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ARTICLE

Facile preparation of copper nitride powders and nanostructured films.

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The simple fluorinated precursor, copper(II) trifluoroacetate, $\text{Cu}(\text{CF}_3\text{COO})_2$ can be effectively utilised in the synthesis of Copper(I) nitride, Cu_3N , powders and films by combinations of wet processing and gas-solid (ammonolysis) techniques. The resulting materials were characterized by powder X-ray diffraction (PXRD), scanning electron microscopy (SEM) with energy dispersive X-ray spectroscopy (EDX), atomic force microscopy (AFM), diffuse reflectance UV-visible spectroscopy (DRUV-Vis), Raman spectroscopy, infrared spectroscopy (IR), thermogravimetric-differential thermal analysis-mass spectrometry (TG-DTA-MS) and nitrogen adsorption (BET) analysis. Moreover, variable temperature IR (VT-IR) studies of the solid phase were performed *in situ* during ammonolysis. Single-phase Cu_3N powders composed of sub-micron scale platelets can be produced over relatively short reaction times. Materials prepared in this way are stoichiometric narrow band gap semiconductors. The same trifluoroacetate precursor was used to prepare nanostructured nitride films by dip coating. The surface microstructure was investigated and evaluated relative to films deposited by spin coating and nebulisation using soluble carboxylate precursors.

Introduction

Copper nitride is an indirect band-gap semiconductor with a high electrical resistivity and a low reflectivity which can find potential application in optical storage,¹⁻⁴ as a component of spintronic systems^{5,6} or as a potential electrode material for rechargeable Li-ion batteries.⁷ Coatings of Cu_3N can be also used to generate microscopic metal lines and dots since copper nitride is thermally unstable and can easily decompose into nitrogen and pure metallic copper.⁸ The deposited copper metal has a significantly higher reflectivity and conductivity than the nitride and this decomposition process can be easily induced by electron beam or laser irradiation. In contrast to tellurium-based light recording media, Cu_3N is non-toxic and stable at ambient conditions.⁹ Consequently, the nitride can be used for the fabrication of either metallic Cu or composite Cu/ Cu_3N microscopic structures.¹⁰ Structures of this type can be employed as the basis of advanced magnetic devices such as spin valves⁶ or be used to probe complex nanoscale phenomena such as the spin excitations of Mn antiferromagnetic chains.⁵ Cu_3N has a cubic *anti*- ReO_3 type structure (space group $\text{Pm}\bar{3}\text{m}$) where nitrogen atoms are

located at the corners of the primitive unit cell and copper atoms occupy the 3d edge sites. Given the open nature of the structure, in some circumstances it is possible to insert metal atoms at the interstitial body centre ($\frac{1}{2}, \frac{1}{2}, \frac{1}{2}$) position.^{11,12} The addition of other transition metals (TMs) modifies the electronic properties of Cu_3N and in the case of 3d metals offers a promising route to produce magnetic semiconductors.^{3,13} Films of copper nitride have been primarily fabricated by physical methods such as reactive RF magnetron sputtering^{14,15,16} or pulsed laser deposition (PLD).^{17,18} However, chemical synthesis routes to powders of Cu_3N predate these studies by several decades. Juza and Rabenau¹⁹ first synthesized Cu_3N in 1956 by heating a CuF_2 precursor under a flow of gaseous ammonia. The same precursor was used by Gregory *et al.* to prepare single phase material for powder neutron diffraction studies.²⁰ Further, in 1990 Zachwieja and Jacobs demonstrated that polycrystalline Cu_3N could be prepared without the need for ammonia *via* the direct thermal decomposition reaction of $[\text{Cu}(\text{NH}_3)_x]\text{NO}_3$.²¹ It is also possible to synthesise the nitride in a solvothermal reaction by heating copper azide in organic solvents at moderate temperature²², by using $\text{Cu}(\text{NO}_3)_2$ and primary amines as capping agents^{23,24} or by reacting ammonia with Copper(II) acetate monohydrate dispersed in long chain alcohols.²⁵⁻²⁶ Moreover, it is even possible to utilise Copper(I) oxide as a precursor using either ammonia gas or urea as a nitrogen source.²⁷

In this work we describe the preparation of copper nitride by ammonolysis of copper trifluoroacetate, $\text{Cu}(\text{CF}_3\text{COO})_2$ for the first time. The advantages of using this fluorinated ligand are two-fold: First, previous studies have indicated that the

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volatility of $\text{Ag}(\text{C}_2\text{F}_5\text{COO})$ and $\text{Ag}(\text{C}_3\text{F}_7\text{COO})$ under nitrogen is such that they can decompose at low temperatures via well-defined pathways to yield high purity products.²⁸ Therefore, this type of compound has found application in Chemical Vapour Deposition (CVD) processes.^{29,30} Given the standard enthalpy of formation for Cu_3N ($\Delta H_f = 74.5 \text{ kJ mol}^{-1}$),³¹ it is vital to perform ammonolysis under a strict temperature regime. In this context, the thermolysis of copper(II) trifluoroacetate should occur below the decomposition temperature of copper nitride.³² Second, use of soluble salts offers the opportunity for facile, inexpensive solution-based methods to deposit precursor films for subsequent solid-vapour reactions. Hence, in this article, we report how copper(II) trifluoroacetate can be exploited to produce both powder and thin film samples of copper nitride. In each case, the precursor can be employed under relatively mild conditions to yield sub-micron sized crystalline products.

Experimental

Copper(II) trifluoroacetate was prepared as reported previously³³ by reaction of basic copper(II) carbonate (analytical grade, POCh, Poland) with trifluoroacetic acid (99%, Aldrich) in a water-ethanol solution. The elemental analysis and IR spectra confirmed the composition of the carboxylate.

Ammonolysis experiments were performed in a horizontal tube furnace. In each reaction, up to 0.4 g of precursor powder was placed in an alumina boat (60 × 50 × 50 mm) and transferred to the furnace. In all cases the maximum temperatures were reached in ~45 min and NH_3 gas (BOC, 99.98%) was used as the nitriding agent. The detailed experimental conditions are listed in Table 1. Any adsorbed ammonia was removed by treating post-ammonolysed samples under vacuum (10^{-3} torr) at room temperature for 30 min.

All films were deposited onto 10 mm × 10 mm × 1 mm silicon substrates by spin coating. A saturated solution of copper(II) carboxylate in THF:methanol (ACS, POCh) (5:1) was spun onto the substrate at 2000-5000 rpm for 30-120 s and each plate was subsequently dried at a rotation speed of 5000 rpm for 20 s. The coatings were then dried under vacuum for 1 h. Two alternative deposition methods were also assessed. First, the same solution as above was nebulised using a concentric glass nebulizer and the resulting mist was swept onto the silicon plate using compressed nitrogen. The carboxylate solution was deposited onto the plates in ~30 s and the nozzle-substrate distance was 15 cm. Second, comparative dip-coating was performed using a solution of $\text{Cu}(\text{CF}_3\text{COO})_2$, which was prepared by dissolution of 0.1 g of the copper salt in 30 ml of ethylene glycol. The silica plates used as substrates for deposition were immersed and withdrawn vertically in the solution and dried in air. The process was repeated sequentially 10 times for each sample. Ammonolysis of the films was performed at 310 °C / 300 min or 300 °C / 240 min. The film formation parameters are listed in Table 2.

Bulk powder products were characterized by PXD using Philips XPERT Pro θ -2 θ and Bruker D8 diffractometers with

$\text{CuK}\alpha 1$ and $\text{CuK}\alpha$ radiation, respectively. Phase identification was performed by search-match procedures with access to the ICDD powder diffraction file (PDF) and by comparison to patterns generated from ICSD data using PowderCell v.2.3.³⁴ Structure refinement was performed using the GSAS-II

Table 1 Experimental conditions for samples prepared by ammonolysis

Sample No.	Temperature / °C	Time / min	Product phases from PXD
1	250	180	Amorphous
2	300	45	Amorphous
3	300	240	Cu_3N
4	310	300	Cu_3N
5	350	180	Cu_3N (99 wt%) Cu (1 wt%) ^a
6	350	240	Cu_3N (95 wt%) Cu (5 wt%) ^a

^a Phase fractions (wt%) were estimated using profile fitting within the PowderCell software.³⁴

Table 2 Designations for deposited samples with respective spin-coating parameters as applicable

Sample	Deposition conditions Time / s ; Speed / rpm	Sample	Deposition conditions Time / s ; Speed / rpm
A	10; 500	J	30; 3000
B	120; 2000	K	60; 4000
C	30; 2000	L	120; 4000
D	60; 3000	M	180; 5000
E	30; 4000	N	180; 3000
F	60; 5000	O	10; 4000
G	300; 5000	P	Nebulisation
H	10; 5000	R	dip-coating
I	30; 1000		

program package,³⁵ (data were collected from $10 \leq 2\theta / ^\circ \leq 110$, with a step size of $0.0084^\circ 2\theta$ and at a scanning rate of $0.02^\circ \text{ min}^{-1}$). Scanning electron microscopy (SEM) studies were performed with three instruments: (1) a LEO 1430 VP microscope (Cambridge Ltd) equipped with a Quantax 200 spectrometer (XFlash 4010 detector, Bruker AXS) for energy dispersive X-ray (EDX) spectroscopy (HV mode, SE, EHT = 10-20 kV, beam current 100 μA); (2) a Philips XL 30 environmental (E)SEM equipped with an Oxford Instruments INCA Energy 250 EDX system (EHT = 20 kV, spot size 5) and (3) a Quanta 3D FEG (EHT = 30 kV) instrument. Samples of powders and films deposited onto Si were placed onto carbon tabs attached to aluminium SEM stubs. All samples were analysed in the microscope without coating treatment. Atomic Force Microscopy (AFM) analysis of films was performed using a Veeco microscope (Digital Instruments) with an NSG-11 probe (scan size 2-10 μm ; scan rate 1 Hz, tapping mode).

The IR spectra (including diffuse reflectance spectra; DRIFTS) of precursors, powder products and films were obtained using a Perkin-Elmer 2000 FT IR spectrometer. Raman spectra of copper nitride were collected at room temperature using a Horiba LabRAM HR confocal microscope system with a 532 nm green laser. Diffuse reflectance (DR) UV-Vis spectra (using a Varian Cary 500 Spectrophotometer) were used to measure the optical band-gap energy of powder

samples. Absorption was measured over wavelengths from 300–2000 nm.

Additionally, *in situ* FTIR studies (using a Mattson-Genesis II spectrometer) were performed of the heterogeneous reactions of $\text{Cu}(\text{CF}_3\text{COO})_2$ films loaded on mica and exposed to an NH_3 atmosphere. The composition of the gas phase in contact with the sample was also monitored by FTIR. Single beam spectra with only gases in the beam and spectra with both the sample and gases in the beam were taken. The ratio of these spectra allows the gaseous absorption to be subtracted, giving the absorbance due to modification of the $\text{Cu}(\text{CF}_3\text{COO})_2$ film. Additionally, the attenuated total reflectance (ATR) technique (using a SPECAC Silver Gate with Ge crystal) was employed to characterise the final product of the ammonolysis.

The thermal behaviour of copper nitride powders was investigated by thermogravimetric-differential thermal analysis (TG-DTA) under a flowing argon atmosphere using a Netzsch STA 409PC TG-DTA instrument coupled to evolved gas analysis by MS (Hiden HPR20 mass spectrometer). Samples were heated from 30–500 °C at a heating rate of 5 °C min^{-1} and maintained at this temperature for 2 h. The surface areas of the synthesized materials were determined by applying the BET method to nitrogen adsorption–desorption data, which were collected at liquid nitrogen temperature using a Micromeritics Gemini instrument.

Results and discussion

Cu_3N powder characterisation

Synthesis, composition, thermal and morphological analysis. IR spectra were collected for $\text{Cu}(\text{CF}_3\text{COO})_2$ and the resultant nitride powders obtained by heating the salt in ammonia. Spectra of the precursor samples showed the characteristic carboxylate, COO (1716 (ν_s), 1453 cm^{-1} (ν_s)) and CF_3 group (1106, 1176, 1251 cm^{-1}) stretching bands. After reaction with ammonia these bands are no longer present in any of the samples **1** – **6** (see Table 1) and new, strong bands appear. According to the literature the Cu–N lattice vibration occurs at $\sim 650 \text{ cm}^{-1}$ as a sharp signal.³⁶ Experiments carried out at 250 °C yielded a sharp band at 653 cm^{-1} plus additional bands at 669 cm^{-1} and 520 cm^{-1} (broad). In fact, the most intense IR absorption peaks in the spectrum occur at 3425 ($\nu(\text{O-H})$ or $\nu(\text{N-H})$), 1626 ($\nu(\text{C=N})$ or $\nu(\text{C=C})$), 1441 cm^{-1} , 1115/1048 cm^{-1} ($\nu(\text{C=C})$, $\nu(\text{C=N})$ or C–H deformation vibration bonding types) and 2926 ($\nu(\text{C-H})$) (Fig S1. ESI).³⁷ The presence of these bands would strongly indicate that the reaction is not complete. In the case of experiment **2** (300 °C, 45 min) a peak at 651 cm^{-1} was registered, although this broad band cannot be unambiguously associated with the presence of nitride. Other IR bands for **2** appear at 1146, 1560, 2130 and 3328 cm^{-1} and can be related to the vibration of single and multiple C–N bonds and N–H bonds (Fig S2. ESI). By following the ammonolysis reaction *in situ*, the FTIR results reveal several steps over the course of the reaction (Fig. 1). The spectrum of

dehydrated $\text{Cu}(\text{CF}_3\text{COO})_2$ (Fig. 1a) consists mainly of bands that can be attributed to carboxylates (1667 and 1470 cm^{-1}) and CF_3 groups (1198 and 1151 cm^{-1}). When the sample is exposed to an ammonia atmosphere, ammonium salts begin to form readily at room temperature (Fig. 1b) and the characteristic bands of the precursor decrease while new signals of $[\text{Cu}(\text{NH}_3)_n](\text{CF}_3\text{COO})_2$ appear at 1630 and 1425 cm^{-1} . A rise in temperature to 150 °C (Fig. 1c) results in no changes to the spectrum, but by 175 °C the intensities of all the established IR signals decrease and a new band appears at 2050 cm^{-1} .

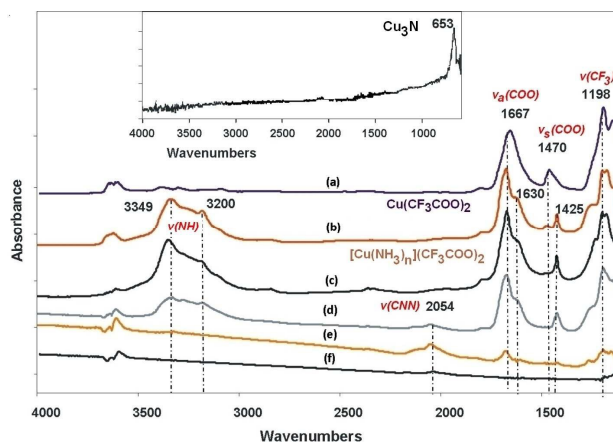


Fig. 1 *In-situ* FTIR spectra collected as a function of temperature before and during ammonolysis showing: (a) the $\text{Cu}(\text{CF}_3\text{COO})_2$ precursor dehydrated at 120 °C and the sample under ammonia at: (b) 25 °C, (c) 150 °C, (d) 175 °C, (e) 200 °C, (f) 310 °C respectively; Inset – the ATR spectrum of the sample after heating under ammonia gas at 310 °C.

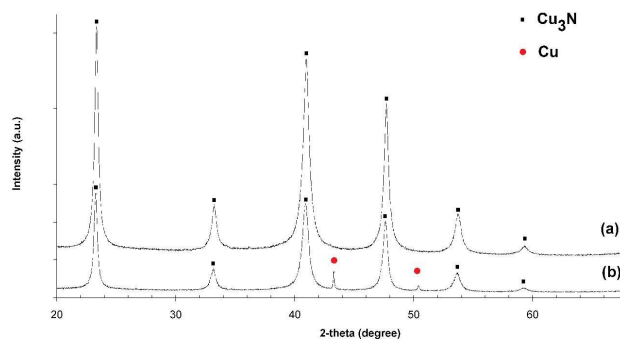


Fig. 2 X-ray diffraction patterns of (a) **3** (prepared at 300 °C, 240 min) and (b) **6** (350 °C, 240 min).

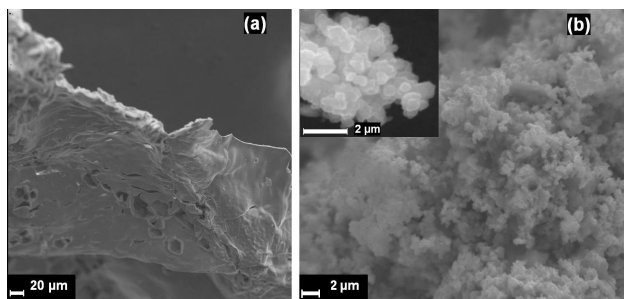


Fig. 3 SEM images illustrating the contrast in microstructure for (a) **1** and (b) **3**.

According to the literature, the new band could be assigned to a CNN stretch.³⁷ By 310 °C, the band at 2050 cm⁻¹ is no longer present and the only feature in the spectrum is the band attributable to Cu₃N (650 cm⁻¹, Fig.1 inset). Near-identical IR spectra were obtained for samples 3-6.

Significantly, the powder X-ray diffraction patterns of 1 and 2 contained no Bragg peaks and hence did not reveal any crystalline phases. In contrast, powder patterns obtained for samples 3 - 6 clearly demonstrate the presence of Cu₃N (Fig. 2, S3, ESI). In the case of thin films deposited on mica, copper nitride reflections dominate with some traces of metallic copper also observed (Fig S4 and S5, ESI). The Raman spectra of 3 - 6 reveal peaks at 275 and 610 cm⁻¹. According to the literature, the two bands at 220 and 634 cm⁻¹ are indicative of copper nitride,³⁸ corroborating the results above from FTIR spectroscopy. Thermogravimetric-differential thermal analysis (TG-DTA) performed for 3 under flowing argon demonstrates that the sample is thermally stable up to 349 °C. Above this temperature the product starts to decompose to Cu and N₂ (as indicated by the MS spectrum of the evolved gas). This process corresponds to a mass loss of 7.0 % (*cf.* the theoretical nitrogen content of 6.8 wt.%).

SEM/EDX analyses were used to investigate the morphology and elemental composition of materials produced under different conditions. Samples 1 and 2 took the form of a dense mass or cake of agglomerated powders (Fig. 3a). EDX spectra yielded elemental compositions with Cu:N:F ratios of 1:0.4:0.6 (RSD [%] Cu:N:F = 3:19:15) and 1:1.8:0.1 (RSD [%] Cu:N:F = 3:16:33) for 1 and 2 respectively. The elemental ratios can be rationalized in terms of the progress of the ammonolysis reaction. In the initial stages of the reaction, NH₃ partially reacts with the precursor to induce formation of carbon-nitrogen bonds. Although 1 and 2 are X-ray amorphous, these bonds are visible as bands in the IR spectra. Given the relatively high nitrogen content of sample 2, we can assume that the temperature has a major impact on the conversion process (regardless of the reduced reaction time compared to 1). Volatile species are likely formed during ammonolysis at higher reaction temperatures, finally resulting in the reduction to elemental copper (samples 5 and 6) (as indicated by PXD in Fig. 2). Complete conversion to Cu₃N without further reduction was observed for samples 3 and 4 and EDX analysis of 3 yielded a Cu:N ratio of ca. 2.8:1 (RSD [%] Cu:N = 3:7). Moreover, SEM micrographs demonstrated that 3 and 4 form as a porous matrix of sub-micron sized particles. Each faceted particle is of the order of 200-500 nm in diameter (Fig. 3b).

Optical and surface area characterisation. DRUV-Vis spectroscopy was conducted at room temperature to determine the optical band gap (E_g) of copper nitride powder. The value of E_g was obtained by implementing the Kubelka-Munk (K-M) function and extracting the value from Tauc plots (Fig S3, ESI).³⁹⁻⁴¹ A calculated band gap energy of 1.48 eV was obtained, which is similar to many of the values reported in the literature. Various theoretical calculations show that copper nitride is an indirect semiconducting material with a band gap between 0.23 eV and 0.9 eV.⁴²⁻⁴⁵ However, there

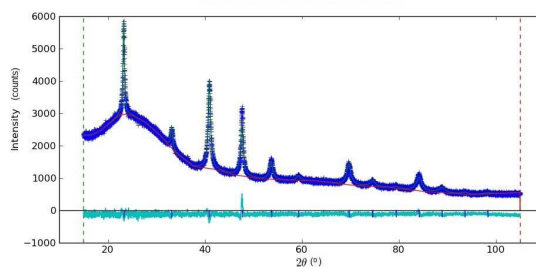


Fig. 4 Rietveld profile plot for 3. Observed data are denoted by dark blue crosses, calculated data by the solid dark green line and the difference profile by the cyan solid line (bottom). Tick marks indicate the reflection positions for Cu₃N.

continues to be active discussion regarding the width of the band gap and whether it is indirect or direct. Values determined experimentally vary, for example, between 0.25 - 1.9 eV for films deposited by sputtering methods,⁴⁵⁻⁴⁶ whereas a gap of 1 eV was reported for microcrystalline powders treated at high pressure and high temperature⁴⁷ and gaps of 1.04 eV (indirect) and 1.5 eV (direct) were calculated from cyclic voltammetry (CV) data for Cu₃N nanocubes.⁴⁸ In the case of Cu₃N films, there appears to be a measurable dependence between the band gap and the copper and nitrogen content in the film (with an apparent dependence in turn on the synthesis conditions). In general, the differences in the optical band gap values can originate from the preparation methods, crystal size and shape (E_g decreases with an increase in the crystallite size^{49,50}) and from the degree of structural order-disorder in the lattice.^{51,52}

Nitrogen adsorption – desorption isotherms of sample 3 could be classified as type II, which represent nonporous solids (Fig S3, ESI).⁵³ The adsorption isotherm is essentially linear in the range of $P/P_0 = 0 - 0.7$ and condensation adsorption emerges in the region from $P/P_0 \sim 0.8$ to 1.0. The specific surface area of the sample is relatively low at 3.34 m² g⁻¹. The total pore volume is ~ 0.038692 cm³ g⁻¹ and reinforces the premise that most of the surface area of the sample is external and that the majority of structural nitrogen species are located in the bulk (as lattice N atoms) rather than on the (internal or external) surface of the material.⁵⁴

Crystal structure from powder X-ray diffraction data. Rietveld refinement⁵⁵ of the structure of the copper nitride powder obtained at 300 °C (sample 3) was performed using the anti-ReO₃ structure of Cu₃N reported in Ref. 56 as a starting model (in cubic space group $Pm\bar{3}m$). The refinement conditions and final atomic parameters are listed in Table 3 and an observed, calculated and difference profile plot for the refinement is presented in Fig. 4. The background, zeropoint and scale factor were varied in the initial cycles of the refinement. A log interpolation function with 20 coefficients was applied for background refinement. Cell parameters, profile parameters and atomic parameters were then refined in order. In the final stages, all parameters were refined simultaneously until the residuals were minimized and the refinement reached convergence. Atomic parameters and interatomic distances can be found in the ESI (Table S1).

Table 3 Rietveld refinement and crystallographic parameters for 3

Radiation	X-ray
Instrument	D8 Bruker Advance diffractometer
Temperature / K	293
Formula, Z	Cu ₃ N, 1
Crystal system, Space group	Cubic, $Pm\bar{3}m$
Lattice parameter, $a / \text{\AA}$	3.7543(3)
Cell volume, $V / \text{\AA}^3$	52.917(4)
No of observations, parameters	10529, 28
R_{wp}	3.12%
χ^2	1.29

Thin film characterisation

Spin-coating, dip coating and nebulisation experiments with copper trifluoroacetate were used to compare the differences in morphology, size, and size distribution of the microcrystals for each of the different deposition methods. A precursor - THF:MeOH solution was used for both spin-coating and nebulisation experiments. The plates were examined by both optical microscopy and SEM following deposition. In most cases it was observed that materials were deposited as separated grains or/and islands of microcrystals and hence the coating layers were discontinuous (Fig. 5a, 5b, 5d). The largest islands are tens of microns in size (Fig. 5b, 5c). After the ammoniation process almost spherical particles of the order of 10 μm in diameter are clearly visible and each particle is composed of clusters of irregular nanocrystals and wires of sub-micron dimensions (Fig. 5d). However, for some samples uniform and continuous nanometric layers were observed to form between the "islands" (Fig. 5c). In these cases, the island-like structures (Fig. 6a) could be a result of unequal subsequent material deposition into the pinholes of the films. The homogeneous layer consists of grains of several tens of nanometres in size, existing partly in the form of denser agglomerations (Fig. 6b).

As might be expected, variations in the spin coating parameters have a substantial impact on the deposited surface. Irregular randomly distributed aggregates, of a few millimetres in size, are visible at speeds of 500 and 1000 rpm. At higher speeds the distribution of the material is much more regular. EDX results confirm that samples E, G and L deposited and heated under ammonia at 300 and 310 $^{\circ}\text{C}$ contain copper. Nitrogen was present substantially in areas of the film where the coverage was continuous and deposition thickness greatest. These results might suggest that a proportion of deposited copper nitride had decomposed under these conditions and improvements to the compositional homogeneity might be achieved by ammonolysis of the films at lower temperatures (compared to bulk powders). However, we note also that in the case of very thin well-dispersed coatings, the EDX detection limit does not permit unequivocal quantitative identification of light elements such as nitrogen. Indeed, the characteristic sharp band at $ca. 660 \text{ cm}^{-1}$ in DRIFT

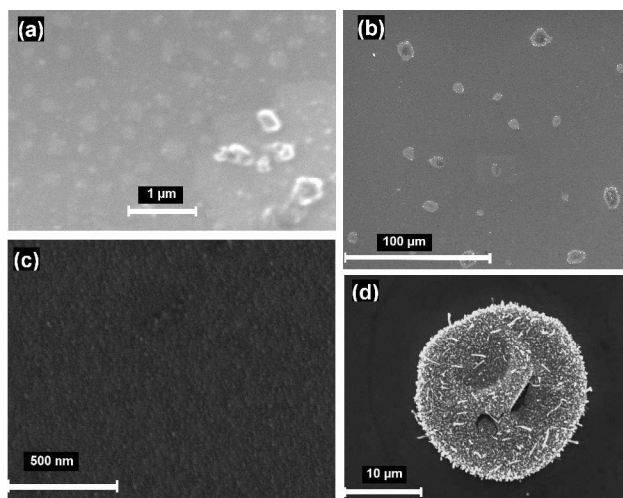


Fig. 5 SEM images of films: (a) as initially deposited on the Si substrate by spin coating (sample D); (b) after deposition by spin coating and subsequent heating under ammonia (sample L); (c) showing a continuous layer in sample L after ammonolysis; (d) showing a single "island" formed after ammonolysis at higher magnification (sample E).

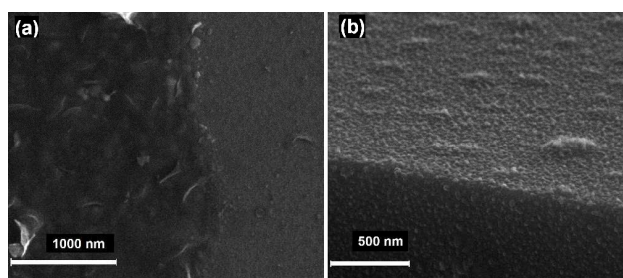


Fig. 6 SEM images of a deposited layer (sample L) showing: (a) the border of the island-like structure (to the left of the image) and a uniform layer (to the right of the image); (b) a cross-section of a homogeneous layer.

spectra measured from these films strongly corroborates the presence of copper nitride (ESI, Fig. S6).

The surface morphology and the distribution of the grains after ammonolysis were also investigated by AFM. Figure 7a shows the AFM image of a spin-coated film of B deposited from the trifluoroacetate solution and annealed under flowing NH_3 at 300 $^{\circ}\text{C}$ for 4 h. There are two types of distinct particles; small particles are under 50 nm across with a height of $ca. 10 \text{ nm}$ while larger particles form with diverse diameters varying from 150-300 nm and heights between 70-100 nm. Both types of particle are evenly distributed across the surface of the plate.

The topography of the surface fabricated *via* nebulisation (sample P, Figure 7b) is different from the spin-coated samples. By comparison to the spin coated sample, the coverage of the substrate was more complete but islands rather than a continuous film remained. Individual grains exhibited comparable sizes (50 – 100 nm across) to those observed in spin coated samples. Additionally, we examined the preparation of Cu_3N films by dipping silicon plate substrates in ethylene glycol solutions followed by ammonolysis reactions at 300 $^{\circ}\text{C}$ (Fig. 8). As for spin coated and nebulized samples, the films have non-uniform

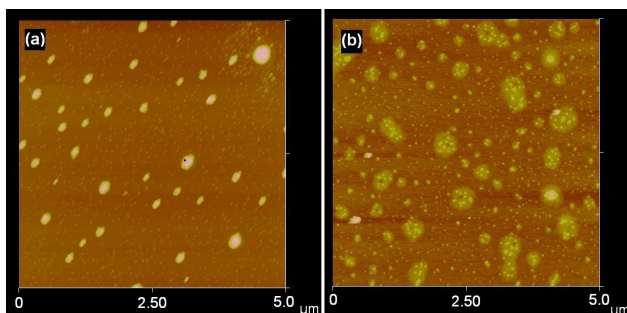


Fig. 7 AFM images of material deposited on to Si substrates and ammonolysed: (a) from spin coating (sample B); (b) *via* nebulisation (sample P).

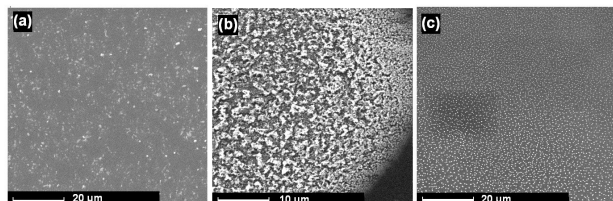


Fig. 8 Representative SEM images of the dip-coated sample (R) after heating under ammonia, showing: (a) the predominant form of the deposited layer and (b), (c) specific areas of the film.

distributions and only partially cover the silicon plates. This results in areas across the substrate with different concentrations of the deposited material. The most common observed topography is shown in Fig. 8a. In this case, EDX analysis produced no convincing evidence for nitrogen in these films. Similar elemental analysis results were recorded for areas containing more densely packed material (Fig 8b). By contrast, the presence of nitrogen was confirmed in the areas of films that were the most uniform in coverage (consisting of fine grains of average size about 300 nm; Fig 8c).

Deposition and ammonolysis experiments suggest therefore that future studies should focus on optimizing processing methods to improve the quality and homogeneity of the films. Moreover, results suggest that the ammonolysis of nanostructured films deposited onto silicon may require milder conditions (e.g. lower temperature) than the equivalent process for bulk powders.

To the best of our knowledge, there are no previously published studies concerning fabrication of Cu_3N films by chemical deposition methods. In fact, so-called “wet chemistry methods” have been utilised relatively rarely for preparation of any nitride films. Among previous example are the formation of silicon nitride films using a sol-gel process combined with dip-coating⁵⁷ and the preparation of smooth, crack-free boron nitride films by spin coating.⁵⁸ In this latter case, the nitride film was obtained by spinning a polyborazine precursor onto a substrate, followed by pyrolysis.

Application of solution methods to prepare *metal* nitride thin films are sparse.⁵⁹ Noteworthy, is a report by Luo *et al.* describing the polymer-assisted deposition (PAD) of a series of metal-nitride layers as TiN, AlN, GaN and NbN.^{60,61} In the PAD process, the polymer not only controls the viscosity of the metal-polymer solution but can also bind the metal ions often facilitating a homogenous distribution of the precursor. From

our own experimental data and from those in the literature, it can be presumed that the selection of solvent (solutions) plays an important role in the deposition and can have a positive impact on enhanced film uniformity. Pinholes such as those observed in our experiments usually indicate a local dewetting and defects such as pinholes and “islands” were also observed for films produced by the PAD process.⁶² Hence, although both results herein and by PAD suggest that near-uniform layers can be deposited, optimisation of these processes seems to be the most important task towards achieving defect-free films. The previous studies and the work described herein should act as an incentive to researchers to continue to expend effort in developing relatively inexpensive and easy chemical methods for deposition of nanostructured nitride films.

Conclusions

Sub-micron powders of Cu_3N can be produced by ammonolysis reactions using $\text{Cu}(\text{CF}_3\text{COO})_2$ as precursor over a temperature range of 300–310 °C. Annealing in an ammonia atmosphere at 350 °C or higher leads to Cu_3N decomposition accompanied by reduction of copper(II) to metallic copper. The value of the band gap for powders produced from copper(II) trifluoroacetate was 1.48 eV and is comparable with literature data for the nitride. BET measurements classify the powders as nonporous solids. The use of carboxylate solution-based precursors provides a facile route to nitride thin film deposition and the quality and structure of these films can be controlled *via* appropriate choice of precursor and processing conditions.

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Powders and thin films of copper nitride, Cu_3N , can be synthesised simply from copper(II) trifluoroacetate, the latter by facile solution processing, resulting in stoichiometric nanostructured semiconducting materials with a band gap of 1.48 eV.

