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- ¹ High-pressure phase behavior of 1-ethyl-3-
- ²methylimidazolium tetrafluoroborate and carbon
- 3 dioxide system
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11 **Abstract:**

12 The phase behavior of 1-ethyl-3-methylimidazolium tetrafluoroborate ([emim][BF4]) and 13 carbon dioxide (CO₂) system from atmosphere to supercritical state were measured over 0.1 \sim 14 15.0 MPa and 308.15 ~ 343.15 K. The solubility data of CO_2 in [emim][BF₄] and the volumetric 15 expansion ratios of CO_2 -saturated [emim][BF₄] were provided. Experimental results indicated 16 that although CO_2 dissolved significantly in [emim][BF₄] (from 0 to 62 mol.%), the ionic liquid 17 phase only had an expansion ratio less than 17 vol.%. The density difference of CO_2 -saturated 18 [emim][BF₄] from pure [emim][BF₄] was obvious at high pressure and low temperature, with a 19 maximum of 16.11% at 308.15 K and 15 MPa. Based on the experimental results, a fitting 20 equation applicable to precise data interpolation was proposed for the CO_2 -saturated 21 [emim][BF_4] density in this study.

22 **Keywords**: Ionic liquid; Carbon dioxide; Supercritical fluid; Phase behavior

23 **1. Introduction**

24 As green solvents, carbon dioxide $(CO₂)$ in gaseous, liquidus and supercritical state are widely 25 used.¹ They have attracted much more attention in recent years due to their favorable properties 26 and environmental benignity. Comparing with gaseous carbon dioxide, the inherent mass transfer 27 limitations could be eliminated in the supercritical carbon dioxide $(ScCO₂)$, resulting in 28 improved reaction and separation efficiency. In the chemical processes involving supercritical 29 carbon dioxide, there is a continuing interest in developing new concepts for biphasic system³ in 30 which one phase, such as aqueous solutions, 4 liquid polymers⁵ or ionic liquids (ILs), 6 acts as the 31 reaction solvents to immobilize catalyst, and the other phase, ScCO₂, acts as a mobile phase to 32 deliver reactants or remove products.² In view of the volatility and solvency of liquid phase, 33 ionic liquids are preferable choices. Ionic liquids are salts with huge liquidus range⁷ that 34 composed by organic cations and inorganic or organic anions.⁸ Many ionic liquids are in liquid 35 state at room temperature mainly due to the large size difference between their counter ions.⁹ The 36 unique properties of the ionic liquids, such as low volatility, high thermo-stability, good solvency 37 and weak corrosivity, have garnered them much recent attention as an efficient alternative to 38 traditional organic solvents in some chemical reaction, separation, and manufacturing 39 processes. 10,11

40 The biphasic system constituted by $CO₂$ and ILs has asymmetric solubility. Carbon dioxide 41 dissolves readily in the ionic liquids, but the ionic liquids hardly dissolve in carbon dioxide.⁶ 42 Therefore, carbon dioxide can extract organic nonelectrolytes from ionic liquids without any 43 cross-contamination. Furthermore, carbon dioxide can favorably bring reactants or gases into 44 ionic liquids phase, as it enhances the solubility of many gases and nonpolar substances.¹² The 45 fundamental properties of ILs, such as density, viscosity, diffusivity and molar volume, can be

RSC Advances **Page 4 of 17**

RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript

46 adjusted to a certain extent with the dissolution of carbon dioxide. The solubility of $CO₂$ and the 47 volumetric expansion of ILs play an important role, as they are required to estimate some core 48 parameters in the applications, such as the density, concentration and interfacial properties.

49 Due to the high solubility of $CO₂$ in imidazolium-based ionic liquids,¹³ many experimental 50 studies have placed emphasis on the phase behavior of imidazolium-based ionic liquids in $CO₂$ 51 atmosphere, including 1-ethyl-3-methylimidazolium ethyl sulfate ($[{\rm emim}][{\rm EtSO_4}])$,¹⁴ 1-butyl-3-52 methylimidazolium tetrafluoroborate ([bmim][BF_4]),¹⁵ and 1-butyl-3-methylimidazolium 53 hexafluorophosphate ([bmim][PF₆]),¹⁶ et al. However, according to our knowledge, there is no 54 report about the phase behavior of the ionic liquid constituted by 1-ethyl-3-methylimidazolium 55 cation $[emim]$ ⁺ and tetrafluoroborate anion $[BF_4]$ ⁻ at high-pressure yet. The focus of this work is 56 to develop insights into the high-pressure phase behavior of carbon dioxide with 1-ethyl-3- 57 methylimidazolium tetrafluoroborate ([emim][BF4]), which is one of the widely used 58 commercial imidazolium-based ionic liquids.^{10,17} The solubility of CO_2 and the volumetric 59 expansion of [emim][BF4] were measured at different pressures ranging from 0.1 to 15.0 MPa 60 and different temperatures varied from 308.15 to 343.15 K. The density data of CO_2 -saturated 61 [emim][BF₄] were also derived with a fitting equation for precise interpolation. The results can 62 have a profound effect on understanding other physical properties, which depend strongly on the density difference between the two phases.⁴ 63

64 **2. Experimental**

65 *2.1. Apparatus*

66 A schematic diagram of the experimental set-up is shown in Fig. 1. The main part of this 67 apparatus was a high-pressure viewing cell with sapphire windows (A, EC600, Separex, France, 68 designed for a maximum pressure of 70 MPa). The maximum inner volume of the high-pressure

Page 5 of 17 RSC Advances

69 cell is 45 mL. Pushing the piston placed in the cell decreases the cell volume from 45 to 15 mL. 70 A "dead volume" of 15 ml corresponds to the lower part of the cell where the piston cannot go. 71 The variable inner volume of the high-pressure cell is real-time displayed on the computer. The 72 stroke of the piston is 100 mm, while the precision of the stroke measurement certified by the 73 manufacturer is less than 0.1 mm. The temperature in the viewing cell can be accurately 74 controlled by an oil bath jacket (B, CC304, Huber, Germany) and monitored by a temperature 75 probe embedded in the center of the cell with fluctuation less than 0.01 K. A CMOS camera (C, 76 1080P, Microsoft, USA) was used to capture the phase interface between CO_2 and $[emim][BF_4]$ 77 with the help of a light source perpendicular to it. A syringe pump (E, P100, Separex, France) 78 was used to deliver the high pressure $CO₂$ into the viewing cell. The cooling bath jacket (F, 79 IL00805, STIK, USA) and the volume scale on the pump helped to control the feeding amount 80 of liquid $CO₂$. The pressure in the viewing cell was measured with a calibrated, precision 81 pressure transducer (absolute error of 0.01 MPa) and adjusted by the feeding quantity of $CO₂$ 82 together with the variable volume piston placed in the cell. In the measurements, $CO₂$ of purity 83 99.999 wt.% (BW GAS, China), [emim][BF4] of purity 99.95 wt.% (CJC, China), cumene of 84 purity 99 wt.% (Aladdin, China) and deionized water of electro-conductibility 1 μ S/cm (JC EET, 85 China) were used as the reagents. The water content of [emim][BF4] was checked by the Karl 86 Fischer moisture meter (C30, Mettler-Toledo, USA) prior to each measurement.

RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript

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RSC Advances **Page 6 of 17**

89 D, light source; E, syringe pump; F, cooling bath; G, rupture disk.

90 *2.2. Experimental procedure*

91 The viewing cell was initially filled with 7 mL [emim][BF4] to reach the bottom of the 92 sapphire window, so that the liquid level could be detected by the camera. Then low pressure 93 CO2 was pumped through the whole cell and connecting lines to displace any air present. After 94 gas replacement, the outlet of the viewing cell was closed and high pressure $CO₂$ was fed in. For 95 a constant temperature, the measurements were conducted from 0.1 MPa to 15.0 MPa. The 96 pressure in the viewing cell was increased by adding $CO₂$ up to the desired value. After the 97 feeding of $CO₂$, the maximum duration of time required for the system to reach equilibrium was 98 90 min, that is, no changes in pressure and liquid level could be detected after this time. The 99 height of $CO_2/[emim][BF_4]$ interface at equilibrium was captured and used to calculate the liquid 100 volume, which has already been calibrated before experiment. The volumetric expansion ratio 101 E_L ^{(%}) of [emim][BF₄] at a given pressure *P* (MPa) and temperature *T* (K) was defined as:

102
$$
E_L(^{96}) = \frac{V_L(T, P) - V_L^*(T, P^*)}{V_L^*(T, P^*)} \times 100\%
$$
 (1)

103 where V_{L} is the volume of liquid phase at temperature *T* and pressure *P*; V_{L}^{*} is the volume of 104 liquid phase at temperature *T* and pressure P^* (0.1 MPa). Note that both V_L and V_L^* are liquid 105 volume at the equilibrium conditions, in which the liquid phase has been fully saturated with 106 $CO₂$.

107 For each pressure increment, the initial condition (pressure, temperature and volume) and 108 equilibrium condition (pressure, temperature and volume) were recorded to determine the density

Page 7 of 17 RSC Advances

109 of CO2 from NIST Chemistry WebBook (http://webbook.nist.gov/chemistry/), respectively. The 110 mass of CO2 dissolved in the [emim][BF4] during the *i* th pressure increment, with the expression 111 of m_{iG} (kg), was calculated using the following equation:

112
$$
m_{iG}(kg) = \rho_G^0(T^0, P^0) \times (V_C^0 - V_L^0) - \rho_G^e(T^e, P^e) \times (V_C^e - V_L^e)
$$
 (2)

113 where ρ_G^0 is the density of CO₂ at the initial temperature T^0 and pressure P^0 of the *i* th pressure 114 increment; V_C^0 and V_L^0 are the initial volume of viewing cell and liquid phase, respectively. ρ_G^e 115 is the density of CO_2 at the equilibrium temperature T^e and pressure P^e of the *i* th pressure 116 increment; V_c^e and V_L^e are the equilibrium volume of viewing cell and liquid phase, respectively. 117 Accordingly, the mass of CO2 dissolved in per unit mass of [emim][BF4] at a given pressure *P* 118 (MPa) and temperature *T* (K), with the expression of *SG* (kg/kg), could be calculated using the

119 following equation:

120
$$
S_G(kg / kg) = \frac{\sum_{i=0.1MPa}^{P} m_{iG}}{\rho_L^*(T, P^*) \times V_L^*(T, P^*)}
$$
(3)

121 where ρ_L^* is the density of liquid phase at temperature *T* and pressure P^* (0.1 MPa).¹⁸

122 The mole fraction X_G (%) of CO₂ dissolved in the [emim][BF₄] at a given pressure *P* (MPa) 123 and temperature $T(K)$ was then given by:

124
$$
X_G(\%) = \frac{S_G \times M_{\pi}}{S_G \times M_{\pi} + M_{CO_2}} \times 100\%
$$
 (4)

125 where M_{IL} and M_{CO_2} are the relative molecular mass of [emim][BF₄] and CO₂, respectively.

126 Finally, the saturated density of liquid phase (CO₂-saturated [emim][BF₄]) $\rho_L (kg/m^3)$ at a

127 given pressure *P* (MPa) and temperature *T* (K) could be obtained from the following equation:

128
$$
\rho_L (kg/m^3) = \rho_L^*(T, P^*) \times \frac{(1 + S_G)}{(1 + E_L)}
$$
(5)

129 *2.3. Calibration and accuracy of the measurements*

130 The upper part of the high-pressure cell where the piston reciprocating (from 15 to 45 mL) is 131 cylindrical in shape, so the inner diameter does not change with inner height. However, the lower 132 part of the cell (from 0 to 15 mL) where the ionic liquids filled is irregularly-shaped due to the 133 flat sapphire window and the embedded temperature probe, so the inner diameter actually 134 changes with inner height. In order to find the relation of inner diameter to inner height, in other 135 words, the relation between the liquid volume and the level height of $CO_2/[emim][BF_4]$ interface, 136 calibration had to be taken before the volumetric expansion measurement. The calibration 137 process was conducted using water, ionic liquids ([emim][BF4]) and cumene, so that the 138 influence of solvent viscosity, volatility, and the liquid meniscus on the height of liquid level 139 could be detected and offset with mathematic correction. Eventually, a calibration curve with 140 more than 200 experimental points was established to determine the liquid volume as a function 141 of the height of $CO_2/[\text{emim}][BF_4]$ interface. In order to verify the accuracy of the measurements, 142 the volumetric expansion ratios of CO_2 -saturated cumene (E_L) and the solubility data of CO_2 in 143 cumene (X_G) were measured and compared with the data reported by Phiong and Lucien.¹⁹ Table 144 1 gives the relative deviations between experimental data and the literature data.¹⁹ According to 145 this comparison, the relative deviations are less than 5%.

146 **Table 1.** Phase equilibrium data of CO₂/cumene system at 323 K:

147 Comparison of experimental data in this work with literature data

P(MPa)	Literature data $(\%)$		Experimental data $(\%)$ Relative deviation $(\%)$			
		X_G		ÅG		X_G
3.02		22 34	11.60	21.59	-4.92	-3.36
5.00	26.5	39.27	25.96	38 42	-2.04	-216

148 **3. Results and discussion**

149 The solubility data of $CO₂$ in [emim][BF₄] and the volumetric expansion ratios of $CO₂$ -150 saturated [emim][BF4] were shown in Fig. 2(a) and (b), respectively. Five isotherms at 308.15 K, 151 313.15 K, 323.15 K, 333.15 K and 343.15 K were measured from 0.1 MPa to 15.0 MPa. In order 152 to obtain high accuracy and reproducibility for the measurements, every isotherm has been 153 measured at least ten times to determine the average values and the error bars. It can be seen 154 from Fig. 2 that although $CO₂$ dissolved significantly in [emim][BF₄] (range from 0 to 62 155 mol.%), the IL phase did not expand substantially (*EL* ranges from 0 to 17 vol.%) compared with 156 that of common hydrocarbons (e.g. cumene¹⁹). The low volumetric expansion ratio should be 157 resulted from the strong Coulombic forces between the ions and the moderate asymmetry of the 158 cations in ILs,¹⁶ which form a relatively large skeleton and provide lots of inner spaces for $CO₂$ 159 to dissolve without significant volumetric changes. The experimental solubility data of $CO₂$ in 160 [emim][BF4] are slightly lower than ones in [bmim][BF4] (1-butyl-3-methylimidazolium 161 tetrafluoroborate) reported in literature,²⁰ which is reasonable as the anion of ILs dominates the 162 interactions with CO_2 ¹³ and that increasing alkyl chain length of cation marginally increased the 163 CO₂ solubility in ILs.¹⁵

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165 **Fig. 2** (a) Solubility in mole fraction (X_G) of CO_2 in [emim][BF₄]. (b) Volumetric expansion 166 ratios (E_L) of CO₂-saturated [emim][BF₄]. Experimental data for 308.15 K (\bullet), 313.15 K (\bullet), 167 323.15 K (\triangle), 333.15 K (\blacktriangledown) and 343.15 K (\blacklozenge).

168 The increase of solubility and volumetric expansion with rising pressure could be divided into 169 three stages. For the initially low pressure area, the solubility of $CO₂$ in the IL phase increases 170 dramatically with increasing pressure, reaching 32.14% mole percent CO₂ at 308.15 K and 4.0 171 MPa. Meanwhile, the volume of the IL phase just increases by 2.53% at the same condition. This 172 discrepancy can be attributed to the "free volume" or "void space" available in the IL phase¹⁴ 173 which facilitate the dissolution of $CO₂$ without any significant volumetric expansion. As pressure 174 further rises, the unoccupied void space in the IL phase decreases and the intrinsic Coulombic 175 forces between [BF₄] and [BF₄] are weakened by the weak Lewis acid-base complexes formed 176 between CO_2 and $[BF_4]$ ⁻²¹. The two reasons mentioned above lead to a relatively significant

Page 11 of 17 RSC Advances

RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript

177 increase of the volumetric expansion ratio with increasing $CO₂$ solubility. At higher pressures, 178 the void space within the IL phase is almost saturated, and no more $CO₂$ can dissolve into the IL 179 according to the "space-filling mechanism".¹⁴ Therefore, both the solubility of $CO₂$ and the 180 volumetric expansion of the IL phase plateau gradually and remain basically unchanged with 181 increasing pressure. Temperature has been known to have a remarkable influence on the gas-182 liquid equilibrium. Generally, an increase of gas solubility may be expected when temperature 183 decreases. In accordance with the general gas-liquid equilibrium, reducing temperature results in 184 an increase of the CO_2 solubility as well as the volumetric expansion ratio of [emim][BF₄], as 185 shown in Fig. 2.

186 Based on the solubility data and volumetric expansion ratios mentioned above, the densities of 187 CO₂-saturated [emim][BF₄] were calculated from Eq. (5) and given in Fig. 3. The density of pure 188 [emim][BF₄] at atmospheric pressure (ρ_L^*) was derived from Seki et al.¹⁸ It can be seen from Fig. 189 3 that for all isotherms the density of CO_2 -saturated [emim][BF₄] was higher than that of pure 190 [emim][$BF₄$]. This was due to the fact that the IL phase volume did not expand equivalently as 191 the dissolution of CO_2 . The deviation between the pure and the CO_2 -saturated [emim][BF₄] 192 densities was large at high pressures and low temperatures, with a maximum of 16.11% at 193 308.15 K and 15.0 MPa.

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RSC Advances **Page 12 of 17**

Fig. 3 Density of CO₂-saturated [emim][BF₄] (ρ _L) as a function of pressure (*P*) at various 196 temperatures: experimental data for 308.15 K (■), 313.15 K (●), 323.15 K (▲), 333.15 K (▼) and 197 343.15 K (\bullet) . Fitting curves (solid line) were derived from Eq. (6).

198 A fitting equation was empirically proposed to correlate the saturated density data in this 199 work. It allows the data in the experimental range to be interpolated with high accuracy. The 200 polynomial fitting equation is given as follows:

201
$$
\rho_L = C_0 + C_1 P + C_2 T + C_3 P T + C_4 P^2 + C_5 P T^2 + C_6 P^2 T \tag{6}
$$

202 where ρ_L is the CO₂-saturated [emim][BF₄] density in kg/m³, P is the pressure in MPa and T is

203 the temperature in K. $C_{0\cdots 6}$ are coefficients; their units and values are compiled in Table 2.

204 **Table 2.** Coefficients of the fitting function Eq. (6)

Coefficient	Unit	Value
C_0	$\text{kg} \cdot \text{m}^{-3}$	1.3924×10^3
C_I	$kg·m-3·MPa-1$	4.8029×10^{2}
C ₂	$kg·m-3·K-1$	-4.0341×10^{-1}
C_3	$kg·m-3·MPa-1·K-1$	-2.2168
C_4	$kg·m-3·MPa-2$	-8.7578
C_5	$kg·m-3·MPa-1·K-2$	2.4484×10^{-3}
C_6	$kg·m-3·MPa-2·K-1$	2.5013×10^{-2}

205 Comparisons of the experimental data (scatter) with the fitting curves (solid line) were shown 206 in Fig. 3. The correlation yields values with a quality of reproduction above 99.26%.

207 For the [emim][BF4] used in the experiment above, the water content can be neglected (below 208 0.05 wt. %). However, due to the extremely hygroscopic properties of the imidazolium-based 209 ionic liquids,²² it is practical to realize the effect of water in $[\text{emim}][BF_4]$ on its phase behavior 210 with CO_2 . In Fig. 4, the phase behavior of CO_2 with dry [emim][BF₄] and [emim][BF₄] solutions

Page 13 of 17 RSC Advances

RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript

211 contained 5 wt. % and 15 wt. % water were depicted as a function of pressure at 333.15 K. 212 Comparison of the three systems showed the water content would slightly lower the solubility of 213 CO_2 in [emim][BF₄] phase. This decrease should be attributed to the low mutual solubility of 214 water and CO_2^{23} together with the pH reduction followed by carbonic acid formation.²⁴ As we 215 discussed above, the increase of solubility and volumetric expansion with rising pressure could 216 be divided into three stages. The first stage was shortened with increasing water content because 217 the water aggregates formed by hydrogen bonding intruded into the inherent structure of 218 [emim][BF₄].²⁵ The resulting decrease of the unoccupied void space in [emim][BF₄] phase and 219 the intrinsic Coulombic forces between anions led to a relatively synchronous trend of the 220 volumetric expansion ratio with the $CO₂$ solubility, so a crossing point of the volumetric 221 expansion curves was observed in Fig. 4(b).

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RSC Advances **Page 14 of 17**

RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript

223 **Fig. 4** (a) Solubility in mole fraction (X_G) of CO_2 in [emim][BF₄] solutions. (b) Volumetric 224 expansion ratios (E_L) of CO_2 -saturated [emim][BF₄] solutions. Experimental data for dry 225 [emim][BF₄] (∇), [emim][BF₄] with 5 wt. % (∇) and 15 wt. % (∇) water at 333.15 K.

226

227 **4. Conclusions**

228 Experimental results are present for the solubility data of $CO₂$ in [emim][BF₄] and the 229 volumetric expansion ratios of CO_2 -saturated [emim][BF₄] over the pressure and temperature 230 ranges of (0.1 to 15.0) MPa and (308.15 to 343.15) K. The relatively high solubility of $CO₂$ 231 (range from 0 to 62 mol.%) and low volumetric expansion of $[{\rm emim}][BF_4]$ (range from 0 to 17 232 vol.%) result in an increase of [emim][BF4] saturated density. The high pressure and low 233 temperature promote the dissolution process, so the maximum deviation between the pure and 234 the CO₂-saturated [emim][BF₄] densities is 16.11% at 308.15 K and 15.0 MPa. A fitting equation 235 was empirically proposed to offer a interpolation for the CO_2 -saturated [emim][BF₄] density with 236 the relative deviations less than 0.74%. The water impurity in $[emim][BF₄]$ would slightly lower 237 the solubility of CO_2 in [emim][BF₄] phase, while the volumetric expansion curves of CO_2 -238 saturated $[emim][BF₄]$ become flatter with increasing water contents.

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Page 15 of 17 RSC Advances

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Contents Entry

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