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Abstract

Thermal decomposition of the two light polycyclic aromatic hydrocarbons (PAHs), naphthalene and anthracene as tar model compounds was investigated on a lab-scale fluidized bed reactor. Pyrolysis kinetics for the four main gaseous products, including hydrogen, methane, ethylene and propane were evaluated. Experimental results indicated that naphthalene with two fused benzene rings was easier to be decomposed than that of anthracene with three fused benzene rings. The apparent activation energies of hydrogen, methane, ethylene and propane for naphthalene were 33.9 kJ/mol, 51.7 kJ/mol, 49.1 kJ/mol and 27.2 kJ/mol, respectively. The apparent activation energies of hydrogen, methane, ethylene and propane for anthracene were 148.0 kJ/mol, 52.2 kJ/mol, 86.4 kJ/mol and 63.8 kJ/mol, respectively. The most probable reaction mechanisms describing the evolution profiles of individual gas components from the pyrolysis of the two PAHs were three-dimensional diffusion for hydrogen, methane, and propane, as well as chemical reaction for ethylene.

Key words

Pyrolysis; Naphthalene; Anthracene; Soot; Kinetic; Activation energy

1. Introduction

Increasing in the greenhouse gas (GHG) levels worldwide from anthropogenic activities like the combustion of fossil fuels for power/heat generation is one of the major contributors to climate change. It necessitates a turning to renewable energy 5 sources in terms of wind, solar photovoltaic, and biomass.^{1,2} As the carbon-neutral renewable sources, biomass can be converted to renewable biofuels with various z conversion approaches.^{3,4} Gasification can convert precursory biomass into syngas, which is viewed as one of the most promising ways to utilize abundant biomass. 9 However, tar is an inevitable byproduct during the gasification process.⁵⁻⁶ It will render wasting of energy, reducing gas calorific value and gasification efficiency, as well as affecting the stable and safe operation of the gasification equipments. Consequently, the proficient removal or conversion of biomass tar has become one of the key issues in large-scale biomass gasification processes. Tars can be removed by physical and thermal cracking (non-catalytic or catalytic) measures. Thermal cracking is a technically and economically interesting approach for gas cleaning, which has 16 received increasing attention.⁷⁻⁸ To detailedly investigate the mechanism of thermal cracking of biomass tar, it is essential to simplify the reaction process by applying suitable surrogate biomass tar and precise lab-scale reactor.

The composition of tar is extremely complex in terms of phenolic, alkylated aromatic and polycyclic aromatic hydrocarbons $(PAHs)$ ⁹⁻¹¹ To overcome the complexity of tar, researchers have conducted extensive studies on several tar model compounds in terms of phenolic compounds (e.g., phenol, cresols) and alkylated

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1 aromatic compounds (e.g., toluene, xylene, styrene).¹² Previous studies showed that 2 the phenolic and aromatic compounds are easy to be degraded with increased temperatures. Gil et al. 13 investigated the steam gasification of wood, it was reported 4 a 50% reduction of toluene when the temperature was raised from 700 to 900 $^{\circ}$ C. Brage et al. 14 observed an almost complete reduction of phenol with the increment of 6 temperature from 700 to 900 $^{\circ}$ C. However, the light PAH compounds such as 7 naphthalene and anthracene, are hard to be thermally cracked than phenolic and aromatic tar compounds.¹⁵ In addition, various gasification studies $16-17$ indicate that 9 PAHs are the major components at relatively high temperatures (700-900 °C). 10 According to Han et al., 12 the relative contents of naphthalene and anthracene in tar are usually above 9% and 3%. Coll et al. 18 investigated the reactivity of five tar model 12 compounds during the gasification process, and it was observed that naphthalene was 13 the most suitable compound for use as a tar model compound during the biomass 14 gasification. Besides, soot formation during the catalytic cracking of tar should be 15 paid special attention because the formed soot may deposit on the active sites of the 16 inner pore surface of the catalyst, leading to the deactivation of the catalyst and 17 decreasing the tar removal efficiency. According to Tenser et al.,¹⁹ the sooting 18 tendencies for naphthalene and anthracene were both far higher than other 19 components (e.g., aromatics, aliphatics) in biomass tar. Therefore, we used 20 naphthalene and anthracene as the tar model compounds in this work.

21 Different heating strategies have been applied to study the decomposition 22 behavior of tar model compounds. To date, thermal cracking kinetics of tar model

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2 Experimental section

2.1 Materials

Two light polycyclic aromatic hydrocarbons (PAHs), naphthalene and anthracene were chosen as the model compounds of biomass tar. They were purchased from Sigma-Aldrich without further purification, and their properties were illustrated in Table 1.

2.2 Reactor system

Pyrolysis experiments of naphthalene and anthracene were conducted in a

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lab-scale fluidized bed reaction system, which is shown in Fig.1. It is mainly composed of a quartz fluidized bed reactor, a sample-feeding device and process controlling system. The lab-scale quartz fluidized bed reactor is the key part of the FBR. The diameter of the reactor is 290 mm, and the height is 373 mm. The reaction zone's inner diameter is 20 mm and the height is 42 mm, which is similar to that of the thermogravimetric analyzer. The reaction zone has two uniform plates with evenly distributed holes for gas distribution. The sample is sent to the reaction zone via the sample-feeding device, which is driven by an electromagnetic valve that can inject the sample into the reactor within 0.1 s by the pulse. The pulsed gas originates from a compressed gas stream at 0.2 MPa via a tube with an inner diameter of 3 mm. The process mass spectrometer can measure the relative content of produced gas online. The temperatures of the electric furnace and reactor are controlled by computer. Besides, the computer monitors the flow rate of the fluidizing gas, the pressures at the inlet and outlet of the reactor, actions of sample-feeding system and the output data from the process mass spectrometer.

2.3 Experimental procedure

In this study, quartz sand with a mesh range of 65 to 80 was selected as the fluidizing medium. At the start of each test, 3.0 g of quartz sand was loaded into the 19 fluidized bed reactor. 10 ± 0.1 mg solid sample was placed at the end of the inlet pipe of the sample-feeding system. The gas tightness of the whole reaction system was inspected. Then the fluidizing gas, Ar (99.99% purity), was fed to the reactor to fluidize the materials in the reactor. Afterwards, the reactor was heated to preset **RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript**

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the carrier gas. It was observed that the minimum fluidization rate for the quartz sand

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was 220 mL/min. Furthermore, increasing the gas flow rate from 220 to 500 mL/min gradually increased the total gas yield, while a small variation of the total gas yield was observed when the flow rate was higher than 500 mL/min. Consequently, to ensure the complete fluidization of the quartz sand, the flow rate of the carrier gas was maintained at the level of 500 mL/min in this study.

6 *2.4 Kinetic approaches*

Pyrolysis of tar model compound is a complex physical and chemical process, such as mass transfer, polymerization/depolymerization. The homogeneous reaction of the thermal decomposition of the two PAHs under different reaction temperatures is described as:

$$
11 \quad dx/dt = k(T) \times f(x) \tag{1}
$$

12 where T is the reaction temperature, t is the reaction time, $f(x)$ is the differential 13 reaction model, x is the conversion fraction of each gas composition and it can be 14 calculated through:

15
$$
x = \frac{\int_{t_0}^{t} C_i \times C dt}{\int_{t_0}^{t_e} C_i \times C dt} \times 100\%
$$
 (2)

16 where t_0 is the start time of pyrolysis reaction, t_e is the end time of pyrolysis reaction, 17 C is the rate of volume for all gas components, C_i is the rate of the volume fraction for 18 the gas composition i. It should be noted that the conversion fraction of 100% 19 corresponds to the highest gas yield at the end of the reaction, and the time spent for 20 increasing conversion fraction from 0 to 100% is defined as the reaction finishing 21 time.

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 21 k(T) is the slope, and $G(x)$ with the highest linear correlation coefficient is the most

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probable reaction mechanism. Afterwards, a number of curves of x versus t under 2 different temperatures could be obtained, then we can get a set of values of $k(T)$. 3 Based on Eq. (5), the plots between $\text{lnk}(T)$ versus 1/T can generate a straight line with 4 the slope of $-E_a/R$ to determine the apparent activation energy again. Then the proposed kinetic model for pyrolysis of the two PAHs can be determined based on the closeness of the value of apparent activation energies.

3 Results and discussion

3.1 Product yields

In the pyrolysis step, the two light PAHs undergoes fast decomposition to products in different phases. Figure 2 illustrated the product distribution during the pyrolysis of naphthalene and anthracene in the FBR at temperatures from 700 to 900 ^oC. Mass balance analyses indicate that a substantial fraction, 70-90 wt.% of the two PAHs were cracked into non-condensed gas, while 2-10 wt.% of the two PAHs were converted to soot. The gas yields for the thermal cracking of the two PAHs are much higher than that of in the fixed bed reactor, accompanied with a lower amount of solid carbonaceous residue (soot) formed during the pyrolysis process. This provides evidence of higher heating rate and more efficient mass-transfer in the FBR.

Under identical temperature, the soot yield of naphthalene was a bit higher than that of anthracene. Tesner et al.¹⁹ developed sooting tendency factors ($N_0/N_{0(CH_4)}$, N_o refers to the number of soot particles in 1 g of soot) as a means to compare the soot formation during pyrolysis of different PAHs. The reported sooting tendency for naphthalene (110) was higher than that of anthracene (102). This provides quantitative

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evidence suggesting that more soot will be formed during the pyrolysis of naphthalene than that of anthracene, which is verified by the mass balance analyses in this work. 3 Additionally, a rapid increase of soot yield was observed at 800 $\,^{\circ}\text{C}$ for naphthalene 4 (from 4.4 to 8.7%) and at 850 °C for anthracene (from 3.2 to 7.9%). It implies that a 5 transition temperature for soot formation of naphthalene is $800\degree\text{C}$ while the 6 polymerization of anthracene occurs at a higher temperature (850 $^{\circ}$ C).

The mass balance was not closed. Around 1-17 wt.% of naphthalene and 6-25 wt.% of anthracene could not be quantitatively determined (Fig. 2). Some soot precursor species derived from the thermal cracking of PAHs may account for the incomplete balance. Besides, some PAHs may be left from the reactor without reaction because 11 naphthalene and anthracene are quite volatile at higher temperatures.³² A certain amount of PAHs may also be adsorbed on the soot. Sánchez et al reported that the amount of PAHs adsorbed on the soot during the pyrolysis of PAHs was much larger than that adsorbed on the reactor wall or retained in the outlet gas. As shown in Fig.2, increasing temperature promoted soot formation and inhibited undetected compounds. Therefore, it could be speculated that some PAHs adsorbed on the soot may be converted to soot with the increased temperature. Follow-up experiments should take into account both the PAHs adsorbed on the soot and reactor walls.

The gas produced during the cracking process accounted for approximately 70-90 wt.% of the two PAHs, and the evolutions of gas composition as a function of cracking temperature were illustrated in Fig.3. The gaseous products produced from the two PAHs were predominantly ethylene and propane with trace amounts of

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methane and hydrogen. The yields of various gaseous products have different variations as a function of temperature. As shown in Fig.3, the yield of propane for the two PAHs both underwent a process of a fall after a rise. It suggests that a further increase of temperature promotes the decomposition of propane to form methyl and ethyl radicals.³⁴ The methyl radical is the main source for methane production, which $\frac{1}{2}$ is very active and can react with hydrogen or ethylene to form methane.³⁵ Therefore, the continuously increased methane yield shown in Fig.3 suggest that the reaction between ethylene and methyl radicals from propane to form methane is favored during the decomposition of the two PAHs at higher temperatures. It accounts for the decrease of ethylene and propane at higher temperatures. Besides, ethylene is an important precursor of PAHs and soot, which can undergo simultaneous dehydrogenation at the gas phase to generate PAHs and soot via the hydrogen abstraction acetylene addition (HACA) route.³⁶⁻³⁷ In this work, the decreased yield of ethylene as a functional of temperature (Fig.3) is consistent with the increased soot (Fig.2) for the two PAHs, implying that more ethylene produced from the decomposition of the two PAHs are converted to soot at higher temperatures. This 17 observation is in accordance with the findings by Sánchez et al., who investigated the pyrolysis of ethylene and observed that the soot formation was enhanced for ethylene pyrolysis with increased temperature.

20 The increment of the cracking temperature from 700 to 900° C caused a gradual increase of hydrogen for the two PAHs. The decomposition of PAH in tars is usually explained by a dehydrogenating polymerization process accompanied with an **RSC Advances Accepted Manuscript RSC Advances Accepted Manuscript**

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3.2 Gas evolution profiles of pyrolysis of naphthalene and anthracene

During the pyrolysis of naphthalene and anthracene in FBR, the release 21 characteristics of individual gas components, including H_2 , CH₄, C₂H₄ and C₃H₈, at 22 the preset temperatures of $700-900$ °C were shown in Fig.4 and Fig.5, respectively. As

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expected, for the same non-condensed gas, the reaction finishing time was greatly decreased with increasing the cracking temperatures. This is a kinetic effect, where a higher temperature promotes the reaction rate of the thermal cracking of these tar compounds to generate gaseous products. Additionally, at a certain cracking temperature, it can be seen that the reaction rate at the initial stage is the highest for each individual gas. This is because the tar model compounds were sent into the reaction zone at the required reaction temperature instead of the room temperature.

Some differences could be observed for the pyrolysis process of the two model compounds in the FBR. At higher temperatures, the reaction finishing time for each individual gas from the same model compound has not too many differences. For 11 example, at the temperature of 900 \degree C, the reaction finishing time of four gaseous products from pyrolysis of naphthalene was all around 15-20s, which was lower than that of anthracene (approximately 40s for each gas component). The chemical structures for the two tar model compounds are different, although they both belong to PAHs. This provides evidence implying that during the thermal cracking of PAHs, it takes more time to break down three fused benzene rings into small molecules than that of compounds with two fused benzene rings. However, at lower temperatures, the reaction finishing time for different gas components is different. For the pyrolysis of 19 naphthalene, the reaction finishing time of CH_4 and C_2H_4 was longer than that of H_2 20 and C_3H_8 , while the reaction finishing time of H_2 and C_2H_4 was longer than that of CH_4 and C_3H_8 for anthracene. It indicates that during the pyrolysis process of naphthalene and anthracene, the releasing pathways of different gas components

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1 should be different, especially for C_2H_4 , which will be analyzed in next section.

3.3 Pyrolysis kinetics of naphthalene and anthracene

Apparent activation energies for the main gas components during the pyrolysis of naphthalene and anthracene in the FBR were first calculated and shown in Table S1. 5 According to the literature, $42-43$ most common nineteen reaction models for thermal cracking of biomass tar were applied in this study to fit the evolution profiles of individual gas component during the pyrolysis of naphthalene and anthracene, which is available in the supplementary data (Table S2). Among the nineteen models, five reaction models with best linearity were selected and plotted (Fig.S1 and Fig.S2). The corresponding apparent activation energies and fitting accuracy calculated were illustrated in Table S3 and Table S4. Among the five probable reaction models selected, the most probable reaction model describing the kinetic process was determined based on the closest values of apparent activation energy deduced from Table S1, Table S3 and Table S4. Table 2 illustrated the proposed reaction models and kinetic parameters for individual gas component during the thermal cracking of the two PAHs in FBR.

A reaction with lower apparent activation energy requires less energy to break down the chemical bonds between atoms and hence the reaction rate is faster, accompanied with a shorter residence time. During the pyrolysis of naphthalene, the 20 apparent activation energies of CH₄ (51.7 kJ/mol) and C_2H_4 (49.1 kJ/mol) were higher 21 than that of H₂ (33.9 kJ/mol) and C₃H₈ (27.2 kJ/mol). In terms of the pyrolysis of 22 anthracene, the apparent activation energies of H_2 (148.0 kJ/mol) and C_2H_4 (86.4

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1 kJ/mol) were higher than that of CH₄ (52.2 kJ/mol) and C₃H₈ (63.8 kJ/mol). The value of apparent activation energy for individual gas components were consistent with the corresponding reaction finishing time observed in Fig.4 and Fig.5. This provides evidence suggesting that compared to the thermal decomposition of anthracene, dehydrogenating process is more favored for naphthalene. Apparent activation energies of the thermal decomposition of other tar model compounds in the literature 7 were reported in the range of $63-72$ kJ/mol for naphthalene, ²⁹ 150-156 kJ/mol for 8 benzene, ⁴⁴ and 197-281 kJ/mol for toluene.⁴⁵ It is difficult, however, to make direct comparisons between the activation energies reported in the literature and those calculated in this work, as tar precursor species, reactor scales and operation conditions all influence the thermal decomposition pathway of the tar model

compounds.

In this work for the same gas component, the apparent activation energy of the pyrolysis of naphthalene was lower than that of anthracene. It further verifies that for the two tar model compounds, the thermal cracking of naphthalene with two-membered rings is easier than that of anthracene with three-membered rings. For the reaction of PAHs with atmospheric oxidants (e.g. OH), Keyte et al.⁴⁶ reported that 3-ring PAHs being more stable than 2-ring structures at higher temperatures. Brubaker et al.⁴⁷ studied the kinetics of the 4-ring fluoranthene and concluded that it would form 20 a more stable OH-adduct than 2- or 3-ring structures. Liu et al.⁴⁸ also observed that five-membered ring was easier to decompose than the six-membered ring. Taking into account the differences in the experimental facilities and reaction conditions, the

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result in this work coincides with the previous literature.

As shown in Table 2, the reaction mechanism of three-dimensional diffusion could describe most individual gas components during the pyrolysis of the two PAHs in FBR, including hydrogen, methane, and propane. The production of hydrogen from naphthalene and anthracene followed the three-dimension diffusion (A-J) and three-dimension diffusion (Jander), respectively. The generation of propane from naphthalene, three-dimension diffusion (Jander) was also slightly different from that of anthracene three-dimension diffusion (G-B). As shown in Fig.3, the critical 9 temperature of the rapid increase in hydrogen concentration for naphthalene $(800 °C)$ 10 was different from that of anthracene $(850 °C)$. The turning point of the propane yield produced from the decomposition of naphthalene and anthracene as a function of 12 temperature was 800 and 850 $^{\circ}$ C, respectively. It implies that tar polymerization reactions and decomposition of propane during the pyrolysis of naphthalene and anthracene are favored by different temperatures. Therefore, the hydrogen and propane generated from naphthalene follow different reaction models with that of anthracene.

The releasing of ethylene for the two tar model compounds was described by the mechanism of chemical reaction with different reaction orders (n=2 for naphthalene and n=1 for anthracene), which is totally different from other three gaseous products. It is likely during the thermal decomposition of the two PAHs, the reaction pathway of ethylene is greatly different to other gaseous products. During the decomposition of the two PAHs, the ethylene may be aromatized via a reversible Diels-Alder reaction,

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which occurs between a conjugated diene and a substituted alkene to generate a substituted cyclohexene system. Literature indicated that the thermal decomposition pathways of PAHs are dependent on the type of PAH radical sites in terms of zigzag, 4 free-edge, and armchair. $48-49$ To provide a theoretical investigation of decomposition pathways of PAHs, a detailed density functional theory is recommended for further study.

It should be noted that in this study, two simple tar model compounds were used. Therefore, the thermal decomposition behavior and kinetic analysis of the two PAHs provide realistic results (shown in Fig.6). As we know that in real situation, biomass tar is not only a mixture of the two PAHs applied, but it is a complex mixture of various organic compounds. The components of tars can be divided into different classes by various aspects in terms of molecular weight, formation temperature and the number of rings of tar compounds. $50-51$ The interactions among the reaction intermediates produced from those tar components will greatly affect the reaction 15 pathway of the thermal cracking of the PAHs.¹² All types of the chemical interactions at the molecular level are still unknown. Furthermore, there are some differences between the laboratory-scale reactor applied in this study and pilot-scale reactor. For example, laboratory-scale reactor can provide very high heat and mass transfer rates that can rarely be achieved using industrial reactors. The microscale studies gave a little thought to the secondary cracking reactions due to the short reaction time, which are fairly occurring in industrial reactors. Consequently, a detailed investigation of thermal decomposition characteristics of real tar in pilot scale may provide new

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insights into the reaction mechanisms of tar reduction, which is recommended for future study.

4 Conclusions

Thermal decomposition kinetics of the two light PAHs as tar model compounds, naphthalene and anthracene were studied on a novel lab-scale fluidized bed reactor. The results revealed that naphthalene with two-membered rings was easier to decompose than anthracene with three-membered rings during the thermal cracking of biomass tar. More soot was formed for naphthalene rather than anthracene under identical decompositon temperature. The main gaseous products generated from the two PAHs were ethylene and propane with little methane and hydrogen. Dehydrogenating polymerization plays a key role in the thermal decomposition of the two PAHs and soot formation. The results imply that for the thermal decomposition of polycyclic aromatic hydrocarbons derived from biomass pyrolysis/gasification, the critical temperatures affecting the distribution of gaseous products as well as soot 15 yield for naphthalene and anthracene are 800 $^{\circ}$ C and 850 $^{\circ}$ C, respectively. Besides, a detailed analysis of the chemical composition of the soot may help us investigate the reaction mechanism soot formation during the thermal cracking of PAHs, which is recommended for future study.

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- 1 **Fig.4.** Evolution of conversion fractions versus reaction time at different temperatures
- 2 for the thermal decmoposition of naphthalene.
- 3 **Fig.5.** Evolution of conversion fractions versus reaction time at different temperatures
- 4 for the thermal decomposition of anthracene.
- 5 **Fig.6.** Thermal decomposition behavior and kinetic analysis of naphthalene and
- 6 anthracene in lab-scale fluidized bed reaction system.

7 **Table 1 Polycyclic aromatic hydrocarbons applied in the pyrolysis experiment.**

8

4

quartz tubular reactor

181x111mm (300 x 300 DPI)

Figure 2 Product distribution for the thermal decmoposition of naphthalene and anthracene at different temperatures.

210x148mm (300 x 300 DPI)

Figure 3 Evolution of gas composition during thermal cracking of naphthalene and anthracene as a function of temperature.

91x29mm (300 x 300 DPI)

Figure 4 Evolution of conversion fractions versus reaction time at different temperatures for the thermal decmoposition of naphthalene.

210x148mm (300 x 300 DPI)

Figure 5 Evolution of conversion fractions versus reaction time at different temperatures for the thermal decomposition of anthracene.

210x148mm (300 x 300 DPI)

Evolution of main gas compositions during the thermal cracking of naphthalene and anthracene

Figure 6 Thermal decomposition behavior and kinetic analysis of naphthalene and anthracene in lab-scale fluidized bed reaction system.

143x71mm (300 x 300 DPI)

Evolution of main gas compositions during the thermal cracking of naphthalene and anthracene

Graphic abstract: Thermal decomposition behavior and kinetic analysis of naphthalene and anthracene in lab-scale fluidized bed reaction system

143x71mm (300 x 300 DPI)