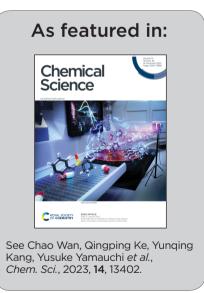


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Spontaneous generation of singlet oxygen on microemulsion-derived manganese oxides with rich oxygen vacancies for efficient aerobic oxidation

 $\rm N_{55}\text{-}MnO_2$ nanocatalysts with oxygen vacancy concentrations as high as 51.1% can be obtained by strategically incorporating defect engineering and interstitial N using compartmentalized-microemulsion crystallization followed by post-calcination. This feature allows the nanocatalyst to expose a substantial number of $\rm O_v$ and interstitial N sites on the surface of $\rm N_{55}\text{-}MnO_2$, facilitating effective chemisorption and activation of $\rm O_2$. As a result, the $\rm N_{55}\text{-}MnO_2$ nanocatalyst enables room-temperature aerobic oxidation of alcohols with a yield surpassing 99%, representing a 6.7-fold activity enhancement compared to $\epsilon\text{-}MnO_2$ without N-doping.





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Spontaneous generation of singlet oxygen on microemulsion-derived manganese oxides with rich oxygen vacancies for efficient aerobic oxidation†

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Developing innovative catalysts for efficiently activating O_2 into singlet oxygen (${}^{1}O_2$) is a cutting-edge field with the potential to revolutionize green chemical synthesis. Despite its potential, practical implementation remains a significant challenge. In this study, we design a series of nitrogen (N)-doped manganese oxides $(N_v-MnO_2, where y represents the molar amount of the N precursor used) nanocatalysts using$ compartmentalized-microemulsion crystallization followed by post-calcination. These nanocatalysts demonstrate the remarkable ability to directly produce 1O2 at room temperature without the external fields. By strategically incorporating defect engineering and interstitial N, the concentration of surface oxygen atoms (O_s) in the vicinity of oxygen vacancy (O_v) reaches 51.1% for the N₅₅-MnO₂ nanocatalyst. This feature allows the nanocatalyst to expose a substantial number of O_v and interstitial N sites on the surface of N₅₅-MnO₂, facilitating effective chemisorption and activation of O₂. Verified through electron paramagnetic resonance spectroscopy and reactive oxygen species trapping experiments, the spontaneous generation of ¹O₂, even in the absence of light, underscores its crucial role in aerobic oxidation. Density functional theory calculations reveal that an increased O_v content and N doping significantly reduce the adsorption energy, thereby promoting chemisorption and excitation of O2. Consequently, the optimized N₅₅-MnO₂ nanocatalyst enables room-temperature aerobic oxidation of alcohols with a yield surpassing 99%, representing a 6.7-fold activity enhancement compared to ε-MnO₂ without N-doping. Furthermore, N55-MnO2 demonstrates exceptional recyclability for the aerobic oxidative conversion of benzyl alcohol over ten cycles. This study introduces an approach to spontaneously activate O_2 for the green synthesis of fine chemicals.

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Introduction

Singlet oxygen (¹O₂), recognized as a highly active and environmentally friendly reactive oxygen species (ROS), has garnered substantial attention from researchers in recent years.1-4 Benefiting from its remarkable oxidative capabilities and ecofriendliness, ¹O₂ has found widespread applications in green catalysis,5-7 photocatalytic degradation,8 tumor diagnosis and treatment,9 and fluorescence probes.10 Nevertheless, the practical generation of ¹O₂ typically necessitates intense photoexcitation due to the spin transition between ground and excited state molecular oxygen.11 Throughout the last few decades, a range of photosensitizers, including photosensitive organic dyes,12 organometallic complexes,13 and noble metals,14,15 have been devised to produce ¹O₂ by harnessing photogenerated excitons and energy transfer pathways. However, the scarcity of noble metals and the susceptibility of organic photosensitizers to degradation render them inadequate to fulfill the escalating

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needs of green chemistry and sustainable development. ^{11,16} Therefore, the construction of cost-effective and stable triggers for self-activating $\rm O_2$ in a mild environment through catalyst innovation holds great significance.

Transition metal oxides are being considered as suitable candidates to replace noble metal catalysts due to their significant advantages, including low cost, excellent stability, and abundant reserves. 17-20 Among these, manganese dioxides (MnO₂) stand out due to the multiple valence states and intricate electronic structures, which can be readily modified through structural-tailoring strategies to enhance their redox capabilities. Our previous studies have demonstrated the effectiveness of in situ heteroatom insertion techniques in producing highly active catalysts with ample oxygen vacancies (O_v). ^{17,19} These O_v play a pivotal role in promoting the mobility of lattice oxygen (O1), consequently enhancing oxidative capability through the Mars-Van Krevelen (MVK) mechanism, rather than inducing spontaneous O₂ transformation into ¹O₂. ²¹ While theoretical studies have suggested that O2 adsorbed on the surface of metal oxides can lead to the direct generation of ${}^{1}O_{2}$, experimental breakthroughs in this area have been limited.22-24 Fortunately, the defect-engineering approach, particularly by modulating rich O_v, promotes the chemisorption of O₂, offering a promising avenue for activating O2 to form ROS.25-31 For instance, the {111} facet of MgO, with its abundance of O_v, enables chemisorbed O2 to undergo molecule transitions and electron rearrangements, resulting in the production of ¹O₂ even in the absence of light. However, the application in catalysis remains rarely explored.24 It can be inferred that an increase in O_v content facilitates O₂ chemisorption on the surface of the catalyst, thereby promoting the formation of 1O2.24,25 These inspire us to devise catalysts with enhanced activity by creating ample surface chemisorption sites through innovative defectengineering strategies.

The microemulsion composed of immiscible oleic and aqueous phases serves as a versatile platform for fabricating various nanocatalysts, distinguishing it significantly from conventional methods. 32,33 Additionally, the utilization of microemulsions as templates for MnO₂ preparation offers unique advantages: (1) confined aqueous microdroplets create a conducive environment for effective heteroatom doping and the formation of abundant O_v; (2) uniformly sized MnO₂ nanocatalysts formed within these microdroplets tend to expose a higher proportion of surface O_v. 32,33 However, the strategy of

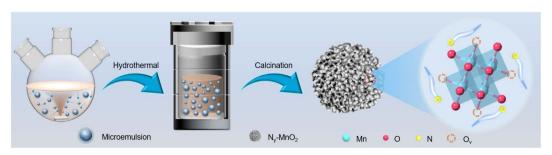
constructing high-concentration O_{ν} based on a microemulsion microreactor is rarely reported. ²⁵

In this study, we synthesized N-doped MnO₂ (N_v-MnO₂, where y represents the molar amount of urea used) nanocatalysts with adjustable O_v through crystallization within compartmentalized droplets of a microemulsion, followed by calcination. The resulting N_v-MnO₂ nanocatalysts are employed to activate O₂ and generate ¹O₂ for green oxidation processes. As demonstrated in the aerobic oxidation of benzyl alcohol, an important reaction pathway for the synthesis of fine chemicals, the catalytic activity of N₅₅-MnO₂ at room temperature significantly outperforms that of pristine ε-MnO2 and commercially activated MnO₂ (C-MnO₂). We further elucidate how O_v promote O2 chemisorption and spontaneous activation through structural characterizations and density functional theory (DFT) calculations. Moreover, the pivotal roles of ROS in the oxidation process through controlled quenching experiments are also verified. This work offers a practical strategy and theoretical insights for constructing environmentally friendly Mn-based catalysts and producing highly desirable 1O2 for efficient aerobic oxidation.

Results and discussion

Synthesis and characterization

Compartmentalized microemulsions, stabilized by an excess of surfactants, serve as versatile miniature reactors for the synthesis of N_v -MnO₂ to spontaneously produce ${}^{1}O_2$ (Scheme 1). Within the confined aqueous microdroplets, isonitrile acid produced by urea decomposition reacts with Mn2+ to form catalyst precursor, manganese carbonate (MnCO₃), as verified by X-ray diffraction (XRD) patterns in Fig. S1a.† Fourier transform infrared (FTIR) spectra in Fig. S1b† display the presence of new peaks at 1443 cm⁻¹, 866 cm⁻¹, and 720 cm⁻¹, further confirming the successful formation of MnCO₃.33,34 Following calcination in air, MnCO₃ decomposes into MnO₂. The XRD patterns of the N_v-MnO₂ nanocatalysts, as shown in Fig. 1a, are identified as ε-MnO₂. The disappearance of the broad band at 1443 cm⁻¹ and the emergence of peak at 1385 cm⁻¹ in FTIR spectra indicates the incorporation of N atoms into ε-MnO₂ (Fig. S1b†). Additionally, X-ray photoelectron spectroscopy (XPS) was employed to analyze the embedded N in N₅₅-MnO₂. The distinct peak at 399.6 eV in the N 1s spectra of N_v-MnO₂ (Fig. 1b and S2†) is unequivocally attributed to N atoms inserted



Scheme 1 Schematic illustration of the preparation of N_v-MnO₂ nanocatalysts using compartmentalized microdroplets.

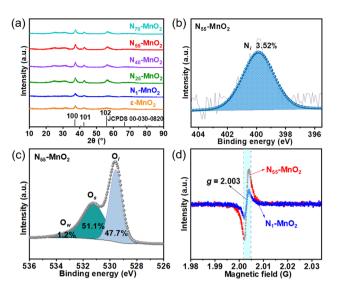


Fig. 1 (a) XRD patterns of N_y -MnO₂ (y=1, 25, 40, 55, 70) and ϵ -MnO₂; (b) N 1s and (c) O 1s XPS spectra of N_{55} -MnO₂ (O_w : oxygen from water adsorption); (d) EPR spectra of N_1 -MnO₂ and N_{55} -MnO₂.

at interstitial sites.35 The introduction of interstitial N minimizes the formation energy of O_v and facilitates the generation of high-concentration O_v.35 As a result, the N₅₅-MnO₂ catalyst, with an optimal interstitial N content, achieves a maximum concentration of surface oxygen atoms (O_s) at 51.1% in the vicinity of O_v (Fig. 1c, S3, and Table S1†). 36,37 In addition, the O_s content and the unsaturated Mn coordination (Mn³⁺/Mn⁴⁺ ratio of 0.90, as shown in Fig. S4†), in N₅₅-MnO₂, significantly exceed that of similar catalysts (Table S2†).37-41 Furthermore, the evolutionary trend facilitated by interstitial N-doping is reflected in the increased-intensity peak of O_v at g = 2.003 in the electron paramagnetic resonance (EPR) spectrum in Fig. 1d. However, excessive N-doping in N₇₀-MnO₂ tends to occupy the formed vacancies, negatively affecting O_v formation (Fig. S3e†). As observed by transmission electron microscopy (TEM) in Fig. 2a, the N_{55} -MnO₂ catalyst possesses a size of \sim 115 nm, which is consistent with the results from dynamic light scattering (DLS,

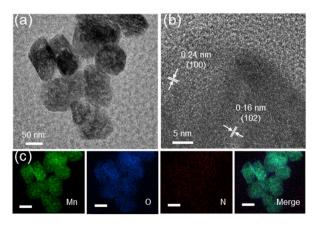


Fig. 2 (a)TEM, (b) HRTEM, and (c) EDS elemental mapping images (scale bars, 50 nm) of $\rm N_{55}\text{-}MnO_2$ nanocatalyst.

Fig. S1c†). This demonstrates the distinctive compartmentalization effect of microemulsions in synthesizing uniform-size nanocatalysts. Additionally, High-resolution TEM (HRTEM) image of N₅₅-MnO₂ reveals d-spacings of 0.24 nm and 0.16 nm (Fig. 2b), corresponding to the (100) and (102) facets, respectively, of ε-MnO₂.⁴² Energy dispersive spectroscopy (EDS) element mapping images of N₅₅-MnO₂ demonstrate that interstitial N is uniformly embedded in the MnO2 lattice (Fig. 2c). Doping interstitial N into MnO2 leads to alterations in the original electronic structure and unsaturated coordination environment, thus enhancing the catalytic oxidation capacity.³⁷ This is confirmed through hydrogen temperature-programmed reduction (H2-TPR), with N55-MnO2 displaying the most prominent redox capability (Fig. S1d†), consistent with previous reports. 37,43-47 Additionally, Brunauer-Emmett-Teller (BET) analysis of N2 adsorption-desorption measurements was conducted to assess the BET parameters of N_v-MnO₂. As shown in Fig. S5 and Table S3,† N₅₅-MnO₂ exhibits the highest BET surface area of 78.7 m² g⁻¹ among the N_v-MnO₂ samples and an average mesopore size of 11.41 nm. This can be attributed to the presence of O_v in N_v-MnO₂, which contribute to the formation of abundant mesopores on the surface of N_v-MnO₂.48

Adsorption of O₂ and production of ¹O₂

Previous studies have demonstrated that an increased concentration of O_v enhances the chemical adsorption of O₂, leading to the elongation of the O-O bond and facilitating O2 activation.24,25,48 Our DFT calculations reveal that the adsorption energy of O_2 on the surface of ϵ -Mn O_2 is -1.24 eV, whereas it decreases to -2.18 eV on N_{55} -MnO₂ (Fig. 3a). This indicates that the augmented Ov resulting from N-doping reduces the adsorption energy of O2, thereby promoting its chemisorption and excitation.25 To gain further insights, we employed in situ IR spectroscopy for real-time monitoring of O2 adsorption and activation on the surface of N₅₅-MnO₂. As shown in Fig. 3b, a chemisorption peak of O₂ emerges at 1401 cm⁻¹ in an O₂ atmosphere, followed by the gradual formation of a robust band corresponding to surface-bonded superoxide anion species (O_2^{-*}) at 1052 cm⁻¹. 49,50 This illustrates the role of O_v in promoting O2 activation. Conversely, no discernible peaks are observed under an O2 + H2O vapor atmosphere, possibly due to H_2O occupying the O_v and preventing O_2 adsorption (Fig. S6a†).

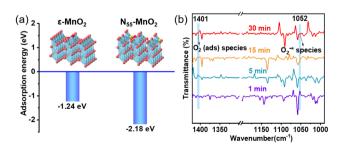


Fig. 3 (a) Adsorption energy of O_2 on the surface of pristine ϵ -Mn O_2 , and N_{55} -Mn O_2 obtained by DFT calculation; (b) in situ IR spectra of O_2 adsorbed onto the surface of N_{55} -Mn O_2 .

The direct interactions between O_2 and N_y -Mn O_2 were vestigated without light irradiation using EPR. 2,2,6,6-tetra-ethylpiperidine (TEMP) was employed as a quencher to putre 1O_2 activated by N_y -Mn O_2 at room temperature. As repicted in Fig. 4a and b, N_1 -Mn O_2 , which exhibits fewer O_v , nerates only 1O_2 and not 1O_2 . With an increase in ureateding, enhanced N-doping promotes O_v formation in N_y -mo $_2$. Notably, distinct triple peaks corresponding to intensity ratio of $1:1:1:1^{25}$ The intensity of the 1O_2 peak rengthens with higher O_v content, underscoring the significant role of O_v in activating O_2 . Quantitative EPR analysis dicates that N_{55} -Mn O_2 generates 1O_2 at an average rate of O_2 and O_3 and O_4 mol O_2 and O_3 and O_4 mol O_2 and O_4 mol O_4 mol

investigated without light irradiation using EPR. 2,2,6,6-tetramethylpiperidine (TEMP) was employed as a quencher to capture ¹O₂ activated by N_v-MnO₂ at room temperature. As depicted in Fig. 4a and b, N₁-MnO₂, which exhibits fewer O_v, generates only 'O2- and not 1O2. With an increase in urea feeding, enhanced N-doping promotes Ov formation in Nv-MnO₂. Notably, distinct triple peaks corresponding to TEMP-¹O₂ are evident for both N₅₅-MnO₂ and N₂₅-MnO₂, with an intensity ratio of $1:1:1:1.^{25}$ The intensity of the $^{1}O_{2}$ peak strengthens with higher O_v content, underscoring the significant role of Ov in activating O2. Quantitative EPR analysis indicates that N₅₅-MnO₂ generates ¹O₂ at an average rate of 5.94 mol g_{cat}^{-1} L⁻¹ min⁻¹ (Fig. 4c). Importantly, N_y-MnO₂ doesn't produce highly reactive hydroxyl radicals ('OH, Fig. S6†).51,52 To investigate the contribution of O_v to the excitation of O2, various ε-MnO2 nanocatalysts were synthesized and characterized without N doping (Fig. S7–S9†). Interestingly, ε-MnO₂-n-350 (where 350 indicates the thermal treatment temperature), with the highest O_s concentration of 44.4%, demonstrates the capability to generate 1O2 under mild conditions (Fig. S10†). These findings underscore the pivotal role played by abundant surface-exposed O_v in nano-sized MnO₂ for the self-activation of O2. However, the catalytic activity of E-MnO₂-n-350 is still much lower than that of N₅₅-MnO₂ can be attributed to the doping effect of interstitial N, which will be further discussed later.

To investigate the roles of ROS in the reaction, controlled quenching experiments were conducted. As shown in Fig. 4d, the conversion of benzyl alcohol sharply decreases from >99.9% to 26% after the addition of TEMPO as a ROS quencher, indicating that ROS mediate the oxidative reaction. Upon separately introducing 1,4-benzoquinone (BQ) and isopropyl alcohol (IPA), the conversion of benzyl alcohol decreases slightly, illustrating that ${}^{\bullet}O_2^{-}$ and ${}^{\bullet}OH$ play subsidiary roles in the selective

Selective oxidation of alcohols

Aerobic oxidation of alcohols serves as a widely important model reaction for assessing the oxidative activity of the catalyst. However, effectively exciting O2 with catalysts remains a challenge. 15,20 If a catalyst can spontaneously generate 1O2 from the ground-state oxygen, it will significantly advance the development of environmentally friendly catalysis. The plausible reaction process for efficient oxidation by Ny-MnO2 is presented in Fig. 5. Ov and interstitial N sites promote O2 adsorption on the surface of N_v-MnO₂, while O_v elongate the O-O bonds, facilitating direct excitation of O₂ to ¹O₂ for efficient alcohol oxidation. We evaluate the catalytic performance of N_v-MnO₂ for the aerobic oxidation of benzyl alcohol under O₂ bubbling conditions. We observe that micrometer-scale ε-MnO₂ displays low activity (conversion rate of 18.2% in 2.5 hours) due to its inability to activate O_2 to form 1O_2 (Fig. 6a and S10†). The C-MnO₂ exhibits negligible activity (Fig. S12 and S13†). In contrast, N₅₅-MnO₂ achieves 99.9% conversion and 99.9% selectivity in 2.5 hours, with a turnover frequency (TOF) 7.4 and 6.7 times higher than that of ε-MnO₂ and ε-MnO₂-n-350, respectively (Fig. 6b and Table S5†).

To unravel the catalytic reaction mechanism, we conducted kinetics studies using various catalysts. It can be observed that the initial reaction rate remains constant under different O₂ pressures, indicating independence from O₂ pressure variations (Fig. S14 and Tables S6–S8†). Through calculation and fitting,

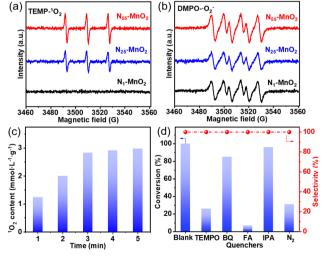


Fig. 4 The characteristic peaks of (a) TEMP- 1O_2 and (b) DMPO- 1O_2 captured by EPR; (c) the content of 1O_2 produced by N_{55} -MnO $_2$; (d) the controlling experiment catalyzed by N_{55} -MnO $_2$ with different quenchers.

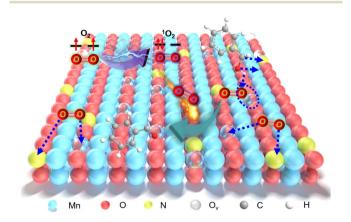


Fig. 5 Plausible reaction process for efficient oxidation by N_y -MnO₂ activating O₂ to form 1 O₂.

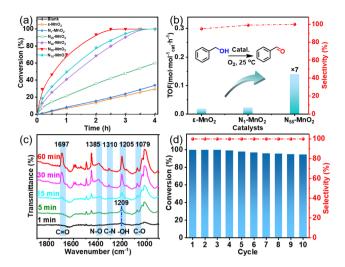


Fig. 6 (a) Aerobic oxidation of benzyl alcohol using activated ε-MnO₂ and N_y-MnO₂ (y=1, 25, 40, 55, 70), (b) the comparison of TOF of ε-MnO₂, N₁-MnO₂, and N₅₅-MnO₂ (TOF = moles of benzyl alcohol converted per mole of catalyst/reaction time); (c) *in situ* IR spectra of oxidation of benzyl alcohol on the surface of N₅₅-MnO₂; (d) the recyclability of N₅₅-MnO₂ for aerobic oxidation of benzyl alcohol.

the reaction is found to be correlated with the concentration of benzyl alcohol, further demonstrating a first-order reaction (Tables S9 and S10†). Furthermore, we calculate the activation energies (E_a) of the N₁-MnO₂, N₂₅-MnO₂, and N₅₅-MnO₂ catalysts using the Arrhenius equation, resulting in values of 55.04 kJ mol⁻¹, 45.87 kJ mol⁻¹, and 43.17 kJ mol⁻¹, respectively (Fig. S15 and Tables S11-S13†). Evidently, the catalytic performance of N_v-MnO₂ is positively correlated with its O_v content, providing further evidence of the role of O_v in the oxidation process. In situ IR spectra were utilized to analyze the dynamic process of benzyl alcohol oxidation on the surface of N₅₅-MnO₂, revealing enhanced catalytic performance. Under an O2 atmosphere, N₅₅-MnO₂ serves as the background for data acquisition. In the first five minutes, four characteristic peaks emerge in Fig. 6c. Compared with C-MnO2 (Fig. S16†), the newly appeared N-O peak at 1385 cm⁻¹ on N₅₅-MnO₂ is attributed to O₂ adsorption by interstitial N sites. At 1310 cm⁻¹, the band corresponds to the stretching vibration of C-N bonds. The formation of C-N bonds is facilitated by the chemisorption of -OH groups from alcohol onto the interstitial N sites. After exposure to an O₂ flow for 15 minutes, the O-H band shifts from 1209 cm^{-1} to 1205 cm^{-1} , indicating an interaction between the adsorbed O2 species and -C-OH groups on benzyl alcohol. Continuing the exposure for 30 minutes, the broad C=O band at 1697 cm⁻¹ signifies the formation of benzyl aldehyde catalyzed by N₅₅-MnO₂.

Semiconductor catalysts have recently demonstrated an enhanced capacity for generating $^{1}O_{2}$ when exposed to light, resulting in improved oxidation performance. 24,25 In contrast, N_{55} -MnO $_{2}$ exhibits virtually unchanged activity under both light and dark conditions (Table S4†). This observation suggests that the inherent capability of N_{55} -MnO $_{2}$ to spontaneously generate $^{1}O_{2}$ operates independently of external factors, marking

a significant difference from previously reported studies. 25,50,53,54 Compared to recently reported heterogeneous catalysts, the well-designed N_y-MnO₂ nanocatalysts display a unique ability to spontaneously generate sufficient 1 O₂ under mild reaction conditions. This enables the green and efficient conversion of alcohols without the need for light or additives, showcasing their superior catalytic activity (Table S14†).

Furthermore, we investigated the applicable substrate scope of aerobic oxidation. As shown in Table 1, aromatic primary alcohols, including benzyl alcohol and its derivatives, exhibit yields of over 99.9% for the corresponding aldehydes. Even for aromatic secondary alcohols, yields exceeding 99.9% are obtained when the reaction time extends to 6.0 hours. In comparison, the catalytic performance of N_{55} -MnO $_2$ in the oxidation of aliphatic alcohols (*e.g.*, 1-hexanol) is hampered by significant

 $\label{eq:table 1} \textbf{Table 1} \quad \textbf{Catalytic activity of N}_{55}\textbf{-MnO}_2 \text{ for aerobic oxidation of various alcohols}^a$

OH N ₅₅ -MnO ₂				
Entry	R₁ R₂ Product	O ₂ , 25 °C R ₁	Sel. (%)	Yield (%)
1		99.9	>99.9	>99.9
2	O_2N	99.9	>99.9	>99.9
3	Br—	99.9	>99.9	>99.9
4	Br	82.6	>99.9	>82.6
5	Br	99.9	>99.9	>99.9
6	MeO	99.9	>99.9	>99.9
7	(H ₃ C) ₃ C	99.9	>99.9	>99.9
8		99.9	>99.9	>99.9
9		99.9	>99.9	>99.9
10^b		99.9	>99.9	30.5
11 ^b	F O	99.9	>99.9	47.3
12	~~~ ₀	n.d.	_	n.d

 $[^]a$ Reaction condition: 5.0 mL of toluene, 0.5 mmol of alcohols, 150.0 mg of N₅₅-MnO₂, 1200 rpm, 25.0 \pm 1.0 °C, O₂ flow 16.0 mL min $^{-1}$ 1.0 bar, reaction time 2.5 h, n. d. not detect. b Reaction time 6.0 h.

steric hindrance effects. Using benzyl alcohol as the model substrate, we evaluate the recyclability of $N_{55}\text{-}MnO_2$ in aerobic oxidation. As depicted in Fig. 6d, $N_{55}\text{-}MnO_2$ maintains >94% conversion of benzyl alcohol and >99.9% selectivity toward aldehydes over ten cycles. Additionally, XRD and XPS characterizations confirm the stability of the recycled $N_{55}\text{-}MnO_2$ structure (Fig. S17†). To the best of our knowledge, results demonstrating both sufficient formation of 1O_2 and the green oxidation of alcohols under mild conditions have been scarcely reported.

Conclusions

In conclusion, we have successfully developed a range of N_v-MnO₂ nanocatalysts capable of directly generating ¹O₂ at room temperature for the aerobic oxidation of alcohols. The in situ insertion of interstitial N into MnO2 within encapsulated aqueous microreactors can lead to Os concentrations of up to 51.1% for N₅₅-MnO₂ and enhance chemisorption of reactants. Consequently, these well-synthesized N_v-MnO₂ nanocatalysts have demonstrated enhanced redox performance due to their higher surface O_v exposure and N-doping. DFT calculations have revealed that the interstitial N and increased Ov content facilitates the chemisorption of O₂, resulting in the generation of sufficient ¹O₂. Under aerobic oxidation conditions, the N₅₅-MnO₂ catalyst has achieved alcohol conversion rates exceeding 99.9% and aldehyde selectivity of over 99.9%, without the use of additives. Additionally, the N55-MnO2 catalyst has displayed a TOF value of 0.14 mol $\mathrm{mol}_{\mathrm{cat}}^{-1}\,\mathrm{h}^{-1}$, 6.7 times higher than that of the N-undoped ε-MnO₂ catalyst. Furthermore, N₅₅-MnO₂ has shown excellent catalytic stability after ten cycles, remaining robust even after recycling and calcination under an air atmosphere. This study introduces a strategy for fabricating efficient ROS triggers within compartmentalized microdroplets, resulting in the generation of favorable ¹O₂ to facilitate the aerobic oxidation of alcohols.

Experimental

Synthesis of N_v-MnO₂ catalyst

A homogeneous oil phase was achieved through vigorous mechanical stirring of sodium dodecyl benzene sulfonate (10.5 g) and xylene (90 mL). Subsequently, a mixture containing manganese(II) nitrate tetrahydrate (10 mmol), water (5.4 mL), and urea (1, 25, 40, 55, 70 mmol) was gently introduced into the aforementioned oil phase, resulting in the formation of a water-in-oil (W/O) microemulsion. After stirring for 30 min, the resulting microemulsion was transferred to a 100 mL Teflon autoclave and hydrothermally treated at 160 °C for 8 h. Finally, the received gray precursor was dried overnight under vacuum, and heated at 350 °C in a muffle furnace to obtain N_y -MnO₂ catalyst, where y represents the molar amount of urea used.

Catalytic performance of aerobic oxidation

 N_y -MnO₂ (150 mg), toluene (5 mL), and benzyl alcohol (0.5 mmol) were charged into a Schleck flask, and the temperature

was maintained at 25.0 \pm 1.0 °C. The reaction mixture was stirred magnetically at 1200 rpm, while O_2 was continuously bubbled at a rate of 16 mL min $^{-1}$. After several hours of reaction, the mixture was analyzed by gas chromatography (PANNA A91Plus). The used N_y -Mn O_2 was recycled by high-speed centrifugation and subsequently calcined at 350 °C for 4 h.

ROS trapping experiment

The ROS control experiments followed procedures similar to the aerobic oxidation process. In these experiments, benzyl alcohol and FA were employed as the model substrate and $^1\mathrm{O}_2$ scavenger, respectively. $\mathrm{N}_y\text{-MnO}_2$ (150.0 mg), toluene (5.0 mL), benzyl alcohol (0.5 mmol), and FA (1.0 mmol) were sequentially introduced into a reaction tube, maintaining the temperature at 25.0 \pm 1.0 °C. The mixture underwent magnetic stirring (1200 rpm) with a continuous O_2 flow (16.0 mL min $^{-1}$). Upon completion of the reaction, the conversion of benzyl alcohol was assessed using gas chromatography. Additionally, experiments involving TEMPO, BQ and IPA quenchers were conducted following the aforementioned procedures. The roles of ROS ($^1\mathrm{O}_2$, $^2\mathrm{O}_2$ and $^3\mathrm{OH}$) in oxidative reaction were analyzed based on the observed oxidation of benzyl alcohol.

Author contributions

J. T. and J. C.: conceptualization, methodology, writing – original draft. Y. Z. Q. M. and P. C.: chemical experiments and analysed the data. Y. K., L. F., J. K., and T. H. participated in various aspects of the experiments and discussions. X. H., P. L. and Z. L.: recycling experiments. C. W., Q. K., Y. K., and Y. Y. review & editing, supervision.

Conflicts of interest

There are no conflicts to declare.

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