



Cite this: *Mater. Adv.*, 2020,
1, 1675

Acrylate–gelatin–carbonated hydroxyapatite (cHAP) composites for dental bone-tissue applications

Ricardas Golubevas,^a Zivile Stankeviciute,^a Aleksej Zarkov,^a Raimundas Golubevas,^b Lars Hansson,^c Rimantas Raudonis,^a Aivaras Kareiva^a and Edita Garskaite^{id}★^{ad}

Various types of scaffolds made of synthetic polymers have been widely studied for bone-tissue applications due to their mechanical strength, biocompatibility and biodegradability, but the hydrophobic nature of synthetic polymers and frequent absence of pores within the scaffolds inhibit cellular attachment, infiltration, and tissue ingrowth. In this study, multi-composite scaffolds composed of dipentaerythritol hexa-acrylate (DPHA), ethylene glycol dimethacrylate (EGDMA), gelatin, and carbonated hydroxyapatite (cHAP) have been made. Percentage ratio of polymer matrix to gelatin was varied 50/50, 75/25, and 95/5 to change the porosity of the resultant scaffolds. The structure, crystallinity, and phase composition of the cHAP were confirmed by FTIR, Raman, XRD and Rietveld analyses, TG/DSC was used to evaluate the distribution of ceramics within the polymer matrix, and FTIR-ATR was used to confirm the molecular structure of composites. SEM/EDS analysis of the scaffolds revealed cavities and irregularities in the surface, and that cHAP was indistinctly exposed on the composite surface, computed tomography (CT) was used to estimate the density and homogeneity of the scaffolds, and the cHAP distribution within the scaffolds was evaluated by conventional radiography. The hydrophilicity of the multi-composite scaffolds was investigated using an aqueous solution of methylene blue dye which showed that the acrylate(75%)–gelatin(25%)–cHAP composite had the highest hydrophilicity. The results suggest that acrylate–gelatin–cHAP scaffolds have a potential for bone-tissue engineering.

Received 10th July 2020,
Accepted 24th August 2020

DOI: 10.1039/d0ma00498g

rsc.li/materials-advances

1. Introduction

With a growing world population, bone defects resulting from trauma, disease, or surgery are a significant worldwide problem. The global market of dental bone grafts and substitutes is projected to reach USD 1.0 billion by 2026, and 82 countries across the world are anticipated to have more than 20% of their populations in the elderly category by 2050,¹ and the global demand for bone grafts will be exceedingly high.

The material used as a bone scaffold must satisfy a number of requirements, including biocompatibility, biodegradation with negligible toxicity, appropriate porosity, and mechanical properties, and the ability to integrate with biological molecules

or cells to regenerate tissue.^{2–7} Currently due to clinical predictability, the autologous bone or autograft is regarded as the “gold standard” for bone defect repair, but complications such as limited supply and donor-site morbidity are stimulating the development of bone substitutes of biological and synthetic origin.^{8–12}

Scaffolds made of synthetic polymers have been studied for bone-tissue engineering applications as they are able to produce materials that exhibit both toughness and plasticity, the most commonly used synthetic polymers are polylactic acid (PLA), polyglycolic acid (PGA), copolymers of PLA and PGA, polycaprolactone, and polymethylmethacrylate (PMMA).^{13–20} Due to their different mechanical properties and degradation rates, as well as the absence of *osteoconductivity* (supporting bone growth and encouraging the ingrowth of surrounding bone), the synergistic combination of calcium phosphate (CaP) as an osteoconductive bioabsorbable ceramic in a polymeric matrix has been explored.^{21–23} These inorganic–organic hybrids possess an advantage over single components as their interactions at a molecular level can provide interdependent properties while acting as a single-phase material.

The most frequently investigated synthetic CaPs are hydroxyapatite (HAP), calcium-deficient hydroxyapatite (CDHA), tricalcium

^a Institute of Chemistry, Faculty of Chemistry and Geosciences, Vilnius University, Naugarduko 24, Vilnius LT-03225, Lithuania

^b Private Dental Clinic RG Clinic, Kalvariju 137D-5, Vilnius LT-08221, Lithuania

^c Department of Ocean Operations and Civil Engineering, Faculty of Engineering, Norwegian University of Science and Technology, Larsgårdsvegen 2, 6025 Ålesund, Norway

^d Wood Science and Engineering, Department of Engineering Sciences and Mathematics, Luleå University of Technology, Forskargatan 1, SE-931 87 Skellefteå, Sweden.
E-mail: edita.garskaite@ltu.se; Tel: +46-72-2332094

In the present work, we describe the fabrication of multi-composite scaffolds consisting of DPHA/EGDMA, cHAP and

The monomers DPHA and EGDMA were first mechanically mixed in a beaker (weight ratio of DPHA:EGDMA 4:1). Gelatin, a biopolymer used as a porosity agent, was then added to the mixture and further mixed until a homogeneous composite mixture was obtained. The weight ratios of DPHA-EGDMA:gelatin were 50:50 (10 g:10 g), 75:25 (15 g:5 g) and 95:5 (19 g:1 g) and these are designated as Mix-1, Mix-2 and Mix-3, respectively. cHAP powders heated at 800 °C were then introduced into the mixtures as a filler. The Mix-1 mixture exhibited a low viscosity and a larger amount of cHAP therefore was added (weight ratios

Mater. Adv., 2020, 1, 1675–1684 | 1677



Fig. 1 FT-IR spectrum (a) and XRD pattern (b) of cHAP powders calcined at 800 °C.



Fig. 2 Rietveld fit to cHAP powders XRD data. Experimental (○) and calculated (—) patterns are shown along with the difference curve (—) and (|) Bragg positions.

alters the nanoscale surface structure, increasing the surface area and surface wettability of the scaffold, offering favourable conditions for cell adhesion.

The FT-IR spectrum of cHAP calcined at 800 °C also shown in Fig. 1 shows the characteristic bands of phosphate (PO_4^{3-}) and carbonate (CO_3^{2-}) groups. The absorption bands between 1200 and 900 cm^{-1} are due to the triple degenerated asymmetric stretching mode ν_3 , and the symmetric stretching mode ν_1 of the P–O bonds, while bands between 630 and 450 cm^{-1} are due to the triple degenerated bending mode ν_4 of the O–P–O of apatitic PO_4^{3-} groups. Bands in the 1550–1360 cm^{-1} region are characteristic of CO_3^{2-} groups in the cHAP.^{57,60} The band at 875 cm^{-1} can be attributed to the CO_3^{2-} group substituted for the PO_4^{3-} group (type B carbonate apatite).⁶¹ Two distinctive

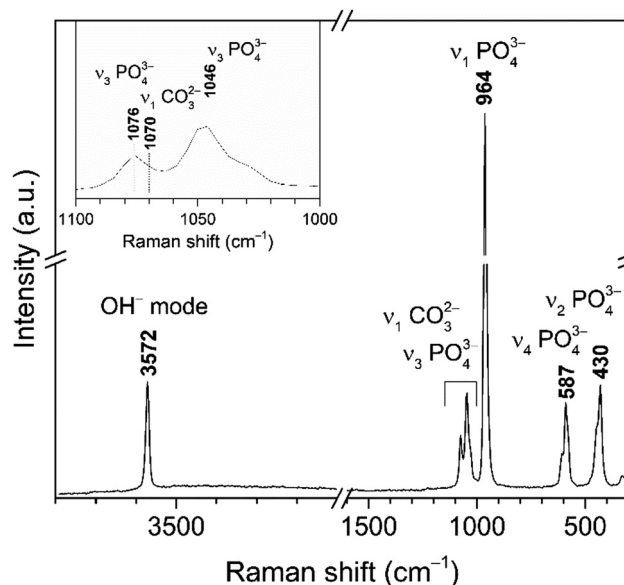


Fig. 3 Raman spectrum of cHAP powders calcined at 800 °C (inset: enlarged spectrum region of overlapping bands assigned to PO_4^{3-} and CO_3^{2-} modes).

peaks observed at 3571 and 630 cm^{-1} were assigned to the stretching mode ν_s and vibrational mode ν_L respectively of the structural hydroxyl anion (OH^-) in cHAP. Carbonate ions can substitute a hydroxide (OH^-) or phosphate (PO_4^{3-}) group in the HAP ($\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$) crystal lattice, leading respectively to A- or B-type carbonated apatites. Biological apatite is considered to be an AB carbonate-substituted apatite.²⁸ Studies have shown that cHAP is more soluble *in vivo* than pure HAP,^{27,61} that it promote cell proliferation,⁶² and that it is therefore likely to lead to an increase in the biological response of the bone mineral while in contact with a cHAP-based scaffold.

Raman spectrum of cHAP powders annealed at 800 °C is presented in Fig. 3. Characteristic vibrations of the PO_4^{3-} group appears in 1100–1000 cm^{-1} region and at 964 cm^{-1} (the most intense band), 587 cm^{-1} and 430 cm^{-1} . These bands were attributed to the $\nu_3(\text{PO}_4^{3-})$, $\nu_1(\text{PO}_4^{3-})$, $\nu_4(\text{PO}_4^{3-})$ and $\nu_2(\text{PO}_4^{3-})$ modes, respectively.^{63–65} The carbonate band in the Raman spectrum appears at 1070 cm^{-1} ; it is quite weak and overlaps with bands of the phosphate group (Fig. 3 (inset)).⁶⁴ Furthermore, obtained small band at 326 cm^{-1} can be assigned to the $\nu_4(\text{Ca–OH})$ mode.⁶⁵ Spectrum also shows the band located at 3572 cm^{-1} that was assigned to the stretching vibrations of the O–H group. The Raman spectrum agrees with the literature and the absence of a splitting in the most intense PO_4^{3-} band indicates a homogeneous carbonate incorporation into the HAP lattice.

3.2. Acrylate–gelatin–cHAP composite

The wt% of cHAP and the distribution of apatite within the polymer matrix were evaluated by thermal analysis. TG, DTG and DSC curves of the acrylate(75%)–gelatin(25%)–cHAP composite are presented in Fig. 4, where the decomposition curves show four steps leaving about 37% residue at about 680 °C. The first weight loss of ~2% was observed at temperatures up to





Fig. 4 TG/DTG and DSC curves of acrylate(75%)–gelatin(25%)–cHAP composite.

100 °C and was attributed to the evaporation of adsorbed water. A weight loss of ~3% occurred upon further heating up to 200 °C with an exothermic peak at ~191 °C. This loss was attributed to the initial degradation of the less thermally stable gelatin, as N-terminal residues are released before the complete separation as free amino acids, as well as polymer-bound water.⁶⁶ The third and fourth overlapped steps represent a sequence of pyrolytic reactions. The first weight loss of ~15% takes place at temperatures up to 400 °C and can be assigned to the partial decomposition of organic compounds (gelatin, acrylate) and the removal of CO₂. Such processes are seen in the DTG curve where broad overlapping peaks with maxima at 320 and 400 °C occur. Heating to 650 °C led to a further 42% decrease in weight with a broad exothermic peak (max at 415 and 446 °C) and this was attributed to the decomposition of organic compounds, and to the removal of lattice water and carbonates from cHAP, as these processes occur at about 600 °C.⁶³ The acrylate(50%)–gelatin(50%)–cHAP and acrylate(95%)–gelatin(5%)–cHAP composites exhibited similar decomposition behaviour (data not presented).

The presence of prominent components within the multi-composite scaffolds was confirmed by FTIR spectroscopy, where the IR spectrum of the representative acrylate(75%)–gelatin(25%)–cHAP composite scaffold shown in Fig. 5 exhibits characteristic bands assigned to acrylate, cHAP and gelatin. The absorption bands at 1089, 1024, 962 and 629 cm⁻¹ were assigned to the cHAP. The spectral features of the apatite do not appear to have changed after it was incorporated into the polymeric matrix. The spectrum of the multi-composite also shows a wide band in the 1730–1700 cm⁻¹ region which can be ascribed to the carbonyl (C=O) group stretching vibrations of acrylate.^{67,68} The important peaks for C=C deformation of the acrylate group appear at 1636, 1408 and 809 cm⁻¹, and this indicates that some residual C=C bonds remain inside the network structure. The copolymerization of DPHA and EGDMA monomers under UV irradiation is a free radical chain growth cross-linking reaction that is diffusion-controlled. The molar ratios of C=C bonds in the different monomers, the concentration of initiator, the curing times, and the reaction temperatures affect the



Fig. 5 FT-IR spectra of the acrylate–gelatin(75%)–cHAP(25%) composite and neat gelatin powders.

reaction kinetics and products. Although the formation of a cross-linked structure reduces the termination rate of free radicals, it also reduces the diffusion of reactants in the later stages of the reaction, so the final conversion is limited.⁶⁹ The relative intensities of the 1636 cm⁻¹ (C=C stretching) and 1723 cm⁻¹ (C=O stretching) peaks nevertheless indicate that the monomers were consumed during curing and that a highly crosslinked network was created. The simplified intermolecular cross-linking of monomers DPHA and EGDMA under UV irradiation is shown in Fig. 6.

Furthermore, the spectrum of pure gelatin in Fig. 5 exhibits absorption bands in the 1700–1600, 1565–1520 and 1280–1230 cm⁻¹ regions, and these are characteristic vibrations arising from amide I, amide II and amide III, respectively.⁷⁰ It can be seen that the bands attributed to amide I and amide II exhibit different spectral features in the spectrum of the multi-composite scaffold, and that the broad band of amide III is absent, indicating some structural changes. Similar spectral features were observed in a related study where the interactions of calcium phosphate as an inorganic phase within an organic matrix were studied.^{71,72}

Several other peaks in the spectrum of the composite can be observed at ~1460 cm⁻¹ attributed to the C–H vibrations, while broad bands at 1265 cm⁻¹ and 1180 cm⁻¹ are due to C–O–C stretching moieties of the acrylate.⁷³

3.3. Surface morphology

Fig. 7 shows FE-SEM images of a representative acrylate(75%)–gelatin(25%)–cHAP composite that on a macroscale (left) the composite surface is rather uneven, but a higher magnification (right) shows that the cHAP particles are homogeneously imbedded in the continuous polymeric matrix. Voids and large agglomerate blocks were also observed on parts of the composite pellets. The cHAP–acrylate(50%)–gelatin(50%) composites exhibited a slightly rougher surface, possibly due to the higher cHAP concentration. Fig. 8 shows SEM images and corresponding



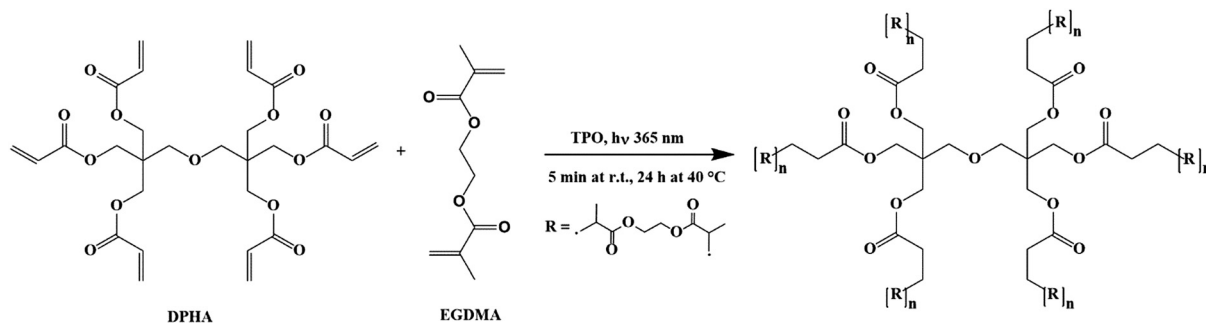


Fig. 6 Simplified intermolecular cross-linkage of monomers DPHA and EGDMA under UV irradiation.

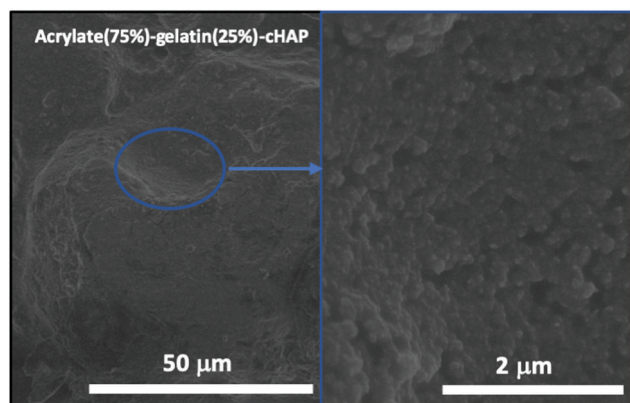


Fig. 7 FE-SEM images of the surface of acrylate(75%)-gelatin(25%)-cHAP composite.



Fig. 8 (a–c) SEM images (marked places show the surface regions examined) and (d) EDS spectra of acrylate-gelatin-cHAP composite scaffolds.

EDS spectra of the multi-composites. The 50/50 composite shows voids with a width of 300 μm. Elements C, O, P and Ca were detected. Al and Ag were also detected, but these were due to the sample holder and pre-sputtering, respectively. The average atomic% ratio of Ca/P was calculated to be 1.6 ($n = 11$) and place dependency was revealed. In the nonstoichiometric apatites, the Ca/P ratio depends on the ionic substitution in the crystal lattice.

That is, when PO_4^{3-} ions are replaced by CO_3^{2-} ions (B-substitution), the Ca/P ratio is larger than that of stoichiometric HAP, and when OH^- ions in the apatite structure are replaced by CO_3^{2-} ions (A-type substitution) or HPO_4^{3-} ions replace PO_4^{3-} the Ca/P ratio tends to be smaller than 1.67.^{57,74} Other composites exhibited similar morphological features.

3.4. Computed tomography (CT)

Computed tomography (CT) was used to assess the density of the scaffolds. The cross-sectional CT images of acrylate-gelatin-cHAP scaffolds (scan performed at 80 kV) presented in Fig. 9 (inset: camera photos of scaffolds) shows that the scaffolds with different compositions had different densities. The average density was calculated to be 1863, 2171 and 2224 kg m⁻³ for the 50/50, 75/25 and 95/5 composite scaffolds, respectively. The difference in density is mainly due to a difference in material composition, but the density varied slightly within the specimen, the material density being higher in the central region than in the outer layer. The density values of the multi-composites were not changed when scan was performed at 110 kV. A number of bone-scaffold features affect scaffold resorption, cell penetration and the ingrowth of new bone.^{75–77} Since the porosity of the material is related to its density, the rate of dissolution of surface components, the formation of voids within the scaffold, and the penetration of liquid phase into the inner layers of the composite can be predicted. Thus, the 50/50 multi-composite scaffolds probably have the fastest degradation and the greatest formation of voids within the scaffold when it is in contact with a liquid phase. Due to the higher atomic numbers of the elements, the ceramic material attenuates the X-ray beam more than the acrylate/gelatin matrix, but the internal microstructure of the composites was not resolved due to the lower resolution of the medical CT scanner compared to that of other (micro- and nano-) CT devices.⁷⁸ Extensive studies have demonstrated the micro-CT can reveal bone tissue density as well as new bone formation throughout the depth of the scaffolds,^{51–53,79} although the use of contrast agents or a complementary technique such as MRI may be needed.⁸⁰

To obtain more complete characterization in assessing inner architecture of scaffolds, a cone beam computed tomography (CBCT) analysis was performed. Fig. 10(a) shows CBCT image of 50/50, 75/25 and 95/5 composites as well as segmented images (6 of total 24) of multiple projections of the 95/5 composite.





Fig. 9 Cross-sectional CT images of the acrylate-gelatin-chAP composites and the calculated density (inset: photographs of composites placed on the ruler, scale: 1 bar = 1 mm). The 50/50 and 95/5 composites were scanned in the radial direction and the 75/5 composite in the axial direction (X-ray beam energy of 80 kV).

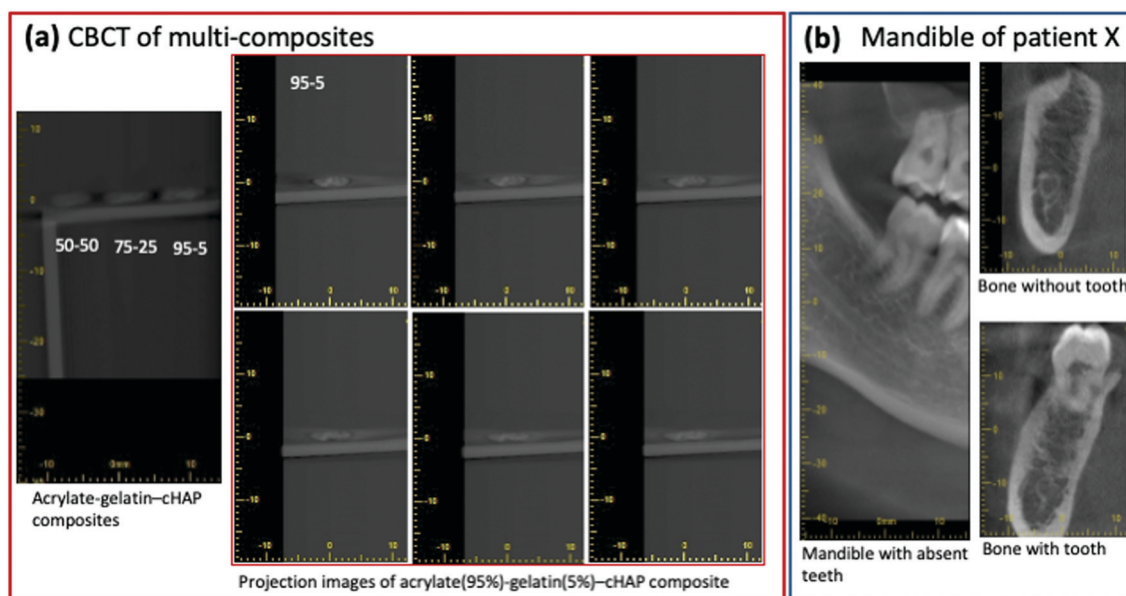


Fig. 10 CBCT images of (a) acrylate-gelatin-chAP composites and traversing images (6 of total 24) of multiple projections of the 95/5 composite, (b) orofacial region of patient X showing radiographic contrast between different bone tissues (CBCT was performed under the same conditions to compare the radiographic contrast).

Data demonstrate that radiographic contrast of the images is higher. Composite, although mostly radiolucent, it also contains apatite particles that are radiopaque. Some fogging in the images of the composites is also present and this was attributed to the scattered X-ray radiation. To compare a subject contrast, the mandible (lower jaw) images of patient X are presented in Fig. 10(b). These intraoral CBCT images were taken under the same conditions as fabricated scaffolds. Comparison of images show that dental bone exhibits higher contrast indicating that fabricated multi-composites could be more easily distinguished after the implantation while observing anatomic structures of interest.

3.5. Conventional radiography

To further evaluate structural features of the scaffolds, conventional dental radiography was used, as shown in Fig. 11 which presents a radiographic image of a representative acrylate(75%)-gelatin(25%)-chAP scaffold. Composite is as a restorative material and their radiographic appearance vary depending on their thickness,



Fig. 11 X-ray radiograph of the representative acrylate(75%)-gelatin(25%)-chAP composite scaffold showing the distribution of chAP (brighter places) within the organic matrix.

density, and atomic number. Due to its higher radiological density compared to that of the organic matrix, the apatitic phase is clearly visible with a homogeneous distribution of the



cHAP over the entire scaffold. This indicates the possibilities of achieving radiographic differentiation between the bone tissue and the restorative scaffold and of evaluating structural changes when it is replaced by *de novo* bone.^{81,82}

3.6. Surface hydrophilicity

The wettability of the scaffolds was assessed by measuring the contact angle of water tinted with methylene blue dye which is frequently used as a cationic stain to examine cytological specimens.^{35,82} The sessile drop contact angles are presented as function of time in Fig. 12. Within a few seconds, the contact angle on all the scaffolds decreased by 15–20° (initial average angles of 91°, 100° and 67° were measured for the 50/50, 75/25 and 95/5 composites, respectively) ($n = 3$). The angle then gradually decreased more slowly until it reached a plateau. The final values after 60 seconds were 47.6° and 31.4° for the 50/50 and 95/5 composites, respectively. The 75/5 composite however exhibited a slightly different behaviour. After the initial decrease, the contact angle decreased relatively rapidly from 63.4° to 21.5° (within 15 s) and then continued to decline until the final angle after 50 seconds was found to be 16.6°, indicating that this was the most hydrophilic surface investigated. These differences in the contact angle were attributed to differences in surface morphology (Fig. 7 and 8) which depend on the composition. The surface characteristics, such as the porosity (pore diameter, interconnectedness, pore orientation), roughness and topography as well as chemistry (element present, presence of polar/non-polar group, acid-base characteristics, dangling bonds), have a great effect on the hydrophilicity and subsequently bioactivity.^{83,84}

The rates of degradation of DPHA, EGDMA and gelatin differ, and the combination of DPHA/EGDMA, gelatin and cHAP in bone tissue engineering can therefore provide some advantages, as the composites may degrade faster than a pure acrylate-based polymer matrix. The hydrophilicity of the bioceramic and

gelatin should enable water to penetrate more easier into the acrylate-based matrix and thus promote hydrolytic degradation where scaffolds and body fluids interact, and the microstructural architecture of the scaffold could enhance the mineralization of new bone in the interior of the composite material and allow deeper tissue ingrowth.

The favourable properties of the acrylate–gelatin–cHAP composites made by the approach described here may extend the potential for porosity as well as hydrophilicity remodelling, and promote scaffold-implant integration. These applications are presently under investigation.

4. Conclusions

In this work, carbonated hydroxyapatite (cHAP) was synthesized by precipitation and annealing at 800 °C. XRD analysis showed that the cHAP powders were a phase pure, having a crystallite size of 32 nm. FTIR studies confirmed that AB-substituted cHAP was synthesized. Raman studies and Rietveld analysis revealed the homogeneous carbonate substitution throughout the HAP lattice. Multi-composites consisting of acrylate (DPHA/EGDMA), cHAP and gelatin were successfully prepared *via* copolymerization. Morphological studies revealed that cHAP particles were homogeneously imbedded within the continuous polymeric matrix, and that the scaffolds possessed voids and large agglomerate blocks in different parts of the composite pellets. TG analysis confirmed that the residual inorganic material mass corresponded well with the initial quantity of cHAP. CT analysis showed that the scaffolds had differing average densities and that the scaffolds had a higher density in the central region than in the outer layer. CBCT analysis revealed that dental bone exhibits higher radiographic contrast than fabricated multi-composites, and so indicate easier identification after the implantation while observing anatomic structures of interest. Conventional radiography images further validated cHAP, exhibiting higher radiographic density compared to organic matrix, and homogeneous distribution within the entire scaffold. Contact angle measurements revealed that the hydrophilicity was composition- and morphology-dependent, the greatest wettability of 16.6° being on the acrylate(75%)–gelatin(25%)–cHAP composite scaffold. The favourable properties of the composites fabricated using the approach described here may have potential in porosity and hydrophilicity remodelling strategies, and subsequently promote scaffold-implant integration.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

The computed tomography studies using a CT-scanner (Siemens Somatom Emotion Duo) were supported by FORMAS grant (No. 2018-01198). Dr Ramunas Skaudzius is acknowledged for helping with Rietveld analysis.



Fig. 12 Contact angles vs. time (sessile drop of water tinted with methylene blue dye) on acrylate–gelatin–cHAP composite scaffolds (values of the first measurement are presented).



References

- Global data: Dental Bone Grafts & Substitutes Market Analysis Report by Material Type (Allograft, Xenograft, Synthetic), by Application (Sinus Lift, Ridge Augmentation), by End Use (Hospitals, Dental Clinics), and Segment Forecast, 2019-2026; Publisher: Grand View Research (SKU: GV16142504), 2019, December, Retrieved from: <https://www.marketresearch.com/Grand-View-Research-v4060/Dental-Bone-Grafts-Substitutes-Material-12964345/>.
- L. Polo-Corrales, M. Latorre-Esteves and J. E. Ramirez-Vick, *Nanosci. Nanotechnol.*, 2014, **14**, 15–56.
- L.-P. Yan, J. M. Oliveira, A. L. Oliveira and R. L. Reis, *ACS Biomater. Sci. Eng.*, 2015, **1**, 183–200.
- M. M. Stevens, *Mater. Today*, 2008, **11**, 18–25.
- K. Rezwan, Q. Z. Chen, J. J. Blaker and A. R. Boccaccini, *Biomaterials*, 2006, **27**, 3413–3431.
- Y. Du, J. L. Guo, J. Wang, A. G. Mikos and S. Zhang, *Biomaterials*, 2019, **218**, 119334.
- B. Conrad, C. Hayashi and F. Yang, *ACS Biomater. Sci. Eng.*, 2020, **6**, 3454–3463.
- G. Fernandez de Grado, L. Keller, Y. Idoux-Gillet, Q. Wagner, A.-M. Musset, N. Benkirane-Jessel, F. Bornert and D. Offner, *J. Tissue Eng.*, 2018, **9**, 1–18.
- A. R. Amini, C. T. Laurencin and S. P. Nukavarapu, *Crit. Rev. Biomed. Eng.*, 2012, **40**, 363–408.
- E. García-Gareta, M. J. Coathup and G. W. Blunn, *Bone*, 2015, **81**, 112–121.
- H. J. Haugen, S. P. Lyngstadaas, F. Rossi and G. Perale, *J. Clin. Periodontol.*, 2019, **46**, 92–102.
- Z. Hao, Z. Song, J. Huang, K. Huang, A. Panetta, Z. Gu and J. Wu, *Biomater. Sci.*, 2017, **5**, 1382–1392.
- G. Narayanan, V. N. Vernekar, E. L. Kuyinu and C. T. Laurencin, *Adv. Drug Delivery Rev.*, 2016, **107**, 247–276.
- Y. Jung, M. S. Park, J. W. Lee, Y. H. Kim, S.-H. Kim and S. H. Kim, *Biomaterials*, 2008, **29**, 4630–4636.
- J. Zhang, S. Yang, X. Yang, Z. Xi, L. Zhao, L. Cen, E. Lu and Y. Yang, *ACS Biomater. Sci. Eng.*, 2018, **4**, 694–706.
- A. Fottner, B. Nies, D. Kitanovic, A. Steinbrück, S. Mayer-Wagner, C. Schröder, S. Heinemann, U. Pohl and V. Jansson, *J. Mater. Sci.: Mater. Med.*, 2016, **27**, 138.
- J. C. J. Webb and R. F. Spencer, *J. Bone Jt. Surg., Br. Vol.*, 2007, **89B**, 851–857.
- P. Gentile, V. Chiono, I. Carmagnola and P. V. Hatton, *Int. J. Mol. Sci.*, 2014, **15**, 3640–3659.
- J. J. Chung, S. Li, M. M. Stevens, T. K. Georgiou and J. R. Jones, *Chem. Mater.*, 2016, **28**, 6127–6135.
- F. Donnalaja, E. Jacchetti, M. Soncini and T. M. Raimondi, *Polymers*, 2020, **12**, 905–932.
- R. Zhang and P. X. Ma, *J. Biomed. Mater. Res.*, 1999, **45**, 285–293.
- J. E. Devin, M. A. Attawia and C. T. Laurencin, *J. Biomater. Sci., Polym. Ed.*, 1996, **7**, 661–669.
- K. Yoshihara, N. Nagaoka, S. Hayakawa, T. Okihara, Y. Yoshida and B. Van Meerbeek, *Dent. Mater.*, 2018, **34**, 1072–1081.
- S. E. Lobo and T. L. Arinze, *Materials*, 2010, **3**, 815–826.
- R. Z. LeGeros, S. Lin, R. Rohanizadeh, D. Mijares and J. P. LeGeros, *J. Mater. Sci.: Mater. Med.*, 2003, **14**, 201–209.
- G. Wang, Z. Lu, X. Zhao, A. Kondyurin and H. Zreiqat, *J. Mater. Chem. B*, 2013, **1**, 2455–2462.
- Y. Doi, T. Shibutani, Y. Moriwaki, T. Kajimoto and Y. Iwayama, *J. Biomed. Mater. Res.*, 1998, **39**, 603–610.
- E. Boanini, M. Gazzano and A. Bigi, *Acta Biomater.*, 2010, **6**, 1882–1894.
- H. H. Xu and C. G. Simon, Jr., *J. Biomed. Mater. Res., Part A*, 2004, **69**, 267–278.
- H. Shen, X. Hu, F. Yang, J. Bei and S. Wang, *Biomaterials*, 2007, **28**, 4219–4230.
- L. Zhu, D. Luo and Y. Liu, *Int. J. Oral Sci.*, 2020, **12**, 6.
- M. Costantini and A. Barbetta, in *Functional 3D Tissue Engineering Scaffolds*, ed. Y. Deng and J. Kuiper, Woodhead Publishing, 2018, pp. 127–149, DOI: 10.1016/B978-0-08-100979-6.00006-9.
- W. Chen, H. Zhou, M. Tang, M. D. Weir, C. Bao and H. H. K. Xu, *Tissue Eng., Part A*, 2012, **18**, 816–827.
- S. Hesarak, F. Moztaezadeh and D. Sharifi, *J. Biomed. Mater. Res., Part A*, 2007, **83**, 80–87.
- P. Habibovic, H. Yuan, C. M. van der Valk, G. Meijer, C. A. van Blitterswijk and K. de Groot, *Biomaterials*, 2005, **26**, 3565–3575.
- A. Barbetta, M. Dentini, E. M. Zannoni and M. E. De Stefano, *Langmuir*, 2005, **21**, 12333–12341.
- M. Scharodosim, J. Soulié, D. Poquillon, S. Cazalbou, B. Duployer, C. Tenailleau, C. Rey, R. Hübler and C. Combes, *Mater. Sci. Eng., C*, 2017, **77**, 731–738.
- A. Lee, C. R. Langford, L. M. Rodriguez-Lorenzo, H. Thissen and N. R. Cameron, *Biomater. Sci.*, 2017, **5**, 2035–2047.
- I. K. Januariyasa, I. D. Ana and Y. Yusuf, *Mater. Sci. Eng., C*, 2020, **107**, 110347.
- I. Gendviliene, E. Simoliunas, S. Rekstyte, M. Malinauskas, L. Zaleckas, D. Jegelevicius, V. Bukelskiene and V. Rutkunas, *J. Mech. Behav. Biomed. Mater.*, 2020, **104**, 103616.
- J. Lee and G. Kim, *ACS Biomater. Sci. Eng.*, 2018, **4**, 278–289.
- Y. Luo, Y. Li, X. Qin and Q. Wa, *Mater. Des.*, 2018, **146**, 12–19.
- C. Shuai, B. Yang, S. Peng and Z. Li, *Int. J. Adv. Des. Manuf. Technol.*, 2013, **69**, 51–57.
- D. Miranda-Nieves and E. L. Chaikof, *ACS Biomater. Sci. Eng.*, 2017, **3**, 694–711.
- P. Zhai, X. Peng, B. Li, Y. Liu, H. Sun and X. Li, *Int. J. Biol. Macromol.*, 2020, **151**, 1224–1239.
- A. M. Ferreira, P. Gentile, V. Chiono and G. Ciardelli, *Acta Biomater.*, 2012, **8**, 3191–3200.
- S. Ber, G. Torun Köse and V. Hasirci, *Biomaterials*, 2005, **26**, 1977–1986.
- P. S. Kowalski, C. Bhattacharya, S. Afewerki and R. Langer, *ACS Biomater. Sci. Eng.*, 2018, **4**, 3809–3817.
- M. C. Gómez-Guillén, B. Giménez, M. E. López-Caballero and M. P. Montero, *Food Hydrocoll.*, 2011, **25**, 1813–1827.
- A. K. Teotia, A. Gupta, D. B. Raina, L. Lidgren and A. Kumar, *ACS Appl. Mater. Interfaces*, 2016, **8**, 10775–10787.
- M. Mashiatulla, R. D. Ross and D. R. Sumner, *Bone*, 2017, **99**, 53–61.



- 52 J. R. Jones, G. Poolagasundarampillai, R. C. Atwood, D. Bernard and P. D. Lee, *Biomaterials*, 2007, **28**, 1404–1413.
- 53 A. C. Jones, C. H. Arns, A. P. Sheppard, D. W. Huttmacher, B. K. Milthorpe and M. A. Knackstedt, *Biomaterials*, 2007, **28**, 2491–2504.
- 54 A. J. Wagoner Johnson and B. A. Herschler, *Acta Biomater.*, 2011, **7**, 16–30.
- 55 S. Weiner and H. D. Wagner, *Annu. Rev. Mater. Sci.*, 1998, **28**, 271–298.
- 56 G. J. Kazakia, A. J. Burghardt, S. Cheung and S. Majumdar, *Med. Phys.*, 2008, **35**, 3170–3179.
- 57 E. Garskaite, L. Alinauskas, M. Drienovsky, J. Krajcovic, R. Cicka, M. Palcut, L. Jonusauskas, M. Malinauskas, Z. Stankeviciute and A. Kareiva, *RSC Adv.*, 2016, **6**, 72733–72743.
- 58 W. Huda, E. M. Scalzetti and G. Levin, *Radiology*, 2000, **217**, 430–435.
- 59 M. Jevtić, M. Mitrić, S. Škapin, B. Jančar, N. Ignjatović and D. Uskoković, *Cryst. Growth Des.*, 2008, **8**, 2217–2222.
- 60 R. Golubevas, A. Zarkov, L. Alinauskas, Z. Stankeviciute, G. Balciunas, E. Garskaite and A. Kareiva, *RSC Adv.*, 2017, **7**, 33558–33567.
- 61 M. Hasegawa, Y. Doi and A. Uchida, *J. Bone Jt. Surg., Br. Vol.*, 2003, **85-B**, 142–147.
- 62 M.-M. Germaini, R. Detsch, A. Grünewald, A. Magnaudeix, F. Lalloue, A. R. Boccaccini and E. Champion, *Biomed. Mater.*, 2017, **12**, 035008.
- 63 E. Garskaite, K.-A. Gross, S.-W. Yang, T. C.-K. Yang, J.-C. Yang and A. Kareiva, *CrystEngComm*, 2014, **16**, 3950–3959.
- 64 F. F. de Mul, M. H. Hottenhuis, P. Bouter, J. Greve, J. Arends and J. J. ten Bosch, *J. Dent. Res.*, 1986, **65**, 437–440.
- 65 M. P. M. Marques, A. P. Mamede, A. R. Vassalo, C. Makhoul, E. Cunha, D. Gonçalves, S. F. Parker and L. A. E. Batista de Carvalho, *Sci. Rep.*, 2018, **8**, 15935.
- 66 A. A. Apostolov, S. Fakirov, E. Vassileva, R. D. Patil and J. E. Mark, *J. Appl. Polym. Sci.*, 1999, **71**, 465–470.
- 67 A. Tuncel and E. Pişkin, *J. Appl. Polym. Sci.*, 1996, **62**, 789–798.
- 68 M. U. Minhas, M. Ahmad, J. Anwar and S. Khan, *Adv. Polym. Technol.*, 2018, **37**, 221–229.
- 69 C.-W. Huang, Y.-M. Sun and W.-F. Huang, *J. Polym. Sci., Part A: Polym. Chem.*, 1997, **35**, 1873–1889.
- 70 N. Cebi, M. Z. Durak, O. S. Toker, O. Sagdic and M. Arici, *Food Chem.*, 2016, **190**, 1109–1115.
- 71 R. W. Arcis, A. López-Macipe, M. Toledano, E. Osorio, R. Rodríguez-Clemente, J. Murtra, M. A. Fanovich and C. D. Pascual, *Dent. Mater.*, 2002, **18**, 49–57.
- 72 S. W. Xu, J. P. Zheng, L. Tong and K. D. Yao, *J. Appl. Polym. Sci.*, 2006, **101**, 1556–1561.
- 73 H. A. Willis, V. J. I. Zichy and P. J. Hendra, *Polymer*, 1969, **10**, 737–746.
- 74 A. Yasukawa, K. Kandori and T. Ishikawa, *Calcif. Tissue Int.*, 2003, **72**, 243–250.
- 75 P. S. P. Poh, D. Valainis, K. Bhattacharya, M. van Griensven and P. Dondl, *Sci. Rep.*, 2019, **9**, 9170.
- 76 A. Cipitria, C. Lange, H. Schell, W. Wagermaier, J. C. Reichert, D. W. Huttmacher, P. Fratzl and G. N. Duda, *J. Bone Miner. Res.*, 2012, **27**, 1275–1288.
- 77 A. Petersen, A. Princ, G. Korus, A. Ellinghaus, H. Leemhuis, A. Herrera, A. Klaumünzer, S. Schreivogel, A. Woloszyk, K. Schmidt-Bleek, S. Geissler, I. Heschel and G. N. Duda, *Nat. Commun.*, 2018, **9**, 4430.
- 78 M. Kampschulte, A. C. Langheinirch, J. Sender, H. D. Litzlbauer, U. Althohn, J. D. Schwab, E. Alexandre-Lafont, G. Martels and G. A. Krombach, *Rofo-Fortschr. Rontg.*, 2016, **188**, 146–154.
- 79 L. Borkowski, A. Sroka-Bartnicka, I. Polkowska, M. Pawlowska, K. Palka, E. Zieba, A. Slosarczyk, K. Jozwiak and G. Ginalska, *Anal. Bioanal. Chem.*, 2017, **409**, 5747–5755.
- 80 K. D. Novakofski, S. L. Pownder, M. F. Koff, R. M. Williams, H. G. Potter and L. A. Fortier, *Cartilage*, 2016, **7**, 39–51.
- 81 N. A. Kotnis, N. Parasu, K. Finlay, E. Jurriaans and M. Ghert, *Skeletal Radiol.*, 2011, **40**, 563–570.
- 82 R. Duan, D. Barbieri, F. de Groot, J. D. de Bruijn and H. Yuan, *ACS Biomater. Sci. Eng.*, 2018, **4**, 3347–3355.
- 83 V. Karageorgiou and D. Kaplan, *Biomaterials*, 2005, **26**, 5474–5491.
- 84 M. J. Dalby, L. Di Silvio, E. J. Harper and W. Bonfield, *Biomaterials*, 2002, **23**, 569–576.

