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Adsorption of tungstate on kaolinite: adsorption models and kinetics

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Abstract: The adsorption characteristic of tungstate onto kaolinite has been studied using batch experiment under ambient temperature. The effect of various operating variables, viz., contact time, initial concentration, solution pH, ionic strength and competitive anion has been investigated. The optimum contact time needed to reach equilibrium was found to be 48 h. Tungstate adsorption isotherms are fitted well by both Langmuir and Freundlich models and the maximal adsorption capacity of the kaolinite sample is 35.54 mmol kg⁻¹. Tungstate adsorption increases at pH range 3-5 and reaches a maximum at average equilibrium pH 4.24, but decreases from 83.7% to 10.6% with the pH increasing from 5.35 to 11.03. Tungstate adsorption increases from 71.9% to 89.4% with ionic strength ranging from 0.001 M to 0.1 M NaCl. With the increase of the mol ratio P/W from 0 to 10, tungstate adsorption decreases from 24.38 mmol kg⁻¹ to 21.61 mmol kg⁻¹, while phosphate adsorption increases from -2.09 mmol kg⁻¹ to 27.45 mmol kg⁻¹. These results demonstrate that tungstate might be adsorbed onto the tungstate-specific adsorption sites of the kaolinite minerals mainly via inner-sphere complexation.

Keywords: Tungstate, kaolinite, adsorption, kinetic, isotherm

1. Introduction

Tungsten is a transition metal and has increased interest due to the scrutiny of a children

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21 leukemia cluster in Fallon, NV, and suspected cases in Sierra Vista, AZ and Elk Grove, CA (Seiler
22 et al., 2005; Koutsospyros et al., 2006; Sheppard et al., 2006). Anthropogenic activities significantly
23 increase tungsten release in environmental systems such as W mining and smelting, military
24 combat/training operations, agrochemical practices including the application of W-containing
25 fertilizers, and non-sustainable disposal of W-containing substances (e.g. disposal of light bulbs in
26 landfills and land application of wastewater residuals) (Strigul et al., 2005; Sheppard et al.,
27 2006). Tungsten metal in natural persists primarily as the tungstate anion and is thermodynamically
28 stable in environment (Gustafsson, 2003; Seiler et al., 2005; Strigul et al., 2005; Koutsospyros et al.,
29 2006).

30 Only very few adsorption studies of tungstate on natural sorbents have been reported to date
31 (Gustafsson, 2003; Xu et al., 2009; Tuna et al., 2012; Tuna and Braidia, 2014). Further, these studies
32 mainly focused on tungstate adsorption on iron oxides/hydroxides and demonstrated that tungstate
33 can strongly bind to iron oxides/hydroxides, pH had a strong influence on tungstate adsorption and
34 phosphate has a comparable competitive effect on tungstate adsorption (Gustafsson, 2003; Xu et al.,
35 2006; Xu et al., 2009). Kaolinite is the most abundant mineral in soil and sediments (Chen et al.,
36 2000) and has received considerable recognition as a natural scavenger because of its high
37 adsorption capacity. However, studies reported the adsorption of tungstate on kaolinite was scarce
38 (Tuna et al., 2012; Tuna and Braidia, 2014).

39 China is the world's largest W producer and consumer. Ganzhou in the south of Jiangxi
40 province, being the birth place of Chinese W industry, is extremely rich in W source. So Ganzhou is
41 called as “Tungsten capital of the world”. There are three major tungsten mines: Xihuashan,
42 Dangping, and Piaotang, among which Xihuashan is the first tungsten mine operated in China. It is

43 believed that tungsten pollution from tungstate mining and smelting activities is very severe,
44 resulting in significant environmental problems in China (Li et al., 2014). However, the existing
45 knowledge base does not provide clear information about the fate of tungsten in the environment.
46 Therefore, it is essential to understand tungstate adsorption/desorption and quantify the maximal
47 tungstate adsorption capacity on kaolinite. In addition, the knowledge on tungstate
48 adsorption/desorption on kaolinite is lacking and thus would be interesting to worldwide scientists.

49 The purpose of this study is to elucidate the role of pH, ionic strength and competitive anion
50 (PO_4^{3-}) on tungstate adsorption onto kaolinite surface. Adsorption data has been analyzed with the
51 help of adsorption models to determine the adsorption constants and obtain thermodynamic
52 parameters associated with the adsorption process.

53 **2. Materials and methods**

54 **2.1 Regents and Materials**

55 All chemicals used in the study were of analytical grade or higher. All solutions were prepared
56 with double distilled water and all polypropylene centrifuge tubes were cleaned by soaking in 10%
57 HNO_3 and rinsed with deionized water. All experiments were performed in duplicate.

58 The kaolinite used in this study was obtained from Beijing Mengyimei Bio-Tech Co., Ltd
59 (Beijing, China). The specific surface area of the kaolinite was measured by the Model QS-7
60 Quantasorb surface area analyzer (Quantachrom Co., Greenvale, NY). The X-ray diffraction (XRD)
61 pattern of the kaolinite was obtained using a X'Pert PRO MPD instrument (PANalytical B.V.,
62 Netherlands) with filtered Cu $\text{K}\alpha$ radiation ($\lambda=0.1548$ nm) operated at 40 kV and 40 mA. The
63 kaolinite sample also was characterized using S4800 scanning electron microscope.

64 **2.2 Adsorption experiments**

65 **2.2.1 Kinetic studies**

66 The kinetic studies were conducted to examine the influence of time on the adsorption of
67 tungstate on kaolinite in 0.1 M NaCl at pH 5.0. Batch method was used to examine the effect of
68 time on the adsorption by shaking kaolinite suspensions in a series of 50 mL polypropylene
69 centrifuge tubes containing 500 mg of kaolinite in 25 mL of 50 mg L⁻¹ WO₄²⁻ (Na₂WO₄·2H₂O) for 1,
70 2, 4, 8, 12, 24, 36, 48 and 60 h. At the designed time, the tubes were centrifuged at 8000 rpm for 20
71 min using Xiang Yi centrifuge (H-1650, China) to separate the solid from liquid phases followed by
72 filtering with 0.45 μm filter.

73 **2.2.2 Adsorption isotherms**

74 The influence of the initial WO₄²⁻ concentration was determined in 0.1 M NaCl at pH 5.0. The
75 tests were run with initial WO₄²⁻ concentration ranging from 1 to 300 mg L⁻¹ at 25 ± 1 °C in order to
76 calculate the thermodynamic parameters of the absorption reaction.

77 **2.2.3 Adsorption of tungstate as a function of pH and ionic strength**

78 Batch adsorption of WO₄²⁻ at different pH and ionic strength was examined by shaking
79 kaolinite suspensions in 50 mL polypropylene centrifuge tubes containing 500 mg of kaolinite in 25
80 mL of 100 mg L⁻¹ WO₄²⁻ for 48 h. Suspension pH was maintained throughout the experiment using
81 dilute HCl and NaOH solutions. Ionic strength was maintained by adding various concentration of
82 NaCl solution. After the 48 h reaction period, the tubes were centrifuged and filtered.

83 **2.2.4 Competitive anion**

84 The influence of competitive anion (PO₄³⁻) (NaH₂PO₄·2H₂O) on WO₄²⁻ adsorption was
85 investigated by simultaneously adding WO₄²⁻ and PO₄³⁻ stock solutions to sorbent suspension. The
86 mol concentration ratio (P/W) was in the range of 0.1, 0.5, 1, 5 and 10.

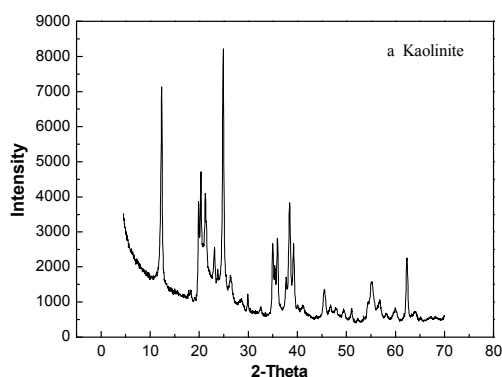
87 2.2.5 Analytical methods

88 The pH of the solutions was measured using a basic PB-10 pH meter (Sartorius, Germany),
89 calibrated using commercial pH 4.01, 6.86 and 9.18 buffers. The concentration of W and P in the
90 supernatants was measured with ICP MS (X Series II, Thermo Electron) and ICP AES (SPECTRO
91 ARCOS EOP, SPECTRO Analytical Instruments GmbH).

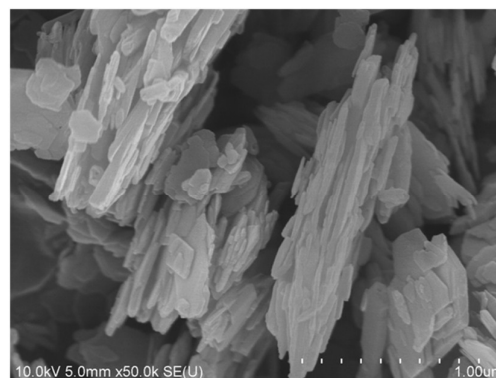
92 3. Results and discussion

93 3.1. Characterization of the kaolinite

94 The X-ray diffraction spectrograph of the kaolinite clay was shown in Fig. 1. The structure of
95 the kaolinite clay is given as $\text{Al}_2(\text{Si}_2\text{O}_5)(\text{OH})_4$ by XRD and mainly consists of kaolinite and quartz.
96 SEM image of kaolinite sample (Fig. 2.) demonstrates that kaolinite is mainly composed of flakes,
97 which is agreement with the microscopic observation of kaolinite reported. The specific surface
98 area of the kaolinite clay was found to be $15.8 \text{ m}^2/\text{g}$ determined by BET method using N_2 .



99 Fig. 1. The XRD pattern of kaolinite clay.

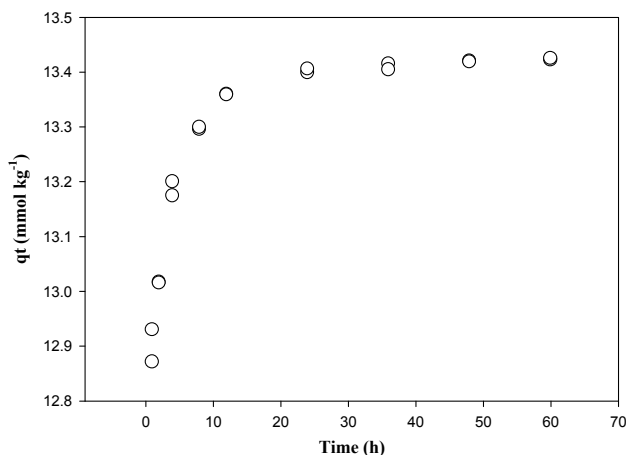


100 Fig. 2. SEM micrograph of kaolinite clay.

101 3.2. Effect of contact time

102 The plot of WO_4^{2-} adsorption on kaolinite with different contact times at a pH value of 5.0 is
103 shown in Fig. 3. The adsorption of WO_4^{2-} occurred very quickly during the first 12 h, then the
104 remaining concentration of WO_4^{2-} becomes asymptotic to the time axis, such that there is no

105 appreciable change in the remaining concentration after 48 h. This time is presumed to represent the
 106 equilibrium time at which an equilibrium concentration is presumed to have been attained. All the
 107 further experiments were conducted for 48 h.



108

109 Fig. 3. Adsorption of tungstate onto kaolinite clay as a function of contact time, with reaction condition: ionic
 110 strength (I) = 0.1 M NaCl, pH = 5.0 ± 0.1, T = 298 ± 1K, initial concentration (WO_4^{2-}) = 0.27 mM.

111 To analyze the rate constants of tungstate adsorption on kaolinite, Lagergren first-order rate
 112 expression (Lagergren, 1898) and pseudo-second-order rate expression (Veli and Alyuz, 2007)
 113 (Eq.(1) and Eq.(2)) were used to simulate the kinetic adsorption data:

$$114 \quad \log(q_e - q) = \log q_e - \frac{k_{ad}}{2.303} t \quad (1)$$

$$115 \quad \frac{t}{q} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \quad (2)$$

116 where q and q_e are amounts of WO_4^{2-} adsorbed (mmol kg^{-1}) at time, t (h) and at equilibrium,
 117 respectively and k_{ad} is the Lagergren rate constant for tungstate adsorption ($1/\text{h}$). where k_2 is the
 118 pseudo-second-order rate constant ($\text{kg mmol}^{-1} \text{h}^{-1}$).

119 The straight line plot of $\log(q_e - q)$ versus t (Fig. 4a) indicate the applicability of the above
 120 equation. Value of k_{ad} calculated from the slope of the linear plot was determined to be 1.05×10^{-2}

121 h^{-1} , which is consisted with tungstate adsorption onto Oxisols ($k_{ad} 1.10 \times 10^{-2} \text{ h}^{-1}$ at the initial
 122 tungstate concentration 0.04 mM) (Li et al., 2014). The straight line plot of t/qt versus t (Fig. 4b)
 123 indicate that the kinetics of WO_4^{2-} adsorption on kaolinite can be well described by the
 124 pseudo-second order rate equation ($R^2=1$).

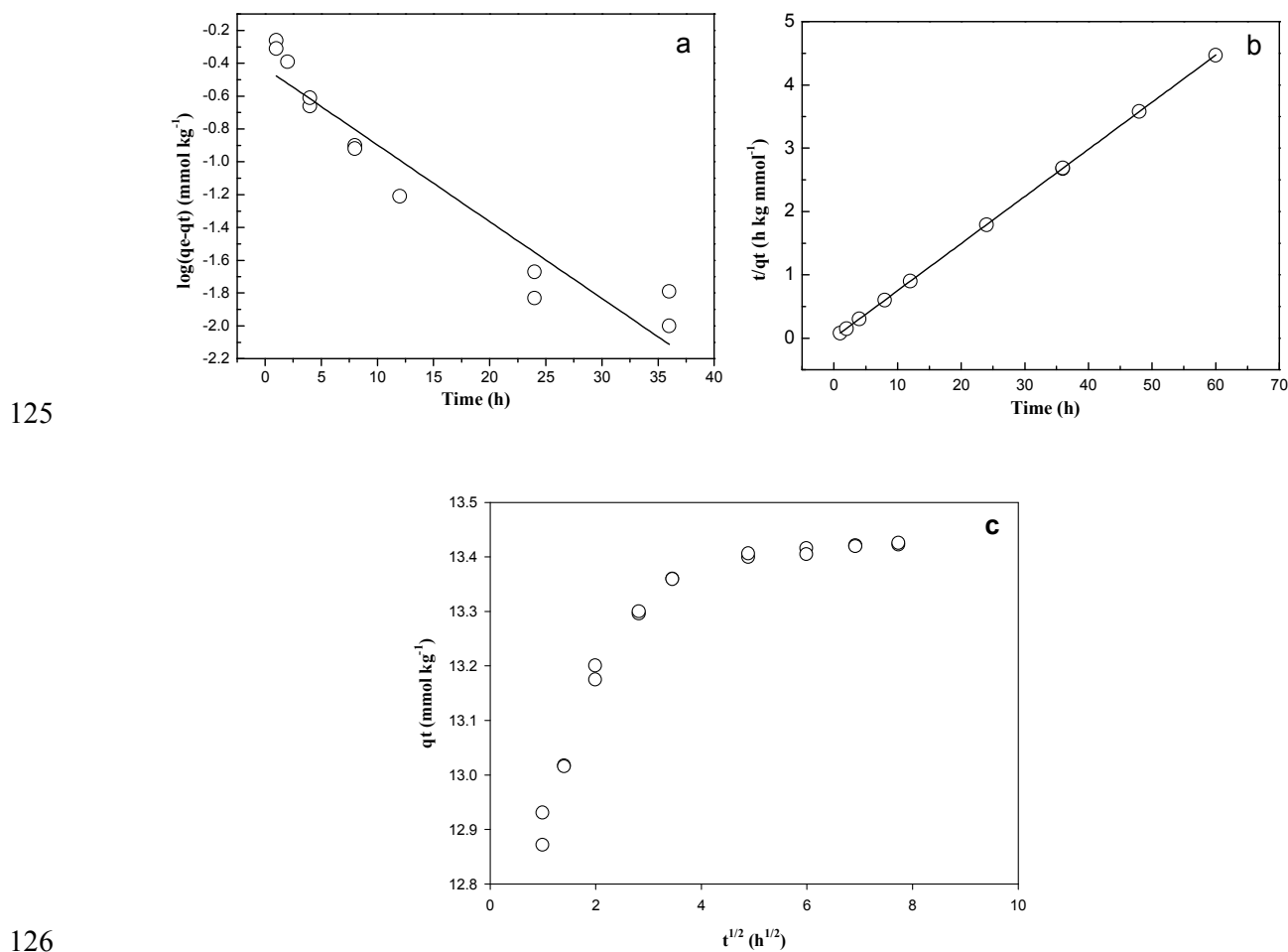


Fig. 4. Kinetic simulation of tungstate adsorption onto kaolinite: (a) pseudo-first order model, (b) pseudo-second order model, (c) intraparticle diffusion model.

129 To further discuss the rate of internal mass transfer, the adsorption data was fitted to the
 130 intraparticle diffusion model given by Weber and Morris (1963) (Eq. (3)):

$$131 \quad q = k_{id} t^{1/2} \quad (3)$$

132 where k_{id} is the relevant rate constant ($\text{mmol kg}^{-1} \text{ h}^{1/2}$). Plot of tungstate adsorbed, q versus $t^{1/2}$,

133 is presented in Fig. 4c. The plot follows three phases, initial curved portion followed by linear and a
134 plateau. The initial curved portion is attributed to the bulk diffusion, the linear portion to the
135 intraparticle diffusion and the plateau to the equilibrium. The features of plot indicate that transport
136 of WO_4^{2-} from the solution through the particle solution interface, into the pores of the particles as
137 well as the adsorption on the available surface of kaolinite, are both responsible for the uptake of
138 WO_4^{2-} . The deviation of the curves from the origin also indicates that intraparticle transport is not
139 the only rate limiting step. The value of rate constants (k_{id}) was obtained from the slope of the linear
140 portion of the curve was $0.185 \text{ mmol kg}^{-1} \text{ h}^{1/2}$.

141 3.3. Adsorption isotherm

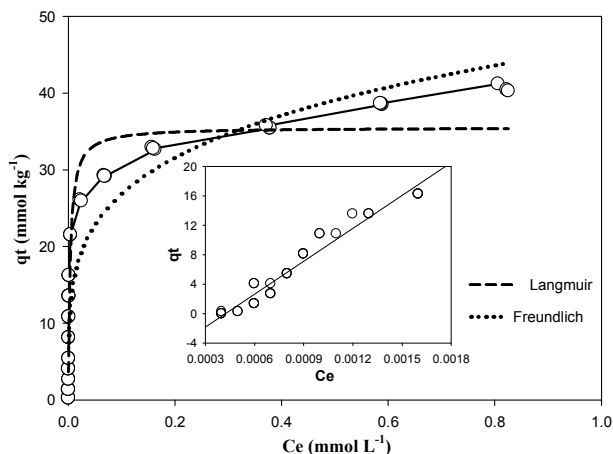
142 The adsorption isotherms of tungstate are shown in Fig. 5. The adsorption isotherm plot
143 illustrated linear distribution in the range $0\text{-}1.63 \text{ mmol L}^{-1}$. Further, for the same equilibration time,
144 the adsorption of tungstate is higher for greater values of initial concentration of tungstate anion and
145 decreases with increasing initial concentration. This may be due to the limited total available
146 adsorption sites for a fixed adsorbent dose.

147 The adsorption models have been used to determine the mechanistic parameters associated
148 with the adsorption process. In this study, The Langmuir model and Freundlich model were applied
149 to evaluate the WO_4^{2-} adsorption isotherm data.

150 The Langmuir model has the form (Langmuir, 1918) :

$$151 \quad \frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{q_m K_L} \quad (4)$$

152 where C_e is the equilibrium concentration of tungstate in solution, q_e is the tungstate
153 adsorption amount, q_m is maximal adsorption capacity, and K_L (L mmol^{-1}) is a constant related to the
154 binding energy.



155

156

Fig. 5. Adsorption isotherm plot for the adsorption of tungstate onto kaolinite clay.

157

The Freundlich model has the general form:

158

$$q_e = K_F C^{1/n} \quad (5)$$

159

where C_e is the equilibrium concentration of tungstate in solution, q_e is the amount of tungstate

160

adsorption, and K_F ($\text{mmol}^{1-n} \text{kg}^{-1} \text{L}^n$) and n are Freundlich constants related to the adsorption

161

intensity and adsorption capacity.

162

Table 1. Parameters of Langmuir and Freundlich models.

Model	K_L (L mmol^{-1})	Q_{\max} (mmol kg^{-1})	K_F $\text{mmol}^{1-n} \text{kg}^{-1} \text{L}^n$	n	R^2	SE
Langmuir	0.0035	35.54	---	---	0.94	3.65
Freundlich	---	---	45.92	4.30	0.87	5.40

163

Table 1 lists the isothermal parameters for tungstate adsorption on kaolinite based on the

164

simulated of experiment data as shown in Fig. 5. Based on the correlating coefficients, the

165

Langmuir model was found to fit the test data better than Freundlich model. The maximal

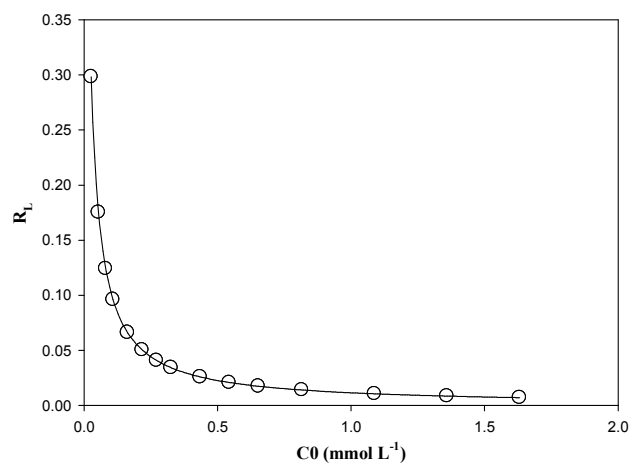
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adsorption tungstate capacity calculated from Langmuir model is $35.54 \text{ mmol kg}^{-1}$, and the

167

Langmuir equilibrium constant K_L , had a value of $0.0035 \text{ L mmol}^{-1}$. This results are in agreement

168 with the previous research reported by Tuna et al. (2012). Tuna et al. investigated the tungsten
169 adsorption from canister rounder munitions onto natural kaolinite. They found that tungsten
170 adsorption on natural kaolinite was fitted best by Langmuir model and the maximal tungsten
171 adsorption capacity was $8.28 \text{ mmol kg}^{-1}$. The larger difference observed for tungstate maximal
172 adsorption capacity is likely related to the impurity of the natural kaolinite used in the Tuna et al.
173 study. Our another research found that the maximal capacity of tungstate adsorption onto the
174 Oxisols was also fitted best by both the Langmuir model and the Freundlich model, with the
175 maximal capacity of $10.09 \text{ mmol kg}^{-1}$ and the distribution coefficient 12.6 L g^{-1} (Li et al., 2014). Xu
176 et al. (2009) found that the maximal capacity of tungstate adsorption onto goethite was much higher
177 than its on kaolinite with the maximal capacity of $225.7 \text{ mmol kg}^{-1}$ and the distribution coefficient
178 159.1 L g^{-1} . This difference is due to the characteristic of the different adsorbent. Therefore, the
179 maximal tungstate adsorption capacity onto kaolinite is higher than Oxisols, but much lower than
180 that for goethite.



181

182

Fig. 6. Variation of adsorption intensity (R_L) with initial tungstate concentration.

183

According to Hall et al., (1966) and Sari et al., (2007), the essential features of the Langmuir

184 isotherm can be expressed in terms of a dimensionless constant separation factor or equilibrium
185 parameter R_L , which is defined by the following relationship (Eq.(6)):

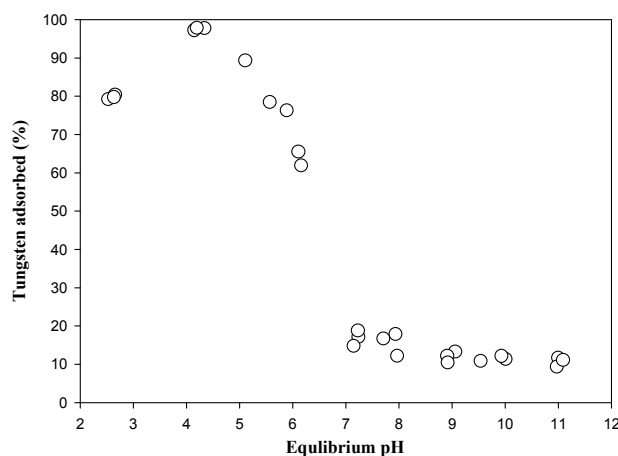
$$186 \quad R_L = \frac{1}{1+K_L C_0} \quad (6)$$

187 where C_0 (mmol L^{-1}) is the initial amount of tungstate. The R_L parameter is considered as more
188 reliable indicator of the adsorption. There are four probabilities for the R_L value:(i) for favorable
189 adsorption, $0 < R_L < 1$, (ii) for unfavorable adsorption, $R_L > 1$, (iii) for linear adsorption, $R_L = 1$, and
190 (iv) for irreversible adsorption, $R_L = 0$. The value of R_L for tungstate adsorption onto kaolinite
191 ranges from 0.007 to 0.298 between 0.08 and 1.63 mmol L^{-1} and approaches zero with increase in
192 the C_0 value (Fig. 6). This parameter ($0 < R_L < 1$) indicates that the kaolinite clay is a suitable
193 adsorbent for the adsorption of tungstate from aqueous solution.

194 **3.4. Effect of pH**

195 The adsorption of tungstate (WO_4^{2-}) on kaolinite as a function of pH from 3 to 11 is illustrated
196 by Fig. 7. The adsorption of tungstate increases at pH range 3-5 and reaches a maximum at average
197 equilibrium pH 4.24 (equilibrium pH 4.35, 4.16, 4.21, respectively); but the adsorption of tungstate
198 on kaolinite decreases significantly from 83.7% to 16.7% at pH 5-7, then it decreases very slowly to
199 approximately 11% at pH >7 . The effect of pH on the tungstate adsorption onto the kaolinite is
200 consistent with Tuna and Braida (2014) results. Tuna and Braida found that maximum adsorption of
201 tungstate on natural kaolinite is at pH 3 (87%) and adsorption decreases slowly in the 6-10 pH
202 range. The similar pH-dependence curve of tungstate adsorption on iron oxide has been reported by
203 Xu et al. (2006). They found that tungstate has a broad adsorption envelope onto goethite across a
204 wide pH range, with the maximum adsorption below pH 5.1, and only 10% above pH 10 on the
205 goethite surface. These results may be explained by the findings of Hingston et al. (1971), who

206 concluded that adsorption for anions of weak acids is the strongest at pH values near their acid
207 dissociation constants (pK_a). The two pK_a values for H_2WO_4 ($pK_{a1} = 3.62$, (Wesolowski et al.,
208 1984); $pK_{a2} = 5.08$, (Wood and Samson, 2000)) bracket a wider pH range where the maximum
209 adsorption of WO_4^{2-} on kaolinite occurs. On the other hand, the solution pH affects the tungstate
210 speciation which relates to its adsorption mechanism on kaolinite. Tungstate speciation is complex
211 and tends to polymerize to form some insoluble isopolytungstate under acidic conditions such as
212 $[HW_6O_{12}]^{-3}/[H_2W_6O_4]^{-6}$ at $pH=4.0$, $[W_2O(OH)_8]^{+2}/[W_2O_4(OH)]^{-3}$ at $pH=6.0$. So there may be more
213 than one mechanism for tungstate adsorption onto kaolinite: i.e. adsorption and polymerization at
214 low pH. Tungstate occurs in the forms of $WO_4^{2-}/W(OH)_8^{-2}$ only when $pH > 6.2$. The decreasing
215 trend of tungstate adsorption on kaolinite with increasing pH may be explained that the high
216 negatively charged surface sites of kaolinite with increasing pH did not favor the adsorption of
217 tungstate due to electrostatic repulsion. Also, an abundance of OH^- ions in basic solution creates a
218 competitive environment with anionic ions of tungstate for the adsorption sites causing a decrease
219 of adsorption.



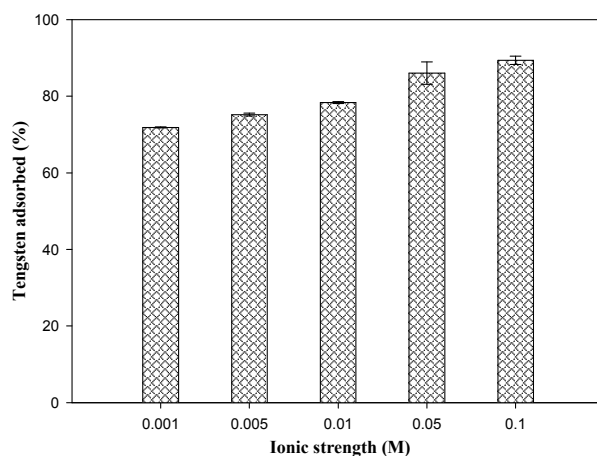
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221

Fig. 7. Effect of pH on the adsorption of tungstate onto the kaolinite clay.

222 3.5. Effect of ionic strength

223 Fig.8 shows the effect of ionic strength on the adsorption of tungstate onto kaolinite clay. It
224 was observed that tungstate adsorption increased from 71.9% to 89.4% with ionic strength ranging
225 from 0.001 M to 0.1 M NaCl. It is possible to distinguish between inner-sphere and outer-sphere
226 anion surface complexes by studying the effects of ionic strength on anion partitioning, and hence,
227 to get some useful information about the adsorption mechanism (Hayes et al., 1988; McBride, 1997;
228 Sparks, 2003; Goldberg, 2005). Adsorption behavior that is respond to higher ionic strength with
229 greater adsorption is macroscopic evidence for inner-sphere complexation. McBride (1997)
230 indicated that higher ionic strength might lead to the transform of adsorbate from outer-sphere
231 complex to inner-sphere complex and hence might increase overall adsorption. The similar
232 adsorption trend was reported for borate and arsenate (Goldberg et al., 1993; Deliyanni et al., 2003;
233 Payne and Abdel-Fattah, 2005). Thus, the increase of ionic strength might lead to the formation of
234 the more tungstate inner-sphere complex onto the clay colloids and thus increased the overall
235 tungstate adsorption onto them.



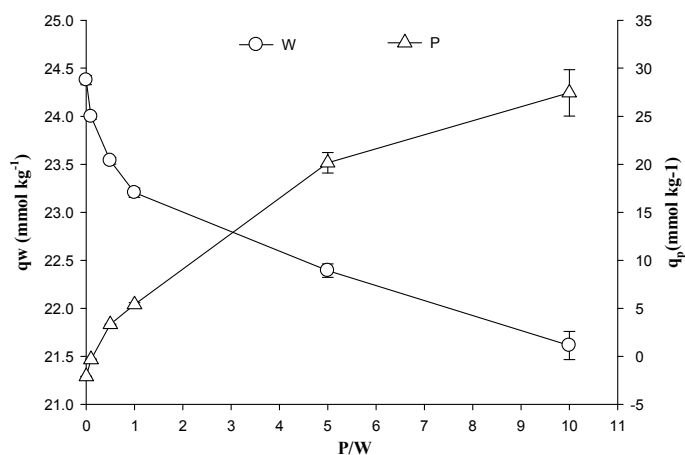
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Fig. 8. Effect of ionic strength on the adsorption of tungstate onto the kaolinite clay.

238 3.6. Effect of competitive anions

239 Competitive anions greatly affect the mobility and bioavailability of tungstate in environment.
240 The effect of the presence of PO_4^{3-} on the amount of WO_4^{2-} adsorbed on kaolinite was designed in
241 which initial tungstate concentration was 0.5 mM, while initial phosphate concentration ranged
242 from 0.05 to 5.0 mM (Fig. 9). With the increase of the mol ratio P/W from 0 to 10, tungstate
243 adsorption decreased from 24.38 mmol kg^{-1} to 21.61 mmol kg^{-1} , while phosphate adsorption
244 increased from -2.09 mmol kg^{-1} to 27.45 mmol kg^{-1} (Fig. 9). As shown in Fig. 9, the decrease in the
245 amount of tungstate adsorbed on kaolinite as the ratio P/W increases, is less than the increase in the
246 amount of phosphate adsorbed. This observation must arise from some adsorption taking place
247 without displacement of tungstate. Mulcahy et al. (1990) concluded that tungstate adsorbed on two
248 types of surface sites of alumina, producing loosely and tightly bound surface species. Therefore, it
249 can be concluded that the kaolinite might have small adsorption sites common to tungstate and
250 phosphate anions and large adsorption sites specific to tungstate or phosphate anions.



251

252 Fig. 9. Effect of PO_4^{3-} at various concentrations on the adsorption of tungstate with the reaction conditions: pH =253 5.0 ± 0.5 , initial tungstate concentration = 0.5 mM, reaction time = 48 h, and $T = 298 \pm 1\text{K}$.

254 4. Conclusion

255 In this study, the adsorption of tungstate on purity kaolinite was discussed for the first time and
256 the effect of contact time, initial concentration, pH, ionic strength and competitive anion was
257 examined. Tungstate adsorption onto purity kaolinite generally reached equilibrium after 48 h. The
258 adsorption isotherms can be well described with both Langmuir model and Freundlich model.
259 Tungstate adsorption increases at pH range 3-5 and decreases significantly at pH >7, while it
260 markedly increased with the increase of ionic strength from 0.001 M to 0.1 M NaCl. With the
261 increase of phosphate concentration from 0.05 mM to 5.0 mM, tungstate adsorption slightly
262 decreased from 24.38 mmol kg⁻¹ to 21.61 mmol kg⁻¹. These results demonstrate that tungstate might
263 be adsorbed onto the tungstate-specific adsorption sites of the kaolinite clay mainly via inner-sphere
264 complexation. The results clearly show that the adsorption of tungstate on kaolinite play an
265 important role in determining the fate and transformation of tungstate in natural environments.
266 Spectroscopic study on the microstructure of tungstate may be necessary to identify the species of
267 tungstate on kaolinite surface in future.

268 Acknowledgements

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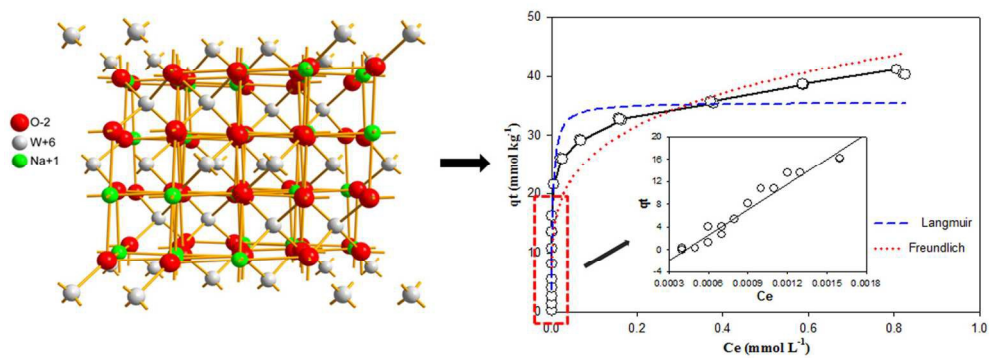
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