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Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

ARTICLE TYPE

Self-sacrifice template formation of ultrathin single-crystalline ZnMn2O4 nanoplates with enhanced Li-storage behaviors for Li-ion batteries

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Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX **DOI: 10.1039/b000000x**

Ultrathin single-crystalline ZnMn2O⁴ nanoplates were first designed and tailored as an alternative anode for advanced ¹⁰**Li-ion batteries** *via* **efficient self-sacrifice template synthetic strategy, and delivered large reversible capacity and desirable**

stability at high C rates

The ever-growing demands for advanced Li-ion batteries (LIBs) with large mass/volume capacity and desirable cycling ¹⁵durability have greatly stimulated tremendous research interests in exploring high-performance electrode materials.¹ Thus, various 3*d* transition-metal oxides (TMOs) have been investigated extensively, and received increasing attention as promising substitutes for commercial graphite-based anodes,

- ²⁰benefiting from their safety, high specific capacity and natural abundance.¹ Interestingly enough, it has recently been established well as a smart strategy *via* elegant combination of two TMOs, or a TMO and one post-TMO, in typical spinel structure, to purposefully design appealing mixed anodes with
- ²⁵remarkable electrochemical performance, benefiting from these complex chemical compositions and intriguing synergetic effects of their multi-functionalities.²

Among those mixed TMOs, binary manganites $(AMn₂O₄)$, A = Zn, Co, Ni, *etc.*) of transition and/or post-transition ³⁰metals are practically attractive anodes for LIBs in view of considerable advantages, such as, environmental friendliness, cost efficiency, abundance on earth, low lithium extraction voltage, and so on.³ Especially, cubic spinel ZnMn_2O_4 (ZMO), where bivalent Zn(II) occupies the tetrahedral sites and

- 35 trivalent Mn^{3+} inhabits the octahedral sites (**Fig. S1**, Electronic Supporting Information, ESI†), stands out from the $AMn₂O₄$ series as more promising and competitive anode. The ZMO can store $Li⁺$ through not only the conversion reaction but the alloying mechanism between Zn and Li, rendering a
- 40 high theoretical capacity of \sim 784 mAh g⁻¹.⁴⁻⁹ Furthermore, the ZMO with environment-friendly Zn and Mn species ensures a higher energy density of a ZMO (anode)-based full batteries, thanks to low oxidation potentials $(-1.2 - 1.5 V)$ observed for manganese and zinc oxides. 3 In the past decade, various
- 45 ZMO nano-architectures, including nanotubes, 4 nanowires, 5 nanofibers, 6 nanoparticles,^{7, 8} and nanorods, 9 have thereby been extensively pursued to improve electrochemical Li-

storage behaviors, owing to appealing merits from the nanoscaling and nano-engineering strategies.¹⁰ To the best of our ⁵⁰knowledge, scarce investigations of ultrathin ZMO nanoplates (NPs) can be retrieved as anode candidate for advanced LIBs, where decreased Li⁺ diffusion, large electroactive sur-/interfaces, excellent accommodation of strain during Li⁺ insertion/removal and short path length for electronic 55 transport are guaranteed.¹⁰ As a result, superior electrochemical Li-storage performance can be highly anticipated. Additionally, the crystallinity of the sample also has considerable influence upon the ultimate performance of the electrode material, and samples with poor crystallinity are ⁶⁰not suitable for high-capacity applications, as established before. $7, 11$

Fig. 1 (a) Schematic illustration for the self-sacrifice template synthesis, and wide-angle XRD patterns of the resulting ultrathin (b) $MnO₂$ NSs and ⁶⁵(c) ZMO NPs

Based on the comprehensive consideration above, in the communication, we successfully established a facile yet efficient self-sacrifice template synthetic platform for fabricating ultrathin single-crystalline ZMO NPs. When 70 further utilized as an intriguing anode for high-performance LIBs, the as-synthesized ZMO NPs remarkably exhibited large reversible capacity, and long-term electrochemical stability at high C rates.

As systematically presented in the experimental details (see ESI†), herein, two step self-sacrifice template synthetic methodology was efficiently developed to prepare ultrathin ZMO NPs, which is schematically illustrated in **Fig. 1a**. s Clearly, two-dimensional (2D) MnO₂ nanosheets (NSs) were first *in situ* prepared by using 2D graphene oxide (GO) NSs^{12} (**Fig. S**2, ESI†) as a template *via* a gradual redox process (3C + 4 MnO₄ \rightarrow 4 MnO₂ + CO₃² + 2HCO₃¹³ between carbon atoms on the GO framework and MnO₄ during hydrothermal

- 10 process. Typical powder X-ray diffraction (XRD) pattern of the as-obtained $MnO₂$ specimen is shown in Fig. 1b. The four diffraction peaks at $2\theta = 12.4$ °, 24.9 °, 37.0 °, and 65.5 ° are indexed well as the (001), (002), (11-1) and (020) planes, respectively, which confirms the formation of birnessite $MnO₂$
- ¹⁵(JCPDS, #43-1456) without other crystalline phases. Then, chemical reduction of the resultant $MnO₂$ NSs was performed by using the reductant of BH₄⁻ at room temperature (RT) with the presence of Zn(II) to realize the phase transition from the $Mn(IV)O_2$ to spinel $ZnMn(III)_2O_4$,^{8, 14, 15} Corresponding XRD
- ²⁰characterization, as depicted in **Fig. 1c**, indicates that the final product can be successfully assigned to the tetragonal ZMO $(JCPDS, #24-1133, space group:14₁/amd, a = b = 5.720 \text{ Å}, c$ = 9.245 Å, $a = \beta = \gamma = 90$ °). Furthermore, as observed in Fourier transform infrared (FT-IR) spectrum (**Fig. S**3, ESI†)
- 25 for the ZMO NPs, the peak at \sim 466 cm⁻¹ can be related to the Zn-O stretching, and other peaks at \sim 507, \sim 621, and \sim 672 cm⁻ 1 arise from the Mn-O contributions, confirming the formation of ZMO phase.¹⁶

³⁰**Fig. 2** (a-c) TEM and (d) HRTEM images of the 2D MnO2 NSs

Fig. 2a-c demonstrate the representative transmission electron microscopy (TEM) images of the as-obtained $MnO₂$ NSs. Apparently, a large scale of 2D graphene-structure NSs with rippled silk morphology are evident, revealing the 35 ultrathin feature of the MnO₂ NSs. It is due to the even larger lateral size than the thickness that the bending, curling and crumpling morphology is clearly presented. The dark strips are generally the folded edges and/or wrinkles of the NSs. The thickness of the 2D NSs is estimated as \sim 1.1 nm, as evaluated ⁴⁰from the high-resolution TEM (HRTEM) image in **Fig. 2d**,

which suggests that the $MnO₂$ NSs should be just composed of several layers of the $MnO₂$ atomic sheets. Furthermore, clear lattice fringes with a spacing of ~ 0.25 nm, corresponding to

the (200) plane of the MnO₂, can be observed, verifying the ⁴⁵well-crystalline nature of the NSs. This examination strongly confirms the excellent inheritance of resulting $2D MnO₂ NSs$ from the original GO template.

Fig. 3a displays the TEM images of the resultant ZMO NPs. Numerous nano-scaled particles with \sim 10 nm in size are ⁵⁰obviously presented. Typical TEM energy dispersive spectrometer (EDS) elemental mapping analysis (**Fig. 3b**) evidently reveals the extremely homogeneous co-existence and uniform distribution of the Zn, Mn, and O elements in the product. Corresponding EDS data (**Fig. S4**, ESI†) collects ⁵⁵chemical composition of the sample, showing the Mn/Zn atomic ratio of \sim 1/2, which is close to the stoichiometric ratio of the ZMO phase. As seen in **Fig. 3c**, nanoplate-like configuration with the transparent feature is evident, strongly verifying the ultrathin nature of the ZMO product, which 60 further can be supported well by the HRTEM images (**Fig. 3de**). Furthermore, all these discernable lattice fringes in each NP present single orientation, as inspected in **Fig. 3d-e**, which strongly corroborates the single-crystalline characteristics of these NPs. Corresponding fast Fourier transformation (FFT) ⁶⁵electron diffraction (ED) pattern (the inset in **Fig. 3d**) with clear diffraction spots further demonstrates the high orientation of these single-crystalline ZMO NPs.

Fig. 3 (a) TEM image, (b) elemental (Mn, Zn, O) mapping images acted ⁷⁰on the upper-left TEM image. The image in (c) is taken from the red rectangle region in the panel (b). The HRTEM images in (d), (e) and (f) are the magnified ones of the red, blue and green rectangle regions in panel (c), respectively. The inset in panel (d) is the corresponding FFT ED pattern generated from the panel

75 We next evaluate the electrochemical Li-storage performance of the resultant ZMO NPs as an anode for LIBs. **Fig. 4a** shows the typical cyclic voltammograms (CVs) for the initial three cycles at a sweep rate of 0.5 mV s⁻¹ in the potential window of $0.01 - 3.0$ V (*vs.* Li/Li⁺). Consistent with ⁸⁰other reports for ZMO anodes in literatures, a broad peak at approximately 1.1 V is discerned in the first cathodic scanning,

which is generally ascribed to the reduction of the Mn(III) to Mn(II), and the irreversible formation of the solid electrolyte interphase (SEI) layers.^{4, 7, 9} One more strong cathodic peak sitting at ~0.25 V generally corresponds to the reduction of \sim ZMO into Zn^0 and Mn⁰ embedded in amorphous Li₂O matrix, and the further reaction of newly formed Zn with Li to yield the Li-Zn alloy. In the first anodic charging process, two broad peaks at \sim 1.21 and \sim 1.57 V can be attributed to the oxidation of Mn^0/Zn^0 to Mn^{2+}/Zn^{2+} , along with the 10 decomposition of the Li₂O. The CV profile of the first cycle presented here is distinct greatly from the subsequent cycles, suggesting the wholly different Li-storage mechanism involved in the 1st cycle form the following ones. Note that two pairs of obvious redox peaks are observed in the CV μ ₁₅ profile from the $2nd$ cycle onward. Specifically, the one at $\sim 0.51/\sim 1.2$ V (*vs.* Li/Li^{+} is ascribed to the reduction/oxidation of the Mn(II)O, and the other located at $\sim 0.8 / \sim 1.58$ V (*vs. Li/Li⁺*) in the CV curves is related to the reduction/oxidation of the Zn(II)O. Particularly, the CV 20 curves of the $2nd$ and $3rd$ cycles almost overlap, confirming high reversibility and good structural durability of the ZMO NPs anode during the following Li⁺ insertion/ extraction processes.

²⁵**Fig. 4** Electrochemical evaluation of the ZMO NPs: (a) CVs of the initial three cycles; (b) charge-discharge plots at 0.5 C rate; (c) specific capacity over cycling at various rates; (d) cyclability at a high rate of 1.0 C

Fig. 4b depicts the galvanostatic charge/discharge plots of the ZMO NPs for the 1st and 20th cycles with 0.5 C rate (1 C = $_{30}$ 784 mAh g⁻¹) over a cut-off potential range of $0.01 - 3.00$ V ($vs.$ Li/Li⁺). As seen in the voltage-capacity profiles, the $1st$ discharge capacity is delivered as \sim 1353 mAh g⁻¹, corresponding to \sim 11.9 molar of Li⁺ per mole ZMO, larger than the theoretical value of 1008 mAh g^{-1} (9 M of Li^{+} per $_3$ ₃₅ ZMO) resulting from three electrochemical processes (*i.e.* Li⁺ intercalation, conversion reaction and alloy reaction) involved in the first one.⁴⁻⁹ The extra capacity of \sim 345 mAh g⁻¹ observed here should be rationally attributed to the formation of SEI layer at ultrathin ZMO NP anode/electrolyte interface. ⁴⁰The first charge (*i.e.*, de-lithiation) plot demonstrates a stead

and smooth voltage increase from 0.01 to 3.00 V, and the overall charging capacity is estimated as ~876 mAh g^{-1} (~7.7) molar of Li⁺ per ZMO formula). An initial irreversible

capacity loss of \sim 477 mAh g⁻¹, that is, the Coulombic 45 efficiency (CE) of \sim 64.7% is estimated accordingly, which is even higher than other ZMO-based anodes, such as, ZMO nanorods (~61.8),⁹ nanoflowers (~56.5%),¹⁷ nanotubes (~58 – \sim 60%),⁴ nanocrystals (\sim 58 – \sim 63%),^{7, 18} porous spheres (\sim 56 – $~10^{-6}$,¹⁹ and so on. After 20 cycles, the discharge/charge 50 profiles demonstrate qualitative resemblance to those for the 1st cycle except for the low capacities. Strikingly, the discharge and charge capacities still maintains as large as \sim 775 and \sim 741 mAh g⁻¹, respectively, corresponding to a high CE of \sim 96%. Besides large reversible capacity, high-rate 55 performance is of great significance, especially for highpower devices. **Fig. 4c** illustrates the corresponding rate capacities of the ZMO NPs at 0.1 C, 0.2 C, 0.4 C, 0.7 C and 1.0 C, respectively. Obviously, after initial 22 cycles at a low rate of 0.1 C, the discharge capacity is gradually down to $60 - 819$ mAh g^{-1} , and afterwards, the average specific capacities are stably maintained as \sim 810, \sim 761 and \sim 607 mAh g⁻¹ at the current rates of 0.2 C, 0.4 C and 0.7 C, respectively. More appealingly, when the rate is up to 1.0 C rate, the ZMO NPs still deliver a high average capacity of \sim 482 mAh g⁻¹, much ⁶⁵higher than that of the commercially available graphite-based anodes $(\sim 372 \text{ mAh g}^{-1})$.⁴ When the rate suddenly turns back to 0.1 C, the stable capacity of around 776 mAh g^{-1} still can be retrieved once more, revealing its good rate behaviour, which is of great importance to its practical applications for high-⁷⁰power LIBs as a promising anode.

Long-term cycling stability particularly at high rates is additionally critical requirement for practical LIBs application. **Fig. 4d** shows the capacity variation as a function of cycle number at 1.0 C rate for up to 100 cycles. Notably, the 75 discharge capacity first decreases during the first \sim 10 cycles. The discharge capacity then exhibits a relatively stable cycling performance, and maintains at \sim 410 mAh g⁻¹. Interestingly, after cycling for \sim 20 cycles, the capacity begins to gradually grow again. Such phenomenon is commonly 80 observed for TMOs-based anodes, and generally related to the reversible formation of a polymeric gel-like film originating from kinetic activation in the electrode.²⁰ More impressively, after cycling for 100 cycles, the ZMO NPs electrode still can obtain a discharge capacity of $~510$ mAh g⁻¹, which is ⁸⁵comparable to, and even better than other ZMO-based anodes.4, 8, 9, 21

In summary, we have successfully developed a two-step self-sacrifice template synthetic methodology to efficiently prepare ultrathin ZMO NPs, and further utilized it as a high-⁹⁰performance anode for LIBs. The intriguing ultrathin, well crystalline, and nano-scaled feature provide a short pathway for rapid Li^+ /electron diffusion, and a large electrode/electrolyte contact area for $Li⁺$ migration across the sur-/interfaces. Benefiting from these appealing structural ⁹⁵merits, the as-fabricated ZMO NPs promised large reversible capacities and stable cycling performance at high C rates. More importantly, an efficient avenue is now open for future development of other potential electroactive $A M n_2 O_4$ ($A = Co$, Ni, Cu, *etc.*) anodes for next-generation LIBs.

100 This work was supported by the National Natural Science Foundation of China (no. 51202004, 51572005, 51502003), Anhui Province Funds for Distinguished Young Scientists (no. 1508085J09), and the Natural Science Foundation of Anhui Province (no. 1508085ME106).

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† Electronic Supplementary Information (ESI) available: The detailed synthesis conditions, crystallographic structure, XRD, FT-IR and EDS 10 data. See DOI: 10.1039/b000000x/

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