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1 **Organogel formation via supramolecular assembly of oleic acid and sodium oleate**

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Abstract

To create materials with novel functionalities, the formation of gels within hydrophobic media has become popular. This is often accomplished through the assembly of low molecular weight organogelators into a variety of complex phases through intermolecular interactions. In the case of edible materials, the assembly of saturated fatty acids to form fat crystal networks is often used for structuring. Here, the first example of structuring with unsaturated fatty acids is reported, namely mixtures of oleic acid and sodium oleate, to structure edible lipid phases. Small-angle scattering demonstrates that the resultant structures, which vary with oleic acid and sodium oleate molar ratio, comprise either inverse micellar or lamellar phases, combined with the formation of crystalline space-filling networks. Network formation was found for filler concentrations above 10 wt%. Rheological measurements show that gel strength depends on the ratio of oleic acid to sodium oleate, and is greater when only oleic acid is used. The addition of up to 1.5 wt% of water enhanced the strength of the organogels, probably through supplementary hydrogen bonding but, for concentrations greater than 2.0 wt%, the assembly was inhibited leading to collapse of the gel.

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53 **Key words:** organogel, oleogel, oleic acid, sodium oleate, supramolecular, assembly

54 **1 Introduction**

55 Organogels are a class of soft materials that can entrap large volumes of organic liquids in
56 self-assembled networks, and can be used in numerous practical applications, ranging from
57 photovoltaics,¹ energy transfer,² light harvesting² and oil spills control³, to bioactive
58 compound release⁴ and appetite satiety.⁵ For edible applications, organogelators are often
59 referred to as oleogelators. Although it is known that organogelation arises via the formation
60 of various weak intermolecular interactions between the organogelator molecules to generate
61 networks,⁶ there is still a lack of fundamental understanding considering the type of
62 interactions that are necessary. The formation of these structures through supramolecular
63 assembly is of particular interest because they could provide semi-solid bulk phases that are
64 easily processable at low cost. The networks of organogels can range from assembly of
65 surfactants in solution by physical interactions (e.g., micellization, lyotropism, and
66 crystallization),⁷ also known as molecular organogels, to network formation of flexible
67 polymers (e.g., swelling), known as polymer organogels.⁸ The currently known molecular
68 organogels are at the interface between complex fluids⁹ and solids and, regardless of the
69 nature of the structure, they are often thermo-reversible quasi-solid materials. The group of
70 molecular organogels can be subcategorized according to the mode of the organogelator
71 self-assembly into liquid crystals,¹⁰ platelet crystals,¹¹ fibrillar networks¹² and reverse worm-
72 like micelles.^{13,14}

73 These different structures can be formed from amphiphilic compounds that have the ability to
74 self-assemble into a variety of microstructures, including micellar phases and bilayers that, at
75 high concentrations, can pack into different lyotropic mesophases of larger length scales,
76 such as hexagonal, cubic or lamellar liquid crystalline phases.^{15, 16} and, to a significant extent,
77 predictable from the critical packing parameter.¹⁷ The formation of structures of larger length
78 scales provide viscoelastic, or even gel-like, behaviour to the solution. These visco-elastic
79 materials created through assembly of small gelators are often described in the literature as
80 supramolecular organogels.¹⁸ The gelator molecules self-assemble into nanofibres
81 (supramolecular polymers) of specific dimensions due to their geometrical packing with their

82 entanglements creating a space-spanning three dimensional network that may entrap
83 solvents in the nanospaces. The mechanism behind the formation of these structures is the
84 array of monomer units that are linked through non-covalent bonds, such as van der Waals,
85 hydrogen bonding, electrostatic interactions and π - π or τ -stacking.^{18, 19}

86 Overall, there are a limited number of biocompatible components known to structure lipids
87 through the assembly of molecules.²⁰⁻²² For example, gel formation was obtained with sodium
88 carboxylates in organic solvents and ionic liquids²³⁻²⁵ and in different alcohols, such as
89 ethanol and decanol, by sodium laurate.²⁶ The gelation was explained by the fact that sodium
90 laurate forms fibres in organic solvents (alcohols).²⁷ The network formation of laurate salts
91 was strongly influenced by the type of metal ion that was present. Sodium ions were shown
92 to play an important role in the network formation and enhanced gel strength, whereas other
93 metal ions, such as potassium, calcium and magnesium had limited effect on the gel
94 formation. It was reported that the sodium ions could induce a transition from spherical
95 micelles to cylindrical micelles, while other metal ions could not.²⁶ Similar results have also
96 been observed for other systems and it is important to mention that apart of the type of
97 cations of the fatty salts, according to Daniel and Rajasekharan (2003) the length of the fatty
98 chains can play an important role as well. Furthermore, it is already known that unsaturated
99 fatty acids like oleic acid and their mixtures with fatty acid salts also form supramolecular
100 assemblies in aqueous environments.²⁸⁻³⁴ Additionally, when no solvent is present, depending
101 on the ratio between the molecules, micelles or lamellar phases are formed.³⁵ However, little
102 is known about the behaviour of these systems in hydrophobic environments.

103 Here, we use the current knowledge on molecular assembly and the effect of salts to induce
104 network formation in hydrophobic environments. We have studied the assembly structures of
105 oleic acid and sodium oleate in refined sunflower oil and directly compared behaviour for a
106 sub-set of these formulations using a purely hydrophobic solvent, decane. Our findings show
107 that, depending on their composition, they form different types of assembly structures. Their
108 mutual assembly in hydrophobic media leads to the formation of inverse micelles or lamellar
109 structures. In addition, crystalline regions were observed that develop into space-filling

110 networks. A combination of techniques was used to reveal the mechanism of network
111 formation, such as rheometry, differential scanning calorimetry, polarized microscopy, small-
112 angle neutron scattering as well as dynamic light scattering.

113

114 **2 Experimental section**

115

116 **2.2 Materials**

117 Refined sunflower oil was purchased from commercial sources. Oleic acid (*cis*-9-
118 Octadecenoic acid) $C_{18}H_{34}O_2$, sodium oleate (*cis*-9-Octadecenoic acid sodium salt)
119 $C_{18}H_{33}NaO_2$ and all other chemicals were obtained from Sigma-Aldrich (Steinheim, Germany)
120 at the highest degree of available purity. Sunflower oil was purified so only triglycerides are
121 expected to be present. No analysis of the fatty acid composition was conducted but
122 according to literature, the expected composition is: linoleic acid (polyunsaturated n-6): 48–
123 74%, oleic acid (monounsaturated n-9): 14–40%, palmitic acid (saturated): 4–9% and stearic
124 acid (saturated): 1–7%. Hydrogenated decane (n-decane, purity ≥ 99 wt%) and deuterated
125 decane (n-decane-d₂₂, purity ≥ 99 wt% and deuteration level 99%) was purchased from
126 Sigma-Aldrich (Steinheim, Germany). Both solvents were used as received.

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128

129 **2.3 Sample preparation**

130 All samples were prepared by mixing oleic acid and sodium oleate at different ratios (1:0, 2:1,
131 1:1, 1:2, and 0:1) in refined sunflower oil. The total concentration in sunflower oil was varied
132 between 4 and 16 wt% and the amount of added water to each sample varied between 0 and
133 2 wt%. All samples were first mixed with a high speed blender (Ultra Turrax, IKA, Germany)
134 at 13.4 rpm/min at room temperature for 30 sec. Immediately thereafter, the samples were
135 heated at 80°C for 20 min under stirring. The samples were then cooled down at room
136 temperature and stored overnight at 5°C.

137 For small-angle neutron scattering experiments, selected samples were formulated using
138 either deuterated or hydrogenated decane. Each sample contained 16 wt% of the filler (oleic
139 acid:sodium oleate) at different ratios (2:1, 1:1, 1:2 and 0:1). In addition, three samples of 1:1
140 oleic acid:sodium oleate were prepared (namely 1:1a, 1:1b, 1:1c). All of the samples were
141 dissolved in 1 wt% water and 83 wt% decane, but they differed with respect to the presence
142 of hydrogenated or deuterated water or decane. For sample 1:1a, the filler was mixed with
143 deuterium oxide and n-decane-d22 (DH); sample 1:1b was initially dissolved in 1 wt% water
144 and 83 wt% n-decane-d22 (HD), and sample 1:1c in 1 wt% deuterium oxide and 83 wt%
145 decane (DD). Samples 1:1 (a), (b) and (c) thus differ in terms of the contrast of the solvents
146 by deuteration: (a) both decane and water are deuterated and contrasted against
147 hydrogenated oleate; (b) contrast between n-decane-d22 and all other hydrogenated
148 components and (c) all components deuterated except water. Samples that were of sufficient
149 low viscosity (liquid-like) were placed in Hellma cuvettes (2:1, 1:1a, 1:1b, 1:1c & 1:2). The 0:1
150 sample i.e. sodium oleate only, was studied in a demountable cell. All cells had a path length
151 of 1 mm.

152 **2.4 Rheological measurements**

153 Rheological characterisation of organogels was performed with a stress-controlled Anton
154 Paar rheometer (Anton Paar, Austria) with a MCR300 PP50-TEKP CF56 setup, using a
155 49.95 mm parallel plate configuration with 1.0 mm gap width. The temperature was regulated
156 by a Paar Physica circulating water bath and a Peltier system (TEZ 150P/MCR) with an
157 accuracy of $\pm 0.1^\circ\text{C}$. The linear viscoelastic region was assessed by amplitude sweep
158 experiments at a constant frequency of 1 Hz. For all organogels, a constant deformation of γ
159 = 0.01 was used which was well within the linear viscoelastic region for all samples. Small
160 deformation oscillatory measurements were performed over the frequency range of 0.1–10
161 Hz at 20°C to obtain the storage (G') and loss (G'') moduli to describe the visco-elastic
162 properties. When single G' values are presented, they were obtained at a frequency of 1 Hz,
163 as this is in line with what is applied at relevant researches.³⁶

164

165 **2.5 Microscopy**

166 The microstructure of the organogels was analysed by cross polarised light microscopy
167 (Reichert-Jung Polyvar, Germany) with Plan 10x/1x and Plan 40x/1x objectives at NIZO
168 Food Research, Ede. All gels were freshly prepared and kept at 20°C for 2 h.

169

170 **2.6 Size analysis**

171 The size of the inverse surfactant structures was determined by dynamic light scattering
172 (DLS ZetasizerNanoZS, Malvern Instruments Ltd, UK). Small amounts (< CMC) of oleic acid
173 and/or sodium oleate were added to sunflower oil (0.01 wt%) in ratios of 0:1, 1:1 and 1:0. All
174 measurements were performed at 60°C in a disposable capillary cell.

175

176 **2.7 Differential Scanning Calorimetry (DSC)**

177 Samples of mass 15 – 25 mg were weighed in an aluminium pan and sealed hermetically. As
178 a reference, an empty hermetically sealed aluminium pan was used. Samples were first
179 equilibrated for 4 hrs at 5°C and, subsequently heated to 80°C at 2 °C/min. All
180 measurements were performed at NIZO Food Research, The Netherlands..

181

182 **2.8 Small Angle Neutron Scattering**

183 SANS experiments were performed on the PACE instrument at the Laboratoire Léon Brillouin
184 (CEA), Saclay, France; this instrument has been described previously.³⁷ Three configurations
185 were used: high q (SSD = 2.5 m, SDD = 1 m, $\lambda = 5$ Å); medium q (SSD = 5m, SDD = 4.7 m, λ
186 = 5Å) and low q (SSD = 5 m, SDD = 4.7 m, $\lambda = 13$ Å) with source aperture = 16 mm diameter
187 and sample aperture = 7 mm diameter. A temperature control bath was used to assure a
188 temperature of 21°C. These configurations when merged provide a q range of 0.0083 to 0.44

189 Å^{-1} where q is the magnitude of the scattering vector, defined by $q = 4\pi / \lambda \sin(\theta/2)$, λ is the

190 wavelength, here equal to 5 Å, with 10% resolution, and θ the scattering angle. Absolute
191 scaling was accomplished using the scattering from H₂O at high q .

192 The neutron scattering length densities for the components investigated are shown in Table
193 1. Varying the composition of the OA:SO has a minimal effect on the overall neutron SLD
194 varying from 0.1 to 0.2 x 10⁻⁶ (Table 2), i.e. significantly less than that of the deuterated oil.

195

196 **3 Results and discussion**

197

198 **3.1 Gel formation**

199 Despite the diversity in chemical composition and physical properties of existing organogels,
200 still the preferred and desired molecular architecture is not precisely known. Additionally, little
201 is known about the relationship between the assembly behaviour of the gelator molecules
202 and the mechanical properties of the gels. To evaluate the structure formation of different
203 compositions of unsaturated fatty acids and fatty acid salts, oleic acid and sodium oleate
204 (Figure 1) have been mixed in different ratios in oil. When oleic acid was mixed with
205 sunflower oil, even at concentrations above 20 wt%, no significant changes in viscosity were
206 observed, indicating that oleic acid is highly miscible with oil. This behaviour presumably
207 results from the hydrophobic nature of oleic acid that has an hydrophilic-lipophilic balance
208 (HLB) value around 1. This value indicates that oleic acid molecules are fully lipophilic,
209 therefore not mixable with water. On the other hand, the HLB value of sodium oleate is 18,
210 which means that it is hydrophilic and can even act as a solubilizer or hydrotrope.³⁸ When
211 sodium oleate was added to sunflower oil, the system visibly increased in viscosity. This is a
212 manifestation of the formation of large aggregates due to the low solubility of the sodium
213 oleate in oil. Surprisingly, when oleic acid was combined with sodium oleate (1:1), a
214 synergistic effect took place, leading to a very fine structured gel with a higher viscosity than
215 the single-component systems (Figure 2). The structure of these aggregates was further
216 analysed with polarized light. As can be seen in Figure 3, the gel structures resulting from (a)
217 the mixture of oleic acid and sodium oleate, and from (b) sodium oleate only, have a

218 completely different appearance. With only sodium oleate, large polydisperse, randomly
219 distributed aggregates were formed but, in the case of sodium oleate combined with oleic
220 acid, smaller crystals can be observed. As was expected, there was no evidence of crystal
221 formation for oleic acid only (data not shown).

222 The type and the size of the aggregates depend on the assembly of both the sodium oleate
223 and the oleic acid. Sodium oleate is an amphiphilic molecule, with a relatively high
224 hydrophilicity due to the presence of the metal ion (Figure 1). Therefore, hydrophilic
225 interactions are more pronounced in a hydrophobic environment, which leads to extensive
226 aggregation, as observed in Figure 3. When oleic acid is added to the sodium oleate
227 mixtures, the aggregation is diminished. The shape of the assembly is a result of the
228 geometry of the molecules, along with the physical interactions between them.

229

230 **3.2 Dynamic Light Scattering**

231 To confirm the formation of the different assembly structures of the varying sodium oleate
232 and oleic acid compositions, the sizes of the structural elements were measured with light
233 scattering in a triglyceride environment. With oleic acid only, structures around 5 nm were
234 identified. Assuming a fully extended tail conformation, oleic acid molecules would be
235 expected to be 2.3 nm long but, due to the double bond, its size is expected to be closer to
236 2.0 nm. ($C_{18}H_{34}O_2$: 16 single C-C bonds (0.154 nm), 1 C=C bond (0.120 nm), 1 paraffinic C-O
237 bond (0.132 nm) and 1 O-H bond (0.097 nm)). A size of 5 nm would therefore indicate
238 inverse micelle formation with a radius comparable to the size of the molecules.³⁴ When only
239 sodium oleate was added to sunflower oil, results from DLS experiments showed that large
240 aggregates of sizes around 170 nm were formed, even after heating at 80°C; this is
241 consistent with the microscopy images, where large aggregates are observed. For different
242 OA:SO mixtures, the size of the resulting structures were found to be around 25 nm, much
243 larger than the size of individual micelles. These results show that the presence of both oleic
244 acid and sodium oleate leads to the formation of larger structures than for the presence of
245 oleic acid only, and more extensive aggregation of sodium oleate is inhibited. This is, again,

246 in agreement with the results found from polarized microscopy, and is a first indication that
247 mutual packing between the two molecules indeed occurs. For a more detailed
248 understanding of the different structures formed as a function of the composition (molar ratio)
249 of the complexes, SANS experiments have been performed; these will be discussed later.

250

251 **3.3 Microstructure**

252 An integrated picture of the assembly mechanism and the synergistic effect of the molecules
253 may be pursued by investigating the structures of different ratios between the two molecules.
254 Several oleic acid:sodium oleate ratios that led to gel formation have been investigated,
255 namely 3:1, 2:1, 1:1, 1:2, 1:3 and 0:1, at a total concentration of 16 wt% in sunflower oil. The
256 formed gels were first observed with a polarized microscope, as is illustrated in Figure 4. It
257 can be clearly seen that all gels have a different structure on a mesoscopic scale. For high
258 concentrations of sodium oleate (Figure 4e and 4f), a large degree of aggregation is seen, as
259 discussed earlier. When more oleic acid is present (Figure 4a to 4d), less aggregation with
260 larger uniform areas is observed. In general, larger amounts of oleic acid led to larger areas
261 of uniformity. According to the image in Figure 4b, the formation of larger crystals was
262 observed for a slight excess of oleic acid (ratio 2:1). Additionally, despite all gels being
263 whitish-opaque, this particular sample was more transparent indicating the formation of
264 structures below the wavelength of light. At a greater excess of oleic acid (Figure 4a) the
265 formed crystals were much smaller.

266

267 **3.4 Thermal behaviour**

268 The thermal behaviour of the samples (filler 16.0 wt%, water 1.0 wt%) was also investigated
269 by DSC (Figure 5) for a range of mixtures on the OA-rich side of the phase diagram as well
270 as SO only. Samples i, ii and iii (the samples with a oleic acid:sodium oleate ratio of 3:1, 2:1
271 and 1:1 respectively) show that when oleic acid is present, phase transitions indeed occur,
272 as a melting peak can be seen. However, these enthalpic changes do not occur in samples
273 in the absence of oleic acid, (iv), over the observed thermal range. This may be understood

274 from consideration of the reported phase diagram for OA:SO (without solvent) by Tandon
275 and co-workers where the expected melting behaviour of OA is observed.²⁹ No melting
276 transition is predictably observed in the SO system as the melting point for SO occurs above
277 80°C. It is noted however that the expected trend of increasing transition temperature is not
278 observed with increasing SO as reported in the un-solvated environment.

279

280 3.5 Rheology

281 The full mechanical spectrum of the formed organogel with a total filler concentration of 16 wt
282 % and an oleic acid to sodium oleate ratio at 1:1 is given in Figure 6a. Due to the different
283 network formation and aggregation behaviour, the gel strength of the resulting gels was also
284 expected to be different. This is presented in Figure 6b. The figure shows different ratios
285 between the oleic acid and sodium oleate at the same total filler concentration (16 wt%) in
286 oil. Stronger gels were obtained for compositions in which both ingredients were present
287 (2:1, 1:1, and 1:2) and the gel strength of the three samples was comparable when obtained
288 at a frequency of 1 Hz. It is important to mention at this point that the $\tan\delta$ values for the gels
289 were around 0.15 for the ratios 2:1, 1:1, and 1:2, while it slightly increased to 0.25 for the
290 gels a ratio of 3:1, 1:3 and 0:1, indicating a slightly less strong network. Larger crystal
291 structures, as seen in Figure 4b for the 2:1 samples do not lead to a larger gel strength, so
292 the gel formation is most likely more related to the connectivity between the crystals and the
293 interactions that occur in the formed complexes.

294 To obtain information on the gel formation, the gel strength (storage modulus) of a 1:1 gel
295 with different total filler concentrations, denoted here as c , was investigated, as presented in
296 Figure 7 by the open symbols. The gel strength can be described as $G' \sim c^{2.5}$, indicating more
297 long range than short range interactions.³⁹ For short range interactions, exponents closer to
298 3.3 are expected. Gel formation could be obtained even with 4 or 8 wt% of the complex, but
299 these gels were not very stable after storage for several days. A filler concentration above 10
300 wt% would be appropriate for the formation of a solid-like system with sufficient storage
301 stability. According to the literature,^{28, 29} the oleic acid:sodium oleate complexes in an

aqueous environment exhibit unique interactions through hydrogen bonding between the head group of the oleic acid and the carboxylate group of the salt, which is maximised for an equimolar ratio.⁴⁰ The proposed mechanism is that the sodium atoms sit in the holes created by the non-hydrogen bonded oxygen atoms.²⁵ In this way the complexes have both acid-like and carboxylate-like character that is different from either the parent soap or the parent acid. As hydrogen bonding can clearly change the strength of the interactions, the effect of water addition has also been investigated. The addition of small amounts of water may increase the hydrogen bonding between the acid and the soap. As can be observed in the cross-polarized images in Figure 8, the structure formation within the gels in comparison to the ones without water (Figure 4) is very different. The changes are more profound for the gels with higher oleic acid concentration (Figure 8a-c). Especially with a large excess of oleic acid (3:1 and 2:1 ratio), the crystals appear to have a much more needle-like shape. The more extensive crystal formation is a strong indication that the presence of water molecules enhances the interaction between oleic acid and sodium oleate molecules. The presence of small amounts of water increases the amount of hydrogen bonding between the polar heads of the molecules. The influence of water addition (0.5-2.0 wt%) is shown as an increase in the gel strength (Figure 8, closed symbols). For concentrations up to 16 wt% of the filler concentration, the gel strength also increased with the concentration as $G' \sim c^{2.5}$. The exponent of 2.5 is similar to that found in the case where no additional water present, indicating that the range of the interactions are similar for both systems. Most likely, without additional water present, the assembly formation was, besides (short range) van der Waals interactions, already dominated by (long range) hydrogen interactions, which is enhanced by the addition of water. For systems dominated mainly by van der Waals interactions, a higher exponent (closer to 3.3) for short interactions would have been expected.³⁹ For higher concentrations, the gel strength deviates from this relationship, indicating that the strength of the interactions decreased.

Figure 9 shows the gel strength as a function of the amount of water added and there is a limit in the amount of water that can be added. For water concentrations below 1.5 wt%, the

330 gels were always stronger than the ones without water, due to the increased hydrogen
331 interactions, and exhibited similar rheological behaviour. When the water concentration
332 exceeds 1.5 wt%, the system is unable to accommodate the additional solvent within the
333 assembled structures formed, and as a result, the system collapsed and phase separated.
334 As the water has a higher affinity for the sodium oleate, the precipitant, a white solid-like
335 material, was probably a mixture of sodium oleate and water, while the lipophilic oleic acid
336 molecules probably remained in the supernatant.

337

338 **3.6 Nanostructure**

339 SANS is a valuable method to characterise the structure and self-assembly behavior of
340 materials in the size range from one to several hundred nanometres and has found broad
341 utilisation in food-based systems.⁴¹ The technique is most effective when employing selective
342 deuteration; thus, to separately identify the influence of both oil and water on the resultant
343 structures formed, the method requires use of deuterated molecules. As sunflower oil, which
344 was used in all other experiments, is not available in a deuterated form, decane was selected
345 to replace the oil as the hydrophobic phase, as it is readily obtainable in hydrogenated and
346 deuterated form. It should be noted that the nature of decane, an unbranched hydrocarbon
347 that exhibits only van der Waals interactions, is substantially different to sunflower oil both in
348 amphiphilicity and purity (i.e. sunflower oil is itself a multi-component system). A direct
349 comparison between the sunflower oil-based and decane-based systems is therefore beyond
350 scope with this approach unless deuterated sunflower oil could be synthesised, for example,
351 within a deuteration facility.⁴² However, the results gained in decane are nonetheless
352 informative and are valuable to interpret changes in the sunflower oil containing systems as
353 will be demonstrated below.

354 Visual observations of the samples prior to conducting SANS studies (with decane as the
355 continuous phase) are shown in Table 3. From these alone, the 2:1 (OA:SO) sample displays
356 no evidence for structures on a length scale comparable to light. This is consistent with
357 SANS data as will be described below. With increasing sodium oleate from 2:1 to 0:1 (0:1 is

358 composed only of sodium oleate), the viscosity (gel formation) and opacity increases
359 suggesting the formation of larger-scale structures. It is noted that deuteration appears to
360 have an effect on the viscosity of the samples produced as observed for the three contrasts
361 used in the equimolar system (1:1) although kinetic stabilisation effects cannot be excluded.
362 The SANS data for all systems is shown in Figure 10. The SANS data from the 2:1 samples
363 (Figure 10A) exhibits a plateau at low q ; this is consistent with visible transparency of the
364 system. Guinier analysis yields a radius of gyration of approximately $7.3 (\pm 0.4) \text{ \AA}$ ($q_{\text{max}}R_g <$
365 0.6). It is expected that inverse micelles are formed in such a formulation. Assuming a
366 spherical morphology, the particle diameter, $D = 2 \times (5/3)^{1/2}$ is ca. 19 \AA (close to that
367 expected from full extended chains). Although this size is smaller than found with light
368 scattering, it should be noted that the latter technique yields the hydrodynamic dimensions
369 and is greater due to the solvation of the alkyl chains by the oil. To extract model dependent
370 information, data were fitted to a polydisperse core-shell hard sphere interaction model (in
371 which the core and shell have a fixed ratio) while constraining the volume fraction to 15.2%
372 (based on known composition and physical density)* and the neutron scattering densities of
373 the shell and solvent (based on literature values, Tables 1 and 2). Resultant fit parameters
374 are shown in Table 4.

375 The SANS data from the 0:1 system (sodium oleate only, Figure 10B), exhibits characteristic
376 lamellar scattering with the presence of diffraction peaks at 0.144 ; 0.285 and 0.430 \AA^{-1} . The
377 first reflection is consistent with a repeat distance of 43.5 \AA ; this value is in good agreement
378 with that reported previously from the sodium oleate crystal structure (ca. 45 \AA).³⁵ The
379 scattering may be interpreted in terms of SO crystals in a hydrophobic matrix in which the
380 water is presumably located around the ions. The scattering from a randomly oriented
381 lamellar structure exhibits q^{-2} scattering over a q range from approximately a^{-1} to b^{-1} , where a
382 and b are the long and short dimensions of the structure, and transforms to q^{-4} scattering at
383 high q . Here b^{-1} is at ca. 0.038 thus the minimum dimensions are ca. 165 \AA with the
384 maximum dimensions of $\gg a^{-1} = 0.008 \text{ \AA}^{-1}$ ($\gg 1250 \text{ \AA}$); the latter is consistent with the
385 observed sample opacity and is comparable to the values obtained from light scattering.

386 Assuming a lateral separation of ca. 4 Å, typical for alkyl chains, 165 Å corresponds to
387 approximately 40 sodium oleate chains side-by-side within the lamellar crystal structure.

388 The SANS data from the equimolar system (1:1) is shown in Figure 10C. In this case, three
389 compositions were investigated in which either the water was deuterated, the decane was
390 deuterated or both were deuterated. This enables three scattering patterns to be generated
391 and to which a single model may be simultaneously fitted to all three data sets within which
392 only the scattering length density is an unlinked refinable parameter. A model comprising a
393 polydisperse core-shell model with hard sphere interaction (as used for the 2:1 system)
394 combined with a power-law model to describe the low q behaviour is shown to describe the
395 scattering well. The associated fitting parameters are tabulated in Table 4. The scattering
396 may be ascribed to scattering from large-scale structures with a smooth and sharp interface
397 (as evidenced by the approximately q^{-4} scattering behaviour) in the presence of inverse
398 micelles. It should be noted that the formation of large-scale structures is supported by the
399 observed opacity from the samples for this composition. The core dimensions with the
400 equimolar filler is also slightly larger compared to the 2:1 system (the former containing more
401 sodium oleate) consistent with the presence of an increased amount of sodium oleate –
402 which has the longer crystalline d -spacing - within the micellar phase.

403 The fits enable the extraction of information concerning the nature of the large-scale
404 aggregated structure also. The power-law coefficients are 5.41 (± 0.05), 6.3 (± 0.6) and 0.034
405 (± 0.004) $\times 10^{-6}$ for the DD, DH and HD samples respectively. Thus, in the presence of
406 hydrogenated solvent (the majority component of the system at 83% w/w), there is very low
407 contrast with respect to the aggregate. In the case of fully deuterated solvent (DD and DH),
408 the power-law coefficient illustrates that the contrast is significantly greater relative to HD
409 Using hydrogenated water (DH) results in a higher contrast compared to using deuterated
410 water (DD) indicating that water is present within the large-scale aggregates. The latter is
411 consistent with the findings above from rheology that indicates increased interactions with
412 the addition of water.

413 SANS data from the 1:2 system (Figure 10D) does not fit the same formalism as the other
414 samples studied (Figure 10A-C). However, based on the clear evidence of inverse micelle
415 formation for the 1:1 systems and lamellar structures for the 0:1 system, it is likely that co-
416 existence of the two (inverse micelles and lamellar structures) occurs. The combination of
417 both structures is also observed as an intermediate macroscopic behaviour between a liquid
418 and a gel. This co-existence can be noted from the low q slope, which is closer to -3.3,
419 indicating an intermediate between lamellar (q^{-2}) and large-scale structure formation (q^{-4}).
420 Furthermore, there is a small peak at q at ca. 0.42 \AA^{-1} which is also observed for the 0:1
421 sample and a lower angle feature at ca. $0.27\text{-}0.28 \text{ \AA}^{-1}$ can be seen, indicating presence of
422 lamellar (crystal) structures. However, there are insufficient contrasts in the current case to
423 verify this and it is not possible to exclude the existence of other potential structures (e.g.
424 inverse cylindrical or hexagonal micelles). It is also noted that the assembly behaviour of OA
425 and SO is complex and a variety of structures, e.g. vesicles⁴³, are observed in other solvents.
426 What appears to be clear is that with increasing sodium oleate concentration (i.e. from 2:1 to
427 0:1), the macroscopic characteristics trend towards gel formation, loss of transparency and
428 large-scale structure formation. Since these large-scale structures appear to be crystalline in
429 nature and predominantly composed of filler material (based on power-law coefficients), it is
430 apparent that the addition of sodium oleate is causing the overall system to destabilise
431 resulting in aggregation of the filler to form a space-filling network. In addition, the
432 observation that there is a trend from inverse micelles to lamellar structures upon increase in
433 sodium oleate, and its associated change in interfacial curvature, is consistent with a change
434 in packing parameter. This results from the association of the sodium ion to the oleate chain
435 thus increasing the headgroup area, as discussed earlier.

436

437 **3.7 Molecular Assembly**

438 The results show that the gel formation is a result of the mutual assembly of the components
439 and the formation of large crystal structures. The mutual molecular assembly between oleic
440 acid and sodium oleate was expected, since the presence of oleic acid can increase the

441 solubility of sodium oleate in organic solvents,^{25, 35} The complex formation and the inter-
442 connectivity is likely to be the key factor in the formation of the different structures and the
443 differences in the aggregate size of the crystals. Since the hydrophobic area (tail) of the two
444 molecules is identical, the differences in assembly structures are dominated by the
445 differences in their hydrophilic heads. In the case of oleic acid, the small hydrophilic head
446 favours the formation of small inverse spherical micelles, with the hydrophobic tails present
447 in the continuous oil phase.⁴⁴ Inverse spherical micelles do not have the ability to overlap to
448 form space spanning networks. For sodium oleate only, strong interactions lead to the
449 formation of lamellar structures, and subsequently the appearance of larger crystals. When
450 mixed, the involvement of sodium oleate (with a larger hydrophilic area) into the inverse
451 micelles of oleic acid, induces a transition to lamellar crystalline structures that lead to
452 network formation. The results from SANS and rheology indicate that complex formation is
453 governed by hydrogen interactions. Additionally, the presence of water increases these
454 attractive forces between the polar headgroups and thereby increases gel strength.
455 Complementary hydrogen bonds between the hydrophilic heads of the two different
456 molecules play an important role in the geometry of the assembly,⁴⁵ since, in the hydrophobic
457 solvent, the system seeks to minimise hydrophilic head group – solvent interactions.

458

459 **4 Conclusions**

460 The assembly behaviour and subsequent gel formation of different compositions of an
461 unsaturated fatty acid, oleic acid, and its salt, sodium oleate, in sunflower oil have been
462 investigated. The presence of oleic acid alone did not provide any observable structural
463 organization to the oil for gelation to occur. However, when oleic acid was mixed with sodium
464 oleate, gel formation was induced. Different ratios of the two types of molecules gave a
465 different appearance of the gels, indicating the presence of different microstructures.
466 Polarized microscopy indicated that crystal formation occurred in selected samples but the
467 spatial distribution differed with composition. SANS measurements indicate that in decane, in
468 addition to crystal formation, for mixtures containing oleic acid, inverse micellar structures are

469 also present. Participation of sodium oleate in the original inverse spherical micelles of oleic
470 acid resulted in a change of the gelator geometry and assembly behaviour. For higher
471 concentrations for sodium oleate, lamellar crystalline structures are formed. The mixtures of
472 both components exhibit a phase transition in DSC experiments consistent with melting. The
473 assembly is presumably driven to a large extent by hydrophilic interactions between the
474 hydrophilic head groups, since the strength of the interactions increased by the addition of
475 small amounts of water. For concentrations of water greater than 2%, the assembly
476 formation was inhibited. Apart from potential edible applications, the organogels with
477 tuneable properties may have multiple applications in the pharmaceutical, chemical and oil
478 technology industry.

479

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482

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- 544

545

546 **Legends to Tables**

547

548 **Table 1** – Neutron scattering length densities of the different components and solvents.

549

550 **Table 2** - Composition of the OA:SO mixtures. The total concentration of the mixtures was
551 16% (D: Deuterated, H: Hydrogenated)

552

553 **Table 3** – Observation of different oleic acid:sodium oleate systems (D: Deuterated, H:
554 Hydrogenated).

555

556 **Table 4** – Fit parameters to SANS data based on model of inverse spherical micelles and
557 large-scale structure formation. *The volume fraction may be estimated as follows:
558 $0.16/\text{density}(0.9) / ((0.16/0.9)+(0.83/(0.73*1.15493))+(0.01x1)) = \text{ca. } 15.2\%$; this assumes
559 that all material is in form of micelles and not free chains. The standard deviation in the last
560 digit of the fitting parameter is shown in parentheses. (-) indicates the parameter is
561 constrained (D: Deuterated, H: Hydrogenated).

562

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566

567 **Legends to Figures**

568

569 **Figure 1.**

570 Molecular structure of oleic acid and sodium oleate.

571

572 **Figure 2.**

573 Digital image of the non-pourable gel with 16 wt% of the oleic acid complex (1:1) in sunflower
574 oil.

575

576 **Figure 3.**

577 Micrographs of organogels with 16.0 wt% of total structurant observed under crossed
578 polarized light at 20 °C. The oleic acid:sodium oleate ratio was 1:1 (a) and 0:1 (b).

579

580 **Figure 4.**

581 Micrographs of organogels with 16.0 wt% of total structurant observed under crossed
582 polarized light at 20 °C. The oleic acid:sodium oleate ratio was 3:1 (a), 2:1 (b), 1:1 (c), 1:2 (d),
583 1:3 (e) and 0:1 (f).

584

585 **Figure 5.**

586 Heat transitions of the crystalline network of organogels with 16.0 wt% of total structurant.
587 Lines i, ii, iii and iv, represent respectively oleic acid:sodium oleate ratios of 3:1, 2:1, 1:1 and
588 0:1.

589

590 **Figure 6.**

591 Mechanical spectra (20 °C, $\gamma = 0.001$) of an organogel with 16 wt% of total structurant in
592 sunflower oil with a ratio of oleic acid to sodium oleate at 1:1 (a) and dependence of storage
593 modulus (20 °C, $\gamma = 0.001$) on different ratios between oleic acid and sodium oleate (16 wt%
594 of total structurant) (b).

595

596

597 **Figure 7.**

598 Dependence of storage modulus (20 °C, $\gamma = 0.001$) on different structurant concentration
599 (oleic acid:sodium oleate, 1:1). The open symbols refer to samples without added water. The
600 closed symbols refer to samples with 1.0 wt% water added. The lines were added to guide
601 the eye and follow the best fit for $G' \sim c^\alpha$, where α is the critical exponent.

602

603 **Figure 8.**

604 Micrographs of organogels with 16.0 wt% of total structurant and 1.0 wt% H₂O observed
605 under crossed polarized light at 20 °C. The oleic acid:sodium oleate ratio was 3:1 (a), 2:1 (b),
606 1:1 (c), 1:2 (d), 1:3 (e) and 0:1 (f).

607

608 **Figure 9.**

609 Dependence of storage modulus (20 °C, $\gamma = 0.001$) on different water concentration (16 wt%
610 oleic acid:sodium oleate, 1:1).

611

612 **Figure 10.**

613 SANS data for the different systems of oleic acid:sodium oleate (OA:SO) – open symbols -
614 with associated model fits to the data – solid lines - as described in the text; (A) 2:1 OA:SO
615 including the associated fit to polydisperse core-shell hard sphere model; (B) 0:1 (sodium
616 oleate only) and associated fit to lamellar model; (C) 1:1 system at three contrasts and
617 associated fits to core-shell hard sphere inverse micelles and large scale structure (interfacial
618 scattering) model (symbols: 1:1 HD presented as triangles; 1:1 DD presented as circles and
619 1:1 DH presented as diamonds) and (D) 1:2 system and associated 'best' fit to core-shell
620 hard sphere micelles and large scale structure (interfacial scattering) model.

621

622

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623 **Table 1**

624

Component	Physical Density / gcm ⁻³	Neutron SLD / x 10 ⁻⁶ A ⁻²
n-decane	0.73	-0.487
n-decane-d22	0.843	6.58
H ₂ O	1.00	-0.56
D ₂ O	1.11	6.34
Oleic Acid	0.895	0.0784
Sodium Oleate	0.90	0.204

625

626

627 **Table 2**

628

Oleic acid : Sodium Oleate	% Oleic acid	Neutron SLD / x 10 ⁻⁶ A ⁻²
2:1	67%	0.12
1:1 DD	50%	0.1412
1:1 DH	50%	0.1412
1:1 HD	50%	0.1412
1:2	33%	0.162
0:1	0%	0.204

629

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633 **Table 3**

634

OA:SO	Oleic acid	Filler (16% w/w)	Oil (83% w/w)	Water (1% w/w)	Visual state prior to SANS
2:1	67%	H	D	D	Transparent liquid
1:1 DD	50%	H	D	D	Opaque runny liquid
1:1 DH	50%	H	D	H	Less runny liquid
1:1 HD	50%	H	H	D	Even Less runny liquid
1:2	33%	H	D	D	Runny gel
0:1	0%	H	D	D	Opaque gel

635

636

637 **Table 4**

638

	2:1	1:1 DD	1:1 DH	1:1 HD
volume fraction	0.152(-)	0.152(-)		
avg core rad (Å)	9.1(2)	11.0(1)		
core polydispersity	0.392(9)	0.339(4)		
shell thickness (Å)	7.2(2)	6.8(1)		
SLD core (Å ⁻²)	2.99(4) x 10 ⁻⁶	2.75(3) x 10 ⁻⁶	1.53(2) x 10 ⁻⁶	2.87(6) x 10 ⁻⁶
SLD shell (Å ⁻²)	0.1(-) x 10 ⁻⁶	0.27(-) x 10 ⁻⁶	0.26(1) x 10 ⁻⁶	-0.65(4) x 10 ⁻⁶
SLD solvent	6.58(-) x 10 ⁻⁶	6.58(-) x 10 ⁻⁶	6.58(-) x 10 ⁻⁶	-0.49(-) x 10 ⁻⁶
Power Law Coefficient	N/A	5.4(5) x 10 ⁻⁶	6.3(6) x 10 ⁻⁶	0.034(4) x 10 ⁻⁶
Power Law Exponent	N/A	3.87(2)		
bkg (cm ⁻¹)	0.2680(6)	0.252(-)	0.252(-)	1.05(-)

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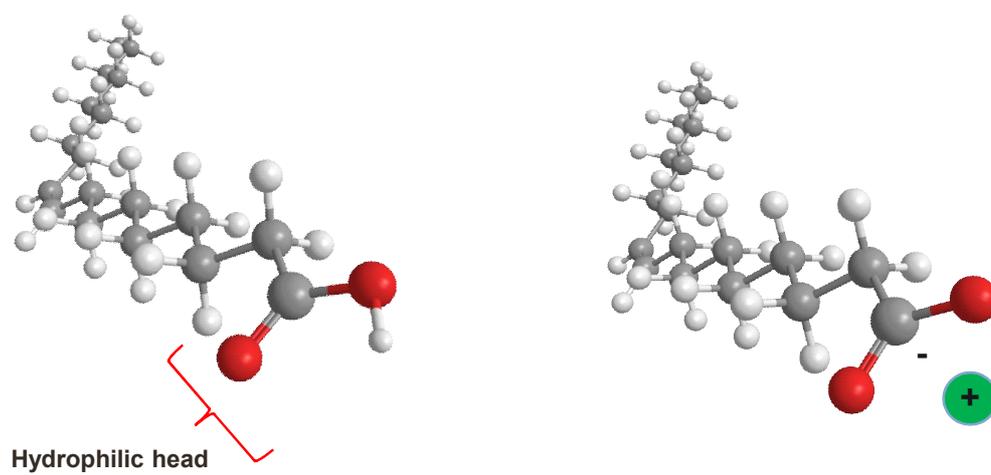
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643 **Figure 1.**

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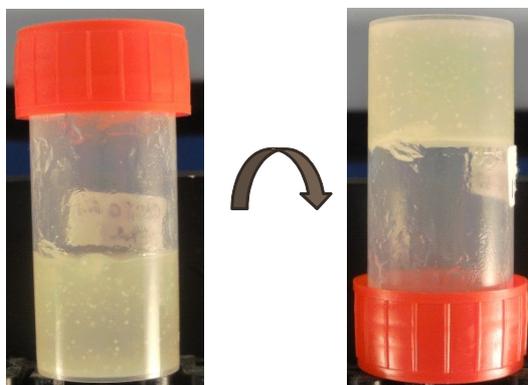
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651 **Figure 2.**

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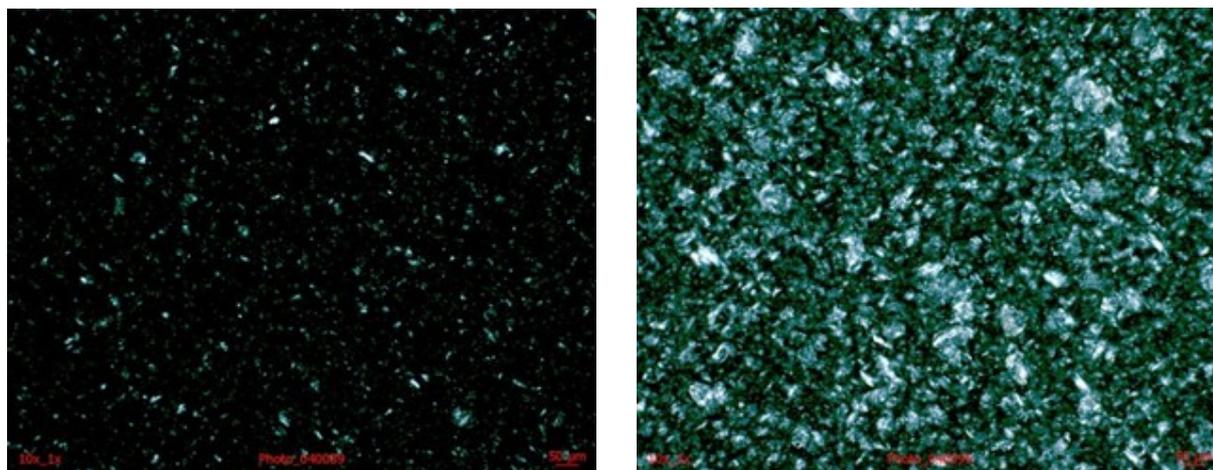
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659 **Figure 3.**

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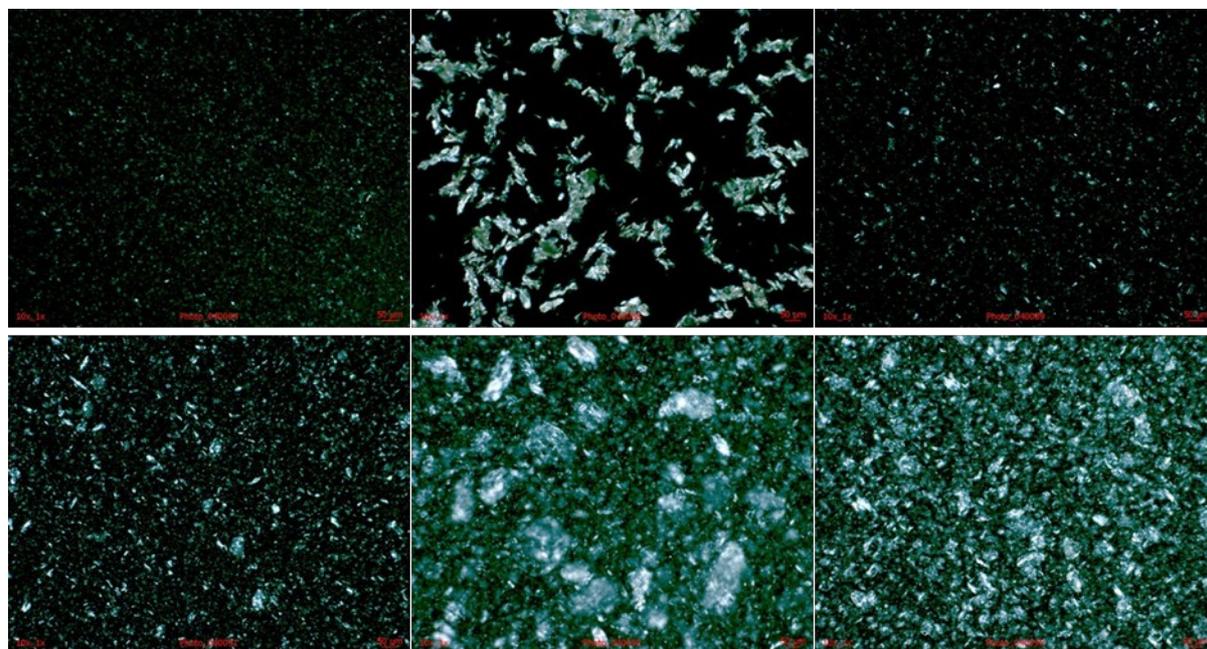
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669 **Figure 4.**

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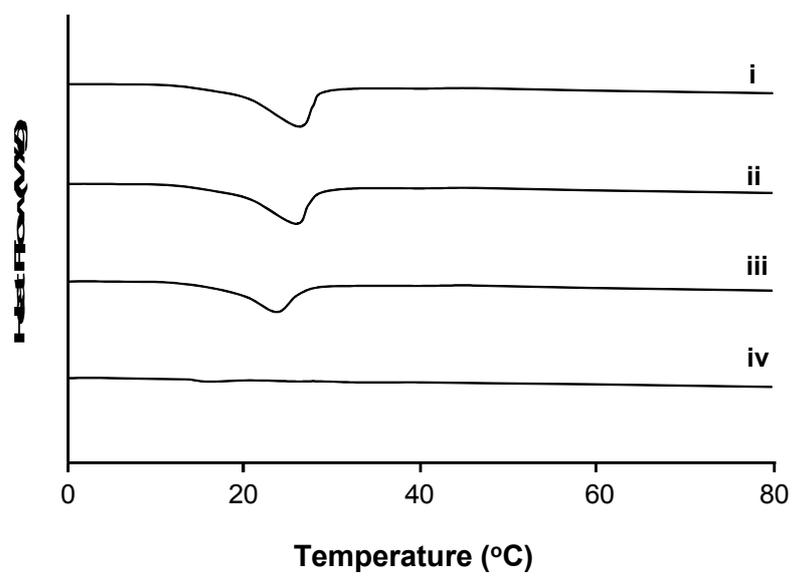
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677 **Figure 5.**

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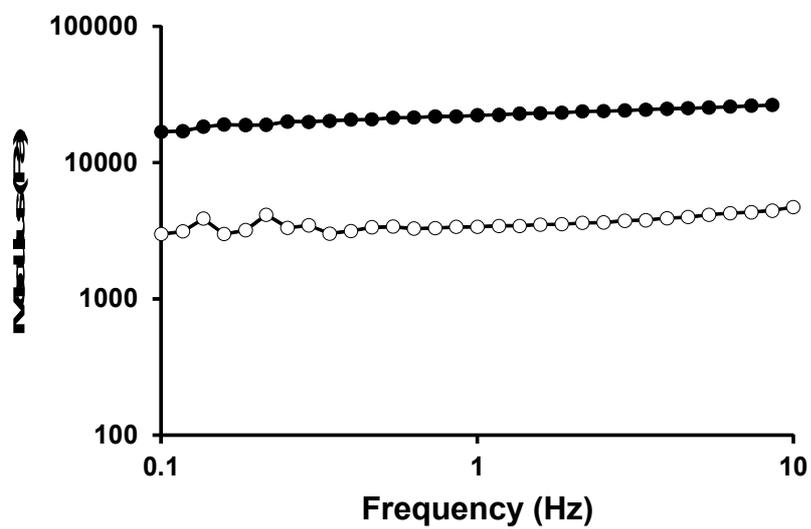
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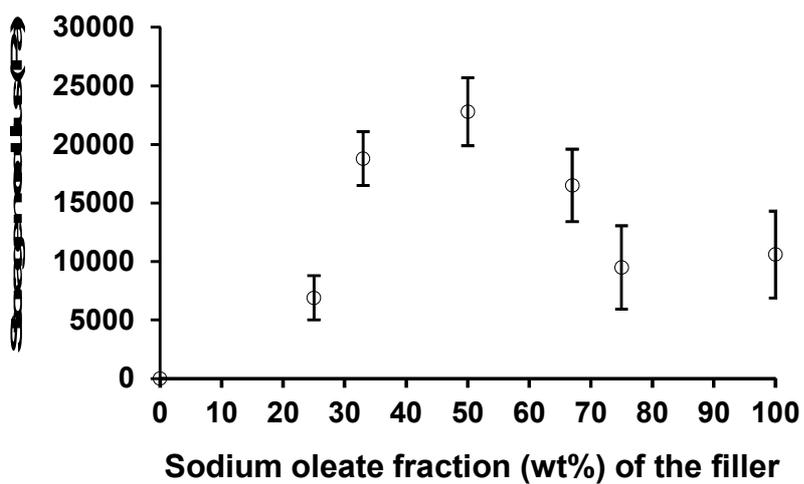
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685 **Figure 6a.**

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688 **Figure 6b.**

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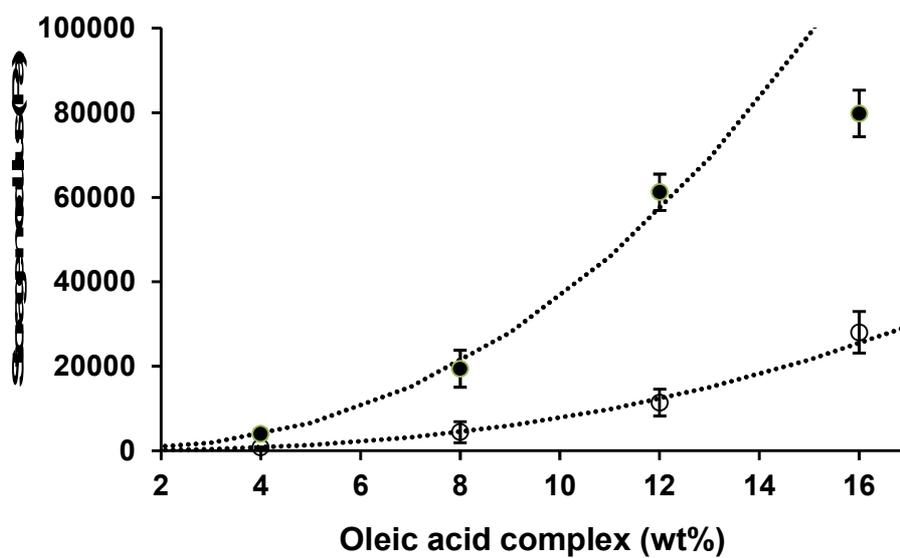
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695 **Figure 7**

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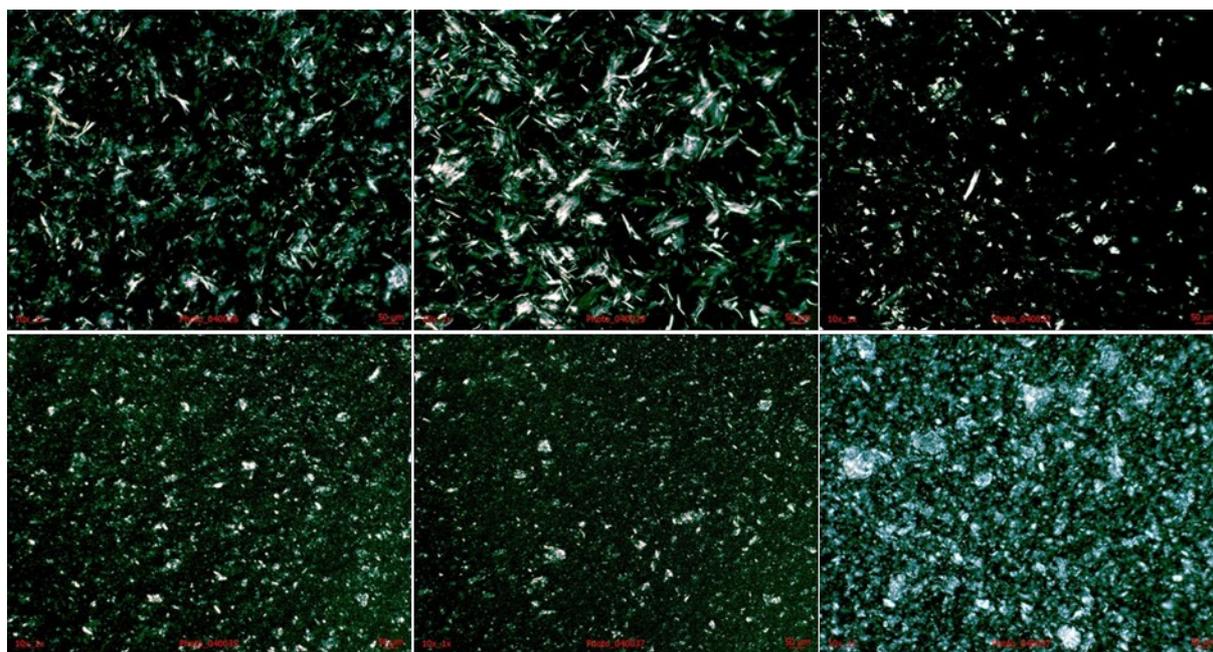
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705 **Figure 8.**

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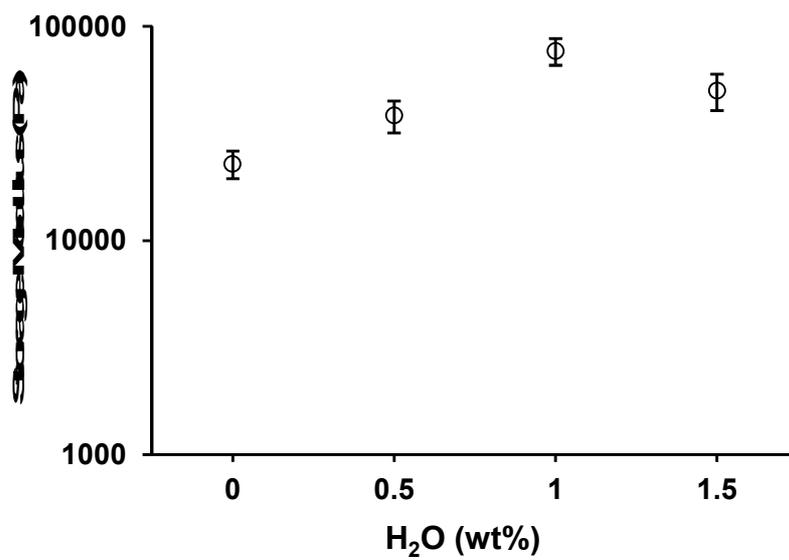
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713 **Figure 9.**

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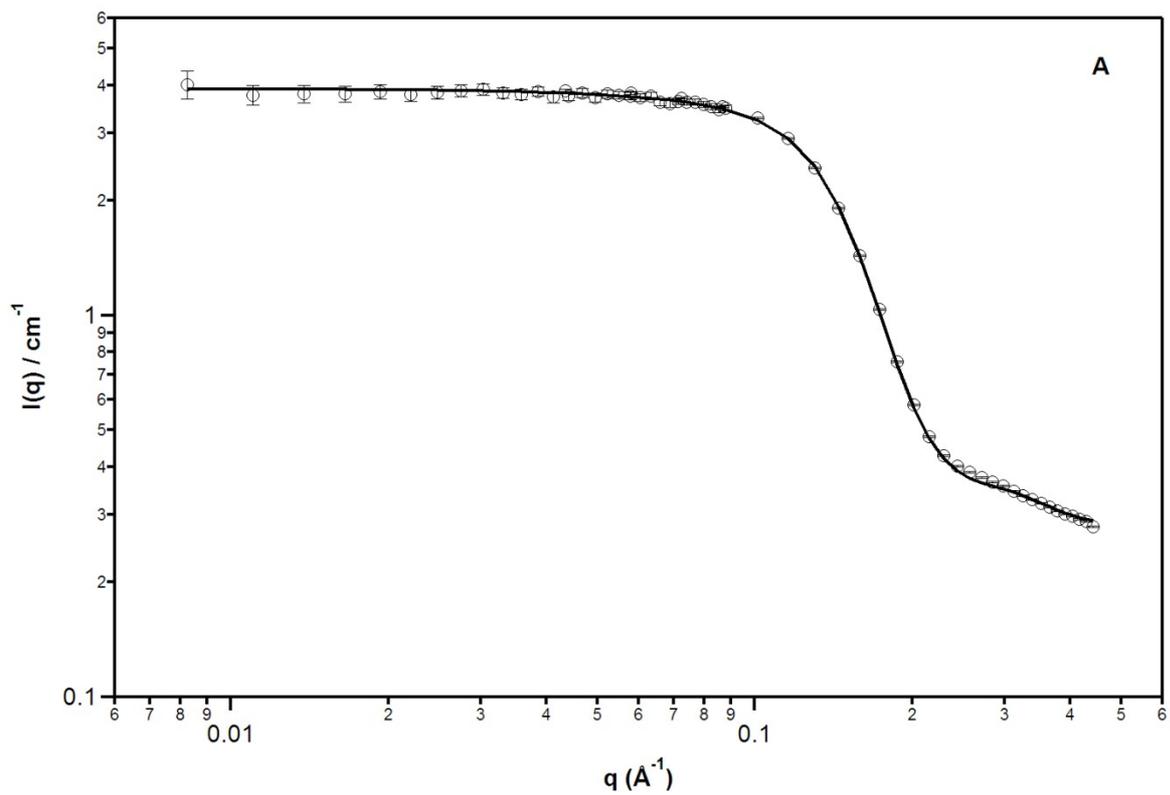
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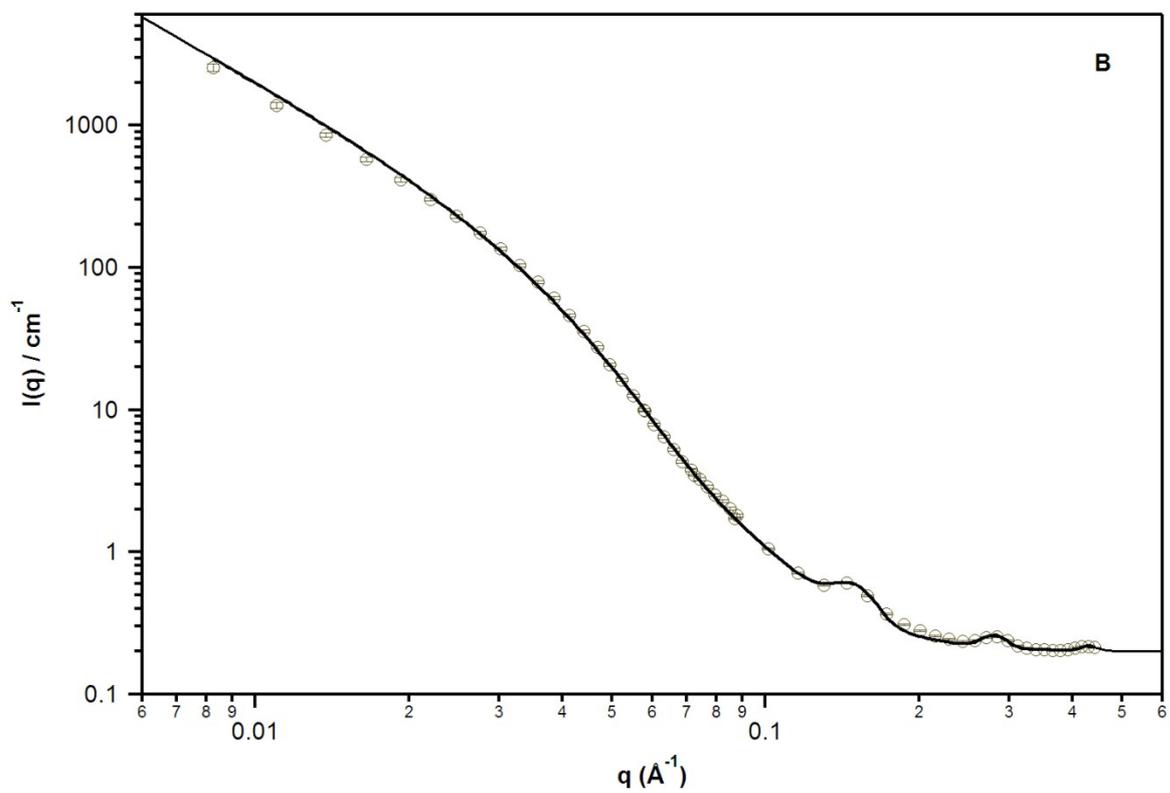
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721 **Figure 10**

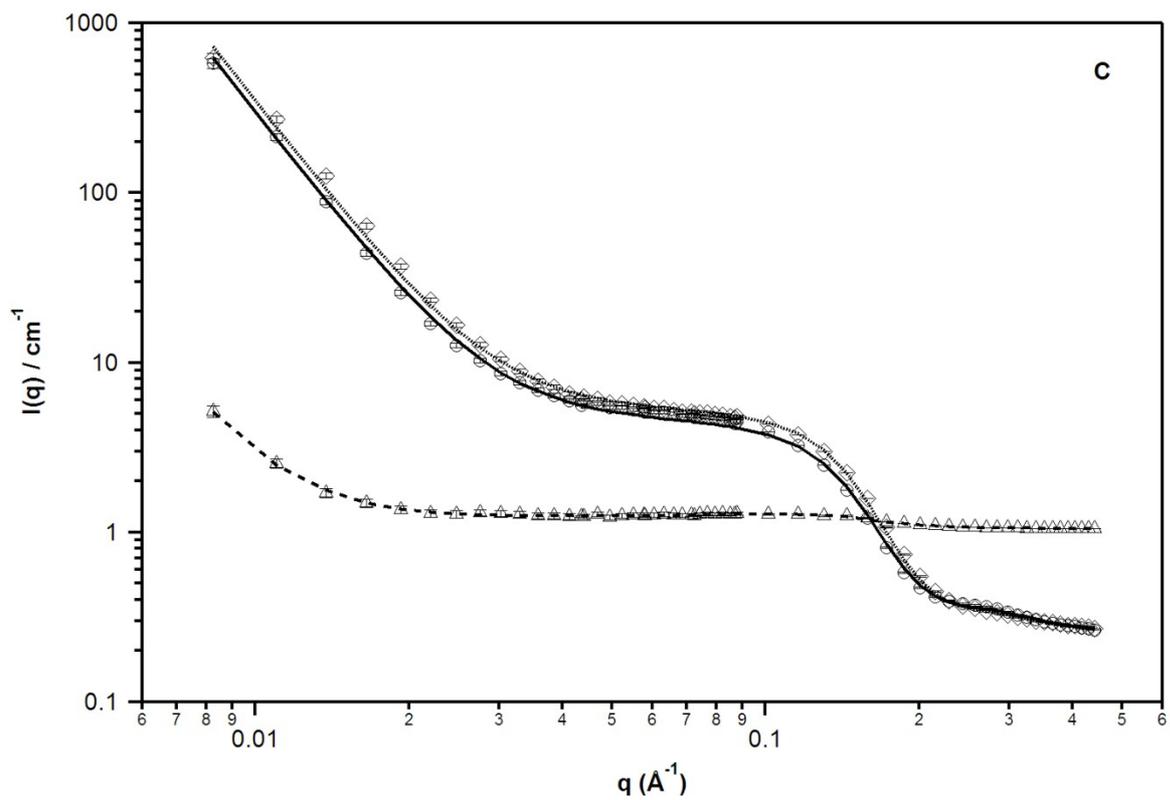


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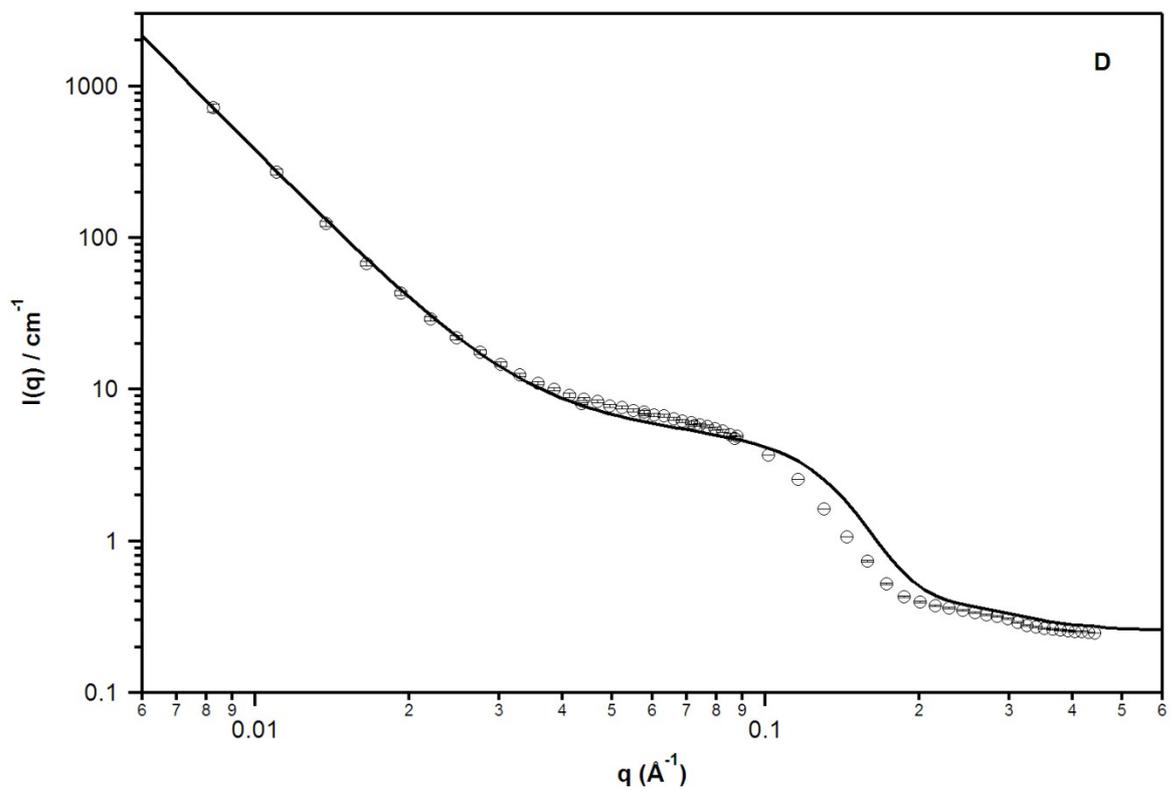


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