



Desalination for a Circular Water Economy

Journal:	<i>Energy & Environmental Science</i>
Manuscript ID	EE-OPN-05-2020-001653.R2
Article Type:	Opinion
Date Submitted by the Author:	20-Aug-2020
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Desalination for a Circular Water Economy

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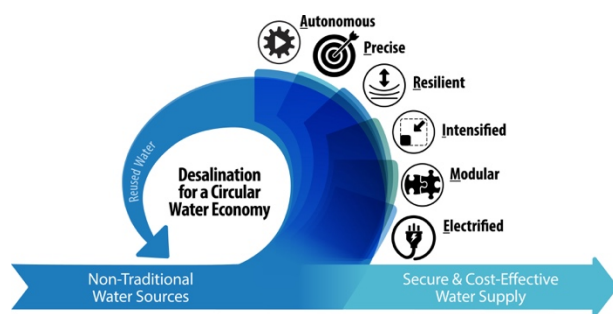
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Advancing a circular water economy through autonomous, precise, resilient, intensified, modular, and electrified technologies enabling distributed desalination and fit-for-purpose reuse.



21 ABSTRACT

22 Today's water systems are enabled by ample fresh water sources, low-cost centralized treatment,
23 and facile wastewater disposal. Climatic change, aging infrastructure, and source water
24 contamination have exposed the vulnerabilities of this linear water paradigm. While seawater
25 desalination enables coastal communities to augment their supply, more broadly securing water
26 systems for municipal, industrial, and agricultural water users will require distributed
27 desalination and fit-for-purpose reuse of nontraditional water sources. Our linear water economy
28 must evolve into a resilient circular water economy, where water is continuously reused and
29 "contaminants" become the feedstocks for other economically valuable processes. Technology
30 innovation is needed to deliver autonomous, precise, resilient, intensified, modular, and
31 electrified desalination systems that reduce the cost, improve the performance, and enhance the
32 resilience of nontraditional water reuse systems. Meanwhile, strong federal leadership and
33 coordination is needed to accelerate desalination research, promote information gathering efforts
34 to direct technology development, and create an expanded role for non-profit organizations in
35 knowledge dissemination.

36 BROADER CONTEXT

37 21st century water demands will not be satisfied using our 20th century paradigm for water supply
38 and water treatment. A century of incremental water efficiency innovations, expansion of
39 reservoir storage, long-distance freshwater conveyance, and a smattering of seawater
40 desalination in our most affluent communities will fail to deliver the resilient, carbon-neutral
41 water supplies the world needs. Augmenting existing systems with an expanding array of
42 diverse, nontraditional water sources that we currently discard (e.g., wastewater, brackish
43 groundwater, produced water, and agricultural drainage) and deploying small-scale desalination
44 and fit-for-purpose water reuse technologies that are autonomous, precise, resilient, intensified,
45 modular, and electrified will be key to stabilizing our water supplies. This Opinion details the
46 technology innovations and policy interventions that will be critical to cost-effectively tapping
47 these new water supplies and highlights a new U.S. Department of Energy investment to move
48 this vision forward.

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52 Water is a linchpin of the economy and critical to the security and prosperity of our
53 communities. The U.S. alone uses more than 1.2 billion m³ per day,¹ primarily sourced from
54 distant freshwater sources, treated in centralized facilities, used inefficiently, and discharged
55 back into the environment as a waste stream. These 20th century “linear” practices are not
56 sustainable in the 21st century. Climate change, population growth, and depleted groundwater
57 aquifers are exacerbating supply uncertainty;^{2,3} centralized water infrastructure is aging to the
58 point of failure;⁴ and wastewater and concentrate discharge is costly to both industry and the
59 environment. Securing water supplies for municipal, industrial, and agricultural end uses will
60 require technology innovation to support a circular water economy where nontraditional water
61 sources—from municipal wastewater, brackish aquifers, or industrial discharges—are treated to
62 fit-for-purpose standards and reused locally.

63

64 Desalination, the process of separating ions from water, will be an essential treatment
65 step for tapping and reusing many of these nontraditional water sources. While desalination is
66 most commonly associated with efficiently producing freshwater from the sea,⁵ desalination
67 processes are also integral to recycling municipal wastewater, dewatering highly saline produced
68 water, and reusing industrial wastewater. For these high- and low-salinity waters, waters with
69 complex chemistries, and waters with end-uses other than municipal distribution, state-of-the-art
70 desalination technologies are not nearly as thermodynamically efficient. Nontraditional water
71 desalination technologies often operate at 10-100× the thermodynamic limit of separation^{6,7}
72 (Figure 1), and treated water costs are at least an order of magnitude higher than traditional
73 freshwater sources.^{8,9}

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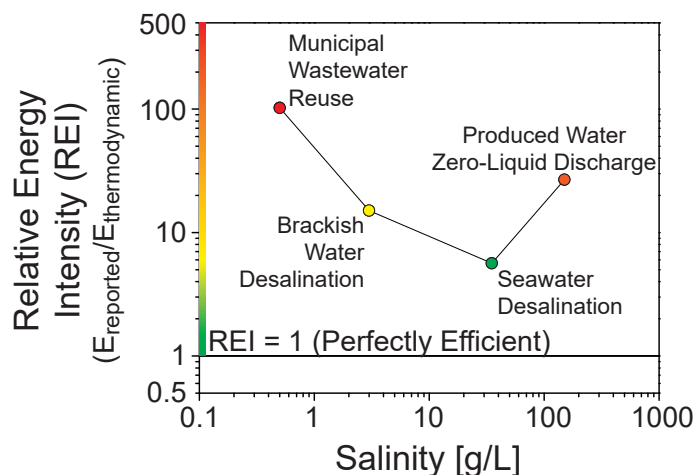


Figure 1. Thermodynamic energy efficiency of select nontraditional water sources treated using state-of-the-art technologies (5-7).

75

76 Unfortunately, desalinating nontraditional waters at the thermodynamic limit would not
 77 make these sources cost-competitive. Energy consumption accounts for only about one quarter to
 78 one half of the typical lifecycle cost of water desalination treatment trains.¹⁰ The remaining
 79 treatment costs stem from permitting, capital, and non-energy operational costs that benefit from
 80 strong economies of scale (Figure 2). For example, the cost of seawater reverse osmosis scales
 81 approximately as treatment capacity to the -0.125 power ($Q^{-0.125}$), meaning that the lifecycle cost
 82 of water from a desalination plant designed to treat $10,000 \text{ m}^3/\text{hr}$ is half that of a plant designed
 83 to treat $100 \text{ m}^3/\text{hr}$.⁸⁻¹¹

84

85 But large desalination plants also require large distribution systems. Since the unit cost of
 86 conveyance (i.e., building and maintaining pipe networks and moving water) scales immutably
 87 with distribution system size, total lifecycle unit cost for large scale systems is dominated by
 88 conveyance (Figure 2). For the seawater desalination facilities producing greater than $10,000$

89 m^3/hr , we estimate that the costs of transport are greater than the costs of treatment. These
90 conveyance costs limit the cost-optimal size of seawater desalination facilities—most plants are
91 built at the 10's of thousands of m^3 per hr scale—and preclude the existence of large national
92 water grids.

93

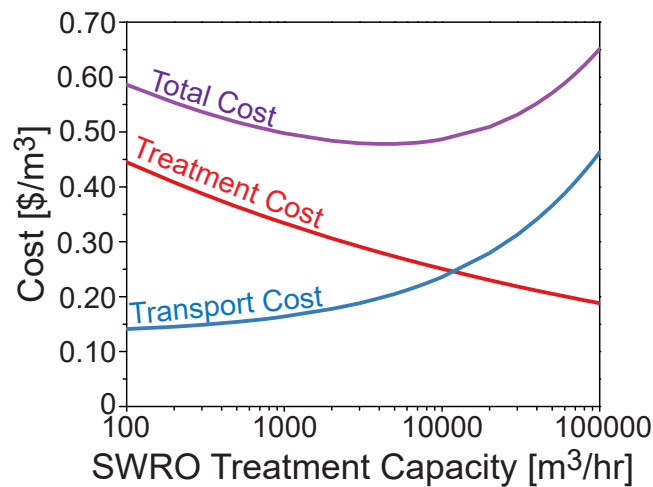


Figure 2. Approximate total lifecycle cost of municipal water from seawater reverse osmosis. Conveyance costs are highly variable and a function of topography, network size, network age, and failure rates. Here, conveyance is estimated by relating average municipal consumption volumes to distribution area and pipe network size, and by assuming a median pipe cost of \$35/linear foot and a lifespan of 75 years (11-12).

94

95 Cost-effectively tapping nontraditional water sources for enhanced water security
96 necessitates new paradigms for water system design. Most nontraditional water sources are small
97 scale, geographically dispersed, chemically heterogeneous, and far more temporally varied than
98 traditional freshwater or seawater sources. These nontraditional sources will only be cost
99 competitive if we minimize transport costs and vastly reduce the lifecycle costs of small scale
100 treatment systems. First, we need to evolve toward a circular water economy, in which water is
101 treated locally and to fit-for-purpose standards. Second, we need to replace conventional

102 economies of scale in treatment with economies of scale in device manufacturing, installation,
103 and operation.

104 Together, these two paradigm shifts in network and system design would enhance water
105 resiliency, minimize the environmental impacts of wastewater discharge, and facilitate water use
106 efficiency across water end users. In the power generation and mining sectors, wastewater could
107 be efficiently dewatered, delivering pure water for process needs, valuable elements to market,
108 and solid wastes for safe sequestration.^{13, 14} In the oil and gas sector, locally tailored treatment
109 could desalinate produced water for beneficial reuse, while concentrate streams could be
110 transformed into valuable oilfield chemicals such as caustic soda and sulfuric acid.¹⁵ Small
111 desalination plants may leverage the revolution in affordable, but intermittent, renewable energy
112 resources to deliver sustainable water supply¹⁶⁻²⁰ and provide demand response services that
113 enhance grid stability. And in small and medium-size manufacturing operations, wastewater
114 could be retreated and reused onsite by autonomous water treatment “appliances” that would be
115 serviced by a growing “Bluetech” workforce. The wide ranging applications for desalination
116 technologies extend far beyond sourcing water from the sea.

117

118 While the cost savings from minimizing water conveyance through local reuse will be
119 greatest for water end users who have not already invested in building and maintaining
120 conveyance infrastructure, this paradigm shift also benefits existing water systems. First,
121 distributed water reuse could complement our traditional water supply systems in municipal
122 settings. Building scale and industrial water reuse would minimize demand for new freshwater
123 resources or provide critical reserve capacity during periods of drought. Second, the
124 manufacturing, installation, and operations innovations that are essential to reducing costs in

125 small scale systems will also generate cost savings for large scale systems. We need look no
126 further than the thousands of stacked membrane modules in today's large seawater desalination
127 facilities for early support of this concept, though some of the greatest benefits of modularity
128 may actually be realized in the facile permitting, faster deployment, and enhanced resiliency of
129 modular systems that are not captured in generic technology capital and operational cost
130 assessments.

131

132 But today's technologies cannot fully support this vision. We need a new generation of
133 low-cost processes that are inexpensive to customize, manufacture, operate, and maintain. The
134 transition from designing large, centralized, custom-built, and manually operated facilities to
135 manufacturing small, decentralized, modular, and smart water treatment systems cannot be
136 achieved by simply scaling down existing treatment plant designs or introducing marginal
137 improvements to current treatment processes. Instead, we need a suite of next generation
138 desalination technologies that autonomously optimize process performance, precisely and
139 efficiently remove trace constituents of concern, are robust to variable water quality, desalinate
140 water and concentrate brines in as few, modular units as possible, are readily manufactured, and
141 do not require a constant resupply of consumable chemical reagents. In short, the next revolution
142 in distributed desalination and reuse can only be realized by developing a suite of **a**utonomous,
143 **p**recise, **r**esilient, process-**i**ntensified, **m**odular, and **e**lectrically powered technologies (A-
144 PRIME) that support locally tailored treatment at a cost comparable to other inland and industrial
145 sources (Table 1).

146 **Table 1:** Technology innovations for a circular water economy.

Attribute	Current Systems	Future Systems	Research Needs
Autonomous <i>Sensor networks and adaptive process control for efficient and secure water treatment systems.</i>	Treatment systems operate at nominally steady-state conditions, relying on human intervention to adapt to variations in water quality and correct failures in process performance.	Simple, robust sensor networks coupled with sophisticated analytics and controls systems enhance performance efficiency, process reliability, and treatment train adaptability while minimizing the need for onsite, manual interventions.	Internet of things infrastructure for water that is generalizable, secure, and resilient to sparse data and sensor calibration errors. Reduced order models for closed loop feedback control and optimization.
Precise <i>Targeted removal of trace solutes for regulatory compliance, enhanced water recovery, and resource valorization.</i>	Treatment systems rely on inefficient bulk separation processes to remove solutes that occur at trace levels (e.g., boron, hexavalent chromium, lead, nitrate, perchlorate, selenium, uranium, lithium, iodide). Separation processes rarely selective.	Targeted trace contaminant removal minimizes treatment cost and energy intensity, while reducing system complexity and residual disposal costs. Precise separation or transformation of constituents enables valorization of waste streams, offsetting the lifecycle costs of desalination.	Rational materials design coupled with high throughput materials screening yields materials and processes with high removal efficiency for hard-to-treat or valuable-to-extract compounds.
Resilient <i>Adaptable water supply networks, flexible treatment processes, and robust materials.</i>	Treatment trains are coupled to rigid networks. Processes not designed for highly variable feedwater volume and composition. Storage and distribution systems are corroding, leaking, and costly to replace.	Optimized network designs enable flexible, fit-for-purpose reuse. Operando characterization of materials and processes inform adaptive process control and extend materials lifespan in challenging environments.	Computationally efficient multiscale modeling and multi-objective optimization platforms for materials, processes, and networks.
Intensified <i>Energy efficient concentrate management by eliminating first order phase transitions.</i>	Thermal brine management technologies are energy intensive, complex, and poorly suited for the modest flows of small-scale desalination systems.	Waste heat driven or non-thermal technologies for brine concentration reduce dependence on finite injection well capacity, minimize brine conveyance, lower concentration energy intensity, and enhance water recovery from nontraditional sources.	Models of nucleation and crystalline phase growth for precise control of precipitation. Processes that leverage multiple driving forces. Topology optimization and precision manufacturing for improved process performance.
Modular <i>Materials, manufacturing, and operational innovations that propel modular membrane systems into new treatment applications.</i>	Fouling and scaling of membrane systems, poor removal of low molecular weight and neutral compounds, membranes are not customized for specific feedwater compositions.	Customizable, mass-manufactured modular treatment systems (including membranes) enable tailored water reuse of high fouling and scaling potential waters.	Next generation membrane materials and processes through manufacturing innovation for customization and scalable deployment.
Electrified <i>Electrifying water treatment processes and facilitating their integration with a clean energy grid.</i>	Treatment trains use large volumes of energy intensive commodity chemicals. Processes are designed for steady-state operation, reducing their ability to ramp in response to fluctuations in water quality and the price of electricity.	Electrified water treatment processes and optimized pumping schedules reduce water costs while stabilizing the energy grid.	High-fidelity simulation models and operando characterization of electrochemical processes that include chemical, flow, faradaic, and non-faradaic effects in complex fluid compositions. Integrated energy-water economic models to quantify stability, reliability, and flexibility derived from water sector electrification and demand response.

148 Fortunately, the same technology innovations that are critical to expanding the distributed
149 desalination and fit-for-purpose reuse of nontraditional waters will also address many of the
150 ongoing challenges faced by centralized municipal systems that will continue to supply the
151 majority of our clean water. Municipal water treatment systems will benefit tremendously from
152 more widespread automation with active fault detection, from an ability to precisely remove
153 problematic contaminants like PFOS/PFOA and arsenic, from more robust materials to prevent
154 corrosion and intensified processes to save energy and shrink plant footprints. Modularity may
155 accelerate the permitting and approval process in municipal systems, while process
156 electrification is essential to broader scale decarbonization efforts and enhancing the potential for
157 water treatment systems to provide energy services to the electric power grid.²¹

158

159 Realizing this A-PRIME vision will require a focused and integrated *science-to-systems*
160 research program to accelerate the timeline from discovery to process validation to device
161 commercialization to system-level adoption. We need novel tools for data acquisition, analysis,
162 and techno-economic assessment that provide quantitative comparisons of the levelized cost of
163 water, energy intensity, life cycle impacts, water intensity, robustness, and resilience of
164 nontraditional water desalination systems to the R&D and industrial desalination communities.
165 We need innovations in multiscale modeling and simulation of desalination processes that allow
166 researchers to optimize entire treatment trains in a virtual environment and accelerate the design
167 of desalination processes and materials that are cost competitive. We need new desalination
168 technologies that use multi-physics driving forces, intensified process concepts, and advanced
169 algorithms to desalinate close to the thermodynamic limit in modular, manufactured,
170 autonomously operated devices. Finally, we need new approaches to materials discovery,

171 synthesis, and high throughput characterization that are synchronized with precision
172 manufacturing methods to lower the cost of high performance materials and processes.

173

174 Technology innovations to deliver cost-competitive, distributed desalination and water
175 reuse must go hand in hand with policy innovations at the federal, state, and local levels. In
176 response to the 1970's energy crisis, the U.S. Congress created the Energy Information
177 Administration to gather and verify energy generation, transmission, and demand data across the
178 U.S. economy. The absence of an equivalent authority for systematically gathering water quality,
179 treatment, use, or cost data—a “Water Information Administration”—leaves engineers and
180 policy makers unable to quantitatively assess the impact of technology or policy innovations for
181 managing our water.²² A Water Information Administration would provide robust scientific and
182 economic information to foster a comprehensive and systemic understanding of the country's
183 changing water needs, including supply, demand by sector and end use, and flows.

184

185 Data collection efforts must be paired with data dissemination policies. Over the past
186 two decades, access to location specific information about critical water infrastructure has been
187 severely curtailed. Secure data sharing platforms and clear policies around removing
188 identification data in publications would allow academic and national laboratory researchers to
189 access sensitive information about water treatment sources and distribution systems without
190 jeopardizing national security or citizen well-being. Anonymized water data would also
191 facilitate active participation from industrial partners who fear that exposing shortcomings of
192 treatment processes or vulnerabilities in systems design will spark regulatory intervention.

193

194 Fostering a water research ecosystem will also require prioritized and sustained R&D
195 investment. U.S. federal statutory authority over water is highly disjointed, leading to
196 conflicting, duplicative, and inconsistent investment. Current desalination research funding is
197 primarily structured as very small basic research grants to universities, industrially driven pilot
198 demonstration projects with large cost-share requirements, or one-off water prizes. None of
199 these models promotes science-to-systems research or sustained investment conducive to
200 innovations for the public-good. Past efforts to establish an interagency framework to coordinate
201 policy and research investments at the energy-water nexus²³ should be expanded and special
202 focus should be paid to shepherding early stage research successes through the demonstration
203 and commercialization phases. As sponsors of the Nexus of Energy and Water for Sustainability
204 (NEWS) Act originally proposed in 2014, federal R&D investments will benefit from innovative
205 financing mechanisms, public private partnerships, and collaboration with state and local
206 agencies who also have a vested interest in water security.

207

208 At the state and local level, researchers and consultants have long collaborated with water
209 utilities and industrial water users to provide valuable design knowledge and technical support
210 for operational challenges. Consulting engineers have also been the primary conduits of
211 knowledge, though translating success from one facility to the next remains far too slow.
212 Adoption of appliance-like water treatment solutions in nontraditional applications would shift
213 the role of consulting engineers from unit process designers to innovative system optimizers and
214 raise the importance of professional societies and independent research organizations in
215 disseminating knowledge and communicating future research needs.

216

217 A-PRIME technology innovations coupled with policy changes will enable the evolution
218 of a linear water economy into an energy-integrated circular water economy where water is
219 continuously used and reused and “contaminants” become the feedstock for other economically
220 valuable processes. However, establishing a new paradigm of distributed water treatment
221 alongside the existing framework of centralized systems will be a multi-decadal campaign. The
222 U.S. Department of Energy’s recent investment supporting desalination research through the
223 National Alliance for Water Innovation is a strategic investment in low technology readiness
224 level innovation, but additional support from other federal, state, and private sources will be
225 essential to translating early stage applied research into commercial products.

226

227 **Acknowledgement:** This material is based upon work supported by the National Alliance for
228 Water Innovation (NAWI), funded by the U.S. Department of Energy, Office of Energy
229 Efficiency and Renewable Energy (EERE), Advanced Manufacturing Office, under Funding
230 Opportunity Announcement Number DE-FOA-0001905. M.S.M. and P.S.F. gratefully
231 acknowledge the founding community of the National Alliance for Water Innovation for
232 invaluable discussion over a two year period contributing to the identification and refinement of
233 the six A-PRIME technology innovations. We also thank D.B. Gingerich for his assistance in
234 preparing figures for this manuscript and the reviewers that provided helpful comments on this
235 manuscript.

236 **Disclaimer:** The views expressed herein do not necessarily represent the views of the U.S.
237 Department of Energy or the United States Government.

238 **Supplementary Information:** Description of Water Treatment Cost Calculations (Section 1),
239 Water Distribution Cost Calculations (Section 2), and References (Section 3).

240

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