



**Environmental
Science**
Water Research & Technology

**Mineralization of greywater organics by the ozone-UV
advanced oxidation process: Kinetic modeling and efficiency**

Journal:	<i>Environmental Science: Water Research & Technology</i>
Manuscript ID	EW-ART-07-2019-000653.R1
Article Type:	Paper
Date Submitted by the Author:	26-Aug-2019
Complete List of Authors:	Gassie, Lucien; University of Miami, Civil, Architectural, and Environmental Engineering Englehardt, James; University of Miami,

SCHOLARONE™
Manuscripts

Optimization of the ozone-UV advanced oxidation process is complicated by competing reactions, and the evolution of pH and UV transmissivity during treatment. In this work the effect of these factors on TOC mineralization kinetics during nearly closed-loop greywater reuse was studied, and a model developed characterizing kinetics as a function of ozone and UV dose, expanding options for water reuse.

1
2
3
4
5
6
7
8
9
10
11
12
13
14

Mineralization of greywater organics by the ozone-UV advanced oxidation process:

Kinetic modeling and efficiency

Lucien W. Gassie^a, James D. Englehardt^b

^aUniversity of Miami. 1251 Memorial Drive, Coral Gables, FL 33146. l.gassie@umiami.edu

^bUniversity of Miami. 1251 Memorial Drive, Coral Gables, FL 33146. jenglehardt@miami.edu

15 Abstract

16 Ozone-UV advanced oxidation treatment can mineralize total organic carbon (TOC) in
17 water without the addition of chemicals, representing an alternative to phase-transfer processes
18 such as reverse osmosis for water reuse. However, efficiency is governed by competing principal
19 reaction pathways, and limited information has been available for optimizing treatment in such
20 applications. In this study a 1.2 m³/day (320 GPD) pilot ozone-UV greywater reuse system was
21 tested using simulated and real shower water, and resulting kinetic data were used to develop a
22 kinetic model of TOC mineralization. H₂O₂ is produced by photolysis with ozone, and subsequent
23 reactions produce hydroxyl radical, which mineralizes TOC. TOC mineralization efficiency is
24 governed by TOC concentration (controlling transmissivity), pH throughout treatment, ozone-
25 UV dose ratio, and the evolution of pH due to CO₂ production from TOC, which impacts
26 oxidative efficiency dynamically. Modeled hydroxyl radical concentrations were ~10⁻¹⁰ M, as
27 expected during water treatment and reuse, and the second order rate constant for reaction of
28 hydroxyl radical with TOC was [1.7-7.6]*10⁷ M⁻¹s⁻¹, similar to others reported for mineralization
29 of wastewater organics. Minimum electrical energy for commercial UV and ozone equipment was
30 assessed at 3.73 kWh/m³/order of TOC mineralization, and modeling indicated a wide range of
31 optimal dosing ratios. Treatment efficiency was found to depend strongly on a reactor design that
32 ensures an influent TOC concentration low enough to allow effective transmission of UV
33 radiation. Further development of the kinetic model to account dynamically for pH evolution as
34 a function of TOC mineralization, reactor hydraulics, and mixing is recommended.

35

36 1. Introduction

37 Advanced wastewater treatment processes, particularly reverse osmosis (RO) and
38 advanced oxidation processes (AOPs), are being studied and used to develop portable and
39 stationary water reuse systems (1,2). RO transfers constituents to a concentrated phase, whereas
40 AOPs generate hydroxyl radicals ($\bullet\text{OH}$) to rapidly and indiscriminately oxidize organic matter,
41 with capability to mineralize wastewater organics to carbon dioxide (3,4). Hence, limitations of
42 RO-based reuse systems in these applications include management of the concentrate, as well as
43 blending of the water/remineralization to as required to reduce corrosivity, and chemical addition
44 as required for disinfection residual and membrane life extension (2,5–8). In contrast, AOP-based
45 systems do not produce concentrate, and have been shown to avoid the formation of halogenated
46 disinfection byproducts above potable water standards by mineralizing organics to below 0.5
47 mg/L total organic carbon (TOC), at competitive cost and energy demand (3,9–11). While energy
48 usage can be low with an RO process, at ~ 0.5 kWh/m³ (9), pretreatment, chemical addition, and
49 concentrate disposal can significantly increase energy required, all of which depend on site and
50 system conditions.

51 AOPs that have been applied for water reuse include UV-hydrogen peroxide (UV-H₂O₂),
52 hydrogen peroxide-ozone (peroxone), UV-chlorine, and UV-titanium dioxide (4,6,12–16).
53 However, these processes require transport of chemicals to the treatment site, making them less
54 applicable in portable water reuse systems such as might be deployed militarily at a remote health
55 care unit (10). In contrast, the ozone-UV process, while employing chemical mechanisms
56 common to both the UV-H₂O₂ and peroxone processes, does not require chemical transport to
57 the treatment site.

58 In the ozone-UV process, photolysis of ozone generates hydrogen peroxide, which then
59 reacts with ozone as in the peroxone process, and with UV light as in the UV-H₂O₂ process (12).
60 Thus, competing reactions between ozone, UV, hydrogen peroxide, hydroxyl radical, organics,
61 and other radical scavengers, make process kinetics more complex than those of the peroxone
62 and UV-H₂O₂ processes. In particular, pH and TOC concentration have strong effects on how
63 much H₂O₂ can be formed by photolysis of ozone, and whether peroxone or UV-H₂O₂ reactions
64 dominate (17,18). This is due to pH control of aqueous vs. ionized H₂O₂ in solution (influencing
65 peroxone vs. UV-H₂O₂ reactions), and TOC blocking UV light, which limits both ozone
66 photolysis and UV-H₂O₂ reactions.

67 Partly as a result of the competition just described, the ratio of ozone dose to UV fluence
68 required to maximize oxidative degradation depends strongly on the water matrix. Also, for a
69 particular UV reactor, increasing ozone dose will eventually yield diminishing returns in treatment
70 efficiency, as competition of organics with ozone and hydrogen peroxide for hydroxyl radical
71 becomes more important (18). However, little guidance was found regarding optimization of the
72 ozone-UV dose (12,13,17–22). Further, while decentralized nonpotable greywater reuse has been
73 well-reported (23–26), literature found on potable greywater reuse was limited to a study
74 documenting human health risk of organic micropollutants in greywater (27).

75 The objectives of this paper are to characterize the chemical kinetics of the ozone-UV
76 process in greywater reuse applications, and provide a working model of the mineralization of
77 bulk organics measured as total organic carbon. Hence, a pilot ozone-UV treatment system, part
78 of a net-zero greywater (i.e., nearly closed-loop) reuse system, was designed, constructed, and
79 tested for compliance with the California direct potable reuse (DPR) framework goal of 0.5 mg/L
80 maximum total organic carbon in the product water (2). Other DPR framework goals are

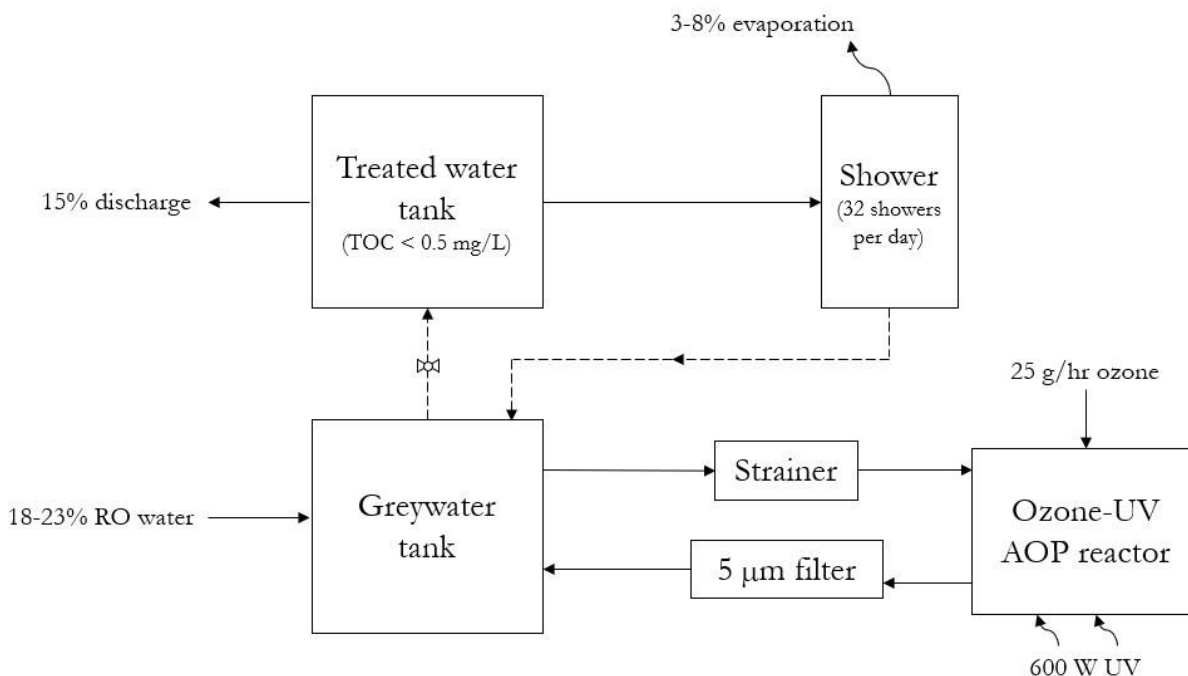
81 evaluated in a separate study (28). Synthetic and actual shower water was recycled at an 85%
82 recycle rate with 15% RO-treated municipal water makeup, and analyzed at various stages of
83 treatment for TOC, dissolved ozone, hydrogen peroxide, turbidity, alkalinity, electrical
84 conductivity (EC), and pH. The model developed provides predicted TOC, a critical parameter
85 for water reuse with human contact (2), along with concentrations of ozone, hydroxyl radical, and
86 hydrogen peroxide in the water during treatment.

87 **2. Materials and methods**

88 **2.1 System description**

89 The pilot system includes two tanks, with shower water drawn from a treated water tank
90 and drained to a greywater tank for subsequent treatment. The treated and greywater water tanks
91 have working volumes of 0-300 L and 230-530 L (0-80 gallons and 60-140 gallons), respectively,
92 both with ozone gas venting. Initial and makeup water were obtained by RO treatment of tap
93 water using a 2-stage 0.8 m³/day (200 GPD) domestic RO unit (StealthRO200, Hydrologic
94 Purification Systems, CA, USA). The greywater tank is continuously circulated through the ozone-
95 UV treatment system at a flow rate of 110 liters per minute (30 GPM), which consists of a 16-
96 mesh strainer (McMaster-Carr, Elmhurst, IL), venturi ozone injection at a delivered rate of 25
97 g/hr (Maximum gas production capacity of 60 g/hr and transfer efficiency of 93% under
98 experimental conditions), three parallel UV reactors with total output of 596 W and reflective
99 walls designed to ensure that all UV light is absorbed (SPARTOX 60, Spartan Environmental
100 Technologies, OH, USA; Neotech D338 and D438, Neotech Aqua Solutions, San Diego, CA,
101 USA), and final 5-micron filter (Graver Stratum, Graver Technologies, Glasgow, DE, USA). The
102 delivered 25 mg/L ozone dose corresponded to a concentration of 3.82 mg/L dissolved ozone in
103 the UV reactor. The system continues to treat until TOC is <0.5 mg/L, which also ensures that

104 the water is disinfected (28), after which the treated water from the greywater tank discharges to
 105 the treated tank for use. A system schematic is shown in Figure 1.



106
 107

Figure 1. Schematic of the shower reuse system.

108 The system was designed to operate at 32 showers/day (1.2 m³/day, 320 GPD). The
 109 average TOC and UV₂₅₄ of the greywater prior to dilution into the system were 56.47 mg/L and
 110 0.229 cm⁻¹, respectively. To prevent buildup of excess minerals in the product water, 15% of the
 111 water was discharged daily (45 liters per day/12 GPD during experiment days of 8 showers/day).
 112 Afterwards, makeup water was added daily from the RO unit equal to the evaporation (3-8% of
 113 daily flow, depending on weather, or 9.1-24 liters/2.4-6.4 gal) plus the discharge (45 liters/12 gal),
 114 to prevent water loss. Evaporation was measured using an in-tank level sensor and tank
 115 dimensions. In this work RO-treated tap water was used for makeup, though collected rainwater
 116 might also be used. Full system details, including other water quality parameters, are reported in a
 117 separate study (28). This project did not involve collecting data on human subjects, i.e. did not
 118 involve collecting data containing any of the 18 specific identifiers noted in the privacy Rule (USA,

119 45 CFR 46); nevertheless, informed consent was obtained from human subjects taking showers
120 in the system.

121 **2.2 Materials**

122 The soap and shampoo used in the showers was 25% Campsuds (Sierra Dawn Products,
123 Graton, CA, USA) mixed with 0.635 M soda ash (simulated runs without conditioner) or 0.747 M
124 soda ash (all other runs), diluted with deionized water to maintain low TOC and circumneutral
125 pH in the greywater. This formulation was chosen to provide low COD and neutral pH, so as to
126 maximize the rate of mineralization of organic impurities by the advanced oxidation process. The
127 conditioner used was Garnier Fructis® Biodegradable Conditioner (L'Oréal S. A., Clichy, Hauts-
128 de-Seine), and soybean oil was used to simulate body organics. Selection of these products is
129 explained in detail elsewhere (28). All reagents were analytical grade and used as received.

130 **2.3 Analytical Methods**

131 TOC was measured by Hach method 10129 (Hach Company, Loveland, CO, USA) with
132 a Beckman Coulter DU720 UV-Vis Spectrophotometer (Beckman Coulter, Inc, Brea, CA, USA).
133 The detection limit for this test was assessed at 0.35 ± 0.03 mg/L. Hydrogen peroxide was
134 measured by iodometric titration (29). pH and conductivity were measured using an Orion Star
135 A3295 probe unit (Thermo Scientific, MA, USA), and turbidity was measured by nephelometer
136 (Monitek Nephelometer TA1, Galvanic Applied Sciences, Inc., Calgary, Canada). Dissolved ozone
137 was monitored with a sensor in the tank (ATI Q46H/64 Dissolved ozone monitor, ATI, Inc., PA,
138 USA). Alkalinity was measured using Standard Method 2320 (30). Modeling was performed in
139 Matlab Simulink 2017a (MathWorks, Inc., MA, USA). A linear calibration curve was established
140 for TOC and tested with standard solutions once per month for accuracy.

141

142 2.4 Experiments

143 Two types of kinetic experiments were conducted. First, batch treatment of simulated
144 shower water was tested in the greywater tank. For these runs, simulated shower water was added
145 directly to the greywater tank, operating at a volume of 380 L (100 gallons), and samples were
146 taken every 10 minutes to analyze for pH, TOC, and hydrogen peroxide concentration. The first
147 experiment (Run 1) consisted of adding 52.5 g of the Campsuds solution, and 4.5 g of the soybean
148 oil, or approximately three showers worth of soap and body organics, not including conditioner
149 (10). It was then decided that in-shower conditioner would be necessary for users, in spite of its
150 significant contribution to the turbidity, UV absorbance, and TDS of the water in laboratory tests
151 (28). Hence, the second experiment (Run 2) involved addition of 35 g of the Campsuds solution,
152 3 g of soybean oil, and 7 g of conditioner, equivalent to approximately two showers. Each set was
153 repeated in triplicate.

154 The second type of kinetic test involved treating actual shower water in the greywater tank,
155 with no inflow or outflow. To simulate an efficient pilot design in which treatment begins during
156 showering and continues thereafter in batch mode, treatment was started at the beginning of an
157 initial two-hour period during which water from eight consecutive showers (taken every 15
158 minutes, 10 minutes per shower at (3.8 LPM [1.0 GPM] showerhead flow) drained directly to the
159 greywater tank, which held an initial charge of 230 L (60 gal) of water that had been fully-treated
160 previously and which then filled to a 530 L (140 gal) volume. Beginning at the end of this two-
161 hour period, samples were taken every 15-30 minutes to analyze pH, TOC, and hydrogen
162 peroxide, as treatment continued. Men used 10 g Campsuds solution and 1.23 g of conditioner,
163 while women used 25 g of Campsuds solution and 4.93 g of conditioner, with equal number of
164 men and women for each of the shower runs. For comparison, these experiments were run both

165 with (Run 3) and without (Run 4) a point-of-use GAC filter installed on the showerhead as a
 166 polishing step to remove potential organic and inorganic contaminants including bromate and
 167 nitrate that can accumulate in AOP-based water reuse systems (31,32). Three replicates of each
 168 run type were completed. Results are shown with error bars representing one standard deviation
 169 to represent the large variation in TOC observed across runs, attributed to variation in the
 170 cleanliness of subjects prior to showers. Results with and without GAC were modeled separately.
 171 Experimental conditions are summarized in Table 1.

172 Table 1. Summary of experiments conducted

Experiment	Greywater matrix	Relevant experimental conditions
Run 1	Simulated shower water (3 showers)	No conditioner
Run 2	Simulated shower water (2 showers)	With conditioner
Run 3	Actual shower water (8 showers, pretreated for two hours during shower period)	GAC filter prior to final sample
Run 4	Actual shower water (8 showers, pretreated for two hours during shower period)	No GAC filter prior to final sample

173

174 2.5 Modeling

175

176 The basis of the ozone-UV process is photolysis of ozone, shown in equation 1, which
 177 produces hydrogen peroxide, with a quantum yield of 0.62 (33).



178

179 The production of hydrogen peroxide and the photolysis of ozone can be expressed by the
 180 following equations (13,34):

$$\frac{d[O_3]}{dt} = -\Phi_{O_3} P_{UV} f_{O_3} (1 - \exp(-2.3A)) \quad (2)$$

$$\frac{d[H_2O_2]}{dt} = \Phi_{O_3} P_{UV} f_{O_3} (1 - \exp(-2.3A)) \quad (3)$$

181

182 in which Φ_{O_3} is the quantum yield of ozone (0.64), P_{UV} is the intensity of the UV reactor per unit
 183 volume in einsteins/L-s (12), f_{O_3} is the fraction of UV light absorbed by ozone (35), and A is the
 184 total absorbance of the solution, given by Equation 6:

$$P_{UV} = \frac{P\eta}{N_{AV}Vh\nu} \quad (4)$$

$$f_x = \frac{[x]\varepsilon_x}{[O_3]\varepsilon_{O_3} + [H_2O_2]\varepsilon_{H_2O_2} + [TOC]\varepsilon_{TOC}} \quad (5)$$

$$A = b(\varepsilon_{O_3}[O_3] + \varepsilon_{H_2O_2}[H_2O_2] + \varepsilon_{TOC}[TOC]) \quad (6)$$

185
 186 where P is the total reactor power in W, η is the reactor efficiency, set at an average of 19% as
 187 tested by intensity measurements in treated water at the reactor wall sensors (and as is within the
 188 manufacturer's claimed efficiency), N_{AV} is the Avogadro constant (6.23×10^{23}), V is reactor volume
 189 in L, h is Planck's constant (6.62×10^{-34} J-s), and ν is the frequency of UV light, 1.18×10^{15} s⁻¹ at 254
 190 nm. In equation 5, x indicates either ozone, hydrogen peroxide, or TOC, in mol/L, while ε values
 191 are extinction coefficients for each compound, with $\varepsilon_{O_3} = 3300 M^{-1} cm^{-1}$, $\varepsilon_{H_2O_2} = 17.9 M^{-1}$
 192 cm^{-1} , and ε_{TOC} calculated during the model fitting process, based on measured TOC
 193 concentration and UV₂₅₄ absorbance of water samples during treatment and using Equation 6
 194 after subtracting absorbance due to measured hydrogen peroxide and TOC. Dissolved ozone was
 195 modeled to have decayed to negligible levels in the context of UV₂₅₄ absorbance by the time the
 196 samples from the treatment tank were analyzed for the other parameters. b is the effective light
 197 path of the reactor in cm considering reactor internal reflection and retention of radiation.

198 Once ozone, hydrogen peroxide, and UV light are present in the water, hydroxyl radical
 199 formation occurs through two primary pathways. One of these is the photolysis of hydrogen
 200 peroxide, given by chemical equation 7 and rate equation 8 (35):



$$\frac{d[H_2O_2]}{dt} = -\Phi_{H_2O_2} P_{UV} f_{H_2O_2} (1 - \exp(-2.3A)) \quad (8)$$

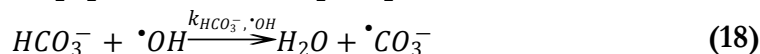
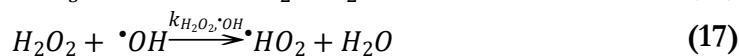
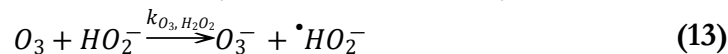
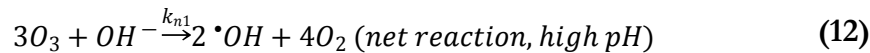
201
202
203 The second reaction pathway involves the peroxone process, comprising a series of chain
204 reactions leading to the net reaction shown in equation 9 (18):



205
206 in which k_n is the semi-empirical net rate constant for generation of hydroxyl radical in the
207 peroxone reactions. The peroxone reactions are initiated by the conjugate base of hydrogen
208 peroxide, with a pK of 11.8 (22):



209
210 Other key reactions in the ozone-UV process are given by equations 11-18 (13,18,22,35):



211 Oxidation of TOC by (a) direct UV photolysis and (b) direct oxidation by ozone (equations
212 19 and 20) was also evaluated to determine if these pathways were significant relative to hydroxyl
213 radical oxidation in the greywater organic matrix:

$$\frac{d[TOC]_{UV}}{dt} = -\Phi_{TOC} P_{UV} f_{TOC} (1 - \exp(-2.3A)) \quad (19)$$

$$\frac{d[TOC]_{O_3}}{dt} = -k_{O_3,TOC}[O_3][TOC] \quad (20)$$

214 in which Φ_{TOC} is the quantum yield of TOC and $k_{O_3,TOC}$ is the rate constant for reaction of TOC
215 with ozone. Φ_{TOC} for natural organic matter as TOC using UV can vary significantly and is
216 dependent on experimental conditions including quantum yield (related to organic matrix) and
217 properties of the UV reactor system (12,13,21,36). The quantum yield of various organic
218 compounds at 254 nm has been assessed in a literature review, with a range of 1.3×10^{-5} to 1.25
219 mol/Einstein (37). On the other hand, ozone is able to rapidly oxidize some organic matter,
220 particularly olefins and aromatic rings. Ozone reaction rates with olefins and aromatic rings can
221 reach up to $10^6 - 10^9 \text{ M}^{-1}\text{s}^{-1}$ for transformation of these compounds, while reaction rates between
222 the other organic compound and ozone ranges between $10^{-5} - 10^1 \text{ M}^{-1}\text{s}^{-1}$ (12,38). Thus, ozone
223 exhibits an overall low total organic carbon removal in most scenarios (38). Also, formation of
224 hydroxyl radical through the direct ozone pathway and ozone scavenging by TOC (12,39,40) were
225 considered negligible due to the expected low ozone concentration after immediate reaction with
226 UV and hydrogen peroxide.

227 Modeling was conducted to solve for the rate constant $k_{OH^{\bullet},TOC}$, varying the values of the
228 other model parameters, and comparing the fitted values to values obtained from the literature.
229 Modeling was performed using Matlab Simulink 2017a, by optimization of the selected variables
230 to achieve the lowest overall S-value (standard error of regression). The Combvec command was
231 used to produce all possible variable combinations from variables either linearly or
232 logarithmically spaced in their selected range with the linspace or logspace commands. The
233 overall S-value minimized was the sum of the S-values from the hydrogen peroxide model fit
234 and the TOC model fit.

235

236 **3. Results**

237 While pseudo-first order models were able to be fitted to data on ozone-UV TOC
 238 mineralization over a limited range, the value of the first-order rate constant obtained was found
 239 to be quite sensitive to the initial concentration. This lack of applicability is due to competition
 240 between organics and ozone for reaction with UV radiation in the first step of $\cdot\text{OH}$ generation,
 241 and to the competition between UV radiation and hydrogen peroxide for reaction with ozone in
 242 the second step (the latter not existing in the peroxone and UV-hydrogen peroxide processes). To
 243 model the mineralization of TOC by the ozone-UV process, a set of somewhat simplified rate
 244 equations governing the oxidation of TOC in the ozone-UV process were developed based on
 245 Equations 1 – 20, as follows:

$$\frac{d[O_3]}{dt} = [O_3]_{dose} - \Phi_{O_3} P_{UV} f_{O_3} \{1 - \exp(-2.3A)\} - k_{chain}[O_3] - k_{O_3,OH\cdot}[\cdot OH][O_3] - 10^{pH-pK}[O_3][H_2O_2] \quad (21)$$

$$\frac{d[H_2O_2]}{dt} = \Phi_{O_3} P_{UV} f_{O_3} \{1 - \exp(-2.3A)\} - \Phi_{H_2O_2} I_0 f_{H_2O_2} \{1 - \exp(-2.3A)\} - k_{H_2O_2} 10^{pH-pK}[O_3][H_2O_2] - k_{H_2O_2,OH\cdot}[\cdot OH][H_2O_2] \quad (22)$$

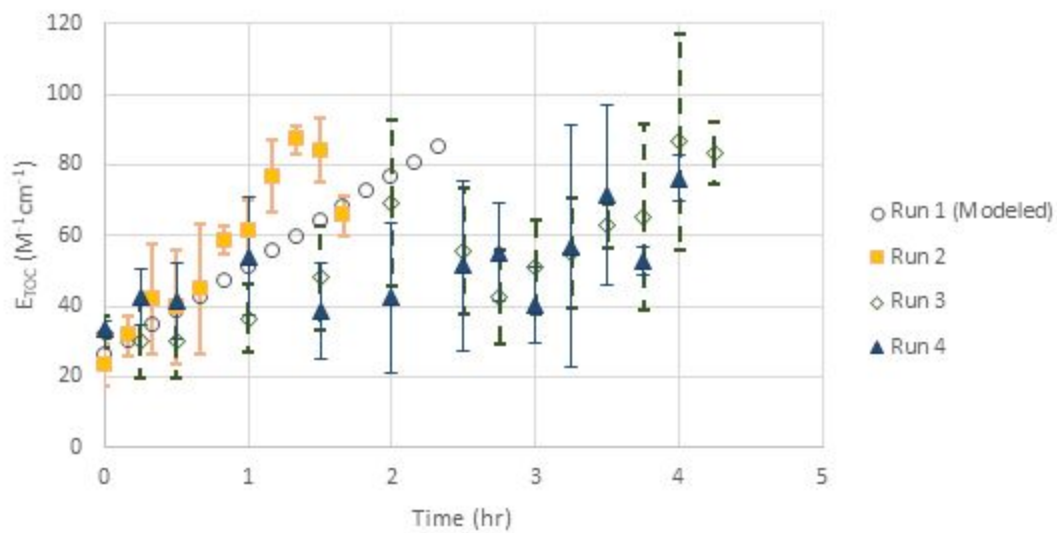
$$\frac{d[\cdot OH]}{dt} = 2\Phi_{H_2O_2} P_{UV} f_{H_2O_2} \{1 - \exp(-2.3A)\} + k_n 10^{pH-pK}[O_3][H_2O_2]^{0.5} - k_{H_2O_2,OH\cdot}[\cdot OH] - k_{O_3,OH\cdot}[O_3][\cdot OH] - k_{OH\cdot,TOC}[\cdot OH][TOC] - k_{11}[HCO_3^-][OH\cdot] \quad (23)$$

$$\frac{d[TOC]}{dt} = -k_{OH\cdot,TOC}[\cdot OH][TOC] - \Phi_{TOC} P_{UV} f_{TOC} (1 - \exp(-2.3A)) - k_{O_3,TOC}[O_3][TOC] \quad (24)$$

246
 247 in which $[O_3]_{dose}$ is the ozone concentration delivered to the water in the reactor per unit time
 248 (93% of the gaseous ozone under the experimental conditions, according to manufacturer

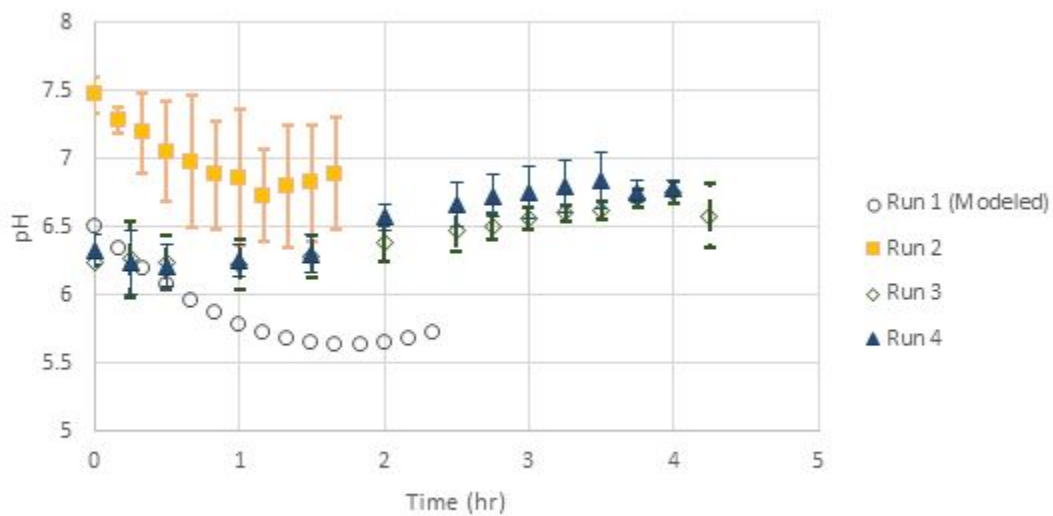
249 graphical data), k_{chain} is the rate constant for ozone decay promoted by the $\cdot O_2^-$ cyclic chain
250 reaction (13), assuming that $\cdot O_2^-$ concentration is nearly constant, and $k_{OH\cdot,TOC}$ is the rate
251 constant of TOC with hydroxyl radical. High pH reactions were excluded in this model, as pH
252 was between 5.5-7.5 during experiments.

253 Results of the calculated ϵ_{TOC} and measured pH input into the model are shown in Figure
254 2. The extinction coefficient for TOC appeared to increase with treatment time in each
255 experiment, which seems to be consistent with the literature, where recalcitrant compounds also
256 tend to absorb more UV light at 254 nm (37). TOC mineralization and H_2O_2 results during Runs
257 1 and 2 are shown in Figure 3, with Runs 3 and 4 in Figure 4. In all plotted results, H_2O_2 is
258 modeled using the shifting pH data from the experiments, as opposed to the common assumption
259 of a constant pH in AOP models. However, because the pH sensor malfunctioned during one
260 experiment, the pH in figure 3(a) was calculated by the model so as to produce best-fit H_2O_2 and
261 TOC projections. As shown, the result followed the same pH trend as the runs of Figure 3(b).
262 Noting that actual shower runs were recorded starting at the end of a two-hour shower and
263 treatment period, such that the final pH was recorded after six hours, whereas the final pH in the
264 simulated runs was recorded after two hours, the overall decreasing/increasing trend observed is
265 similar for simulated and actual shower runs. This trend is explained by CO_2 production and
266 dissolution early, when TOC is mineralized most rapidly, followed by continual CO_2 stripping by
267 O_2 injected at the venturi. However, initial pH was somewhat lower in actual shower runs (~ 7.3
268 versus ~ 6.9), perhaps due to the acidity of human skin surface pH, indicating that soybean oil
269 alone may not be the best simulation of body organics washed off during showers (41).



270
271

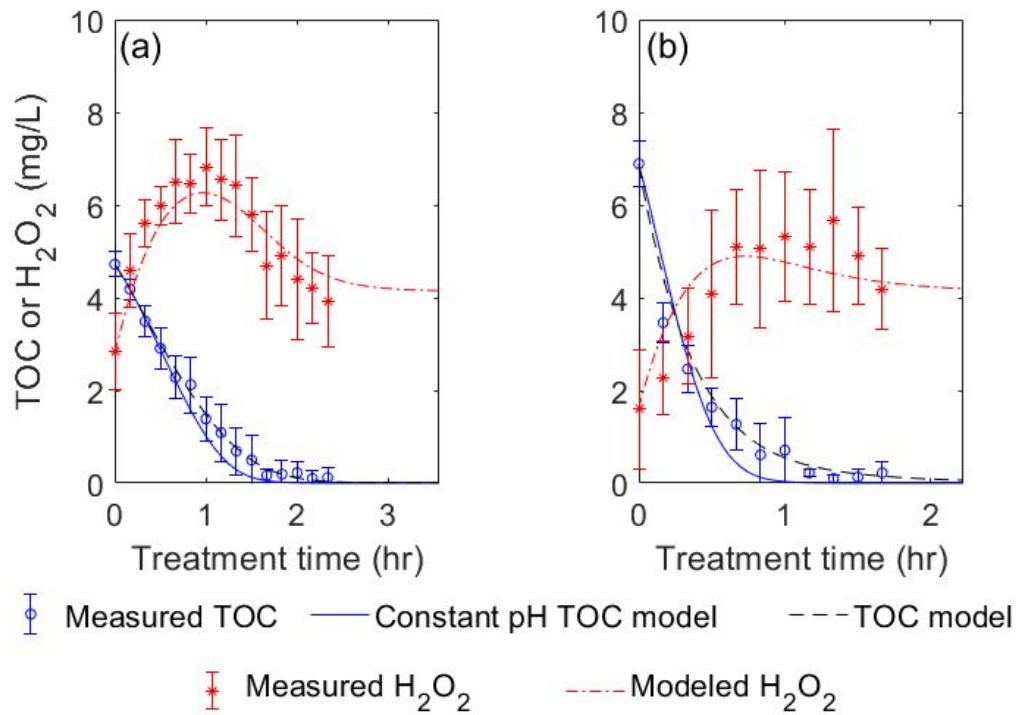
(a)



272
273
274

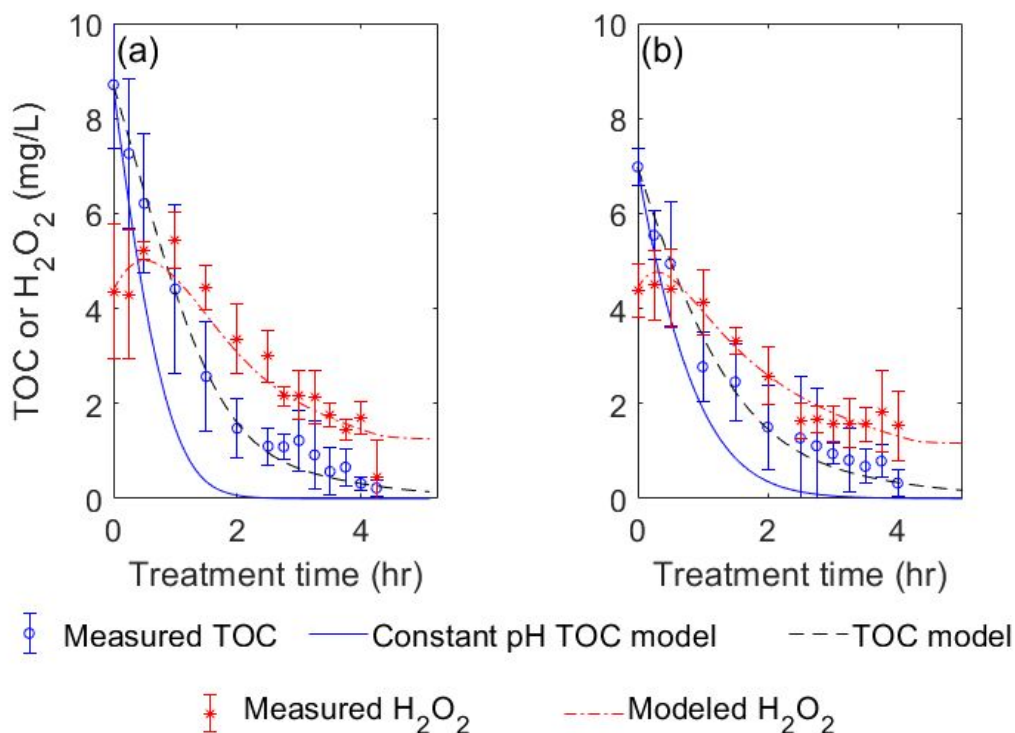
(b)

Figure 2. Calculated ϵ_{TOC} (a) and measured pH (b) for all experimental Runs.



275

276 Figure 3. TOC and hydrogen peroxide model results and data points for batch runs of simulated
 277 shower mixtures (showerhead was not used) (a) Run 1, and (b) Run 2. [Conditions: (a) Electrical
 278 conductivity = 115 $\mu\text{S}/\text{cm}$, alkalinity = 10 mg/L, initial turbidity = 0.53 NTU, final turbidity =
 279 0.12 NTU; (b) Electrical conductivity = 197 $\mu\text{S}/\text{cm}$, alkalinity = 25 mg/L, initial turbidity = 2.1
 280 NTU, final turbidity = 0.14 NTU]



281
 282 Figure 4. TOC and hydrogen peroxide model results and data points for actual shower runs with
 283 soap and conditioner (a) Run 3, (final data point indicates passing through GAC, not included in
 284 the S-value fit, and (b) Run 4. [Conditions: (a) Electrical conductivity = 197 $\mu\text{S}/\text{cm}$, alkalinity =
 285 30 mg/L, initial turbidity = 0.61 NTU, final turbidity = 0.18 NTU; (b) Electrical conductivity =
 286 214 $\mu\text{S}/\text{cm}$, alkalinity = 29 mg/L, initial turbidity = 1.64 NTU, final turbidity = 0.13 NTU]

287 In this study, pH evolved significantly during treatment due to ongoing mineralization of
 288 organics to CO₂. In particular, it was theorized that produced CO₂ gas would dissolve in, and
 289 acidify, the water, and then be stripped towards equilibrium with the incoming gas mixture
 290 comprising oxygen, nitrogen, and ozone resulting from the ozone injection process. This process
 291 of equilibration would be relatively slow due to the coarse and localized nature of the bubbles
 292 entering the tank and would evolve in response to changes in the production of CO₂ from TOC
 293 in the water. Because water was circulating in the tank, a minor additional effect was theorized
 294 due to the shifting concentration of CO₂ gas above the water in the tank, which in turn would
 295 evolve in response to gases leaving through the ozone vent and gas entering due to both ozone

296 generation and TOC mineralization. Some time after treatment was concluded, the equilibrium
297 was expected to be reached with the CO₂ in the ozone production gas still being injected, likely
298 lower than atmospheric CO₂ concentration due to the oxygen concentrator component of the
299 ozonation system and based on correspondence with the manufacturer.

300 The evolution of process pH was not successfully modeled using carbonate equilibrium
301 and kinetic relationships, due to uncertainties in reactor-specific liquid and gas-phase hydraulics
302 and liquid-gas mass transfer. Therefore, pH was monitored experimentally and entered as input
303 to the model, whereas pH has previously been constant, held constant, or assumed constant
304 during experiments (13,21,42–44). In addition, many models do not assess the impact of changing
305 organic concentration on UV absorbance, which can be substantial at high organic loading
306 (13,17,18).

307 Results of modeling shown in Figures 3 and 4 indicate that the oxidation efficiency of the
308 ozone-UV system is governed principally by TOC loading and pH, with TOC loading controlling
309 UV transmissivity of the water, and high pH increasing hydrogen peroxide ionization necessary
310 for the generation of hydroxyl radical in the peroxone reactions. The latter effect was apparently
311 so strong that experimental results could not be adequately predicted without accounting for the
312 evolution in pH over the course of treatment. That is, assuming pH to remain constant at the
313 value measured before showers occurred resulted in significant over-prediction of TOC
314 mineralization in all cases.

315 At most rates of ozone oxidation and UV photolysis tested, model results indicated that
316 these mechanisms were not significant compared with hydroxyl radical degradation of organics.
317 In particular, the best fits obtained had nearly the same S-value in all cases, with no change in
318 fitted parameter values other than the rate constants for oxidation by ozone and UV photolysis.

319 This result indicates that those mechanisms had little impact on TOC mineralization, likely
320 because dissolved ozone concentration was too low, and while organic compounds absorbed a
321 high percentage of UV light, UV photolysis was not important. This result is in agreement with
322 previous studies, in which UV provided little to no degradation of natural organic matter, ozone
323 alone was generally slower than hydroxyl radical degradation, and little dissolved ozone residual
324 was present during ozone-UV advanced oxidation (12,13,36,45–47).

325 Direct oxidation by UV began to have a modeled effect at a quantum yield of 0.1
326 mol/Einstein. This is on the high end of the range reported previously for specific organic
327 components. In addition, equation 19 assumes that the total quantity of the organics may be
328 oxidized directly by UV, which is unlikely. Therefore, it is assumed that direct UV degradation of
329 the organic matter is negligible, though future studies should assess this in more detail. Direct
330 oxidation by ozonation began to have a modeled effect at a second order rate constant of 1×10^3
331 $\text{M}^{-1}\text{s}^{-1}$. This rate constant seems to be significantly higher than literature rate constants for ozone
332 mineralization of TOC, but is lower than the transformation rate constants. Equation 20 also
333 assumes that the full quantity of organics may be mineralized by ozone. Based on this assessment,
334 it is unlikely that direct ozone mineralization has a significant effect on TOC mineralization under
335 these conditions, though further study should confirm that. The only other tested variable not
336 affecting model fit was $k_{H_2O_2, O_3}$, evaluated by the same method as UV photolysis and ozone
337 oxidation. Therefore, $k_{H_2O_2, O_3}$ was set to equal $2.2 \times 10^6 \text{ M}^{-1}\text{s}^{-1}$ (Table 2), and UV photolysis and
338 ozone oxidation were assumed negligible, to obtain final results listed in Table 2.

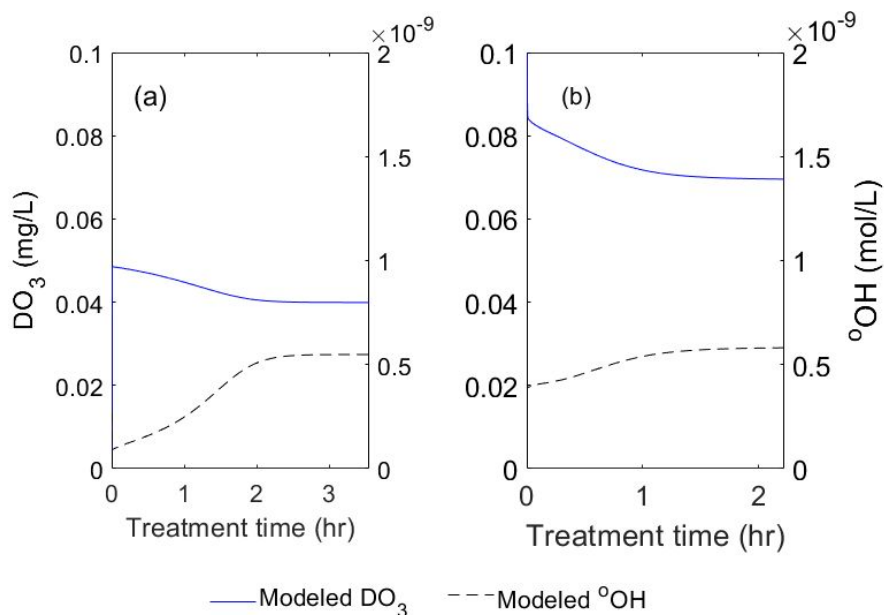
339

Table 2. Model Results and Comparison with Literature Values for Variables

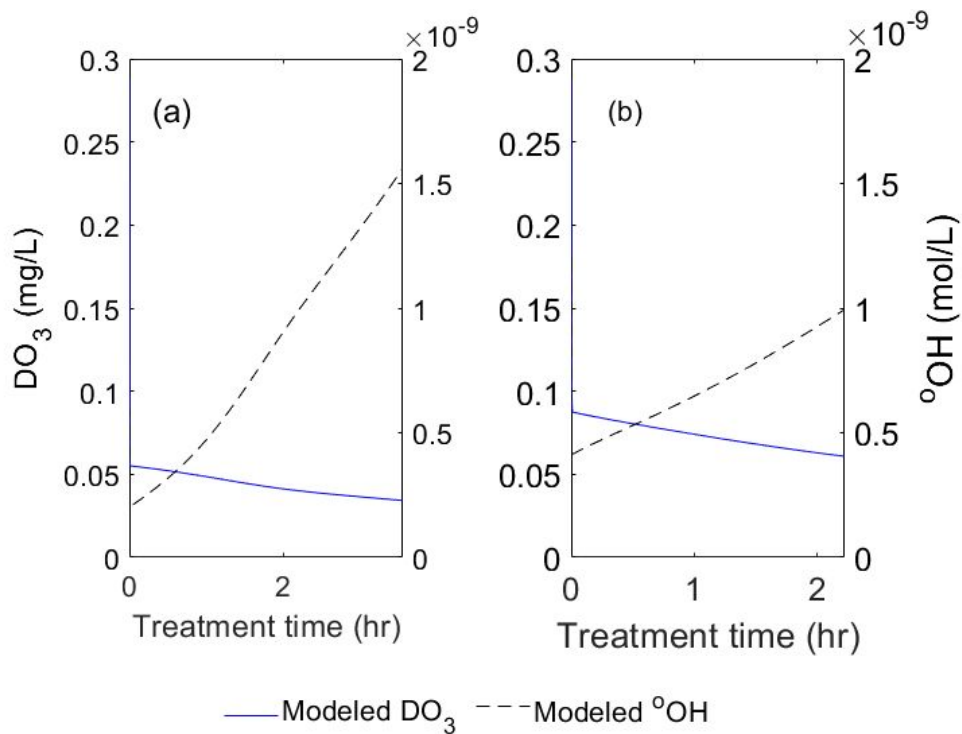
Variable	Literature value	Simulated run no conditioner model value	Simulated run with conditioner model value	Shower run with GAC model value	Shower run without GAC model value	Reference for literature value
b	-	16 cm	10 cm	9.65 cm	9.65cm	-
k_{chain}	0.5 s ⁻¹	1.5 s ⁻¹	2.8 s ⁻¹	2.8 s ⁻¹	1.5 s ⁻¹	(13)
$k_{O_3,OH\bullet}$	3.0*10 ⁹ M ⁻¹ s ⁻¹	2.5*10 ⁹ M ⁻¹ s ⁻¹	3.0*10 ⁹ M ⁻¹ s ⁻¹	3.0*10 ⁹ M ⁻¹ s ⁻¹	3.0*10 ⁹ M ⁻¹ s ⁻¹	(22)
$k_{H_2O_2,O_3}$	2.2*10 ⁶ M ⁻¹ s ⁻¹	2.2*10 ⁶ M ⁻¹ s ⁻¹	2.2*10 ⁶ M ⁻¹ s ⁻¹	2.2*10 ⁶ M ⁻¹ s ⁻¹	2.2*10 ⁶ M ⁻¹ s ⁻¹	(18)
$k_{H_2O_2,OH\bullet}$	2.7*10 ⁷ M ⁻¹ s ⁻¹	2.0*10 ⁷ M ⁻¹ s ⁻¹	3.5*10 ⁷ M ⁻¹ s ⁻¹	2.0*10 ⁷ M ⁻¹ s ⁻¹	3.5*10 ⁷ M ⁻¹ s ⁻¹	(35)
k_n	4.0*10 ⁶ M ^{-0.5} s ⁻¹	4.0*10 ⁷ M ^{-0.5} s ⁻¹	4.0*10 ⁷ M ^{-0.5} s ⁻¹	7.6*10 ⁷ M ^{-0.5} s ⁻¹	7.6*10 ⁷ M ^{-0.5} s ⁻¹	(13)
$k_{OH\bullet,TOC^a}$	1*10 ⁴ - 1*10 ¹¹ M ⁻¹ s ⁻¹	7.6*10 ⁷ M ⁻¹ s ⁻¹	6.4*10 ⁷ M ⁻¹ s ⁻¹	2.2*10 ⁷ M ⁻¹ s ⁻¹	1.7*10 ⁷ M ⁻¹ s ⁻¹	(4,6,12)
S-value	-	0.553 mg/L	0.997 mg/L	0.638 mg/L	0.549 mg/L	-

340 ^aRange includes single organic compounds in pure water, organic mixtures in surface waters or pure waters, and mixed organics in
 341 secondary effluent

342 For the all runs, model-predicted concentrations of dissolved ozone and hydroxyl radical
343 (not measured experimentally) are shown in Figures 5-6, while the modeled fractions of UV light
344 absorbed by the three UV absorbing constituents, ozone, hydrogen peroxide, and TOC, are shown
345 in Figure 7-8. The hydroxyl radical concentration predicted by the model is similar to hydroxyl
346 radical concentrations expected in water treatment using advanced oxidation processes (12,13).

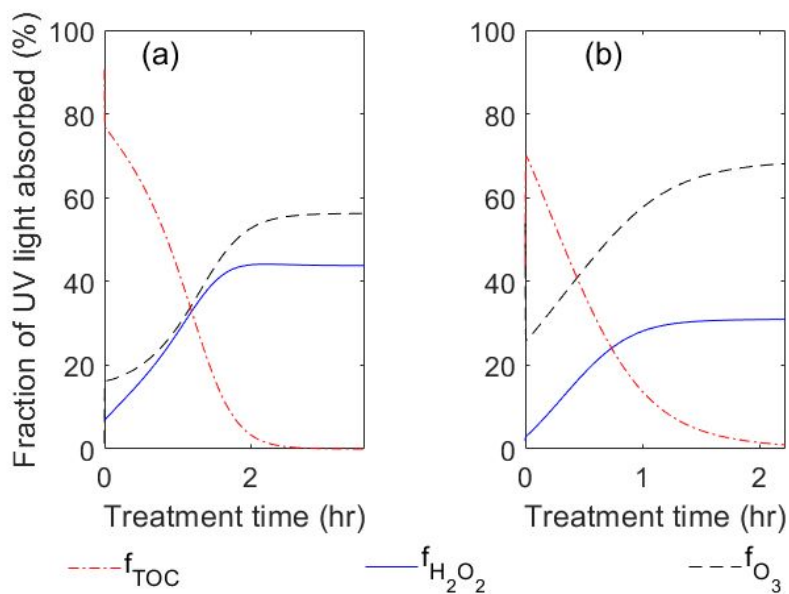


347
348 Figure 5. Modeled dissolved ozone and hydroxyl radical concentrations for Runs 1 (a) and 2 (b).



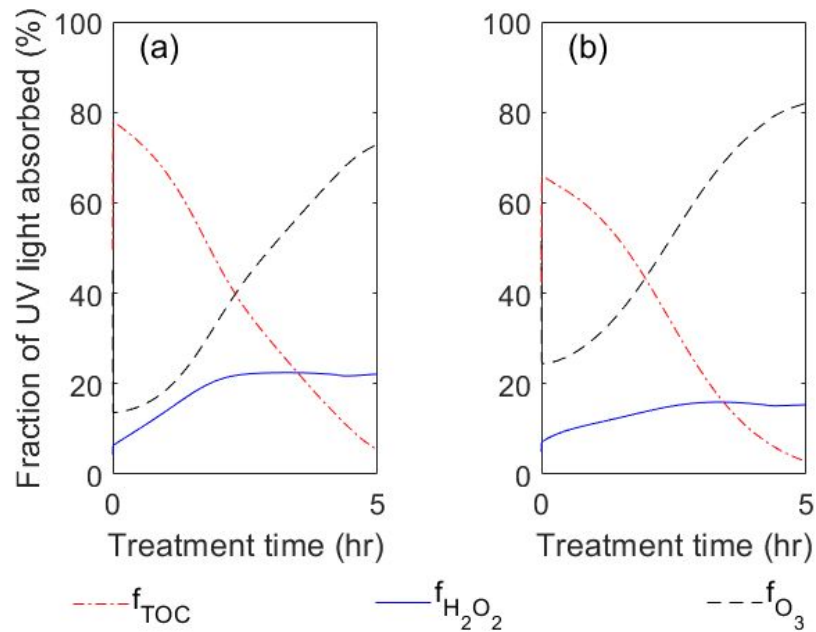
349

350 Figure 6. Modeled dissolved ozone and hydroxyl radical concentrations for Runs 3 (a) and 4 (b).



351

352 Figure 7. Modeled fractions of UV light absorbed by ozone, hydrogen peroxide, and TOC,
353 during Runs 1 (a) and 2 (b).



354

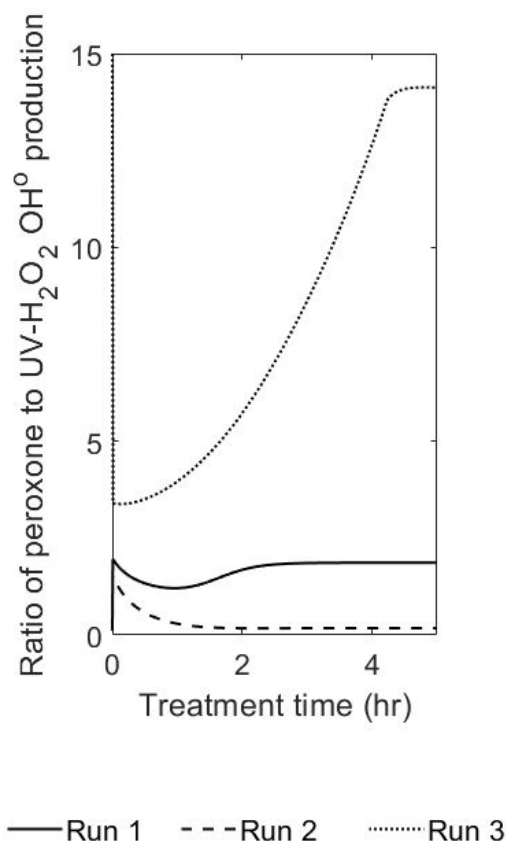
355 Figure 8. Modeled fractions of UV light absorbed by ozone, hydrogen peroxide, and TOC,
 356 during Runs 3 (a) and 4 (b).

357

358 Differences in the trends shown in H_2O_2 and $\bullet\text{OH}$ in Figures 5 – 8 can be explained by
 359 the trends in pH shown in Figures 3 and 4. That is, in Runs 1 and 2, both pH and TOC were
 360 decreasing with treatment time, resulting in a relatively steady aqueous hydrogen peroxide
 361 concentration and hydroxyl radical concentration throughout the treatment period, and a lowered
 362 oxidation capacity compared to the Figure 4 runs. In contrast, during Runs 3 and 4, pH was
 363 increasing as TOC was decreasing, leading to a rapidly increasing hydroxyl radical concentration
 364 and decreasing aqueous hydrogen peroxide concentration through the treatment period, resulting
 365 in increased oxidation towards the end of the treatment period relative to Runs 1 and 2.

366 To illustrate the importance of the differences between the three run types due to pH and
 367 light path effects, the modeled ratio of hydroxyl radical production in the peroxone reactions to

368 the hydroxyl radical production in the UV-H₂O₂ reactions is presented in Figure 9. In Runs 1 and
 369 2, this ratio is initially decreasing, because pH is decreasing during treatment, reducing the
 370 availability of ionized H₂O₂, thus increasing the importance of the UV-H₂O₂ reactions, which
 371 utilize aqueous H₂O₂. In Runs 3 and 4, pH was increasing during the entire treatment period after
 372 showers, increasing the hydroxyl radical production due to peroxone reactions, because more
 373 ionized H₂O₂ was available.

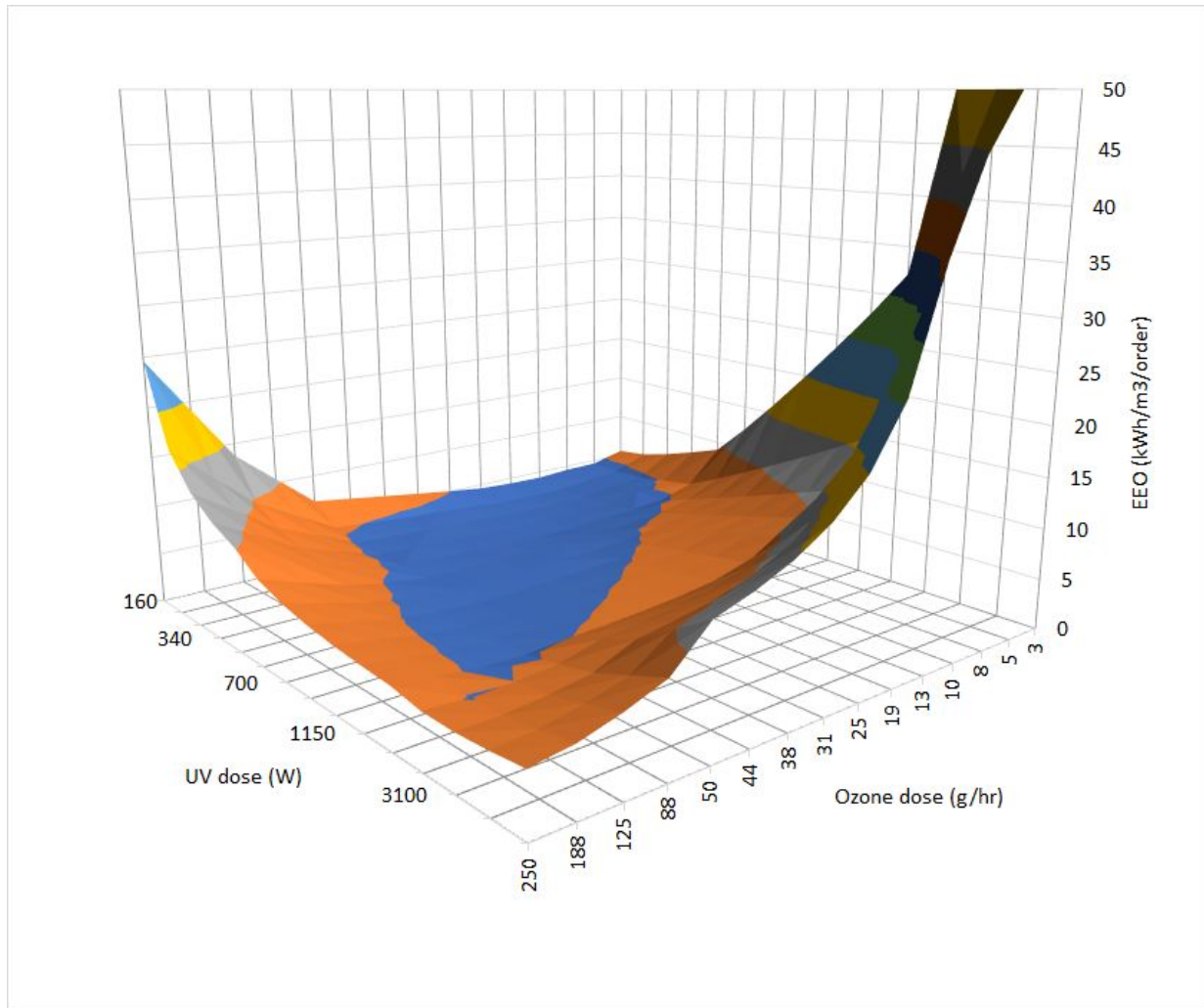


374
 375 Figure 9. Predicted ratio of peroxone to UV-H₂O₂ hydroxyl radical production. Result for Run 4
 376 was essentially identical to Run 3 and is not plotted.
 377

378 The model developed and calibrated with pilot data was used to evaluate the EEO, or
 379 electrical energy per order of magnitude organics mineralization (kWh/m³/order), of the ozone-
 380 UV process for mineralization of TOC, as a function of ozone and UV dose, for the experimental
 381 conditions of this work and the published electrical requirements of commercial ozone-UV

382 equipment. Results are presented in Figure 10 for dose combinations within one order of
383 magnitude of the experimental dose, assuming UV power was equal to UV lamp power + 100 W
384 for the controller, and ozone power at 12 kWh/kg ozone generated (48,49), with 93% transfer
385 efficiency. Of note, the ozone energy assumption used is for larger scale ozone equipment ($> \sim 750$
386 g/hr generation; (49)). For a single shower system at 32 showers/day, the ozone generation energy
387 would be 2.5 times higher due to constant oxygen concentrator energy. In Figure 10, the bottom
388 shading indicates values that were below 5 kWh/m³/order.

389 Based on the results shown in Figure 10, increasing or decreasing either ozone or UV dose
390 while holding the other constant past a certain point will result in greatly increased EEO. The
391 dose used in this study, 25 g/hr ozone and 600 W UV, was within 20% of the predicted minimum
392 EEO (4.42 kWh/m³/order predicted experimental EEO, versus 3.73 kWh/m³/order predicted
393 minimum EEO), at the experimental ozone:UV dose ratio of 0.18 (8.82×10^{-6} mol/L/s: 5.06×10^{-5}
394 einstein/L/s). Results suggest that, given the UV lamp power available for this work, ozone dose
395 could have been increased further to provide reduced treatment time at only a minor increase in
396 EEO. For comparison, other studies have documented dose ratios in the range of 0.1-2 ozone:UV
397 (mol/L/s:einstein/L/s), for removal of NOM or specific organic compounds in varying water
398 matrices (12,13,18–22,42).



399 Figure 10. Modeled effect of changing ozone and UV dose on treatment efficiency (EEO). The
 400 bottom shaded region indicates EEO values less than 5 kWh/m³/order.
 401
 402

403 4. Discussion

404 While results agreed well with pilot data and literature reports, the model-predicted value
 405 of k_n , the net rate constant for peroxone production of hydroxyl radical, was significantly higher
 406 than that obtained in Soo Oh et al. (2005). This result may be due to the difference in water matrix,
 407 as k_n was determined by the authors in pure water. Perhaps more important, the difference could
 408 be due to reactor design and dosing. That is, Soo Oh et al. (2005) experiments were at bench scale,
 409 using an inline ozone mixer and UV lamp in a continuously stirred reactor, while the experiments
 410 detailed in this study were conducted in a recirculating reactor with venturi ozone injection and

411 UV reactors with highly reflective reaction chambers designed to ensure that all UV light is
412 absorbed. These factors may have increased hydroxyl radical generation and reaction efficiency.
413 Also, the authors appeared not to account for total solution absorbance in the terms $1 - \exp(-2.3A)$
414 (Equations 18 – 20), and calibrated and demonstrated the model only for H_2O_2 and ozone without
415 quantitative consideration of natural organic matter in the water.

416 Lack of direct oxidation by photolysis and ozone may have been expected, because direct
417 ozone decomposition of natural organic matter is typically 3-5 times slower than degradation of
418 NOM in the ozone-UV process, and not all organics will be degraded without an unreasonably
419 long treatment time (12,13,21). In addition, dissolved ozone concentration during the ozone-UV
420 process is typically low due to the cyclic decay reactions and reactions with UV, H_2O_2 , and
421 hydroxyl radical. Finally, UV at 254 nm provides little to no degradation of natural organic matter
422 on its own, and less lamp power is available for photolysis of organics in ozone-UV compared to
423 UV alone due to additional absorption by ozone and H_2O_2 (13,36).

424 Significant difference in model parameters between different scenarios occurred only for
425 the mineralization rate constant of hydroxyl radical reacting with TOC. Second order rate
426 constants fitted to the data obtained with model Equation 24 ranged from $1.7 - 7.6 \times 10^7 \text{ M}^{-1}\text{s}^{-1}$. The
427 result from the simulated runs is similar to those reported for mineralization of wastewater using
428 hydroxyl radical generating processes, and approximately three times lower than that reported for
429 natural organic matter (4,12,50,51). The results from the actual shower runs are similar to reported
430 rate constants for the advanced oxidation of biologically-treated municipal wastewater, and an
431 order of magnitude lower than reported for natural organic matter (4,12,50). The relatively low
432 value obtained in the latter case may be attributed to the composition of the conditioner or soap
433 or both, though no published rate constants for reaction of hydroxyl radical with the principal

434 specific organic components of conditioner were found, and Campsuds ingredients are not
435 publicly available.

436 A t-test indicated that the values of $k_{OH\cdot,TOC}$ in the simulated shower runs ($[7.6 \pm$
437 $0.77] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ without conditioner, $6.4 \pm 0.47] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ with conditioner) compared to the
438 actual shower runs ($[2.0 \pm 0.35] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$) were significantly different ($p < 0.001$). This result
439 suggests that the 2-hour period of treatment while showers were occurring significantly affected
440 the overall rate of organic reaction with hydroxyl radical. Some organics present in the greywater
441 mixture likely oxidized quickly during the initial two-hour period while showers were occurring,
442 and the more recalcitrant organics were treated in the remaining four-hour treatment period that
443 followed the two hours of showers.

444 Initial pH and pH changes during treatment are predicted to have a strong impact on the
445 mineralization efficiency of the ozone-UV process. The ozone-UV process has proven effective
446 for pH varying from $\sim 4 - 9$, though optimal dosing ratios of ozone:UV may vary with pH. For
447 example, in Soo Oh et al. (2005), at pH 4, the range of optimal dosing ratios for the goal of UV_{254}
448 reduction is much narrower than at pH 7, though it is still possible to achieve approximately the
449 same rate of UV_{254} reduction at both pH values, provided dosing ratio is optimized (13). Because
450 the dominant hydroxyl radical production mechanism at pH 4 would be UV- H_2O_2 , it is reasonable
451 that a higher ozone dose at pH 4 would decrease efficiency, as ozone would block UV light from
452 interacting with H_2O_2 , while hydroxyl radicals that do form would be split in reactions with
453 organics and high H_2O_2/O_3 concentrations. Therefore, higher ozone:UV dosing ratios would not
454 be efficient at low pH, compared to the same ratio at neutral pH. Another study reports an increase
455 in oxidation of fluorene from pH 2-7 and decrease from 7-12 (43). While not important to the
456 present process or included in this model, high pH reactions should be considered starting around

457 pH 9. These include competitive reaction of O_3 with OH^- either to a decay reaction or to form
458 hydroxyl radical, both resulting in reduced O_3 availability for peroxone reactions, and the
459 dissociation of hydroxyl radical to oxygen anion radical (21,43,44,52). These reactions, when
460 combined, appear to cause an overall decrease in hydroxyl radical production at high pH values
461 (21,43,44,52).

462 The range of predicted EEO values falling within 20% of the minimum occurred at
463 ozone:UV ratios varying from 0.14-1.05 (mol/L/s:einstein/L/s), using dose combinations of
464 ozone and UV ranging from 20% to 750% of the experimental dose. Hence, at least for the system
465 described, treatment can be accelerated or slowed by increasing or decreasing dose, without
466 affecting energy efficiency, by maintaining the appropriate dose ratio within this range. Thus,
467 capital cost can be minimized subject to footprint, operating requirements, and other constraints.

468 The predicted EEO for the ozone-UV process can be compared with the peroxone
469 process, at 2 kWh/m³/order (3), UV-H₂O₂ at 7.0 kWh/m³/order (4), and UV-TiO₂ at 6.5
470 kWh/m³/order (53). Thus, at an EEO of ~4.42 kWh/m³/order, ozone-UV consumes less energy
471 than other UV-based AOPs, but more than the peroxone process, because generation of hydrogen
472 peroxide through the anthraquinone process is more energy efficient than UV generation of
473 hydrogen peroxide (12), whereas inclusion of the peroxone reactions increases efficiency relative
474 to other UV-based processes.

475 The ability to alter the dose ratio within a range while maintaining a constant energy
476 consumption has interesting implications for treatment. First, aqueous H₂O₂ formation and
477 discharge may be controlled by adjusting the dose ratio, potentially alleviating the need to quench
478 H₂O₂ prior to downstream disinfection, to prevent consumption of chlorine (10). Additionally, a
479 reduction in ozone and increased UV dose may aid in mitigation of bromate, a carcinogenic

480 product of ozonation. Dose ratio might also be adjusted to optimize the intrinsic overall, or
481 organism-specific, disinfection capacity of the ozone-UV process itself.

482 5. Conclusions

483 The ozone-UV kinetic model presented was demonstrated to predict hydrogen peroxide
484 and TOC concentrations in greywater reuse treatment, while providing information on expected
485 ozone and hydroxyl radical concentrations in the water. The model accounts for competition
486 between organics and ozone for reaction with UV radiation in the first step of $\bullet\text{OH}$ generation,
487 and competition between UV radiation and hydrogen peroxide for reaction with ozone in the
488 second step. Besides their importance in predicting treatment efficiency, an understanding of these
489 interactions is also important because they limit the UV and ozone available for disinfection, and
490 affect the extent of reaction of ozone to produce unwanted byproducts such as bromate, and
491 impact residual H_2O_2 in the effluent which may quench added chlorine disinfectant. Additionally,
492 if $\bullet\text{OH}$ scavengers are present (H_2O_2 , O_3 , and alkalinity in the conditions tested), then ozone-UV
493 dosing ratio can have a significant impact on bromate formation potential (54). The model was
494 also useful in predicting energy efficiency as a function of UV and ozone dose, based on published
495 energy requirement for commercial ozone and UV reactors.

496 Conclusions based on this study include:

- 497 • Direct photolysis, direct ozone oxidation, and ozone formation of hydroxyl radical were
498 not considered as important contributors to TOC mineralization in greywater by the
499 ozone-UV process in this model;
- 500 • The second-order rate constant for hydroxyl radical mineralization of greywater TOC was
501 assessed as $[7.6 \pm 0.77] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ without conditioner, $6.4 \pm 0.47] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ with
502 conditioner during simulated shower batch runs and $[2.0 \pm 0.35] \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ during actual

- 503 shower fed batch runs, with the two-hour treatment period while showers were occurring
504 in the actual shower runs having a significant impact on the rate constant for the four-
505 hour treatment period after showers ended;
- 506 • The efficiency of TOC mineralization by the ozone-UV process is governed by TOC
507 concentration (controlling transmissivity) and pH throughout treatment, and ozone-UV
508 dose ratio. In particular, process pH evolves during treatment as a function of TOC
509 mineralization/reactor hydraulics, while the molar absorptivity of TOC tended to increase
510 with treatment time, indicating compounds recalcitrant to advanced oxidation absorbed
511 more UV light;
 - 512 • While existing models have assumed constant pH, mineralization of greywater TOC
513 produces sufficient CO₂ to depress pH and treatment efficiency. Hence, if constant pH
514 is assumed, a lower projected average pH value should be used. In the current work,
515 experimental data on pH over the course of treatment was required as input, accounting
516 for the relatively strong effect of pH while maintaining the generality of the model to
517 different reactor designs and conditions; and
 - 518 • The minimum EEO assessed at dose combinations within one order of magnitude of the
519 experimental dose, for greywater TOC mineralization by the ozone-UV system described
520 in this paper is 3.73 kWh/m³/order, and the ozone:UV dose ratio and the magnitude of
521 the doses could be altered within a range (120- 3000 W UV and 7.5-188 g/hr ozone, with
522 ozone:UV ratios ranging from 0.14-1.05 in this study) without significantly changing EEO.
 - 523 • The addition of carbonate equilibrium calculations to account for changes in pH
524 dynamically in the model would be useful as a basis for the design of TOC
525 mineralization processes, if alkalinity contained in the influent greywater is accounted for;

- 526 • Additional detailed assessment of reactions including direct TOC mineralization by UV
527 and ozone, ozone hydroxyl radical formation, and scavenging of TOC by ozone is
528 recommended to improve model capabilities;

529 **Conflicts of Interest**

530 There are no conflicts to declare.

531 **Acknowledgements**

532 This work was supported by the National Science Foundation under Grant Nos. 1519058
533 and 1038257. In addition, contributions by the University of Miami and Engineered Control
534 Systems, Inc. are gratefully acknowledged. The authors would also like to thank Spartan
535 Environmental Technologies for technical collaboration, and the 16 student research assistants
536 who helped with system fabrication, operation, sampling, analysis, and data processing.

537 **References**

- 538 1. Rodríguez C, Van Buynder P, Lugg R, Blair P, Devine B, Cook A, et al. Indirect potable
539 reuse: A sustainable water supply alternative. *Int J Environ Res Public Health* [Internet]. 2009
540 Mar 17;6(3):1174–203. Available from: <http://www.mdpi.com/1660-4601/6/3/1174/>
- 541 2. WateReuse Research Foundation, American Water Works Association, Water Environment
542 Federation, National Water Research Institute, Tchobanoglous G, Cotruvo J, et al.
543 Framework for Direct Potable Reuse [Internet]. Mosher JJ, Melin Varaniani G, editors.
544 Alexandria: WateReuse Research Foundation; 2015. Available from: [http://www.nwri-](http://www.nwri-usa.org/pdfs/DPR-Framework----FINAL.pdf)
545 [usa.org/pdfs/DPR-Framework----FINAL.pdf](http://www.nwri-usa.org/pdfs/DPR-Framework----FINAL.pdf)
- 546 3. Wu T, Englehardt JD. Peroxone mineralization of chemical oxygen demand for direct
547 potable water reuse: Kinetics and process control. *Water Res.* 2015;73:362–72.
- 548 4. Gassie LW, Englehardt JD, Wang J, Brinkman N, Garland J, Gardinali P, et al. Mineralizing
549 urban net-zero water treatment: Phase II field results and design recommendations. *Water*
550 *Res* [Internet]. 2016 Nov;105:496–506. Available from:
551 <http://linkinghub.elsevier.com/retrieve/pii/S0043135416306820>
- 552 5. Squire D. Reverse osmosis concentrate disposal in the {UK}. *Desalination* [Internet].
553 2000;132(1–3):47–54. Available from:
554 <http://www.sciencedirect.com/science/article/pii/S001191640000134X>
- 555 6. Wu T, Englehardt JD. Mineralizing urban net-zero water treatment: Field experience for
556 energy-positive water management. *Water Res.* 2016;106:352–63.
- 557 7. Pérez-González A, Urtiaga AM, Ibáñez R, Ortiz I. State of the art and review on the
558 treatment technologies of water reverse osmosis concentrates. *Water Res* [Internet].
559 2012;46(2):267–83. Available from:
560 <http://linkinghub.elsevier.com/retrieve/pii/S0043135411006440>

- 561 8. Zhao Y, Song L, Ong SL. Fouling behavior and foulant characteristics of reverse osmosis
562 membranes for treated secondary effluent reclamation. *J Memb Sci* [Internet]. 2010;349(1–
563 2):65–74. Available from: <http://linkinghub.elsevier.com/retrieve/pii/S0376738809008345>
- 564 9. Pearce GK. UF/MF pre-treatment to RO in seawater and wastewater reuse applications: a
565 comparison of energy costs. *Desalination* [Internet]. 2008 Mar;222(1–3):66–73. Available
566 from: <http://linkinghub.elsevier.com/retrieve/pii/S0011916407007564>
- 567 10. Gassie LWLW, Englehardt JDJD. Advanced oxidation and disinfection processes for onsite
568 net-zero greywater reuse: A review. *Water Res* [Internet]. 2017 Nov;125:384–99. Available
569 from: <http://linkinghub.elsevier.com/retrieve/pii/S0043135417307261>
- 570 11. Guo T, Englehardt JD. Principles for scaling of distributed direct potable water reuse
571 systems: A modeling study. *Water Res* [Internet]. 2015 May;75:146–63. Available from:
572 <http://linkinghub.elsevier.com/retrieve/pii/S0043135415001062>
- 573 12. Crittenden JC, Trussell RR, Hand DW, Howe KJ, Tchobanoglous G. *MWH's Water*
574 *Treatment* [Internet]. 3rd ed. Hoboken, NJ, USA: John Wiley & Sons, Inc.; 2012. Available
575 from: <http://doi.wiley.com/10.1002/9781118131473>
- 576 13. Soo Oh B, Kim SK, Kang MG, Oh JH, Kang J-W. Kinetic study and optimum control of the
577 ozone/UV process measuring hydrogen peroxide formed in-situ. *Ozone Sci Eng*.
578 2005;27:421–30.
- 579 14. Purifics. Purifics' Photo-Cat cleans up contaminated groundwater. *Membr Technol* [Internet].
580 2011;2011(9):6. Available from: http://ac.els-cdn.com/S0958211811701768/1-s2.0-S0958211811701768-main.pdf?_tid=bc9ed3e8-18e3-11e5-8004-00000aab0f6c&acdnat=1434980390_1294f9ddea0b138ae009acf8e7843559
- 581 S0958211811701768-main.pdf?_tid=bc9ed3e8-18e3-11e5-8004-
582 00000aab0f6c&acdnat=1434980390_1294f9ddea0b138ae009acf8e7843559
- 583 15. Sichel C, Garcia C, Andre K. Feasibility studies: UV/chlorine advanced oxidation treatment
584 for the removal of emerging contaminants. *Water Res* [Internet]. 2011 Dec 1;45(19):6371–80.

- 585 Available from: <http://www.ncbi.nlm.nih.gov/pubmed/22000058>
- 586 16. Wang D, Bolton JR, Hofmann R. Medium pressure UV combined with chlorine advanced
587 oxidation for trichloroethylene destruction in a model water. *Water Res* [Internet]. 2012
588 Oct;46(15):4677–86. Available from:
589 <https://linkinghub.elsevier.com/retrieve/pii/S0043135412004034>
- 590 17. Peyton GR, Huang FY, Burleson JL, Glaze WH. Destruction of pollutants in water with
591 ozone in combination with ultraviolet radiation. 1. General principles and oxidation of
592 tetrachloroethylene. *Environ Sci Technol* [Internet]. 1982;16(8):448–53. Available from:
593 <http://pubs.acs.org/doi/abs/10.1021/es00102a004>
- 594 18. Peyton GR, Glaze WH. Destruction of pollutants in water with ozone in combination with
595 ultraviolet radiation. 3. Photolysis of aqueous ozone. *Environ Sci Technol* [Internet]. 1988
596 Jul;22(7):761–7. Available from: <http://pubs.acs.org/doi/abs/10.1021/es00172a003>
- 597 19. Glaze WH, Kang J-W, Chapin DH. The chemistry of water treatment processes involving
598 ozone, hydrogen peroxide and ultraviolet radiation. *Ozone Sci Eng* [Internet]. 1987
599 Sep;9(4):335–52. Available from:
600 <http://www.tandfonline.com/doi/abs/10.1080/01919518708552148>
- 601 20. Lamsal R, Walsh ME, Gagnon GA. Comparison of advanced oxidation processes for the
602 removal of natural organic matter. *Water Res* [Internet]. 2011 May;45(10):3263–9. Available
603 from: <http://linkinghub.elsevier.com/retrieve/pii/S0043135411001564>
- 604 21. Ratpukdi T, Siripattanakul S, Khan E. Mineralization and biodegradability enhancement of
605 natural organic matter by ozone–VUV in comparison with ozone, VUV, ozone–UV, and UV:
606 Effects of pH and ozone dose. *Water Res* [Internet]. 2010 Jun;44(11):3531–43. Available
607 from: <http://linkinghub.elsevier.com/retrieve/pii/S0043135410002228>
- 608 22. Langlais B, Reckhow D, Brink D. *Ozone in Water Treatment*. New York, NY: Lewis

- 609 Publishers; 1991.
- 610 23. Benami M, Gillor O, Gross A. Potential health and environmental risks associated with onsite
611 greywater reuse: A review. *Built Environ*. 2016;42(2):212–29.
- 612 24. Church J, Verbyla ME, Lee WH, Randall AA, Amundsen TJ, Zastrow DJ. Dishwashing water
613 recycling system and related water quality standards for military use. *Sci Total Environ*
614 [Internet]. 2015 Oct;529:275–84. Available from:
615 <http://dx.doi.org/10.1016/j.scitotenv.2015.05.007>
- 616 25. Ibrahim A, Alaziz A, Al-saqer NF. The Reuse of Greywater Recycling For High Rise
617 Buildings in Kuwait Country. *Int J Eng Res Appl*. 2014;4(3):208–15.
- 618 26. Leong JYC, Oh KS, Poh PE, Chong MN. Prospects of hybrid rainwater-greywater
619 decentralised system for water recycling and reuse: A review. *J Clean Prod* [Internet].
620 2016;142:3014–27. Available from: <http://dx.doi.org/10.1016/j.jclepro.2016.10.167>
- 621 27. Etchepare R, van der Hoek JP. Health risk assessment of organic micropollutants in
622 greywater for potable reuse. *Water Res* [Internet]. 2015;72:186–98. Available from:
623 <http://dx.doi.org/10.1016/j.watres.2014.10.048>
- 624 28. Gassie LW, Englehardt JD, Brinkman N, Garland J, Perera K. Ozone-UV net-zero water
625 wash station for remote emergency response healthcare units: Design, operation, and results.
626 Under Rev. 2019;
- 627 29. Gordon G, Cooper WJ, Rice RG, Pacey GE. *Disinfectant Residual Measurement Methods*.
628 2nd ed. Denver: AWWARF and AWWA; 1992.
- 629 30. American Public Health Association. *Standard Methods for the Examination of Water and*
630 *Wastewater*. 21st ed. Eaton, Andrew D., Franson MAH, editor. American Public Health
631 Association; 2005. 1200 p.
- 632 31. Watson K, Farré MJ, Knight N. Strategies for the removal of halides from drinking water

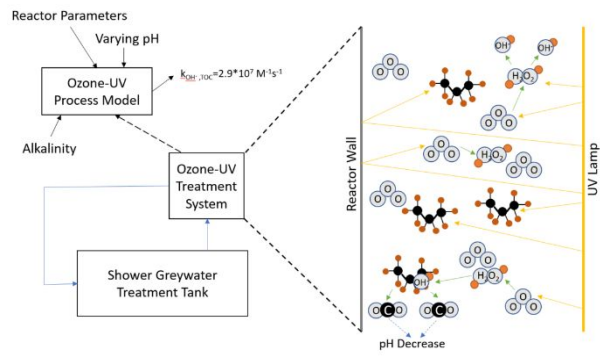
- 633 sources, and their applicability in disinfection by-product minimisation: A critical review. J
634 Environ Manage [Internet]. 2012;110:276–98. Available from:
635 <http://dx.doi.org/10.1016/j.jenvman.2012.05.023>
- 636 32. Iida T, Amano Y, Machida M, Imazeki F. Effect of surface property of activated carbon on
637 adsorption of nitrate ion. Chem Pharm Bull (Tokyo) [Internet]. 2013;61(11):1173–7. Available
638 from: <http://www.ncbi.nlm.nih.gov/pubmed/24189304>
- 639 33. Taube H. Photochemical reactions of ozone in solution. Trans Faraday Soc [Internet].
640 1957;53:656. Available from: <http://xlink.rsc.org/?DOI=tf9575300656>
- 641 34. Kang JW, Lee KH. A kinetic model of the hydrogen peroxide UV process for the treatment
642 of hazardous waste chemicals. Environ Eng Sci. 1997;14(3):183–92.
- 643 35. Glaze WH, Lay Y, Kang J-W. Advanced Oxidation Processes . A Kinetic Model for the
644 Oxidation Hydrogen Peroxide and U V Radiation. Ind Eng Chem Res. 1995;37:2314–23.
- 645 36. Imoberdorf G, Mohseni M. Degradation of natural organic matter in surface water using
646 vacuum-UV irradiation. J Hazard Mater [Internet]. 2011 Feb;186(1):240–6. Available from:
647 <http://linkinghub.elsevier.com/retrieve/pii/S0304389410014123>
- 648 37. Wols BAA, Hofman-Caris CHMHM. Review of photochemical reaction constants of organic
649 micropollutants required for UV advanced oxidation processes in water. Water Res [Internet].
650 2012 Jun;46(9):2815–27. Available from:
651 <http://linkinghub.elsevier.com/retrieve/pii/S0043135412002102>
- 652 38. Geluwe S Van, Braeken L, Bruggen B Van Der. Ozone oxidation for the alleviation of
653 membrane fouling by natural organic matter : A review. Water Res [Internet].
654 2011;45(12):3551–70. Available from: <http://dx.doi.org/10.1016/j.watres.2011.04.016>
- 655 39. Buffle MO, Schumacher J, Salhi E, Jekel M, von Gunten U. Measurement of the initial phase
656 of ozone decomposition in water and wastewater by means of a continuous quench-flow

- 657 system: Application to disinfection and pharmaceutical oxidation. *Water Res.*
658 2006;40(9):1884–94.
- 659 40. Buffle MO, Schumacher J, Meylan S, Jekel M, Von Gunten U. Ozonation and advanced
660 oxidation of wastewater: Effect of O₃ dose, pH, DOM and HO₂·-scavengers on ozone
661 decomposition and HO₂· generation. *Ozone Sci Eng.* 2006;28(4):247–59.
- 662 41. Lambers H, Piessens S, Bloem A, Pronk H, Finkel P. Natural skin surface pH is on average
663 below 5, which is beneficial for its resident flora. *Int J Cosmet Sci [Internet]*. 2006
664 Oct;28(5):359–70. Available from: <http://doi.wiley.com/10.1111/j.1467-2494.2006.00344.x>
- 665 42. Garoma T, Gurol MD, Osibodu O, Thotakura L. Treatment of groundwater contaminated
666 with gasoline components by an ozone/UV process. *Chemosphere [Internet]*. 2008
667 Oct;73(5):825–31. Available from:
668 <http://linkinghub.elsevier.com/retrieve/pii/S004565350800859X>
- 669 43. Beltran FJ, Ovejero G, Garcia-Araya JF, Rivas J. Oxidation of polynuclear aromatic
670 hydrocarbons in water. 2. UV radiation and ozonation in the presence of UV radiation. *Ind*
671 *Eng Chem Res [Internet]*. 1995 May;34(5):1607–15. Available from:
672 <http://pubs.acs.org/doi/abs/10.1021/ie00044a013>
- 673 44. Fu P, Feng J, Yang H, Yang T. Degradation of sodium n-butyl xanthate by vacuum UV-
674 ozone (VUV/O₃) in comparison with ozone and VUV photolysis. *Process Saf Environ Prot*
675 *[Internet]*. 2016 Jul;102:64–70. Available from:
676 <http://linkinghub.elsevier.com/retrieve/pii/S0957582016000379>
- 677 45. Glaze WH, Peyton GR, Lin S, Huang RY, Burleson JL. Destruction of pollutants in water
678 with ozone in combination with ultraviolet radiation. II. Natural trihalomethane precursors.
679 *Environ Sci Technol [Internet]*. 1982 Aug;16(8):454–8. Available from:
680 <http://pubs.acs.org/doi/abs/10.1021/es00102a005>

- 681 46. Olson TM, Barbier PF. Oxidation kinetics of natural organic matter by sonolysis and ozone.
682 Water Res [Internet]. 1994 Jun;28(6):1383–91. Available from:
683 <http://linkinghub.elsevier.com/retrieve/pii/0043135494903050>
- 684 47. Gottschalk C, Libra JA, Saupe A. Ozonation of Water and Waste Water [Internet].
685 Weinheim, Germany: Wiley-VCH Verlag GmbH & Co. KGaA; 2009. Available from:
686 <http://doi.wiley.com/10.1002/9783527628926>
- 687 48. U.S. Environmental Protection Agency. EPA Guidance Manual Alternative Disinfectants and
688 Oxidants. 1999. 3-10, NaN-3 p.
- 689 49. Sacco T. Personal communication. 2019.
- 690 50. Wu T, Englehardt JD. Peroxone mineralization of chemical oxygen demand for direct
691 potable water reuse: Kinetics and process control. Water Res [Internet]. 2015 Apr;73:362–72.
692 Available from: <http://linkinghub.elsevier.com/retrieve/pii/S0043135415000585>
- 693 51. Keen OS, McKay G, Mezyk SP, Linden KG, Rosario-Ortiz FL. Identifying the factors that
694 influence the reactivity of effluent organic matter with hydroxyl radicals. Water Res [Internet].
695 2014 Mar;50:408–19. Available from:
696 <https://linkinghub.elsevier.com/retrieve/pii/S0043135413008555>
- 697 52. Beltrán FJ, Encinar J, González JF. Industrial wastewater advanced oxidation. Part 2. Ozone
698 combined with hydrogen peroxide or UV radiation. Water Res [Internet]. 1997
699 Oct;31(10):2415–28. Available from:
700 <http://linkinghub.elsevier.com/retrieve/pii/S004313549700078X>
- 701 53. Thiruvengkatachari R, Vigneswaran S, Moon IS. A review on UV/TiO₂ photocatalytic
702 oxidation process (Journal Review). Korean J Chem Eng. 2008;25(1):64–72.
- 703 54. von Gunten U, Hoigne J. Bromate formation during ozonization of bromide-containing
704 waters: Interaction of ozone and hydroxyl radical reactions. Environ Sci Technol [Internet].

705 1994 Jul;28(7):1234–42. Available from: <http://pubs.acs.org/doi/abs/10.1021/es00056a009>

706



A novel ozone-UV kinetic model provides insight into ozone-UV organics mineralization, in particular varying organic load and pH during treatment.