New Journal of Chemistry



# NJC

# Ligand-free Reductive Coupling of Aldehyde with 1,3-diene Using Sulfur-Modified Au-Supported Nickel Nanoparticle Catalyst

Journal:	New Journal of Chemistry
Manuscript ID	NJ-ART-01-2023-000354.R2
Article Type:	Paper
Date Submitted by the Author:	03-Mar-2023
Complete List of Authors:	Ohta, Ryousuke; Osaka University, Graduate School of Pharmaceutical Sciences SHIO, Yasunori; Osaka University, Graduate School of Pharmaceutical Sciences Akiyama, Toshiki; Osaka University, Graduate School of Pharmaceutical Sciences Yamada, Makito; Osaka University, Graduate School of Pharmaceutical Sciences Harada, Kazuo; Osaka University Graduate School and School of Pharmaceutical Sciences, Pharmaceutical Sciences; Osaka University Graduate School of Medicine Faculty of Medicine Division of Medicine, Legal Medicine Arisawa, Mitsuhiro; Osaka University, Graduate School of Pharmaceutical Sciences

SCHOLARONE<sup>™</sup> Manuscripts

8 9 10

11

12 13

14

15

16

24 25

26 27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43 44

45

46 47

48

49

50

51

52

53

54

55

56

57

58

# **Full Paper**

# Ligand-free Reductive Coupling of Aldehyde with 1,3-diene Using Sulfur-Modified Au-Supported Nickel Nanoparticle Catalyst

Ryosuke Ohta,#a Yasunori Shio, #a Toshiki Akiyama, a Makito Yamada, a Kazuo Haradaa and Mitsuhiro

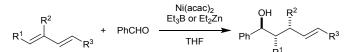
Received 00th January 20xx, Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

Ligand-free reductive coupling of aldehydes with 1,3-diene was successfully developed using the nickel nanoparticle catalyst SANi, Sulfur-modified Au-supported Nickel. Leakage of nickel species into the reaction solution is minimal. SANi can be used repeatedly and is an environmentally benign reaction.

Arisawa \*a

One attractive strategy for developing carbon-carbon bond forming reactions with conjugated dienes is the transition metal-catalysed reductive coupling of dienes with carbonyls, and several reactions have been developed.<sup>1</sup> For example, the groups of Mori<sup>2</sup>, Tamaru<sup>3</sup> and others<sup>4</sup> reported the nickelcatalysed reductive coupling of aldehydes with 1,3-dienes such as isoprene (Scheme 1). The Krische group reported the Rucatalysed regioselective formation of branched homoallylated alcohols by the allylation of carbonyls with diene under hydrogenation and hydrogen auto-transfer conditions.<sup>5</sup> Asymmetric reactions were also developed.<sup>6</sup> Because the products, homoallylated alcohols, are useful compounds as synthetic raw materials for functional materials, pharmaceuticals, and agrochemicals, as well as intermediates, the development of efficient synthetic methods is desirable.



**Scheme 1.** Previous report ; nickel-catalysed reductive coupling of aldehydes with 1,3-dienes.<sup>3</sup>

On the other hand, the commonly used homogeneous transition metal catalysts have the following 3 problems.

59 60

- 1. Transition metal catalysts are generally disposed of after one reaction even though they often use rare elements.<sup>7</sup>
- 2. Ligands and metal catalysts need to be removed from the products. In the synthesis of functional compounds rich in heteroatoms, metals may remain in the reaction system, which is a particular problem in the synthesis of pharmaceuticals.<sup>8</sup> Furthermore, the amount of metal residues in pharmaceuticals is legally regulated.<sup>9, 10</sup>
- In general, ligands are expensive, and many cannot be synthesized easily,<sup>11</sup> although some are commercially available.

These problems should be solved from the viewpoint of SDGs, and a variety of heterogenous catalysts have been developed.<sup>12</sup>

Metal nanoparticles<sup>13</sup> (NPs) are 1-100 nm diameter particles consisting of tens to thousands of metal atoms that exhibit different properties from bulk metals. As the particle size of the NPs decreases, the specific surface area per volume increases in inverse proportion to the particle size, and this particle size effect is known to result in significant differences in optical, catalytic, electrical and magnetic properties compared to bulk metals. To date, metal NP catalysts that take advantage of these NP properties have been used in a variety of fields. Among them, the solid-supported metal NP catalysts are easy to remove from the reaction system, which allows the catalysts to be reused. In addition, the amount of metal remaining in the reaction solution is lower than that of homogeneous metal catalysts, making them useful in pharmaceutical synthesis.

In recent years, the development of reactions using low-cost metal catalysts has become a necessity from an economic and elemental strategic point of view, and the development of inexpensive base metal NP catalysts such as Ni has become more active.<sup>14</sup> In 2017, Hajipour et al. reported the Heck reaction using Ni NP catalysts supported on silica.<sup>15</sup> This catalyst was able to be used for six repetitions, and the Ni leakage could be kept below 0.1 ppm. However, Ni NP-catalysed reductive coupling of aldehydes with 1,3-dienes has rarely been reported

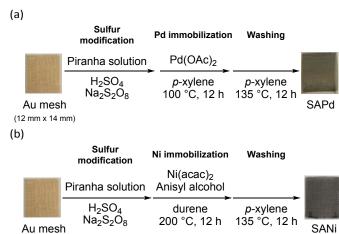
<sup>&</sup>lt;sup>a.</sup> Graduate School of Pharmaceutical Sciences, Osaka University, Suita, Osaka, 565-0871, Japan

<sup>[</sup>e-mail address: arisaw@phs.osaka-u.ac.jp]

<sup>&</sup>lt;sup>b. #.</sup> Both authors contributed equally.

Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/x0xx00000x

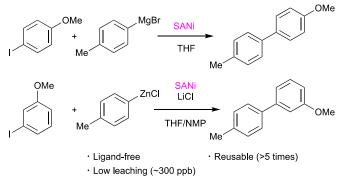
#### Journal Name



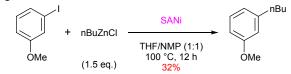
(12 mm x 14 mm)

Scheme 2. Preparation of SAPd (a) and SANi (b)

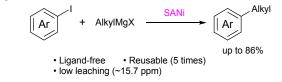
(a) Carbon(sp<sup>2</sup>)-carbon(sp<sup>2</sup>) bond forming Kumada coupling reaction and Negishi coupling reaction using SANi.



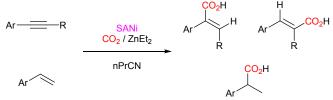
(b) Carbon(sp<sup>2</sup>)-carbon(sp<sup>3</sup>) bond forming Negishi coupling reaction using SANi.



(c) Carbon(sp<sup>2</sup>)-carbon(sp<sup>3</sup>) bond forming Kumada coupling reaction using SANi.



(d) Ligand-free carbon dioxide fixation reaction using SANi.



Scheme 3. Examples of reactions catalysed by SANi

and is a developing research area. We have successfully developed a Sulfur-modified Au-supported Palladium (SAPd) catalyst with highly active Pd NPs on the surface of a sulfur-modified gold, 100 mesh (Scheme 2a).<sup>16</sup> We have also successfully prepared a Sulfur-modified Au-supported Nickel (SANi) catalyst, (Scheme 2b).<sup>17</sup> The key to the preparation of SANi was the addition of 4-methoxybenzyl alcohol as an organic reducing agent during the loading of Ni. In addition, durene (1,2,4,5-tetramethylbenzene) was used as a solvent because a higher temperature was required for the nanoparticulation of Ni.

The surface structure of SANi was analyzed by X-ray Absorption Fine Structure (XAFS) and found to be loaded with Ni(0) NPs with a particle size of about 3 nm. The surface structure of SANi was also analyzed in detail by Transmission Electron Microscopy (TEM). About 3 nm sized Ni NPs are supported and stabilized by the self-assembly of sulfate ions and a durene polymer, similar to SAPd.<sup>18</sup>

Furthermore, SANi shows high catalytic activity in the Kumada and Negishi coupling reactions without the use of ligands and can be used repeatedly for more than five times (Scheme 3a-c).<sup>17</sup> In these reactions, heterogeneous catalyst SANi shows unique characteristics; we speculate that just a tiny amount of Ni(0) NPs leave from the SANi surface and efficiently work as actual active species in these coupling reactions. SANi is likely used as a reservoir to give a minimum amount of Ni(0) NPs for the reaction. It has also been reported that SANi can be applied to the immobilization reaction of carbon dioxide on alkenes and alkynes (Scheme 3d).<sup>19</sup>

Here, we report the unprecedented Ni NP-catalysed reductive coupling of aldehydes with 1,3-dienes. We used SANi as Ni NP.

**Table 1.** Reductive coupling of aldehydes with 1,3-dienes using

 SANi; optimization of reaction conditions.

$\frown$	сно	<mark>SANi</mark> Et <sub>2</sub> Zn (x eq.)		
$\bigcup$	+	THF (y mL) temp. (°C), 24 h		~ ~
<b>1a</b> (0.28 r	mmol) 2a (4.0 eq.)			3aa
entry	Et₂Zn (x eq.)	THF (y mL)	Temp (	Yield
			°C)	(%)
1	2.4	1.25	80	50
2	2.4	1.25	60	33
3	2.4	1.25	100	49
4	1.2	1.25	80	39
5	3.6	1.25	80	39
6	2.4	2.5	80	50
7	2.4	0.63	80	50
<b>8</b> <sup>a</sup>	2.4	1.25	80	32
9 <sup>b</sup>	2.4	1.25	80	<50
10 <sup>c</sup>	2.4	0.63	80	66
11 <sup>d</sup>	2.4	1.25	80	0

<sup>a</sup> Et<sub>2</sub>Zn was added by dropwise manner (5 min.). <sup>b</sup> 8 equivalent of **2a** was used. <sup>c</sup> Half scale (0.14 mmol). <sup>d</sup> Without SANi.

First, SANi was added to a THF solution of 0.28 mmol of aldehyde **1a**, 4 equivalents of isoprene (**2a**), and 2.4 equivalents of  $Et_2Zn$  and heated at 80 °C for 24 h. Only the 1,3-anti form of 1-cyclohexyl-3-metyl-4-pentenol (**3aa**) was obtained with a 50% yield. Therefore, in entries 2 and 3, the reaction temperature, in entries 4 and 5, the equivalent amount of  $Et_2Zn$ , in entries 6

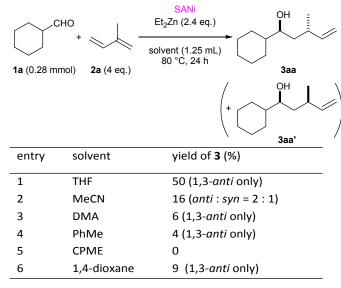
2 | J. Name., 2012, 00, 1-3

This journal is © The Royal Society of Chemistry 20xx

#### Journal Name

and 7, the concentration of the reaction, were examined, respectively, and the results were similar to or lower than those of entry 1. Then, in entry 8, the condition of gradually dropping Et<sub>2</sub>Zn, in entry 9, the condition of increasing the equivalent amount of **2a** to 8 equivalents, and in entry 10, the condition of reducing the amount of **1a** by half to 0.14 mmol, were examined, respectively. The results showed that in the case of entry 10, the objective **3aa** was obtained with a 66% yield. Entry 11 also confirmed that this reaction does not proceed without SANi. No compounds of note other than the starting materials and products were observed during the above experiment.

**Table 2.** Reductive coupling of aldehydes with 1,3- dienes using SANi; solvent effect.



#### COMMUNICATION

Next, the solvent effect was examined using the conditions of entry 1 in Table 1. All of the solvents shown in Table 2 resulted in lower yields of the product than when THF was used. On the other hand, the 1,3-syn form, (3aa'), was obtained in a 2:1 ratio only with acetonitrile, but due to the low yield, we did not study this in any further detail. Based on the above results, THF in entry 1 was selected as the optimal solvent. We then decided to examine the range of substrate adaptations under the conditions of entry 10 in Table 1 (Table 3). First, we examined aldehydes. In Entry 2, using benzaldehyde (1b) as the aldehyde, the target compound **3ba** was isolated with a high yield of 76%, both regio- and stereoselectively. In Entry 3, an aliphatic aldehyde 1c, was converted to 3ca, albeit with a low yield. In entries 4,5,6,7,8, we used other aromatic aldehydes, which were converted to the corresponding products in 75, 89, 44, 45, and 30 % yields, respectively. We also fixed the aldehyde to 1b and studied the diene. In entry 9, an isoprene derivative with methyl at the reaction point also gave the target compound with a good yield, but a 1,2-syn stereoisomer was produced. It is possible to use a diene such as 2c. 2d. 2e. 2f vielding the corresponding products **3bc**, **3bd**, **3be**, **3bf** (entries 10, 11, 12, 13). Entry 14 also showed that cyclic 1,3-diene could be used as a substrate. The results of entry 15 indicate that the structure of 1,3-diene is important. The stereoselectivity of these reactions may also be determined by the electron density of the terminal carbon of the diene.

#### COMMUNICATION

Journal Name

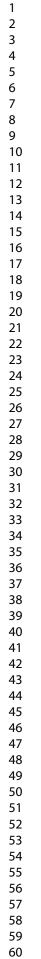


Table 3.	. Reductive coupling		lienes using SANi; substrate scope.
		SANi Et <sub>2</sub> Zn (2.4 eq.)	OH R <sup>1</sup>
	RCHO +	diene THF (0.6 mL) 80 °C, 24 h	$\rightarrow R^{-1}$
	<b>1</b> (0.14 mmol)	<b>2</b> (4.0 eq.)	3
entry	<b>1</b> (R =)	2	yield of <b>3</b> (%) <sup>a</sup>
1	1a	2a	<b>3aa</b> (66) (1,3- <i>anti</i> only) OH =
	СНО		
2	1b	2a	<b>3ba</b> (76) (1,3- <i>anti</i> only)
	СНО		OH III
3	1c	2a	<b>3ca</b> (29) (1,3- <i>anti</i> only)
	СНО		OH III
4	1d	2a	<b>3da</b> (75) (1,3- <i>anti</i> only)
	НОСНО		HO
5	1e	2a	<b>3ea</b> (89) (1,3- <i>anti</i> only)
	Мео		OH
6	1f	2a	<b>3fa</b> (44) (1,3- <i>anti</i> only)
	F CHO		PH I
7	1g	2a	<b>3ga</b> (45) (1,3- <i>anti</i> only)
	F <sub>3</sub> C CHO		F <sub>3</sub> C
8	1h	2a	<b>3ha</b> (30) (1,3- <i>anti</i> : <i>syn</i> = 5 : 1)
	СНО		
9	1b	<b>2b</b> ( <i>cis</i> : <i>trans</i> = 1:2)	<b>3bb</b> (63) (1,3- <i>anti</i> only, 1,2- <i>anti</i> : <i>syn</i> = 3 : 1)

This journal is  $\ensuremath{\mathbb{C}}$  The Royal Society of Chemistry 20xx

43

44

45

46

47

48

49

50

51

52

53

54

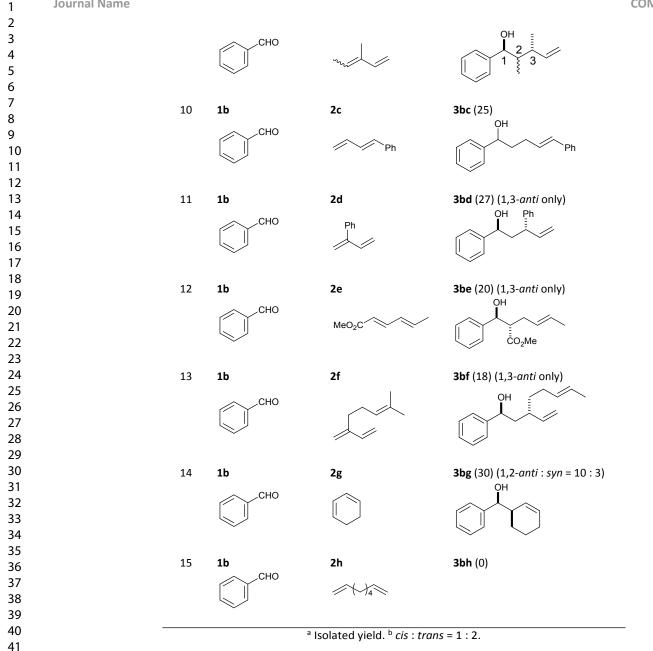
55

56

57

58

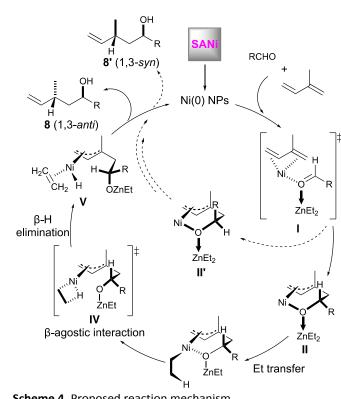
59 60 Journal Name



Next, the reaction mechanism is discussed. From the substrate generality, we assume that the reaction is basically the same as when using homogeneous Ni catalysts.<sup>3f</sup> That is, oxidative cyclization proceeds via transition state I, which consists of an aldehyde with the Et<sub>2</sub>Zn coordination, a diene, and Ni(0) NPs. The diene pushes electrons to the aldehyde on the one hand and receives electrons from Ni on the other. These two actions may be the reason why both electron-rich and electron-poor dienes are allowed in this reaction. In addition, the structure of the  $\pi$ -allyl complex in intermediate II may make it difficult to allow dienes that are sterically crowded with methyl groups. The ethyl group then rearranges to form intermediate III, the  $\beta$ -agostic interaction forms transition state IV, and  $\beta$ -hydrogen elimination forms intermediate V, after which the target product **3** is formed.

Using the optimum conditions, three sheets of SANi were subjected to the reductive coupling of 1b with 2a shown in Table 4 five times and the desired couplings were obtained with high yields in all cases. SANi was added to a THF solution of 0.14mmol of aldehyde 1b and the whole was heated at 80 °C for 6 h, After SANi was removed from the solution, 4 equivalents of isoprene (2a), and 2.4 equivalents of Et<sub>2</sub>Zn were added to to the solution, and the whole was heated at 80 °C for 6 h. The amount of Ni remaining in the reaction solutions was measured by inductively coupled plasma mass spectrometry (ICP-MS). It was revealed that the leaching amount of Ni was 5-23 µg, which is 0.7-3% of the total amount of Ni on SANi,<sup>17, 20, 21</sup> and the concentration of Ni in the reaction mixture was 6.01-29.5 ppm. These indicate that just a few mmol% of Ni species surprisingly catalyzed this reaction, while a few mol% of Ni species are usually employed in homogeneous reactions. We speculate that the actual active Ni species in this reaction could be the tiny amount of leached soluble Ni(0), ~3 nm, species from SANi.<sup>22,</sup> <sup>23, 24, 25</sup> It should be noted that SANi is handled in the air without any loss in catalytic activities, while homogeneous Ni catalysts are usually unstable and should be handled in inert conditions.<sup>26</sup>

#### Journal Name



Scheme 4. Proposed reaction mechanism.

Table 4. Reductive coupling of 1b with 2a using SANi (repeated use) and the Ni leakage in the reaction solution.

	O SAN H THF (0.6 80 °C, '	mL) <b>2a</b> (4.0 g 6 h Et <sub>2</sub> Zn (2.4	4 eq.)	OH
<b>1b</b> (0.14 n	nmol)	80 °C,	6 h	3ba
Run	yield of <b>3ba</b>	released Ni	mmol%ª	ppmª
	(%) <sup>a,b</sup>	(µg)ª		
1 <sup>st</sup>	74	23±6.9	2.87	29.5
2 <sup>nd</sup>	62	13±1.2	1.61	16.5
3rd	64	13±10.1	1.61	16.6
4th	65	10±4	1.27	13.1
5th	56	5±1.5	0.58	6.01
a <b>Th</b> a a		anto of societio	- hcc Mc	:

<sup>a</sup> The average of three sets of reaction. <sup>b</sup> GC-MS yield.

In summary, we developed a regio- and stereoselective homoallylation reaction of aldehydes with 1,3-dienes using a Ni NP catalyst, SANi, prepared by our original method. The reaction proceeded ligand-free and afforded homoallylated alcohols in a regioselective and 1,3-anti selective manner. SANi can be used repeatedly, and the amount of Ni leakage in the reaction solution was minimal. These results provide valuable information for considering the structure and fabrication of metal NP catalysts.

This study was partially supported by JST, CREST Grant Number JP JPMJCR20R1, Japan, by a Grant-in-Aid from JSPS KAKENHI (Grant No. JP 15KT0063), by Platform Project for Supporting Drug Discovery and Life Science Research (Basis for Supporting Innovative Drug Discovery and Life Science Research (BINDS)) from AMED under Grant Number JP22ama121054, by

Cooperative Research Program of "Network Joint Research Center for Materials and Devices" from the Ministry of Education, Culture, Sports, Science and Technology (MEXT)

## Conflicts of interest

There are no conflicts to declare.

# Author Contributions

Ryosuke Ohta: Data curation, Formal analysis, Investigation, Methodology, Writing - original draft, Writing - review & editing. Yasunori Shio: Data curation, Formal analysis, Investigation, Methodology. Mitsuhiro Arisawa: Conceptualization, Data curation, Formal analysis, Funding acquisition, Investigation, Methodology, Project administration, Supervision, Writing - original draft, Writing review & editing. All author contributed to Data curation, Formal analysis, Investigation.

## Acknowledgement

This study was partially supported by JST, CREST Grant Number JP JPMJCR20R1, Japan, by a Grant-in-Aid from JSPS KAKENHI (Grant No. JP 15KT0063), by Platform Project for Supporting Drug Discovery and Life Science Research (Basis for Supporting Innovative Drug Discovery and Life Science Research (BINDS)) from AMED under Grant Number JP22ama121054, by Cooperative Research Program of "Network Joint Research Center for Materials and Devices" from the Ministry of Edu- cation, Culture, Sports, Science and Technology (MEXT).

### Notes and references

- 1 a) Modern Organonickel Chemistry; Y. Tamaru, Ed.; Wiley-VCH: Weinheim, 2005; b) Metal Catalyzed Reductive C-C Bond Formation; M. J. Krische, Ed.; Topics in Current Chemistry; Springer-Verlag: Berlin, Heidelberg, 2007; Vol. 279
- a) Y. Sato, M. Takimoto, K. Hayashi, T. Katsuhara, K. Takagi, M. 2 Mori, J. Am. Chem. Soc., 1994, 116, 9771-9772; b) M. Takimoto, Y. Hiraga, Y. Sato, M. Mori, Tetrahedron Lett. 1998, 39, 4543-4546; c) Y. Sato, M. Takimoto, M. Mori, J. Am. Chem. Soc., 2000, 122, 1624-1634.
- 3 a) M. Kimura, A. Ezoe, K. Shibata, Y. Tamaru, J. Am. Chem. Soc., 1998, 120, 4033-4034; b) M. Kimura, H. Fujimatsu, A. Ezoe, K. Shibata, M. Shimizu, S. Matsumoto, Y. Tamaru, Angew. Chem., Int. Ed., 1999, 38, 397-400; c) K. Shibata, M. Kimura, M. Shimizu, Y. Tamaru, Org. Lett., 2001, 3, 2181-2183; d) M. Kimura, A. Ezoe, S. Tanaka, Y. Tamaru, Angew. Chem., Int. Ed. 2001, 40, 3600-3602; e) M. Kimura, A. Miyachi, K. Kojima, S. Tanaka, Y. Tamaru, J. Am. Chem. Soc., 2004, 126, 14360-14361; f) M. Kimura, A. Ezoe, M. Mori, K. Iwata, Y. Tamaru, J. Am. Chem. Soc., 2006, 128, 8559-8568.
- 4 a) L. Yang, W. Shang, L. Zhang, X. Zhang, Org. Lett., 2022, 24, 7763-7768; b) Y. Li, G. Chen, S. Shi, Org. Lett., 2021, 23, 2571-2577; c) C. Wang, Y. Zhang, S. Wang, B. Chen, Y. Li, H. Ni, Y. Gao, P. Hu, B. Wang, P. Cao, Org. Lett., 2021, 23, 535-541; d) Y. Li, W. Li, Z. Gu, J. Chen, J. Xia, ACS Catal., 2020, 10, 1528-1534; e) T. Q. Davies, J. Y. Kim, A. Fürstner, J. Am.

1	Joι	urnal Name
2 3 4		Chem. Soc., Y. Li, T. Su,
5 6	5	BQ. Wang a) HY. Jang
7		<i>Ed.</i> , 2003, <b>4</b> J. Krische, <i>C</i> F. Bower, N
8 9		6339; d) T. Soc.,
10 11	6	a) T. Q. Dav Chem. Soc.,
12 13		A. Kobayasł 1231; c) Y. Y Q. L. Zhou, .
14 15		Sato, Y. Hin Lett., 2007,
16 17	7 8	L. Yin, J. Lie C. E. Garret
18 19	9	The Interna Requiremen Use (ICH). In
20 21	10	
22 23		Products fo Ref. EMEA/
24 25	11	2008 a) A. L. Clev <i>Rev.,</i> 2020,
26 27	12	Adv. Synth. a) G. D. Car
28 29		<i>Lett.,</i> 2022, Wu, K. Liu, Johnson, F.
30 31	13	2022, a) M. More
32 33		638-643; b) Gawande, C
34 35		N. Erathodi 1837; d) K. Nasrollahza
36 37	14	ACS Appl. N a) S. Bhakta
38 39		D. Wang, D Yurino, Y. U Tsurugi, K. S
40 41	15	<b>54</b> , 14437-1 A. R. Hajipo
42 43	16	a) N. Hoshiy Shuto, M. A b) N. Hoshiy
44 45		<b>353,</b> 743-74 M. Arisawa
46 47		Al-Amin, S. M. Yokoyan Arisawa, J.
48 49		M. Arisawa Synth. Cata
50 51		N. Hoshiya, Shuto, M. A Saito, T. Tar
52 53		Green Chen S. Shuto, A.
54 55		2119-2124; Matsuda, H
56 57		7432-7436; Kogami S

*Chem. Soc.*, 2022, **144**, 18817-18822; f) Y.-Q. Qi, S. Liu, Y. Xu, Y. Li, T. Su, H. -L. Ni, Y. Gao, W. Yu, P. Cao, P. Hu, K. -Q. Zhao, B. -Q. Wang, B. Chen, *Org. Lett.*, 2022, **24**, 5023-5028.

- 5 a) H.-Y. Jang, R. Huddleston, M. J. Krische, Angew. Chem., Int. Ed., 2003, 42, 4074-4077; b) J. F. Bower, R. I. Patman, M. J. Krische, Org. Lett., 2008, 10, 1033-1035; c) F. Shibahara, J. F. Bower, M. J. Krische, J. Am. Chem. Soc., 2008, 130, 6338-6339; d) T. Smejkal, H. Han, B. Breit, M. J. Krische, J. Am. Chem. Soc., 2009, 131, 10366-10367.
- a) T. Q. Davies, J. J. Murphy, M. Dousset, A. Fürstner. J. Am.
   Chem. Soc., 2021, 143, 13489-13494; b) N. Saito,
   A. Kobayashi, Y. Sato, Angew. Chem., Int. Ed., 2012, 51, 1228-1231; c) Y. Yang, S. F. Zhu, H. F. Duan, C. Y. Zhou, L. X. Wang,
   Q. L. Zhou, J. Am. Chem. Soc., 2007, 129, 2248-2249; d) Y.
   Sato, Y. Hinata, R. Seki, Y. Oonishi, N. Saito, Org.
   Lett., 2007, 9, 5597-5599.
- 7 L. Yin, J. Liebscher, *Chem. Rev.*, 2007, **107**, 133-173.
- 8 C. E. Garrett, K. Prasad, Adv. Synth. Catal., 2004, 346, 889-900.
- 9 The International Conference on Harmonization of Technical Requirements for Registration of Pharmaceuticals for Human Use (ICH). ICH Q3D Elemental Impurities, Step 2b version
- 10 Guidelines on the Specification Limits for Residues of Metal Catalyst or Metal Reagents. Committee for Medicinal Products for Human Use, European Medicines Agency, Doc Ref. EMEA/CHMP/SWP/4446/2000, London, 21 February 2008
- 11 a) A. L. Clevenger, R. M. Stolley, J. Aderibigbe, J. Louie, Chem. Rev., 2020, **120**, 6124–6196; b) T. Schlatzer, R. Breinbauer, Adv. Synth. Catal., 2021, **363**, 668-687.
- 12 a) G. D. Carmine, D. Ragno, A. Massi, C. D'Agostino, *Org. Lett.*, 2022, **13**, 4927-4931; b) W. Jing, H. Shen, R. Qin, Q.
  Wu, K. Liu, N. Zheng, *Chem. Rev.*, 2022, ; c) J. S. Bates, M. R.
  Johnson, F. Khamespanah, T. W. Root, S. S. Stahl, *Chem. Rev.*, 2022,
- 13 a) M. Moreno-Manas, R. Pleixats, Acc. Chem Res., 2003, 36, 638-643; b) R. K. Sharma, S. Sharma, S. Dutta, R. Zboril, M. B. Gawande, Green. Chem., 2015, 17, 3207-3230; c) L. L. Chng, N. Erathodiyil, J. Y. Ying, Acc. Chem. Res., 2013, 46, 1825-1837; d) K. Hong, M. Sajjadi, J. M. Suh, K. Zhang, M. Nasrollahzadeh, H. W. Jang, R. S. Varma, M. Shokouhimehr, ACS Appl. Nano Mater., 2020, 3, 2070-2103.
- 14 a) S. Bhakta, T. Ghosh, *ChemCatChem*, 2021, 13, 828-835; b)
   D. Wang, D. Astruc, *Chem. Soc. Rev.*, 2017, 46, 816-854; c) T.
   Yurino, Y. Ueda, Y. Shimizu, S. Tanaka, H. Nishiyama, H.
   Tsurugi, K. Sato, K. Mashima, *Angew. Chem., Int. Ed.*, 2015, 54, 14437-14441.
  - 15 A. R. Hajipour, P. Abolfathi, *Catal. Lett.*, 2017, **147**, 188-195.
- N. Hoshiya, M. Shimoda, H. Yoshikawa, Y. Yamashita, S. uto, M. Arisawa, J. Am. Chem. Soc., 2010, 132, 7270-7272; N. Hoshiya, S. Shuto, M. Arisawa, Adv. Synth. Catal., 2011, **i3,** 743-748; c) M. Al-Amin, T. Honma, N. Hoshiya, S. Shuto, . Arisawa, Adv. Synth. Catal., 2012, 354, 1061-1068; d) M. -Amin, S. Arai, N. Hoshiya, T. Honma, Y. Tamenori, T. Sato, . Yokoyama, A. Ishii, M. Takeuchi, T. Maruko, S. Shuto, M. isawa, J. Org. Chem., 2013, 78, 7575-7581; e) M. Al-Amin, . Arisawa, S. Shuto, Y. Ano, M. Tobisu, N. Chatani, Adv. nth. Catal., 2014, **356,** 1631-1637; f) K. Takagi, M. Al-Amin, Hoshiya, J. Wouters, H. Sugimoto, Y. Shiro, H. Fukuda, S. uto, M. Arisawa, J. Org. Chem., 2014, 79, 6366-6372; g) N. ito, T. Taniguchi, N. Hoshiya, S. Shuto, M. Arisawa. Y. Sato, reen Chem., 2015, **17,** 2358-2361; h) K. Takagi, H. Fukuda, Shuto, A. Otaka, M. Arisawa, Adv. Synth. Catal., 2015, 357, 19-2124; i) K. Urakawa, M. Sumitomo, M. Arisawa, M. atsuda, H. Ishikawa, Angew. Chem., Int. Ed., 2016, 55, 32-7436; j) M. Arisawa, T. Sato, N. Hoshiya, M. Al.-Amin, Y. Kogami, S. Shuto, ACS Comb. Sci., 2014, 16, 215-220; k) M. 57 Arisawa, M. Al-Amin, T. Honma, Y. Tamenori, S. Arai, N. 58 Hoshiya, T. Sato, M. Yokoyama, A. Ishii, T. Takeguchi, T. 59

Muyazaki, M. Takeuchi, T. Maruko, S. Shuto, *RSC Adv.*, 2015, 5, 676-683.

- 17 N. Hoshiya, K. Fujiki, T. Taniguchi, T. Honma, Y. Tamenori, M. Xiao, N. Saito, M. Yokoyama, A. Ishii, H. Fujioka, S. Shuto, Y. Sato, M. Arisawa, *Adv. Synth. Catal.*, 2016, **358**, 2449-2459.
- 18 R. Ohta, Y. Shio, T. Akiyama, M. Yamada, S. Shimoda, K. Harada, M. Sako, J.-y. Hasegawa, M. Arisawa, Asian J. Org. Chem., 2022, e202200229.
- T. Taniguchi, N. Saito, R. Doi, A. Kimoto, N. Hoshiya, K. Fujiki, S. Shuto, H. Fujioka, M. Arisawa, Y. Sato, *Chem. Lett.*, 2019, 48, 1406-1409.
- 20 ICP-MS analysis showed that 716 μg and 684 μg (the average of three samples) of Ni were immobilized on SANi, before and after the reaction (5 times).
- 21 Au mesh is recyclable. Once used SANi is washed with HCl, we can use it as normal Au mesh.
- 22 Valence of the leached Ni spaces in the reaction mixture was analysed by XAFS. However, we could not get any information, because the amount of Ni was too trace.
- 23 The yield decreases when the catalyst is recycled. Some Ni leaches more easily whilst some is more difficult.
- 24 The leaching decreases when the catalyst is recycled. A plausible explanation is that SANi contains a wide array of Ni NP environments and some are more likely to leach than others.
- 25 There is no direct quantitative link between yield and leaching. See notes 23 and 24.
- 26 Recently, air stable Ni catalysts are reported. See reference 4e.