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Exsolved LaNiRuO₃ perovskite-based catalysts for CO₂ methanation reaction†

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Hydrogenation of CO₂ for methane formation is one of the thermodynamically favorable processes for reducing atmospheric CO₂ emissions. The present work demonstrates the synthesis and evaluation of LaNiRuO₃ perovskite-derived catalysts for CO₂ methanation in both supported and unsupported (bulk) forms. Specifically, two catalysts were prepared: (i) a Ru-substituted LaNiO₃ perovskite, LaNi_{0.9}Ru_{0.1}O₃, with 10 at% Ru and (ii) a supported version (30% LaNi_{0.9}Ru_{0.1}O₃/Al₂O₃). The catalysts were synthesized through controlled reduction conditions, and they were thoroughly characterized, before and after the exsolution process, using XRD, TEM, XPS, BET, H₂-TPR, and H₂-TPD techniques. The characterization results indicated that the exsolved LaNi_{0.9}Ru_{0.1}O₃/Al₂O₃ catalyst formed small Ni particles (~6 nm), resulting in better dispersion (18%) while maintaining a high surface area (141 m² g⁻¹) and porosity. This catalyst demonstrated a 10% higher CO₂ conversion (77%) at a temperature lower by 50 °C (*i.e.* 400 °C) than the exsolved bulk LaNi_{0.9}Ru_{0.1}O₃ perovskite. Both catalysts exhibited over 90% selectivity for CH₄ in the 250–450 °C range. The enhanced catalytic performance of the exsolved LaNi_{0.9}Ru_{0.1}O₃/Al₂O₃ catalyst was attributed to the small Ni particle size, better dispersion, and the alumina support's high surface area and basic properties, facilitating the adsorption and dissociation of H₂ and CO₂. Further long-term stability tests at 400 °C and 25 000 mL g⁻¹ h⁻¹ (WHSV) over 54 h revealed that the exsolved LaNi_{0.9}Ru_{0.1}O₃/Al₂O₃ catalyst maintained a 70% CO₂ conversion, with the CH₄ yield and selectivity above 60% and 95%, respectively. Thus, supporting the perovskite catalyst on Al₂O₃ demonstrated a pronounced effect on the CO₂ conversion rate and CH₄ selectivity at lower temperatures along with ensuring the stability of catalyst over extended periods.

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Sustainability spotlight

To drive toward a zero-carbon society, we need to accelerate the deployment of technologies that can tackle CO₂ emissions. This work aspires to deliver an affordable and easy-to-prepare catalytic system that can be used for tunable and efficient CO₂ conversion to natural gas without promoting the production of parasitic reactions/products. Perovskites are herein proposed as they have a high scalability potential for translating the research into real-life application. This work aligns well with SDGs 7 (affordable and clean energy), 11 (sustainable cities and communities), and 13 (climate action).

1. Introduction

The extensive reliance on fossil fuels has risen significantly as a response to the escalating global energy demands, contributing to the increased release of greenhouse gases (GHGs).¹

Carbon dioxide (CO₂) has been the major contributor to global warming and reached a global average of 419.3 ppm level in 2023 according to the NOAA's Global Monitoring Lab annual report. Therefore, there have been concentrated research efforts aimed at the capture, utilization, and storage of CO₂ (CCUS) to mitigate the consequences.^{2,3} The hydrogenation of CO₂ to methane is an important CO₂ utilization process and has certain advantages over other CO₂ utilization techniques, such as the reverse water gas shift reaction (RWGS), due to its thermodynamic feasibility.^{4–8} Sabatier was the first to report the CO₂ methanation reaction, which follows eqn (1):⁹



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The exothermic nature of CO₂ methanation favors the reaction occurring at lower temperatures compared to the RWGS. The equilibrium of the reaction can be achieved at lower temperatures on the catalyst surface by avoiding the kinetic constraints and improving CO₂ activation and H₂ dissociation.^{10,11}

Many efforts have been invested to develop noble- and non-noble metal-based robust catalysts for the CO₂ methanation reaction during the past decade.¹² Ni-based supported catalysts are more affordable than and have shown comparable performances to noble-metal based catalysts for this reaction.^{13,14} The scarcity and expensive nature of noble metals limit their applicability at large-scale industries. Several support materials, such as Al₂O₃, SiO₂, CeO₂, and TiO₂, for Ni-based catalysts have been studied for the CO₂ methanation reaction.^{12–14} Meanwhile, the metal loading in the catalyst is usually kept low to attain well-dispersed active catalytic sites and prevent agglomeration. The conventional impregnation methods for catalyst preparation are generally inefficient, especially for stabilizing the metal nanoparticles (e.g., Ni) on the support, as the metal particles tends to agglomerate at high temperatures, compromising the catalyst performance. In this context, exsolution has attracted significant attention in the past decade as a promising approach for synthesizing supported catalysts.^{15,16} In the exsolution process of, in particular, mixed metal oxides, usually the guest metals (that will later serve as active sites) are substituted within the host oxide lattice and will evolve to the surface in the form of metallic nanoparticles under reduction conditions at high temperatures. In this unique process, there is a crystallographic alignment between the exsolved metals and the host oxide phase as the exsolved nanoparticles were initially part of the support crystal lattice. In turn, the exsolved metal nanoparticles are partially socketed to the host oxide phase. Hence, the exsolution process allows for a better control of the metal-support interactions and enhanced structure stability compared to the traditional impregnation synthesis.^{17–19} It has been noted that perovskite, typically with an ABO₃ stoichiometry, is usually selected in the literature as the host oxide lattice for the exsolution process. ABO₃-type perovskite structures (A-lanthanide, B-transition metal), as promising oxide materials, have been intensively used in high-temperature catalytic reactions (e.g., redox chemical activation, CO₂ and CH₄ reforming) due to their thermal stability, reactivity, and economical aspects.^{20–23} The perovskite structure can be used as a matrix to tailor the design of the metal-support interactions through a careful choice of the composition of A- and B-sites.^{24–26} Studies have indicated that A-site deficiencies in conjunction with oxygen vacancies destabilize the perovskite structure in such a way that B-site atoms can be exsolved so to maintain the original stoichiometry. The exsolution of perovskite structures can lead to the transition metal being strongly socketed into the oxide support and the exsolved metals will then possess exceptional resistance to agglomeration and thus exhibit better and more stable catalytic activity. On the other hand, partial substitution of the A-site (with alkali and rare-earth metals) or B-site (with transition metals) in the perovskite structure is a proven method for improving the catalytic activity in the derived catalyst

systems.^{27–29} However, unsupported perovskites exhibit a low-surface area with poor dispersion of active metals, which could affect the catalytic activity due to the diffusion limitation of the reaction intermediates. In order to address this limitation observed with perovskites, various studies have been conducted involving dispersing the perovskites on support materials.^{30–37} Most the studies in the literature have focused on utilizing SiO₂ and CeO₂ as support materials for LaNiO₃ perovskites.^{30–32} For instance, S. Li *et al.* selected the LaNi_{1–x}Mo_xO₃ perovskite-type structure and loaded on SiO₂ to develop a catalyst for CO₂ methanation. Under reduction conditions, MoO_x, La₂O₃, and Ni nanoparticles were formed, which were highly dispersed on the SiO₂ surface, resulting in the formation of a Ni/MoO_x–La₂O₃/SiO₂ catalyst. As MoO_x is active for the reverse water gas shift reaction (RWGS) and Ni can effectively catalyze CO methanation, the resulting Ni/MoO_x–La₂O₃/SiO₂ catalyst showed good performance for CO₂ methanation.³⁰ Onrubia-Calvo *et al.*^{31,32} and T. Zhang³⁷ studied the viability of a LaNiO₃ precursor dispersed on a CeO₂ support for the CO₂ methanation reaction, and observed that the exsolution of Ni nanoparticles occurred during the controlled reduction of LaNiO₃/CeO₂, which led to the formation of a Ni–La₂O₃/CeO₂ catalyst. This catalyst obtained after the reduction of the LaNiO₃/CeO₂ catalyst exhibited highly dispersed Ni nanoparticles (~5 nm), a higher concentration of weak to medium basic sites, and higher accessibility of Ni nanoparticles, which could facilitate CO₂ adsorption as well as H₂ activation and improve the overall CO₂ methanation efficiency. Ultimately, the supported LaNiO₃ catalyst on a high-surface-area support exhibited notably better and stable catalytic activity toward the CO₂ methanation reaction compared to catalysts produced from bare perovskites and conventional catalysts (Ni supported on SiO₂ and CeO₂). As Ni-based catalysts exhibit good catalytic activity toward CO₂ methanation and as modification of the support by adding La₂O₃ enhances the metal-support interaction and basicity of the catalyst, most prior studies have selected the LaNiO₃ perovskite precursor to disperse on a high-surface-area support for catalytic applications. Nonetheless, to the best of our knowledge, the catalytic activity of partially B-site-substituted LaNiO₃ perovskite supported on Al₂O₃ catalysts for the CO₂ methanation reaction has not been studied so far.

In this context, the aim of this work was to utilize the well-known LaNiO₃ as a precursor to develop B-site Ru-substituted LaNiO₃ perovskite (LaNi_{1–x}Ru_{0x}O₃), which was then used as a stand-alone catalyst or dispersed on an Al₂O₃ support. It was anticipated that the addition of Ru to Ni will increase the metal dispersion and enhance the catalytic activity at lower temperature, as per the open literature.^{38,39} In the present study, catalysts derived from B-site Ru-substituted LaNiO₃ perovskite, both bulk and supported on Al₂O₃, were synthesized and tested for the CO₂ methanation reaction. The structural, morphological, and physicochemical properties of the produced catalysts were investigated using XRD, SEM, TEM, XPS, BET, H₂-TPR, and H₂-TPD techniques. HAADF-STEM and H₂-TPD analyses proved that the supported catalysts exhibited better Ni dispersion with a small particle size. Further, the CO₂ methanation activity of both catalysts was tested at 25 000 mL g^{–1} h^{–1} weight hourly



space velocity (WHSV) in the temperature range of 200–500 °C along with stability studies for 54 h at 400 °C under the same WHSV conditions. It was found that the supported perovskite catalyst exhibited better catalytic activity compared to that of the unsupported (bulk) one.

2. Experimental section

2.1. Catalyst preparation

2.1.1. LaNiRuO₃ perovskite supported on Al₂O₃. LaNi_{0.9}-Ru_{0.1}O₃/Al₂O₃ was prepared according to the incipient wetness impregnation method.³⁸ Typically, citric acid (complexing agent) and ethylene glycol were added to a 100 mL metal solution with a molar ratio of citric acid (CA): total metal ions (La, Ni, Ru): ethylene glycol (EG) of 1.2:1:0.48 under stirring. The metal nitrates with the molar ratio of La:(Ni + Ru) of 1:1 and Ni:Ru molar ratio of 0.9:0.1 were dissolved in deionized water. The solution was then heated to 80 °C and maintained under vigorous stirring for 15 min. Afterwards, the solution was cooled down to room temperature. Next 3 g of commercial medium porous γ -alumina (PURALOX SBA Series, Sasol) was added as a support to the above mixture with stirring overnight. Then the resulting sample was dried at 80 °C for 6 h and 120 °C for 12 h in the air. In a furnace, the dried sample was calcined in static air at 350 °C for 2 h and 700 °C for 5 h at a 2 °C min⁻¹ rate and then ground to fine powder.

2.1.2 LaNiRuO₃ bulk perovskite. LaNi_{0.9}Ru_{0.1}O₃ perovskite was prepared according to the protocol described above without alumina to understand the effect of alumina on the catalyst perovskite phase dispersion and activity.

For convenience, from now onwards, the catalysts will be denoted as LaNiRuO₃ and LaNiRuO₃/Al₂O₃ for the LaNi_{0.9}-Ru_{0.1}O₃ and LaNi_{0.9}Ru_{0.1}O₃/Al₂O₃ compositions, respectively. To exsolve the active metals onto the surface of the bulk perovskite and supported perovskite, both samples were reduced under 10% H₂/Ar (30 cm³ min⁻¹) at 800 °C for 1 h to produce the exsolution derivatives of LaNiRuO₃ and LaNiRuO₃/Al₂O₃.

2.2. Materials characterization

The crystallinity of the prepared perovskite catalysts was measured using X-ray diffraction (Bruker D2 Phaser) with a scanning range of 10–90° and a rate of 0.05°/0.5 s. The crystallite size was estimated using the Scherrer equation $D = 0.94\lambda/\beta \cos \theta$, where λ is the Cu K α X-ray wavelength, β is the full width at half maximum, and θ is the diffraction angle. Morphological and elemental analyses of the catalysts were performed by field-emission scanning electron microscopy (JEOL JSM-7610F) coupled with energy dispersive X-ray spectroscopy (FESEM-EDS). Prior to scanning, the catalysts were mounted onto aluminum stubs with a carbon tape. Then the catalysts were sputter-coated with a thin layer of Au/Pd to prevent the charging effect. High-angle annular dark field scanning transmission electron microscopy (HAADF-STEM) and element mapping were performed utilizing an electron microscope (Titan Themis Z) equipped with a spherical aberration corrector for the probe,

and a high throughput (solid angle ~ 2.4 sr) energy dispersive spectroscopy (EDS) detector. The elemental maps were generated with the post-processing of the STEM-EDS spectrum imaging datasets. Gatan software was utilized to determine the Ni particle size from the HRTEM images. Raman spectroscopy (Horiba Jobin Yvon instrument, red laser ($\lambda = 633$ nm) and 50 \times objective lens) was used to complement the XRD results and provide a deeper insight into the complex lattice substructure. N₂ adsorption–desorption measurements were carried out on a 3Flex, Micromeritics at 77 K. The catalysts were degassed under vacuum at 150 °C overnight to remove the weakly adsorbed gas species. The Brunauer–Emmett–Teller (BET) equation was used to calculate the specific surface area (m² g⁻¹) in the relative pressure range from 0.05 to 0.3. The pore size distributions were derived from the BJH model (desorption section). To determine the reducibility of the different species, H₂ temperature-programmed reduction (H₂-TPR) experiments were carried out with a Micromeritics AutoChem II 2920 instrument. Here, 90 mg of sample was pretreated with 20% O₂/He at 300 °C for 40 min to remove any moisture and clean the surface. Then the sample's reducibility was recorded from room temperature to 800 °C for 10 min under 10% H₂/Ar (30 cm³ min⁻¹) with a heating rate of 10 °C min⁻¹ to exsolve Ni–Ru to the perovskite's surface. Using the same instrument, H₂ temperature-programmed desorption (H₂-TPD) experiments were conducted and surface dispersion of the Ni/Ru metals through H₂ chemisorption was estimated using the formula D (%) = $2V_{\text{ad}} \times 62.93/M_{\text{tot}}$ as per the literature protocol.⁴⁰ We considered the atomic weight of the metal as 62.93 mg mmol⁻¹ due to the presence of 90% Ni and 10% Ru in the total catalyst. In the above formula, V_{ad} is the H₂ uptake in mmol per gram of catalyst, and M_{tot} is the total weight percentage of Ni and Ru. About 80 mg of sample was packed into quartz wool in a quartz U-tube and exsolved at 800 °C under a 10% H₂/Ar flow (30 cm³ min⁻¹) for 60 min. The sample was purged with Ar (30 cm³ min⁻¹) for 10 min at 800 °C and then continued to cool down to room temperature. Then, the flow was switched to 10% H₂/Ar with a total flow of 30 cm³ min⁻¹ to adsorb hydrogen for 30 min. Subsequently, using the same flow rate, the sample was purged with Ar for 40 min to remove weakly adsorbed gases. The H₂ desorption signal was recorded as the temperature was raised to 800 °C, then calibrated, and the hydrogen uptake was estimated in mmol g⁻¹. For ICP analysis of the samples, a Thermo Scientific, iCAP™ 7600 ICP-OES system was used to determine the metal content. The instrument was equipped with a Teledyne ASX-560 Autosampler (CETAC Technologies), concentric glass nebulizer, glass cyclonic spray chamber, semi-demountable EMT torch, and 2 mm bore quartz center tube (Duo). The instrumental parameters were: RF power 1.15 kW, nebulizer gas flow 0.5 L min⁻¹, auxiliary gas flow 0.5 L min⁻¹, plasma gas flow 12 L min⁻¹, and sample peristaltic pump 50 rpm. The axial mode of viewing was used in the measurements. Prior to ICP analysis, the samples were digested in a HCl–HNO₃ mixture (6:1, v/v) using a microwave oven. Commercial stock solutions of Étalons multi-elements, 100 mg per L Ru in HCl 15%, 10 mg per L La, and 10 mg per L Ni in HNO₃ 2% were used for calibration of the ICP-OES.



2.3. CO₂ methanation catalytic studies

The catalytic performance was carried out in a 0.9 cm fixed-bed tubular microreactor using a H₂ to CO₂ molar ratio of 4 balanced with He at a total flow rate of 100 mL min⁻¹. Prior to the CO₂ methanation reaction, 0.24 g of catalyst was reduced *in situ* in 10% H₂/He (30 cm³ min⁻¹) at 800 °C for 120 min at 1 bar. Utilizing a weight hourly space velocity (WHSV) of 25 000 mL g⁻¹ h⁻¹ at 200–500 °C with 50 °C increments, the catalytic activity was recorded every 30 and 60 min per temperature increment, and their average was considered in the calculation using eqn (2)–(6). The composition of the effluent mixed gases was analyzed by a gas chromatography system (Thermo Fisher Scientific) equipped with both a thermal conductivity detector (TCD) and a flame ionization detector (FID). The CO₂ conversion, CO and CH₄ selectivities, and CO and CH₄ yields were investigated. Catalytic stability was evaluated for 54 h time on-stream (TOS) at 400 °C with the same H₂ to CO₂ ratio and WHSV of 25 000 mL g⁻¹ h⁻¹. The catalytic performance was evaluated every hour and determined according to the following equations (eqn (2)–(6)):

$$X_{\text{CO}_2} (\%) = \frac{C_{\text{CH}_4}^{\text{out}} + C_{\text{CO}}^{\text{out}}}{C_{\text{CO}_2}^{\text{out}} + C_{\text{CH}_4}^{\text{out}} + C_{\text{CO}}^{\text{out}}} \times 100 \quad (2)$$

$$S_{\text{CH}_4} (\%) = \frac{C_{\text{CH}_4}^{\text{out}}}{C_{\text{CO}}^{\text{out}} + C_{\text{CH}_4}^{\text{out}}} \times 100 \quad (3)$$

$$S_{\text{CO}} (\%) = \frac{C_{\text{CO}}^{\text{out}}}{C_{\text{CO}}^{\text{out}} + C_{\text{CH}_4}^{\text{out}}} \times 100 \quad (4)$$

$$Y_{\text{CH}_4} (\%) = \frac{X_{\text{CO}_2} S_{\text{CH}_4}}{100} \quad (5)$$

$$Y_{\text{CO}} (\%) = \frac{X_{\text{CO}_2} S_{\text{CO}}}{100} \quad (6)$$

where C_i^{out} represents the concentration (*e.g.*, mole fraction) of component *i* in the reactor's outlet gas flow.

3. Results and discussion

3.1. Structural analyses

The structural characterizations of the as-synthesized bulk perovskite (calcined at 700 °C for 5 h) and exsolved LaNiRuO₃ (following reduction under 10% H₂/Ar at 800 °C for 60 min) as well as the LaNiRuO₃/Al₂O₃ perovskite derivatives were carried out using XRD; the results are portrayed in Fig. 1. The XRD diffractograms of the as-synthesized bulk LaNiRuO₃ sample showed intense peaks at 22.9°, 32.5°, 46.9°, and 58.4°, corresponding to the characteristic peaks of the rhombohedral LaNiO₃ perovskite phase (parental perovskite).⁴¹ In the case of the calcined/as-synthesized LaNiRuO₃/Al₂O₃, the XRD pattern exhibited an intermediate diffractogram compared to that of the bulk perovskite and the support, with a strong presence of the Al₂O₃ support phase peaks. This suggests the existence of both phases (perovskite and alumina) in the supported perovskite structure.

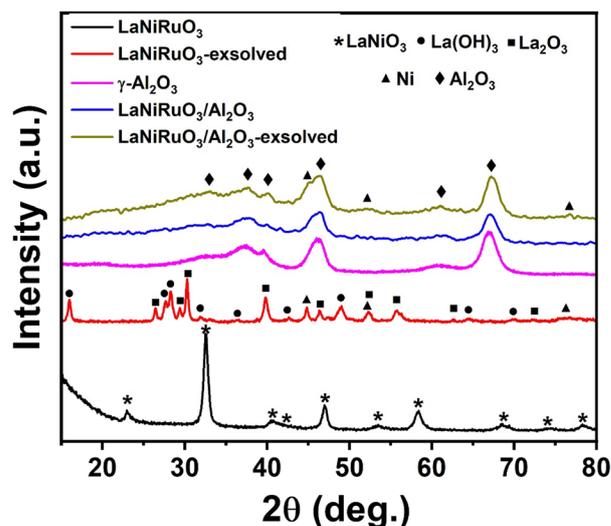


Fig. 1 XRD diffractograms of the as-synthesized, and exsolved perovskite-derived LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts.

The reflections of the exsolved LaNiRuO₃ showed sharp intense peaks corresponding to La(OH)₃ (JCPDS 13-1481),^{42,43} along with other peaks belonging to La₂O₃ and Ni phases.^{38,44,45} However, in the exsolved LaNiRuO₃/Al₂O₃ catalyst, it was observed that the peaks belonging to lanthanum (La(OH)₃ and La₂O₃) may have been masked when the perovskite structure was grown over γ -alumina due to the presence of wide peaks of the alumina phase.⁴⁶ The formation of the La(OH)₃ phase (eqn (7)) in the exsolved perovskite-derivative catalysts could be due to the *in situ* reaction between La₂O₃ and H₂O molecules formed during the reduction process. A similar kind of behavior was observed in the LaNiO₃ perovskites (partially substituting the B-site by Fe and Mn) after reduction.²⁹



It is worth mentioning that exsolved Ni peaks (which existed in the FCC structure) were inevitably visible after exsolution from the supported perovskite. On the other hand, a slight shift toward the lower-angle side in the Ni peaks was observed in both catalysts post exsolution. This was attributed to the incorporation of larger-sized Ru atoms exsolved from the B-site of the perovskite structure into the Ni lattice, causing a decrease in *d*-spacing and potentially leading to the formation of a Ni–Ru bimetallic alloy.⁴⁷ The Ni crystallite size (assuming the Ni–Ru alloy was a Ni single metal for the crystallite size and dispersion calculations) was estimated using the Scherrer equation $D = 0.94\lambda/\beta \cos \theta$. It was found to be 17.3 nm for the exsolved LaNiRuO₃ catalyst but proved challenging to measure for the exsolved LaNiRuO₃/Al₂O₃ catalyst due to the overlap with alumina peaks (though it could be estimated from the HRTEM and H₂-TPD analyses). Here, the Tamman temperatures of Ni and Ru had to be mentioned, *i.e.*, at 590 °C and 1089 °C, while the Hüttig temperatures were 245 °C and 544 °C, respectively. Both parameters are very important as they describe the mobility of atoms in the bulk and surface, respectively. So, in



this particular case, it was expected that some surface layers of the Ni–Ru bimetallic alloy would have been formed under the exsolution reducing conditions (10% H₂/Ar at 800 °C for 60 min).

Further, the morphology of the exsolved catalysts was investigated using scanning electron microscopy (SEM) and high-resolution transmission electron microscopy (HRTEM). The SEM micrographs for both catalysts (Fig. 2a and 3a) showed agglomerates with no particular morphology pattern. The STEM-HAADF and element mapping images of the exsolution-derived catalysts (reduction under 10% H₂/Ar at 800 °C for 60 min) revealed large agglomerates in the bulk LaNiRuO₃ and relatively smaller particles in the LaNiRuO₃/Al₂O₃-supported catalyst, Fig. 2 and 3, respectively. Furthermore, the distribution of Ni particle sizes was estimated based on the size of at least 20 particles, as identified in Fig. 2j and 3k.

Overall, a consistent trend emerged, with La (green color), Ni (blue color), Ru (yellow color), O (red color), and Al (cyan color) elements exhibiting a homogeneous distribution across all the analyzed areas. Moreover, the Ni nanoparticles were clearly uniformly distributed on the surfaces of La and/or Al surface, regardless of the support presence or not. However, the exsolved bulk LaNiRuO₃ perovskite (Fig. 2f, h and j) exhibited a more heterogeneous and larger Ni particle size of approximately 45 nm compared to the alumina-supported one of ~7 nm (Fig. 3f, g, i and k). It is worth noting that the crystallite size of Ni was found to be 17.3 nm for the exsolved LaNiRuO₃ catalyst based on the XRD studies. The difference between the two values stems from the fundamental principles of the two techniques and the features probed by each one. In particular, XRD measures the primary crystallite size while TEM measures the particle size, which consists of one or more crystallites, hence the observed difference. The crystallite size measured using XRD was consistent with the results obtained from H₂-TPD chemisorption analysis (discussed later, Table 3). It was evidenced that the use of alumina (surface area of 188 m² g⁻¹) as a support favored the formation of a smaller Ni nanoparticle size of 7 nm. However, due to the extremely low Ru loading

(0.717–2.39 wt%), its high atomic dispersion, and/or its embedding into the Ni lattice (as confirmed by XRD analysis, Fig. 1), it was not possible to detect their individual size, which was suspected to be below the detection limit (up to 1 nm) of the TEM instrument. In order to determine the metal content of the samples, both catalysts (LaNiRuO₃ and LaNiRuO₃/Al₂O₃) were analyzed by ICP-OES. The analysis results of ICP-OES are provided with nominal values for comparison in the ESI, Table S1.†

The Raman spectra of the LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts (calcined and exsolved) obtained using a red laser with an excitation wavelength of 633 nm are shown in Fig. S1a and b,† respectively. This technique provides a deeper insight into the complex lattice substructure of the catalysts and complements the structural findings from the XRD. Looking at the Raman spectra from 100 to 3000 cm⁻¹ (Fig. S1a†), all the catalysts, except the LaNiRuO₃/Al₂O₃ catalyst, showed an intense peak at 822 cm⁻¹, corresponding to the redox behavior (Ni³⁺ to Ni⁴⁺) due to the addition of Ru to the perovskite structure.⁴⁸ The peaks at 100–150, 200–400, 450–700 cm⁻¹ corresponded to the vibrations of A-site cation (labeled in blue in Fig. S1b†), B–O vibrations (labeled in yellow in Fig. S1b†), and BO₆ octahedra vibrations (labeled in green in Fig. S1b†) in the ABO₃ perovskite structures respectively.⁴⁹ Schober *et al.* studied the complex physical properties of perovskite LaNiO₃ films on the LaAlO₃ substrate *via* Raman spectroscopy.⁵⁰ The Raman spectra revealed the A_{1g} and E_g peaks of LaNiO₃ on LaAlO₃. Similarly, Wyss *et al.* used Raman spectroscopy (λ = 660 nm and 785 nm) to investigate perovskite-type LaNiO₃ thin film on a (100) p-oriented LaAlO₃ partially covered by a PAuM.⁵¹ The Raman spectra obtained from the areas without porous gold (Au) membranes were consistent with the peaks obtained from LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts, as shown in Fig. S1.† The Raman spectra of the LaNiRuO₃/Al₂O₃ catalysts showed peaks corresponding to the LaAlO₃ phase, which were not observed with the LaNiRuO₃ catalyst. This might be due to the substitution of Ni (B-sites in the ABO₃ structure) with Al, coming from γ-Al₂O₃, during the synthesis. It is noteworthy to mention

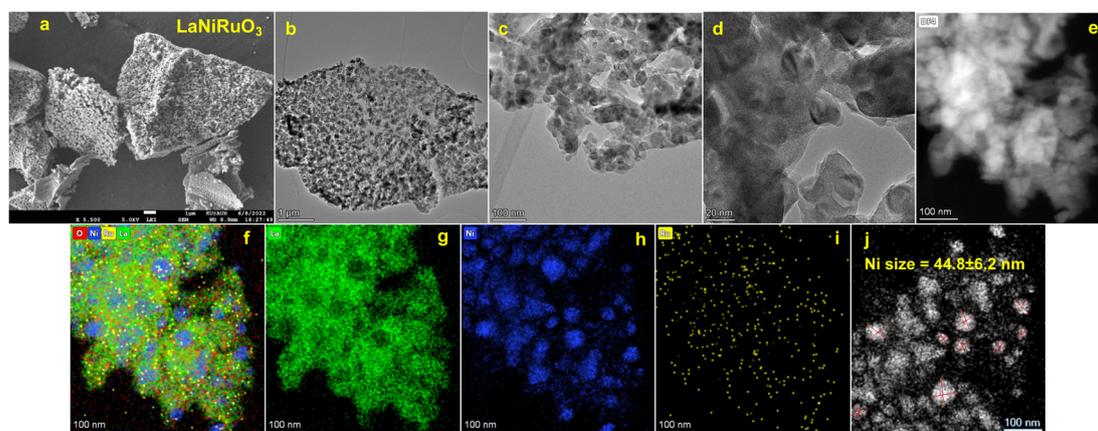


Fig. 2 SEM micrograph (a) and STEM-HAADF images along with the corresponding EDS maps (b–j) obtained for the exsolved (10% H₂/Ar at 800 °C for 60 min) bulk LaNiRuO₃ catalyst.



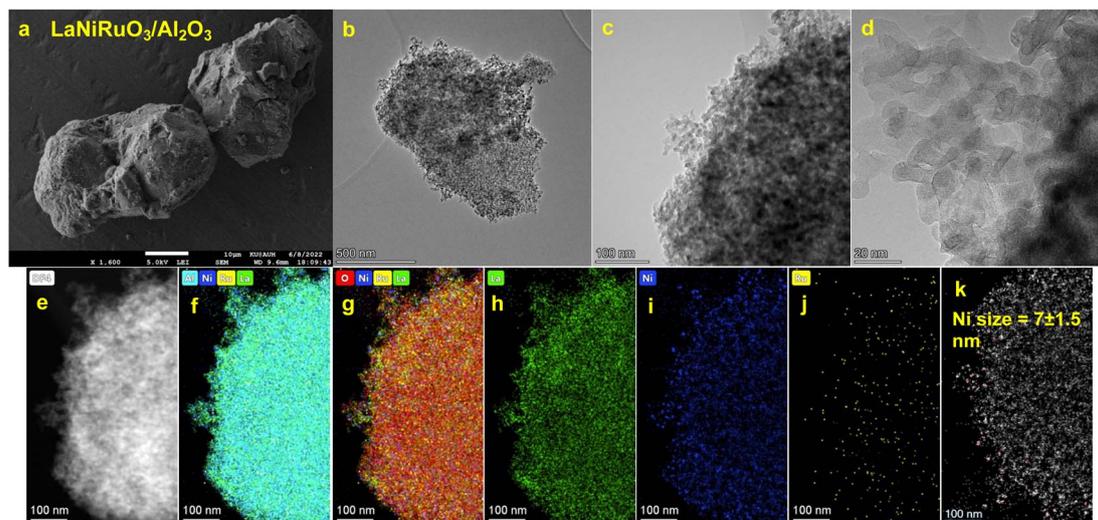


Fig. 3 SEM micrograph (a) and STEM-HAADF images and corresponding EDS maps (b–k) obtained for the exsolved (10% H₂/Ar at 800 °C for 60 min) supported LaNiRuO₃/Al₂O₃ catalyst.

that in the case of the LaNiRuO₃/Al₂O₃ catalyst (calcined), the presence of γ -Al₂O₃ masked the peaks of other phases; however, the peaks of the other phases could be noticed with careful analysis of the Raman spectrum. In the case of the exsolved catalysts (100–700 cm⁻¹), La₂O₃ and La(OH)₃ phases were both observed in the Raman spectra (Fig. S1b†), which were labeled with a circle (●) and triangle (▲), respectively. This coincides with the XRD findings of the exsolved perovskite-derived catalysts. The formation of La(OH)₃ phase was inferred to be formed from an *in situ* reaction between La₂O₃ and H₂O molecules formed during the reduction process. The peaks at 126.11, 185.05, 336.19, and 442.52 cm⁻¹ were associated with La₂O₃ vibrational modes.⁵² Namely, cubic and hexagonal varieties,⁵³ La–O vibration,⁵⁴ and E_g-v₁ mode,⁵⁵ respectively. Probably, La₂O₃ was formed when the Ni was exsolved by treating LaNiO₃ perovskite at high temperatures and in a reducing environment into La₂NiO₄ and La₂O₃.⁵⁶ Additionally, the vibrational mode of La(OH)₃ with the space group *P*6₃/*m* was observed in the exsolved samples.⁵⁷ The bands around 282, 340, and 451 cm⁻¹ represented the active vibrational modes of A_{1g}, E_{2g}, and E_{1g}, respectively.⁵⁸ The first two aforementioned bands correspond to the anion translation behavior, while the latter corresponds to the liberation of –OH dipole.⁵⁸ It is noteworthy to mention, that the blue shift exhibited by the exsolved samples could be correlated to the exsolved Ni, which changed the chemical bond length of the molecules by inducing defects and oxygen vacancies in the perovskite structure.

3.2. Surface species analysis

The surface of the exsolved catalysts was examined using X-ray photoelectron spectroscopy (XPS) to reveal the nature of the chemical bonding of the different elements as well as their chemical environment. Fig. 4 illustrates the XPS survey spectra and elemental spectra corresponding to La 3d, C 1s, Ru 3d, and O 1s. The binding energies and surface atomic percentages were

determined from peak fitting using Avantage software as shown in Table 1.

The survey spectra in Fig. 4a showed La, Ni, Al, and O elemental peaks in the respective catalysts. The Ni and La peaks were dominant in the case of the LaNiO₃ catalyst, while the same peaks were overshadowed by Al due to the existence of 70% Al₂O₃ support in the LaNiRuO₃/Al₂O₃ catalyst. In Fig. 4b, two typical La 3d doublet peaks, *i.e.*, La 3d_{3/2} and La 3d_{5/2},^{59,60} could be observed, corresponding to the presence of La³⁺ ions in the oxide environment of La₂O₃ at 838.2 eV and La(OH)₃ at 834.2 eV for both perovskites. However, there was a higher quantity observed in the LaNiRuO₃ surface, as indicated by the intensity of the spectrum and the atomic percentage (at%) values (Table 1). Fig. 4c shows that the Ni 3p peak position was shifted to a higher binding energy in the LaNiRuO₃/Al₂O₃ catalyst compared to that of the LaNiRuO₃ catalyst. This proves that the exsolved Ni/Ru atoms had a strong interaction and better dispersion (Table 3) with the support in the Al₂O₃-supported catalyst compared to pristine perovskite catalyst during the reduction process. This kind of interaction is highly desirable for improving the catalytic performance. Fig. 4d shows the Ru core level spectra in both perovskites. It is known that the Ru 3d overlaps with the C 1s spectra, therefore requiring a meticulous deconvolution to untangle the contributions from Ru and C. According to the literature, metallic ruthenium and its oxide forms, Ru³⁺ and Ru²⁺, were identified.^{61–63} The low/minute loading of Ru (2.4 wt% in LaNiRuO₃ and 0.72 wt% in LaNiRuO₃/Al₂O₃), coupled with the tangled Ru/C photoelectron spectra and the inherent limitations of the TEM and XPS techniques, posed challenges in accurately quantifying Ru in both the catalysts. The high-resolution C 1s XPS spectra were resolved into two distinct components identified as C–C (285.0 eV) and –COOH (289.2 eV), respectively.⁶⁴ The O 1s spectrum revealed a peak split in the LaNiRuO₃ perovskite, as shown in the O 1s deconvolution in Fig. 4f. This split corresponded to two different oxygen environments: more surface-adsorbed oxygen



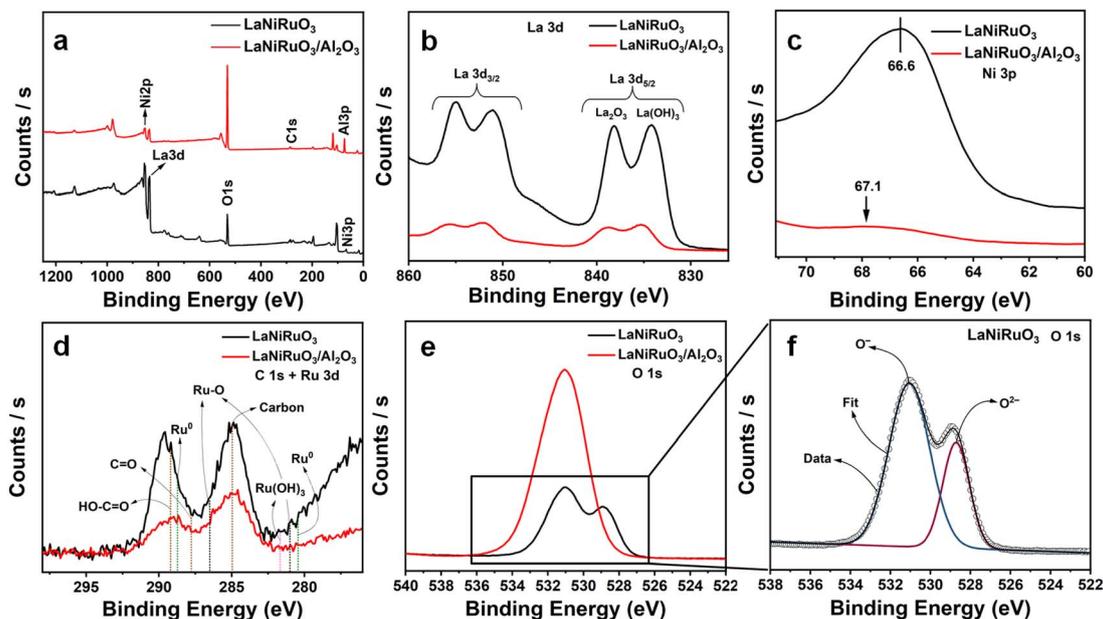


Fig. 4 (a) Survey spectra, (b) high-resolution XPS spectra of La 3d, (c) Ni 3p, (d) C 1s + Ru 3d, (e) O 1s high-resolution XPS spectra for both exsolved samples for unsupported LaNiRuO_3 and supported $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$, along with the (f) O 1s deconvoluted spectrum for LaNiRuO_3 .

Table 1 XPS peak positions of the identified components in the high-resolution elemental spectra for the exsolved bulk LaNiRuO_3 and supported $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$ ^a

Sample	Core level	Peak BE (eV)	Atomic (%)	Ni + Ru/La
LaNiRuO_3	La 3d ₅	834.4	70.6	0.034
	C 1s	285.0	3.7	
	Ni 3p	66.5	2.4	
	O 1s	530.9	23.3	
$\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$	La 3d ₅	835.7	15.9	0.006
	C 1s	285.0	2.1	
	Ni 3p	66.7	0.1	
	O 1s	531.1	58.9	
	Al 2p	74.2	21.8	

^a Ru: it was not possible to trace this due to the low amount of loading.

(O^-) at a higher binding energy (BE = 531.1 eV) and lattice oxygen (O^{2-}) at 529.0 eV.⁶⁰ In contrast, the alumina-supported perovskite ($\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$, Fig. 4e) was predominantly characterized by surface-adsorbed oxygen (ex. OH, CO_3^{2-}), suggesting an enhanced contribution of the surface $-\text{OH}$ groups from alumina surface-adsorbed oxygen species in the spectra.

3.3. Physisorption and chemisorption studies

3.3.1 N_2 physisorption. The analysis of the main textural properties (Table 2) of the as-synthesized perovskites was conducted using isothermal N_2 -adsorption at 77 K. According to the IUPAC classification, both perovskite-based catalysts exhibited characteristic features of type IV isotherms (Fig. 5), associated with a hysteresis loop due to capillary condensation in the mesopores.^{64,65} Table 2 summarizes the textural properties of the as-synthesized perovskites. The specific surface areas of

LaNiRuO_3 and $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$ were 4 and 141 $\text{m}^2 \text{g}^{-1}$, respectively, with the former displaying a smaller pore volume and larger pore size compared to the latter, as clearly shown in Fig. 5b. The high S_{BET} and V_p of the alumina-supported sample contributed to the exsolution of smaller Ni nanoparticles, as indicated in the HRTEM analysis (Fig. 3).⁶⁵

3.3.2 Redox behavior. The positions of the peaks in temperature-programmed reduction under hydrogen (H_2 -TPR) have been reported previously to be influenced by oxygen defects, the crystallite size, bonding strength, transition metal state/location, and doping level of the perovskites.^{66,67} The reducibility of the fresh catalysts was obtained by performing H_2 -TPR experiments from room temperature to 800 °C (Fig. 6). A small reduction peak observed below 100 °C in both the perovskites studied indicated the reduction of Ru present in the structure. The TPR profile of bulk LaNiRuO_3 perovskite displayed two main peaks centered at around 320 °C and 465 °C, which were ascribed to the reduction of LaNiRuO_3 and the intermediate phase La_2NiO_4 (formed during the reduction process) according to eqn (8)–(10).⁶⁸ The reduction temperatures were lower compared to the bulk LaNiO_3 structure.⁶⁸ This was due to the fact that the presence of Ru in the B-site causes a weakening of the Ni–O bonds in the perovskite structure and hence the structure can be reduced at lower temperatures.

Table 2 Specific surface areas (S_{BET}), pore volumes (V_p), and pore sizes for the as-synthesized LaNiRuO_3 and $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$ perovskite catalysts

Sample	S_{BET} ($\text{m}^2 \text{g}^{-1}$)	V_p ($\text{cm}^3 \text{g}^{-1}$)	Pore size ^a (nm)
LaNiRuO_3	4	0.051	48.3
$\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$	141	0.37	10.6

^a Desorption average pore diameter ($4 V A^{-1}$ by BET).



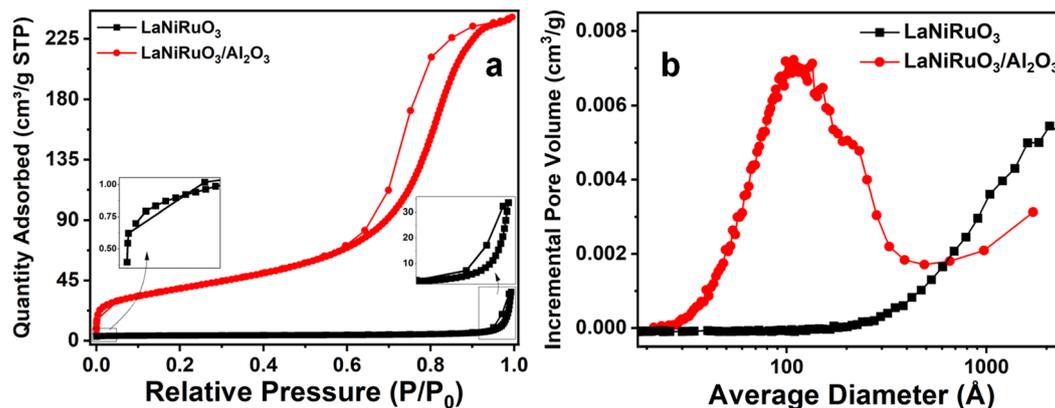


Fig. 5 (a) N_2 adsorption–desorption isotherms and (b) pore-size distribution curves of the $LaNiRuO_3$ and $LaNiRuO_3/Al_2O_3$ perovskites.

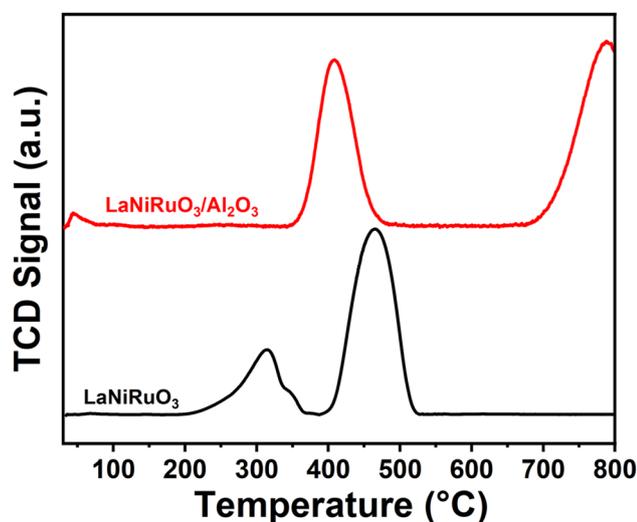
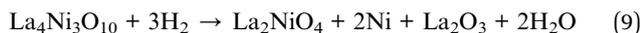


Fig. 6 H_2 -TPR profiles of the $LaNiRuO_3$ and $LaNiRuO_3/Al_2O_3$ perovskites.



On the other hand, the $LaNiRuO_3/Al_2O_3$ perovskite displayed two peaks centered at ~ 400 °C and a second peak above 750 °C, respectively. The former was due to the reduction of Ru^{3+} to Ru^{2+} and/or Ni^{3+} to Ni^{2+} in the $LaNiO_3$ (Ni^{3+}) phase (as detected by XRD, Fig. 1). According to the literature, NiO and RuO_2 reduction takes place around 350 °C and 200 °C, respectively. Deviations from this reduction temperatures demonstrate the M–O bond in the perovskite structure. The second peak in the case of the H_2 -TPR of the $LaNiRuO_3/Al_2O_3$ catalyst corresponded to the reduction of the highly stable $NiAl_2O_4$ phase formed during calcination, since neither Al_2O_3 nor $La-Al_2O_3$ supports are reducible at this temperature.⁶⁵ These results suggest that

there was a strong interaction observed between Ni and Al_2O_3 phase during the reduction process and hence the observed better dispersion (18%, Table 3) with the small Ni particle size (7 nm, Table 3 and Fig. 3k).

3.3.3 H_2 chemisorption studies. Complementary to the Ni crystallite size and the Ni particle size obtained through the XRD studies (using Scherrer's equation) and HRTEM, respectively, the nanoparticles size was estimated by measuring the hydrogen uptake during H_2 chemisorption (H_2 -TPD) measurements (Fig. 7). The three peaks (α , β , and γ) in the 25–800 °C range were considered for analysis, where the α peak corresponded to the weakly adsorbed hydrogen species, and β and γ peaks to the chemisorbed H atoms with different coordination environments.⁶⁹ Overall H_2 uptakes of $0.124 \text{ mmol g}^{-1}$ and $0.110 \text{ mmol g}^{-1}$ were observed for $LaNiRuO_3$ and $LaNiRuO_3/Al_2O_3$ catalysts, respectively. The dispersion of Ni in the $LaNiRuO_3$ (6.1%) perovskite was three times less than it was for $LaNiRuO_3/Al_2O_3$ (18.0%), as shown in Table 3. Regarding the Ni particle size, it is worth mentioning that the Ni particle size derived from H_2 -TPD (6 nm) was in good agreement with the one derived from the HRTEM and EDS analyses (7 nm, Fig. 3k), which depicts the same improved dispersion of Ni and the smaller NPs in the exsolved $LaNiRuO_3/Al_2O_3$ perovskite catalyst. However, the Ni size (16 nm) derived from the H_2 -TPD chemisorption results over the exsolved bulk $LaNiRuO_3$ catalyst was not aligned with the HRTEM and EDS analyses, which showed a much larger Ni particle (45 nm); XRD studies for the latter gave a primary crystallite size of 17.3 nm. This has to do with the intrinsic differences in the technique's principles.

3.4. CO_2 methanation activity and stability tests

Fig. 8 demonstrates the catalytic performance of the exsolved $LaNiRuO_3$ and $LaNiRuO_3/Al_2O_3$ catalysts at temperatures ranging from 200 °C to 500 °C under the following reaction conditions: WHSV = $25 \text{ 000 mL g}^{-1} \text{ h}^{-1}$, $H_2 : CO_2 = 4$, and $P = 1$ bar. As illustrated in Fig. 8a, the CO_2 conversion increased steadily with the temperature from 200 °C to 450 °C for the $LaNiRuO_3$ catalyst with an optimum of 67% at 450 °C; a same trend was observed for the $LaNiRuO_3/Al_2O_3$ catalyst in the 200 °C to 400 °C temperature range with an optimum conversion of



Table 3 H₂-TPD adsorption quantities, Ni dispersion, and Ni particle size

Catalyst	H ₂ consumption (mmol g ⁻¹)	Dispersion (%)	Ni size (nm)
LaNiRuO ₃	0.1238	6	16 (45 ^a , 17.3 ^b)
LaNiRuO ₃ /Al ₂ O ₃	0.1097	18	6 (7 ^a)

^a Ni particle size detected using HRTEM. ^b Ni crystallite size determined using Scherrer's formula.

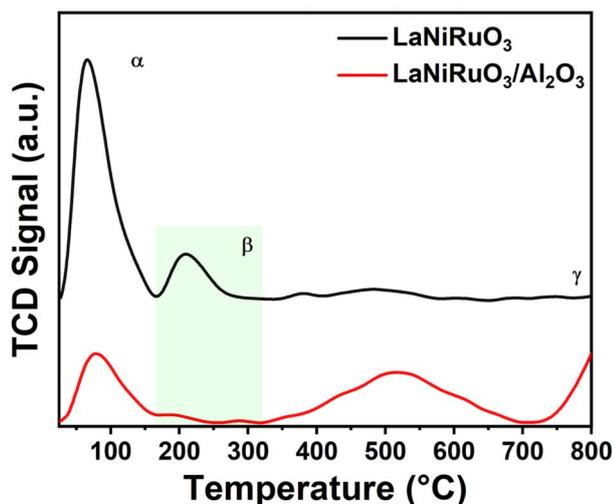


Fig. 7 H₂-TPD profiles of the reduced LaNiRuO₃ and LaNiRuO₃/Al₂O₃ perovskites.

77% at 400 °C. The methane yield (Fig. 8b) was found to increase with supporting the LaNiRuO₃ on alumina from 59% to 74% with a three-fold less CO yield and CO selectivity (Fig. 8d

and e). Both the catalysts demonstrated a methane selectivity of $\geq 92\%$ (Fig. 8c) between 250 °C and 400 °C, and 200 °C to 450 °C for LaNiRuO₃ and LaNiRuO₃/Al₂O₃, respectively.

The structural sensitivity for the CO₂ methanation activity has been an important aspect since the invention of the reaction. Some research has shown structural insensitivity with different Ni loadings in NiAl₂O₃ catalysts, while some reports have clearly shown the effects of the Ni particle size, metal-support interactions, and the basic nature of the support in the catalysts.^{70,71} For example, Vogt *et al.* showed the effect of the Ni particle size on the CO₂ methanation activity of Ni/SiO₂ catalysts in the range of 1–7 nm.⁷² Similarly, Blanco *et al.* studied the effect of the particle size on the CO₂ reduction reaction by increasing the doping content of Ni on perovskite-based catalysts and achieved the highest catalytic activity with the samples containing Ni crystallites under 10 nm.⁷³ In the present study, the superior performance of LaNiRuO₃/Al₂O₃ could be attributed to the small size and better dispersion of Ni particles, as proven by HRTEM (7 nm) and H₂-TPD (6 nm), and the abundance of active surface sites. Also, the amphoteric nature of Al₂O₃ might have provided more basic sites, which favors CO₂ adsorption and H₂ dissociation on active catalytic sites. In addition, further increasing the reaction temperature above

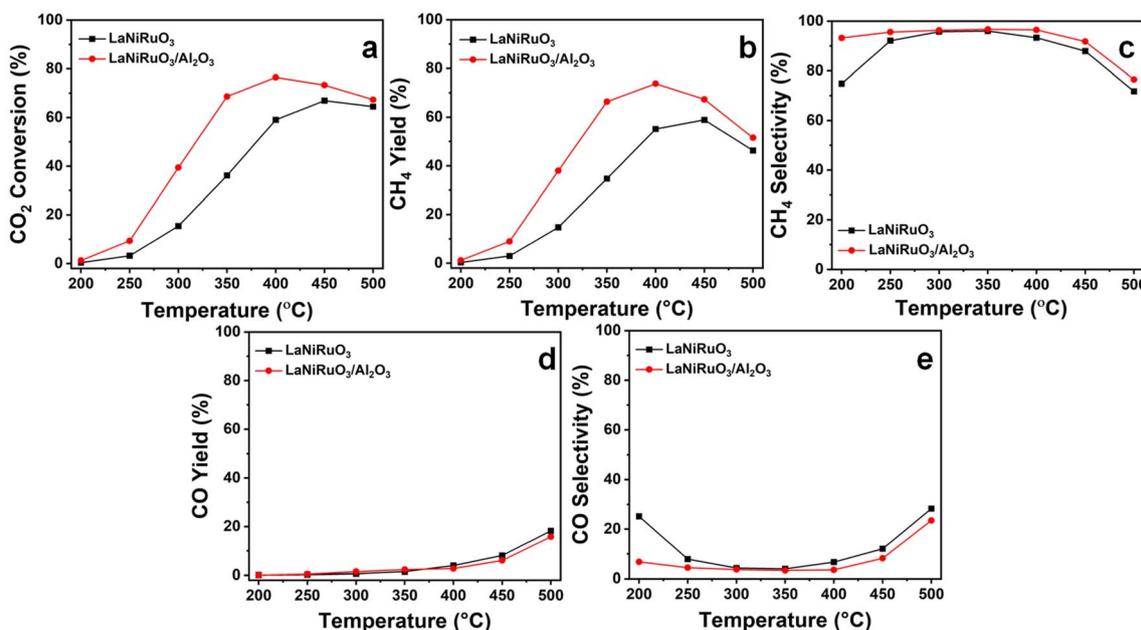


Fig. 8 Catalytic performance of the exsolved LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts at various temperatures: (a) CO₂ conversion, (b) CH₄ yield, (c) CH₄ selectivity, (d) CO yield, and (e) CO selectivity. Reaction conditions: WHSV = 25 000 mL g⁻¹ h⁻¹; H₂ : CO₂ molar ratio = 4; P = 1 bar.



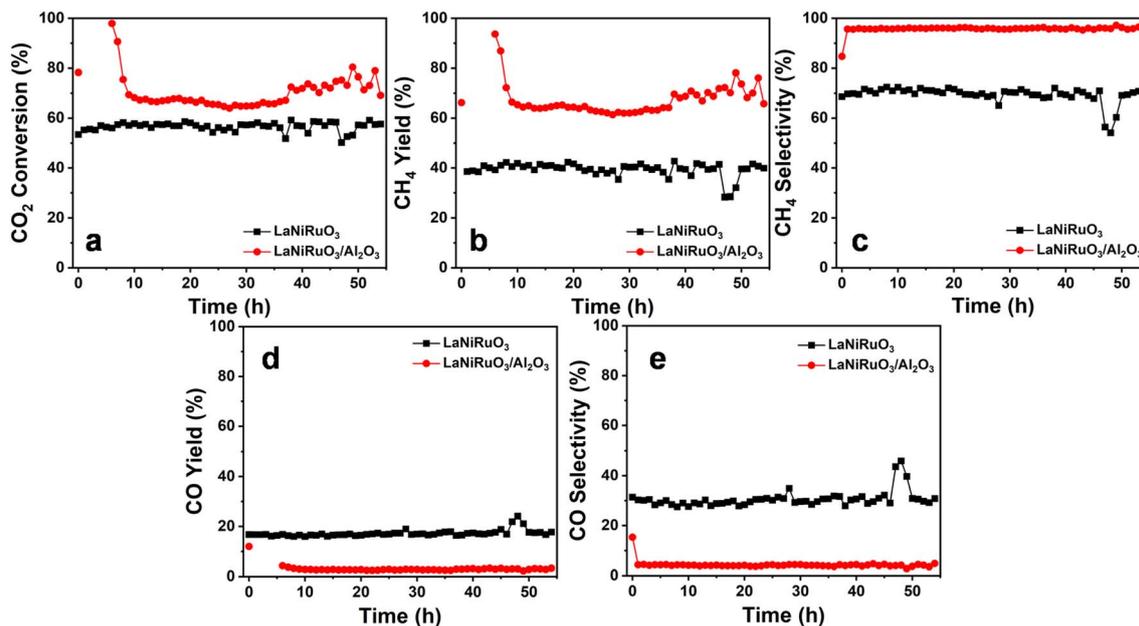


Fig. 9 Long-term stability tests at 400 °C for the exsolved LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts, (a) CO₂ conversion, (b) CH₄ yield, (c) CH₄ selectivity, (d) CO yield, (e) CO selectivity. Reaction conditions: WHSV = 25 000 mL g⁻¹ h⁻¹; H₂: CO₂ molar ratio = 4; P = 1 bar.

400 °C was observed to decrease the methane selectivity, probably due to the promotion of the endothermic RWGS reaction (eqn (11)) and the formation of CO, as described in eqn (11).⁶⁵



The study of catalyst stability under CO₂ methanation is essential for industry applications, whereby the catalyst resistance toward sintering and/or oxidation of the metallic sites and possible deactivation is evaluated. Therefore, a 54 h stability test under a stream reaction was carried out at 400 °C (the temperature was chosen based on the catalytic activity profile) by monitoring the CO₂ conversion, as well as both the CO and CH₄ selectivity and yield (activity descriptor). The catalytic stability results are shown in Fig. 9. The CO₂ conversions illustrated in Fig. 9a, for the LaNiRuO₃ and LaNiRuO₃/Al₂O₃ catalysts were found to be 69% and 78% in the first 10 min, respectively. On average, the catalytic performance demonstrated the good stability in the conversion of CO₂ and CH₄ selectivity with few anomalies for 40 h on stream. It could also be observed that the alumina support facilitated better CO₂ conversions with a high CH₄ yield and low CO yield, as indicated in Table 4. To study the sintering of the metal phase and the coke formation following the TOS experiments, the spent catalysts were characterized using XRD and Raman spectroscopy. From the XRD patterns of the spent catalysts (Fig. S2†), it

could be seen that the intensity of the diffraction peaks related to the Ni phase did not significantly increase. The Ni crystallite size in the case of the LaNiRuO₃ catalyst (calculated using Scherrer's equation) was found to be around 19 nm, which was slightly larger than that of the fresh catalyst (17.3 nm). However, the particle size of Ni in the case of the LaNiRuO₃/Al₂O₃ catalyst could not be accurately calculated due to the overlapping of the Al₂O₃ diffraction peaks with the Ni phase. It is important to note that the minimal increase in Ni particle size after the TOS experiments indicated good stability against sintering under the studied conditions. The spent catalysts were further studied by Raman spectroscopy. The intensity ratio of the D and G bands (I_D/I_G) is typically used as a descriptor to provide information on the nature of carbon formed on the catalyst surface. The D and G bands at ~1331 and 1583 cm⁻¹ corresponded to the amorphous carbon or the disordered graphite in the multi-walled carbon nanotubes, and the sp² hybridization, which was related to the ordered carbon atoms in hexagonal sheets.⁷⁴ However, the prominent D and G bands could not be observed for the spent catalysts, indicating the minimal coke formation. Due to the complexity of the structure and overlapping of the bands, as shown in Fig. S2c,† it was difficult to accurately compare the nature of the carbon formed on the surface of the different catalysts. Overall, concerning the confinement of the Ni exsolved particles, in the case of the supported system, it can be stated that the strong metal-support interaction prevented the Ni sintering, which in turn was

Table 4 Average catalytic performance at 54 h time on-stream for the methanation reaction at 400 °C

Catalyst	Conversion CO ₂ (%)	Selectivity CH ₄ (%)	Selectivity CO (%)	CH ₄ yield (%)	CO yield (%)
LaNiRuO ₃	57	69	31	39	17
LaNiRuO ₃ /Al ₂ O ₃	70	96	4	67	3



less prone to metal agglomeration and coke formation, signifying the high activity of the $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$ catalyst for the long run of 54 h of the TOS. The results of this work confirm that the better dispersion, small crystallite size of the active Ni-site achieved, and the basic nature of the support promoted the excellent catalytic activity and stability in the exsolved $\text{LaNiRuO}_3/\text{Al}_2\text{O}_3$ catalyst toward the CO_2 methanation reaction.

4. Conclusions

In this study, we focused on the synthesis of catalysts derived from B-site Ru-substituted LaNiO_3 perovskites supported on alumina and their applicability for the CO_2 methanation reaction. In particular, catalysts comprising 10% Ni-site substituted by Ru in the LaNiO_3 perovskite ($\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3$) and the same supported on γ -alumina ($\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3/\text{Al}_2\text{O}_3$) were prepared by a wetness impregnation method using citric acid and ethylene glycol. The structural, morphological, textural, surface, and chemisorption properties were studied for the as-synthesized and exsolved perovskites. XRD analysis revealed the successful formation of the perovskite phase in $\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3$ and a complete overlapping of the Al_2O_3 phase in the case of the as-synthesized supported perovskite. The exsolved catalysts exhibited Ni–Ru bimetallic alloy formation after reduction. The HADAAF-STEM and H_2 -TPD analyses confirmed that the Ni nanoparticles exsolved from the supported catalyst showed 3 times better dispersion (18%) with almost a half particle size (7 nm) compared to that of the pristine perovskite-derived catalyst. The Al_2O_3 support promoted the formation of smaller-sized Ni nanoparticles with better dispersion. The H_2 -TPR profiles suggested the reduction of the perovskite phase in the case of $\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3$ and promoted strong perovskite–support interaction by forming the NiAl_2O_4 phase during the reduction process in the supported perovskite. Further, the exsolved $\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3/\text{Al}_2\text{O}_3$ catalyst exhibited better catalytic activity, with a CO_2 conversion rate of 77% and 96% CH_4 yield at 400 °C; while the exsolved pristine perovskite showed a 67% CO_2 conversion rate with a 92% CH_4 yield at 450 °C. The supported catalyst not only showed better CO_2 conversion and CH_4 yields at lower temperatures, it also exhibited a 3-fold less CO yield and selectivity than that of the pristine catalyst. The superior catalytic performance of the supported catalyst could be attributed to the better dispersion and small-sized nanoparticles formed during the reduction process, which can avail more catalytic active sites. Also, the amphoteric nature of the Al_2O_3 support might have provided more basic sites and helped achieve better CO_2 adsorption and H_2 dissociation. Furthermore, both catalysts exhibited highly stable catalytic activity for a period of 54 h time on stream performed at 400 °C. Overall, the $\text{LaNi}_{0.9}\text{Ru}_{0.1}\text{O}_3/\text{Al}_2\text{O}_3$ perovskite-derived catalyst is a promising candidate exhibiting high and stable CO_2 methanation activity for extended periods under a wide range of catalytic conditions.

Data availability

The data supporting this manuscript are available from the corresponding author upon request.

Conflicts of interest

Authors declare no conflict of interest.

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