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Radiolytic evaluation of a new technetium redox control reagent for advanced used nuclear fuel separations

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ABSTRACT

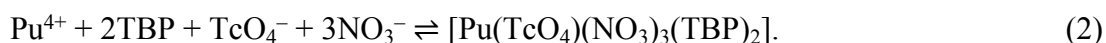
Technetium is a problematic radioisotope for used nuclear fuel (UNF) and subsequent waste management owing to its high environmental mobility and coextraction in reprocessing technologies as the pertechnetate anion (TcO_4^-). Consequently, several strategies are under development to control the transport of this radioisotope. A proposed approach is to use diaminoguanidine (DAG) for TcO_4^- and transuranic ion redox control. Although the initial DAG molecule is ultimately consumed in the redox process, its susceptibility to radiolysis is currently unknown under envisioned UNF reprocessing conditions, which is a critical knowledge gap for evaluating its overall suitability for this role. To this end, we report the impacts of steady-state gamma irradiation on the rate of DAG radiolysis in water, aqueous 2.0 M nitric acid (HNO_3), and in a biphasic solvent system composed of aqueous 2.0 M HNO_3 in contact with 1.5 M *N,N*-di-(2-ethylhexyl)isobutyramide (DEHiBA) dissolved in *n*-dodecane. Additionally, we report chemical kinetics for the reaction of DAG with key transients arising from electron pulse radiolysis, specifically the hydrated electron (e_{aq}^-), hydrogen atom (H^\bullet), and hydroxyl ($^\bullet\text{OH}$) and nitrate (NO_3^\bullet) radicals. The DAG molecule exhibited significant reactivity with the $^\bullet\text{OH}$ and NO_3^\bullet radicals, indicating that oxidation would be the predominant degradation pathway in radiation environments. This is consistent with its role as a reducing agent. Steady-state gamma irradiations demonstrated that DAG is readily degraded within a few hundred kilogray, the rate of which was found to increase upon going from water to HNO_3 containing solutions and solvents systems. This was attributed to a thermal reaction between DAG and the predominant HNO_3 radiolysis product,

nitrous acid (HNO_2), $k(\text{DAG} + \text{HNO}_2) = 5480 \pm 85 \text{ M}^{-1} \text{ s}^{-1}$. Although no evidence was found for the radiolysis of DAG altering the radiation chemistry of the contacted DEHiBA/*n*-dodecane phase in the investigated biphasic system, the utility of DAG as a redox control reagent will likely be limited by significant competition with its degradation by HNO_2 .

INTRODUCTION

About 6% of all uranium-235 fission events yield technetium-99 (^{99}Tc),^{1,2} which for a typical Light Water Reactor (LWR) results in the production of ~40 kg of ^{99}Tc per year.³ This high fission yield, combined with its long half-life ($\tau_{1/2} = 211,000$ years), makes ^{99}Tc a very important component of used nuclear fuel (UNF) and subsequent waste management.⁴ For example, at the Hanford site in Washington, USA, some 1500 kg of ^{99}Tc is present in ~53 million gallons of waste.⁵ Historically, some of the 177 waste tanks at the Hanford site have leaked and contaminated the local environment.⁶ These events are problematic for many reasons, but especially because of technetium's high mobility in all water environments,⁷ due to its most stable chemical form being the soluble pertechnetate anion (TcO_4^-).⁸

Technetium is similarly challenging in UNF reprocessing environments. The TcO_4^- ion is often coextracted as a counter ion, alongside nitrate ions (NO_3^-), when forming tributylphosphate (TBP) complexes of hexavalent uranium (UO_2^{2+}) and tetravalent plutonium (Pu^{4+}) under typical Plutonium Uranium Reduction Extraction (PUREX) process conditions:



Multiple efforts to date have provided a quantitative, foundational, understanding of technetium chemistry under UNF reprocessing conditions.^{9–25} However, the challenges of technetium management have been amplified by more recent efforts to simplify the traditional PUREX process, motivated by economics, plutonium proliferation concerns, and neptunium management.^{26–28} Some iterations of the PUREX process use hydrazine-stabilized ferrous and uranous nitrates for the reduction and separation of plutonium and neptunium (transuranics) from uranium-loaded organic phases.²⁹ In addition, the hydrazine component acts as a nitrite ion (NO_2^-) scavenger and facilitates the reduction of the TcO_4^- ion to the non-extractable oxide (TcO_2).^{26,30,31} Both are useful processes in the management of UNF. However, hydrazine also reacts with nitrous

acid (HNO_2), which in the presence of TBP results in the formation of hydrazoic acid, which is explosive.^{29,32} Consequently, advanced PUREX formulations aim to use alternative redox control methods for transuranic and technetium management. Diaminoguanidine (DAG, **Figure 1A**) has recently been identified as a potential candidate for this role in Advanced PUREX processes. Under moderately acidic conditions, DAG has been shown to facilitate the desired redox control of the aforementioned transuranic ions, in addition to the reduction of the TcO_4^- ion.^{33–35} This is not the case for other proposed substitutes, such as acetohydroxamic acid (AHA).^{36–42}

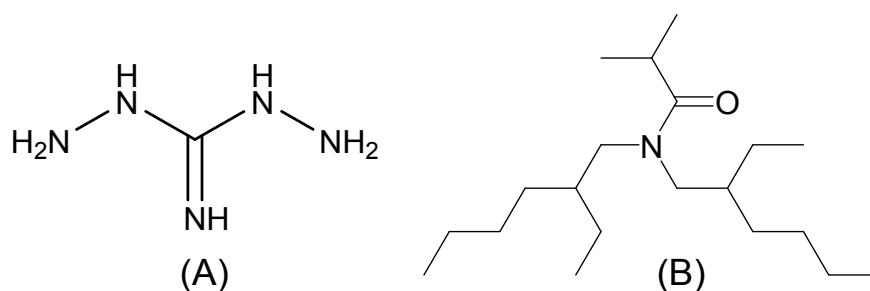


Figure 1. Molecular structure of diaminoguanidine (DAG, **A**) and *N,N*-di-(2-ethylhexyl)isobutyramide (DEHiBA, **B**).

However, the radiation stability of DAG is currently unknown, and yet a critical factor in determining the feasibility of any chemical employed in a UNF reprocessing flowsheet. The dissolved fuel's inherent ionizing radiation fields promote the destruction of useful process chemicals into a variety of degradation products that are often detrimental to process performance. In the case of DAG, which is expected to be ultimately consumed by its redox control reactions with TcO_4^- and transuranic ions, there are two major radiolytic concerns. The first involves the potential competition for DAG between the aforementioned metal ions and accumulated radiolysis products. Both the direct and indirect radiolysis of nitric acid (HNO_3) affords the formation and accumulation of HNO_2 :⁴³



The family of aminoguanidines has been shown to react with HNO_2 under mild and strongly acidic conditions.^{44–48} Given the fact that HNO_3 radiolysis leads to the accumulation of 10s of micromolar of HNO_2 within only a few kGy,⁴⁹ DAG maybe preferentially consumed by HNO_2 , thereby inhibiting its redox control of TcO_4^- and transuranic ions.

The second radiolytic concern relates to whether the use of excess amounts of DAG affords the formation of hazardous degradation products, from scavenging the radical and molecular products from HNO₃ radiolysis (**Eq. 3**). For example, explosive products/byproducts have been reported from syntheses involving the reaction of aminoguanidines with HNO₂.^{44–50} In addition, degradation products with the capacity to migrate across the interface and negatively impact the longevity of Advanced PUREX process ligands, such as *N,N*-di-(2-ethylhexyl)isobutyramide (DEHiBA, **Figure 1B**), could also be created by the HNO₂ reaction.

Based on these concerns, and in support of the continued development of DAG-based technetium management strategies, we have investigated the radiation robustness of DAG. Here, we report the impacts of steady-state gamma irradiation on the radiolysis of DAG in water, aqueous 2.0 M HNO₃, and in a solvent system composed of aqueous 2.0 M HNO₃ in contact with 1.5 M DEHiBA dissolved in *n*-dodecane. Additionally, we report chemical kinetics for the reaction of DAG and its 1:1 perrhenate ion pair, [DAG.ReO₄], with key transients arising from the radiolysis of aqueous HNO₃ solution, specifically the hydrated electron (e_{aq}⁻), hydrogen atom (H[•]), and hydroxyl (•OH) and nitrate (NO₃[•]) radicals. We have also directly measured the thermal kinetics for the reaction of DAG with HNO₂ in acidic aqueous media.

METHODS

Chemicals

Acetonitrile (≥ 99.97%), diaminoguanidine hydrochloride (DAG, 98%), hexane (≥ 99%), iron (III) sulfate heptahydrate (FeSO₄·7H₂O, ReagentPlus®, ≥ 99%), *n*-dodecane (≥ 99% anhydrous), nitric acid (HNO₃, ≥ 99.999% trace metals basis), parachlorobenzoic acid (pCBA, 99%), perchloric acid (HClO₄, ≥ 99.999% trace metals basis), potassium thiocyanate (KSCN, ≥ 99.0% ACS Reagent Grade), sodium chloride (NaCl, 99.999% trace metals basis), sulfuric acid (H₂SO₄, 99.999%), and tertiary butanol (*t*BuOH, ≥99.5% anhydrous) were obtained from MilliporeSigma (Burlington, Massachusetts, USA). Potassium nitrite (KNO₂, Reagent grade > 99%) was supplied by Ward Scientific (Ontario, Canada). *N,N*-di-(2-ethylhexyl)isobutyramide (DEHiBA, 99%) was sourced from Marshallton Research Laboratories Inc. (King, NC, USA). Potassium perrhenate (KReO₄, 99% trace metals basis) was supplied by Beantown Chemical Corporation (Hudson, NH, USA). Dibasic phosphate (99+% ACS) was received from Thermo Fisher Scientific (Waltham, MA, USA). Unless otherwise specified, all chemicals were used

without further purification. Compressed argon (Ar), nitrogen (N₂), and nitrous oxide (N₂O) gases were purchased from Airgas (Radnor, PA, USA) and Matheson (Irving, TX, USA) with purities $\geq 99.5\%$. Ultra-pure water (18.2 M Ω ·cm) was used to prepare all aqueous solutions.

Time-Resolved Electron Pulse Irradiations

Chemical kinetics were measured for the reaction of DAG and 1:1 [DAG.ReO₄] with radiation-induced transient aqueous radical species, specifically the e_{aq}⁻, H[•] atom, and [•]OH and NO₃[•] radicals. Reaction kinetics were measured using the Notre Dame Radiation Laboratory (NDRL) linear accelerator facility, details for which have been previously reported for both the electron accelerator and transient absorption detection system.^{51,52} Dosimetry was determined at the beginning of each day using N₂O saturated solutions of 10 mM KSCN at $\lambda = 475$ nm ($G_e = 5.2 \times 10^{-4}$ m² J⁻¹),⁵³ affording an average of 6 ± 1 Gy per pulse ([•]OH and e_{aq}⁻) and 25 ± 2 Gy per pulse (H[•] and NO₃[•]). The DAG molecule was irradiated in aqueous solutions formulated to isolate specific radicals:⁵⁴

- *Hydrated electron* (e_{aq}⁻). Direct decay kinetics of the e_{aq}⁻ were observed at 720 nm, using Ar or N₂-saturated aqueous solutions containing 0.5 M *t*BuOH and 10 mM monobasic phosphate buffer at pH 6.95.
- *Hydrogen atom* (H[•]). Growth kinetics of the transient pCBA-H atom adduct transient absorbance was observed at 360 nm, using Ar or N₂-saturated solutions containing 10 mM *t*BuOH, 1 mM HClO₄, and 10 mM monobasic phosphate buffer at pH 3.06.
- *Hydroxyl radical* ([•]OH). Transient growth kinetics of the oxidized DAG/1:1 [DAG.ReO₄] species formed at 260 nm was observed, using N₂O saturated solutions containing 10 mM monobasic phosphate buffer at pH 7.01.
- *Nitrate radical* (NO₃[•]). Direct decay kinetics of the NO₃[•] radical were observed at 640 nm using N₂O-saturated aqueous solutions containing 5.0 M NaNO₃/1 mM HClO₄ at pH 3.01.

The 1:1 [DAG.ReO₄] solutions were prepared by the direct dissolution of the equivalent moles of ReO₄⁻ into the corresponding DAG solution, and then left for 24–36 hours.

The presented kinetic data were generated by averaging 10–15 individual measurements. Quoted errors for the derived second-order reaction rate coefficients (k) are a

combination of measurement precision (~4%) and initial (~6%) and dilution (< 1%) sample concentration errors.

Steady-State Cobalt-60 Gamma Irradiations

Gamma irradiation of single and biphasic DAG solutions was achieved using a Foss Therapy Services Model 812 and a Nordion Gammacell 220E cobalt-60 irradiator at the Idaho National Laboratory Center for Radiation Chemistry Research, and a Shepherd 109-68R cobalt-60 irradiator at the NDRL. Single phase samples comprised of 50 mM DAG directly dissolved in either water or 2.0 M HNO₃ solution. Biphasic samples comprised of 100 mM DAG dissolved in 2.0 M HNO₃ solution contacted in a 1:1 aqueous-to-organic ratio with 1.5 M DEHiBA dissolved in *n*-dodecane that had been pre-equilibrated thrice with 2.0 M HNO₃ solution. Both sample solution formulations were irradiated in 20 mL screw-cap scintillation vials: 5 mL for single phase samples, and 10 mL for biphasic samples (5 mL of each phase). Although initially aerated, all samples were considered deaerated upon irradiation due to the radiolytic consumption of dissolved oxygen. Irradiations were performed in triplicate.

Dose rates were determined for each occupied irradiator sample position by chemical dosimetry using Fricke solution (1 mM FeSO₄·7H₂O and 1 mM NaCl in 0.4 M H₂SO₄), corrected for the radioactive decay of cobalt-60 ($\tau_{1/2} = 5.27$ years) throughout the duration of the study. Furthermore, the dose received by the organic phase was derived by accounting for the electron density difference of *n*-dodecane as compared to Fricke solution: $(Z_{n\text{-dodecane}}/A_{n\text{-dodecane}})/(Z_{\text{Fricke}}/A_{\text{Fricke}}) \times (\rho_{n\text{-dodecane}}/\rho_{\text{Fricke}}) = 0.78$,⁵⁵ where *Z*, *A*, and ρ are the atomic number, mass number, and density, respectively. Previous work showed that the additional volume and height afforded by the 10 mL biphasic samples had a negligible effect (< 2.5% higher) on the dose rate relative to that experienced by 5 mL samples.⁵⁶

Aqueous Phase Analysis by Liquid Chromatography-Mass Spectrometry

Post irradiation, biphasic sample phases were separated. All aqueous phases were analyzed for the loss of DAG as a function of absorbed gamma dose and solution composition (water, 2.0 M HNO₃, and 2.0 M HNO₃:1.5 M DEHiBA/*n*-dodecane) at California State University Long Beach. The quantification of DAG was achieved by liquid chromatography-mass spectrometry (LCMS) using an Agilent (Santa Clara, CA, USA) 1260 Infinity II Liquid Chromatography system equipped with a binary solvent pump, an autosampler, and a column oven. Separation was

achieved using an Agilent Poroshell 120 EC-C18 reversed-phase column (3.0 mm inner diameter \times 50 mm length, 2.7 μm particle size). The sample injection volume was 1 μL and quantification was performed in triplicate. Analytes were detected with an Agilent 6470 triple quadrupole mass spectrometer, operating in the positive electrospray ionization mode with dynamic multiple reaction monitoring. Mass spectrometer parameters were as follows: 300 $^{\circ}\text{C}$ dry N_2 gas temperature, 5 L min^{-1} dry N_2 gas flow, 45 psi nebulizer pressure, 250 $^{\circ}\text{C}$ sheath N_2 gas temperature, 11 L min^{-1} sheath N_2 gas flow rate, 3500 V capillary voltage, and 500 V nozzle voltage.

For DAG samples initially dissolved in 2.0 M HNO_3 and 2.0 M HNO_3 :1.5 M DEHiBA/*n*-dodecane, the mobile phase consisted of an isocratic mixture of 90% water and 10% acetonitrile with a flow rate of 0.30 mL min^{-1} . The column temperature was maintained at 30 $^{\circ}\text{C}$. DAG was quantified using a 5-point calibration curve (0.2–1.0 μM) made from DAG in 2.0 M HNO_3 . Samples were diluted up to 200,000 times in 2.0 M HNO_3 .

For DAG samples dissolved only in water, the HNO_3 method was modified to optimize the peak shape. The mobile phase consisted of an isocratic mixture of 70% water and 30% acetonitrile. The flow rate was 0.45 mL min^{-1} and the column temperature was 40 $^{\circ}\text{C}$. A 5-point calibration curve made from DAG in water was used (20–100 nM). Samples were diluted by factors ranging up to 500,000. A blank and a quality control (QC, 100 mM DAG in water) standard were injected after every five samples.

The degradation rates for the radiolysis of DAG in each solution and solvent system are expressed as dose constants (d , kGy^{-1}) derived from fits between 0 and ~ 30 kGy .⁵⁷

Organic Phase Analysis by Gas Chromatography

Separated organic phases were analyzed at INL for the loss of DEHiBA as a function of absorbed gamma dose. Quantification of DEHiBA was achieved by gas chromatography (GC) using an Agilent 7890A gas chromatograph equipped with an autosampler and a flame ionization detector (FID). Sample organic phases were diluted by a factor of 1:20 in hexane. Each dilution replicate was injected four times using the following conditions: an Agilent Technologies HP-5 column (0.32 mm inner diameter \times 30 m length \times 0.25 μm film thickness) with an injector temperature of 300 $^{\circ}\text{C}$; an oven temperature of 100 $^{\circ}\text{C}$ for 1 minute, ramped to 250 $^{\circ}\text{C}$ at 30 $^{\circ}\text{C min}^{-1}$. The split ratio was 40:1 with 2.7 mL min^{-1} flow through the column. The FID temperature

was 350 °C. The dilution replicate injection order was randomized to help differentiate systematic instrument drift from real trends in the samples. The quadruple injections per dilution replicates were conducted sequentially, to reduce any diluent evaporation. Quantification was performed using a calibration curve with standards prepared from neat DEHiBA dissolved in hexane. Five calibration points and a blank were used to construct calibration curves for each compound on each instrument. Each standard was injected four times and analyzed in order of increasing concentration.

QC standard concentrations at 50 mM DEHiBA/hexane were analyzed at the mid-point of the analysis and at the end to ensure the validity of the calibration curve throughout the entire measurement period. Each QC standard run was a separate aliquot of the QC standard in order to reduce the effects of diluent evaporation.

The radiation-induced degradation rate of DEHiBA is reported as a radiolytic yield (G -value, $\mu\text{mol J}^{-1}$).

Stop-Flow Analysis for the Reaction of DAG and HNO₂

The reaction kinetics of DAG with HNO₂ in acidic aqueous solutions was studied using a Hi-Tech Scientific (Bradford-on-Avon, UK) SF-61 DX2 double mixing stopped-flow spectrometer. Separate solutions of DAG (4–20 mM) and KNO₂ (5–10 mM) in 2.0 M HNO₃ were mixed at 25.0 °C in a 1:1 ratio. Upon mixing, the decay of HNO₂ was directly monitored as a function of time (up to 10 s) at 350 nm. An ϵ_{350} of $18.7 \pm 0.3 \text{ M}^{-1} \text{ cm}^{-1}$ was determined in this study, which is slightly lower than the literature value of $\epsilon_{354} = 22.1 \pm 0.22 \text{ M}^{-1} \text{ cm}^{-1}$ in HCl solution at pH 1.5.⁵⁸ A HNO₂ concentration of 2.5 mM was chosen to obtain useful absorption changes. However, at this concentration it was difficult to maintain pseudo-first-order concentration kinetic conditions. Hence, the kinetics analyses were performed in two different ways depending on the initial concentration of DAG in 2.0 M HNO₃. For the 5–10 mM DAG we assumed pseudo-first-order conditions and fitted single-exponential decay kinetics:

$$[\text{HNO}_2]_t = [\text{HNO}_2]_0 \times e^{-k't}, \quad (6)$$

where $[\text{HNO}_2]_t$ is the concentration of HNO₂ at time t , $[\text{HNO}_2]_0$ is the initial concentration of HNO₂ concentration, k' is the pseudo-first-order rate coefficient (s^{-1}), and t is the time (seconds). For lower DAG concentrations (3–4 mM) we fitted the general second-order expression:⁵⁹

$$\ln\left(\frac{[\text{DAG}]_t/[\text{DAG}]_0}{[\text{HNO}_2]_t/[\text{HNO}_2]_0}\right) = ([\text{DAG}]_0 - [\text{HNO}_2]_0)kt, \quad (7)$$

to determine the second-order rate coefficient directly, where $[\text{DAG}]_t$ and $[\text{DAG}]_0$ are the concentrations of DAG at time t and zero, respectively, and k is the second-order reaction rate coefficient ($\text{M}^{-1} \text{s}^{-1}$). Here, the $[\text{HNO}_2]_t$ values were determined at each measured time point based on the measured absorption and ϵ_{350} value, and the $[\text{DAG}]_t$ values were calculated by mass balance assuming a 1:1 reaction. The average second-order rate coefficient calculated in this manner had larger errors ($\sim 10\%$) compared to the pseudo-first-order fitted k' values. However, excellent agreement was obtained for the derived k value from both methods (within fitting error).

RESULTS AND DISCUSSION

Chemical Kinetics. To elucidate the impact of ionizing radiation on DAG-based solvent systems, an understanding of its fundamental reaction kinetics with the expected suite of radiation-induced aqueous radicals is essential. Typical kinetic data are shown in **Figure 1** for the reaction of DAG and a 1:1 $[\text{DAG}:\text{ReO}_4]$ system with the oxidizing $\cdot\text{OH}$ radical, for which rate coefficients were determined.

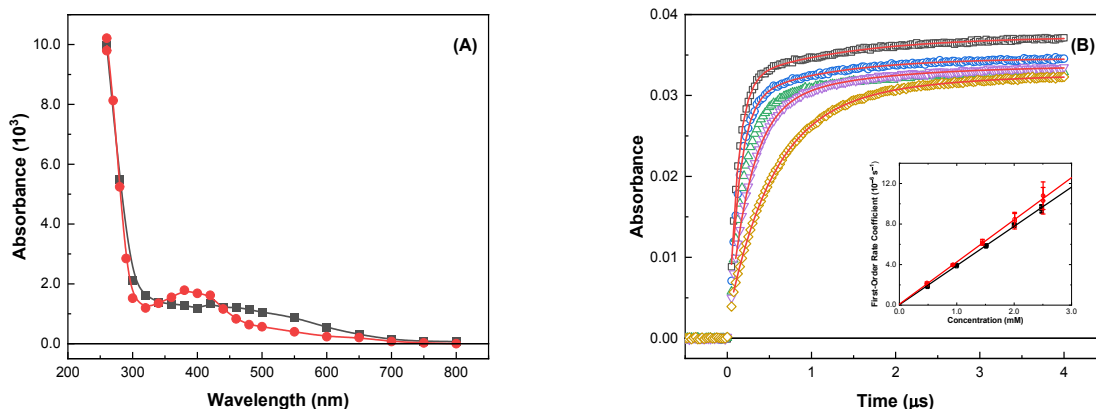


Figure 2. (A) Transient absorption spectra from the reaction of the $\cdot\text{OH}$ radical with DAG from the electron pulse irradiation of 4.91 mM DAG in 2.0 M HNO_3 (\blacksquare) and 2.50 mM of 1:1 $[\text{DAG}:\text{ReO}_4]$ in 2.0 M HNO_3 (\bullet), respectively, at 22.7 ± 0.1 °C. Data obtained from limiting absorbance values for the faster exponential growth fits to measured kinetics. All data have had solution blank absorbances subtracted. (B) Transient kinetic growths measured at 260 nm for 4.91 (\blacksquare), 2.48 (\bullet), 2.00 (\blacktriangle), 1.00 (\blacktriangledown), and 0.49 (\blacklozenge) mM DAG dissolved in 2.0 M HNO_3 at 22.6 °C. Solid lines are double-exponential growth kinetics, corresponding to $k' = (9.77 \pm 0.14) \times 10^6$, $(7.96 \pm 0.13) \times 10^6$, $(3.97 \pm 0.04) \times 10^6$, and $(2.02 \pm 0.13) \times 10^6 \text{ s}^{-1}$, respectively, for the faster exponential component. *Inset:* Second-order rate coefficient determination for the $\cdot\text{OH}$ radical reaction with DAG (\blacksquare) and the 1:1 $[\text{DAG}:\text{ReO}_4]$ system (\bullet). Solid lines are weighted linear fits, corresponding to $k(\cdot\text{OH} + \text{DAG}) = (3.87 \pm 0.05) \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$ ($R^2 = 0.98$) and $k(\cdot\text{OH} + [\text{DAG}:\text{ReO}_4]) = (4.15 \pm 0.07) \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$ ($R^2 = 0.98$).

The observed absorption growths exhibited double-exponential behavior:

$$Abs = \{A_1 \times (1 - e^{-k_1 t})\} + \{A_2 \times (1 - e^{-k_2 t})\},$$

(3)

where Abs is the measured absorption change, A_1 and A_2 are the two pre-exponential factors, k_1 and k_2 are corresponding pseudo-first-order rate constants (s^{-1}), and t is time (seconds). The reactivity of the $\cdot OH$ radical was taken as the faster (k_1) component of these fits. The corresponding kinetic data and fits for the reaction of DAG/1:1 [DAG.ReO₄] with the e_{aq}^- , $H\cdot$, and $NO_3\cdot$ radical are given in the *Supplementary Information* (SI), and all the derived second-order rate coefficients (k) are summarized in **Table 1**.

Table 1. Summary of measured second-order rate coefficients for the reaction of the e_{aq}^- , $H\cdot$ atom, and $\cdot OH$, and $NO_3\cdot$ radicals with DAG and the 1:1 [DAG.ReO₄] system.

Radical	Second-order rate coefficient (k , $M^{-1} s^{-1}$)	
	DAG	1:1 [DAG.ReO ₄]
e_{aq}^-	$(1.97 \pm 0.06) \times 10^8$	$(1.62 \pm 0.03) \times 10^{10}$
$H\cdot$	$(7.25 \pm 0.23) \times 10^6$	$(3.19 \pm 0.23) \times 10^7$
$\cdot OH$	$(3.87 \pm 0.05) \times 10^9$	$(4.15 \pm 0.07) \times 10^9$
$NO_3\cdot$	$(2.19 \pm 0.03) \times 10^9$	$(2.06 \pm 0.03) \times 10^9$

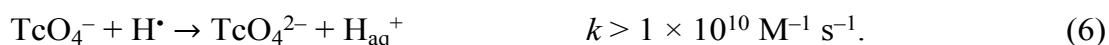
Fast rate coefficients were measured for the reaction of non-complexed DAG with both the $\cdot OH$ and $NO_3\cdot$ radicals, suggesting that this molecule is susceptible to oxidation, which is consistent with its proposed role as a TcO_4^- ion reductant. This was further supported by the slower (orders of magnitude) reactivities measured for the reaction of non-complexed DAG with the reducing species from water radiolysis, i.e., the e_{aq}^- and $H\cdot$ atom. In addition, the high concentrations (molar) of HNO_3 used under envisioned UNF reprocessing conditions would result in most of these reducing radicals being scavenged (**Eq. 4 and 5**), and thus unavailable for reaction with other solutes. Given these expected reprocessing conditions and the rate coefficient values given in **Table 1**, the radiolytic longevity of DAG is expected to be determined by its extent of reaction with the $\cdot OH$ and $NO_3\cdot$ radicals, with their availability dictated by competition kinetics with the other constituents of a UNF reprocessing solvent system.

As the ReO_4^- ion is often used as a chemical surrogate for the TcO_4^- ion,⁶⁰ the 1:1 [DAG.ReO₄] system was chosen with the goal of investigating the chemistry of the rhenium product species (believed to be ReO^{2+}) arising from the reduction of ReO_4^- by DAG. Insights into

the radiation-induced chemical behavior of the $\text{ReO}^{2+}/\text{TcO}^{2+}$ species is also necessary for the continued development of DAG-based reprocessing flowsheets. However, in the presence of the ReO_4^- ion we found negligible impact on the reaction of DAG with the $\cdot\text{OH}$ and $\text{NO}_3\cdot$ radicals (**Table 1**), suggesting that either little of the DAG had been consumed through the aforementioned ReO_4^- ion reduction process or that the resulting product ReO^{2+} species exhibited negligible reactivity with these two radicals. Confirmation of this chemistry was also provided by the measured rate for the reaction of the 1:1 $[\text{DAG}.\text{ReO}_4]$ system with the e_{aq}^- , which gave a coefficient that was almost identical to the single measurement reported for the ReO_4^- ion and similar to that reported for TcO_4^- ion.^{61–64}



These kinetic measurements indicate that little to no ReO_4^- was reduced by DAG to the ReO^{2+} ion species within our 24–36-hour timeframe. As such, the measurements made with the 1:1 $[\text{DAG}.\text{ReO}_4]$ system only appear to represent the combined scavenging capacities of the two independent chemical species, and not the ReO^{2+} ion species. The measured kinetics for the $\text{H}\cdot$ atom for the 1:1 $[\text{DAG}.\text{ReO}_4]$ system also reflects only this radical's chemical reactivity with the ReO_4^- ion. This is an interesting finding in itself, as the corresponding reaction for the TcO_4^- ion has been reported to be fast:⁶²



Typically, $\text{H}\cdot$ atom reaction rate coefficients are several orders of magnitude slower than the corresponding e_{aq}^- reaction,⁵⁴ which we find to be consistent for the ReO_4^- ion, but not for the TcO_4^- ion, suggesting an alternative reaction mechanism may be occurring.

Overall, these kinetic findings are consistent with observations reported by Zalupski *et al.*,³⁴ who found that the addition of an aliquot of TcO_4^- (to a final concentration of 3 mM) to a 0.1 M solution of DAG resulted in an energetic reaction that afforded a reduced technetium product species (believed to be TcO^{2+}), as identified by precipitation and a color change of solution. In dilute HNO_3 (pH = 2), a black precipitate formed from the TcO_2 species, while in 2.0 M HNO_3 , the initially colorless solution became a yellow hue, denoting the formation of the TcO^{2+} species. A much less energetic reaction was observed for the ReO_4^- ion in the presence of DAG, taking

multiple days to achieve the same quantitative reduction. The reaction of DAG analogues, such as 1,1'-(ethane-1,2-diyl) diaminoguanidine, also showed similar differences in reactivity with the TcO_4^- and ReO_4^- ions.

Steady-State Irradiations. The changes in DAG concentration upon its gamma irradiation in water, 2.0 M HNO_3 , and 2.0 M HNO_3 contacted with 1.5 M DEHiBA/*n*-dodecane are shown in **Figure 3** and **SI Figure S4**.

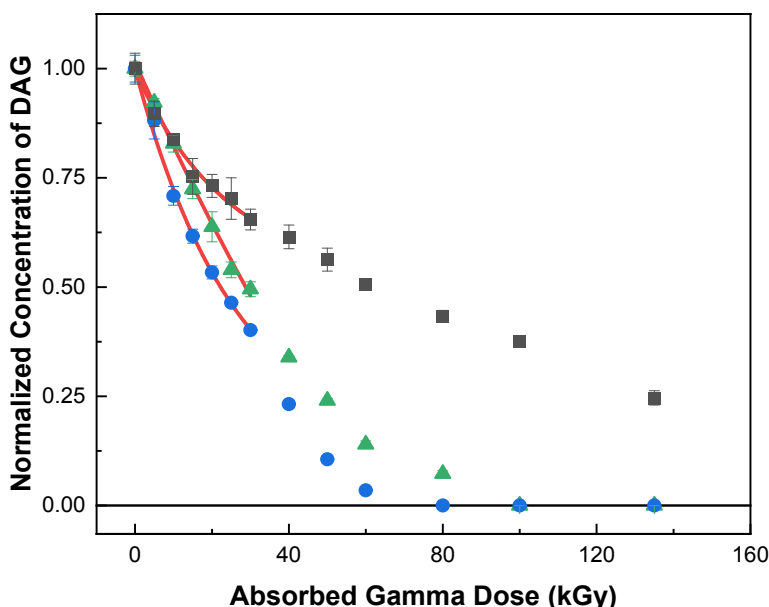


Figure 3. Normalized concentration of DAG as a function of absorbed dose from the gamma irradiation of: 50 mM DAG in water (■); 50 mM DAG in 2.0 M HNO_3 (●); and 100 mM DAG in 2.0 M HNO_3 :1.5 M DEHiBA/*n*-dodecane (▲). Solid lines are first-order exponential fits to data for dose constant calculation. Non-normalized DAG concentration data given in **SI Figure S4**.

For all three investigated systems, the irradiation of DAG promoted its destruction, affording dose constants (*d*-values) of up to $-31 \times 10^{-3} \text{ kGy}^{-1}$, as summarized in **Table 2**.

Table 2. Summary of calculated dose constant values for the gamma irradiation of DAG in various solvents and solvent systems.

Solvent system	<i>d</i> -value (10^{-3} kGy^{-1} , $R^2 = 0.99$)
H_2O	-9.54 ± 0.31
2.0 M HNO_3	-30.70 ± 0.88
2.0 M HNO_3 :DEHiBA/ <i>n</i> -dodecane	-24.60 ± 0.97

These degradation efficiencies are relatively high compared with other molecules considered for this redox-control role, such as AHA ($d \sim -(5.87 \pm 0.61) \times 10^{-3} \text{ kGy}^{-1}$).⁵⁶ Further, it is evident from

Figure 3 and the range of d -values in **Table 2** that the rate of DAG radiolysis is very dependent upon solution composition, and that it was completely degraded within 100 kGy of absorbed gamma dose in systems containing 2.0 M HNO_3 . These observed changes in the rate of DAG radiolysis with solution composition are indicative of a reaction between DAG and HNO_2 , the dominant aqueous HNO_3 radiolysis product. Here we measured a rate coefficient of $k = 5480 \pm 85 \text{ M}^{-1} \text{ s}^{-1}$, the kinetic data for which is shown in **Figure 4**. This rate coefficient is consistent with the reactivity of DAG with HNO_2 reported by Levering,⁴⁵ where the addition of one equivalent of KNO_2 to a solution of DAG in dilute HNO_3 afforded an exothermic reaction accompanied by a sudden change in solution color from clear to bright orange and eventually yellow, highlighting the speed with which $\text{HNO}_2/\text{NO}_2^-$ ($\text{HNO}_2 \rightleftharpoons \text{NO}_2^- + \text{H}_{\text{aq}}^+$, $\text{pK}_a = 3.2$) reacts with the amine backbone of DAG.

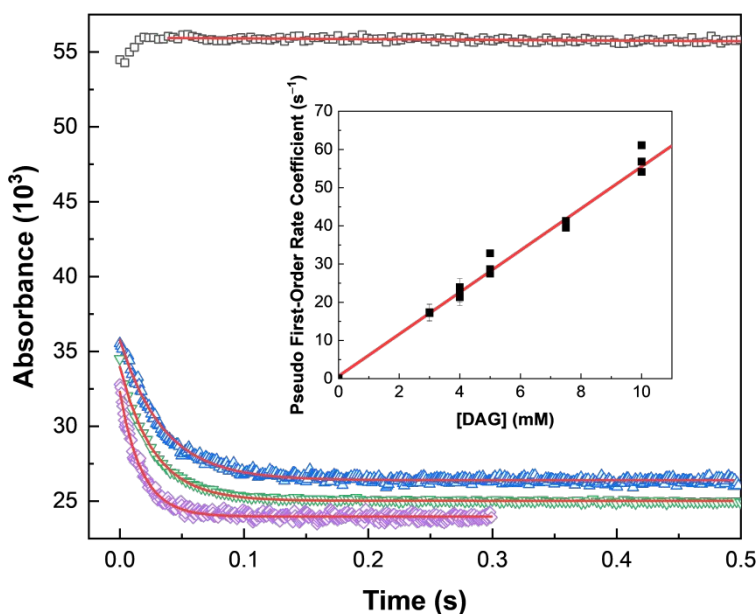


Figure 4. Stopped-flow kinetic data for the reaction of DAG with HNO_2 in 2.0 M HNO_3 at 25.0 °C: 5.0 mM HNO_2 (■) self-reaction; 5.0 mM DAG + 2.50 mM HNO_2 (●); 7.5 mM DAG + 2.50 mM HNO_2 (▲); and 5.0 mM DAG + 2.50 mM HNO_2 (▼). Solid lines are fitted pseudo-first-order exponential decays, corresponding to values of $k' = 0.04 \pm 0.05$, 22.29 ± 0.23 , 39.51 ± 0.39 , and $56.83 \pm 0.69 \text{ s}^{-1}$, respectively. *Inset:* Second-order determination for the reaction of DAG with HNO_2 in 2.0 M HNO_3 . Solid line is a weighted linear fit, corresponding to $k = 5480 \pm 85 \text{ M}^{-1} \text{ s}^{-1}$, $R^2 = 0.99$.

Although DAG was completely consumed within 160 kGy in the biphasic systems, higher gamma dose irradiations were also performed to determine whether the presence of DAG or its degradation products impacted the radiation chemistry of the organic phase. The concentration of DEHiBA as a function of absorbed gamma dose (corrected for the electron density of n -dodecane

relative to Fricke solution) from the irradiated biphasic DAG solvent system is shown in **Figure 5**. Within the investigated dose range, DEH*i*BA was found to degrade linearly with absorbed gamma dose, which is consistent with previous findings for the irradiation of DEH*i*BA under a variety of solvent system conditions.^{56,65}

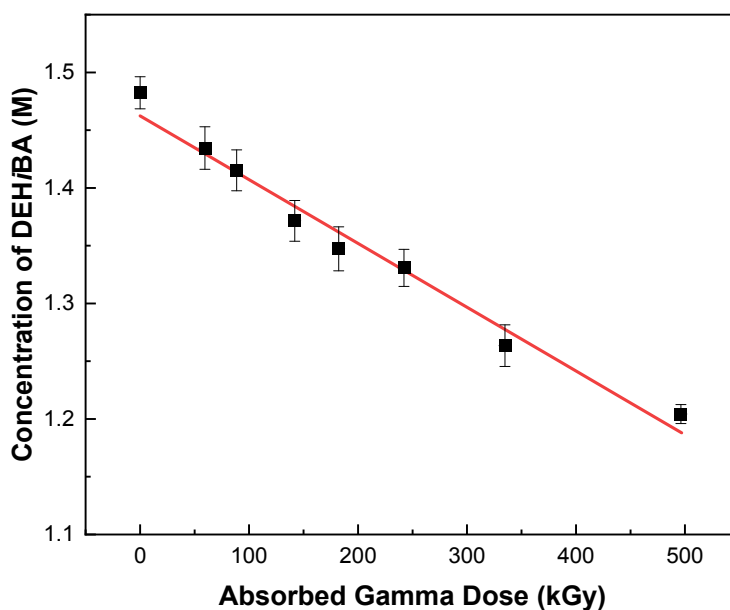


Figure 5. Concentration of DEH*i*BA as a function of absorbed gamma dose from the gamma irradiation of 100 mM DAG in 2.0 M HNO₃ contacted with 1.5 M DEH*i*BA/*n*-dodecane under ambient INL irradiator temperature conditions. Solid line is a weighted linear fit to data, affording $G(\text{DEH}_i\text{BA}) = -0.55 \pm 0.02 \mu\text{mol J}^{-1}$, $R^2 = 0.94$.

A linear fit to the data shown in **Figure 5** gave a G -value of $-0.55 \pm 0.02 \mu\text{mol J}^{-1}$ for the loss of DEH*i*BA, in excellent agreement with that reported by Drader *et al.* ($-0.53 \mu\text{mol J}^{-1}$) for the gamma irradiation of 1 M DEH*i*BA/*n*-dodecane contacted with an aqueous HNO₃ phase in the absence of DAG.⁶⁵ Our data clearly show that the presence of DAG and its degradation products have little effect on interfacial radiation chemistry under the investigated conditions, which is consistent with findings for the irradiation of DEH*i*BA in contact with an AHA containing aqueous HNO₃ phase.⁵⁶ That said, the organic phases developed a green hue, the intensity of which increased with absorbed gamma dose. This was not observed in our previous DEH*i*BA irradiations in the absence of DAG.⁵⁶

CONCLUSIONS

A foundational knowledge for the radiation robustness of DAG has been established in solutions and solvent systems of relevance to UNF reprocessing solvent systems. Reaction kinetic measurements for the suite of transient aqueous HNO₃ radiolysis radicals (e_{aq}⁻, H•, •OH, and NO₃•) with DAG indicate that the primary path for this molecules' radiation-induced degradation is via fast reaction with the oxidizing •OH ($k = (3.87 \pm 0.05) \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$) and NO₃• ($k = (2.19 \pm 0.03) \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$) radicals.

The steady-state gamma irradiation of DAG afforded its complete destruction within a few hundred kilogray, with its observed loss in water being much slower than in the investigated 2.0 M HNO₃ systems. This solution formulation dependence is attributed to an important thermal reaction between DAG and the major HNO₃ radiolysis product, HNO₂, which occurs with a relatively fast rate coefficient of $k = 5480 \pm 85 \text{ M}^{-1} \text{ s}^{-1}$ at 25.0 °C.

These steady-state and time-resolved findings suggest that the effectiveness of DAG as a transuranic and TcO₄⁻ ion redox control reagent will be limited by its competition with HNO₂ and scavenging of oxidizing radicals (•OH and NO₃•) from aqueous HNO₃ radiolysis. That said, beyond exhibiting little capacity to interfere with organic phase radiation chemistry, it is currently unclear as to what the impact of DAG degradation products, from both radiolysis and reduction processes, have upon overall process performance.

CONFLICTS OF INTEREST

There are no conflicts to declare.

ASSOCIATED CONTENT

The *Supplementary Information* contains additional chemical kinetic measurement data and non-normalized DAG concentrations vs. absorbed gamma dose data.

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