



**Self-doped polyaniline derived from poly(2-methoxyaniline-5-phosphonic acid) and didodecyldimethylammonium salt**

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## ARTICLE

# Self-doped polyaniline derived from poly(2-methoxyaniline-5-phosphonic acid) and didodecyldimethylammonium salt<sup>†</sup>

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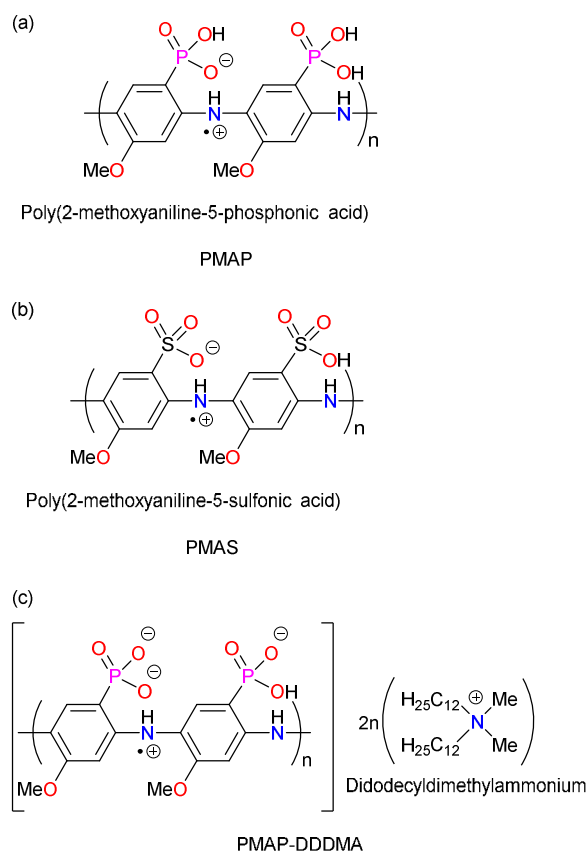
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Salt formation of poly(2-methoxyaniline-5-phosphonic acid) (PMAP) with didodecyldimethylammonium bromide (DDDMABr) was performed to give the organic solvent soluble self-doped polyaniline, PMAP-DDDMA. The UV-vis-NIR absorption and ESR spectra clearly supported the self-doping. This is in sharp contrast to its corresponding ammonium salt of poly(2-methoxyaniline-5-sulfonic acid), where the dedoping was suggested. The drop-cast film of PMAP-DDDMA exhibited the conductivity.

## 1. Introduction

Polyaniline is one of the promising conducting polymers because of its availability, environmental stability, and practical applicability.<sup>1-6</sup> Emeraldine base (half-oxidized form) of polyaniline can be doped by simple protonation to lead to a conductive polysemiquinone radical cationic (polaronic) state.<sup>7</sup> Thus, polyaniline generally requires a strong protonic acid such as sulfonic acid, hydrochloric acid, and sulfuric acid to exhibit its conductivity. However, such protonic acid dopants are potential corrosive materials and have a risk for their leakage to the environment. Toward the latter issue, self-doped conducting polyanilines having acid moiety through covalent bond<sup>8-14</sup> can give one of the solutions. Such self-doped conducting polyanilines usually exhibits water solubility. This property is useful for film forming by coating with the aqueous solution. On the other hand, the self-doped conducting polyanilines soluble in organic solvents have been very little studied so far.<sup>15</sup> Development of such self-doped conductive polyanilines soluble or dispersed in organic solvents can expand the utility of the self-doped polyanilines. In this context, we focused on the phosphonic acid as a protonic acid moiety of self-doped polyanilines because it does not only show enough acidity for doping but also is dibasic acid. So, two acidic protons are available in phosphonic acid. The second acid moiety not used for doping would provide the features, such as salt formation with keeping the doping state. Recently, we have successfully synthesized and characterized poly(2-methoxyaniline-5-phosphonic acid) (PMAP, Fig. 1a),<sup>16-18</sup> which is the first example of polyaniline bearing phosphonic acid directly attached to the backbone.<sup>16</sup> Poly(2-methoxyaniline-5-phosphonic acid monoethyl ester) was synthesized as well.<sup>19</sup> The conductivity of various amine complexes of PMAP was investigated and the charge dissipation property of some PMAP/amine complexes in the electron-beam lithography was reported.<sup>20</sup> We also found that PMAP exhibits deprotonation-induced efficient delocalization of polaron.<sup>21</sup> On the other hand, there still remains an issue to develop the organic solvent soluble self-doped polyanilines in our studies. In this context,



**Fig. 1** Structures of (a) PMAP, (b) PMAS, and (c) PMAP-DDDMA.

we conceived that the salt formation of the second acid moiety of the dibasic acid with long-chain alkyl quaternary ammonium should give the self-doped conductive polyanilines

soluble in organic solvents. As a related work, long-chain alkyl quaternary ammonium salt formation of poly(2-methoxyaniline-5-sulfonic acid) (PMAS,<sup>22</sup> Fig. 1b) having sulfonic acid moiety which is a monobasic acid was reported.<sup>15</sup> However, we expected PMAP bearing the phosphonic acid moiety to form the sufficient amount of quaternary ammonium salt formation with keeping the self-doping state because phosphonic acid is dibasic acid. Such a salt formation of the excess acid moiety for doping is also expected to lower the acidity to result in reducing the potential corrosive risk in the application. Here, we report the preparation of organic solvent dispersed self-doped conducting polyaniline via salt formation of PMAP and didodecyldimethylammonium bromide (DDDMABr) (PMAP-DDDMA, Fig. 1c), and its characterization including solubility, thermostability, absorption in solution and spin-coated film, electron spin resonance (ESR), and conductivity.

## 2. Experimental Section

### 2.1 General

PMAP was prepared according to the previously reported procedures.<sup>16-17</sup> The molecular weight (Mw) of PMAP is  $2.0 \times 10^3$  (see references 16 and 17 for details). PMAS was kindly provided by Mitsubishi Rayon Co. Other reagents and solvents were purchased from commercial sources. Elementary analysis was performed on a J-SCIENCE LAB Co., Ltd MICRO CORDER (JM-10). Quantification of bromine was conducted on an integrated automated combustion ion chromatography analyzer system (Mitsubishi chemical analytech, XS2100-H). ICP-AES analysis was made on a SHIMADZU ICPS-8100. Thermogravimetry analysis (TGA) was recorded on a SII TG/DTA6200 analyzer. UV-vis-NIR spectra were recorded on a JASCO V-670 spectrophotometer. Dynamic light scattering was measured on a Photal OTSUKA ELECTRONICS ELSZ. ESR spectra were taken on a JEOL X-band spectrometer (JES-RE1XE).

### 2.2 Preparation of PMAP-DDDMA

PMAP (100 mg, 0.5 mmol based on aniline unit) was dissolved with 2.5 M aqueous pyridine solution (122  $\mu$ L, 1.5 mmol) at room temperature, and the solution was diluted with water (400 mL). To the solution were added DDDMABr (352 mg, 0.75 mmol) and toluene (400 mL). The mixture was gently stirred for 15 min at room temperature. The mixture was moved to a separatory funnel, where 50 mL of toluene was used to wash. The mixture was stood for at least a night until the layers were separated. The toluene layer was collected (almost 80-90% of toluene layer was carefully taken to avoid mixing water layer), and evaporated. The residue was further dried under a reduced pressure at 50 °C to give PMAP-DDDMA as a black solid (315 mg, 37% yield based on a PMAP aniline unit). The obtained solid includes DDDMABr and water as shown in Table 1. To decrease in the amount of DDDMABr, the mixture (31.9 mg) was washed with the 2 mL solution of hexane and ethyl acetate (1:1) with sonication (1 min). The PMAP-DDDMA was collected by filtration with membrane filter under a reduced pressure. The main residue was dried under reduced pressure at 60 °C for 3 h. A partial residue adhered on the filter was extracted with dichloromethane after washing with ethyl acetate. The filtrate was concentrated under a reduced pressure. The residue was combined with the main one, and dried

together as described above. The PMAP-DDDMA after washing (13.1 mg, 72% yield based on a PMAP aniline unit) was obtained.

PMAS-DDDMA was prepared similarly in a half scale, but where pyridine was not added because the PMAS-DDDMA was not sufficiently extracted with toluene in the presence of pyridine.

### 2.3 ICP-AES analysis

The precisely weighed sample (PMAP-DDDMA before washing: 1.9068 mg, after washing: 2.1865 mg) was diluted with concentrated nitric acid in measuring flask to 20 mL in total. Quantification was carried out using the calibration curve, which was prepared using four points of the diluted phosphorus standard solution (0, 5, 10, 50 ppm of P). The results for PMAP-DDDMA before and after washing were 1.75 and 3.50 ppm, respectively.

### 2.4 TGA

The sample was put in an open aluminum pan and measured under a nitrogen atmosphere (flow rate 150 mL/min.).

### 2.5 Investigation of dispersity

PMAP-DDDMA before or after washing (ca. 0.5 mg each, which was measured using a precision balance for elementary analysis) was mixed with 0.5 mL of the solvents in a sample tube at room temperature. After 1 min sonication of the sample, solubility was checked by visual observation.

### 2.6 Film formation by a spin-coating method

The glass substrate was pretreated as follows: 1) washing ultrasonically with solvents in the order of acetone, ethanol, and desalted water, 2) drying by air duster, 3) cleaning by UV-O<sub>3</sub> treatment (12 W low pressure mercury lamp, flowing air) for 1 min. Toluene (150  $\mu$ L) was added to PMAP-DDDMA before or after washing (7.5 mg each), which was sonicated. An 100  $\mu$ L of the sample was dropped on a glass substrate. The substrate was spun to form the film (1500 rpm, 20 sec), which was baked at 100 °C for 2 min under air. The film thickness was measured by a surface profiler (Kosaka Laboratory Ltd., surfcoorder ET200).

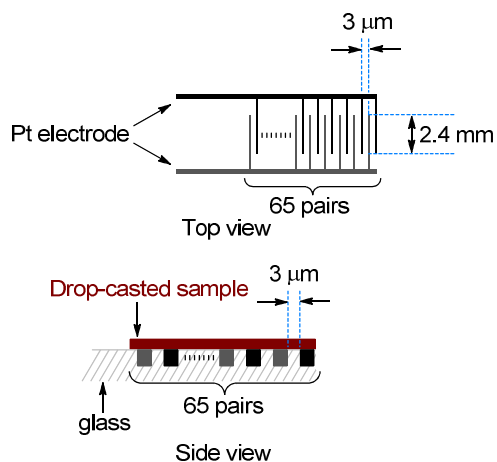
### 2.7 ESR measurement

To a ESR tube was added a 5 g/L toluene solution of PMAP-DDDMA before or after washing, resulting in some precipitations in both samples. They were used as is for the ESR measurements. The spectra for PMAP-DDDMA before and after washing were recorded at room temperature under non-saturating microwave-power conditions (0.995 and 0.998 mW, respectively) operating at 9.4522 and 9.4188 GHz, respectively.

### 2.8 Electrical conductivity measurements

An interdigitated array platinum electrode composed of 65 pairs (width between electrodes = 3  $\mu$ m, length = 2.4 mm, see Fig. 2) [IDA electrode (Pt) from ALS Co., Ltd, see also <http://www.als-japan.com/support-ida.html>] was used to measure the sheet resistance by a direct-current method. The

solution of PMAP-DDDMA before, after washing (ca. 50 g/L toluene suspension), or PMAP-pyridine (1: 2 based on aniline unit)(10 g/L aqueous solution) was dropped onto the electrode, which was dried at 100 °C for 2 min. The measurement of the electrical resistance for a two-probe method was conducted under environmental conditions.



**Fig. 2** Schematic view of an interdigitated array platinum electrode.

### 3. Results and discussion

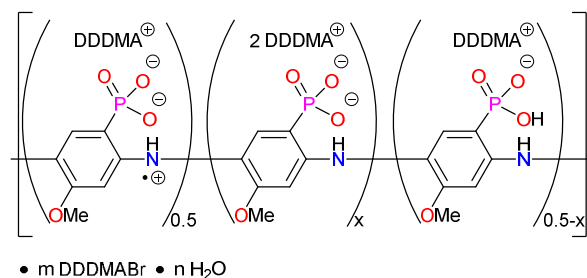
#### 3.1 Preparation of PMAP-DDDMA and its composition

PMAP-DDDMA was prepared by just mixing of PMAP-pyridine and DDDMABr in water and toluene. Black toluene layer was collected and evaporated to give the mixture of a black solid. The black colour suggests the presence of PMAP. The structure of the obtained mixture in this experiment can be drawn as shown in Table 1,<sup>23</sup> where the presumption is given that the PMAP in PMAP-DDDMA is half-oxidized form based on the previous report.<sup>18</sup> The composition of the mixture was investigated by ICP-AES analysis for phosphorus, ion chromatography analysis for bromine, and elementary analysis for carbon, hydrogen, and nitrogen (Table 1). The percentage of weight for oxygen was calculated by subtracting the sum of the percentage of weight for carbon, hydrogen, nitrogen, phosphorus, and bromine from 100 wt%. Using the values of the percentage of weight for phosphorus, bromine, and oxygen, the coefficient *m*, *n*, and *x*, and the molecular formula were determined (Table 1). The details of the calculation are shown in the Supplementary Information. The molar ratio of phosphonate moiety and DDDMA is 1:1.43, showing sufficient salt formation. However, certain amount of DDDMABr is included in the obtained mixture (molar ratio of phosphonate moiety and DDDMABr is 1:1.85). To remove the DDDMABr, the mixture was washed with the mixed solution of hexane and ethyl acetate (1/1). The coefficient *m*, *n*, and *x*, and the molecular formula after washing were summarized in Table 1. The washing worked to some extent to reduce the amount of DDDMABr (*m* = 1.85 to 0.66). The molar ratio of the phosphonate moiety and DDDMA is 1:1.07, showing the almost one to one salt formation. Table 2 summarizes the percentage of weight for the mixture before and after washing. The differences between calculated values and ones from elementary analysis in carbon, hydrogen, and nitrogen are at most 0.21. Such a good

agreement ensures the accuracy of the estimated component content.

Other ammonium salts such as dodecyltrimethylammonium bromide, tetrahexadecylammonium bromide, and tetradodecylammonium bromide were employed instead of DDDMABr. In the case of dodecyltrimethylammonium bromide and tetrahexadecylammonium bromide, the toluene layer was not colored, the aqueous layer was black. These observations suggest that the ammonium salts of PMAP were not extracted with toluene. When tetradodecylammonium bromide was used, both toluene and aqueous layer were black. These findings revealed that DDDMABr is the most suitable for the salt formation among them.

**Table 1** Structure of the mixture including PMAP-DDDMA and the coefficient *m*, *n*, and *x*, and the molecular formula for PMAP-DDDMA before and after washing<sup>a,b</sup>



| PMAP-<br>DDDMA    | <i>m</i> | <i>n</i> | <i>x</i> | Molecular formula   |
|-------------------|----------|----------|----------|---|
| Before<br>washing | 1.85     | 4.70     | 0.43     | C <sub>92.32</sub> H <sub>199.22</sub> N <sub>4.28</sub> O <sub>8.70</sub> P <sub>1.00</sub> Br <sub>1.85</sub> |
| After<br>washing  | 0.66     | 3.10     | 0.07     | C <sub>51.81</sub> H <sub>109.14</sub> N <sub>2.72</sub> O <sub>7.10</sub> P <sub>1.00</sub> Br <sub>0.66</sub> |

<sup>a</sup>The presumption is given that the PMAP in PMAP-DDDMA is half-oxidized form based on the previous report.<sup>18</sup> <sup>b</sup> See the Supplementary Information for details of the calculation.

**Table 2** The percentage of weight (wt%) for the mixture before and after washing<sup>a</sup>

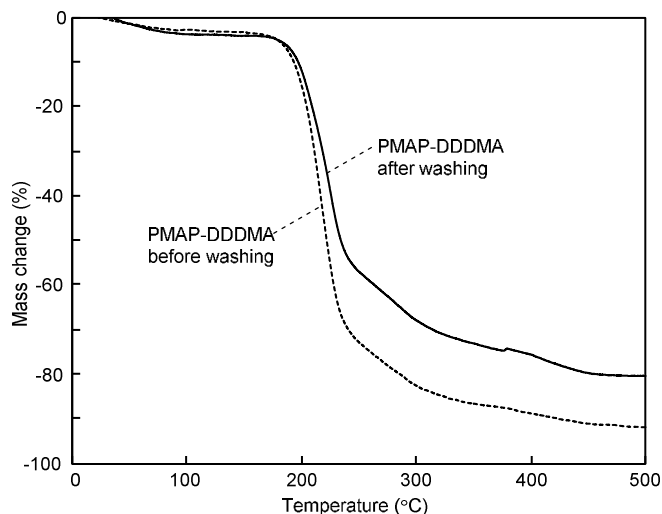
|                   |                                       | Percentage of weight (wt%) |       |      |                |                 |
|-------------------|---------------------------------------|----------------------------|-------|------|----------------|-----------------|
|                   |                                       | C                          | H     | N    | P <sup>c</sup> | Br <sup>d</sup> |
| Before<br>washing | Calculated<br>values <sup>b</sup>     | 65.71                      | 11.90 | 3.55 | 1.84           | 8.76            |
|                   | Values from<br>elementary<br>analysis | 65.58                      | 11.88 | 3.70 | -              | -               |
| After<br>washing  | Calculated<br>values <sup>b</sup>     | 64.32                      | 11.37 | 3.94 | 3.20           | 5.43            |
|                   | Values from<br>elementary<br>analysis | 64.38                      | 11.16 | 4.09 | -              | -               |

<sup>a</sup>The presumption is given that the PMAP in PMAP-DDDMA is half-oxidized form based on the previous report.<sup>18</sup> <sup>b</sup> See the Supplementary Information for details of the calculation. <sup>c</sup>The value was obtained from the ICP-AES analysis]. <sup>d</sup>The value was obtained from the ion-chromatography (before and after washing: 8.76 and 5.43 wt%, respectively).

#### 3.2 Thermal stability

TGA was conducted to investigate the thermal stability of PMAP-DDDMA. The TGA curves for PMAP-DDDMA before

and after washing under a nitrogen atmosphere are shown in Fig. 3. Significant loss of the mass was observed from around 200 °C in both experiments. This is considered to be derived from the loss of the ammonium moiety. The relatively smaller loss around 200 °C was observed after washing, which is consistent with the decrease of the ammonium moiety in the mixture by washing.



**Fig. 3** TGA curves for PMAP-DDDMA before and after washing under a nitrogen atmosphere.

### 3.3 Solubility in organic solvents

Solubility of PMAP-DDDMA before and after washing was investigated by preparation of 1.0 g/L solution using various solvents, where the solubility was checked by visual observation. The results are summarized in Table 3. The picture was shown in Fig. S1. Alcohols (ethanol and 2-propanol) and dichloromethane dissolved them well. Toluene dissolved them moderately. Colour of all the dispersed solutions shown above was blackish dark brown. On the other hand, DMSO, acetone, diethyl ether, and hexane are poor solvents for both PMAP-DDDMA before and after washing. Especially, hexane almost did not dissolve them.

**Table 3** Solubility of PMAP-DDDMA before and after washing (1.0 g/L solution in various solvents)

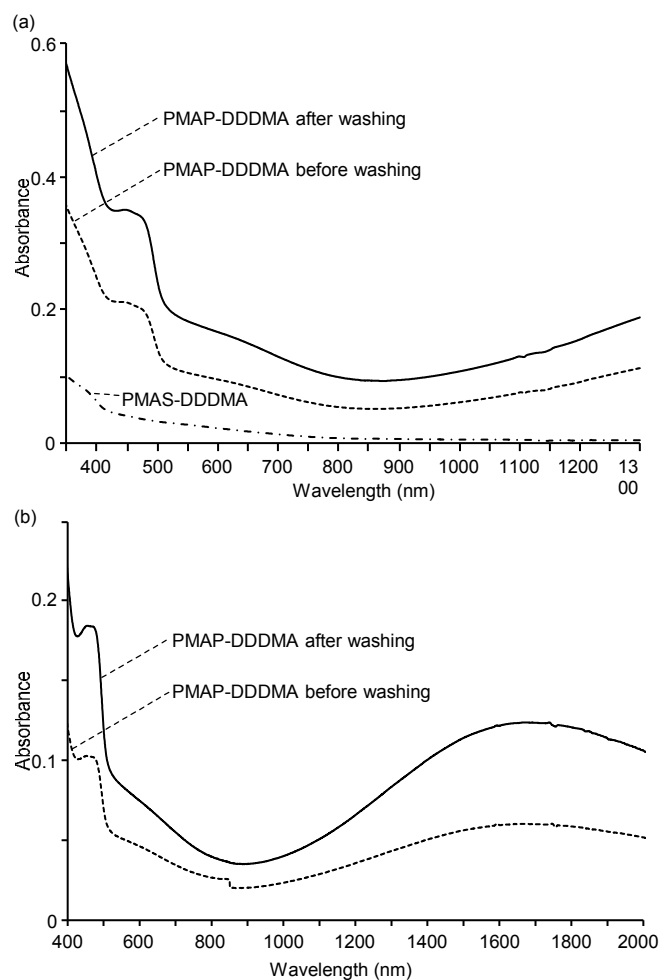
| Solvents        | Dispersivity of PMAP-DDDMA <sup>a</sup> |               |
|-----------------|---|---------------|
|                 | Before washing                          | After washing |
| Ethanol         | Good                                    | Good          |
| 2-Propanol      | Good                                    | Good          |
| Dichloromethane | Good                                    | Good          |
| Toluene         | Moderate                                | Moderate      |
| THF             | Good                                    | Moderate      |
| DMSO            | No                                      | No            |
| Ethyl acetate   | Bad                                     | No            |
| Acetone         | Bad                                     | Bad           |
| Diethyl ether   | Moderate                                | No            |
| Hexane          | No                                      | No            |

<sup>a</sup> Good: no precipitation was observed. Moderate: a small amount of the precipitation was observed. Bad: a large amount of the precipitation was observed. No: the solvent was not colored at all.

The particles were not found in the toluene solution of both PMAP-DDDMA before and after washing (0.1 g/L) from dynamic light scattering measurement. But, precipitation from this toluene solution was observed after standing through overnight.

### 3.4 Electronic absorption

Electronic absorption of PMAP-DDDMA was investigated in a solution and spin-coated film. Fig. 4a shows the UV-vis-NIR absorption spectra of PMAP-DDDMA before and after washing and PMAS-DDDMA in toluene. PMAS-DDDMA was prepared similarly to that of PMAP-DDDMA for comparison. The shape of the spectra for PMAP-DDDMA before and after washing is similar, but PMAP-DDDMA after washing exhibits the larger peak than that before washing because these spectra were measured based on weight concentration. The peak around 470 nm and steadily increasing peak from 1000 nm were observed in PMAP-DDDMA before and after washing, which should be attributed to a polaron band and free carrier tail arising from delocalization of electrons, respectively.<sup>24</sup> These are characteristic in conducting polyanilines. These observations

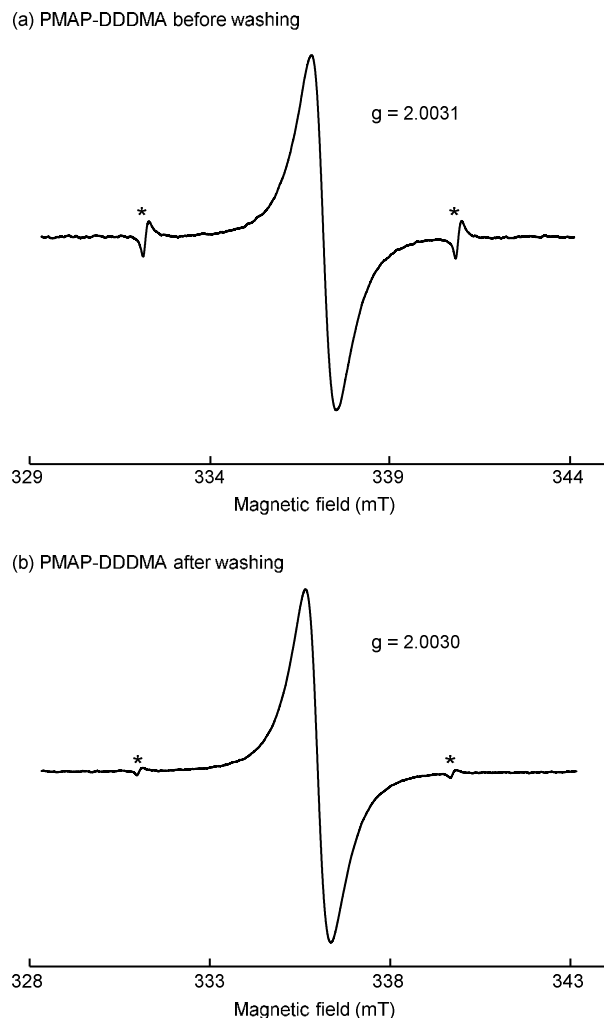


**Fig. 4** UV-vis-NIR absorption spectra: (a) PMAP-DDDMA before and after washing and PMAS-DDDMA in 0.1 g/L toluene solution and (b) spin-coated film of PMAP-DDDMA before and after washing on a glass substrate.

also indicate that the self-doping is maintained after the salt formation. On the other hand, PMAS-DDDMA did not show the typical peak for the conducting polyanilines. The dedoping is suggested to take place after the salt formation. Fig. 4b shows the UV-vis-NIR absorption spectrum for the spin-coated film of PMAP-DDDMA before and after washing. Spin-coating was conducted on a glass substrate. The pictures are shown in Fig. S2. The colour of the films was pale brown. The absorption spectra are similar to those in a solution. The thickness and transmittance at 455 nm of the films were 293 nm and 79% for PMAP-DDDMA before washing and 337 nm and 65% for PMAP-DDDMA after washing.

### 3.5 ESR property

Fig. 5 shows ESR spectra of PMAP-DDDMA before and after washing in toluene, where a single resonance line centered on around  $g = 2.003$  without hyperfine coupling was observed in both spectra. The obtained spectra are characteristic of conducting polyaniline,<sup>25</sup> indicating that the self-doping is maintained after the salt formation. The peak-to-peak line width



**Fig. 5** ESR spectra of PMAP-DDDMA (a) before and (b) after washing in toluene at room temperature. Asterisks denote  $\text{Mn}^{2+}$  markers.

$\Delta H_{pp}$  was 0.69 and 0.71 mT for PMAP-DDDMA before and after washing, respectively. These values are larger than those of PMAP/pyridine (1:2) ( $\Delta H_{pp} = 0.20$  mT) and PMAPE/pyridine (1:1) ( $\Delta H_{pp} = 0.46$  mT) in water, suggesting that the polaron of PMAP-DDDMA is less delocalized than the others.<sup>25</sup>

### 3.6 Conductivity

Conductivity was investigated in terms of sheet resistance of the drop-cast film. An interdigitated array platinum electrode (Fig. 2) was used to measure the sheet resistance by a direct-current method. The ca. 50 g/L toluene suspensions of PMAP-DDDMA before and after washing was drop-casted on the electrode. The sheet resistances of PMAP-DDDMA before and after washing were  $2.5 \times 10^{11}$  and  $2.0 \times 10^8 \Omega/\square$ , respectively. Three digits decreasing of the sheet resistance were observed after washing. As compared to that of PMAP/pyridine (1:2 based on aniline unit) ( $2.5 \times 10^7 \Omega/\square$ , which was obtained using the similar method to those of PMAP-DDDMA), the value after washing is still larger. DDDMA cation and/or DDDMABr are likely to interfere the efficient conduction, which might be due to inefficient carrier hopping between the polymers in the bulk conditions. As shown in the ESR experiments, less delocalization of polaron in PMAP-DDDMA than that in PMAP/pyridine (1:2) also might be reflected to the conductivity.

## 4. Conclusions

In conclusion, salt formation of PMAP with DDDMABr was performed to give the organic solvent soluble self-doped polyanilines, PMAP-DDDMA. The UV-vis-NIR absorption and ESR spectra clearly supported self-doping. This is in sharp contrast to the corresponding ammonium salt of polyaniline sulfonic acid, PMAS-DDDMA, where the dedoping was suggested. The drop-cast film of PMAP-DDDMA exhibited the moderate conductivity. The applications to such as a charge dissipation material are expected by utilizing its high dispersity with various organic solvents.<sup>26</sup> From an expanded perspective, not only solubility but also structure and other properties would be controlled by designing the conducting polymer salt as the ionic structure within polymer is considered to result in unique functions.

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We thank Dr. Y. Hirao at Osaka University for the ESR measurements, Dr. I. Hisaki at Osaka University for the TGA experiments, Dr. Tsujimoto at Osaka University for the dynamic light scattering experiment, and Dr. H. Yamamoto and Prof. T. Kozawa at Osaka University for the film thickness measurements. We also thank Comprehensive Analysis Center of the Institute of Scientific and Industrial Research, Osaka University for the ICP-AES measurements.

## Notes and references

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† Electronic Supplementary Information (ESI) available: details for calculation of the composition, Fig. S1, structure of the mixture including PMAP-DDDMA, Fig. S2, pictures of PMAP-DDDMA before and after washing in various solvents and Fig. S3, photos of spin-coated film of PMAP-DDDMA before and after washing on a glass substrate. See DOI: xxx/xxx/

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### Graphical and textual abstract for the Table of contents entry

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