

This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. This Accepted Manuscript will be replaced by the edited, formatted and paginated article as soon as this is available.

You can find more information about *Accepted Manuscripts* in the **Information for Authors**.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard <u>Terms & Conditions</u> and the <u>Ethical guidelines</u> still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



www.rsc.org/advances

1	INACTIVATION OF IMMOBILIZED TRYPSIN UNDER DISSIMILAR CONDITIONS
2	PRODUCES TRYPSIN MOLECULES WITH DIFFERENT STRUCTURE.
3	Alfredo Sanchez ^{a,+} , Jenifer Cruz ^{,b,c,+} , Nazzoly Rueda ^{b.c} , Jose C. S. dos Santob ^{b,d} , Rodrigo
4	Torres ^{c,e} , Claudia Ortiz ^f , Reynaldo Villalonga ^{a,*} and Roberto Fernandez-Lafuente ^b *
5	^a Department of Analytical Chemistry, Faculty of Chemistry, Complutense University of Madrid,
6	28040 Madrid, Spain.
7	^b Departamento de Biocatálisis. Instituto de Catálisis-CSIC, Campus UAM-CSIC Madrid. Spain.
8	^c Escuela de Química, Grupo de investigación en Bioquímica y Microbiología (GIBIM), Edificio
9	Camilo Torres 210, Universidad Industrial de Santander, Bucaramanga, Colombia
10	^d Instituto de Engenharias e Desenvolvimento Sustentável, Universidade da Integração
11	Internacional da Lusofonia Afro-Brasileira, CEP 62785-000, Acarape, CE, Brazil.
12	^e Current address: Laboratorio de Biotecnología, Instituto Colombiano del Petróleo-Ecopetrol,
13	Piedecuesta, Bucaramanga, Colombia.
14	f. Escuela de Microbiología, Universidad Industrial de Santander, Bucaramanga, Colombia
15	+ Both authors have evenly contributed to this paper.
16	*Co-Corresponding authors:
17	Reynaldo Villalonga, Department of Analytical Chemistry, Faculty of Chemistry, Complutense
18	University of Madrid, 28040 Madrid, (Spain) E-mail: rvillalonga@quim.ucm.es
19	Roberto Fernandez-Lafuente; Departamento de Biocatálisis. Instituto de Catálisis-CSIC, C/ Marie
20	Curie 2, Campus UAM-CSIC, Cantoblanco, 28049 Madrid (Spain). E-mail rfl@icp.csic.es.

21 Abstract

22 Bovine trypsin has been immobilized on glyoxyl-agarose and two different preparations have been produced. One was reduced just after immobilization, while the other was left to continue 23 the enzyme-support reaction. This strategy is a guarantee of the identical orientation of the enzyme 24 regarding the support surface and identical physical properties of the support. Then, the two 25 preparations were submitted to inactivations under different conditions: thermal and solvent 26 inactivations under different pH values. After drying, the structures of the different enzymes 27 preparations were analyzed by deconvolution of the amide I region, that provides information about 28 the secondary structure of the protein in terms of α -helix, β -sheets, β -turns and non-ordered or 29 30 irregular structures. The results confirm that the structures of the different preparations were very different, suggesting that the inactivation ways were different for each enzyme preparation and 31 depending on the inactivation conditions. This information is very relevant for the design of 32 strategies of enzyme stabilization, as show that the inactivation may follow different conformational 33 changes depending on the degree of enzyme rigidification and inactivation conditions. 34

35

Key words. Enzyme inactivation, enzyme stabilization, enzyme secondary structure, enzyme
 immobilization, glyoxyl-agarose.

38 Introduction

Enzymes are very interesting biocatalysts, their high activity under mild conditions, together with their high specificity and selectivity convert them in a very good alternative to conventional chemistry or catalysis for complex or labile compounds, and may be a good alternative for very contaminant processes¹⁻⁴.

However, enzymes have a biological origin and thus some properties may not really fit the 43 industrial requirements⁵. Among these properties, the moderate enzyme stability, necessary in vivo 44 45 to permit a rapid answer to changes in the environment, becomes one of the greater problems when they are used as industrial catalysts⁶⁻⁸. Enzyme inactivation of a monomeric enzyme starts by some 46 reversible conformational changes, and finally the enzyme may also suffer some chemical 47 modifications, aggregation, etc⁹⁻¹². That way, most strategies to stabilize enzymes are directed to the 48 slowdown of these initial conformational changes. Enzyme stability has been improved by genetic 49 tools (e.g., site-directed mutagenesis¹³⁻¹⁴, chemical modification ¹⁵⁻¹⁷or immobilization¹⁸⁻¹⁹. 50 Directed evolution is another very efficient technique to stabilize enzymes, the in vitro selection of 51 the stabilized enzymes may be already performed under the desired conditions²⁰⁻²¹. Immobilization 52 improves enzyme stability if several enzyme subunits (in multimeric proteins) are involved in the 53 immobilization ²², or if several enzyme-support bonds are established increasing enzyme rigidity²²⁻ 54 ²³. This last fact increases the enzyme global rigidity and that way reduces the conformational 55 changes, sometimes without reductions on enzyme activity. Considering that immobilization is 56 57 required to facilitate enzyme recovery and reuse in many of the industrial uses of enzymes as biocatalysts^{19, 24-26}, a great effort has been paid to couple immobilization to the solution of other 58 enzyme limitations, no reducing this effector to the improvement of the enzyme stability, but also to 59 tune enzyme selectivity, specificity or resistance to inhibitors $^{18-27-29}$ or enzyme purification 30 . 60

RSC Advances Accepted Manuscript

It is assumed that the conformational changes start by some weak point of the enzyme conformation and then are getting more generalized along the whole enzyme conformation until reaching full enzyme inactivation³¹⁻³⁴. However, it is not difficult to imagine that the weakest point of an enzyme conformation, or at least the way that the enzyme structure follows during inactivation, may be different under different inactivating conditions.

It is remarkable that the stabilization of an enzyme via multipoint covalent attachment tends 66 to be very different when evaluated under different inactivating conditions, and a immobilization 67 via a region is critical for some inactivation conditions and not so relevant for others (e.g., as 68 presented in the interesting paper from Grazu et al using site directed rigidification³⁵⁻³⁶). Multipoint 69 70 covalent attachment permits to increase the overall enzyme rigidity, but that does not occur with the 71 same intensity in all the enzyme structure. The immobilized enzyme will have some conformational 72 movements slower than others and that may produce that the new more rapid conformational 73 change may be affecting a different area when compared to a non-stabilized enzyme. Moreover, the multipoint covalent attachment may produce some conformational changes, facilitating the 74 generation of new ways for further enzyme conformational changes. Figure 1 show this hypothesis. 75

Using free enzymes the study of the inactivation pathway may be complex, because the partially unfolded protein with tend to precipitate and that make the individual inactivation changes hard to follow. Moreover, from an applied point of view, the effects of immobilization and inactivation conditions on enzyme inactivation may be more interesting.

In this sense, it is not easy to measure the conformation of an enzyme in a solid state³⁷. One approximation to get this objective is the use of the infrared spectra of the proteins, in particular the amide I region at 1700-1600 cm⁻¹, which is the major absorption band in proteins; this band is mostly originated by the stretching vibrations of C=O and C-N bonds³⁸. This band has been

analyzed by deconvolution of the amide I region, that provides information about the secondary structure of the protein in terms of α -helix, β -sheets, β -turns and non-ordered or irregular structures³⁹⁻⁴³. The studies involve the drying of the immobilized enzyme, and that may alter the enzyme structure due to the promotion of interactions between enzyme and support. However, if the support surface and enzyme orientation is exactly the same, the differences between different treated immobilized enzymes should be related only to different forms before this drying. Furthermore ,if the support surface is very inert, this problem may be at least partially solved⁴⁴.

Thus, this paper shows a study on the structural changes of trypsin immobilized on glyoxyl 91 support via limited attachment or multipoint covalent attachment after inactivation under different 92 conditions. Glyoxyl-agarose was selected a support because it is very inert after reduction ⁴⁵ and 93 also because it produces an immobilization via a fixed area, the richest Lys containing surface 94 area⁴⁶. By controlling the immobilization time, it is possible to alter the extent of the enzyme-95 support multipoint attachment⁴⁷, ensuring the exact identical orientation of the enzyme in both 96 derivatives regarding the support surface (Figure 2). Trypsin immobilized on this support has 97 shown to maintain almost full activity versus macromolecular substrates⁴⁸⁻⁵⁰ and also to be fully 98 inhibited by large trypsin inhibitors 51-52, confirming a quite homogenous orientation of the enzyme 99 that produces a biocatalyst with the active center fully exposed to the reaction media. 100

RSC Advances Accepted Manuscript

101 **2.-** Materials and methods.

102 **2.1.-** Materials

Bovine trypsin (E.C. 3.4.21.4), benzoyl-arginine *p*-nitroanilide (BANA), ethylenediamine (EDA), benzamidine, were purchased from Sigma Chemical Co. (St. Louis, MO, USA). Agarose beads 4BCL support were purchased from Agarose Bead Technologies (ABT), Spain. All other reagents were of analytical grade. Fully activated glyoxyl support was prepared as previously described⁵³.

108 All experiments were performed using three independent samples and the results are reported109 as the mean of these values and the standard deviation (usually under 10%).

110 **2.2 Enzyme immobilization.**

111 A 10 g portion of support was suspended in 100 mL of trypsin solution (10 mg protein/g support) in 50 mM sodium carbonate at pH 10 and 25°C containing 3 mM benzamidine. Just after 112 immobilization, a fraction of the immobilized enzyme was separated and reduced by adding solid 113 NaBH₄ (final concentration of 1 mg/ml)⁴⁷ leaving this suspension for 1 hour under gentle stirring at 114 room temperature, and then washed with abundant distilled water to eliminate residual sodium 115 borohydride (derivative 1). The other portion of the immobilized enzyme was left to react with the 116 support for 90 h before the reduction step (derivative 2). This second preparation has more time to 117 react with the support and is expected to have a more intense multipoint attachment than the first 118 119 one, and also permitted to have a higher degree of enzyme distortion due to the reaction with the support, the number of enzyme-support bonds has been quantified previously⁴⁷. 120

121 **2.3.** Enzymatic assays.

The activity of the soluble or immobilized enzyme was assayed by determination of the increase in absorbance at 405 nm which accompanies the hydrolysis of the synthetic substrate BANA (100 or 200 μ L soluble or suspended enzyme were added to 2.5mL of 50mM sodium phosphate containing 30% (v/v) ethanol at pH 7 having 2mM BANA, at 25°C [28].

126 **2.4.** Enzyme inactivations

Both immobilized trypsin preparations were submitted to identical inactivation conditions until the activity of the immobilized enzyme using the BANA assay described above decreased to 20%. The enzymes were incubated at pH 5 and 7 at 80°C (in 50 mm sodium acetate or sodium phosphate respectively) or at 60°C at pH 9 (in 50 mM sodium borate). In the inactivations in 80% (v/v) dioxane was performed at pH 5 and 9 and 60°C, using 100 mM Tris buffer.

132 2.5. Secondary structure studies of the immobilized enzymes

The immobilized enzyme preparations, submitted to different previous treatments and 133 incubated for at least one week in 25 mM sodium phosphate at pH 7 and 4°C after these treatments, 134 were washed with distilled water, and dried at room temperature under ambient atmosphere. The 135 secondary structures for all immobilized enzyme preparations, before and after different 136 inactivation treatments, were evaluated according to amide I bands (1700-1600 cm⁻¹) in the infrared 137 spectra. The analyses were developed by FT-ATR-IR spectroscopy using an Alpha-T FTIR 138 Spectrometer (Bruker) with a resolution of 1.5 cm⁻¹. The secondary structure contents were 139 calculated through the areas obtained for the different bands and its fraction related to the whole 140 amide I band. These areas were quantified after Gaussian-Newton deconvolution of the spectra. The 141 142 analyzed bands and their assignment structures are detailed in Table 1.

RSC Advances Accepted Manuscript

144 **3.- Results & Discussion**

145 **3.1 Enzyme immobilization.**

Figure 3 shows the very rapid immobilization observed using glyoxyl agarose under the described conditions. The catalytic activity obtained for the enzyme immobilized after just 1 h was almost 100% of the offered one, due to the protecting effect of benzamidine during the enzymesupport reaction^{47,54}. After 90 h of enzyme support reaction, the recovered activity was still over 90%, not being possible to ensure a decrease on the enzyme activity due to the multi-interaction with the support. These data were obtained using a preparation with only 1 mg/g of derivative to ensure the absence of diffusional problems.

153

3.2 Characterization the secondary structure of both preparations.

154 It should be remarked that these studies have been performed on enzymes immobilized on 155 identical supports and conditions, using identical loading and distribution on the enzyme pores, and 156 one of them is just the prolongation of the incubation time before reduction of the other preparation 157 after full enzyme immobilization. This guarantees that both enzymes have identical enzyme 158 orientations and may suffer identical interactions with the support during sample preparation. Thus, 159 differences should be the result of real different enzyme structures produced by the longer 160 incubation time. Infrared spectra are shown in Figure 1-S.

Table 2 shows that the structures of both immobilized enzymes, even having very similar expressed activities, have some differences: derivative 2 showed a significant decrease in β -sheet content and a very clear increment on α -Helix, while β -turns and unordered structures were less affected.

165**3.3.-** Enzyme inactivation under different conditions of immobilized preparations 1166and 2 of trypsin.

Both enzyme preparations were submitted to the conditions described in Methods section to achieve the enzyme inactivation until reaching a 20% of residual activity. Table 3 shows the time required for each preparation to reach this value under each specified condition. As expected, preparation 2 always required longer incubation time-periods to reach 20% of residual activity, although differences depend on the inactivating conditions. In 80% dioxane at pH 9, three folds longer time is required for preparation 2 than for preparation 1 to reach the desired activity value. At 80°C in aqueous medium, this difference is hardly a 10%.

174 It should be stated that agarose 4BCLm is not very suitable to give a very intense multipoint 175 attachment due to the diameter of the trunks forming the agarose⁴⁷, and that the first enzyme 176 immobilization involves as minimum 2 groups of the enzyme⁴⁶. Therefore, the differences in 177 stability between both preparations are significant but not extremely high.

178 3.4.- Changes induced immobilized trypsin after suffering inactivations under 179 different conditions.

180 Original infrared spectra are shown in Figure 1-S.

Table 4 shows some clear differences on the changes of the secondary structure when preparation 1 is submitted to different inactivation conditions. It should be remarked that the enzyme preparations have been incubated under identical and mild conditions for at least one week before performing the experiments of structure determination, therefore the changes are not due to different conditions during the treatment for activity determination.

RSC Advances Accepted Manuscript

raye IV UI 21

Thermal inactivation at pH 5 of this preparation produced, as most significant changes, an increase in β -sheet content (almost a 10%), and a decrease of the unordered regions (almost a 40%). On the contrary, a significant increase of unordered structure and a very significant decrement of β sheet were observed after incubation at pH 7.0. In addition, a noticeable decrease in the β -turn percentage was observed. Thermal inactivation at pH 9 also produced a completely different picture, being the most relevant changes an increase of β -turns and α -helix and a decrease of β sheet, while the unordered structure remains under similar values.

193 If the inactivation of preparation 1 is performed in the presence of organic dioxane, the most 194 relevant change is a decrease of the percentage of unordered structure at pH 5, while all other 195 structures increased. In inactivations at pH 9, β -turns and α -helix content increased while that of β -196 sheet and unordered structure decreased.

197 The very different results show that this preparation reached very different enzyme 198 conformations after experiencing different inactivation treatment, suggesting that the ways of 199 enzyme inactivation may be different for each inactivation conditions.

Table 5 shows a similar study using the preparation 2. In aqueous medium, incubation at pH 200 5 of preparation 2 caused an increase in the β -sheet and α -helix content while the content β -turns 201 202 and unordered structure decreased. At pH 7, the most relevant changes are an increase of β-sheet 203 and a decrease of β -turns, while at pH 9 the increase of β -sheet is much more significant and the 204 other structures decreased. In the presence of dioxane, again the changes are significant and very 205 different. At pH 5, β -sheet and unordered content slightly increased while β -turns and α -helix 206 significantly decreased, while at pH 9 in the presence of dioxane the changes are very similar to the 207 result obtained in aqueous buffer, with a very significant increment of β -sheet. The results 208 suggested that the structure of the inactive enzyme at pH 9 is similar, both in dioxane or aqueous

209 media, while at pH 5 the changes in the structure are very different in both media, and also at pH 7 210 the changes are different to found at pH 5 or 9. Again, except for the inactivation at pH 9 in both 211 media, different ways of enzyme inactivation when the enzyme is submitted to different 212 inactivation conditions may be suggested from the results.

213

3.5 Comparison of the changes suffered by both enzyme preparations under identical

214 inactivation conditions.

Tables 4 and 5 show that the changes suffered for each preparation were quite different. For 215 216 example, in aqueous media at pH 5 and 80°C preparation 1 decrease its unordered structure 217 percentage while preparation 2 mainly increased the percentage of α -helix. At pH 7, preparation 1 218 decreased β -sheet while preparation 2 increased it. At pH 9, preparation 1 increased α -helix and 219 decreased β -sheet, while preparation 2 shows the opposite changes. In organic solvents the differences in the changes are also relevant. Thus, it is possible to state that the different rigidified 220 221 enzyme preparations, even after being submitted to similar inactivation protocols until reaching 222 similar activity recoveries, suffer very different conformational changes. This suggests that the rigidification may not only slow down the inactivation rate, but to change the area that suffer the 223 most rapid conformational changes (e.g., by making more rigid the area affected on the less 224 stabilized enzyme). Together to multipoint covalent attachment to preexisting solids¹⁸⁻¹⁹, a recent 225 226 emerging enzyme immobilization strategy is encapsulating enzyme molecules inside inorganic 227 crystals which are considered as "hard" matter. Enzyme encapsulated in these inorganic crystals exhibited greatly increased stability due the fixed and rigid structure ⁵⁵. Thus, many experimental 228 studies have shown that increased rigidity of protein can highly improve enzyme stability at harsh 229 230 conditions, and the results shown in this paper may explain some of the results.

4.- Conclusion

We have been able to show, using the deconvolution of the amide I region FT-ATR-IR spectra, that enzymes inactivated under different conditions suffer different conformational changes, suggesting that the inactivation areas involved in each condition may be different depending on the condition. Similarly, the changes induced on preparations with different rigidity may be quite different, suggesting that the inactivation may follow different ways depending on the rigidification of the different areas. This may open new ways to the development of stabilized preparations of immobilized enzymes.

240 Acknowledgments

We gratefully recognize the support from the MINECO of Spanish Government, by the grant CTQ2013-41507-R and project CTQ2014-58989-P. The fellowships for Miss Cruz, Miss Rueda, (Colciencias) and Dr dos Santos (CNPq, Brazil) are also recognized. The help and comments from Dr. Ángel Berenguer (Instituto de Materiales, Universidad de Alicante) are kindly acknowledged.

246

RSC Advances Accepted Manuscript

247 **References**

- 248 **1.-** Jemli, S., Ayadi-Zouari, D., Hlima, H.B., Bejar, S. Crit. Rev. Biotechnol., 2016, **36**, 246-258.
- 249 **2.-**Tibrewal, N., Tang, Y. Annu. Rev. Chem. Biomol. Eng., 2014, **5**, 347-366.
- 250 **3.**-Denard, C.A., Hartwig, J.F., Zhao, H. ACS Catalysis, 2013, **3**, 2856-2864.
- **4.** Pellissier, H. Tetrahedron, 2006, **62**, 2143-2173.
- **5.-** Schoemaker, H.E., Mink, D., WubboLts, M.G. Science, 2003, **299**, 1694-1697.
- 6.- Polizzi, K.M., Bommarius, A.S., Broering, J.M., Chaparro-Riggers, J.F. Curr. Opin. Chem.
 Biol., 2007, 11, 220-225.
- 255 7.- Iyer, P.V., Ananthanarayan, L. Process Biochem., 2008, 43, 1019-1032.
- **8.** Kristjánsson, M.M., Kinsella, J.E. Adv. Food Nutr. Res., 1991, 35, 237-316.
- **9.-** Tsou, C.-L. Biochim. Biophys. Acta, Protein Struct. Mol. Enzymol., 1995, **1253**, 151-162.
- 258 10.- Prakash, S., Matouschek, A. Trends Biochem. Sci, 2004, 29, 593-600.
- 259 11.- Brockwell, D.J. Curr. Nanosci., 2007, 3, 3-15
- 260 **12.-** Ahern, T.J., Klibanov, A.M. Methods Biochem. Anal., 1988, **33**, 91-127.
- 261 1**3.-** Lee, C., Levitt, M. Nature, 1991, **352**, 448-451.
- 14.-Yasukawa, K., Inouye, K. Biochim. Biophys. Acta, Proteins Proteomics, 2007, 1774, 12811288.
- 264 **15.-** Govardhan, C.P. Curr. Opin. Biotechnol, 1999, 10, 331-335.
- 265 16.- Wong, S.S., Wong, L.-J.C. Enzyme Microb. Technol., 1992, 14, 866-874
- 17.- Villalonga ML, Díez P, Sánchez A, Gamella M, Pingarrón JM, Villalonga R. Chem Rev. 2014,
 114, 4868-4917.

- 268 18.- Mateo, C., Palomo, J.M., Fernandez-Lorente, G., Guisan, J.M., Fernandez-Lafuente, R.
- 269 Enzyme Microb. Technol., 2007, 40, 1451-1463
- 270 19.- R. A. Sheldon, S. Van Pelt, Chem. Soc. Rev., 2013, 42, 6223-6235.
- 271 20.- Eijsink, V.G.H., GÅseidnes, S., Borchert, T.V., Van Den Burg, B., Biomol. Eng, 2005, 22,
 21-30.
- 273 **21.-** Gershenson, A., Arnold, F.H. Genet. Eng, 2000, **22**, 55-76.
- 274 **22.-** Fernandez-Lafuente, R. Enzyme Microb. Technol., 2009, **45**, 405-418.
- 275 23.- Brady, D., Jordaan, J. Biotechnol. Lett., 2009, **31**, 1639-1650.
- 276 23.- Bommarius, A.S., Paye, M.F. Chem. Soc. Rev., 2013, 42, 6534-6565.
- 277 24.- Cantone, S., Ferrario, V., Corici, L., Ebert, C., Fattor, D., Spizzo, P., Gardossi, L. Chem. Soc.
 278 Rev., 2013, 42, 6262-6276.
- 279 25.- Dicosimo, R., McAuliffe, J., Poulose, A.J., Bohlmann, G. Chem. Soc. Rev., 2013, 42, 6437280 6474.
- 281 26.- Liese, A., Hilterhaus, L. Chem. Soc. Rev., 2013, 42, 6236-6249
- 282 27.- Guzik, U., Hupert-Kocurek, K., Wojcieszynska, D. Molecules, 2014, 19, 8995-9018.
- 283 **28.-** Hwang, E.T., Gu, M.B. Eng. Life Sci., 2013, **13**, 49-61.
- 284 29.- Garcia-Galan, C., Berenguer-Murcia, A., Fernandez-Lafuente, R., Rodrigues, R.C. Adv. Synth.
 285 Catal., 2011, 353, 2885-2904.
- 286 30.- Barbosa, O., Ortiz, C., Berenguer-Murcia, Á., Torres, R., Rodrigues, R.C., Fernandez-
- 287 Lafuente, R. Biotechnol. Adv., 2015, 33, 435-456.

- 288 **31.-** Köditz, J., Ulbrich-Hofmann, R., Arnold, U. Eur. J. Biochem., 2004, **271**, 4147-4156.
- 289 **32.-** Arnold, U., Ulbrich-Hofmann, R. J. Protein Chem., 2000, **19**, 345-352.
- **33.-** Ulbrich-Hofmann, R., Arnold, U., Mansfeld, J. J. Mol. Catal. B: Enzym., 1999, 7, 125-131.
- 34.- Mansfeld, J., Vriend, G., Van Den Burg, B., Eijsink, V.G.H., Ulbrich-Hofmann, R.
 Biochemistry, 1999, 38, 8240-8245.
- 35.- Grazú, V., López-Gallego, F., Montes, T., Abian, O., González, R., Hermoso, J.A., García,
 J.L., Mateo, C., Guisán, J.M. Process Biochem., 2010, 45, 390-398.
- 36.- Godoy, C.A., Rivas, B.D.L., Grazú, V., Montes, T., Guisàn, J.M., López-Gallego, F.
 Biomacromolecules, 2011, 12, 1800-1809.
- **37.** Secundo, F. Chem. Soc. Rev., 2013, **42**, 6250-6261.
- 298 **38.** Yang, H., Yang, S., Kong, J., Dong, A., Yu. S., Nat. Protoc., 2015, **10**, 382-396.
- **39.** Zhao, H., Jones, C.L., Cowins, J.V. Green Chem., 2009, **11**, 1128-1138.
- **40.** Byler, D.M., Brouillette, J.N., Susi, H., Spectroscopy, 1986, **1**, 29-32.
- 41.- Lau, R.M., Sorgedrager, M.J., Carrea, G., Van Rantwijk, F., Secundo, F., Sheldon, R.A. Green
 Chem., 2004, 6, 483-487.
- 42.- Halverson, K.J., Sucholeiki, I., Ashburn, T.T., Lansbury Jr., P.T. (1991) J. Am. Chem.
 Soc., 1991, 113, 6701-6703.
- **43.-** Izquierdo, D.F., Barbosa, O., Isabel Burguete, M., Lozano, P., Luis, S.V., Fernandez-Lafuente,
- 306 R., García-Verdugo, E., RSC Adv., 2014, 4, 6219-6225.

- 307 44.- Santos, J.C.S.D., Barbosa, O., Ortiz, C., Berenguer-Murcia, A., Rodrigues, R.C., Fernandez-
- 308 Lafuente, R. ChemCatChem, 2015, 7, 2413-2432.
- 309 45.- Mateo, C., Palomo, J.M., Fuentes, M., Betancor, L., Grazu, V., López-Gallego, F., Pessela,
- B.C.C., Hidalgo, A., Fernández-Lorente, G., Fernández-Lafuente, R., Guisán, J.M. Enzyme Microb.
- 311 Technol., 2006, **39**, 274-280.
- **46.** Mateo, C., Abian, O., Bernedo, M., Cuenca, E., Fuentes, M., Fernandez-Lorente, G., Palomo,
- 313 J.M., Grazu, V., Pessela, B.C.C., Giacomini, C., Irazoqui, G., Villarino, A., Ovsejevi, K., Batista-
- Viera, F., Fernandez-Lafuente, R., Guisán, J.M. Enzyme Microb. Technol., 2005, 37, 456-462.
- 47.- Pedroche, J., del Mar Yust, M., Mateo, C., Fernández-Lafuente, R., Girón-Calle, J., Alaiz, M.,
- 316 Vioque, J., Guisán, J.M., Millán, F. Enzyme Microb. Technol., 2007, 40, 1160-1166.
- 317 48.- Galvao, C.M.A., Souza Silva, A.F., Custódio, M.F., Monti, R., Giordano, R.L.C. Controlled
- 318 hydrolysis of cheese whey proteins using trypsin and α -chymotrypsin Appl. Biochem. Biotechnol.-
- 319 Part A Enzyme Eng.Biotechnol., 2001, **91-93**, 761-776.
- 49.- Pedroche, J., Yust, M.M., Lqari, H., Megias, C., Girón-Calle, J., Alaiz, M., Vioque, J., Millán,
 F. Food Res. Int., 2007, 40, 931-938.
- **50.-** Pedroche, J., Yust, M.M., Lqari, H., Girón-Calle, J., Vioque, J., Alaiz, M., Millán, F., Int.
 Dairy J., 2004, 14, 527-533.
- 324 51.- Delfín, J., Martínez, I., Antuch, W., Morera, V., González, Y., Rodríguez, R., Márquez, M.,
- 325 Saroyán, A., Larionova, N., Díaz, J., Padrón, G., Chávez, M. Toxicon, 1996, 34, 1367-1376.
- 326 **52.-** Delfin, J., Gonzalez, Y., Diaz, J., Chavez, M. Arch. Med. Res., 1994, 25, 199-204.

- 327 53.- Dos Santos, J.C.S., Rueda, N., Barbosa, O., Millán-Linares, M.D.C., Pedroche, J., Del Mar
- 328 Yuste, M., Gonçalves, L.R.B., Fernandez-Lafuente, R. J. Mol. Catal. B: Enzym., 2015, 117, 38-44.
- **54.** Blanco, R.M., Guisán, J.M. Enzyme Microb. Technol., 1988, **10**, 227-232.
- 330 55.- a) Ge, J., Lei, J., Zare R. N. Nature Nanotechnol., 2012, 7, 428-432; b) Lyu, F., Zhang, Y.,
- 331 Zare, R.N., Ge, J., Liu, Z. Nano Lett., 2014, 14, 5761-5765, c) Li, Z., Zhang, Y., Su, Y., Ouyang,
- 332 P., Ge, J., Liu, Z. Chem. Comm., 2014, 50, 12465-12468, d) Wu, X., Hou, M., Ge, J. Catal. Sci.
- 333 Technol., 2015, 5, 5077-5085.

335 Figures Legend

- Figure 1. Scheme of the different conformational changes suffered by the same enzyme
- 337 immobilized preparation under different conditions.
- 338 Figure 2. Scheme of the different enzyme structures of an immobilized enzyme when
- 339 increasing the enzyme-support multi-interaction.
- **Figure 3. Immobilization course of trypsin in glyoxyl-agarose.** Conditions are described in
- 341 methods section. Squares: activity in the supernatant of the immobilization suspension. Triangles:
- 342 free enzyme under identical conditions.

344	Table 1.	Infrared	bands p	ositions	and band	assignments	for the	amide	I deconvo	olution	43

Band position (cm ⁻¹)	Assignment
1628	β-Sheet
1636	β-Sheet
1647	Unordered
1656	α-Helix
1667	β-Turns
1682	Unordered

345

347	Table	2.	Time	to	reach	20%	under	different	inactivation	conditions	of	both	immobilized	trypsin
348	prepar	atio	ons.											

Biocatalyst	Inactivation conditions	Time (min)	Residual activity (%)
	pH5	1200±15.2	19.7
	pH5-diox	48±3.4	21.3
1	pH7	720±2.1	22
	pH9	720±6.2	18.4
	pH9-diox	120±7.6	21.6
_			
	pH5	1420 ± 24.5	23.3
	pH5-diox	600±5.6	19.9
2	pH7	1080±3.5	20.5
	pH9	840 ±8.2	22.8
	pH9-diox	360±2.3	23

349

350

351

RSC Advances Accepted Manuscript

352 353	Table 3. Sec preparations	ondary structure and	ide I band deconvol	ution for both immobiliz	ed enzyme	
	Biocatalyst	β-Sheet area (%)	α-Helix area (%)	β-Turns area (%)	Unordered area (%)	
	1	68.3±2	2.9±0.08	6.7±0.1	22.1±1.2	
	2	59.7±1	11.6±0.9	9.3±0.4	19.3±0.9	

Table 4: Relative percentages of the different enzyme structure after the inactivation treatment of preparation 1. The value of 1 for each enzyme structure is assigned to the untreated preparation 1.

Inactivation conditions	β-Sheet area (%)	α-Helix area (%)	β-Turns area (%)	Unordered area (%)
None	1.0	1.0	1.0	1.0
pH5	1.1±0.08	1.0±0.03	1.0±0.02	0.8±0.02
pH5-diox	1.1±0.07	1.2±0.06	1.2±0.07	0.6±0.02
pH7	0.7±0.02	2.8±0.1	0.8±0.05	1.8±0.1
pH9	0.6±0.01	4.8±0.25	3.5±0.25	0.9±0.03
pH9-diox	0.4±0.01	7.4±0.3	2.6±0.08	1.5±0.1

1

2

Table 5: Relative percentages of the different enzyme structure after the inactivation treatment of

3 preparation 2 . The value of 1 is assigned to the untreated preparation 2.

Sample	β-Sheet area (%)	α-Helix area (%)	β-Turns area (%)	Unordered area (%)
None	1.0	1.0	1.0	1.0
pH5	1.1±0.08	1.3±0.07	0.3±0.01	0.7±0.01
pH5-diox	1.0±0.06	0.4±0.02	1.0±0.03	1.2±0.05
pH7	1.1±0.04	0.9±0.05	0.2±0.01	1.0±0.04
pH9	1.3±0.05	0.3±0.01	0.6±0.02	0.7±0.03
pH9-diox	1.3±0.08	0.4±0.01	0.5±0.01	0.7±0.04

4

Figure 1

RSC Advances Page 24 of 27 Different conformational changes by different inactivating conditions





Similar orientation, different distortion and different rigidity







Biocatalyst B