

# MATERIALS CHEMISTRY

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## Two decades of carbazole-triarylborane hybrids in optoelectronics

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The integration of carbazole with triarylborane has led to the development of highly efficient donoracceptor organoboron compounds that have significantly advanced the field of optoelectronics. By combining the electron-donating properties of carbazole and the electron-accepting characteristics of organoboranes, these hybrids exhibit tunable charge-transfer characteristics, excellent photostability, and high luminous efficiency. Among these, carbazole-triarylborane systems have emerged as versatile and high-performance materials with wide-ranging applications in organic light-emitting diodes (OLEDs), thermally activated delayed fluorescence (TADF), and aggregation-induced emission (AIE). This review comprehensively covers two decades of progress in the design, synthesis, and functional exploration of these materials, discussing key breakthroughs in molecular engineering, structure-property relationships, and device integration. The review also highlights critical challenges, such as scalability, stability, and material optimization for large-scale applications. Recent advancements in data encryption technologies and computational methods are also discussed, expanding the material's scope beyond traditional optoelectronic applications. The review concludes with insights into future directions, emphasizing the growing potential of carbazole-triarylboranes hybrids in next-generation optoelectronic devices, including flexible displays, bioimaging, and sustainable energy solutions.

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#### 1. Introduction

In the rapidly evolving field of optoelectronics, the development of efficient luminescent materials capable of robust solidstate emission has been a cornerstone of innovation. These materials form the backbone of organic light-emitting diodes (OLEDs), 1-5 solid-state lasers, 6-9 bioimaging probes, 10-15 and sensors, 16-18 among other advanced applications. A critical challenge in the design of luminescent materials is addressing the aggregation-caused quenching (ACO) phenomenon, where intermolecular interactions in the condensed phase led to nonradiative decay and diminished emission. Over two decades, researchers have tackled this issue by designing materials that exhibit aggregation-induced emission (AIE), 19 where molecular motion restriction enhances emission in the aggregated state. The demand for advanced molecular systems that offer a balance of high efficiency, strong stability, and structural tunability is driving progress in diverse applications, including full-color display technologies, 20-23 near-infrared (NIR) emitters for high-speed telecommunications, 24,25 and bioimaging solutions designed for deeper penetration and reduced light scattering.26-29 A significant milestone in this pursuit has been the development of thermally activated delayed fluorescence (TADF) materials, which have revolutionized OLED technology.30-34 TADF materials capitalize on their ability to convert non-radiative triplet excitons into radiative singlet states through reverse intersystem crossing (RISC), achieving internal quantum efficiencies approaching to unity. Unlike traditional fluorescent systems, TADF relies on minimizing the energy difference between singlet and triplet states, a deed accomplished through precise molecular design. This capability has set TADF materials apart, offering a new paradigm in the creation of energy-efficient and high-performing optoelectronic devices. This delicate balance necessitates precise donoracceptor (D-A) designs, making the selection of donor and acceptor units a pivotal aspect of material design. Among the vast array of donor units explored, carbazole stands out as a versatile building block, offering an ideal platform for creating materials with exceptional optoelectronic properties.

Carbazole, a planar tricyclic aromatic heterocycle, possesses a combination of structural rigidity, strong electron-donating ability, and extended  $\pi$ -conjugation. These attributes, along with its inherent photostability and high thermal stability, have cemented carbazole as one of the most widely used donor moieties in organic materials.<sup>35-42</sup> Its electron-rich nature, derived from the nitrogen atom in the heterocyclic core, facilitates efficient charge transfer when coupled with an appropriate acceptor. This makes carbazole-based D-A systems particularly effective for luminescent applications, enabling tunable optical properties through precise molecular engineering. The rigid framework of carbazole not only ensures high photophysical stability but also aids in maintaining a planar conformation, which is essential for effective  $\pi$ -conjugation in solid-state emitters. Furthermore, carbazole derivatives have found significant applications in AIE materials, where their ability to restrict intramolecular motions in the solid state leads

to enhanced luminescence. 42-45 Despite its many advantages, carbazole alone is not immune to the challenges of ACQ, particularly in the absence of suitable functionalization. This limitation has spurred interest in modifying carbazole with acceptor units that can enhance its luminescence properties and introduce desirable functionalities. Among the various acceptor moieties explored, organoboron compounds have emerged as highly promising candidates. Boron, as an electron-deficient element with a vacant p-orbital, brings unique electronic properties, making it a versatile acceptor in D-A systems. Its strong Lewis acidity and ability to form  $\pi$ -conjugated systems with electron-rich donors like carbazole enable efficient intramolecular charge transfer (ICT), which is a critical mechanism for achieving high quantum yields and tunable emission in solid-state materials. 46-50

For several decades, organoboron compounds have garnered significant attention as electron-accepting components in donor-acceptor (D-A) systems. 51-55 The unique properties of boron, including its strong Lewis acidity and ability to participate in  $\pi$ -conjugation, facilitate efficient ICT, a key mechanism for attaining high quantum yields and tunable emission. 56-60 Triarylborane compounds, in particular, are noted for their strong electron-accepting capabilities and the steric protection provided by bulky aryl groups, which suppress ACQ and enhance solid-state emission. Similarly, dimesitylboron derivatives, with their steric hindrance and structural rigidity, are highly effective in promoting AIE and thermally stable photophysical behavior. These boron-based acceptors have also demonstrated remarkable potential in OLEDs,61-63 roomtemperature phosphorescence (RTP),64-68 and advanced sensing applications. 69-73 The synergy between carbazole and boron has not only led to the development of materials with exceptional solid-state emissive properties, but also expanded their utility in cutting-edge areas such as TADF and RTP materials. These systems represent a sophisticated synergy of molecular design, combining the electron-donating ability of carbazole with the electron-accepting strength of triarylboranes. This unique interplay allows for precise tuning of photophysical and electronic properties, creating a versatile platform for pioneering material innovation. However, the development of carbazole-triarylboranes systems is not without its challenges. The inherent air and moisture sensitivity of certain boron derivatives demands meticulous synthetic strategies and rigorous handling conditions. Additionally, striking an optimal balance between stability and high performance remains a persistent hurdle. Overcoming these obstacles will require groundbreaking approaches in molecular design and advanced material engineering, paving the way for more robust and efficient applications in optoelectronics and beyond.

Our research group has been at the forefront of exploring carbazole-based materials for innovative optoelectronic and sensing applications. By examining the complementary properties of different molecular frameworks, we have uncovered new possibilities for material design and functionality. In one line of research, carbazole-cyanostilbene systems were developed to exploit the strong electron-accepting nature of cyanostilbene,

resulting in materials that exhibit remarkable AIE, mechanofluorochromic (MFC) behavior, and efficient ICT.74-76 These studies revealed how subtle modifications in donoracceptor interactions could fine-tune optical properties, paving the way for versatile solid-state emitters. Simultaneously, we focused our attention to triarylboranes and its conjugation with triphenylamine, focusing on their role in designing highly sensitive and selective sensors for small molecules and ions. 77-79 The inherent electron-accepting nature of triarylborane, combined with its structural flexibility, proved invaluable in achieving precise molecular recognition and signal transduction. Although these investigations began distinct projects, they ultimately converged, demonstrating the synergistic potential of carbazole and triarylborane in molecular design. Carbazole was found to be a strong donor unit for photophysical applications, while triarylborane emerged as a versatile electron acceptor with broad functionality. This convergence has since driven our focus toward integrating these components into advanced donoracceptor (D-A) systems, with an emphasis on creating solidstate emissive materials. Such efforts continue to bridge the gap between fundamental research and practical applications, unlocking new possibilities in optoelectronics and sensing technologies.

Our recent focus has shifted toward designing advanced carbazole-based donor-acceptor (D-A) systems featuring triarylborane acceptors. This progression reflects our commitment to develop materials with enhanced solid-state emission properties by harnessing the complementary strengths of carbazole and triarylborane. Together, these components enable the creation of materials with high photoluminescence quantum yields, stable and tunable emission profiles, and broad applicability in Frontier areas such as TADF and RTP. This review represents a pioneering effort to synthesize and analyze the collective advancements in carbazole-triarylboranes systems. Although individual studies have explored carbazole as a donor and triarylborane-based compounds as acceptors, a comprehensive perspective on their combined potential has been lacking. By bridging this gap, we aim to highlight the synergy between these molecular units and establish carbazole-triarylboranes systems as a unique platform for next-generation optoelectronic materials. We present a chronological overview of the field, beginning with foundational developments in 2006 and progressing to the latest breakthroughs. This review examines the photophysical properties, emerging applications, and the intricate structure-property relationships that define the performance of these materials. By mapping the evolution of carbazole-triarylboranes systems, we identify key milestones and emerging trends that offer valuable guidance for future research. Ultimately, this review aims to provide a comprehensive resource for scientists and engineers, illuminating the design strategies and opportunities that lie ahead. By consolidating the progress made so far, we hope to inspire new directions in the development of carbazole-based materials, unlocking their full potential for transformative advancements in optoelectronics.

## 2. Carbazole-triarylboranes systems: overview of key units

Combining carbazole-based donors with triarylborane acceptors has paved the way for the creation of innovative materials tailored for organic optoelectronic applications. As a versatile donor, carbazole plays a pivotal role in forming the backbone of donor-acceptor systems, while boron-based acceptors introduce unique electronic characteristics that enhance material performance. Organoboron compounds, such as triarylborane, are particularly effective as electron acceptors, offering exceptional stability and electronic versatility. These systems have proven highly impactful in applications like OLEDs, TADF, and AIE, where precise molecular tuning is key to achieve optimal functionality. This section delves into the core building blocks of carbazole-triarylboranes systems, focusing on their structural and functional contributions. By exploring the synergistic interaction between carbazole and triarylborane-based units, we aim to uncover insights into their potential as highperformance materials. Such understanding is essential for advancing the design of solid-state emitters and revealing their capabilities for future technologies.

#### 2.1. Carbazole as an electron donor

Carbazole, a fused heterocyclic compound with a nitrogen atom in its structure, is renowned for its versatile electronic properties. The nitrogen atom contributes a lone pair of electrons, imparting strong electron-donating capabilities that make carbazole derivatives valuable in donor-acceptor (D-A) systems. These derivatives promote efficient ICT, a phenomenon crucial for tailoring the optical and electronic properties of materials, such as absorption, emission, and quantum yield.80-82 One of the most notable features of carbazole is its ability to stabilize charge carriers, enhancing the stability and efficiency of optoelectronic materials. Structural modifications, such as adding substituents to the carbazole ring, allow fine-tuning of its electronic behavior. These modifications are especially important for applications in solution-processed devices. In addition to their tunable electronic properties, carbazole-based compounds often exhibit AIE.83-85 Their robust thermal stability and efficient charge transport also make them essential in OLEDs, where they commonly serve as hole-transporting or emissive layers. 86,87 The design flexibility of carbazole derivatives, achieved through strategic substitutions or linkages with electron-accepting groups, enables the creation of highly efficient materials tailored for specific applications. From enhancing the brightness and color purity of OLEDs to improve the performance of sensors and solar cells, carbazole continues to play a pivotal role in advancing optoelectronic technology.<sup>88–90</sup>

#### 2.2. Triarylborane as electron acceptor unit

Triarylborane compounds are recognized as accomplished materials in the field of optoelectronics due to their exceptional electron-accepting properties and structural adaptability. These compounds feature a boron atom bonded to aromatic groups, typically phenyl or mesityl (2,4,6-trimethylphenyl) groups,

which can be functionalized to tune their electronic and photophysical properties. The electron-deficient boron centre readily interacts with electron-rich donor units like carbazole, facilitating efficient ICT. The unique design of triarylboranes allows for strong fluorescence, which is further amplified by conjugation between the donor and acceptor units. The steric bulk of the aromatic groups surrounding the boron centre provides structural stabilization and reduces ACO, enabling high emission efficiency. These systems can be further finetuned by introducing functional substituents on the aromatic or mesityl groups, allowing precise control over their optical properties, charge transport efficiency, and stability. The fusion of carbazole with triarylborane-based acceptors continues to drive advancements in the development of materials for optoelectronic technologies, including high-efficiency OLEDs,51-54 photovoltaics, 91,92 and fluorescent sensors. 93-98

### 3. Carbazole-triarylboranes hybrids: two decades of advancements

This section examines the evolution of carbazole-triarylboranes hybrid materials over the two decades from 2005 to 2025, drawing their journey from conceptual frameworks to impactful innovations. By focusing on breakthroughs in molecular design, structure-property optimization, and real-world applications, this review highlights the role of carbazole as a versatile electron donor and triarylborane as an efficient electron acceptor. The integration of these components has

enabled significant advancements in optoelectronic materials, fostering the development of high-performance devices. This timeline captures the key milestones, challenges, and achievements that have shaped this dynamic field.

#### Early developments and initial discoveries 3.1.

The early developments of carbazole-triarylborane hybrids encompassed both small molecule and polymer-based systems, which significantly contributed to the evolution of optoelectronic materials. Initial studies explored the synthesis of these materials, their charge-transfer properties, and their potential for efficient light emission, paving the way for advancements in OLEDs and other applications. In 2006, Lambert et al. reported the synthesis of amino-substituted triarylboranes (TABs), including DP-ArB-1 and CZ-ArB-1-2, using copper(1)-catalyzed cross-coupling reactions (Fig. 1).99 A key finding of this study was the ability of CZ-ArB-2 to undergo potentiodynamic electropolymerization, forming an electroactive polymer film on the electrode surface. This polymer demonstrated electrochemical switching between neutral, oxidized, and reduced states, with fully reversible p-doping while limited stability during ndoping. Unlike CZ-ArB-2, the linear TABs DP-ArB-1 and CZ-ArB-1 primarily formed dimers upon electrochemical oxidation. This behavior suggests that in the polymerized form (poly-CZ-ArB-2), the TAB units are connected through carbazole-dimer linkages rather than forming extended carbazole oligomeric chains. This conclusion was supported by cyclic voltammetry (CV) data, which showed two distinct oxidation signals for poly-CZ-ArB-2, reflecting its unique electrochemical behavior

Fig. 1 Structure of compounds CZ-ArB-1-3d

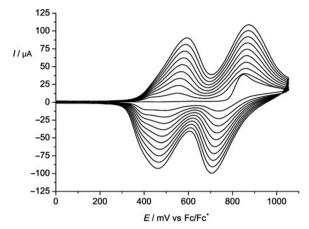


Fig. 2 Multisweep cyclic voltammetry (CV) of CZ-ArB-2 (0.41 mM) in 0.2 M CH<sub>2</sub>Cl<sub>2</sub>/TBAP at a scan rate of 100 mV s<sup>-1</sup> over 10 cycles. Reproduced with permission from ref. 99. Copyright 2006 Wiley.

(Fig. 2). Structurally, weak BN  $\pi$ - $\pi$  interactions in the compounds indicate a benzoid ground-state structure with an inverted dipole moment, which becomes more pronounced during the So to S1 transition due to charge transfer (CT) from nitrogen to boron, increasing solvent reorganization energy and leading to negative solvatochromism. Interestingly, CZ-**ArB-2** deviates from the typical D3 symmetry of triphenylborane and related TABs, exhibiting symmetry breaking in solution. This is attributed to the rotation of its two carbazole moieties. Fluorescence anisotropy measurements revealed energy transfer between subchromophores, further emphasizing the impact of symmetry breaking on the compound's spectral properties. These unique characteristics could significantly enhance the performance of CZ-ArB-2 and its derivatives in solid-state applications, such as OLEDs. The solvation dynamics of this highly symmetric tri-carbazole-substituted triarylborane (CZ-ArB-2) and less symmetric mono-carbazole-substituted triarylborane (CZ-ArB-1) were further investigated by Megerle and coworkers in 2008. 100 The study revealed that CZ-ArB-2, with its symmetric structure, exhibited faster solvation as compared with CZ-ArB-1, particularly in solvents with slower relaxation times. This difference was attributed to the ICT occurring within CZ-ArB-2, where the electronic excitation can hop between the carbazole units, enabling a quicker adaptation of the dipole moment to the solvation environment. This mechanism accelerates the solvation process by providing an additional pathway for the solute to reach its minimum-energy configuration. In contrast, CZ-ArB-1, lacking this symmetry and charge redistribution pathway, demonstrated slower solvation. The study highlighted how molecular symmetry and ICT influence solvation dynamics, especially in solvents with varying relaxation times.

In 2008, Jeng et al. reported the synthesis of four carbazole derivatives (CZ-ArB-3a-d) incorporating dimesitylborane and various  $\pi$ -conjugated bridges (Fig. 1). These derivatives were designed to explore the effects of conjugation and electron-rich substituents on their photophysical properties

and performance in optoelectronic devices. Among the series, CZ-ArB-3d, containing a styryl bridge, exhibited the longest absorption wavelength at 395 nm due to its extended  $\pi$ -conjugation. Similarly, CZ-ArB-3c, featuring a thiophenebased bridge, displayed an absorption spectrum comparable to CZ-ArB-3d, with a slight red-shift attributed to the presence of thiophene unit. Notably, the thiophene bridge in CZ-ArB-3c contributed to a narrower energy bandgap of 2.73 eV compared to the 3.01 eV bandgap in the phenyl-based CZ-ArB-3b, highlighting the electron-donating nature of the sulfur atom and the greater electron density of the thiophene ring relative to benzene. The introduction of conjugated bridges in the series led to a pronounced red-shift in their absorption spectra, with emission peaks ranging from deep-blue to greenish-blue (CZ-ArB-3a (403 nm), CZ-ArB-3b (443 nm), and CZ-ArB-3d (503 nm)). The photoluminescence spectrum of CZ-ArB-3c was further redshifted to 470 nm, a consequence of the lower aromaticity and higher electron density of the thienyl group compared to the benzene ring. The OLED devices incorporating CZ-ArB-3b and CZ-ArB-3c demonstrated deep-blue and blue emissions, CIE coordinates of (0.15, 0.09) and (0.13, 0.21), respectively. These devices exhibited exceptional performance, achieving maximum external quantum efficiencies (EQEs) of 4.3% and 6.9%, with operational EQEs of 4.1% and 5.6% at a current density of 20 mA cm<sup>-2</sup>. The impressive efficiency of these devices is attributed to the efficient charge confinement and optimal alignment of the HOMO and LUMO energy levels. Additionally, the solid-state fluorescence efficiencies ( $\Phi_f$ ) of 54% for CZ-ArB-3b and 51% for CZ-ArB-3c significantly contributed to their high EQEs. The same year, Lambert et al. synthesized two novel polycarbazoles, CZ-ArB-4 and CZ-ArB-5, which featured a triarylborane group attached to the nitrogen atom of the carbazole unit (Fig. 3). 102 These compounds were synthesized using the Yamamoto coupling reaction, with a reference polymer (R1) incorporating a triarylmethyl group for comparison. The study investigated how the position of the triarylborane group within the polymer backbone influenced the materials optical and electrochemical properties. For the 2,7-linked polymer (CZ-ArB-4), the presence of the triarylborane group had slight effect on the absorption and emission properties. This is likely due to the effective conjugation along the polymer backbone, which maintained the electronic structure of the material. On the other hand, the 3,6-linked polymer (CZ-ArB-5) displayed significant changes in its optical behavior. The triarylborane group in CZ-ArB-5 disrupted the conjugation, introducing a low-energy CT absorption band and resulting in a red-shifted emission peak (Fig. 4). This shift was attributed to the disruption of conjugation caused by the nitrogen atoms, leading to the formation of an intramolecular CT state as the lowest electronically excited state. Solvatochromic measurements of CZ-ArB-5 revealed negative solvatochromism in absorption and positive solvatochromism in emission, indicating a solvent-dependent change in the compounds electronic properties. Despite these effects, the fluorescence quantum efficiency remained high in both solution and solid states. Cyclic voltammetry (CV) measurements revealed that both CZ-ArB-4 and CZ-ArB-5 experienced

Fig. 3 Structure of compounds CZ-ArB-4-7c

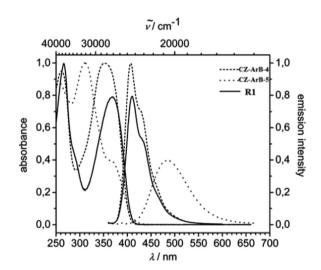


Fig. 4 Normalized absorption and emission spectra of CZ-ArB-4-5 and R1 in dichloromethane. Reproduced with permission from ref. 103. Copyright 2008 ACS

cross-linking upon oxidation, producing two reversible oxidation peaks, unlike the reference polymer R1. Furthermore, the reduction process at the borane site was reversible in both CZ-ArB-4 and CZ-ArB-5, while irreversible in R1. This cross-linking resulted in an increase in the HOMO levels of both CZ-ArB-4 and R1, bringing them closer to those of 3,6-linked polycarbazoles. However, the LUMO energy levels of CZ-ArB-4 were minimally affected by the cross-linking. Polymer CZ-ArB-5, which had an average polymerization degree of 12, demonstrated strong potential for OLED applications. It exhibited

good solubility in common organic solvents, emitted blue light with high quantum efficiency, and showed excellent hole and electron transport properties. The CIE coordinates of (0.17, 0.21) further confirmed its suitability for efficient blue light emission in OLED devices. Following the above report, Jeng et al. developed a new class of carbazole/fluorene copolymers containing dimesitylboron side groups (CZ-ArB-6a-c and CZ-ArB-7a-c) using Suzuki coupling in 2011 (Fig. 3). These copolymers demonstrated exceptional thermal stability, attributed to the incorporation of rigid carbazole– $\pi$ –TAB units within the fluorene backbone. Compared to their fluorene homopolymer counterpart, poly(9,9-dioctylfluorene) (POF), the copolymers exhibited significantly enhanced photoluminescence (PL) quantum yields. This improvement underscores the synergistic interaction between the carbazole- $\pi$ -boron side groups and the fluorene backbone. Electroluminescent (EL) devices fabricated using these copolymers showcased remarkable advancements in brightness and current efficiency. These enhancements were primarily driven by dual emission originating from both the fluorene backbone and the carbazole- $\pi$ boron side groups, coupled with reduced chain aggregation due to the structural rigidity imparted by the dimesitylboron units. Notably, the thiophene-linked CZ-ArB-7a-c unit exhibited a longer effective conjugation length compared to the phenyllinked CZ-ArB-6a-c unit. This extended conjugation resulted in superior fluorescence properties for the thiophene-based polymers, demonstrating their advantage in device performance.

Wong et al. introduced a novel bipolar host material (CZ-ArB-8) incorporating dimesityl borane and carbazole, demonstrating high triplet energy and exceptional electroluminescent properties for phosphorescent OLEDs in 2011 (Fig. 7). 104 The

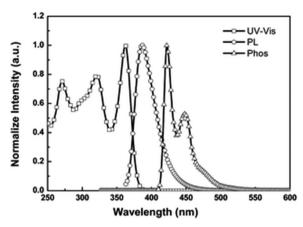


Fig. 5 UV-vis absorption, fluorescence spectra of CZ-ArB-8 in DCM solution and the phosphorescence spectra at 77 K in EtOH. Reproduced with permission from ref. 104. Copyright 2012 Royal Society of Chemistry.

synthesis involved reacting 3,6-dibromo-N-phenyl carbazole with *n*-butyllithium, followed by quenching with fluorodimesitylborane, leading to the formation of the compound CZ-ArB-8. The absorption bands of compounds displayed at 271 nm, 321 nm, and 362 nm, with an emission peak at 386 nm and a triplet energy of 2.94 eV, which could be sufficient for red, green, blue, and white OLEDs device fabrication (Fig. 5). The compound CZ-ArB-8 displayed bright luminescence and measured as 0.44 of PL quantum yield in CH<sub>2</sub>Cl<sub>2</sub>. The high triplet energy indicates the disruption of  $\pi$ -conjugation between the carbazole core and the mesityl rings via the boron atom, which leads to a highly twisted conformation. The compound's bipolar electrochemical properties and high glass transition temperature  $(T_g)$  make it a promising host for phosphorescent OLEDs across a wide color range. OLEDs fabricated using CZ-ArB-8 demonstrated high EQEs: 20.7% for red, 20.0% for green, 16.5% for blue, and 15.7% for white at practical brightness levels. This underscores the potential of the CZ-ArB-8 as a highly promising candidate for RGBW OLED applications, both in displays and lighting.

In 2012, Dong et al. introduced a novel A- $\pi$ -D- $\pi$ -A compound CZ-ArB-9, which features a large  $\pi$ -conjugated system with two dimesitylboron groups as electron acceptors and a carbazole dimer as the electron donor (Fig. 7). 105 The synthesis of compound CZ-ArB-9 involved four steps: first, ethylation of carbazole, followed by a Vilsmeier-Haack reaction to 9-ethylcarbazole-3-carbaldehyde. Then, 6-bromo-9ethylcarbazole-3-carbaldehyde was prepared using NBS, A McMurry coupling was performed to yield (E)-1,2-bis(3-bromo-9-ethylcarbazol-6-yl)ethene, which was finally treated with <sup>t</sup>BuLi followed by addition of dimesitylboron fluoride to obtain the desired product CZ-ArB-9. The absorption spectra of CZ-ArB-9 reveal two distinct bands: a  $\pi$ - $\pi$ \* transition (340–350 nm) and a broad ICT band (390-420 nm), attributed to the electron-donor carbazole core and electron-acceptor boron groups. Notably, CZ-ArB-9 exhibits solvatochromism (Fig. 6(a)). Fluorescence titration studies show that CZ-ArB-9 is highly sensitive to fluoride anions (F<sup>-</sup>), with a distinct fluorescence "turn-off" at 500 nm and "turn-on" at 420 nm (Fig. 6(b)). This behavior is attributed to the transformation of the boron center from an electron-acceptor to an electron-donor, effectively disrupting the ICT process. Notably, the fluorescence response of CZ-ArB-9 to F remains highly selective and unaffected by the presence of coexisting anions, highlighting its exceptional specificity. Theoretical calculations align closely with experimental observations, reinforcing the design of CZ-ArB-9 as a promising candidate for advanced optoelectronic applications, including OLEDs, and for ratiometric fluorescence sensing. Following this, authors have developed two novel boron-based carbazole derivatives, CZ-ArB-10a and CZ-ArB-10b, featuring a D- $\pi$ -A architecture with dimesitylboron acceptors and a 1,4bis(carbazol-9-yl)benzene donor core, were developed to explore the impact of structural modifications on photophysical properties (Fig. 7). 106 CZ-ArB-10a exhibits unique photophysical properties, with its absorption maxima (350-360 nm) remaining stable across various solvents, while its fluorescence undergoes significant shifts based on solvent polarity. In THFwater mixtures containing more than 40% water, CZ-ArB-10a

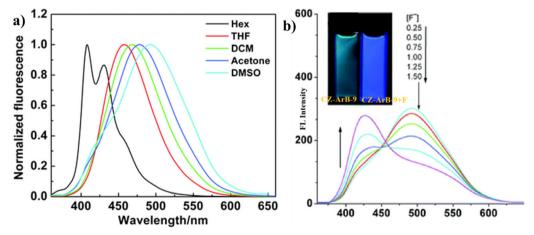
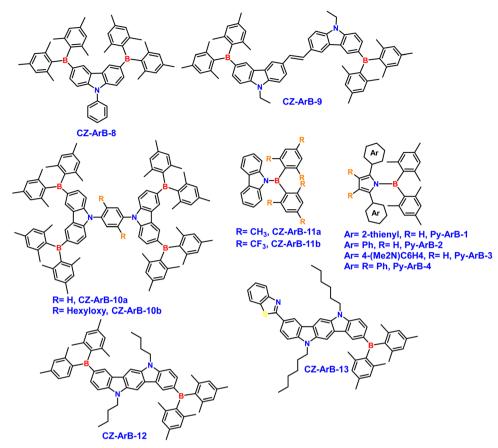


Fig. 6 (a) Fluorescence spectra of CZ-ArB-9 with varying polarity of solvents. (b) Fluorescence titration spectra of CZ-ArB-9 in DMSO upon gradual addition of F<sup>-</sup>. Reproduced with permission from ref. 105. Copyright 2012 Royal Society of Chemistry.



Structure of compounds CZ-ArB-8-13

self-assembles into nanoparticles, resulting in a dramatic fluorescence change from blue (395 nm) to green (485 nm). This process enhances the quantum yield from 0.23 to 0.36, attributed to aggregation-induced suppression of nonradiative decay pathways. Interestingly, these nanoparticles demonstrate vapor-responsive behavior, where exposure to chloroform vapor reversibly alters their fluorescence, shifting it from green back to sapphire blue. In comparison, the structural variant CZ-ArB-10b, featuring hexyloxy substituents, exhibits distinct behavior. The bulky hexyloxy groups introduce steric effects that inhibit AIE, leading to weak fluorescence in nanoparticle form. Unlike CZ-ArB-10a, CZ-ArB-10b fails to achieve the same level of donor-acceptor interaction, preventing the formation of tightly packed aggregates required for enhanced emission. The contrasting behaviors of CZ-ArB-10a and CZ-ArB-10b highlight the critical influence of molecular design on optical properties, aggregation tendencies, and environmental adaptability.

Liu et al. conducted an in-depth computational study on the electronic properties of 2,7- and 3,6-linked carbazole oligomers and their triarylborane-functionalized derivatives. 107 Utilizing density functional theory (DFT) and time-dependent DFT (TD-DFT) with long-range-corrected functionals, such as CAM-B3LYP and ωB97X, the study focused on how linkage topology and oligomer length influence charge transfer and excitation

behavior. For 3,6-linked oligomers, the lowest excited state consistently involved ICT from the carbazole backbone to the electron-deficient triarylborane side chains. Conversely, in 2,7linked systems, a shift was observed with increasing polymer length. While shorter oligomers exhibited similar ICT behavior, longer chains transitioned to a backbonelocalized  $\pi$ - $\pi$ \* excitation as the dominant excited state. This transition reflected the extended conjugation inherent to the 2,7-linkage and was accurately described only with long-rangecorrected functionals. Yamaguchi et al. introduced two novel carbazole derivatives, CZ-ArB-11a and CZ-ArB-11b, incorporating dimesitylboron groups with -OMe and -CF<sub>3</sub> substituents, respectively, to investigate the influence of functional groups on their photophysical properties (Fig. 7). 108 The study compared these derivatives with N-borylated 2,5-diarylpyrroles, shedding light on how substituents affect emission characteristics and solvent-dependent behavior. The methyl-substituted carbazole derivative CZ-ArB-11a exhibited absorption and emission maxima at 320 nm and 439 nm, respectively, in cyclohexane, with a Stokes shift of 8500 cm<sup>-1</sup>, which, although smaller than the 13 500 cm<sup>-1</sup> observed for Ph<sub>2</sub>NBMeS<sub>2</sub>, positions CZ-ArB-11a among compounds exhibiting TICT emissions. On the other hand, substituting the boron group with the highly electron-withdrawing  $[2,4,6-(CF_3)_3C_6H_2]_2B$  in **CZ-ArB-11b** resulted in a significant redshift, with emission peaking at

603 nm over 160 nm longer than CZ-ArB-11a. This change was accompanied by a larger Stokes shift of 10 500 cm<sup>-1</sup>, although the fluorescence quantum efficiency was lower compared to CZ-ArB-11a.

#### 3.2. Indolocarbazole-triarylborane hybrids

Indolocarbazole-triarylborane hybrids represent a key subclass of D-A materials, combining the rigidity and planarity of indolocarbazole with the electron-accepting nature of triarylborane. These systems have shown enhanced conjugation and photophysical stability, making them promising candidates for high-performance optoelectronic devices. Dong et al. advanced their work by synthesizing a novel indolo[3,2-b]carbazole derivative featuring -B(Mes)2 groups (CZ-ArB-12), marking the first report on such a boron-containing indolo[3,2-b]carbazole derivative (Fig. 7) in 2013. 109 The synthesis of the compound involved three steps, initially, 2,8-dibromoindolo[3,2-b]carbazole was prepared as the core intermediate. This was followed by the introduction of butyl groups through a reaction with C<sub>4</sub>H<sub>9</sub>Br and NaH in THF, resulting in 2,8-dibromo-5,11dibutylindolo[3,2-b]carbazole. The final step involved lithiation with "BuLi and subsequent reaction with fluorodimesitylborane to yield the target compound (CZ-ArB-12). The absorption spectra of CZ-ArB-12 show three absorption bands, with a lowenergy broad band at 370-440 nm attributed to ICT from the indolo[3,2-b]carbazole core to the dimesitylboron terminals. The OLED devices incorporating CZ-ArB-12 as the active emissive material demonstrated notable performance with pure blue emission centered at 440 nm. The undoped device exhibited a turn-on voltage of 3.6 V, achieving a peak luminance of 1455 cd m<sup>-2</sup> and a luminance efficiency of 0.52 cd A<sup>-1</sup>. Upon doping the emissive layer with 1% CZ-ArB-12, the device performance significantly improved, yielding a maximum luminance of 5342 cd m<sup>-2</sup> and an enhanced efficiency of 1.67 cd A<sup>-1</sup>. CZ-ArB-12 showcased exceptional material characteristics, including high thermal durability (decomposition temperature  $T_{\rm d}$  = 290 °C, glass transition temperature  $T_{\rm g}$  = 170 °C) and impressive photophysical properties with a fluorescence quantum yield of 76%. Building on their previous work, the research group synthesized compound CZ-ArB-13 by modifying CZ-ArB-12. The new design incorporated benzothiazole moieties, known for their electron-accepting properties, at the 2-position of indolo[3,2-b]carbazole, while replacing the butyl chain with a hexyl chain (Fig. 7). 110 These structural modifications enhanced the electron-accepting capability of CZ-ArB-13, making it highly suitable for anion sensing applications. When varying concentrations of fluoride ions (F-) were introduced to a  $1.0 \times 10^{-5}$  M solution of CZ-ArB-13, a notable optical response was observed. The green ICT emission at 505 nm progressively decreased in intensity, while a new blue emission peak at 440 nm emerged. This distinct spectral shift facilitated reliable detection of F ions, with a calculated detection limit of  $1.07 \times 10^{-5}$  M. The interaction between CZ-ArB-13 and F- was further analyzed using the 1:1 Benesi-Hildebrand equation, which yielded an association constant of 2.05 × 10<sup>5</sup> M<sup>-1</sup>, highlighting the compound's strong affinity and

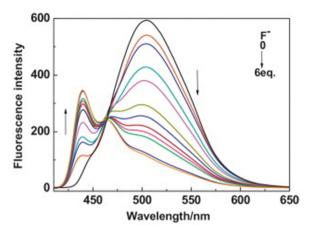


Fig. 8 Fluorescence titration spectra of CZ-ArB-13 in DMSO upon addition of F<sup>-</sup> ions. Reproduced with permission from ref. 110. Copyright 2013 Elsevier.

sensitivity toward fluoride ions. A Job's plot confirmed a 1:1 binding stoichiometry between CZ-ArB-13 and F ions (Fig. 8).

#### 3.3. Mid-decade developments of carbazole triarylborane hybrids

In 2013, Wang et al. synthesized a novel carbazole derivative CZ-ArB-14, by introducing two dimesitylboron groups at the 3and 3'-positions of 1,4-bis(carbazolyl)benzene (Fig. 11). 111 The compound CZ-ArB-14 demonstrates excellent thermal stability  $(T_{\rm d}$  = 190 °C) and electrochemical stability, along with AIE properties in THF/H<sub>2</sub>O mixtures (Fig. 9(a)). A multi-layer electroluminescent device with CZ-ArB-14 as the emitter delivered pure blue light ( $\lambda = 478$  nm, CIE: 0.23, 0.35) with a turn-on voltage of 3.8 V, luminance efficiency of 3.25 cd A<sup>-1</sup>, and maximum luminance of 2784 cd m<sup>-2</sup>, showcasing its potential for efficient non-doped blue OLEDs. In parallel, Choi et al. designed an innovative star-shaped molecule, CZ-ArB-15, by attaching dimesitylboron groups to the 3,6-positions of carbazole and an additional dimesitylboron moiety to the 9-(4phenyl) position. 112 This structural modification, absent in CZ-ArB-8, introduced enhanced electronic coupling and a more extended  $\pi$ -conjugation framework (Fig. 11). The synthesis involved a modified Ullmann reaction of 9H-carbazole with 4bromoiodobenzene to form 9-(4-bromophenyl)-9H-carbazole, bromination with NBS to yield 3,6-dibromo-9-(4-bromophenyl)-9*H*-carbazole, and subsequent borylation using *t*-BuLi and dimesitylboron fluoride to produce CZ-ArB-15. The compound CZ-ArB-15 displayed absorption bands at 290-330 nm  $(\pi-\pi^*$  transitions) and 330-380 nm (ICT from carbazole to dimesitylboron), with an optical bandgap of 3.26 eV. The compound CZ-ArB-15 displayed as strong fluorescence emission at 420 nm ( $\phi_f = 0.95$ ) and triplet energy of 2.83 eV highlighted its potential as a host for phosphorescent OLEDs (PhOLEDs) (Fig. 9(b)). CZ-ArB-15 exhibited remarkable thermal endurance ( $T_d$  = 234 °C) and strong electrochemical resilience, establishing it as a promising host material for diverse PhOLED

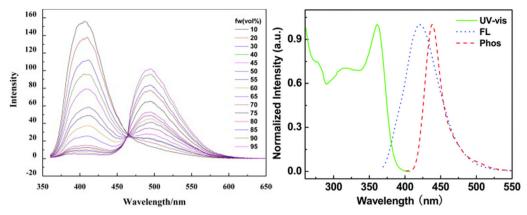


Fig. 9 Fluorescence spectra of CZ-ArB-14 in the THF-water mixture with different fractions of water (f<sub>w</sub>) (left). (UV-vis absorption, fluorescence) and phosphorescence spectra of CZ-ArB-15 (right). Reproduced with permission from ref. 111 and 112 Copyright 2014 Elsevier, Royal Society of Chemistry.

applications. Red PhOLEDs utilizing Os(bpftz)<sub>2</sub>(PPh<sub>2</sub>Me)<sub>2</sub> as the dopant displayed a low operational threshold of 3.0 V, achieving a peak luminance of 12 337 cd m<sup>-2</sup> and a commendable current efficiency of 11.04 cd A<sup>-1</sup>. In green PhOLEDs with Ir(ppy)2(acac) as the dopant, the device delivered exceptional performance, including a turn-on voltage of just 2.5 V, an impressive maximum brightness of 26 473 cd m<sup>-2</sup>, and an outstanding current efficiency of 38.60 cd A<sup>-1</sup>. For blue PhO-LEDs featuring FIrpic, CZ-ArB-15 demonstrated its capability to support efficient emission, achieving a brightness of 7622 cd m<sup>-2</sup> and a current efficiency of 7.39 cd A<sup>-1</sup> at a turn-on voltage of 3.0 V.

In 2014, Hwang et al. reported the synthesis of two bipolar and high triplet energy phosphorescent host materials, CZ-ArB-16 and CZ-ArB-17, which were designed by incorporating dimesitylborane and phenylcarbazole to investigate the effect of boron atom position on device performance (Fig. 11). 113 Compound CZ-ArB-16 was synthesized by reacting 3-bromo-Nphenylcarbazole with <sup>n</sup>BuLi, followed by quenching with fluorodimesitylborane. Compound CZ-ArB-17 was synthesized by Narylation of 9H-carbazole with 1,4-dibromobenzene, followed by treatment with <sup>n</sup>BuLi and fluorodimesitylborane. Both compounds exhibited strong absorption peaks below 300 nm and an ICT band around 340 nm, corresponding to charge transfer from the carbazole to the TAB center. The photoluminescence emissions of CZ-ArB-16 and CZ-ArB-17 were observed at 400 nm and 430 nm, respectively. CZ-ArB-17 displayed a 30 nm longer emission wavelength compared to CZ-ArB-16, with triplet energies of 2.88 eV and 2.72 eV for CZ-ArB-16 and CZ-ArB-17, respectively, making both compounds suitable for use as green phosphorescent dopants (Fig. 10). Devices employing CZ-ArB-17 as the host material demonstrated remarkable advancements, achieving a peak quantum efficiency of 23.8%, with minimal roll-off, maintaining 21.7% even at high luminance levels of 1000 cd m<sup>-2</sup>. In comparison, devices based on CZ-ArB-16 displayed a much lower efficiency of 6.5%. The enhanced performance of CZ-ArB-17 is attributed to its balanced charge transport characteristics, efficient exciton generation, and suppression of non-radiative decay pathways.

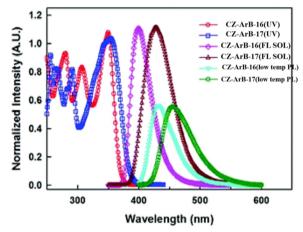


Fig. 10 UV/vis, solution PL and low temp. PL spectra of CZ-ArB-16 and CZ-ArB-17. Reproduced with permission from ref. 113. Copyright 2014 Royal Society of Chemistry.

Kitamura et al. introduced two novel carbazole-triarylboranes derivatives, CZ-ArB-18 and CZ-ArB-19, where the carbazole units were directly linked to triarylborane cores featuring xylene and anthracene frameworks, respectively (Fig. 11). These compounds were designed to investigate the interplay between structural rigidity and electronic properties on their photophysical behavior. The triarylborane cores acted as electronaccepting centers, while the carbazole moieties served as electron donors, resulting in a donor-acceptor architecture. This configuration enabled effective ICT, which could be finely tuned by modifying the triarylborane substituents. CZ-ArB-18, with a more flexible xylene-based core, exhibited moderate charge transfer and a strong dependence on solvent polarity, leading to notable solvatochromic effects. In contrast, CZ-ArB-19, featuring a rigid anthracene-based core, displayed enhanced ICT efficiency, red-shifted emission, and higher photoluminescence quantum yields due to its more extended conjugation and reduced non-radiative decay. The optical properties of these compounds were further distinguished by their absorption profiles, with CZ-ArB-18 showing a broader

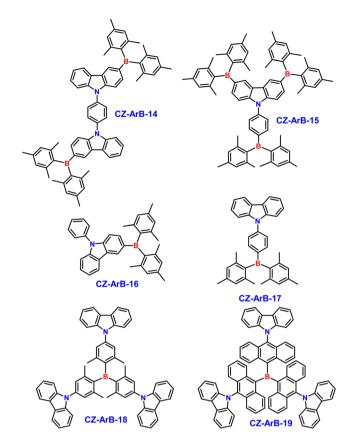


Fig. 11 Structure of compounds CZ-ArB-14-19

absorption band, indicative of less restricted molecular vibrations, while CZ-ArB-19 exhibited sharper absorption peaks consistent with its rigid structure. Electrochemical analysis revealed that both derivatives maintained excellent thermal and oxidative stability, making them promising candidates for optoelectronic applications.

Cheng et al. advanced their work by synthesizing two novel indolo[3,2-b]carbazole derivatives, CZ-ArB-20 and CZ-ArB-21, by integrating one or two dimesitylboron groups into the indolo[3,2-b]carbazole backbone (Fig. 12).115 CZ-ArB-20 and CZ-ArB-21 demonstrate exceptional optoelectronic properties attributed to their well-engineered molecular structures. Their

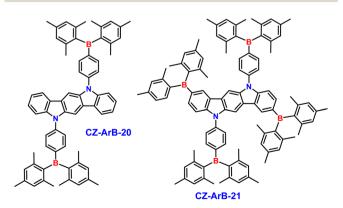


Fig. 12 Structure of compounds CZ-ArB-20-21

emission spectra exhibited a substantial bathochromic shift across solvents, with  $\lambda_{em}$  transitioning from 425 nm in nonpolar hexane to 540 nm in polar DMSO, confirming their significant solvent-polarity sensitivity and ICT dominance. Thermally, both compounds showed robust stability with decomposition temperatures exceeding 200  $^{\circ}$ C ( $T_d$  = 201  $^{\circ}$ C for CZ-ArB-20 and 210 °C for CZ-ArB-21) and high glass transition temperatures ( $T_g$  = 145 °C and 162 °C, respectively). Their electrochemical profiles revealed reversible redox behavior and efficient charge-transport capabilities, reinforcing their suitability for electron-transport layers. In OLED device evaluations, CZ-ArB-20 and CZ-ArB-21 exhibited distinct performance metrics. CZ-ArB-20-based devices achieved a maximum luminance of 5634 cd m<sup>-2</sup> with a luminance efficiency of 2.96 cd A<sup>-1</sup>, though requiring a higher turn-on voltage of 6.1 V. Conversely, CZ-ArB-21-based devices displayed enhanced charge injection properties, evidenced by a reduced turn-on voltage of 3.6 V, while achieving a peak luminance of 1363 cd m<sup>-2</sup> and a comparable luminance efficiency of 2.88 cd A<sup>-1</sup>.

#### 3.4. Tetraphenylethene (TPE)-based aggregation-induced emission (AIE) in carbazole-triarylboranes hybrids

Tetraphenylethene (TPE)-based aggregation-induced emission (AIE) plays a key role in enhancing the optoelectronic properties of carbazole-triarylborane hybrids. The incorporation of TPE into these systems significantly improves their solid-state fluorescence, making them ideal candidates for various applications such as sensing and high-performance OLEDs. Choi et al. developed a novel blue light-emitting CZ-ArB-22, this was the first report by combining tetraphenylethene (TPE) as an AIEE group, carbazole as a hole-transporting unit, and dimesitylboron as an electron-transporting group in 2014 (Fig. 13). 116 The synthesis of CZ-ArB-22 involved multiple steps, starting with the creation of a key intermediate, 3-bromo-9-(4-(1,2,2triphenylvinyl)phenyl)carbazole, using a modified Ullmann reaction. This intermediate was then reacted with "BuLi and dimesitylboron fluoride to yield the CZ-ArB-22. In THF/H<sub>2</sub>O solvent systems, CZ-ArB-22 demonstrated significant AIEE. The photoluminescence intensity at 475 nm showed an incredible increase of 256-fold, attributed to the restriction of intramolecular motions and enhanced radiative decay in the aggregated state (Fig. 14(a)). The electroluminescent properties of CZ-ArB-22 were carefully examined, revealing a vivid blue emission centered at 464 nm, with CIE coordinates of (0.18, 0.21) across a range of applied voltages. When integrated into an OLED device, CZ-ArB-22 exhibited a turn-on voltage of 6.0 V, achieving a maximum luminance of 4624 cd m<sup>-2</sup> and a luminance efficiency of 4.28 cd A<sup>-1</sup>. Tang et al. introduced the compound CZ-ArB-23 (Fig. 13), featuring a tetraphenylethene (TPE) core integrated with carbazole for hole transport and a more robust dimesitylboron structure, containing double the boron units of its predecessor, CZ-ArB-22. This novel configuration resulted in remarkable photophysical properties. CZ-ArB-23117 demonstrated excellent thermal stability with a decomposition temperature of 219 °C and superior electrochemical properties. The compound exhibited AIE behavior when

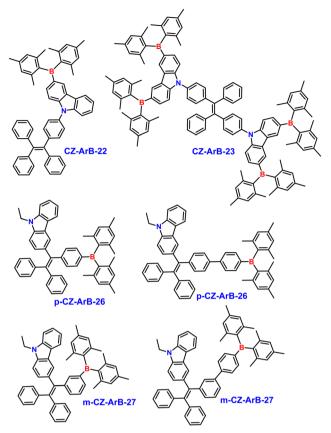


Fig. 13 Structure of compounds CZ-ArB-22-27

dispersed in THF/H2O mixtures, further enhancing its suitability for applications in OLEDs (Fig. 14(b)). In non-doped OLED devices, CZ-ArB-23 delivered bluish-green light at 493 nm, with CIE coordinates of (0.19, 0.34). These devices achieved a low turn-on voltage of 5.2 V, a maximum luminance of 5406 cd m<sup>-2</sup>, and a luminance efficiency of  $5.34 \text{ cd A}^{-1}$ .

Tang et al. pioneered further developments by synthesizing four novel AIE-active emitters p-CZ-ArB-26, m-CZ-ArB-26, p-CZ-**ArB-27**, and *m*-CZ-ArB-27 featuring a triphenylethene–carbazole

scaffold (Fig. 13). 118 These emitters were strategically designed by attaching an N-ethyl-carbazole unit to the 4-position of the TPE core. The para or meta-positions of the 3-phenyl group of TPE were functionalized with either dimesitylboron or (dimesitylboranyl)phenyl groups. The compounds were synthesized via Friedel-Crafts alkylation followed by Suzuki cross-coupling reactions. The compounds demonstrated remarkable thermal and morphological stability. The decomposition temperatures  $(T_d)$  were measured at 301 °C and 274 °C for **p-CZ-ArB-26** and p-CZ-ArB-27, respectively, while m-CZ-ArB-26 and m-CZ-ArB-27 exhibited even higher  $T_{\rm d}$  values of 328 °C and 365 °C. Additionally, their high glass transition temperatures  $(T_g)$  of 100  $^{\circ}$ C, 115 °C, 138 °C, and 146 °C, respectively, highlight the robustness of their rigid aromatic frameworks, contributing to their excellent stability and structural integrity. The absorption spectra of p-CZ-ArB-26 and m-CZ-ArB-26 show three bands, including the TPE  $\pi$ - $\pi$ \* transition (~300 nm), carbazole  $\pi$ - $\pi$ \* ( $\sim$ 330 nm), and ICT ( $\sim$ 360 nm), while *p*-CZ-ArB-27 and m-CZ-ArB-27 exhibit blue-shifted ICT bands merging with the  $\pi$ - $\pi$ \* transition, indicating weaker donor-acceptor interactions. The para-linked compounds show stronger ICT effects than the meta-linked ones, with m-DBPDECZ exhibiting minimal or no clear ICT absorption. All compounds demonstrated AIE behavior in THF/H<sub>2</sub>O mixtures, with emission properties tunable by linkage mode and conjugation length. The solid-state fluorescence quantum yields ( $\phi$  values) of p-CZ-ArB-26, p-CZ-ArB-27, m-CZ-ArB-26, and m-CZ-ArB-27 are calculated to be 99.3%, 48.6%, 34.6%, and 65.2%, respectively. Devices incorporating p-CZ-ArB-26 and p-CZ-ArB-27 exhibit maximum external quantum efficiencies of 2.73% and 3.28%, respectively, among the highest for non-doped green fluorescent devices at the time. In contrast, devices with meta-linked structures, such as m-CZ-ArB-26 and m-CZ-ArB-27, display blue-shifted emissions due to their more twisted and less efficient conjugation. m-CZ-ArB-26 turn on at 4.90 V, achieving 500 cd m<sup>-2</sup> at 7.20 V and a peak luminance of 14 980 cd m<sup>-2</sup> at 15 V, with a current efficiency of 2.53 cd A<sup>-1</sup>, whereas *m*-CZ-ArB-27, with a turn-on voltage of 6 V, reaches a maximum current efficiency of 4.49 cd A<sup>-1</sup> and a peak

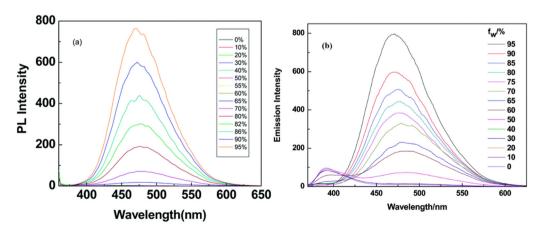


Fig. 14 PL spectra of (a) CZ-ArB-22 and (b) CZ-ArB-23 in various water contents of THF-water mixtures. Reproduced with permission from ref. 116 and 117. Copyright 2014, 2015 Royal Society of Chemistry.

luminance of 16 410 cd m<sup>-2</sup>. From the same group synthesized two novel derivatives, CZ-ArB-28 and CZ-ArB-29, by introducing dimesitylboron and tetraphenylethene at the 3,6-positions of carbazole, unlike the 9th-position substitutions in CZ-ArB-22 and CZ-ArB-23 (Fig. 18). 119 The multi-step synthesis began with Friedel-Crafts acylation of 3-bromo-9-ethyl-9H-carbazole, followed by treatment with lithiated diphenylmethane and acidic dehydration to yield 3-bromo-9-ethyl-6-(1,2,2-triphenylvinyl)-9H-carbazole. The key intermediate was dimerized using a McMurry cross-coupling reaction, and final lithiation with <sup>n</sup>BuLi, followed by dimesitylboron fluoride substitution, yielded CZ-ArB-28 and CZ-ArB-29. The compounds exhibit excellent thermal stability ( $T_{\rm d}$  up to 254 °C), along with high electrochemical stability, solid-state emission, and AIE properties. Additionally, multi-layer electroluminescent devices incorporating CZ-ArB-28 and/or CZ-ArB-29 as the light-emitting layer were fabricated, resulting in sky blue and blue-green emissions. These devices achieved maximum luminance efficiencies of up to 6.90 cd A<sup>-1</sup> and maximum luminance values of 15780 cd  $m^{-2}$ , with CIE of (0.20, 0.28) and (0.23, 0.41), respectively. In continuation, they introduced another novel derivative, CZ-ArB-30, (Fig. 13)<sup>120</sup> with slight difference from the previous derivatives (CZ-ArB-28 and CZ-ArB-29). The structure featured the incorporation of two dimesitylboron groups at the 3- and 6-positions and a tetraphenylethene group at the 9-position of carbazole. This design differs from CZ-ArB-30 by the addition of a dimesitylboron group at the 6-position of the carbazole core. The thermal, electrochemical, and photophysical properties of compound CZ-ArB-30 were characterized using TGA, electrochemistry, UV-vis absorption, and fluorescence spectroscopy. The results showed that CZ-ArB-30 exhibits excellent AIE properties and good thermal stability ( $T_d = 173$  °C). Furthermore, a multilayer EL device using CZ-ArB-30 as the light-emitting layer was fabricated. The device emitted blue light ( $\lambda_{\text{max}}$  = 489 nm) with CIE coordinates of (0.17, 0.29), and demonstrated good electroluminescent performance, with a turn-on voltage of 5.7 V, maximum luminance of 5709 cd m<sup>-2</sup> (at 15 V), and a maximum luminance efficiency of 4.31 cd A<sup>-1</sup> (at 8.2 V) (Fig. 15).

Building on their previous work, researchers developed two novel compounds, CZ-ArB-31 and CZ-ArB-32 (Fig. 18), 121 by modifying the diphenylethene core of CZ-ArB-28 and CZ-ArB-29 with carbazole and dimesitylboron units. These modifications significantly enhanced the thermal and optical properties of the resulting compounds. Both CZ-ArB-31 and CZ-ArB-32 exhibited exceptional thermal stability, with decomposition temperatures  $(T_d)$  of 228 °C and 235 °C, respectively. This stability was attributed to the steric protection provided by the carbazole and dimesitylboron units, which also contributed to their robust structural rigidity, reflected in their glass transition temperatures  $(T_g)$  of 95 °C for CZ-ArB-31 and 139 °C for CZ-ArB-32. The absorption spectra of both compounds were nearly identical, showing a sharp peak at 305 nm, which is attributed to the  $\pi$ - $\pi$ \* transitions within the molecular skeleton, and a broad band centered around 400 nm, corresponding to ICT from the electron-rich carbazole moiety to the

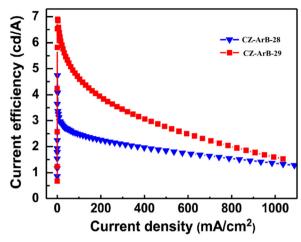


Fig. 15 Current efficiency vs. current density curves of device of CZ-ArB-28 and CZ-ArB-29. Reproduced with permission from ref. 119. Copyright

electron-deficient dimesitylboron groups. In terms of luminescence, both compounds exhibited strong green emissions, with CZ-ArB-31 emitting at 520 nm and CZ-ArB-32 at 540 nm, the latter showing a red-shifted emission due to enhanced conjugation and stronger intermolecular interactions. In THF/H2O mixtures, both compounds exhibited AIE behavior, further demonstrating their potential for optoelectronic applications (Fig. 16). OLED devices fabricated using CZ-ArB-31 emitted yellowish-green light with a peak at 537 nm, a turn-on voltage of 3.8 V, a maximum brightness of 59130 cd m<sup>-2</sup>, and a maximum current efficiency of 6.43 cd A<sup>-1</sup>. Devices made with CZ-ArB-32 showed greenish-yellow light with a peak at 554 nm, a reduced turn-on voltage of 3.0 V, a maximum brightness of 67 500 cd m<sup>-2</sup>, and an enhanced current efficiency of 11.2 cd  $A^{-1}$ .

Alongside, in 2017 they developed three novel compounds, CZ-TAB-33 to CZ-TAB-35, characterized by a fused phenylvinylcarbazole core (Fig. 18).122 The CZ-TAB-33 structure is the modified version of CZ-ArB-28 by incorporating a phenyl attached dimesitylboron unit. These compounds demonstrated thermal stability with decomposition temperatures  $(T_d)$  of 219 °C, 188 °C, and 167 °C for CZ-ArB-33, CZ-ArB-34, and CZ-ArB-35, respectively. These compounds, exhibiting typical AIE characteristics in THF/H<sub>2</sub>O mixtures, (Fig. 17) demonstrated efficient solid-state emission and well-adjusted HOMO-LUMO energy levels, making them highly suitable for advanced OLED applications with enhanced performance and durability. The solid-state absolute quantum yields calculated for CZ-ArB-33, CZ-ArB-34, and CZ-ArB-35, are 55.6, 48.7, and 35.9%, respectively. Non-doped OLED devices were fabricated using CZ-ArB-33, CZ-ArB-34, and CZ-ArB-35, as emissive layers, producing distinct electroluminescent emissions. Compound CZ-ArB-33 emitted blue-green light with a peak at 513 nm, while CZ-ArB-34, and CZ-ArB-35 showcased deep blue and sky-blue emissions with peaks at 438 nm and 488 nm, respectively. The devices exhibited excellent performance metrics, including low turn-on

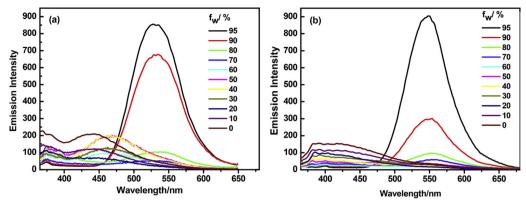


Fig. 16 Emission spectra of Cz-ArB-31 (a) and CZ-ArB-32 (b) in various water contents of THF-water mixtures (excitation wavelength = 330 nm and 350 nm, respectively). Reproduced with permission from ref. 121. Copyright 2016 Elsevier.

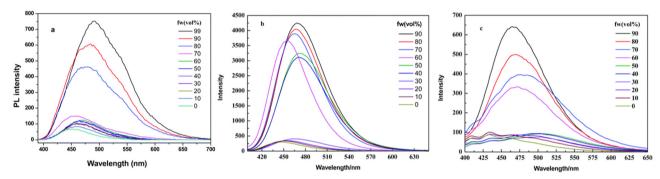


Fig. 17 PL spectra of (a) CZ-ArB-33, (b) CZ-ArB-34 and (c) CZ-ArB-35 in THF/water mixtures with various water fractions. Reproduced with permission from ref. 122. Copyright 2021 Royal Society of Chemistry

voltages of 6.2 V, 6.0 V, and 6.3 V, alongside maximum brightness levels of 21 054 cd m<sup>-2</sup>, 4376 cd m<sup>-2</sup>, and 12 080 cd m<sup>-2</sup> for CZ-ArB-33, CZ-ArB-34, and CZ-ArB-35, respectively. Maximum current efficiencies reached 3.34 cd A<sup>-1</sup> for CZ-ArB-33, 2.34 cd  $A^{-1}$  for CZ-ArB-34, and 1.73 cd  $A^{-1}$  for CZ-ArB-35. Additionally, the devices exhibited operational stability with minimal efficiency roll-off, highlighting the robustness of the materials.

#### 3.5. Recent advances and emerging trends of carbazoletriarylboranes hybrids (2015-2020)

In a significant advancement in the field of thermally activated delayed fluorescence (TADF), Kaji et al. developed two novel carbazole-based triarylborane emitters, CZ-ArB-24 and CZ-ArB-25, in 2015 (Fig. 19). 123 These compounds were strategically designed by incorporating carbazole as the electron-donating unit, paired with a robust trimesitylborane core, to enhance charge transfer capabilities and minimize the singlet-triplet energy gap ( $\Delta E_{ST}$ ), which is crucial for efficient TADF. Both compounds exhibited remarkable photophysical properties, with CZ-ArB-24 reaching an outstanding photoluminescence quantum yield of 100%, and CZ-ArB-25 achieving 87% in a DPEPO host matrix. These high quantum yields reflect the compounds strong ability to radiative pathway efficiently,

ensuring minimal energy losses due to non-radiative processes. When applied to OLEDs, CZ-ArB-24 achieved a groundbreaking external quantum efficiency ( $\eta_{EOE}$ ) of 21.6%, setting a new benchmark for sky-blue TADF-based OLEDs. CZ-ArB-25 also demonstrated strong performance, with an EQE of 14.0%. These findings underscore the potential of these emitters for use in high-performance OLED devices, paving the way for the development of energy-efficient, durable, and vivid blueemitting displays and lighting solutions. In 2017, Lee et al. synthesized and analyzed highly efficient TADF ortho donoracceptor (D-A) compounds featuring triarylboron acceptors and phenoxazine (PXZ), diphenylamine (DPA), or carbazole (Cz) donors. 124 The ortho-connected carbazole-triarylboranes (CZ-ArB-36) (Fig. 23) was compared to its para-connected counterpart (CZ-ArB-17). The ortho D-A arrangement, combined with the bulky triarylboranes group, induces a sterically locked, highly twisted geometry, resulting in a small  $\Delta E_{\rm ST}$  and displayed as microsecond-range TADF lifetimes. In contrast, the para derivatives only exhibit short-lived fluorescence and does not show TADF ability. OLEDs incorporating ortho D-A compounds, such as CZ-ArB-36, demonstrated exceptional performance, achieving a high  $\eta_{EOE}$ . Notably, the pure blue emission OLEDs exhibited a  $\eta_{\rm EQE}$  of 22.6%, which was further optimized to an impressive 24.1%. This remarkable enhancement

Fig. 18 Structure of compounds CZ-ArB-28-35

underscores the potential of ortho D-A compound-based OLEDs for high-efficiency optoelectronic applications. Building on this, the following year, the authors developed a series of ortho-carbazole-appended triarylboranes compounds (CZ-ArB-37a-e) with varying substituents such as <sup>t</sup>Bu, Me, and OMe on the carbazole donor and/or phenylene ring of the dimesitylboron acceptor (Fig. 23). 125 These compounds were synthesized via a reaction between dimesitylboron fluoride and lithium salts of ortho-carbazole-substituted bromobenzenes, yielding products with strong ICT absorption bands (370-410 nm) and tunable emission from sky blue (481 nm) to ultradeep blue (438 nm). Substituent effects influenced the HOMO-LUMO levels, with <sup>t</sup>Bu inducing a bathochromic shift and OMe causing a hypsochromic shift. Emission properties correlated with  $\Delta E_{\rm ST}$  values, with <sup>t</sup>Bu and Me-substituted compounds (CZ-ArB-37a and CZ-ArB-37b) exhibiting smaller  $\Delta E_{\rm ST}$  (<0.1 eV) and higher photoluminescence quantum yields (PLQY) due to efficient TADF, compared to compounds CZ-ArB-37c-e ( $\Delta E_{\rm ST}$  = 0.15-0.16 eV). Blue OLEDs based on CZ-ArB-37b achieved a remarkable EQE of 32.8% at CIE (0.135, 0.266), attributed to its high PLQY (93%) and horizontal transition dipole ratio (0.76). Ultradeep blue OLEDs using CZ-ArB-37e also demonstrated a record-high EQE of 14.9% at CIE (0.151, 0.058).

Huang *et al.* synthesized four triarylborane-based compounds with symmetric and asymmetric architectures featuring carbazole and diphenylamine donor branches in 2018 (Fig. 19).<sup>126</sup> These compounds exhibited excellent thermal

stability with high decomposition ( $T_{\rm d} > 416$  °C), glasstransition ( $T_{
m g} > 158$  °C), and melting temperatures ( $T_{
m m} >$ 213 °C), attributed to the stabilized boron core and bulky peripheral groups. Asymmetric compounds (CZ-ArB-38, CZ-ArB-40) showed superior thermal properties compared to symmetric ones (DP-ArB-2, CZ-ArB-39), making them promising candidates for OLED host materials. The compounds exhibited distinct  $\pi$ - $\pi$ \* transitions ( $\sim$ 295 nm) and weaker n- $\pi$ \* transitions (~340 nm), with their asymmetric architectures (CZ-ArB-38, CZ-ArB-40) displaying larger Stokes shifts and higher thermal and optical stability (Fig. 20). Optical bandgaps ranged from 3.30-3.45 eV, and triplet energy levels were high (2.77-2.90 eV), making them suitable as host materials for blue phosphorescent OLEDs (PhOLEDs). Devices based on asymmetric compounds (CZ-ArB-38, CZ-ArB-40) outperformed their symmetric counterparts (DP-ArB-2, CZ-ArB-39), with CZ-ArB-40 achieving maximum EQE of 18.5%, current efficiencies (CE) of 38.9 cd A<sup>-1</sup>, and power efficiencies (PE) of 30.5 lm W<sup>-1</sup>, along with lower turn-on voltages (3.5 V).

In 2019, Lu and colleagues developed two new bipolar host materials (CZ-TAB-41 and CZ-TAB-42) combining carbazole and triarylborane units, designed with donor and acceptor groups positioned *meta* to each other on a central benzene ring (Fig. 21). This spatially congested configuration enhances molecular compactness and significantly improves thermal stability. Both compounds exhibit weak blue-violet emission and high triplet energy levels of 2.68 eV for CZ-TAB-41 and

Structure of compounds Cz-ArB-24-25, DP-ArB-2 and CZ-ArB-38-40

2.63 eV for CZ-TAB-42, suitable for hosting green phosphorescent emitters. The materials demonstrate excellent thermal stability, with decomposition temperatures exceeding 340 °C for CZ-TAB-41 and 290 °C for CZ-TAB-42, attributed to their highly twisted molecular architecture. Phosphorescence peaks recorded at 77 K at 463 nm (CZ-TAB-41) and 472 nm (CZ-TAB-42) further confirm their suitability for energy transfer in green phosphorescent systems (Fig. 22). Green-emitting OLEDs utilizing Ir(ppy)<sub>3</sub> as the emitter and CZ-TAB-41 or CZ-TAB-42 as host materials achieved remarkable efficiencies. Devices featuring CZ-TAB-41 exhibited a maximum EQE of 19.3%, a current efficiency of 69.1 cd A<sup>-1</sup>, and a power efficiency of 88.1 lm W<sup>-1</sup>, with a low turn-on voltage of 2.4 V. Similarly, devices with CZ-TAB-42 achieved an EQE of 19.1%, a current efficiency of 66.1 cd A<sup>-1</sup>, and a power efficiency of 77.2 lm W<sup>-1</sup>, with a turn-on voltage of 2.6 V.

Later in 2019, Lee et al. synthesized a new series of ortho-carbazole-appended triarylborane compounds (CZ-TAB-43a-f) by introducing various electron-accepting substituents,

including phenyl, pyridyl, pyrimidyl, diphenylphosphine oxide, cyano, and dimesitylboryl groups, on the phenylene ring of the triarylborane acceptor (Fig. 23). 128 Unlike the CZ-ArB-37 series, the CZ-ArB-43 series features substitution only at the 5th position of the 9-phenyl-substituted carbazole, rather than at the 3rd or 6th positions. These modifications allowed precise tuning of their photophysical properties. Emission spectra exhibited broad ICT-based bands, shifting from blue (463 nm) to greenish-yellow (532 nm), with PL quantum yields  $(\Phi)$  ranging from 48% to 93% in oxygen-free toluene. Strong electron acceptors, such as diphenylphosphine oxide, cyano, and dimesitylboryl, significantly enhanced emission efficiency. Electrochemical and theoretical studies confirmed that redshifted emissions resulted from stabilized LUMO levels and small  $\Delta E_{\rm ST}$ , enabling efficient TADF. From the same group, further refined the design by introducing strong electronwithdrawing perfluoro substituents, such as perfluoroalkyl (CF<sub>3</sub>, C<sub>3</sub>F<sub>7</sub>) and perfluoroaryl (4-CF<sub>3</sub>C<sub>6</sub>F<sub>4</sub>) groups, into the triarylborane acceptor moiety in 2020 (Fig. 23). 129 This

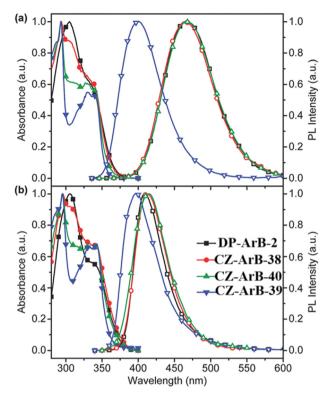


Fig. 20 UV-absorption (solid symbols) and emission spectra (open symbols) of DP-ArB-2, CZ-ArB-38-40 in (a) DCM solution and (b) solid films. Reproduced with permission from ref. 126. Copyright 2018 Wiley.

Structure of compounds CZ-ArB-41-42

structural evolution aimed to enhance the optoelectronic properties and further leverage the donor-acceptor framework for efficient TADF. These new compounds (CZ-ArB-44a-f) displayed green to yellow emission in toluene with exceptionally high PLQYs of up to 100%. The inclusion of perfluoro groups introduced greater electron-withdrawing character, which, coupled with the twisted D-A architecture confirmed by X-ray crystallography and computational studies, resulted in a small  $\Delta E_{\rm ST} < 0.1$  eV. In OLED applications, the CF<sub>3</sub>- and 4-CF<sub>3</sub>C<sub>6</sub>F<sub>4</sub>substituted compounds proved to be excellent emitters, achieving high external quantum efficiencies of up to 29.9% (e.g., CZ-ArB-44d) and a maximum PE of 123.9 lm W<sup>-1</sup>—one of the highest values reported for TADF-OLEDs at that time.

Importantly, these devices demonstrated stable performance at practical brightness levels, maintaining PEs of 118.7 lm W<sup>-1</sup> at 100 cd m $^{-2}$  and 82.3 lm W $^{-1}$  at 1000 cd m $^{-2}$ , while operating at a remarkably low turn-on voltage  $(V_{on})$  of 2.35 V without the need for light outcoupling enhancements.

In 2020, Chi and colleagues synthesized three methoxysubstituted carbazoles (CZ-OMe-45a-c) to enhance electrondonating strength. 130 These carbazole donors were coupled with a dimesitylboron acceptor to form compounds (CZ-TAB-45a-b) and phenylene-bridged emitters (CZ-TAB-46a-b) (Fig. 24). Comprehensive photophysical analysis in various solvents revealed a pronounced solvatochromic response, driven by strong charge transfer interactions within the molecular framework. In contrast to earlier analogs like CZ-ArB-10a and CZ-ArB-17, which lacked TADF behavior, the newly developed emitters displayed robust TADF, attributed to the strategic introduction of methoxy groups. When integrated into OLED devices, the emitters delivered blue emissions with peaks spanning from 444 nm to 468 nm. Notably, devices incorporating CZ-ArB-45b and CZ-ArB-46b demonstrated outstanding maximum EQE of 12.5% and 13.3%, respectively, showcasing their suitability as efficient blue-emitting materials for cutting-edge OLED applications.

In 2020, Marder et al. introduced a groundbreaking approach for designing efficient TADF emitters, utilizing computational strategies to refine excited state properties. 131 By developing an advanced theoretical model, they were able to describe both local and charge-transfer states and manipulate these states to control key processes such as ISC and rISC. Their innovative strategy involved adjusting the energy of the local excited state at the bridge ( $^{3}LE\pi$ ), which in turn influenced the relative stability of this state compared to charge-transfer states. Their theoretical predictions were experimentally validated through the synthesis of five D-A compounds featuring carbazole and phenoxazine. These compounds demonstrated a reduced singlet-triplet gap, which led to delayed fluorescence as anticipated, with emission wavelengths spanning from deep blue to red. In their proof of concept, Marder and team synthesized carbazole derivatives, CZ-ArB-47a and CZ-ArB-47b (Fig. 24), with different donor-bridge configurations. These compounds exhibited significant solvatochromism and displayed impressive TADF characteristics. CZ-ArB-47a showcased near-unity quantum yield and efficient fluorescence, while CZ-ArB-47b, with methyl group substitutions, increased the dihedral angle and enhanced charge-transfer properties. This structural modification led to a noticeable shift in emission characteristics, including delayed fluorescence. The study emphasized the importance of donor-acceptor interactions in determining photophysical properties, as evidenced by solvatochromic behavior and solvent-dependent quantum yields. This research paves the way for the computational design of highly efficient, tunable TADF emitters, opening new avenues for OLED applications.

In 2020, Tang and colleagues introduced a novel carbazoletriarylboranes derivative, CZ-ArB-48 (Fig. 26). 132 This compound is a modified version of CZ-ArB-41, with an additional

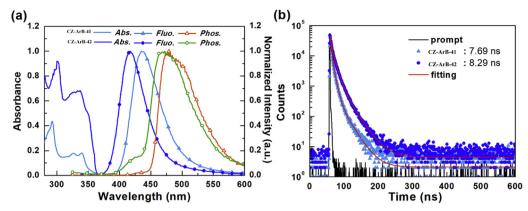


Fig. 22 (a) UV-vis absorption, fluorescence, and phosphorescence spectra of CZ-ArB-41 and CZ-ArB-42 in thin films. (b) Transient photoluminescence decay profiles of CZ-ArB-41 and CZ-ArB-42 thin films upon excitation at 365 nm. Reproduced with permission from ref. 127. Copyright 2019 Elsevier.

Fig. 23 Structure of compounds CZ-ArB-36-37e, CZ-ArB-43a-6 and CZ-ArB-44a-f

Fig. 24 Structure of compounds CZ-ArB-45a-47b.

phenyl ring attached to the triarylborane unit. The donor atom is positioned meta to the new phenyl ring, which results in an unusual structural configuration. CZ-ArB-48 demonstrated exceptional thermal stability ( $T_d = 394$  °C) and exhibited AIEE behavior (Fig. 25). The X-ray analysis revealed a monoclinic crystal structure with a twisted propeller configuration,

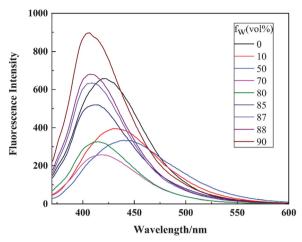


Fig. 25 Emission spectra of CZ-ArB-48 in THF/water mixtures with different water fractions. Reproduced with permission from ref. 132. Copyright 2021 Elsevier.

stabilized by C-H··· $\pi$  and hydrogen bonding, but without  $\pi$ - $\pi$ interactions, which are crucial for the AIEE effect. The OLEDs based on CZ-ArB-48 emitted bluish-violet light at 425 nm, with a turn-on voltage of 5.6 V and a maximum luminance of 5374 cd m<sup>-2</sup>. The devices showed peak efficiencies of 2.26 cd A<sup>-1</sup> and 0.96 lm W<sup>-1</sup>, with stable performance and minimal efficiency roll-off. In another study, Hong et al.

synthesized two novel TADF emitters, CZ-ArB-49 and CZ-ArB-50 (Fig. 26), which incorporated triarylborane as the electron acceptor and carbazole-based donors, with phenoxazine replacing carbazole in CZ-ArB-50.133 Both compounds exhibited bathochromic shifts and reduced photoluminescence intensity as solvent polarity increased, with CZ-ArB-50 showing a stronger quenching effect. Phosphorescence spectra indicated the presence of triplet states in both compounds, with  $\Delta E_{ST}$  values of 0.21 eV for CZ-ArB-49 and 0.13 eV for CZ-ArB-50. The smaller  $\Delta E_{\rm ST}$  in CZ-ArB-50, due to the stronger electron-donating ability of phenoxazine, facilitated better triplet exciton harvesting, enhancing its TADF performance. OLEDs using CZ-ArB-49 emitted deep-blue light (CIE: 0.16, 0.12) and achieved a maximum EQE of 5.5%, while those based on CZ-ArB-50 exhibited a significantly higher EQE of 22.3% (CIE: 0.21, 0.45), demonstrating its superior efficiency for high-performance OLED devices with tunable emission.

Shi et al. synthesized two A-D-A type compounds, CZ-ArB-51 and CZ-ArB-52, by incorporating BMes<sub>2</sub> or 4-BMes<sub>2</sub>-phenyleneacetyl groups at the 2,7-positions of carbazole (Fig. 26), and explored the effects of introducing an aromatic phenylacetylene bridge on their geometric and electronic properties. 134 The study focused on the spectral modifications and photophysical behavior of these compounds, particularly their photoluminescence quantum yield  $(\Phi_{\rm F})$  and fluorescence lifetime  $(\tau_{\rm E})$ . This structural modification resulted in a significantly

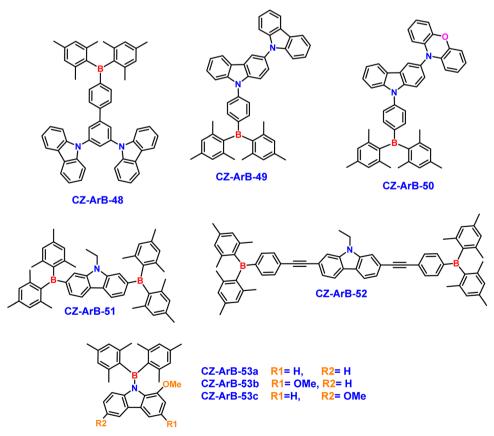


Fig. 26 Structure of compounds CZ-ArB-48-53c.

higher quantum yield ( $\Phi_{\rm F}$  = 0.95) and a shorter fluorescence lifetime ( $\tau_{\rm F}$  = 0.6 ns), likely due to a faster radiative decay rate of  $1.6 \times 10^9$  s<sup>-1</sup>, compared to the slower rate of  $1.3 \times 10^8$  s<sup>-1</sup> in CZ-ArB-51. Despite these differences, both compounds exhibited similar non-radiative decay rates. At 77 K in toluene, both compounds showed phosphorescence, with CZ-ArB-52 demonstrating a remarkably long phosphorescence lifetime of up to 3 seconds. While the absorption spectra of both compounds were largely insensitive to solvent polarity, the PL spectra displayed a redshift and loss of structure, indicating increased polarity in the excited state relative to the ground state. In solidstate environments, such as PMMA films and powder forms, both compounds exhibited red-shifted PL with broader emission features and significantly longer lifetimes compared to their behavior in hexane.

In 2022, Ye et al. explored the photophysical mechanisms of boron dimesityl-based TADF emitters, specifically targeting a series of methoxy-carbazole (Cz)-substituted compounds (CZ-ArB-53a-c) (Fig. 26). 135 Through computational techniques such as DFT, TD-DFT, and DFT/multireference configuration interaction (DFT/MRCI), they analyzed the excited-state behavior of these molecules in cyclohexane. The study revealed that the electronic transitions responsible for absorption and emission between the ground state  $(S_0)$  and first singlet excited state (S<sub>1</sub>) were primarily charge-transfer in nature. The HOMO was predominantly localized on the carbazole unit, while the LUMO resided on the bismesityl boron moiety. This clear spatial separation contributed to a very small  $\Delta E_{\rm ST} < 0.13$  eV, a critical factor in facilitating rISC. At ambient conditions, the compounds demonstrated efficient rISC, enabling delayed fluorescence due to balanced rates of fluorescence and ISC. However, the rISC process showed a strong dependency on temperature. At lower temperatures (77 K), the rate of rISC decreased significantly, leading to a suppression of delayed fluorescence

and a reduced contribution from the triplet states to the overall emission. Phosphorescence remained negligible under all conditions, further emphasizing the dominance of TADF at higher temperatures.

In 2023, Cao et al. developed two innovative photo-activated room-temperature phosphorescent (RTP) materials, CZ-ArB-54 and CZ-ArB-55, featuring a methylene carbazole functional unit positioned ortho to the aminoborane group (Fig. 27). 136 These compounds were embedded in PMMA films, resulting in enhanced RTP properties. Under 365 nm UV light in air, CZ-ArB-55 exhibited a phosphorescence lifetime of 0.18 seconds with a quantum yield of 6.83%. Remarkably, when tested under a nitrogen atmosphere, the lifetime extended to 0.42 seconds, and the quantum yield increased to 17.34%, showcasing the significant role of environmental conditions on RTP performance. The versatility of the boron-nitrogen (BN) D- $\pi$ -A system was highlighted by its ability to support RTP across a variety of substitutions. The attachment of electron-donating or electron-withdrawing groups at the ortho or meta positions of the boron atom produced a series of materials with tunable multi-color emissions, high quantum efficiencies, and extended phosphorescence lifetimes. These attributes make these materials ideal candidates for applications such as secure data storage, anti-counterfeiting measures, and durable waterresistant coatings (Fig. 28). To further enhance the performance, a pseudo-halogen functional group (CN) was introduced at the ortho position of the boron atom. This structural modification significantly increased both the phosphorescence lifetime and the quantum yield, with BN-o-CN@PMMA films achieving a lifetime of 1.40 seconds and a quantum yield of 7.94%. Detailed experimental and theoretical analyses revealed that the incorporation of such groups enhanced intramolecular charge transfer (ICT) and facilitated the stabilization of triplet excitons, which are essential for efficient RTP. This

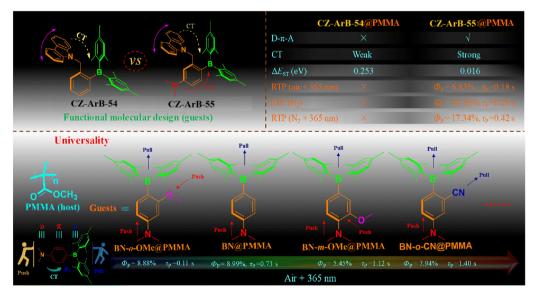


Fig. 27 Chemical structure of compounds CZ-ArB-54 and CZ-ArB-55, BN, BN-o-OMe, BN-m-OMe, and BN-o-CN. Reproduced with permission from ref. 136. Copyright 2023 Royal Society of Chemistry

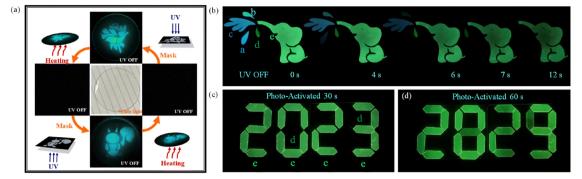


Fig. 28 (a) Application of programmable optical information writing/erasing based on CZ-ArB-55@PMMA. (b) Elephant spray pattern made of films a to e. (c) An application of information encryption: upon exposure to 365 nm UV light for 30 seconds, film E was activated to reveal the hidden message "2023". (d) Upon extension of the irradiation time to 60 s, the film d was also activated to display the information of "2829". Film a: BN-o-OMe@PMMA; film b: BN-o-Met-Cz@PMMA; film c: BN@PMMA; film d: BN-m-OMe@PMMA; film e: BN-o-CN@PMMA. Reproduced with permission from ref. 136. Copyright 2023 Royal Society of Chemistry.

study underscores a transformative approach to designing and optimizing organic RTP materials by leveraging the interplay between molecular structure and photophysical properties.

#### 4. Conclusion and future outlook

This review provides a comprehensive synthesis of advancements in carbazole-triarylboranes compounds, consolidating progress made between 2005 and 2025. These compounds have firmly established themselves as pivotal components in the development of optoelectronic materials, particularly for applications requiring high solid-state emission efficiencies, tunable photophysical properties, and robust performance. The unique combination of carbazole's electron-donating ability and strong electron-accepting nature of TAB has allowed researchers to design molecular systems that excel across diverse platforms, including AIE, TADF, and OLEDs. A remarkable feature of carbazole-TAB systems is their ability to overcome the challenge of ACQ, a common limitation in luminescent materials. Through careful molecular design, researchers have developed systems that enhance emission upon aggregation, leveraging AIE mechanisms to create materials with robust solid-state performance. This has been particularly beneficial for OLED technology, where efficient solid-state emission and solution processability are critical for device fabrication. Moreover, the strategic tuning of singlet-triplet energy gaps in carbazoleboron systems has enabled efficient RISC, a process integral to TADF. By achieving near-unity internal quantum efficiencies, these systems have revolutionized OLEDs, delivering devices with exceptional color purity, high brightness, and energy efficiency. In addition to their solid-state applications, carbazole-TAB systems have found utility in bioimaging and chemical sensing and environmental sensitivity. Their ability to detect changes in the local environment has also been harnessed for chemical sensing, allowing for the development of systems with remarkable selectivity and sensitivity. These

contributions underline the versatility of carbazole-TAB systems, demonstrating their potential across multiple domains.

Despite significant progress, challenges persist that hinder the full potential of carbazole-TAB systems. A key issue is the air and moisture sensitivity of certain TAB derivatives, which can undermine their stability and practical use. Addressing this challenge will necessitate innovative molecular design strategies, such as incorporating steric protection around boron centers or creating boron-oxygen and boron-nitrogen frameworks to improve their resilience under ambient conditions. Another challenge is achieving a balance between outstanding performance and long-term operational stability in carbazole-TAB systems. While many compounds deliver impressive initial results, their durability and stability over prolonged use or continuous device operation still require further optimization. Scalability remains another critical hurdle. Current synthetic methods for carbazole-TAB compounds are often complex, costly, and environmentally harmful, involving multiple reaction steps. To enable broader industrial adoption, more efficient, cost-effective, and sustainable production techniques need to be developed. Looking ahead, the future of carbazole-TAB systems is filled with exciting possibilities. One promising direction is exploring advanced applications, particularly in circularly polarized luminescence (CPL), roomtemperature phosphorescence (RTP), and multifunctional capabilities such as anticounterfeiting. CPL-active carbazole-TAB systems, with their ability to generate high dissymmetry factors, show great promise for applications in three-dimensional displays, quantum computing, and secure information encryption. In the biomedical sector, these compounds are becoming increasingly popular as bioimaging probes due to their high photostability, excellent fluorescence quantum yields, and tunable emission properties, which make them ideal for cellular and in vivo imaging. Enhancing water solubility and biocompatibility through functional group modifications is also expanding their potential for biological applications. Furthermore, carbazole-TAB systems are gaining attention as selective chemical sensors, opening up new avenues for environmental

monitoring, disease detection, and personalized medicine. In photodynamic therapy (PDT), carbazole-TAB compounds with extended  $\pi$ -conjugation can act as efficient photosensitizers, generating reactive oxygen species (ROS) upon light exposure to selectively target cancer cells, offering a non-invasive approach to cancer treatment. Advances in two-photon absorption (TPA) characteristics are also enhancing their potential for deeptissue PDT, improving treatment precision and minimizing side effects. Another rapidly growing area is anticounterfeiting, where the unique photophysical properties of carbazole-TAB systems, such as tunable emission and CPL activity, can be leveraged to develop advanced security materials. By embedding these compounds into authentication labels or anticounterfeit devices, highly reliable and hard-to-replicate security features can be created, benefiting industries such as pharmaceuticals, luxury goods, and financial documents. The integration of carbazole-TAB systems into emerging technologies like flexible electronics and wearable devices presents another exciting Frontier. With their outstanding optical and electronic properties, these compounds have the potential to revolutionize the design of next-generation wearable optoelectronic devices, offering functionalities such as flexible OLEDs, light-emitting sensors, and smart textiles. Additionally, the combination of carbazole-TAB systems with other functional materials, such as polycyclic aromatic hydrocarbons or metalorganic frameworks, could lead to the development of new materials with enhanced performance and unique capabilities. Sustainability will be crucial in shaping the future of carbazole-TAB systems. As demand for environmentally friendly materials rises, efforts will focus on developing greener synthetic routes that reduce energy consumption, minimize waste, and avoid toxic solvents. Achieving more sustainable production methods will be essential for the commercial scalability and widespread adoption of these materials. Finally, computational and theoretical tools will play a vital role in optimizing carbazole-TAB systems. Advanced quantum chemical modelling and machine learning algorithms will accelerate the discovery of new compounds, reduce reliance on trial-and-error experimentation, and help rapidly develop high-performance materials.

In conclusion, the evolution of carbazole-TAB systems over the past two decades has underscored their transformative potential in a wide range of applications. These compounds have bridged fundamental scientific advancements with practical technological developments, demonstrating unparalleled versatility and innovation. By addressing the current challenges and seizing emerging opportunities, researchers are poised to unlock the next generation of high-performance luminescent materials. The synergy between carbazole and TAB continues to drive new Frontiers in materials science, with the promise of revolutionizing fields ranging from optoelectronics to biomedicine and anticounterfeiting. With ongoing advancements in design, synthesis, and applications, carbazole-TAB compounds are well-positioned to play a central role in the future of functional materials, paving the way for groundbreaking developments in solid-state emission, energy-efficient technologies, and beyond.

#### **Abbreviations**

AIE	Aggregation-induced	emission
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**AIEE** Aggregation-induced emission enhancement

ICT Intramolecular charge transfer

**TADF** Thermally activated delayed fluorescence

TICT Twisted intramolecular charge transfer

MFC Mechanofluorochromism OLED Organic light-emitting diodes

**OPVs** Organic photovoltaics

ACQ Aggregation-caused quenching **SEM** Scanning electron microscope

THF Tetrahydrofuran

**PXRD** Powder X-ray diffraction DFT Density functional theory **NMR** Nuclear magnetic resonance rISC Reverse inter system crossing

 $\mathbf{PE}$ Power efficiency

EQE External quantum efficiency

LOD Limit of detection

TD-DFT Time-dependent density-functional theory

#### **Author contributions**

A. A - conceptualization, data curation, formal analysis, investigation, visualization, writing - original draft. C. A. S. P supervision, resources, validation, writing - review & editing.

### Data availability

No original research findings, software, or code were included, and no new data were generated or analyzed as part of this

#### Conflicts of interest

The authors declare no competing financial interest.

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