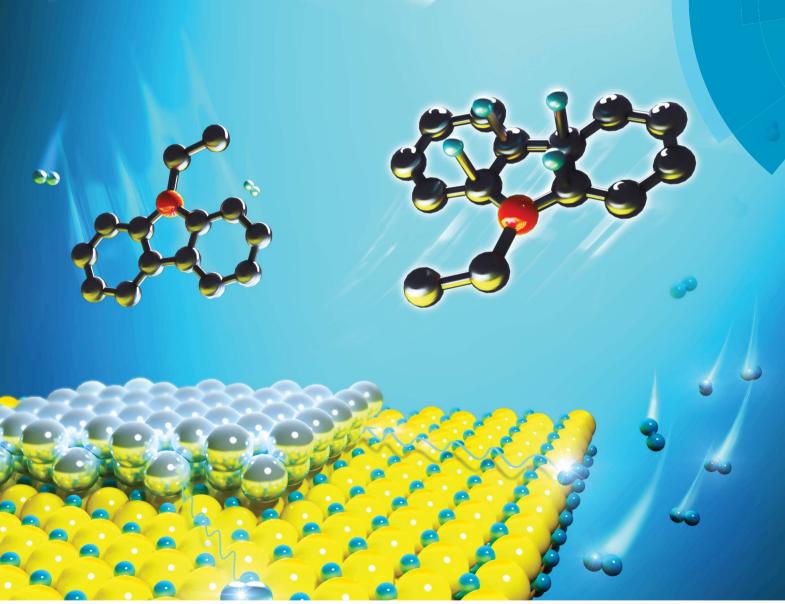
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#### EDGE ARTICLE

Jie Zheng, Xingguo Li *et al.* A rare earth hydride supported ruthenium catalyst for the hydrogenation of *N*-heterocycles: boosting the activity *via* a new hydrogen transfer path and controlling the stereoselectivity

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## Introduction

*N*-Heterocycles have been attracting much attention because of their great versatility in many pharmaceuticals, alkaloids, agrochemicals, and fine chemicals.<sup>1-4</sup> Recently, liquid organic hydrogen carriers (LOHCs) have been proposed as convenient and safe candidates for hydrogen storage and *N*-heterocycles are very typical LOHCs for their high hydrogen capacities and relatively low operating temperatures.<sup>5-8</sup> One of the most well-studied LOHCs is *N*-ethylcarbazole (NEC), whose hydrogen-rich state dodecahydro-*N*-ethylcarbazole (12H-NEC) is liquid at room temperature with a hydrogen capacity of 5.8 wt%. Additionally, the operating temperature for hydrogen storage on NEC is below 473 K for the hydrogenation enthalpy is only -50.6 kJ (mol<sup>-1</sup> H<sub>2</sub>).<sup>9-13</sup>

## A rare earth hydride supported ruthenium catalyst for the hydrogenation of *N*-heterocycles: boosting the activity *via* a new hydrogen transfer path and controlling the stereoselectivity<sup>†</sup>

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Hydrogenation of *N*-heterocycles is of great significance for their wide range of applications such as building blocks in drug and agrochemical syntheses and liquid organic hydrogen carriers (LOHCs). Pursuing a better hydrogenation performance and stereoselectivity, we successfully developed a rare earth hydride supported ruthenium catalyst Ru/YH<sub>3</sub> for the hydrogenation of *N*-heterocycles, especially *N*-ethylcarbazole (NEC), the most promising LOHC. Full hydrogenation of NEC on Ru/YH<sub>3</sub> can be achieved at 363 K and 1 MPa hydrogen pressure, which is currently the lowest compared to previous reported catalysts. Furthermore, Ru/YH<sub>3</sub> shows the highest turnover number, namely the highest catalytic activity among the existing catalysts for hydrogenation of NEC. Most importantly, Ru/YH<sub>3</sub> shows remarkable stereoselectivity for all-*cis* products, which is very favorable for the subsequent dehydrogenation. The excellent performance of Ru/YH<sub>3</sub> originates from the new hydrogen transfer path from H<sub>2</sub> to NEC *via* YH<sub>3</sub>. Ru/LaH<sub>3</sub> and Ru/GdH<sub>3</sub> also reveal good activity for hydrogenation of NEC and Ru/YH<sub>3</sub> also possesses good activity for hydrogenation of 2-methylindole, indicating that the use of rare earth hydride supported catalysts is a highly effective strategy for developing better hydrogenation catalysts for *N*-heterocycles.

The kinetics of hydrogenation of *N*-heterocycles is usually sluggish, which is an obstacle for their application as LOHCs. Consequently, effective hydrogenation catalysts are urgently needed. Many homogenous or heterogeneous catalysts were developed for hydrogenation of *N*-heterocycles, which are mainly quinoline and its derivatives.<sup>3,14–21</sup> For the hydrogenation of NEC, the catalysts are mainly Ru based heterogeneous catalysts.<sup>22–26</sup> Many factors such as supports and particle sizes will influence the catalytic performance, since the hydrogenation reaction is a stepwise complex reaction (Fig. 1).

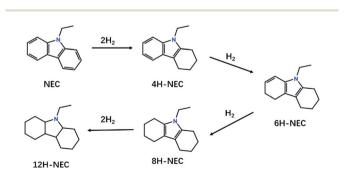


Fig. 1 Reaction process of the hydrogenation of NEC.

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Recently, we demonstrated that reversible hydrogen absorption/desorption, the very fundamental property of metal hydrides, can be used to promote the hydrogenation of NEC. The Ni/Al<sub>2</sub>O<sub>3</sub>-YH<sub>3</sub> catalyst we developed is the most efficient noble metal free catalyst for NEC hydrogenation and its catalytic activity is close to that of Ru/Al<sub>2</sub>O<sub>3</sub>, the state-of-the-art catalyst for the hydrogenation of NEC.<sup>27,28</sup> To further increase catalytic activity and decrease the dosage of the precious metal Ru, we considered that we can directly use YH<sub>3</sub> as a support material. Some rare earth hydrides are used as support materials of Ru catalysts for ammonia synthesis.<sup>29</sup> Although the original activity of the obtained catalysts is promising, the stability is a problem due to the formation of rare earth nitrides.<sup>29</sup> However, this problem will not occur in the hydrogenation of *N*-heterocycles since there is no nitrogen.

Here we report a robust  $Ru/YH_3$  catalyst for the hydrogenation of *N*-heterocycles. The temperature for complete NEC hydrogenation on  $Ru/YH_3$  can be as low as 363 K. For sufficient reaction rate, we choose 403 K as the optimized temperature. At 403 K, the hydrogen pressure can be below 1 MPa. Besides the lowest hydrogenation temperature and hydrogen pressure among the reported studies, the hydrogenation rate is also the fastest while using the same amount of Ru. Additionally,  $Ru/YH_3$  exhibits extraordinary stereoselectivity for the all-*cis* products.

Based on our experimental results, we believe that there is a new hydrogen transport path in our system during the reaction, which contributes to the high catalytic activity. More specifically, there is hydrogen transfer between gaseous hydrogen and hydrogen in YH<sub>3</sub> as YH<sub>3</sub> is also a hydrogen storage material which can absorb and desorb hydrogen reversibly rapidly, so that the hydrogen in YH<sub>3</sub> can spill-over to Ru, enabling the hydrogenation of NEC molecules absorbed on Ru.

#### Results and discussion

#### The properties of catalysts

Ru/YH<sub>3</sub> was obtained by an improved chemical vapor deposition method and Ru/Al<sub>2</sub>O<sub>3</sub> was prepared by the same method.<sup>29-31</sup> Ru/Al<sub>2</sub>O<sub>3</sub> is a reference catalyst. Fig. 2 shows the XRD patterns of Ru/YH<sub>3</sub> and Ru/Al<sub>2</sub>O<sub>3</sub>. There are only signals of crystalline YH<sub>3</sub> (ICSD 98-015-4809)<sup>32</sup> in the XRD patterns of Ru/ YH<sub>3</sub>. The XRD patterns of Ru/Al<sub>2</sub>O<sub>3</sub> are almost the same as the XRD patterns of pristine Al<sub>2</sub>O<sub>3</sub> (ICSD 98-008-8027)<sup>33</sup> (Fig. S1†). The signal peaks of Al<sub>2</sub>O<sub>3</sub> are broad, as the size is about 20 nm according to the supplier. There are no signals of Ru in the XRD patterns, indicating that the size of Ru is very small.

The TEM images of  $YH_3$  and  $Al_2O_3$  (Fig. S2<sup>†</sup>) and the HRTEM images of  $Ru/YH_3$  and  $Ru/Al_2O_3$  (Fig. 3) well prove the point. The size of  $YH_3$  ranges from 50 nm to 500 nm, while the size of  $Al_2O_3$ is around 20 nm as expected. The size of Ru is approximately 5 nm, and Ru nanoparticles are uniformly dispersed on the supports according to the elemental mapping for both  $Ru/YH_3$ and  $Ru/Al_2O_3$ . The lattice fringes of Ru (010), Ru (002), Ru (011) and  $YH_3$  (111) can be seen in the HRTEM images of  $Ru/YH_3$ , implying that  $YH_3$  has not been oxidized during the catalyst preparation process, which corresponds with the results of XRD patterns of  $Ru/YH_3$ .

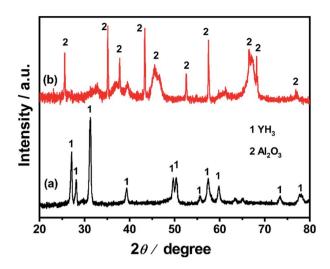


Fig. 2 XRD patterns of (a) Ru/YH<sub>3</sub> and (b) Ru/Al<sub>2</sub>O<sub>3</sub>.

This can also be demonstrated from the XPS spectra of Ru/YH<sub>3</sub> (Fig. S3<sup>†</sup>). The binding energies that can be ascribed to Y  $3d_{5/2}$  and Y  $3d_{3/2}$  are 157.8 eV and 159.8 eV, while the previously reported results for YH<sub>3</sub> are 157.7 eV and 159.6 eV.<sup>34,35</sup> In the case of Y<sub>2</sub>O<sub>3</sub>, they are 156.8 eV and 158.9 eV. In the case of YH<sub>2</sub>, they are 156.5 eV and 158.5 eV.<sup>34,35</sup> These results indicate that there is no surface oxidation in Ru/YH<sub>3</sub>. The binding energy of Ru  $3d_{5/2}$  appears at 280.4 eV, exhibiting a positive chemical shift of *ca*. 0.4 eV from the nominal value of 280.0 eV in Ru nanoparticles.<sup>36</sup> However, the binding energy of Ru  $3d_{5/2}$  in Ru/Al<sub>2</sub>O<sub>3</sub> appears at the same position as that in Ru/YH<sub>3</sub>, indicating the same electronic effect of support materials on Ru/Al<sub>2</sub>O<sub>3</sub> and Ru/YH<sub>3</sub>.

Since the particle sizes of YH<sub>3</sub> and Al<sub>2</sub>O<sub>3</sub> are much different and Al<sub>2</sub>O<sub>3</sub> is porous, the surface areas of Ru/YH<sub>3</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> must be different. Indeed, the BET surface areas of Ru/YH<sub>3</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> are 11.3 and 103.2 m<sup>2</sup> g<sup>-1</sup> from the nitrogen adsorption/desorption isotherms (Fig. S4†), respectively. Due to the bigger surface area of Ru/Al<sub>2</sub>O<sub>3</sub>, which signifies a smaller loss of Ru during the chemical vapor deposition process, the Ru loading amount of Ru/Al<sub>2</sub>O<sub>3</sub> is 4.6 wt% while that of Ru/YH<sub>3</sub> is 1.3 wt% based on the results of ICP-OES, even though the expected loading amounts are 5 wt% for all catalysts.

#### The catalytic performances

It seems that the catalytic performance of  $Ru/YH_3$  will be terrible because of the low surface area and low Ru loading amount. Unexpectedly, the hydrogenation rates are almost the same when adding the same amount of  $Ru/YH_3$  and  $Ru/Al_2O_3$ (Fig. 4a). The <sup>1</sup>H NMR spectra of the corresponding hydrogenation products (Fig. 4b) confirm that the products are both complete hydrogenated products (12H-NEC) as the chemical shifts (>3.6 ppm) ascribed to H which bonds to C (sp<sup>2</sup>) disappear.<sup>9</sup>

As the Ru loading amount of  $Ru/Al_2O_3$  is higher than that of Ru/YH<sub>3</sub>, the TON (turnover number, the amount of substance transformed per mole active metal per hour) of Ru/YH<sub>3</sub> is higher than the TON of Ru/Al<sub>2</sub>O<sub>3</sub> (Table 1). That is, the catalytic

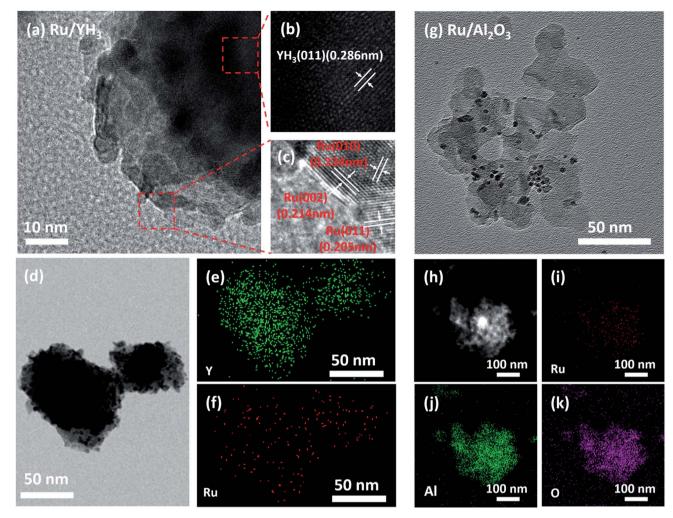


Fig. 3 HRTEM images and elemental mapping of (a-f) Ru/YH<sub>3</sub> and (g-k) Ru/Al<sub>2</sub>O<sub>3</sub>.

performance of Ru/YH<sub>3</sub> is better. Compared to the previously reported catalysts for NEC hydrogenation, the TON of Ru/YH<sub>3</sub> is also the highest (Table 1).

Additionally, the hydrogenation on the Ru/YH<sub>3</sub> catalyst is stereoselective. There are six stereoisomers in full hydrogenation products of NEC.<sup>9</sup> When the catalyst is Ru/Al<sub>2</sub>O<sub>3</sub>, the products are (4a S, 4b R, 8a S, 9a S)-12H-NEC (47 mol%), (4a S, 4b R, 8a R, 9a S)-12H-NEC (41 mol%) and (4a S, 4b S, 8a R, 9a S)-12H-NEC (12 mol%) (Fig. 4b), which is in agreement with the previous reports.9 When the catalyst is Ru/YH<sub>3</sub>, the products are (4a S, 4b R, 8a R, 9a S)-12H-NEC (91 mol%) and (4a S, 4b S, 8a R, 9a S)-12H-NEC (9 mol%) (Fig. 4b). The main product on the Ru/YH<sub>3</sub> catalyst is an all-cis product, which is easier to dehydrogenate on the catalytic surface with less steric hindrance. The formation all-cis 12H-NEC is favourable in dynamics but unfavourable in thermodynamics; therefore faster rates may result in a better stereoselectivity. Stereoselective hydrogenation of NEC was only reported on Ru black before; however only 70 mol% all-cis 12H-NEC was obtained.22,23 The authors proved that the stereoselectivity originated from the flatter surface of Ru black, which is unfavourable for stereoisomerization from all-cis 12H-NEC to other more thermodynamically stable products.<sup>22,23</sup>

The surface structure of Ru in Ru/YH<sub>3</sub> is similar to that of Ru black according to the HRTEM images (Fig. 3a–c), resulting from the low surface area of YH<sub>3</sub>. However, the hydrogenation rate on Ru/YH<sub>3</sub> is much faster than that on Ru black; hence Ru/YH<sub>3</sub> exhibits a better stereoselectivity for all-*cis* 12H-NEC.

To further investigate the influences of temperature and hydrogen pressure, we performed a series of experiments under different conditions. The results (Fig. 4c and d) show that full hydrogenation can be accomplished at only 363 K (Fig. S5†). The higher the temperature, the faster the reaction rate. However, the increase is unremarkable when the temperature is over 403 K, which is limited by mass transfer of substrates.<sup>9</sup> As a result, we choose 403 K as the optimized temperature. An increment of the reaction rate is also observed with increased hydrogen pressure. When the pressure is 3 MPa, the time to full hydrogenation is as long as 60 h (Fig. S6†). Therefore, high pressure is necessary to obtain a high enough rate in this case.

#### The H transfer mechanism

The catalytic activity of  $Ru/YH_3$  is superior to that of  $Ru/Al_2O_3$ , while the surface area of  $Ru/YH_3$  is much smaller than the surface area of  $Ru/Al_2O_3$ . The XPS spectra of  $Ru/Al_2O_3$  and  $Ru/Al_2O_3$ .

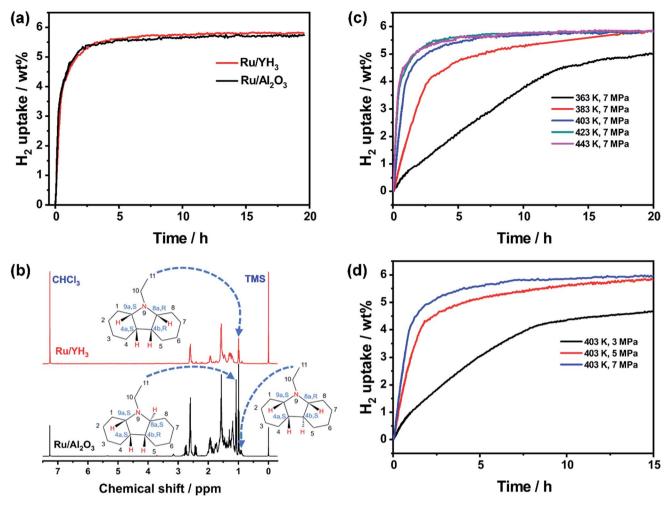


Fig. 4 (a) Hydrogen absorption kinetics and (b) <sup>1</sup>H NMR spectra of corresponding hydrogenation products of NEC using Ru/YH<sub>3</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> as catalysts (403 K, 7 MPa H<sub>2</sub>, 1.00 g NEC, 50 mg catalysts). Hydrogen absorption kinetics of NEC using Ru/YH<sub>3</sub> as the catalyst (c) at different temperatures and (d) under different hydrogen pressures (1.00 g NEC, 50 mg catalyst).

 $YH_3$  indicate that the electron effect of  $Al_2O_3$  and  $YH_3$  is the same (Fig. S4†). The size of Ru is similar in the two catalysts and the flat surface of Ru in Ru/YH\_3 is unhelpful to surpass Ru/

 $Al_2O_3$ . As  $YH_3$  has no activity (Fig. S7†), it must have some other positive influence on the catalytic hydrogenation of NEC.

Although rare earth hydrides can reversibly adsorb and desorb hydrogen, they are not good hydrogen storage materials

Table 1	The catalytic pe	erformances o	of different	catalysts for	the hydrogen	ation of NEC
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Catalyst	Condition	Yield/%	$\mathrm{TON}^a/\mathrm{h}^{-1}$	Reference
5 wt% Ru/Al <sub>2</sub> O <sub>3</sub>	5 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	99.5	68.7	9
5 wt% Ru/TiO <sub>2</sub>	5 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	95.0	17.8	24
Ru black	5 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	85.0	0.5	24
5 wt% Ru/AC	10 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	100	23.2	22
5 wt% Rh/AC	20 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	100	17.0	22
5 wt% Pd/AC	20 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	67.0	7.7	22
F–LaNi <sub>5</sub>	10 wt% Cat., 443 K, 6 MPaH <sub>2</sub>	87.9	0.5	37
RANEY® Ni	10 wt% Cat., 453 K, 5 MPaH <sub>2</sub>	86.2	0.4	38
65 wt% Ni/Al <sub>2</sub> O <sub>3</sub> -SiO <sub>2</sub>	20 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	50.0	0.3	23
5.2 wt% Ru/Al <sub>2</sub> O <sub>3</sub>	10 wt% Cat., 413 K, 6 MPaH <sub>2</sub>	96.6	24.2	28
0.52 mol% Pd <sub>2</sub> Ru/SiCN	20 wt% Cat., 383 K, 2 MPaH <sub>2</sub>	97.9	7.2	39
4.6 wt% $Ru/Al_2O_3$	5 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	100	90.0	This work
1.3 wt% Ru/YH <sub>3</sub>	5 wt% Cat., 403 K, 7 MPaH <sub>2</sub>	100	318.6	This work

<sup>a</sup> TON is calculated as the amount of substance completely transformed per mole active metal per hour based on the hydrogenation curves.

due to their low hydrogen capacities and high dehydrogenation temperatures. However, this property may be helpful in other application domains.27,40,41 The conversion temperature between YH<sub>3</sub> and YH<sub>2</sub> is as high as 642 K at 101 325 Pa hydrogen pressure.<sup>42</sup> In spite of this, some hydrogen can be released under the conditions of hydrogenation reaction according to the pressure-composition isotherm (PCI) curves of Y-H systems.<sup>42</sup> In order to illustrate this, the TPD/MS curves of YH<sub>3</sub> and Ru/YH<sub>3</sub> are measured. The onset hydrogenation temperatures are around 373 K for both YH<sub>3</sub> and Ru/YH<sub>3</sub> (Fig. S8a<sup>†</sup>), suggesting that YH<sub>3</sub> can desorb some hydrogen during the hydrogenation reaction. In contrast, the transformation of  $YH_{3-x}$  into  $YH_3$  is easy at the hydrogenation temperature of NEC according to the PCI curve of YH3.42 In this situation, the hydrogenation of NEC on the Ru/YH<sub>3</sub> catalyst can be schematically described as in eqn (1) and (2):

$$YH_3 + NEC-Ru \rightarrow YH_{3-x} + 12H-NEC-Ru$$
 (1)

$$YH_{3-x} + H_2 \to YH_3 \tag{2}$$

Here  $YH_{3-x}$  (0 < x < 1) denotes partially H deficient  $YH_3$ . NEC-Ru and 12H-NEC-Ru mean NEC and 12H-NEC molecules adsorbed on the Ru surface. We have stated that eqn (1) and (2) are thermodynamically feasible by introducing the concept of hydrogen chemical potential in our previous report.<sup>27</sup>

To verify the assumption experimentally, we conduct the hydrogenation reaction using stoichiometric  $Ru/YH_3$  without  $H_2$ . To avoid the influence of the gaseous  $H_2$  from the pyrolysis of YH<sub>3</sub>, we first set the temperature as 353 K, which is lower than the onset decomposition temperature of YH<sub>3</sub>. The NMR spectra of the product (Fig. S8b†) clearly show that a partial hydrogenation product tetrahydro-*N*-ethylcarbazole (4H-NEC) is obtained, and the pressure does not increase during the reaction. When the temperature is up to 403 K, the result (Fig. S8b†) is similar except that the amount of 4H-NEC increases. Although YH<sub>3</sub> can release H<sub>2</sub> at 403 K, the rate is very slow (Fig. S6†), consequently the pressure still does not increase. These results illustrate that there is indeed a new hydrogen transfer path in the hydrogenation reaction as eqn (1) and (2) show, which is the main cause of the high activity of Ru/YH<sub>3</sub>.

#### More general applicability

Although the catalytic performance of  $Ru/YH_3$  is excellent, the hydrogen pressure is very high to guarantee the selectivity for full hydrogenation products, which is unfavourable for the practical application. The plateau pressure of  $YH_3$  is lower than 1.4 kPa when the temperature is lower than 523 K, indicating that the reversible hydrogen absorption and desorption of  $YH_3$ can occur under much lower hydrogen pressure at reaction temperature.<sup>42</sup> As the new hydrogen transfer path plays a key role in the reaction, the hydrogen pressure may be decreased by using more  $Ru/YH_3$  catalyst.

To test the hypothesis, we use 100 wt% catalyst and 1 MPa  $H_2$  to run the hydrogenation reaction. Indeed, the hydrogenation rate is still fast, especially in the initial stage (Fig. 5a) when using Ru/YH<sub>3</sub>. Oppositely, the performance of Ru/Al<sub>2</sub>O<sub>3</sub> is

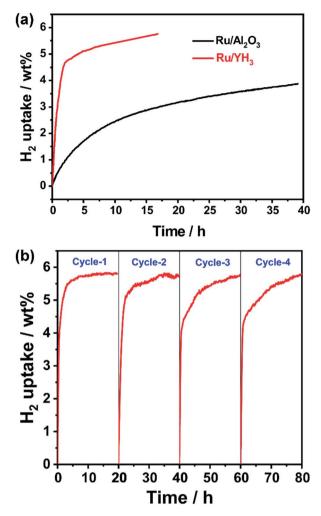


Fig. 5 (a) Hydrogen absorption kinetics of NEC using Ru/YH<sub>3</sub> and Ru/Al<sub>2</sub>O<sub>3</sub> as catalysts (403 K, 1 MPa H<sub>2</sub>, 1.00 g NEC, 1.00 g catalyst); (b) hydrogenation kinetics on Ru/YH<sub>3</sub> for four repeated cycles (403 K, 7 MPa H<sub>2</sub>, 1.00 g NEC per experiment, 50 mg catalyst).

undesirable under this condition (Fig. 5a). If we use a flow reactor and maintain the hydrogen pressure, which is closer to the practical situation in industrial production, the ratio of  $Ru/YH_3$  to NEC will be higher and the reaction rate will be faster.

If we want to use  $Ru/YH_3$  in a continuous flow reactor, the catalytic stability is significant. The results of stability test (Fig. 5b) show that the rates are relatively stable, while the slight decrease of rates can be attributed to the unseparated products. In other words, the stability of the  $Ru/YH_3$  catalyst is satisfactory.

To investigate the range of applicability, we use  $Ru/YH_3$  to catalyse the hydrogenation reactions of another *N*-heterocycle, 2-methylindole (MID), under similar conditions. The results (Fig. 6a and S9†) show that MID can be hydrogenated completely in 10 h, implying that  $Ru/YH_3$  is a versatile catalyst for hydrogenation of *N*-heterocycles to some extent.

Considering the fact that the properties of rare earth hydrides are similar, we use LaH<sub>3</sub> and GdH<sub>3</sub> to replace YH<sub>3</sub> in our experiments. As expected, the hydrogenation reaction can

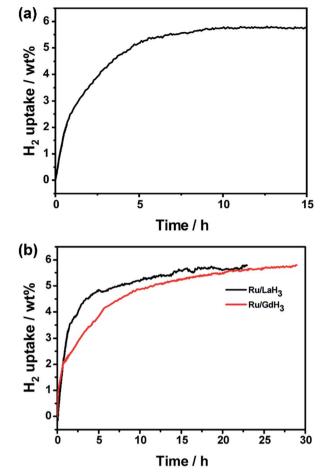


Fig. 6 (a) Hydrogen absorption kinetics of 2-methylindole using Ru/ YH<sub>3</sub> as the catalyst; (b) hydrogen absorption kinetics of NEC using Ru/ LaH<sub>3</sub> and Ru/GdH<sub>3</sub> as the catalyst. (403 K, 7 MPa H<sub>2</sub>, 1.00 g substrates, 50 mg catalyst).

also be completed with high activity (Fig. 6b). This implies that rare earth hydrides are generic in this system. The overall rate of  $Ru/LaH_3$  is faster than that of  $Ru/GaH_3$ , but slower than that of  $Ru/YH_3$ . As the density becomes higher from Y to La to Gd, the volume and the surface area will be smaller when the weight is the same. Thus, the amount of Ru loading will decrease, resulting in worse catalytic performance. As a consequence,  $YH_3$ is a better choice for this system.

## Conclusions

In summary, we have developed a rare earth hydride supported ruthenium catalyst  $Ru/YH_3$  for hydrogenation of *N*-heterocycles. For hydrogenation of a well-studied and promising liquid organic hydrogen carrier, ethylcarbazole (NEC),  $Ru/YH_3$  shows the highest catalytic activity as it has the highest turnover number. This means that the amount of precious metal Ru can be decreased, which is essential for the application in hydrogen storage. The outstanding activity is due to the new hydrogen transfer path from  $H_2$  to NEC provided by reversible hydrogen absorption and desorption of  $YH_3$ . Additionally, complete hydrogen adsorption can be accomplished at the lowest temperature (363 K) and the lowest hydrogen pressure (1 MPa). Moreover, Ru/YH<sub>3</sub> is also robust in terms of stability, lowpressure hydrogenation and stereoselectivity for all-*cis* products, which is desirable from the point of view of the application of NEC in hydrogen storage. The Ru/YH<sub>3</sub> catalyst is also active for hydrogenation of 2-methylindole, another *N*-heterocycle. Other rare earth hydrides are also effective supports. The idea of rare earth hydride supported catalysts is an excellent strategy for developing *N*-heterocycle hydrogenation catalysts and new applications of rare earth hydrides.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

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