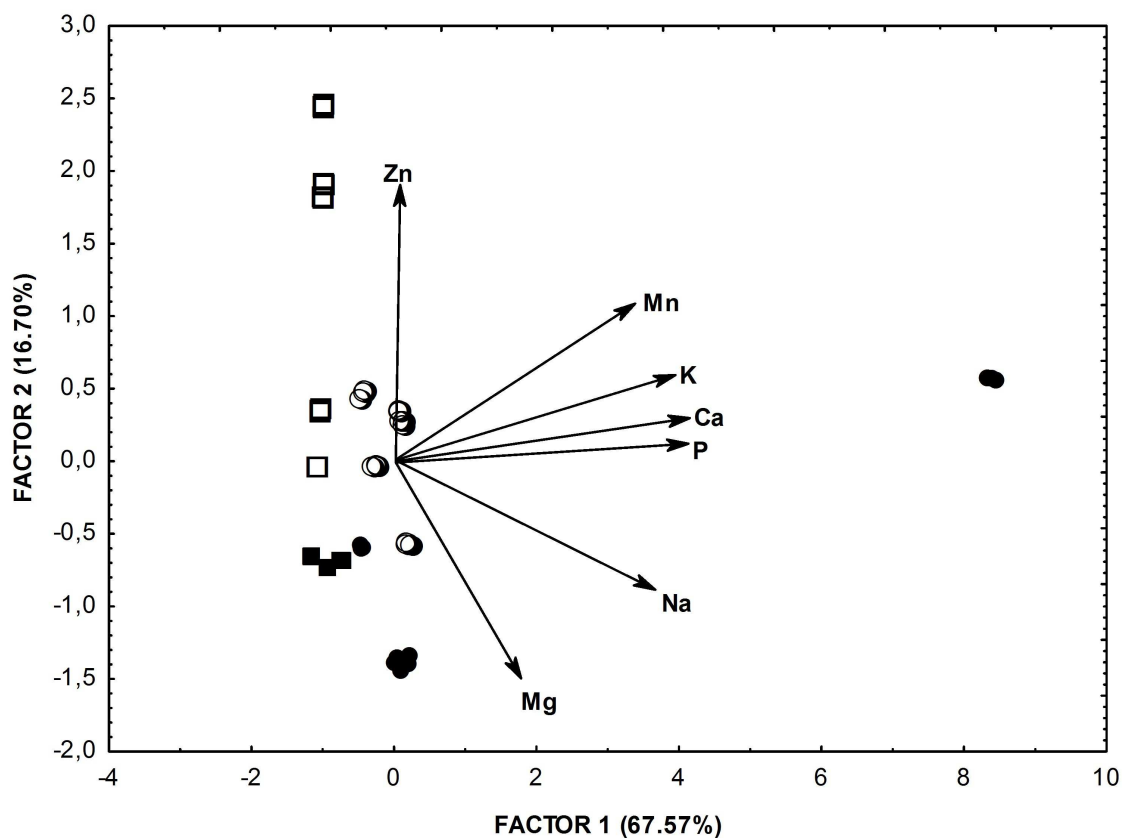
168

**Table 4**

169 From loadings of variables along the first two PCs listed in Table 4, Ca, K, Na and P  
170 concentrations are the dominating features in PC1, and which PC1 can explain  
171 67.57% of total variance. These four elements contribute to the major variability  
172 presented in the iron supplement samples. The biplot graph of the first two  
173 components is shown in Figure 1.

174 **Figure 1** - Biplot graph for PC1 and PC2 for samples. (*Iron supplement - organic*  
175 *tablets* (●), *inorganic tablets* (○), *organic liquids* (■), *inorganic liquids*

176 (□).



177

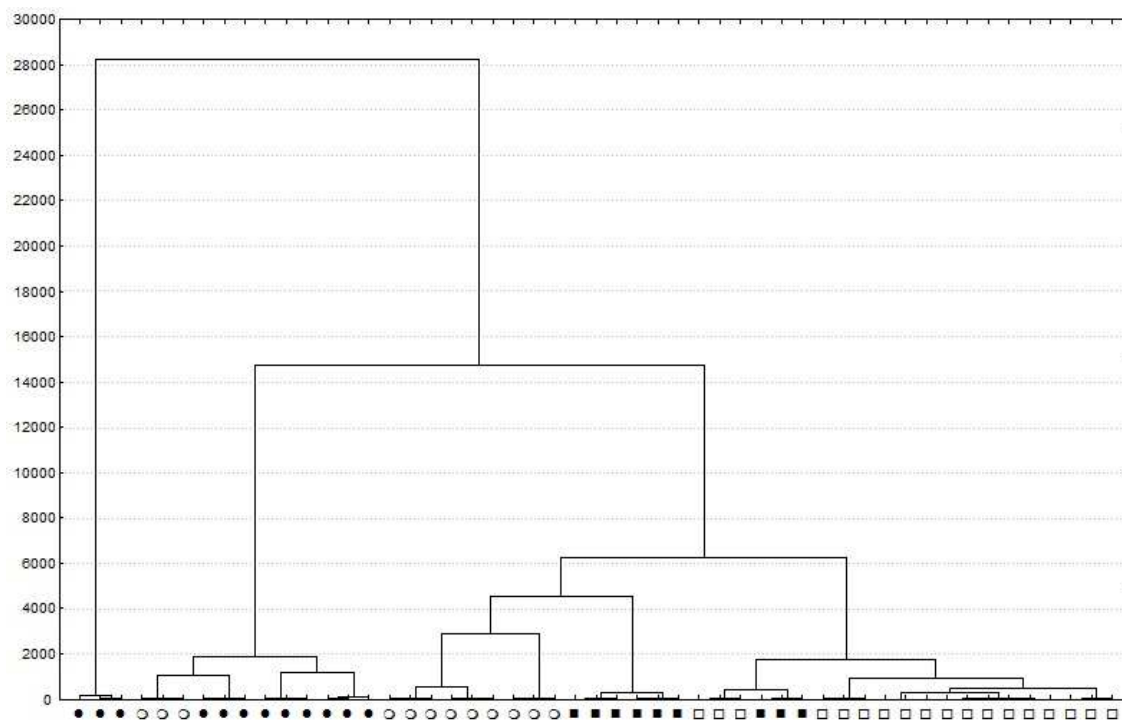
178 The triplicates of one sample (iron supplement organic tablet) with high  
179 concentrations for these four elements have high scores on PC1 and other samples  
180 have low concentrations for these four elements on PC1. The second PC offers the  
181 highest weights for Zn and Mg contents (Table 5), explains 16.70% of the total  
182 variance of the data set and was able to characterize the samples by chemical  
183 composition and magnesium showed negative loading. Thus, samples with high Mg  
184 concentrations have low Zn content. The inorganic samples (tablets and liquids) have  
185 major content of the zinc. In general, inorganic tablets have higher concentrations  
186 than the liquid inorganic samples. The inorganic tablet samples have higher content  
187 of magnesium and form a group separated from organic tablets and organic liquids.

188 Indeed, the tablets are produced with magnesium stearate to reduce friction between  
189 the solid particules.<sup>22</sup>

### 190 **3.4. Hierarchical cluster analysis**

191 HCA was applied to the scaled dates using Ward's method with Euclidean distances  
192 to calculate the sample interpoint distances, where all points are rotated to  
193 orthogonal axes with no change to preserve all of the information in the original data  
194 matrix. The dendrogram obtained is shown in Fig. 2 and show a non-complete  
195 separation of the groups. One sample of iron supplement organic table with high  
196 concentrations for all elements is separate of all other samples to a distance of  
197 approximately 28000. The other samples are separated into three clusters to a  
198 distance of approximately 6000, tablets samples, liquid samples and a cluster of  
199 organic liquid samples that resemble to inorganic solid samples. This last cluster is  
200 separated to a distance of 4000, showing that there are differences in the  
201 compositions of the samples.

202 **Figure 2** - Dendrogram for iron supplement samples showing Ward's method with  
203 Euclidean distances

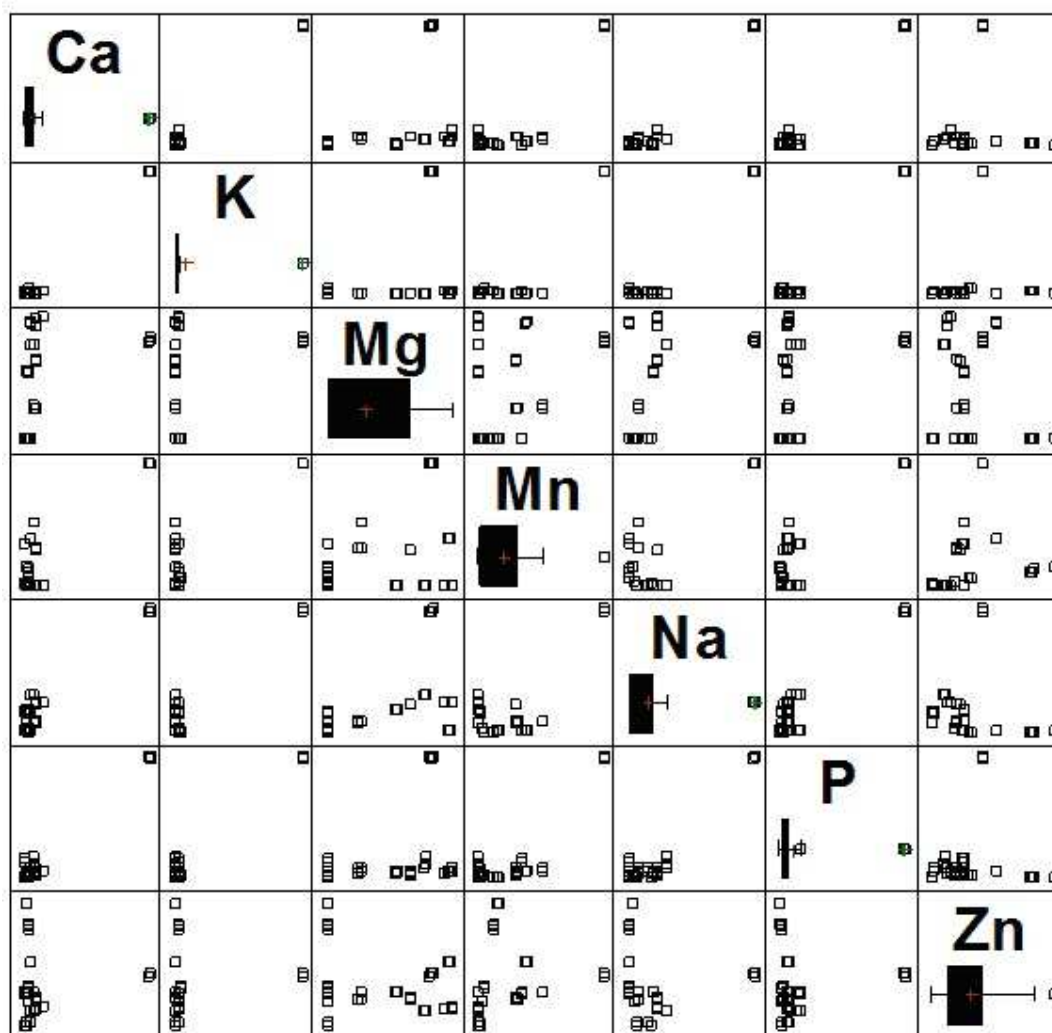


204

205 **3.5. Graph of matrix plot**

206 The graph of matrix plot was used for evaluate the samples compartment for the all  
207 analytes determination. A matrix plot is a graph that you can use to assess the  
208 relationship among several pairs of variables at the same time. A matrix plot is a set  
209 of individual scatterplots. A matrix of plots is useful when you have many variables  
210 and you would like to examine relationships between all pairs of variables. An each Y  
211 versus each X plot displays a plot for each possible Y-X combination, when specify  
212 the y variables and x variables. The matrix 7x7 has 21 different combinations for the  
213 all analytes. The graph of matrix obtained showed in Figure 3.

214 **Figure 3** - Graph of matrix to samples compartment for the all analytes determined



215

216 These plots are also known as draftsman plots or casement displays. Each axes X  
217 and Y represents the concentration for the analytes. In this graph, plots between Mg,  
218 Mn, Na and Zn show that the concentrations of these analytes increase together. The  
219 other plots show a possible weaker positive relationship between the variables. This  
220 results show the analytes are the main responsible by analytes variations in the  
221 samples and these combinations is shown in the graph so as similar the PCA.

### 222 3.6. Evaluation of the micro and macro elements content in iron supplements

223 The content of micro and macro elements of iron supplements was determined by  
224 the analysis of samples collected from the brazilian pharmacies. The average and

225 concentration ranges (expressed as mg of analyte per kg of sample) for calcium,  
226 potassium, magnesium, manganese, sodium, phosphorus and zinc are shown in  
227 Table 5.

#### 228 **Table 5**

229 The Pharmacopoeias (Brazilian, US and European) does not establish maximum  
230 allowable limits for these elements in medicines. The pharmacopoeias establish  
231 maximum values for daily intake under mass of element per day. The  
232 pharmacopoeias not establish maximum limits by not consider these elements as  
233 potentially dangerous. However, as can be seen in Table 5, organic medicines  
234 should be administered with precaution in patients with hypertension (with  
235 cardiovascular risk associated)<sup>23</sup> and renal insufficiency as showing greater  
236 potassium and sodium values that can generate a hyperkalemia<sup>24</sup> and metabolic  
237 acidosis<sup>25</sup>. The tablets of iron supplements show high values for magnesium that  
238 may cause acute renal failure.<sup>26</sup>

239

#### 240 **4. Conclusions**

241 The results confirm that the tablets iron supplements have highest concentrations of  
242 zinc and magnesium, principally associated with the production process.

243 Some samples demonstred to have higher concentrations of all analytes and organic  
244 iron supplements higher concentrations of sodium. This way, the use of iron  
245 supplements in patients with altered physiology should be made with precaution, as  
246 the literature describes the negative effects of the ingestion of high quantities of  
247 sodium and magnesium.

248 The existing Pharmacopoeias should include maximum values for each analyte in the  
249 regulamentation.

250

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