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The rise of organic electrode materials for energy storage

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Organic electrode materials are very attractive for electrochemical energy storage devices because they can be flexible, lightweight, low cost, benign to the environment, and used in a variety of device architectures. They are not mere alternatives to more traditional energy storage materials, rather, they have the potential to lead to disruptive technologies. Although organic electrode materials for energy storage have progressed in recent years, there are still significant challenges to overcome before reaching large-scale commercialization. This review provides an overview of energy storage systems as a whole, the metrics that are used to quantify the performance of electrodes, recent strategies that have been investigated to overcome the challenges associated with organic electrode materials, and the use of computational chemistry to design and study new materials and their properties. Design strategies are examined to overcome issues with capacity/capacitance, device voltage, rate capability, and cycling stability in order to guide future work in the area. The use of low cost materials is highlighted as a direction towards commercial realization.

1. Introduction

Energy storage is imperative for the integration of intermittent renewable power sources (solar, wind, tidal) into the grid, the widespread adoption of electric vehicles, and the continued development of portable electronics. Electrochemical energy storage system (EESS) applications are growing enormously on multiple scales, from smart card microbatteries, to large-scale

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electric vehicle batteries, and warehouse-sized redox flow batteries (RFBs). While much progress has been made, it is clear that higher performing, more versatile, smaller, lighter, and, most importantly, more economically viable energy storage solutions will be required in the future.¹

The materials used for EESSs are traditionally metal-based inorganic compounds, such as cobalt, iron, tin, or manganesebased materials for lithium-ion battery electrodes and vanadium oxides for redox flow batteries. These inorganic materials rely on changes in metal oxidation state for charge storage and a concomitant balancing of the charged structure with specific counter-ions.



Tyler B. Schon

Tyler Schon received his BSc in chemistry from the University of Western Ontario in 2012. He is currently enrolled in the PhD program in the department of chemistry at the University of Toronto under the supervision of Prof. Seferos. His research is focused on developing polymeric organic electrodes for energy devices, bothcapacitors and batteries. In his time outside the lab, enjoys stereotypical Canadian pastimes such as playing hockey, and camping.



Bryony T. McAllister

Bryony McAllister obtained her BSc in chemistry from the University of Victoria in 2015. She is currently pursuing a doctoral degree under the supervision of Prof. Seferos at University of Toronto. Presently, her research focuses on the development of novel polymers for supercapacitor applications. As a BC native, Bryony is an avid hiker and has hiked the West Coast and Juan de Fuca trails. In her spare time, she enjoys exploring Toronto on bike.

In many cases the counter-ion is specific to the crystal structure of the inorganic compound due to size restrictions in the crystal lattice, ionic conductivity, and reversibility of the redox reaction. This inherently restricts the versatility of inorganic compounds, where the same cathode material cannot be used for different series of alkali metal batteries such as lithium and sodium-ion. One of the biggest challenges for inorganic complexes is that they typically require extraction and synthesis techniques that are harmful to the environment. Extraction can release toxic materials that are otherwise trapped underground. Synthesis can create large amounts of heavy metal waste and often requires energy intensive processing. In order to realize the predicted widespread use of EESSs, these challenges must be overcome.

Organic materials provide an excellent opportunity to further improve existing energy storage technologies, and a versatile platform to develop novel EESSs. Organic materials are abundant, relatively inexpensive, and their synthesis can be designed so that it is not energy intensive and produces minimal waste.² Organic compounds are also structurally diverse, able to be functionalized with relative ease through many synthetic methods. This allows one to tune oxidation and reduction potentials to optimize the operating voltages of EESSs. Modifying the chemical structure is an ideal way to suit the needs of specific applications by changing capacity, solubility, crystal structure, electron transfer rates, ionic conductivity, and mechanical properties. Organic materials are not typically restricted by choice of counter-ion. This means that, to a certain extent, the same organic material can be useful for a wide variety of different energy storage devices such as lithiumion, sodium-ion, multivalent-ion, and dual-ion batteries.

Organic materials have been studied as electrodes for EESSs since 1969, with the first report of an organic cathode material using dichloroisocyanuric acid.³ After this, multiple research groups tested a variety of organic small molecules such as quinones,⁴ dianhydrides,⁵ and phthalocyanines.⁶ Poly(acetylene)s⁷ were initially tested as a cathode material, followed by many other conjugated polymers such as polypyrrole, polythiophene, polyaniline, and derivatives thereof.^{8,9} Research on organic electrode

materials for energy storage faded when inorganic transition metal complexes were developed that reversibly intercalate lithium ions at high potentials with high capacity. In the past decade, however, research on organic electrode materials has been reinvigorated due to the increased demand for energy storage that is not only high performing but also inexpensive.

Here we provide an overview on the use of organic electrode materials for EESSs. Our goal is to highlight recent work relating to the development and improvement of organic electrode materials. We have limited our scope to materials that are used to store charge, as there have been a number of excellent reviews and progress reports on organic materials used in other aspects of EESSs including electrolytes, membranes, and binders. 10-12 We have also excluded hybrid materials with inorganic compounds including organic-inorganic composites and organometallic compounds where the inherent redox chemistry of the metal is responsible for the charge storage. These types of composites and formulations are undoubtedly important to the field of EESSs, however, in order to examine structure-property relationships and effects of processing, we focus on purely organic materials. 12,13 We have separated each EESS based on their architecture and electrochemical characteristics, which will be discussed in the working principles section. We also provide guidelines for future development in the field by reviewing the important metrics associated with individual electrodes and how each metric relates to the performance in devices as a whole. 14-17 We will finally consider the use of computational chemistry for the design and understanding of these important materials.

2. Types of EESSs and their working principles

The working mechanism of any EESS relies on an inherent potential difference between two electrodes known as the operating voltage. The operating voltage of the device is dictated by the differences in redox potential of the positive and negative electrode.



Peng-Fei Li

Peng-Fei Li obtained his PhD under the supervision of Prof. Chuan-Feng Chen from Institute of Chemistry, Chinese Academy of Sciences in 2013. Afterwards, he carried out postdoctoral research in Prof. Seferos group in University of Toronto. His current research interest focuses on materials for optoelectronic and biological applications.



Dwight S. Seferos

Dwight Seferos' Research Group develops new organic materials for use in electronics, catalysis, biomedical applications. Some of our work is focused on energy harvesting and energy storage applications. Dwight has been honored with many national and international awards including a DuPont Young Investigator Award (2011), Canada Research Chair Sloan Fellowship (2012),A.P.and NSERC Discovery (2013), Accelerator Award (2015). Dwight

currently serves on the Editorial Advisory Board of ACS journals: Macromolecules and Chemistry of Materials.

The potential difference is used to drive electrochemical reactions on either electrode when they are connected through an external circuit. This creates a flow of electrons from the negative electrode to the positive electrode. The flow of electrons induces oxidation reactions on the negative electrode (anode) and reduction reactions on the positive electrode (cathode) when discharging. The charged electrodes are balanced by a concomitant flow of counterions. EESSs are grouped into a number of different categories depending on the composition of the electrodes, the counter-ions, and the nature of the redox reactions (Fig. 1).

2.1 Solid electrode batteries

2.1.1 Metal-ion battery working principle. Batteries operate with a constant voltage defined, approximately, by the potential difference between the anode and cathode. Because of this, in a galvanostatic charge/discharge experiment the potential of the electrode or device ideally remains constant until the active material has been fully reduced (oxidized). In a cyclic voltammogram experiment, one observes a reversible, sharp redox peak when a redox event occurs (inset Fig. 1a-c).

Metal-ion batteries are the most common type of EESSs. They are typically composed of an anode (negative electrode), a cathode (positive electrode), electrolyte (either aqueous, organic, solid-state, 18 or polymeric 10,19), a separator (to prevent short circuiting), current collectors (to collect charge at each electrode), and a cell casing (to keep the components together and prevent exposure to the external environment). Metal-ion batteries are used for a wide variety of both portable and stationary applications for either primary or back-up power. In metal-ion batteries the charged anodes and cathodes are balanced by the metal ion in a 'rocking-chair' type mechanism (Fig. 1a). This is a strict requirement imposed by the definition of metal-ion batteries that should be clearly distinct from dualion batteries described below. Metal-ion batteries can be constructed with relatively small amounts of electrolyte because the ions balancing the charge at one electrode are constantly

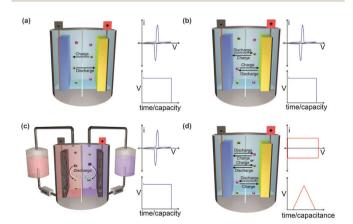


Fig. 1 Schematic depicting the working principle of (a) metal-ion batteries, (b) dual-ion batteries, (c) redox flow batteries, and (d) supercapacitors. The insets show the ideal electrochemical behaviour of each type of device when measured using cyclic voltammetry and galvanostatic charging/discharging. Here, V is voltage and i is current

being replenished. Additionally, metal-ion batteries are very attractive candidates for use with solid-state electrolytes because the mobility of only one ion needs to be considered.

Metal-sulfur batteries are a relatively new subset of metalion batteries that use (organo)sulfur as an electrode. This is advantageous because sulfur is both inexpensive and has a high theoretical capacity (C_{theor}) of 1672 mA h g⁻¹. Metal-sulfur batteries operate by the same mechanism as metal-ion batteries where both electrodes are balanced by metal-ions upon charging (discharging). The electrode that is not composed of sulfur can be composed of a variety of materials, as long as it is balanced by metal-ions in its charged or discharged state. This technology is still in development, but typically the cathode is composed of sulfur impregnated into conductive carbon in order to prevent polysulfide dissolution, which can eventually deplete the capacity of the device.

Metal-air batteries are the newest type of metal-ion battery. Here, the anode can be a number of different materials but the cathode is typically composed of a conductive carbon support with a high surface area that is impregnated with an oxygen reduction/ oxidation catalyst. The cathode is exposed to either pure oxygen or ambient air. Oxygen diffuses to the cathode and is reduced to either its alkali metal superoxide or peroxide, the exact species being highly dependent on the metal-ion used. 20 The C_{theor} of reducing oxygen to peroxide provides a maximum capacity of 1168 mA h g⁻¹ (Li₂O₂) with a higher voltage than metal-sulfur batteries (2.15 vs. 2.96 V vs. Li/Li+) allowing metal-air batteries to have a much greater energy density (up to $\sim 3500 \text{ W h kg}^{-1}$) based on the mass of lithium and oxygen alone.21

2.1.2 Dual-ion battery working principle. In a dual-ion battery the charged anodes and cathodes are balanced by cations and anions respectively (Fig. 1b). Dual-ion batteries encompass a wide variety of electrolytes and electrodes. The anodes range from negative charge-accepting compounds to reduced metals and inorganic materials. The cathodes can also be a wide variety of materials as long as they are balanced by anions when charged. We will adhere to this definition throughout this review, but we note that others have referred to these systems as organic batteries, metal organic batteries, and radical polymer batteries. 14,22 Although these terms may be used to describe the electrodes, the convention of naming solid electrode batteries based on the mobile counter-ions is upheld with this nomenclature.

2.1.3 Performance metrics of solid electrode batteries. A number of performance metrics need to be considered for the development of electrode materials for solid electrode batteries. These performance metrics can be used to estimate the overall performance of the device (Tables 1-7). The theoretical capacitance (C_{theor}) of a material is the maximum amount of charge a material can hold with respect to its mass. It is typically reported in mA h g^{-1} and is calculated using eqn (1):

$$C_{\text{theor}} = \frac{nF}{3.6 \times M} \tag{1}$$

Here, n is the maximum number of charges the compound can accept (or give up), F is Faraday's constant, and M is the

 Table 1
 Metal-ion cathode materials

Cycling stability: retention, cycles, current	58.8%, 40, 200 mA g ⁻¹ 29		\sim 75 mA h g $^{-1}$, 100, 30 0.1C	${ m mA} \ { m h \ g}^{-1}, 100,$ ${ m mA} \ { m h \ g}^{-1}, 50,$ ${ m 'mA} \ { m h \ g}^{-1}, 50,$	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C 6, 100, 0.2C	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C 6, 100, 0.2C	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C %, 100, 0.2C %, 100, 0.2C	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C %, 100, 0.2C %, 100, 0.2C %, 400, 0.1C	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C 6, 100, 0.2C %, 100, 0.2C %, 100, 0.2C 6, 40, 0.1C 6, 40, 0.1C	mA h g ⁻¹ , 100, mA h g ⁻¹ , 50, %, 100, 0.2C %, 100, 0.2C %, 100, 0.2C %, 40, 0.1C 6, 40, 0.1C 6, 40, 0.1C lifading due to lution I fading due to lution
Potential: oxidation ^q / reduction (V), rete reference	3.5–2.4, Li/Li ^{+ b} 58.8	$2.25, \text{Li/Li}^{+} \sim 7.9$	\T.O	$2.48/2.30$, Li/Li ⁺ 202 , $0.1C$ ~ 2.25 , Li/Li ⁺ ~ 80						
Capacity (mA h g^{-1}), current	340, 200 mA g ⁻¹ ; 90, 800 mA g ⁻¹ ; 130, 0.2C; 60, 5C	\sim 150, 0.2C		308.6, 0.1C; 245.8, 0.5C 307, 0.2C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C 310, 0.2C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C 310, 0.2C 322, 0.1C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C 310, 0.2C 322, 0.1C 222, 0.1C ~225, 0.2C	308.6, 0.1C; 245.8, 0.5C 307, 0.2C 404, 0.2C 310, 0.2C 222, 0.1C ~225, 0.2C ~205, 0.2C
Electrolyte	1 M LiPF ₆ 1:1 EC: DEC (v/v) 1 M LiPF ₆ DMC	$1~\mathrm{M}~\mathrm{LiPF_6}~\mathrm{DMC}$		1 M LiPF ₆ EC: DMC 308.6, 0.1C; (v/v) 245.8, 0.5C 2 M LiTFSI 1% 307, 0.2C LiNO ₃ 1:1 DOL:	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v)	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL:	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v)	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 1 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 1 M LiPF ₆ 1:11:1 EC: DMC: EMC	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 1 M LiPF ₆ 1:1:1 EC: DMC: EMC 1.25 M LiPF ₆ 1:3 EC: EMC (v/v)	1 M LiPF ₆ EC: DMC (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 2 M LiTFSI 1% LiNO ₃ 1:1 DOL: DME (v/v) 1 M LiPF ₆ 1:1:1 EC: DMC: EMC 1.25 M LiPF ₆ 1:3 EC: EMC (v/v) 1 M LiBF ₄ 1:5 EC: DEC (v/v)
Electrode composition	50:45:5 1: acetylene black: PVdF 70:20:10 2: acetylene black: PVdF	70:20:10 3:acetylene black:PVdF		40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF	40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF 56:24:10:10 5:CMK-3:CB:PVdF	40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF 56:24:10:10 5:CMK-3:CB:PVdF 56:24:10:10 6:CMK-3:CB:PVdF	40:40:10:10 4: CMK-3: CB: PVdF 56:24:10:10 4: CMK-3: CB: PVdF 56:24:10:10 5: CMK-3: CB: PVdF 56:24:10:10 6: CMK-3: CB: PVdF 56:24:10:10 7: CMK-3: CB: PVdF	40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF 56:24:10:10 5:CMK-3:CB:PVdF 56:24:10:10 6:CMK-3:CB:PVdF 56:24:10:10 7:CMK-3:CB:PVdF	40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF 56:24:10:10 5:CMK-3:CB:PVdF 56:24:10:10 6:CMK-3:CB:PVdF 56:24:10:10 7:CMK-3:CB:PVdF 40:40:20 8:super P:PVdF 1.5:4:19:acetylene black:PTFE	40:40:10:10 4:CMK-3:CB:PVdF 56:24:10:10 4:CMK-3:CB:PVdF 56:24:10:10 5:CMK-3:CB:PVdF 56:24:10:10 6:CMK-3:CB:PVdF 56:24:10:10 7:CMK-3:CB:PVdF 40:40:20 8:super P:PVdF 1.5:4:1 9:acetylene black:PTFE 1.5:4:1 10:acetylene black:PTFE
$C_{\rm theor} = (\rm mA \ h \ g^{-1})$	1 628 2 130	3 173		4 309.6	309.6	309.6 408.9 317.0	309.6 408.9 317.0	309.6 408.9 317.0 326.9	309.6 408.9 317.0 326.9 239	309.6 408.9 317.0 326.9 239 257

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Table 1 (continued)							
Structure	$C_{\rm theor} \\ \# ({\rm mA~h~g^{-1}})$	Electrode composition	Electrolyte	Capacity $(mA\ h\ g^{-1}),$ current	Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
	12 255	1.5:4:112:acetylene black:PTFE	1.25 M LiPF ₆ 1:3 EC: EMC (v/v)	~220, 0.2C	2.73, Li/Li ⁺	Rapid fading due to dissolution	36
	13 288	70:20:10 13:CB:PVdF	$1~\mathrm{M~LiPF_6~1:1~EC:}$ DEC (v/v)	200, 0.1C; 100, 6C	2.0, 2.6/1.6, 2.1, Li/ 100%, 110, 0.2C Li ⁺	100%, 110, 0.2C	37
ONa ONA CO ₂ Li	14 241	50:50 14: Ketjenblack	1 M LiPF ₆ 1:1 EC: 105, 0.1C; 63, 2.5C DMC (v/v)	105, 0.1C; 63, 2.5C	2.80, 2.95, Li/Li ^{+b}	2.80, 2.95, Li/Li ^{+b} 100%, 30, various rates 38	38
Lio ₂ o	15 174	15:40:10 15:acetylene black:PTFE	$1~\mathrm{M}~\mathrm{LiPF_6}$ PC	85, 0.2C	$1.79, \operatorname{Li/Li}^{+b}$	82%, 20, 0.2C	39
≕° \$\(\frac{1}{2}\)	16 174	15:40:10 16 : acetylene black: PTFE	$1~\mathrm{M}~\mathrm{LiPF_6}$ PC	90, 0.2C	$2.11,\mathrm{Li/Li}^{+b}$	105%, 20, 0.2C	39
P ² 00 → 2°01	17 296	15:40:10 17: acetylene black: PTFE	$1~\mathrm{M}~\mathrm{LiPF_6}~\mathrm{PC}$	217, 0.2C; 34.7, 5C	2.39 , $\mathrm{Li/Li}^{+b}$	86%, 20, 0.2C	39
	18 590	60:10:30 18: PVdF: Super P	$1 \mathrm{~M~LiPF}_6 \mathrm{~1:1}$ EC: DMC	580, 50 mA g ⁻¹	2.7, 2.5, 2.0, Li/Li ⁺	\sim 20%, 25, various rates 40	40
≕°∘ ⋛	19 394	3:87:10 19:VGCF:PTFE	1.0 M LiPF ₆ 3:7 EC: DEC (v/v)	320, n.r.	2.5, Li/Li ⁺	21%, 20, n.r.	41
 	20 220	3:87:10 20:VGCF:PTFE	1.0 M LiPF ₆ 3:7 F.C. DEC (v/v)	162, n.r.	$3.0, \mathrm{Li/Li}^+$	37%, 20, n.r.	41
		3:87:10 20: VGCF: PTFE	1.0 M LiPF ₆ EiPS	209, n.r.	3.0, Li/Li ⁺	23%, 20, n.r.	41
	21 99	3:87:10 21:VGCF:PTFE	1.0 M LiPF ₆ 3:7 EC: DEC (v/v)	115, n.r.	3.1, Li/Li ⁺	50%, 20, n.r.	41
	22 66	3:87:10 22:VGCF:PTFE	1.0 M LiPF ₆ 3:7 EC: DEC (v/v)	177, n.r.	3.1, Li/Li ⁺	55%, 20, n.r.	41
	23 446	55:25:3:2:10:5 23:CB:SWCNT:graphene:CPE:PVdF	PMA/PEO-LiClO ₄ -3 wt% SiO ₂ GPE	418, 0.2C; ~200, 1C	$2.9-2.3$, $\mathrm{Li/Li^{+}}^{b}$	94.7%, 50, 0.2C	18

(continued)	
Table 1	

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Structure	$\begin{array}{cc} C_{\rm theor} \\ \# & ({\rm mA~h~g^{-1}}) \end{array}$	Electrode composition	Electrolyte	Capacity (mA h g ⁻¹), current	Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
	24 403	75:15:10 24: acetylene black:PVdF	1.0 M LiPF ₆ 1:1:1 DMC:EMC:EC (v/v/v)	243, n.r.	2.77, Li/Li ⁺	Rapid capacity fading due to dissolution	42
Na N	25 187	65:30:5 25:Super P:PVdF	1 M NaClO ₄ 1:1 EC: DMC (v/v)	183, 0.1C; \sim 80, 5C	2.35, 2.56/2.10, 2.36, Na/Na ⁺	84%, 100, 0.1C	43
	26 214	40:40:20 26 :Super-P:PTFE 42:56 26 :CMK-3	1 M NaClO ₄ $45:45:10$ EC: PC: DMC	150, 10 mA $\rm g^{-1}$ 160, 19 mA $\rm g^{-1}$	2.9, 2.6, Na/Na ⁺ 2.9, 2.6, Na/Na ⁺	~5%, 20, n.r. ~25%, 20, n.r.	44
•wo	27 319	4:5:1 27:acetylene black:PTFE	$0.5~\mathrm{M}~\mathrm{Mg(TFSI)_2}$	100, 10 mA $\rm g^{-1}$	$2.9/0.4, Mg/Mg^{2+}$	20% , 50, 10 mA g^{-1}	45
Meo New York		4:5:1 27:CB:PVdF	0.5 M Mg(TFSI)_2 - MGCI, PMF	226, 0.2C	$2.0, \mathrm{Mg/Mg}^{2+}$	$74 \text{ mA h g}^{-1}, 30, 0.2C$	46
Hex-IV	28 123	45:50:5 28: acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 92, 0.2C DMC (v/v)	: 92, 0.2C	2.5, Li/Li ^{+ c}	~30%, 20, n.r.	48
Hex-In-Hex	29 103	45:50:5 29: acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 41, 0.2C DMC (v/v)	: 41, 0.2C	2.3, Li/Li ^{+ c}	Rapid capacity fading due to dissolution	48
Hex—N—Hex	30 114	45:50:5 30:acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 45, 0.2C DMC (v/v)	: 45, 0.2C	2.6 , $\mathrm{Li/Li}^{+c}$	Rapid capacity fading due to dissolution	48
NC Pr.	31 111	45:50:5 31:acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 100, 0.2C DMC (v/v)	: 100, 0.2C	2.8, Li/Li ^{+ c}	~30%, 20, n.r.	48
Z O Y	32 201	45:50:5 32: acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 121, 0.2C DMC (v/v)	: 121, 0.2C	2.55 , $\mathrm{Li/Li}^{+c}$	~90%, 20, n.r.	48
	33 152	45:50:5 33:acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 30, 0.2C DMC (v/v)	: 30, 0.2C	2.4, Li/Li ^{+ c}	~75%, 10, n.r.	48
N N N N N N N N N N N N N N N N N N N	34 170	45:50:5 34:acetylene black:PVdF	1 M LiClO ₄ 1:1 EC: 34, 0.2C DMC (v/v)	: 34, 0.2C	2.9, Li/Li ^{+ c}	~50%, 10, n.r.	48
	35 85	60:30:10 35:CB:Kynar	n.r.	85, 1C; 68, 10C	2.7/2.0, Li/Li ^{+ c}	88%, 200, 5C	49

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Table 1 (continued)								
Structure	#	$G_{ m theor} \ m (mA\ h\ g^{-1})$	Electrode composition	Electrolyte	Capacity (mA h g ⁻¹), current	Potential: oxidation ^{a} / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
	36	154.8	50:40:10 36:Super P:PVdF	1 M LiTFSI, 0.2 M LiNO ₃ 1:1 DOL: DME (v/v)	146.4, 0.1C; 58.1, 100C	2.35, 2.62/2.32, 2.59, Li/Li [†]	~60%, 300, 10C	50
	37	136.6	70:20:10 37:Super P:PVdF	1 M NaPF ₆ 1:1 EC: 145, 10 mA g^{-1} ; DEC (v/v)	145, 10 mA g^{-1} ;	2.5/2.3, Na/Na ⁺	69%, 200, 1.4C	51
ドナナ			70:20:10 37:Super P:PVdF	$0.5 \text{ M KPF}_6 \text{ 1:1 EC: } 131, 10 \text{ mA g}^{-1};$ The $0.5 \text{ M KPF}_6 \text{ 1:1 EC: } 131, 10 \text{ mA g}^{-1};$		2.7, 2.9, 3.2/2.2,	$90 \mathrm{mA} \mathrm{h} \mathrm{g}^{-1}, 200 50 \mathrm{mA}$. 52
	38	137	70:20:10 38:Super P:PTFE	JDC (V/) 1 M NaPF ₆ 138.6, 10 mA g 45: 45: 10 EC: DEC: 103, 600 mA g PC (v/v/v)			g 90%, 300, 200 mA g ⁻¹	53
	39	208	50:30:20 39: Super P: PTFE	; 1:1 EC:	$174,10~{ m mA~g}^{-1}$	$2.65,2.3,\mathrm{Li/Li}^{+}$	66.3% , 10, 10 mA g^{-1}	54
~ 5 5	40	40 142	45:55 39: SWCNTs 50:30:20 40: Super: PTFE	TEGDME 1:1 EC:	204, 1C; 125, 78C 106, 10 mA $\rm g^{-1}$	2.67/2.5, Li/Li ⁺ 2.65, 2.4, Li/Li ⁺	99.7%, 100, 0.2 A g ⁻¹ 53.6%, 10, 10 mA g ⁻¹	55 54
			45:55 40 :SWCNTs	$DMC_{(V/V)}$ 1 M LiPF ₆ TEGDME	$\sim 150, 0.2~{ m A~g}^{-1}$	$\sim\!2.5,\mathrm{Li/Li}^{+}$	$\sim\!100\%,100,0.2\;\mathrm{Ag}^{-1}$	55
	41	220	43:57 41: CNTs 43:57 41: CNTs	1 M LiPF ₆ TEGDME 2 1 M NaPF ₆	215, 1C; 153, 45.5C 222, 50 mA g^{-1}	2.50, 2.35, Li/Li ⁺ $\sim 2.25-1.25$, Na/	93%, 200, 1.0 A g^{-1} ~50%, 20, n.r.	56
	42	250	41:59 42: CNTs 41:59 42: CNTs	TEGDME	236, 1C; 168, 10C $255, 50 \text{ mA g}^{-1}$	$\sim 2.25-1.25, \mathrm{Na}/b$	92%, 200, 1.0 A g^{-1} ~50%, 20, n.r.	56 56
	43	357	35:65 43: CNTs 135:65 43: CNTs 1	TEGDME	$154,20~{ m mA~g}^{-1}$ 220, 50 mA ${ m g}^{-1}$	<i>q</i> +	n.r. ~50%, 20, n.r.	56 56
PNE-OS S-OBN	44	115	4:5:1 44:acetylene black:PTFE	SI BC	$110, 10 \text{ mA g}^{-1}$ $106, 10 \text{ mA g}^{-1}$	2.2, Li/Li ⁺ 1.8, Na/Na ⁺	82.7%, 40, 10 mA g ⁻¹ 81.1%, 40, 10 mA g ⁻¹	57
50 - 5 - 0 - 5 - 0 - 5 - 0 - 5 - 0 - 5 - 0 - 5 - 0 - 5 - 0 - 5 - 0 - 0	45	83	50:45:5 45:Ketjen black:PTFE	1 M LiPF ₆ 1:1 EC: ODEC (v/v)	64.4, 1.2C	3.9/~3.7, 2.4, Li/ Li ⁺	~90%, 50, 1.2 and 12C	28
\$\frac{1}{2} \cdot \frac{1}{2}	46	77.4	50:45:5 46: Ketjen black:PTFE	1 M LiPF ₆ 1:1 EC: DEC (v/v)	76.7, 1.2C	3.7/~3.0, 2.3, Li/ Li ⁺	$\sim\!90\%$, 50, 1.2 and 12C 58	28
	47	4 7 74 ^d	35:35:20:10 47:CB:Ketjen black:PTFE 0.2 M AlCl ₃ , 0.6 M PhMgCl THF		50, 19 µА ст ⁻² ; 22, 1515 µА ст ⁻²	$1.3, 1.8/1.1,$ $1.4 \mathrm{Mg/Mg^{2_+}}$	\sim 10%, 10, 75 μA cm $^{-2}$; 59 \sim 80%, 10, 1515 μA cm $^{-2}$	29

(continued)	
Table 1	

lable 1 (confinded)								ı
Structure	#	$egin{pmatrix} C_{ m theor} \ ({ m mA~h~g}^{-1}) \ \end{array}$	Electrode composition	Electrolyte	Capacity (mA h g^{-1}), current	Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
- - -	62	256	60:30:10 6 2: Ketjenblack: PTFE	1 M LiTFSI 1:1 DOL:DME (v/v)	$119, 50 \; \mathrm{mA \; g}^{-1}$	$\sim 3.0, 2.0, \mathrm{Li/Li}^+$	\sim 50%, 20, 50 mA ${ m g}^{-1}$ 70	70
· • • • • • • • • • • • • • • • • • • •	63	243	60 : 30 : 10 63 : Ketjenblack: PTFE I	1 M Litfsi 1:1 DOL: DME (v/v)	$193, 50 \mathrm{\ mA\ g}^{-1}$	2.3–1.8, Li/Li ^{+ b}	~75%, 20, 50 mA g ⁻¹ 70	0
Non-conjugated polymers	48	48 221.5 ^d	$\it u$ polymerization, filtered onto SWNT	1 M LiTFSI 1:1	226, 0.1C; 120, 20C	2.20/2.07, Li/Li ⁺	85%, 200, 0.5C 60	0
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		443^{e}	nun 60:30:10 48: acetylene black: PVdF	DOL: DIME (w/w) 1 M NaPF ₆ 1:1 EC:	\sim 124, 25 mA g ⁻¹	1.73, Na/Na ⁺	$\sim 40\%$, 62, 200 mA g ⁻¹ 62	2
	49	191^d	9:1 49: SWCNT, <i>in situ</i> polymerization	DMC (w/w) 1 M LiTFSI 1:1 DOL: DME (w/w)	179, 0.1C; 74, 10C	2.21/2.09, Li/Li ⁺	86.6%, 200, 0.5C 61	77
	20	n.r.	60:30:10 50: acetylene black:PVdF	1 M NaPF ₆ 1:1 EC: \sim 132, 25 mA g ⁻¹ DMC (w/w)	\sim 132, 25 mA g^{-1}	1.89, Na/Na ⁺	\sim 65%, 100, 200 mA g^{-1} 62	2
	51	248.6^{e}	60:30:10 51:acetylene black:PVdF	1 M NaPF ₆ 1:1 EC: 107.7 , 25 mA g ⁻¹ DMC (w/w)	$107.7,25~{ m mA~g}^{-1}$	1.94, Na/Na ⁺	83%, 150, 200 mA g ⁻¹ 62	2
	52	240.8^e	60:30:10 52:acetylene black:PVdF	1 M NaPF ₆ 1:1 EC: \sim 116, 25 mA g ⁻¹ DMC (w/w)	\sim 116, 25 mA g^{-1}	2.3–2.6, Na/Na ^{+ b}	n.r. 62	2
	23	233.5^e	60:30:10 53:acetylene black:PVdF	1 M NaPF ₆ 1:1 EC: \sim 100, 25 mA g ⁻¹ DMC (w/w)	\sim 100, 25 mA g^{-1}	2.3–2.6, Na/Na ⁺ ^b	n.r. 62	2
" Neco	54	250 ^f	85:15 54: Ketjen black	1 M LiTFSI Me-THF	\sim 125, 0.1C	2.7, 2.2/2.2, 1.8, Li/ 21%, 100, 0.1C Li ⁺	21%, 100, 0.1C 63	.33
	55	200^f	85 : 15 55 : Ketjen black	1 M LİTFSI Me-THF 196, 0.1C	196, 0.1C	2.9, 2.8/2.3, 2.1, Li/ 54%, 100, 0.1C Li [†]	54%, 100, 0.1C 63	83
PEO block: 2000	26	56 257 ^e	60:30:10 56:acetylene black:PVdF	1 M NaPF ₆ PC	126, 100 mA $\rm g^{-1}$; 94.5, 800 mA $\rm g^{-1}$	2.75, 1.97/2.45, 1.86, Na/Na ⁺	\sim 90%, 50, 100 mA ${ m g}^{-1}$ 64	4

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lable 1 (confinded)							
Structure	$C_{\rm theor} \ \ ({\rm mA~h~g^{-1}})$	Electrode composition	Electrolyte	Capacity (mA h g $^{-1}$), current	Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
	58 140	2:5:0.5 58:CB:PEDOT	1 M LiPF ₆ 1:1 EC: DMC (v/v)	84, 0.1C; 42, 10C	2.52, 2.93/2.37, Li/ Li ⁺	~ 95–90%, 100, 0.5C	99
	59 217	1:8:1 59:MWCNT:PVdF	1 M LiClO ₄ 1:1 EC: 219, 1C; 190, 10C DMC (m/v)	219, 1C; 190, 10C	2.59/2.23, Li/Li ⁺	52%, 100, 1C	29
	60 258.5	1:1:8 (w/w/w) 60:PVDF:MWCNT	1 M LiClO ₄ 1:4 EC: 137, 1C DMC (v/v)	137, 1C	2.33/2.28, Li/Li ⁺	86%, 100, 5C	89
	61 144°	35:50:15 61 :CB:PVdF	1 M LiPF ₆ TEGDME 125, 0.1C; 77, 1C	125, 0.1C; 77, 1C	2.65, 1.85, Li/Li ⁺	28.3%, 200, 1C	69
+ (s) (+ 1	118 1672^g	75:20:5 118: conductive	0.38 M LiTFSI,	1100, 0.1C	2.4-2.3, 2.1-2.0,	74.8%, 100, 0.1C	118
+s(s) .		carbon polyanyana		1225, 0.1C; 800, 1C		66.7%, 300, 0.1C	119
Conjugated polymers	64 315	60:30:10 64 : Ketjenblack: PTFE	1 M LITFSI 1:1 DOL:DME (v/v)	$214,50~{ m mA~g}^{-1}$	$\sim\!3.0,2.0,\mathrm{Li/Li}^+$	47%, 20, 50 mA g ⁻¹	70
	65 295	60:30:10 65: Ketjenblack: PTFE	1 M LiTFSI 1:1 DOL:DME (v/v)	247, 50 mA g^{-1} ; 124, 10 000 mA g^{-1}	$2.3–1.8,~\mathrm{Li/Li}^{+b}$	90%, 1500, 500 mA g^{-1}	70
	66 225	60:30:10 66: Ketjenblack EC-	1 M LITFSI 2:1	213.8, 0.2C	2.14 , $\mathrm{Li/Li}^{+}$	98.4%, 100, 0.2C	23
°+*-		: Printex XE2 carbon : PTFE) ₂	$225,50~{ m mA~g}^{-1}$	1.5-0.5, Mg/Mg ^{2+b}	$\sim\!22\%,100,50$ mA g^{-1}	71
	67 260	6:3:1 67:Ketjenblack EC-600JD:PTFE	M LÍTFSI 2:1 DL: DME (v/v)	240.5, 0.2C	2.09, Li/Li ⁺	67.6%, 100, 0.2C	23
	68 260	6:3:1 68 :Ketjenblack EC-600JD:PTFE	1 M LiTFSI 2:1 DOL: DME (v/v)	263, 0.2C	2.14, Li/Li ⁺	98.3%, 100, 0.2C	23

lable 1 (continued)							١
Structure	$\begin{array}{cc} C_{\rm theor} \\ \# & ({\rm mA~h~g^{-1}}) \end{array}$	Electrode composition	Electrolyte	Capacity $(mA h g^{-1})$, current	Potential: oxidation a/b reduction (V) , reference	Cycling stability: retention, cycles, current	Ref.
+ + + + + + + + + + + + + + + + + + + +	69 388	6:3:1 69: Ketjenblack EC-600JD: PTFE	1 M LiTFSI 1:1 DOL: DME (v/v)	$275, 50 \text{ mA g}^{-1}; 198,$ 5000 mA g^{-1}	3.4–2.1, Li/Li ⁺ b	86%, 1000, 500 mA g ⁻¹	72
			1 M NaTFSI 1:1 DOL: DMF (v/v)	$268, 50 \text{ mA g}^{-1}$	2.08 , Na/Na ^+b	68% , 100, 500 mA g^{-1}	72
	70 54.2	60:40 70 : Super P	DOL: DME (v/v) DOL: DME (v/v)	53.7, 10C; 42.8, 500C	\sim 2.55/ \sim 2.45, Li/Li ⁺	96%, 3000, 10C	73
Sold 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							
	71 52.7	60:40 71:Super P	1 M LiClO ₄ 1:1 DOL: DME (v/v)	42.2, 10C; 22.7, 500C	~2.5/~2.4, Li/Li ⁺ n.r.		73
	72 383 ^h	40:40:20 72: Ketjen black: PVdF	Saturated NaPF ₆ 1:1 DME: DOL (v/v)	$162, 50 \text{ mA g}^{-1}$	1.97, Na/Na ^{+ b}	92%, 150, 50 mA g^{-1}	74
	73 342 ^h	40:40:20 73:Ketjen black:PVdF	Saturated NaPF ₆ 1:1 DME: DOL (v/v)	$179, 50 \text{ mA g}^{-1}$	$2.01,\mathrm{Na/Na}^{+b}$	95%, 150, 50 mA g^{-1}	74
	7 4 443	60:30:10 74: CB: PVdF	1 M LiPF ₆ 1:1 EC: DEC (v/v) or 1:1:1 EC: DEC: DMC (v/v/v)	270, 0.1C	\sim 2.2, Li/Li $^{+}$	~7%, 5, n.r.	75
	75 100	50:20:20:10 75: carbon fibers : CB : PTFE 1 M NaPF ₆ 1:1 EC: 100, 50 mA g ⁻¹ DEC (v/v)	1 M NaPF ₆ 1:1 EC: DEC (v/v)	100 , $50~\mathrm{mA~g}^{-1}$	3.5, 3.7/3.3, 3.6, Na/Na ^{+ b}	72%, 100, 50 mA g ⁻¹	92
	2 6 92	60:20:10:10 76:Ketjen black:Super P:PTFE	1 M NaPF ₆ 1:1 EC: DEC (v/v)	133, 50 mA g ⁻¹ ; 76, 800 mA g ⁻¹	3.0, 3.6/2.8, 3.4 Na/ Na ⁺ b	$3.0, 3.6/2.8, 3.4\mathrm{Na}/~96.7\%, 200, 100\;\mathrm{mA\;g}^{-1}$ Na^{+b}	77
H LN	^j 6.99 77	6:3:1:3 77:Kynar Flex 2801:Super P: dibutyl phthalate	$1.5:1~\mathrm{AlCl_3}:\mathrm{EMIC}$	\sim 50, 0.2C	$0.6-1.8, Al/Al^{3+b}$	~14-26% loss, 20-100, 78 0.2C	78
	7 8 79.6 ⁱ	6:3:1:3 78:Kynar Flex 2801:Super P: dibutyl phthalate	$1.5:1~\mathrm{AlCl_3}:\mathrm{EMIC}$	~80, 0.2C	1.1–1.9, Al/Al^{3+b}	13% loss, 20–100, 0.2C	78

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Table 1 (continued)							Chei
Structure	$C_{\rm theor} = \frac{C_{\rm theor}}{({\rm mA~h~g}^{-1})}$	Electrode composition	Electrolyte	Capacity $(mA\ h\ g^{-1}),$ current	Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
Σ ± 5 0	79 321 ^j	80:20 79: PTFE	0.5 M Mg(NO ₃₎₂ in water	\sim 60, 0.1 A g ⁻¹ ; \sim 15, 5.0 A g ⁻¹	$\sim 0.45/-0.3$, SCE	98–99.5%, 500, 0.1 A	79
H H S S S S S S S S S S S S S S S S S S	80 214	60:30:20 80 : acetylene black: PVdF	1 M LiPF ₆ 1:1 EC: DMC (w/w)	147, 100 mA g^{-1} ; 50, 1000 mA g^{-1}	$4.0-1.5$, Li/Li ^+b	62%, 50, 100 mA g ⁻¹	08
	81 338.2°	80:15:5 81 :acetylene black:PTFE	1 M LiPF ₆ 1:1:1 EC: EMC: DMC (v/v/v)	61.7, 25 mA g ⁻¹	$2.35-1.5, \operatorname{Li/Li}^{+b}$	\sim 20%, 35, 25 mA $\rm g^{-1}$	81
	82 292.1°	80:15:5 82 :acetylene black:PTFE	1 M LiPF ₆ 1:1:1 EC: EMC: DMC (v/v/v)	103.4, 25 mA g ⁻¹	~ 2.35, Li/Li ⁺	66.2%, 30, 25 mA g ⁻¹	81
	83 218.3°	80:15:5 83:acetylene black:PTFE	1 M LiPF ₆ 1:1:1 EC: EMC: DMC (v/v/v)	78.1, 25 mA g ⁻¹	~2.35, Li/Li ⁺	74.1%, 65, 25 mA g ⁻¹	8

Table 1 (continued)

Structure	$C_{\rm theor} \\ \# (\text{mA h g}^{-1})$	Electrode composition	Electrolyte	Capacity (mA h g^{-1}), current	Potential: oxidation ^a / reduction (V),	Cycling stability: retention, cycles, current	Ref.
	84 82.4	48.3:21.7:20:20 84 :CNTs:Super P Li:PVdF	1 M LiPF ₆ 1:1 EC: DMC (w/w)	69, 2.4C; 58, 12C	2.5/2.4, Li/Li ⁺	100%, 700, 2.4C	82
	85 n.r.	<i>In situ</i> polymerization	$0.1~\mathrm{M~LiClO_4~MeCN~\sim}120,70~\mathrm{\mu A}$	\sim 120, 70 μ A	-0.83, -0.97, Ag/ n.r.	n.r.	83
: - - - -			$0.1~\mathrm{M~KClO_4~MeCN}~\sim95,70~\mathrm{\mu A}$	~95, 70 µA	-0.93, -1.31, Ag/	n.r.	83
			$0.1 \text{ M Mg}(\text{ClO}_4)_2$	\sim 100, 70 μA	$^{AgCIO_4}_{-0.72, -0.72, Ag/}$ n.r.	n.r.	83
			0.1 M TBACIO	\sim 110, 70 μA	AgClO ₄ -1.43, Ag/ n.r.	n.r.	83
x & CoH13	$119\ 1675^g$	70:25:5sulfur:P3HT + Super P :polyethylene	MeCN 1 M LiTFSI, 0.2 M LiNO ₃ 1:1 DOL: DME (v/v)	1212, 0.5C; 739, 1C	$^{\rm AgCIO_4}_{\sim 2.35, \; \sim 2.1, \; {\rm Li'}}$	Agents $\sim 2.35, \sim 2.1, {\rm Li}/$ 799 mA h g ⁻¹ , 100, n.r. 120 ${\rm Li}^{\dagger}$	120
1							
	120 663.6	80:10:10 119: denka black: SBR/CMC	1 M LiTFSI, 0.1 M LiNO ₃ , 0.05 M CSNO ₃ 1:1 DOL: DME (v/v)	$\sim 9 \text{ mA h cm}^{-2}$, 4.2 mA cm $^{-2}$	2.25–1.75, Li/Li ^{+ b}	73.3%, 90, 0.42 mA cm ⁻² charge, 4.2 mA cm ⁻² discharge	121

based on the displayments accepting 1 charge per 4 monomer units. ¹ The theoretical capacity reported is based on a 1:1 ratio of 5,6-dihydroxyindole and 5,6-dihydroxyindole-2-carboxylic acid. The abbreviations used in the table are defined as: PVdF = poly(vinylidenefluoride); EC = ethylene carbonate; DEC = diethyl carbonate; DMC = dimethyl carbonate; CB = carbon black; LiTFSI = bis(trifluoromethane)-sulfonamide; DOL = dioxolane; EMC = ethyl methyl carbonate; PTFE = poly(tetrafluoroethylene); VGCF = vapor-grown carbon fibers; EiPS = ethyl isopropyl sulfone; CPE = composite polymer electrolyte; PMA = poly(methacrylate); PEO = poly(ethylene oxide); PC = propylene carbonate; TEGDME = tetraethylene glycol dimethyl ether; DEGDME = diethylene glycol dimethyl ether; NaTFSI h The theoretical capacity reported is based on the corresponding repeat unit accepting 6 electrons. The theoretical capacity reported is based on the corresponding molecule n.r. denotes a value not reported. a If the oxidation potential is not only the reduction potential(s) is listed. b The voltage range specified has a significant sloping voltage profile. c The potential = sodium bis(trifluoromethane)sulfonamide; BC = buylene carbonate; MWCNT = multiwall carbon nanotubes; EMIC = 1-ethyl-3-methylimidazolium chloride; SBR = styrene-butadiene rubber; is corresponding molecule accepting 4 electrons. ^f The theoretical capacity reported is determined only for the redox-active group. ^g The theoretical capacity reported is calculated reported is for the first reduction. ^d The theoretical capacity reported is based on the corresponding molecule accepting 2 electrons. ^e The theoretical capacity reported = carboxymethyl cellulose

 Table 2
 Metal-ion anode materials

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Structure	C _{theor}	$\mathrm{g}^{-1})$	Electrode composition	Electrolyte	Capacity (mA h g^{-1}), current	Potential: oxidation a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
Small molecules	86 302		60:30:10 86:CB:PVdF	1 M LiPF ₆ 1:1:1 EC: DEC: DMC (v/v/ $_{\text{L}}$)	259, 0.05C; 121, 1C	0.83, Li/Li ⁺	$150~{\rm mA~h~g^{-1}, 50, 0.5C}$	84
			4:3:1 86:Super P:CMC	0.8 M LiPF ₆ 1:1	$522, 30 \text{ mA g}^{-1}$	$0.81,\ 0.8-0.0,\ \mathrm{Li/Li}^{+b}$	$\sim 75\%$, 15–50, 30 mA	85
Lio	87 349.1	1.1	4:3:1 87:Super P:CMC	EC: DEC (v/v) $0.8 \text{ M LiPF}_6 1:1$ EC: DEC (v/v)	$241, 30 \mathrm{\ mA\ g}^{-1}$	1.35, Li/Li ⁺	$_{\sim}^{g}$ 99%, 50, 30 mA $_{g}^{-1}$	85
ino James Andrews	88 292	63	4:3:1 88:Super P:CMC	0.8 M LiPF ₆ 1:1 EC: DEC (v/v)	$850, 30 \text{ mA g}^{-1}$	$\sim\!1.0,\mathrm{Li/Li}^{+}$	n.r.	85
\\ =\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	89 118.6	3.6	2:1 89:Super P	1 M LiPF ₆ 1:1 EC: DEC $\langle v_i v_j \rangle$	1363, 1 Li ⁺ /50 h	0.4, 1.1, 2.2, 2.9/0,	${\sim}35\%,100,1\mathrm{Li}^+/\mathrm{h}$	87
	90 235.3	.3	60:40 90:Super P	$1 \text{ M LiPF}_6 1:1 \text{ EC}:$	200, 0.1C; 176, 1C	0.88, Li/Li ⁺	$^{-1}$ 115 mA h $^{-1}$, 50, 1C	88
) on			77.7:13.7:5.5:3.2 90:CB:CMC:SBR	1 M LiPF ₆ 30: 40:30 EC: DMC: EMC (v/v/	213, 0.1C	0.8, Li/Li ⁺	100%, 10, 0.1C	68
			66.7:11.1:11.1:11.1 90:CB:VGCF:PVdF	$^{(1)}_{1}$ M LiPF ₆ 30: 40:30 EC: DMC: EMC (v/v/	360, n.r.	0.8, Li/Li ⁺	96%, 100, 0.2C	06
10000	91 234		60:40 91 :Super P	$^{\rm V}_{\rm J}$ 1 M LiPF ₆ 1:1 EC: DMC (v/v)	222, 1.25C	1.1, Li/Li ⁺	$125 \text{ mA h g}^{-1}, 100,$ 1.25 C	91
Na o o o o o o o o o o o o o o o o o o o	92 187	_	65:30:5 92:Super P:PVdF	1 M NaClO ₄ 1:1 EC: DMC (v/v)	207, 0.1C; 117, 5C	0.40/0.12, Na/Na ⁺	89%, 100, n.r.	43
-NO 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	13 288	~	25.9:44.1:20:10 13:GOshell:CB:PVdF	1 M NaClO ₄ 1:1 EC: DMC (v/v)	$293,20^{c}~{ m mA~g}^{-1}$	1.65, 1.5, 1.15, 1.0, 0.85/ 1.8, 1.7, 1.25, 1.15, Na/Na ⁺	$\sim\!40\%$, 100, 20 mA $\rm g^{-1}$	95
ONa ONa	93 187		57.1:28.6:14.3 93:Super P:CMC	$0.8 \text{ M NaClO}_4 \text{ 1:1}$ EC: DEC (v/v)	200, 0.1C; 100, 20^d C	$\sim 0.3, \mathrm{Na/Na}^+$	$\sim 100\%,150,0.1\mathrm{C}$	96
NaO ₂ OeN	94 205	16	60:33:7 94:CB:CMC	1 M NaFSI 1:1.5 EC: DEC	177.7, 0.025C	0.9/0.4, Na/Na ⁺	$\sim 40 \text{ mA h g}^{-1}, 40,$ 0.025C	26
eNO OEN	95 291		60:30:10 95:conductive carbon:PVdF	1 M NaClO ₄ 1:1 EC: DMC (v/v)	265, 0.1C; 159, 5C	1.59, 1.28/1.28, 1.20, Na/ Na ⁺	81%, 300, 1C	86
	96 290		30.4:69.6 96 : reduced GO	1 M NaClO ₄ 1:1 EC: DMC (v/v)	398, 0.05 A g ⁻¹ ; 210, 0.4 A g ⁻¹	1.5/0.6, Na/Na ⁺	69.5%, 300, 0.1 A g ⁻¹	66
Na O Na O Na	97 172	6)	50:40:10 97:CB:CMC	1 M NaClO ₄ PC	260, 50 mA g ⁻¹ ; 72, 10 A g ⁻¹	0.95, 0.61/0.45, Na/Na ⁺	70% , 400 , 1 A g^{-1}	100 Keview)

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Ref.	100	101	64	102	103	104	104	106	106	106	106	107
Cycling stability: retention, cycles, current	62 mA h g^{-1} ,	400 , 1 A 6 81%, 100, 250 mA $^{9^{-1}}$	n.r.	74%, 500, 6C	70%, 100, 0.025C	40.4% , 140, 25 mA g^{-1}	37.4%, 120, 25 mA g ⁻¹	97.5%, 25, 0.1C; 92%, 25, 0.2C	$\sim 80-90\%$, 25, 0.1C $\sim 80-90\%$, 25, 0.2C	$\sim 80-90\%$, 25, 0.1C $\sim 80-90\%$, 25, 0.2C	$\sim 80-90\%, 25, 0.1C$ $\sim 80-90\%, 25, 0.2C$	80%, 200, 500 ^f mA g ⁻¹ 83%, 20, 50 mA g ⁻¹
Potential: $oxidation^a/$ reduction (V), reference	$\sim 0.5/0.18$, Na/Na $^+$	0.52/0.18, Na/Na ⁺	\sim 0.25, Na/Na $^{+}$	-0.25/-0.03, SHE	1.6, 1.2/1.3, 1.0, Na/Na ⁺	0.5, Na/Na ⁺	~0.75, Na/Na ⁺	0.62, 0.90, 1.01/0.53, 0.75, 0.85, Na/Na ⁺	0.87, 1.14/0.31, 0.99, Na/Na ⁺	0.81, 1.08/0.79, 0.98, Na/Na ⁺	0.65, 0.99, 1.15/0.57, 0.80, 1.02, Na/Na ⁺	-0.39/-0.50, SCE -0.40/-0.55, SCE
Capacity (mA h g ⁻¹), current	192, 50 mA g^{-1} ;	22, 10 A g $^{-1}$; 59, 248, 25 mA g $^{-1}$; 59, 1250 mA $^{\rm g}$	$180, 50 \text{ mA g}^{-1}$	62, 6C; 40, 24C	128.9, 0.025C	361, 25 mA g ⁻¹ ; 67.7, 0.5, Na/Na ⁺ 2 A g ⁻¹	350.6, n.r.	268, 0.1C	120, n.r.	150, n.r.	260, n.r.	160, 100 mA g ⁻¹ 165, 50 mA g ⁻¹
Electrolyte	1 M NaClO ₄ PC	1 M NaClO ₄ 1:1 EC: DEC (v/v)	1 M NaPF ₆ PC	$1~\mathrm{M}~\mathrm{Na}_2\mathrm{SO}_4$ water	$0.8~\mathrm{M}$ NaPF $_6$ PC	1 M NaPF ₆ 1:1 EC: DMC (w/w)	1 M NaPF ₆ 1:1 EC: DMC (w/w)	1 M NaFSI MeTHF	5 M LiNO ₃ in water 160, 100 mA g ⁻¹ 5 M NaNO ₃ in water 165, 50 mA g ⁻¹			
-1) Electrode composition	50:40:10 57:CB:CMC	40:40:20 57:acetylene black:PVdF	50:37.5:12.5 57: acetylene	60:30:10 98:CB:PVdF	6:3:1 99:Super P:PVdF	60:30:10 37:acetylene black:CMC	60:30:10 100 :acetylene black:CMC	80:15:5 101 :carbon Super C-65:Ketjen Black	80:15:5 102 :carbon Super C-65:Ketjen Black	80:15:5 103 :carbon Super C-65:Ketjen Black	80:15:5 104 :carbon Super C-65:Ketjen Black	6:3:1 105:Printex XE2 carbon:PTFE 6:3:1 105:Printex XE2 carbon:PTFE
$C_{\rm theor} \\ \# ({\rm mA~h~g^{-1}})$	57 255			98 86	99 206	37 273 ^e) 100 206 ONa	101 258	102 258	103 258	104 258	mers 105 n.r. n.r.
Structure		NaO Cona		en -	N-EN		OFN OFN		T. I.		R-N	Non-conjugated polymers [

Table 2 (continued)							
Structure	$\begin{array}{cc} C_{\rm theor} \\ \# & ({\rm mA~h~g^{-1}}) \end{array}$	Electrode composition	Electrolyte	Capacity (mA h g^{-1}), current	Potential: oxidation $^a/$ reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
	50 120	30:60:10 50:acetylene black:PTFE	5 M LiNO ₃ in water	90^{h} or $113,^{i}$ 1C	$0.2 \text{ to } -0.8, \text{ SCE}^b$	95%, 1000, 2^h C	108
	120	30:50:20 50:CB:PVdF	1 M NaClO ₄ 1:1 EC: DEC $\langle v/v \rangle$	150, 70 mA g^{-1} ;	2.4, 2.1/2.25, 1.8, Na/Na ⁺	$\sim 95\%$, 500, 140 mA h $^{\circ}$	109
H000-H000-H00H	106 n.r.	85:10:5 106:Super P:PTFE	l:1 C	484, 20 mA g ⁻¹	1.06/0.82, Li/Li ⁺	g 70%, 200, 40 mA g ⁻¹	110
	n.r.	85:10:5 106:Super P:PTFE	1 M NaPF ₆ 1:1 PC: DMC (v/v)	$208.3, 20 \text{ mA g}^{-1}$	0.71/0.48, Na/Na ⁺	80%, 200, 40 mA g ⁻¹	110
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	121 229	Polymer dropcast, 30 nm thick electrode	30 wt% NaOH or KOH in water	$217, 3-34 \text{ A g}^{-1}$	-0.65, Ag/AgCl	$\sim 90\%, 300, 5 \mathrm{Ag^{-1}}$ (for 122 80 nm thick electrode)	122
*** *** *** *** ** ** ** ** **	122 212	Polymer dropcast, 50 nm thick electrode	10 M NaOH in water 210, 1–600C	210, 1-600C	-0.80-0.92, Ag/AgCl	95%, 500, n.r.	123
Conjugated polymers	107 n.r.	60:30:10 107:Super P:PVdF	$1~\mathrm{M}~\mathrm{LiClO_4}$ PC	2, 0.05C	$2.0-1.2, \mathrm{Li/Li}^{+b}$	98%, 50, n.r.	111
	108 n.r.	60:30:10 108:Super P:PTFE	1 M LiPF ₆ 1:1:1 EC: DME: DEC $\langle v_i v_i v_j \rangle$ 5% VC	1042, 20 mA g ⁻¹ ; 117,	$1.0-0.0,{ m Li/Li}^{+b}$	404 mA h g^{-1} , 100, 100 112 mA g $^{-1}$	112
	n.r.		(v,v,v) $S \approx VC$ 1 M NaClO ₄ 1:1 EC: DMC (v/v) 5%	$145,20~\mathrm{mA~g}^{-1}$	$\sim 0.75-0.0$, Na/Na ^{+ b}	100% , 100 , $20~{ m mA~g}^{-1}$	112
	109 1888^g	70:20:10 109:nanoparticles:CNTs:PVdF	1 M LiPF ₆ 1:1 EC: DEC (w/w)	1442, 0.05C; 183, 6C	$1.0-0.0, { m Li/Li}^{+b}$	66.6%, 1000, 3C	105
	110 1926 ^g	70:20:10 110:nanoparticles: CNTs: PVdF 1 M LiPF $_{6}$ 1:1 EC: DEC (w/w)	1 M LiPF ₆ 1:1 EC: DEC (w/w)	1416, 0.1C; 317, 6C	$1.0-0.0$, $\mathrm{Li}/\mathrm{Li}^{+b}$	107%, 1000, 3C	105
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Review Article Cher

(continued

Table 2

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				Capacity 1		Cycling stability:	ew A
	$_{ m theor}^{C_{ m theor}}$ (mA h $ m g^{-1}$)	$C_{\rm theor}$ (mA h $\rm g^{-1}$) Electrode composition	Electrolyte	$(mA h g^{-1}),$ current	Potential: oxidation"/ reduction (V), reference	retention, cycles, current	Ref.
18	111 1822^g	70:20:10 111:CNTs:PVdF	$\begin{array}{ccc} 1 \text{ M LiPF}_{6} \ 1\text{:}1 \ \text{EC} \colon & 1550, 100 \ \text{mA g}^{-1}, \\ \text{DEC (w/w)} & 203, 9110 \ \text{mA g}^{-1}, \end{array}$	1550, 100 mA g ⁻¹ ; 203, 9110 mA g ⁻¹	$1.5-0.0, \operatorname{Li/Li}^{+b}$	$130\%\ 1000, 2.5 C^j$	113
112 339	6	80:20 112:Carbon Super C-65	1 M NaFSI Me-THF 150, 0.1C	150, 0.1C	0.85/0.47, Na/Na ⁺	40%, 25, 0.1C	114
113 312	2	80:20 113: Carbon Super C-65	1 M NaFSI Me-THF	\sim 50, 0.1C	0.79/0.37, Na/Na ⁺	\sim 60–80%, 25, 0.1C	114
114 260	0.	80:20 114: Carbon Super C-65	1 M NaFSI Me-THF 180, 0.1C	180, 0.1C	0.95/0.75, Na/Na ⁺	$\sim 100\%, 25, 0.1 \mathrm{C}$	114
115 231	11	80:20 115: Carbon Super C-65	1 M NaFSI Me-THF	\sim 138, 0.1C	0.79/0.65, Na/Na ⁺	n.r.	114
116 204	44	80:20 116 :Carbon Super C-65	1 M NaFSI Me-THF	\sim 26, 0.1C	0.87/0.34, Na/Na ⁺	n.r.	114
117 202	73	80:20 117: Carbon Super C-65	1 M NaFSI Me-THF \sim 111, 0.1C	~111, 0.1C	0.87/0.60, Na/Na ⁺	n.r.	114

n.r. denotes a value not reported. a If the oxidation potential is not reported only the reduction potential(s) is listed. b The voltage range specified has a significant sloping voltage profile. c The capacity reported is higher than the theoretical value due to the contribution from CB. d The capacity reported was obtained at an operating temperature of 30 $^\circ$ C. c The theoretical capacity retention was measured in a full cell, based on the mass of both electrodes. c The theoretical capacity retention was measured in a full cell, based on the mass of both electrodes. c The theoretical capacity retention was performed in the presence of oxygen. i The measurement was performed at 50 $^\circ$ C. The abbreviations used in the table are defined as: NaFSI = sodium trifluoromethanesulfonimide; SHE = standard hydrogen electrode; SCE = saturated calonnel electrode; VC = vinylene carbonate; FEC = fluoroethylene carbonate.

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Table 3 Dual-ion cathode materials	nateriak							riei
Structure	#	$C_{ m theor} \ m (mA\ h\ g^{-1})$	Electrode composition	Electrolyte	Capacity (mA h g ⁻¹), current	Potential: oxidation a /reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
Small molecules R S S S S S S S S S S S S	123	214	2:7:1 123:acetylene black:PTFE	1 M LiPF ₆ 1:1 EC:DEC 196, 0.5C; 125, 100C (v/v)	196, 0.5C; 125, 100C	$4-3$, Li/Li ^+c	~75%, 30, 0.2C charge and 0.5C discharge	127
R= *** SIME SIME SIME SIME SIME SIME SIME SIME	124	184	10:70:20 124:CB:PVdF	1 M LiPF ₆ 1:1 EC:DEC (v/v)	200, n.r.; 86, n.r. b	$4.07, 3.43, 2.35, 1.58, \text{Li/Li}^{+c}$	90%, 100, n.r. ^b	128
Non-conjugated polymers	125	120	50:40:1 125:CB: PEDOT-PSS	1 M LiPF ₆ 1:1 EC: DMC 9	99.4, 1C; 79.5, 100C	4.5–3.5, Li/Li ^{+ c}	~100%, 100, 10C	129
	126	132	10:80:10 126:VGCF:PVdF	0.1 M LiClO ₄ 4:1 DME:PC (v/v)	108, 1C; 38, 5C	3.5/3.1, Li/Li ⁺	75.9%, 250, 1C	130
	127	110	49:36:15 127:Ketjen black:PTFE	0.1 M Mg(CF ₃ SO ₃) ₂ PP13TFSA	84.2, n.r. ^{<i>d</i>}	$\sim 2.0/1.7, { m Mg/Mg}^{2+}$	~50%, 10, n.r.	131
	128	181	Electro-polymerized film 101 nm thick	0.5 M TBAPF ₆ MeCN	165, 100–1000C	$0.1,0.4/0.1,0.3,\mathrm{Ag/Ag^+}$	92%, 100, 1000C	132
(* } * \	129	n.r.	80 nm thick spuncast film	0.1 M TBACIO₄ M¢CN	\sim 27, 23.7 $\mu\mathrm{A~cm}^{-2}$	0.46, Ag/Ag ⁺	$\sim 95\%, 50,$ 23.7 $\mu A \text{ cm}^{-2}$	133
X	130	73	50:47:3 130:Super P Li:PVdF	1 M LiPF ₆ 1:1 EC: DMC	66, n.r.	4.10/4.05, Li/Li ⁺	~30%, 100, n.r.	134

Table 3 <i>(continued)</i>								
Structure	#	$C_{ m theor} \ m (mA\ h\ g^{-1})$	Electrode composition	Electrolyte	Capacity (mA h g ⁻¹), current	Potential: oxidation a /reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
Conjugated polymers	131	n.r.	200 nm thick 131 film	Solid poly(sodium-4- styrene sulfonate)	~ 0.10, n.r.	~ 0 – 0.5^b	n.r.	135
	132	133	80:10:10 132: acetylene black: PVdF	$1~\mathrm{M}~\mathrm{NaClO_4}~\mathrm{PC}$	120, 20 mA g^{-1} ; 60, 100 mA g^{-1}	3.78/3.54, Na/Na ⁺	\sim 70%, 50, 20 mA g ⁻¹	136
	133	112	65:20:5:10 133:Super P:VGCF:PVdF	$1 \text{ M LiPF}_6 \text{ 1:1 EC: DMC} $ (w/w)	80, 0.1C	$4.0-3.2, \text{ Li/Li}^{+c}$	99.75%, 9–10, 0.1C	137
	134	n.r.	70:20:10 134:CB:CMC	1 M LiPF ₆ 1 : 1 EC : DMC (v/v)	17, 2.0 A g^{-1} ;	0–3.5 <i>b,c</i>	\sim 100%, 1000, 1.0 A $ m g^{-1}$	138
	135	130	50 : 40 : 10 135 : acetylene black : PVdF	1 M LiPF ₆ 1:1 EC: DMC (v/v)	129.1, 20 mA g ⁻¹ ; 92.8, 500 mA g ⁻¹	3.8, 3.3, Li/Li ⁺	85.6%, 50, 20 mA g ⁻¹	139
Miscellaneous polymers	136	132	Electro-polymerized with pyrrole	$0.1~\mathrm{M~HClO_4}$ in water	46, 1 A g ⁻¹	0.1-0.6, Ag/AgCl ^c	n.f.	140
HO HO HO HIGHIN	137	196	Electro-polymerized with pyrrole	0.1 M HClO4 in water	44, 1 A g ⁻¹	0.1-0.6, Ag/AgCl ^e	n.r.	140
HO Higain	138	127	Electro-polymerized with pyrrole	$0.1~\mathrm{M~HClO_4}$ in water	51, A g ⁻¹	0.1-0.6, Ag/AgCl ^c	n.r.	140
<i>,</i>								

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n.r. denotes a value not reported. ^a If the oxidation potential is not reported only the reduction potential(s) is listed. ^b The capacity reported is for a symmetric battery. ^c The voltage range specified has a significant sloping voltage profile. ^d The capacity was reported at 60 °C. The abbreviations used in the table are defined as: TBAPF₆ = tetrabutyl ammonium hexafluorophosphate; TBACIO₄ = tetrabutyl ammonium perchlorate; PP13TFSA = N-methyl-N-propylpiperidinium bis(trifluoromethanesulfonyl)amide.

Table 4 Anion/dual ion anode materials

)							
Structure	#	$C_{ m theor} \ m (mA\ h\ g^{-1})$	$C_{\rm theor}$ (mA h g ⁻¹) Electrode composition	Electrolyte	Capacity (mA h g ⁻¹), current	Capacity (mA h g ⁻¹), Potential: oxidation ^a / reduction (V), reference	Cycling stability: retention, cycles, current	Ref.
Non-conjugated polymers	mers 144	92	10:56:24:10 144: graphite: VGCF: PVdF	0.1 M TBAOH in water	51, 0.5C	-0.55, Ag/AgCl	35%, 40, 0.5C	141
× #	145	06	10:56:24:10 145: graphite: VGCF: PVdF	0.1 M TBAOH in water	40, 1C	-0.55, Ag/AgCl	100%, 50, 1C	141
	146	92	10:56:24:10 146: graphite: VGCF: PVdF	0.1 M TBAOH in water	60, 1C	-0.60, Ag/AgCl	100%, 100, n.r.	141
Conjugated polymers	s 134	n.r.	70:20:10 133:CB:CMC	1 M LiPF ₆ 1:1 EC:DMC (v/v)	$17, 2.0 \mathrm{A g}^{-1};$	$0 - 3.5 \; V^{b,c}$	$\sim\!100\%,1000,1.0~{\rm A~g}^{-1}$	138

n.r. denotes a value not reported. ^a If the oxidation potential is reported, if not only the reduction potential(s) is listed. ^b The voltage range specified has a sloping voltage profile. ^c The voltage range specified is for a symmetric device. The abbreviations used in the table are defined as: TBAOH = tetrabutyl ammonium hydroxide.

Table 5 Aqueous electrolyte redox flow battery materials

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Catholyte, #	Anolyte, #	Electrolyte	Operating potential b (V)	Capacity (C_v) , current, CE, VE, EE	Cycling stability (retention cycles, current)	Energy density (ED), power density (PD), diffusion coefficient $(D_0, {\rm cm}^2 {\rm s}^{-1})$, charge transfer rate constant $(k, {\rm cm} {\rm s}^{-1})$	Ref.
$ m Br_2/Br^-$	147	1 M 147 in 1 M H_2SO_4 , 3 M HBr for catholyte	0.69-0.92, 10-90% SOC	n.r.	99%, 15, 0.5 A $ m cm^{-2}$	ED: $>50 \text{ W h L}^{-1} > 50 \text{ W h kg}^{-1}$ PD: 0.6 W cm^{-2} at 1.3 A cm^{-2} (90% SOC), 0.246 W cm^{-2} (10% SOC) D_o : 3.8×10^{-6} k : 7.2×10^{-3}	142
		147 in 1 M H_2SO_4 , Br_2 in 3 or 3.5 M HBr	0.8	n.r.	n.r.	PD: 1 W cm^{-2}	143
148 OH OH OH OS SOOH	641 	1 M 148 sulfuric acid; 0.2 M 149, 0.5 M 150	0.6, 100% SOC	n.r.	100%, 12, n.r.	$D_{\rm o}$: 148: 3.8×10^{-6} 149: 3.40×10^{-6} 150: 3.71×10^{-6}	144
	150					k : 148: 1.55 \times 10 ⁻⁴ 149: 1.52 \times 10 ⁻⁴ 150: 2.25 \times 10 ⁻⁴	144
<u>is</u>		2 M NaCl	1.1, 100% SOC	C _v : 8.2 A h L ⁻¹ CE: $\sim 99\%$ EE: $\sim 75-80\%$	80% , 10000 , $20~\mathrm{mA~cm^{-2}}$	$D_{\rm o}$: 151: 7.0 × 10^{-8} 152: 7.6×10^{-7} ED: 8.0 W h L ⁻¹	146
	153 HO	0.5 M 153 1 M KOH	1.2, 50% SOC	$C_{\rm v}$: 27 A h L ⁻¹ CE: >99%	84% , 100, 0.1 A cm $^{-2}$	ED: 6.8 W h L^{-1} PD: $> 0.45 \text{ W cm}^{-2}$, 0.7^a W cm^{-2}	147
42 X-0	155 - N O	0.5 M 155, 1.5 M NaCl	0.9	C _v : 9.58 A h L ⁻¹ CE: >99% VE: 62.1% EE: 62.5%	89%, over 100 cycles, $60 \mathrm{mA cm^{-2}}$	$D_{\rm o}$: 154: 2.95 \times 10 ⁻⁵ 155: 2.57 \times 10 ⁻⁵ k : 154: 2.6 \times 10 ⁻⁴ 155: 2.8 \times 10 ⁻⁴	148

Table 6 Organic electrolyte redox flow battery materials

Catholyte, #	Anolyte, #	Electrolyte	Operating potential ^d (V)	Capacity ($C_{\rm v}$ or $C_{\rm sp}$), current, CE, VE, EE	Cycling stability (retention cycles, current,)	Energy density (ED), power density (PD), diffusion coefficient (D_o , cm ² s ⁻¹), charge transfer rate constant (k , cm s ⁻¹)	Ref.
**	78 a H←(S) H+(S)	8.4 g L ^ polythiophene, 2 g L ^ Ketjen black in 1.0 M TEABF4 PC	2.5		$100.2 \pm 2.4\%$, per cycle, 0.5 mA cm^{-2}	n.r.	149
} -\	157	0.1 M 156 or 157, 1.0 M TEATFSI DME	2.37		90% , 50, 10 mA cm $^{-2}$	n.r.	150
	951 	$0.05~\mathrm{M}$ 158 or 159, $0.2~\mathrm{M}$ LiBF $_4$ PC	1.4	$C_{ m sp}$: 0.62 ^b mA h g ⁻¹ CE: 92%	0%, 100 cycles, n.r.	n.r.	151
	3 >-{\rightarrow_{\chindow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\rightarrow_{\ri	Neutral 1.6 M in MeCN, fully reduced 62 ± 7 mM in MeCN	-1.1, -1.48 vs. Ag/Ag ⁺	n.r.	n.r.	D_0 : 1st reduction: 1.1 × 10 ⁻⁵ 2nd reduction: 1.8 × 10 ⁻⁵ k: 1st reduction: 6.0 × 10 ⁻³ 2nd reduction: 4.7 × 10 ⁻³	152
	. <u>2</u>	50 mM compound 3:2 MeCN: PhMe 100 mM TBAPF ₆	$\sim 2.35 / \sim 1.20$	CE: 81–61% VE: 53–44% EE: 43–28%	n.r.	D_o : 10^{-7} to 10^{-6} for all redox states k : $\sim 10^{-2}$ for all redox states	153
, <u>/</u> Y.,	Lithiated graphite felt	2.0 M TEMPO, 2.3 M LiPF ₆ EC:PC: EMC 4:1:5 (w/w/w)	3.5 vs. Li/Li ⁺	CE: 84% VE: 82% EE: 69%	\sim 80% over 100 cycles, 5.0 mA cm $^{-2}$	ED: 126 W h $\rm L^{-1}$	154
} →>>	Li metal	1 mM active material 0.5 M LiBF $_4$ PC	3.9 vs. Li/Li ⁺	EE: 80.9%	~75% over 30 cycles, 0.4 mA	D_{ϕ} : $1.8 imes10^{-6}$	155
	Li metal	0.05 M 164 1.3 M Litfsi TEGDME	\sim 2.20 vs. Li/Li $^+$	$C_{ m sp}$: 172 mA h g ⁻¹ , 24 mA g ⁻¹	\sim 70% over 100 cycles, 24° mA g $^{-1}$	n.r.	156
	Li metal	0.05 M 165 1.3 M LİTFSI TEGDME	2.24, 2.43 vs. Li/Li ⁺	$C_{ m sp}$: 169 mA h g ⁻¹ , 24 mA g ⁻¹ CE: ~100% EE: ~80%	93.5%, 100, 24° mA g ⁻¹	ED: 55 W h L ⁻¹	156

n.r. denotes a value not reported. a Microspheres of 78 were used in this study. b The capacitance value reported is based on the mass of the limiting solution. c These values were obtained at operation temperatures of 60 $^{\circ}$ C. a Based on an average of the discharging voltage. The abbreviations used in the table are defined as: TEABF₄ = tetraethyl ammonium tetrafluoroborate; TEATFSI = tetraethylaumonium bis(trifluoromethylsulfonyl)imide.

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Table

Positive charge-accepting HO OHO ON GO	Electrode # composition	Electrolyte	Redox potential (V), reference	operating potential (V)	Capacitance (F g^{-1}), current	Cycling stability (%, cycles, current, CE)	Ref.
) oo u	166 GO and 166 on Pt foil	$1~\mathrm{M~H_2SO_4}$	n.r.	166, 1	Device: 441, 1 A g^{-1} ; 353, 20 A g^{-1}	Device: 86%, 10 000, n.r.,	159
(Free-standing film	H_2SO_4 , PVA (~10:10	n.r.	166, 1	Device: $412, 1 \text{ A g}^{-1}$;	Device: 87%, 10 000, $\frac{10 \text{ A}}{10 \text{ A}}$	159
	167 73:12:10:5 167:GNP: acetylene black:PTFE	$1\mathrm{M}\mathrm{H}_2\mathrm{SO}_4$	0-1, SCE	n.f.	Single electrode: 206, 1 A g^{-1} ; 186, 3 A g^{-1}	Single electrode: 78%, 1000, 1 A g ⁻¹ , n.r.	160
r _e (168a 168a electro-polymerized onto oxidized FWNTs	1 M LiPF ₆ 3 : 7 EC : DMC 1.5–4.5, Li/Li ⁺ (v/v)	1C 1.5–4.5, Li/Li ⁺	Li, 4.5	Device: \sim 60, 0.05 A g ⁻¹ n.r.	'n.r.	161
· ½	168b 168b electro-polymerized onto oxidized FWNTs	1 M LiPF ₆ 3:7 EC: DMC 1.5–4.5, Li/Li ⁺ (v/v)	1C 1.5-4.5, Li/Li ⁺	Li, 4.5	Device: $\sim 210, 0.05 \text{ A}$ g ⁻¹ ; 147, 10 A g ⁻¹	Device: $\sim 100\%$, 1000, 10 A g ⁻¹ , $\sim 100\%$; 85%, 10 000, 10 A g ⁻¹ , n.r.	161
	168c 168c electro-polymerized onto oxidized FWNTs	1 M LiPF ₆ 3 : 7 EC : DMC 1.5–4.5, Li/Li ⁺ (v/v)	4C 1.5–4.5, Li/Li ⁺	Li, 4.5	Device: $\sim 113, 0.05 \text{ A}$ g ⁻¹ ; 79.1, 10 A g ⁻¹	n.r.	161
	169 85:10:5 169:CB:PTFE	EMIMBF_4	n.r.	169, 3.0 or 3.5	Device: 151.3, 0.1 A g^{-1} Device: 85%, 10 000, (3 V) 10 A g^{-1} , n.r. (3 V)	Device: 85%, 10 000, 10 A g ⁻¹ , n.r. (3 V)	162
170-50% - X ₁ =X, X ₂ =methyl 170-100% - X ₁ =X,	170 20:70:10 170:CB:PTFE	$0.1~\mathrm{M}~\mathrm{TBAClO_4}$	0-0.8, Ag/Ag ⁺	n. f.	Single electrode: 170–100%: 167, 100 mA g ⁻¹ , 113, 2000 mA g ⁻¹ , 170–50%: 124, 100 mA g ⁻¹ ; 101, 2000 mA g ⁻¹	Single electrode: 170– 100%: 167, 100 mA g ⁻¹ ; 100%, 100, 500 mA g ⁻¹ , n.r. 113, 200 mA g ⁻¹ 170– 50%: 124, 100 mA g ⁻¹ ; 101, 2000 mA g ⁻¹	: 163

(continued)
Table 7

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Structure	#	Electrode composition	Electrolyte	Redox potential (V), reference	Counter electrode, operating potential (V)	Capacitance (F g^{-1}), current	Cycling stability (%, cycles, current, CE)	Ref.
R R= and S And	171	50:40:10 CB:171:PVdF-co-HFP 0.1 M TBAPF ₆ in MeCN, n.r. 15 wt% PMMA	0.1 M TBAPF ₆ in MeCN, 15 wt% PMMA	n.r.	CB, 2.25	Device: $4.01 \pm 0.05 \text{ mF}$ cm ⁻³ , 0.1 A g^{-1}	Device: 4.01 \pm 0.05 mF Device: 80%, 500, n.r., n.r. b 164 cm $^{-3},$ 0.1 A g $^{-1}$	164
	172	80:10:10 172:° Super-P:PVDF on nickel foam	1 M KCl	-1.0-0.2, SCE	172, 0.8		Single electrode: 88.2%, 165 2100, 1 A g ⁻¹ , n.r.	165
						$g^{-1};101 \text{ F cm}^{-3},0.5 \text{ A}$ $g^{-1};101 \text{ F cm}^{-3},0.5 \text{ A}$ $g^{-1};1.37 \text{ mF cm}^{-2},0.5 \text{ A}$ 0.5 A g^{-1}	g ⁻¹ , n.r.; 77.4%, 4000, 0.5 A g ⁻¹ , n.r.	601
functionalized with	173	Polystyrene opal template on Au/Cr coated Si substrate	$0.1~\mathrm{M}$ aqueous HClO $_4$	-0.1-0.5, Ag/AgCl	n.r.	Single electrode: 385, Single electrode: 75%, 0.4 A cm ⁻³ ; 288.8, 5.6 A 10000, 2 A cm ⁻³ , 97% cm ⁻³	Single electrode: 75%, 10 000, 2 A cm ⁻³ , 97%	166
~ _								
	174	174 p-Doped 174 films	$0.1~M~TBAPF_6~in~DCM 0.41.4,~Ag/Ag^{^{\dagger}}$		174, 1.4	Device: 142, 5 A g ⁻¹ , 99.4, 50 A g ⁻¹	n.r.	167
	175	75:20:5175:acetylene black:PTFE	$1~\mathrm{M~H_2SO_4}$	0.2-0.9, Ag/AgCl 175, 0.9	175, 0.9	Single electrode: 406.3, 0.2 A g ⁻¹ ; 256, 50 A g ⁻¹	Single electrode: 406.3, Device: 90.7%, 20 000, 1 A 168 0.2 A g^{-1} ; 256, 50 A g^{-1} g ⁻¹ , n.r.	168
	176	Electro-polymerized onto Pt wire	$0.1~\mathrm{M~LiClO_4}$ in MeCN	$\sim\!0.1$ –1.1, Ag/AgCl	n.r.	Single electrode: 249.4 , 5 A g^{-1} ; 226, 30 A g^{-1}	Single electrode: 25.5% , 500 , 10 A g^{-1} , n.r.	169
		Electro-polymerized onto Pt wire	0.1 M LiClO ₄ in MeCN and BF ₃ OEt,	1,	n.r.		Single electrode: 67%, 500, 169	169
		Electro-polymerized onto Pt wire	$BMIMPF_6$	1,	n.r.	ectrode: 209.4,	Single electrode: 32.4%, 600, 10 A g ⁻¹ , n.r.	169
CoH ₁₃	177	Electro-polymerized onto Pt	Electrode: 0.1 M —0.5 to TBAPF ₆ in DCM Device: Ag/AgCl 0.1 M	1.1,	177, ~1.1	Single electrode: 132.5, 1 A g ⁻¹ ; 123.6, 35 A g ⁻¹ Device: 31.2, 0.5 A g ⁻¹ ; 23.8, 17.5 A g ⁻¹	Single electrode: 53.1%, 1000, 10 A $\rm g^{-1}$, n.r.	170
Colt 17 Colt 1	178	Electro-polymerized onto Pt	TBAPF ₆ in MeCN	-0.5 to 1.1, Ag/AgCl	178, ~1.1	Single electrode: 135.4, S 1 A g ⁻¹ ; 112.4, 35 A g ⁻¹ 1 Device: 31.8, 0.5 A g ⁻¹ ; 26.9, 17.5 A g ⁻¹	Single electrode: 84.6%, 1000, n.r., n.r.	170

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Table 7 (continued)								
Structure	#	Electrode composition	Electrolyte	Redox potential (V), reference	Counter electrode, operating potential (V)	Capacitance (F g^{-1}), current	Gycling stability (%, cycles, current, CE)	Ref.
C ₁₂ H ₂₂	179	Electro-polymerized onto Pt	Electrode: 0.1 M —0.5 TBAPF ₆ in DCM Device: AgCl 0.1 M TBAPF ₆ in MeCN	to 1.1, Ag/	179, ~1.1	Single electrode: 129.3, Single electrod 1 A g ⁻¹ ; 108.9, 35 A g ⁻¹ 1000, n.r., n.r. Device: 30.2, 0.5 A g ⁻¹ ; 25.5, 17.5 A g ⁻¹	e: 78.4%,	170
Negative charge-accepting	180	35:60:5 180:CB:PVDF	$1~\mathrm{M}~\mathrm{H}_2\mathrm{SO}_4$	-0.5 to 0.3, Ag/ AgCl	n.r.	Single electrode: 48 \pm 10, 0.1 A g ⁻¹	the electrode: $40\pm9~\mathrm{F}$ 5000 cycles, 0.1 A g^{-1} ,	171
		Solvo-thermal growth onto Au	0.1 M TBAPF ₆ in MeCN	$^{-2.0}$ to 0.5, Fc/	n.r.	Single electrode: 1.2–3.0 mF cm $^{-2}$, 10–150 μA^d cm $^{-2}$	n.r. Single electrode: 7% loss, 5000, 150 µA cm ⁻² , n.r. ^e	172
functionalized with	181	0.025 M pyrrole and 5 mg mL $^{-1}$ 1.0 M HClO ₄ /water: lignin electro-polymerized onto $$ MeCN (1:1) Au	1.0 M HClO ₄ /water: MeCN (1:1)	–0.2 to 0.8, Ag/ AgCl/KCl (3.0 M NaCl)	n.r.	Single electrode: LG 1: 206 LG 2: 220 LG 3: 239 LG 4: 282 1 A/g LG 1-4, S/G ratio increased from 0.3–2.6	n.r.	173
t or significant to the signific	182	Electro-polymerized onto Au-Kapton	$0.1M$ TBASbF or $0.1M$ -0.9 to $-1.5,$ Fc/ PEDOT, 2.2 TEABF $_4$ in MeCN $${\rm Fc}^{+}$$	0.9 to -1.5, Fc/		Single electrode: 110–220 F cm ⁻³ , 100– 10 A cm ⁻³ ; 87 F cm ⁻³ , 10 A cm ⁻³ = 1.1 F	Single electrode: n.r., n.r., 12 A cm ⁻³ , 60%; n.r., n.r., 100 A cm ⁻³ , 39%; n.r., n.r., 10 A cm ⁻³ , 25% Device: 50, n.r.; ~0%, 250,	174
	183	183, 3 wt% PTFE	$1~\mathrm{M~TEABF_4}$ $1:1$ PC: DMC	–2.0 to 0.0, Ag/ AgNO ₃	183, 2.0 Activated carbon, 2.0	-	n.r Device: ~90%, 500, n.r., n.r. Device: ~90%, 500, n.r., n.r.	175
	184	184, 3 wt% PTFE	$1 \text{ M TEABF}_4 \text{ 1:1} \\ \text{PC: DMC}$	–2.0 to 0.0, Ag/ AgNO ₃	Activated carbon, 2.0	Device: 4.92, 0.1 mA	n.f.	175

lable / (continued)							
Structure	Electrode # composition	Electrolyte	Redox potential (V), reference	Counter electrode, operating potential (V)	Capacitance (F g^{-1}), current	Cycling stability (%, cycles, current, CE)	Ref.
	185 185, 3 wt% PTFE	1 M TEABF ₄ 1:1 PC: DMC	–2.0 to 0.0, Ag/AgNO ₃	Activated carbon, 2.0	Activated carbon, Device: 4.94, 0.1 mA 2.0	n.f.	175
Donor-acceptor materials	186 Electro-polymerized onto Au-Kapton	1 M LiTFSI in PMMA 7% (m/v) in PC	-1.4 to 0.8 , $\mathrm{Ag/Ag}^+$	Device 1: 186, 0.5 Device 2: 186, 2.25	Device 1: 186, 0.5 Single electrode: 1.7 mF Single electrode: n.r. Device 2: 186, 2.25 cm $^{-2}$, 50 mV s $^{-1}$ Device (0.5 V): 14, Device (0.5 V): 80%, 1 50 mV s $^{-1}$, n.r. Device (2.25 V): n.r. Device (2.25 V): n.r. 50 mV s $^{-1}$, n.r. 50 mV s $^{-1}$, n.r.	F Single electrode: n.r. Device (0.5 V): 80%, 10 000, 200 mV s ⁻¹ , n.r. Device (2.25 V): \sim 0%, 200, 50 mV s ⁻¹ , n.r.	176
K= buty!	187 Electro-polymerized on Pt disk	1 M TBAPF ₆ , 10 wt% PMMA in MeCN	$2.5,\mathrm{Ag/Ag}^{\scriptscriptstyle +}$	187, 2.5	Device: 201, 100 mV s^{-1}	Device: 201, 100 mV s ⁻¹ Device: n.r., n.r., 1 A g ⁻¹ , 38%	177
	188 Electro-polymerized on Pt disk	1 M TBAPF ₆ , 10 wt% PMMA in MeCN	2.5, Ag/Ag ⁺	188, 2.5	Device: 91, 50 mV $\rm s^{-1}$	Device: 75%, 100, 1 A g ⁻¹ ; 177 30%, 1000, 1 A g ⁻¹ , 60%	177
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	189 Spray-coated onto SWCNT thin film	0.1 M LiClO ₄ in PC	-0.3-1.5, Ag/AgCl	n.r.	Single electrode: 112.4, 1.0 A g ⁻¹ ; 59.8, 16.0 A g ⁻¹	Single electrode: 112.4, Single electrode: 82%, 1.0 A $\rm g^{-1}$; 59.8, 16.0 A 12500, 1.0 A $\rm g^{-1}$, \sim 100% $\rm g^{-1}$	178
immobilized on	190 85:15 190 : acetylene black	$1 \ \mathrm{M} \ \mathrm{H}_2\mathrm{SO}_4$	-0.4-1.0, SCE	190, 1.4	Single electrode: 350, 1 A g ⁻¹ ; 213.5, 200 A g ⁻¹ Device: 285.6, 1 A g ⁻¹ ; 180.5, 50 A g ⁻¹	Device: 88%, 1000, 5 A g ⁻¹ 179	179

n.r. denotes a value not reported. ^a Capacitance retention was reported for a device cycled at a 150° bending angle. ^b Capacitance loss occurred only in the first few cycles, followed by slow current decay. ^c Thermal cyclodebromination was performed at 500 °C. ^d The capacitance values reported are for films of thicknesses 62,98 and 250 nm. ^e The capacitance retention reported is for films of thickness 98 nm and 250 nm. ^f The values reported are in electrolyte TBASbF_{o.} ^g The value are filmed as a poly(methyl methacrylate); DCM = dichloromethane; BMIMPF_{o.} = 1-butyl-3-methylimidazolium hexafluorophosphate; Fc = ferrocene; TBASbF_{o.} = tetrabutyl ammonium hexafluoroantimonate.

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graphene hydrogel (3:5)

molecular weight of the compound in g mol⁻¹. Typically, the $C_{
m theor}$ is used to assess how well the material could perform under optimized conditions. If the $C_{\rm theor}$ is reached, then it is expected that the electrode cannot accept any more charge.

The specific capacity (C_{sp}) is the measured capacity of the electrode at a specific current density for either charging or discharging. The $C_{\rm sp}$ is reported in mA h ${\rm g}^{-1}$ and by measuring $C_{\rm sp}$ at different rates (usually reported as a C-rate, where 1C is the amount of current it would take to collect the total charge of the C_{theor} in 1 hour) the rate capabilities of the electrode can be determined. The $C_{\rm sp}$ is typically calculated from galvanostatic charge/discharge curves using eqn (2):

$$C_{\rm sp} = \frac{i\Delta t}{3.6 \times m} \tag{2}$$

Here, i is the current in milliamperes, Δt is the time of discharging (charging) in seconds, and m is the mass of the active material in grams. If the $C_{\rm sp}$ at low and high rates are similar, it can be said that the electrode has high rate capabilities. This typically depends on the electron transfer kinetics of the compound, and the electronic and ionic conductivity of the electrode and electrolyte.

The coulombic efficiency (CE) is measured by dividing the $C_{\rm sp}$ for discharging by the $C_{\rm sp}$ for charging. This provides insight into the reversibility of the redox reactions and indicates whether any side reactions occur with the electrode and electrolyte. The CE is a good indicator of whether a stable solid electrolyte interface (SEI) is formed in the charging cycles and if the material itself will be stable upon extended cycling. If the CE is low in the first charging cycles but increases to $\sim 100\%$ afterwards, it is typically attributed to SEI formation.

The cycling stability is an important parameter that quantifies the retention of capacity upon charging and discharging the electrode multiple times. Usually this measurement is performed under galvanostatic conditions and is reported as a percentage of the initial capacity after a specified number of cycles. The current density (or C-rate) must be specified for these measurements because the rate can have a significant effect on the cycling stability. This effect is especially pronounced if capacity fading is due to electrode dissolution, which is a common problem with organic electrode materials.

The potential at which the redox process(es) occur(s) is also a very important parameter. Combined with the capacity, the redox potential can be used to predict the energy density of the device when paired with an anode/cathode of known redox potential. To have a high energy density, the potential of cathode material should be as high as possible while that of anode material should be as low as possible within the electrochemical window of the electrolyte, or within the electrolytes' ability to form a stable SEI. Although an ideal battery maintains a constant voltage while it discharges, real batteries tend to have a decreased voltage with decreasing state-of-charge (SOC). This creates a sloping voltage plateau that is especially apparent in polymeric electrodes or in electrodes with multiple redox events.23 The reduction and oxidation peak splitting is also

important to provide insight into electron-transfer kinetics, and to predict the energy efficiency of the device.

While energy and power density are important parameters to gauge the performance of energy storage, we chose to exclude them from our evaluation of solid organic electrode materials since they pertain to fully assembled devices and relate to the combined performance of all aspects of the device including both the anode and cathode, the electrolyte, membrane, and resistances associated with various aspects of the device. Additionally, it is important to report the electrode formulations and procedure for electrode manufacturing, electrode morphologies, electrode thicknesses, electrolyte, and the conditions under which the experiments are being performed. All of these factors can have an enormous effect on device performance. For example, in our lab we have observed that changes in the electrolyte solvent can influence the electrochemical properties, such as the capacity, by as much as an order of magnitude. Therefore, we encourage others to report the details of electrode preparation and testing in full.

2.2 Redox flow batteries

2.2.1 Redox flow battery working principle. RFBs are a promising technology for grid energy storage, power quality control, and load-leveling applications (providing relief for electricity generation systems at peak times, and storage of electricity at off-peak times). Some RFBs based on inorganic redox couples have been operational since the 1990's.24 The first redox flow batteries date back to 1949, 25 but recently there has been a resurgence of interest into their design (Fig. 1c). In RFBs the anolyte and catholyte are stored in tanks. The electrodes are typically high surface area carbon (HSAC) and the catholyte/anolyte penetrates into the electrode where it is reduced/oxidized. Pumps for the analyte and catholyte circulate the liquid through the cell. A membrane, typically Nafion, separates the anolyte and catholyte but allows ion migration in order to balance the charged redox species. RFBs are typically used for stationary energy storage for the grid and can be very large, decoupling the energy density (size of the storage tanks) from the power density (size of the HSAC electrodes). Hybrid devices containing one solid electrode and one solution electrode have also been reported.

2.2.2 Performance metrics of redox flow batteries. RFBs have a variety of performance metrics that need to be considered. When designing a redox couple for either the analyte or catholyte, one of the biggest requirements for a high performing device is the solubility of the redox couple. The solubility should be as high as possible without adding a large amount of redoxinactive groups. This requirement stands in stark contrast to solid-electrode batteries where the materials have a strict requirement to be completely insoluble in the electrolyte of interest. The diffusion kinetics and electron transfer rates are also very important for the performance of the redox-active electrolyte. Obviously, in order for a high rate capability, diffusion kinetics and electron transfer rates should be as high as possible. These parameters are inherently harder to predict than solubility, and, therefore, reporting these properties are

important for understanding device performance and the development of new materials for RFBs. The potential where the redox-active material operates is also important. For both aqueous and organic RFBs, the anolyte and catholyte should be near the extremes of the operating potential of the electrolyte to allow for both high voltages and stable operation. The capacity of RFBs is typically measured in terms of the volumetric capacity (C_v) in A h L⁻¹ or in C_{sp} . The C_v is calculated by eqn (3):

$$C_{\rm V} = \frac{i\Delta t}{3.6 \times V} \tag{3}$$

Here, V is the volume of the analyte or catholyte including the redox couple and electrolyte.

In terms of overall device performance, the energy density dictates the amount of energy the device can deliver. It is usually reported in W h L^{-1} and is calculated using eqn (4):

Energy density =
$$\frac{\int iV(t)dt}{3.6 \times V}$$
 (4)

Here, V(t) is the absolute voltage over time and dt is the change in time over discharge. The power density is the amount of energy released over time at a specific rate and is therefore calculated using eqn (5):

Power density =
$$\frac{\text{Energy density}}{\text{d}t}$$
 (5)

The CE is also an important parameter that provides information about the chemical reversibility of the system. CE is calculated the same way as it is for batteries. Additionally, the voltage efficiency (VE) provides information about the resistance and kinetics of the device including the electrode polarization, diffusion polarization, and membrane polarization. VE is calculated by dividing the discharging voltage by the charging voltage. Energy efficiency (EE) is another important metric, which provides the round-trip efficiency of the device and the overall loss. EE is affected by all the parameters included in the VE and CE and is calculated by dividing the discharging energy density by the charging energy density. The cycling stability is also important for evaluating device performance. Typically, if the redox reaction is reversible and there are no side reactions with the electrolyte or issues with solubility, the capacity fading should be only due to leakages in the system, an engineering problem that can be solved prior to scaling up the device for commercial applications.

2.3 Supercapacitors

2.3.1 Supercapacitor working principle. Supercapacitors (SCs) are EESSs that are very similar in architecture to solid electrode batteries (Fig. 1d). Their ability to store charge is described by their capacitance, rather than capacity. Capacitance is the ability to store an electrical charge. In capacitors and SCs, capacitance is constant over a defined voltage window. 26 In a galvanostatic charge/discharge experiment, an equal rise/fall in potential as a function of charge is observed. In a cyclic voltammetry experiment, this is observed as a constant current as a function of potential (inset Fig. 1d).

SCs have power densities orders of magnitude higher than batteries and can store a significant amount of energy, although typically less than batteries. SCs are intermediate in terms of their power and energy densities compared to conventional capacitors and batteries (Fig. 2). As such, they are ideal for complementing or replacing batteries in applications that require rapid charge/ discharge, such as load-leveling, storage of energy generated from intermittent renewable power sources, and for acceleration and braking in electric vehicles. SCs are classified into two categories based on their mechanism of charge storage: electric double layer capacitors (EDLC); and pseudocapacitors. EDLCs are the more traditional type of SCs, and store charge electrostatically between the electrode and electrolyte interface. This type of capacitance relies on a surface charging of conductive materials, usually HSACs, therefore capacitance is limited by surface area. 27 Pseudocapacitors store charge through fast, reversible surface (or near surface) formal redox reactions. As Conway describes it, "pseudocapacitance arises when the extent of reaction, O, is some continuous function of potential, V, so that a derivative, dQ/dV, arises that has properties of capacitance". 28 Pseudocapacitance arises from many different mechanisms and the reader is referred to the work of Conway for further information.²⁸

2.3.2 Performance metrics of supercapacitors. The performance of SC materials is evaluated based on a series of important parameters. These include specific capacitance (C_{pc}) , operating potential, cycling stability, and CE. The $C_{\rm pc}$, or amount of charge stored, can be calculated using cyclic voltammetry, galvanostaticcharge discharge experiments or electrochemical impedance spectroscopy, and is reported either in terms of gravimetric (F g^{-1}), volumetric (F L^{-1}), or areal (F cm^{-2}) capacitance. The general equation to calculate C_{pc} is described in eqn (6):

$$C_{\rm pc} = \frac{i}{m(\mathrm{d}V/\mathrm{d}t)} \tag{6}$$

Here, i is the current in amperes, m is either the mass, volume, or area, and dV/dt is the change in voltage over the change in time in volts per second. The potential at which SC materials operate is important for the overall energy and power density of

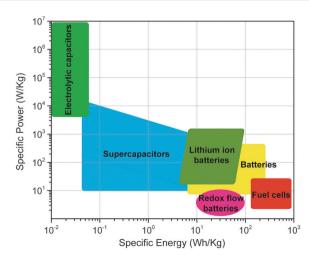


Fig. 2 Ragone plot comparing the performance of various EESSs.

the devices. This is because the overall operating voltage of the SC device has an exponential relationship with the maximum power (P_{max}) and the energy density according to eqn (7) and (8):

$$P_{\text{max}} = \frac{V_{\text{i}}^2}{4mR_{\text{s}}} \tag{7}$$

Energy density =
$$\frac{1}{2}C_{\rm pc}V^2$$
 (8)

Here, V_i is the initial voltage of the device in volts, R_s is the equivalent series resistance in ohms, and V is the voltage of the SC in volts.

Importantly, SC electrode materials must have high cycling stability. Materials suitable for commercial devices must experience little capacity fade over thousands of cycles.

3. Solid electrode batteries

3.1 Metal-ion batteries

Organic materials can be used as the anode and/or cathode in metal-ion batteries. Typically, organic materials are synthesized in the neutral state without charge-balancing ions incorporated into their structure. In order for metal-ion batteries to function, the opposite electrode must contain the charge-balancing metal ions. For example, if a cathode material does not contain metal ions in its structure, the anode must contain metal ions and vice versa. In order to satisfy this requirement, the counter electrode is usually a reduced metal (e.g. magnesium, sodium, lithium) regardless of whether the organic electrode is the anode or cathode material. Using reduced metals as the counter electrode maximizes the operating potential of the battery when different cathode materials are tested. Recent work in organic electrodes for metal-ion batteries has focussed on a number of aspects in order to improve performance and the overall cost of the entire device. The relatively low potential at which organic electrodes operate limits the overall energy and power density when incorporated into a full device. By adding electron withdrawing groups (EWGs), the potential at which the organic cathode accepts an electron is increased. Conversely, adding electron-donating groups (EDGs) to anode materials lowers the reduction potential and also increases the operating potential of the device. These increase the overall operating voltage of the device, but also have the effect of decreasing the C_{theor} since the EWG/EDGs typically add mass to the compound without affecting the number of electrons it can accept. Other popular strategies to tune the redox potential include substituting heteroatoms into the aromatic core, and developing different isomers without significantly changing the mass: charge ratio of the compound.

Another popular strategy to overcome the low voltages of organic compounds is to use compounds that inherently have a high mass: charge ratio. These have high a $C_{\rm theor}$ and can exhibit high energy densities without necessarily having a high voltage. Obviously, the best solution would be to combine the two strategies of increasing voltage and $C_{\rm theor}$, however more work is needed to find an optimal trade-off between $C_{\rm theor}$ and voltage.

Decreasing the cost of the electrode, especially the cathode, is a major motivation for the investigation of organic electrode materials. This is because the cathode in lithium-ion batteries can account for $\sim 30\%$ of the cost of the device. Although the investigation of organic electrode materials with high performance is important, it is equally important to develop low cost materials for applications that do not necessarily require a high energy or power density. The use of electrolytes other than lithium can also greatly decrease the cost of the device. Although lithium has the lowest reduction potential and highest $C_{\rm theor}$ out of all the alkali metals, it is also the most expensive. It is expected that the cost of lithium will continue to increase due to depletion of resources.

3.1.1 Small molecule cathodes. Small molecules are widely studied in metal-ion batteries. Small molecule quinones, in particular, represent the most widely studied molecules for lithium-ion battery cathodes due to their two electron reduction that provides a high $C_{\rm theor}$, and fast, reversible electrochemistry. However, their solubility in battery electrolytes, low conductivity, and low voltage limit their application in commercial devices. Accordingly, recent work has focussed on decreasing their solubility, attaining high conductivity to increase $C_{\rm sp}$'s, and increasing their reduction potentials.

In an effort to both decrease the solubility and increase the capacity of quinones, Zou et al. synthesized a tetrahydrohexaquinone, 1, which has a high C_{theor} of 628 mA h g⁻¹.²⁹ When measured at 200 mA g^{-1} it reaches 54.1% of its C_{theor} , retaining 26.5% of that value when the current is increased to 800 mA g^{-1} . The electrode has a sloping voltage plateau between 3.5 and 2.4 V vs. Li/Li⁺ due to the complex redox chemistry of the multiple carbonyl groups on the compound. The large aromatic structure along with a lack of solubilizing alkyl groups make it less soluble than its parent anthraquinone. Nevertheless, slight solubility still causes a decrease in cycling stability to only 58.8% of the initial capacity after 40 cycles. Although increasing the size of the aromatic structure decreases solubility and can yield large C_{theor} 's, the proximity of the redox groups can impose electrostatic repulsion upon reduction. This will limit the $C_{\rm sp}$ and may also disrupt the crystal packing leading to dissolution and capacity fading.

Another strategy to improve the cycling stability and also raise the reduction potential is to functionalize quinones with ionic groups to prevent dissolution in organic electrolytes. When anthraquinone was functionalized to form the mono- and disodium sulfate anthraquinones 2 and 3, both compounds have high $C_{\rm sp}$'s, 130 and \sim 150 mA h g⁻¹ at 0.2C for 2 and 3 respectively, when studied in a lithium-ion battery.30 Compared to the mono-substituted compound, further substitution of the anthraquinone ring raises the average reduction potential by 150 mV due to the extra electron-withdrawing effect afforded by the additional sodium sulfate group. The additional ionic group also improves the cycling performance from $\sim 50\%$ to 92% after 100 cycles at 0.1C. This is an effective way to both increase cycling stability and redox potential, however the heavy sulfate groups have a significant impact on the C_{theor} . The trade-off between Ctheor and redox potential, and its effect on energy

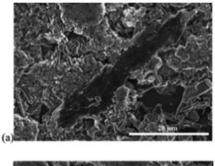
density, is a general concern when designing electrodes materials using this strategy.

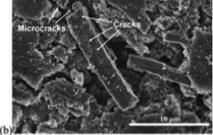
Using porous carbons that can entrap the redox active molecules to prevent dissolution is another strategy to improve cycling stability. Li et al. attempted to improve the cycling stability of bis-naphthoquinone 4 by impregnating it within mesoporous carbon CMK-3.31 They found that it achieves almost 100% of its C_{theor} at 0.1C, which is an improvement from electrodes prepared by simply mixing with carbon black. The capacity retention is also improved compared to that of the conventional electrode, retaining 65.7% of the initial capacity after 50 cycles at 0.1C. In a more recent report, this method was extended towards compounds 5, 6, and 7.32 Using a highly concentrated ether based electrolyte, a high capacity (>97% of the C_{theor}) is attained for each compound, as well as an impressive 83.9% capacity retention after 100 cycles at 0.2C for 5. The $C_{\rm sp}$ for these compounds are very high, but the cycling stability is inadequate for practical use. An effective way to achieve higher C_{sp} 's is impregnating porous carbons with redox active materials. This improves active material usage and cycling stability, but cannot alleviate the problems associated with dissolution; an issue similar to what has been observed in metal-sulfur batteries. A combination of approaches to deal with solubility issues will be required in the future development of small molecule cathodes.

In another effort to improve the cycling stability and working potential of lithium-ion battery cathodes, a carbonyl group on anthraguinone was replaced with a thiocarbonyl group to form 8.33 It was found that the cathode prepared with 8 has a 222 mA h g^{-1} $C_{\rm sp}$ at 0.1C with two discharge plateaus at 2.7 and 2.1 V vs. Li/Li⁺. This material has improved cycling stability compared to the parent compound, retaining 33.8% of the initial capacity after 40 cycles, however the cycling stability is still relatively poor, attributed to side reactions and dissolution. The use of thiocarbonyls decreases solubility, but also increases charge carrier mobility, as demonstrated by work on thionated arylene diimides.34,35 It is therefore not surprising that thiocarbonyls have improved performance. This work demonstrates that substitution at redox active units modifies redox potential in a favourable manner. However, the cycling stability is still far from ideal, highlighting that the reversibility of the redox unit must be considered along with potential.

In order to increase the reduction potential of anthraquinone and phenanthrenequinone, 9, nitrogen containing heterocyclic versions were investigated using both computational chemistry and electrochemical analysis in lithium-ion batteries.³⁶ The authors found that replacing the carbon atoms in the 1, 4, 5, and 8 positions with nitrogen to form 10 increases the reduction potential from 2.13 V in anthraquinone to 2.75 V vs. Li/Li⁺. Similar results were obtained for compounds 11 and 12. In addition to the inherent voltage gain by the electronegative elements, positioning the nitrogens such that they can coordinate with the lithium counter-ions increases the voltage even further. This work demonstrates improving the voltage of organic carbonyl cathodes without having a detrimental effect on C_{theor} . Combining this approach with ones that improve cycling stability, such as addition of ionic groups and/or impregnating into porous carbon, might lead to even higher performance electrodes.

Using crystalline nanostructures of small organic molecules is another strategy to enhance cycling stability and performance. Crystalline nanowires of 13 were synthesized in order to accommodate the lithium-ion insertion associated with charging as well as overcome conductivity issues.37 The nanowire electrodes have a 200 mA h $\rm g^{-1}$ $C_{\rm sp}$ at 0.1C and 100 mA h $\rm g^{-1}$ at 6C. The nanowires retain 100% of their initial capacities after 110 cycles at 0.2C, which is much better than the electrodes fabricated from microwires or the bulk materials. This increased capacity retention is due to the nanowire electrode's ability to accommodate lithium-ion insertion without fracturing (Fig. 3). This is an excellent demonstration of the profound effect that nanostructuring has on the performance of crystalline organic electrode materials. It is important to note that although the polarization of the electrode remains close to 400 mV, it decreases with the size of the nanostructures. Further decreasing the size of the nanostructure should lead to an even lower polarization, allowing for an even higher performing material with an increased rate capability.





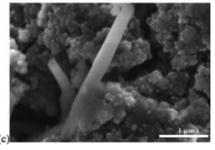


Fig. 3 SEM images of 13 (a) micropillars, (b) microwires, and (c) nanowires after 100 cycles. (Reproduced from ref. 37, reprinted with permission, copyright 2014, American Chemical Society)

A clever way to increase the voltage in carbonyl containing molecules without adding EWGs or electronegative atoms was introduced by Gottis et al.38 The authors examined the voltage gain in lithiated enolates with carbonyls in either the orthoor para-position. They found that when the carbonyl groups were in the ortho-position, compound 14, a voltage gain of \sim 300 mV compared to the *para* regioisomer is observed. This lithium enolate is very stable with a 100% retention of capacity after 30 cycles, however, only 43.6% of the $C_{\rm theor}$ is obtained. Although the electrode morphology is not reported, the material usage may be improved by decreasing the domain size of the active material to improve homogeneity. Shimizu and coworkers studied the effect of lithiocarboxy groups on the cycling stability of carbonyl containing compounds 15, 16, and 17.³⁹ In all cases, the cycling stability is improved without significantly affecting the voltage compared to the compounds without lithiocarboxy groups. The improved stability is attributed to strong intermolecular interactions between the lithiooxycarbonyl groups preventing dissolution (Fig. 4). In their best performing compound, 17, the authors observe a 217 mA h g^{-1} $C_{\rm sp}$ at 0.2C with a potential of 2.39 V vs. Li/Li⁺, which decreases to 34.7 mA h g⁻¹ at 5C and retains 86% capacity after 20 cycles at 0.2C. This shows how to improve cycling stability by taking advantage of the ability of lithium to form an ionically bonded polymeric network. However, the active material usage is low. Although the morphology of the electrode was not reported, the active material usage could be improved by decreasing the domain size of active material in the electrode and improving homogeneity. In an interesting report, Kim and coworkers re-examined the dilithium rhodizonate salt, 18, that has a high $C_{\rm sp}$ (580 mA h g⁻¹ at 50 mA g⁻¹), but only a 20% retention in capacity after 25 cycles. 40 By using a combination of first principles and X-ray studies, they concluded that the large capacity fading observed for 18 is due to a crystal structure change causing exfoliation during lithium extraction. This report highlights the importance of designing a crystal structure that does not undergo a phase change after lithium insertion.

In another effort to increase the voltage of organic cathode materials, Yokoji and coworkers examined the use of electrondeficient benzoquinones 19-22.41 They found that the addition of fluorinated EWGs improves the voltage by up to 600 mV from

Fig. 4 Schematic of the intermolecular interactions provided by lithiooxycarbonyl groups preventing dissolution in 15, 16, and 17. (Reproduced from ref. 39, reprinted with permission, copyright 2014, Elsevier Ltd.).

2.5 V for 19 to 3.1 V vs. Li/Li⁺ for 21 and 22, albeit with a decrease in C_{theor} due to the addition of redox-inactive mass. However, for compounds 21 and 22, the $C_{\rm sp}$ exceeds the $C_{\rm theor}$, which the authors hypothesize is due to the ability of each molecule to accept extra charges because of the highly EWGs. The extra capacity in the highly fluorinated compounds is interesting, but the extra mass lowers the C_{theor} and is not offset by the increased voltage and $C_{\rm sp}$. The authors also observe an increase in stability for the fluorinated compounds due to a stabilization of the radical and dilithiated intermediate by lithium-fluorine interactions, although capacity fading is still rapid due to dissolution. An alternative route to increase the cycling stability of a battery without significant modification of the chemical structure is to use a solid-state electrolyte. Zhu and coworkers reported the use of pillar[5]quinone, 23, as the cathode material in an all-solid-state battery that exhibits a 418 mA h g^{-1} C_{sp} and a 94.7% capacity retention after 50 cycles at 0.2C.18 Although this is an effective strategy to increase cycling stability, the rate capability of the cathode is relatively low with $\sim 50\%$ retention of capacity when discharged at a rate of 1C, likely due to the low ionic conductivity of the solid-state electrolyte rather than the inherent properties of the cathode.

To design small organic molecule cathodes with high voltages, Wu and coworkers examined the correlation between the aromaticity and voltage of carbonyl containing polycyclic aromatics with density functional theory (DFT).42 The authors found that molecules that form higher numbers of Clar sextets, or have a positive change in aromaticity, upon reduction have a higher voltage for reduction (Fig. 5). Using this principle, they designed 24, which has a 2.77 V average voltage vs. Li/Li+ and a 243 mA h g⁻¹ $C_{\rm sp}$, 60.3% of its $C_{\rm theor}$. This is a straightforward strategy to design high voltage cathodes that takes into consideration the difference in aromaticity in the neutral and reduced compound. Voltages over 3.0 V vs. Li/Li+ should be attainable by combining this strategy with the introduction of EWGs or heteroatoms to further increase the electron affinity. Wang and coworkers reported an all-organic sodium-ion battery that uses different oxidation states of the quinone compound, 25, as both the cathode and anode material.⁴³ The quinone groups on the molecule afford redox activity at high potentials while the carboxylate groups are redox-active at low potentials (Fig. 6). For the cathode, a 183 mA h g^{-1} $C_{\rm sp}$ at 0.1C is attained,

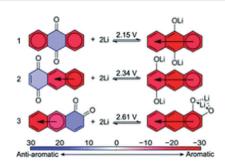


Fig. 5 Correlation between the change in aromaticity and the reduction potential of small molecule quinones. (Reproduced from ref. 42, reprinted with permission from The Royal Society of Chemistry).

Redox mechanism of compound 25 at low and high potential Adapted from ref. 43

which is \sim 98% of its C_{theor} . When constructed as a half-cell with sodium as the counter and reference electrode, the cathode has two voltage plateaus at 2.36 and 2.10 V vs. Na/Na+ and retains 84% of its initial capacity after 100 cycles at 0.1C. Improving cycling stability and investigating the capacity fading mechanism are important future topics for this material.

To determine the effect of halogen substitution on the reduction potential of guinones for sodium-ion batteries, Kim and coworkers used DFT to design a tetrachloroquinone, 26, for sodium-ion battery cathodes. $^{\bar{4}4}$ The compound exhibits a 150 mA h g^{-1} $C_{\rm sp}$ at 10 mA g^{-1} with relatively high voltage plateaus at 2.9 and 2.6 V vs. Na/Na⁺. Unfortunately, it undergoes rapid capacity fading due to dissolution, retaining only 5% of the capacity after 20 cycles. However, capacity retention is improved to $\sim 25\%$ when 26 is impregnated into a porous carbon. The positive effect that substitution with chlorine atoms has on voltage is impressive, but capacity fading is still the largest barrier towards a high performance material. Small molecule quinones can also be used for multivalent batteries such as magnesium-ion batteries. Dimethoxybenzoquinone (27) is a promising cathode material for magnesium-ion batteries. 45 By cycling in a sulfolane electrolyte, 27 displays a 100 mA h g^{-1} $C_{\rm sp}$ after 10 cycles at 10 mA g⁻¹ and retains 20% of this capacity after 50 cycles. Unfortunately, a high degree of polarization is required for charging and discharging, with a 2.9 V potential needed for charging, while only having a discharge voltage of 0.4 V vs. Mg/ Mg²⁺. In an effort to improve reversibility, 27 was later examined in a magnesium bis(trifluoromethane sulfonyl)imide (Mg(TFSI)2)-MgCl₂ dimethoxyethane (DME) electrolyte. ⁴⁶ This electrolyte greatly improved the performance of 27, with the electrode having a 226 mA h g^{-1} $C_{\rm sp}$ at 0.2C on the first cycle and a 2.0 V discharging voltage vs. Mg/Mg²⁺. However, due to the solubility of 27 in the electrolyte, only 74 mA h g⁻¹ is retained after 30 cycles. Although the performance of quinone materials in magnesium-ion batteries is limited, magnesium-ion battery chemistry is still in its infancy. Magnesium-ion battery electrolytes that promote reversible electrochemistry at both the anode and cathode are needed, and this should allow organic electrode materials to be seriously considered.

Arylene diimides are another popular class of small molecules that have been investigated for metal-ion battery cathodes. Their low cost, ease of functionalization and relatively low solubility make them attractive candidates for energy storage. Due to steric hindrance and electrostatic repulsion, the reduction of the third and fourth carbonyl groups is irreversible, leading to decomposition (Fig. 7). Therefore, the maximum number of electrons that each arylene diimide molecule can reversibly accept is two, limiting the C_{theor} .⁴⁷ Arylene diimides suffer from the same low voltage problem as other organic molecules, having a reduction potential of ~2.5 V for the unsubstituted naphthalene diimides (NDIs). The most effective strategy for improving the performance of this class of molecules is increasing the reduction potential without adding a large amount of mass.

In an effort to increase the voltage of NDIs in lithium-ion batteries, Vadhera and coworkers introduced different substituents onto the NDI core in compounds 28-34.48 They observed that attachment of cyano groups to the NDI core in compound 34 increases the voltage from 2.55 V in the parent compound 32 to 2.90 V vs. Li/Li⁺ for the first reduction. It was also observed that when the diimide nitrogens were functionalized with hexyl groups, the capacity faded rapidly due to dissolution. However, when the unsubstituted compounds are used, a higher cycling stability is observed but with a low capacity due to an unfavourable crystal packing. The use of hexyl side chains will undoubtedly lead to problems with dissolution and lower the C_{theor} . Although the unsubstituted NDIs reported in this work performed poorly, better results may be obtained by improving the morphology. Improved morphology can be achieved with processing techniques that improve homogeneity and decrease the domain size of the active material. When a benzoic acid functionalized perylene diimide (PDI) 35 is treated with hydrazine, it performs better compared to an untreated sample.49 Hydrazine increases the conductivity of the electrode and therefore improves material usage as well as the rate capabilities with an 85 mA h g^{-1} C_{sp} at 1C and 68 mA h g⁻¹ at 10C with an 88% capacity retention after 200 cycles at 5C. The low $C_{\rm theor}$ of 35 limits performance, but the hydrazine treatment that improves conductivity could also be applied to NDI analogs that have higher C_{theor} 's, and should be investigated in the future.

In an effort to decrease solubility and improve cycling stability of NDIs without adding excess mass, a triangular shaped NDI, 36, was synthesized.⁵⁰ The active material usage is \sim 95% with a 146.4 mA h g^{-1} $C_{\rm sp}$ at 0.1C and an excellent rate capability with a 58.1 mA h g^{-1} C_{sp} at an enormous rate of 100C. The low solubility of this compound affords good cycling stability with $\sim 60\%$ retention after 300 cycles at 10C. 36 is

Fig. 7 Arylene diimide reduction mechanism showing the decomposition during the third and fourth reductions. Adapted from ref. 103.

slightly soluble in the neutral and reduced states and this leads to capacity fading. The high rate performance is attributed to lithium-ion diffusion through the triangular channels in the NDI triangle. Additionally, this triangular arrangement electronically couples the redox units allowing for electronic conductivity. Synthesizing rigid materials with inherent porosity is an effective way to make insoluble materials that can have high rate capabilities. The cycling stability could be improved by using the perylene diimide derivatives that are generally less soluble, or by covalently linking triangular shaped units together to form a network-like structure.

Arylene dianhydrides and diimides can also be used for sodium-ion battery cathodes. Luo and coworkers successfully developed a sodium-ion battery cathode with perlyene dianhydride 37.51 The compound exhibits a high rate capability with a 145 mA h g^{-1} $C_{\rm sp}$ at 10 mA g^{-1} and 91 mA h g^{-1} at 1000 mA g⁻¹. 37 also has a moderate cycling stability with a 69% retention of the initial capacity after 200 cycles at 1.4C and a high CE of $\sim 100\%$ after the first few cycles. This study demonstrates that inexpensive organic pigments can be successfully applied as electrode materials for sodium-ion batteries. 37 has also been used as a potassium-ion battery cathode.⁵² Using potassium as the anode, the $C_{\rm sp}$ is 131 mA h ${\rm g}^{-1}$ at 10 mA ${\rm g}^{-1}$ and 73 mA h g⁻¹ at 500 mA g⁻¹. Deng and coworkers examined crystalline PDI 38, also as a cathode for sodium-ion batteries.⁵³ 38 has a relatively low voltage compared to the dianhydride 37, with a 1.7 V reduction plateau vs. Na/Na⁺ (2.3 V for 37). 38 has a 138.6 mA h g^{-1} C_{sp} at 10 mA g^{-1} , which slightly exceeds its C_{theor} , and a 90% retention of its initial capacity after 300 cycles. Organic pigments can be used as inexpensive battery electrodes with respectable performances, however issues such as cycling stability and voltage still need to be addressed.

An increasingly popular strategy for developing sustainable lithium-ion battery electrodes is to use bio-derived electrode materials. Lee and coworkers built upon their previous work using a flavin unit, 39, as a cathode material. By hybridizing the flavin unit with single-walled carbon nanotubes (SWCNTs), the electrode uses 98% of the $C_{\rm theor}$ to provide a high $C_{\rm sp}$ of 204 mA h g⁻¹ at 1C compared to 84% of the C_{theor} at 10 mA g⁻¹ in the previous report. 54,55 Hybridizing with SWCNTs also improved the cycling stability, with a 99.7% retention of capacity after 100 cycles at 0.2 A g^{-1} , due to the strong π - π interactions between the aromatic rings in 39 and the SWCNT surface (Fig. 8). This is a general strategy that can be applied to both anthraquinone and (-)-riboflavin, **40**. In an effort to increase the $C_{\rm sp}$ of the bio-derived molecules, the same group reported the use of alloxazinic forms of flavin with more simplified structures 41, 42, and 43.⁵⁶ They observed that while the C_{theor} increases going from 41 to 42 to 43, the $C_{\rm sp}$ only increases for 42, suggesting that there is strong electronic repulsion between molecules of 43 when accepting two electrons. A high $C_{\rm sp}$ (236 mA h g⁻¹ at 1C) and a 92% capacity retention after 200 cycles at 1.0 A g⁻¹ is reported for 42, partly due to the use of the SWCNT hybridization strategy for electrode preparation. The authors also reported that 41, 42, and 43 were useful for sodium-ion battery cathodes. Although a higher $C_{\rm sp}$ for 42 is achieved in the sodium-ion

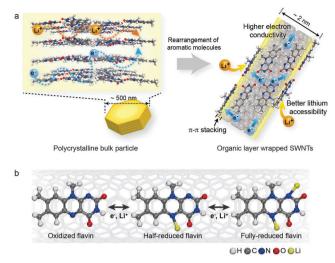


Fig. 8 (a) Schematic representation of the hybridization between 39 and SWCNTs giving better conductivity and strong π - π interactions. (b) Schematic of the charge storage mechanism of 39. (Reproduced from ref. 55, reprinted with permission, copyright 2014, Wiley-VCH).

battery (255 mA h g^{-1} at 50 mA g^{-1}), the cycling stability is poor, with only a 50% retention after 20 cycles. This is an excellent way to incorporate redox units found in biological systems into metalion batteries, and addresses issues such as cycling stability, voltage, and capacity.

Indigo carmine 44 is widely used as a food dye and was investigated as a lithium and sodium-ion battery cathode. 44 has a 110 mA h g^{-1} $C_{\rm sp}$ at 10 mA g^{-1} and a 2.2 V potential νs . ${\rm Li/Li^{+}}$ with a lithium electrolyte and 106 mA h ${\rm g^{-1}}$ at 10 mA ${\rm g^{-1}}$ at a 1.8 V potential vs. Na/Na⁺ using a sodium electrolyte.⁵⁷ After 40 cycles, the compound retains 82.7% and 81.1% of its initial capacity at 10 mA g⁻¹ in lithium and sodium-ion batteries respectively. The sulfate groups on 44 decrease the $C_{\rm theor}$ and their electron-withdrawing character does not raise the voltage enough to compensate for the low $C_{\rm sp}$.

In a recent report, hypervalent sulfur, 45, and selenium, 46, compounds were isolated and used as cathode materials for lithium-ion batteries.⁵⁸ The compounds have 64.4 mA h g⁻¹ and 76.7 mA h g^{-1} C_{sp} 's at 1.2C for 45 and 46 respectively, with a high stability of ~90% retention after 50 cycles for both materials. Although these compounds are interesting, their low $C_{\rm sp}$'s need to be improved. Decreasing their molecular weight by removing the perfluoroalkyl chains are suggested future areas of inquiry. Fullerene C60, 47, was recently studied as a magnesium-ion battery cathode.⁵⁹ Using a Grignard reagent/ $AlCl_3$ electrolyte, it has a 50 mA h g^{-1} C_{sp} in the first cycle but decreases quickly after 10 cycles to ~ 5 mA h g⁻¹ because of dissolution. Due to the lack of electrophilic functionalities in 47, this compound is chemically stable in the Grignard reagent-containing electrolyte required for reversible magnesium stripping and plating. More work is needed in the area of magnesium-ion batteries, but the relatively low voltage hysteresis in 47 is promising.

3.1.2 Non-conjugated polymer cathodes. While small molecules have a number of advantages in metal-ion batteries, such

as high capacity and ease of functionalization, they often have high solubility in electrolytes, leading to low cycling stability. In an effort to improve the cycling stability but retain the favourable properties of small molecule cathodes, an attractive strategy has been to incorporate them into polymeric materials. Polymeric materials can be designed to be insoluble, or less soluble, in electrolyte solutions while still retaining the high C_{theor} of small molecules.

Arylene diimides can be readily incorporated into nonconjugated polymeric materials. This is because the parent dianhydrides can be condensed with a diamine to form an insoluble material in a one-step reaction. In an effort to form a flexible and free standing cathode film, Wu and coworkers performed an in situ polymerization of pyromellitic dianhydride with ethylene diamine and SWCNTs to form 48.60 The in situ polymerization formed a hierarchical structure with 48 wrapped around the SWCNTs to form a freestanding film, which was used as a binder-free cathode. This material exhibits good rate capabilities with a high $C_{\rm sp}$ of 226 mA h ${\rm g}^{-1}$ at 0.1C and 120 mA h g^{-1} at 20C. The material also retains 85% of its initial capacity after 200 cycles at 0.5C due to its insolubility in the electrolyte. In a continuation of the work, 49 was synthesized by polymerizing pyromellitic dianhydride with a triamine in the presence of SWCNTs using the same in situ polymerization strategy.⁶¹ Similarly, the electrode forms a freestanding, flexible film where 49 is wrapped around the SWCNTs (Fig. 9). Although the $C_{\rm sp}$ is slightly lower than the previous work (179 mA h g^{-1} at 0.1C), the cycling stability is slightly improved (86.6% retention after 200 cycles at 0.5C), and the electrode is very durable, with 80% retention of the initial capacity after 1000 bending cycles. This work demonstrates that the in situ polymerization of arylene diimides is a promising technique to make flexible electrodes. A series of different non-conjugated arylene diimide polymers with pyromellitic, NDI, and PDI cores

with different lengths of diamine spacers (compounds 48, 50-53) were studied for sodium-ion battery cathodes by Wang and coworkers. 62 By examining different arylene cores, a systematic increase in voltage when increasing the ring size from pyromellitic (48) to PDI (51) from 1.73 V to 1.94 V vs. Na/Na⁺ is observed because the increasing ring size increases the electron affinity. Additionally, the $C_{\rm sp}$ varies from 124 mA h g⁻¹, 132 mA h g⁻¹, to 107.7 mA h g⁻¹ in 48, 50, and 51 respectively, although the capacity in the last case can be increased to 148.9 mA h g⁻¹ when the carbon content is increased from 30% to 60%. Importantly, as the size of the arylene core increases, the cycling stability also increases with an 83% retention after 150 cycles at 200 mA g^{-1} for 51. When varying the alkyl spacer length from propyl to butyl with the PDI core, the $C_{\rm sp}$ decreases to 116 mA h ${\rm g}^{-1}$ and 100 mA h ${\rm g}^{-1}$ at 25 mA ${\rm g}^{-1}$ for 52 and 53 respectively, likely due to the insulating effect of the alkyl chains that prevents efficient charge transfer. The use of arylene diimide polymers connected through the nitrogen atoms is a straightforward way to synthesize inexpensive cathode materials that can solve some of the capacity fading issues with small molecules, especially dissolution. However, the cycling stability still needs to be improved, and the low voltages of these materials are still a concern. Future work should focus on increasing the voltage through substitution of the aromatic rings and increasing cycling stability.

To determine the effect of block copolymer structure on the performance of arylene diimide lithium-ion battery cathodes, 54 and 55 were synthesized with varying poly(ethylene oxide) (PEO) block lengths and incorporated into binder-free, low carbon cathodes.⁶³ Although the pyromellitic compound 54 has a higher $C_{
m theor}$, the NDI 55 performs the best, with a 196 mA h $m g^{-1}$ $C_{\rm sp}$ at 0.1C and a 54% capacity retention after 100 cycles at 0.1C. Interestingly, it was found that better performance is achieved with longer PEO blocks due to an increase in ionic conductivity. These polymers may find use in devices such as thin film batteries

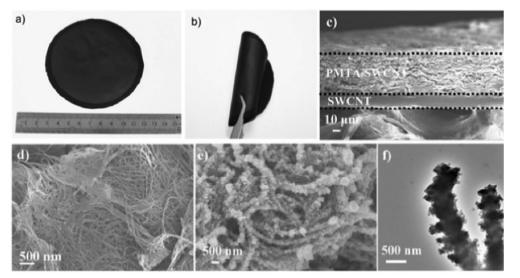


Fig. 9 (a and b) Photograph of hybrid 49/SWCNT film, scanning electron microscope image of (c) a cross-section of the hybrid film with a SWCNT current collector, (d) the top of the bare SWCNT film, and (e) the hybrid 49/SWCNT film. (f) Transmission electron microscope image of hybrid 49/SWCNT film. SWCNT film. (Reproduced from ref. 61, reprinted with permission, copyright 2015, Wiley-VCH)

due to their high ionic conductivity. However, the active material content is still low, and increasing the amount of redox active material while retaining ionic conductivity should be the focus of future work.

A PDI derivative polymerized with hydrazine, 56, was reported as a cathode material in an all organic sodium-ion battery using sodium terephthalate, 57, as the anode.⁶⁴ The cathode has a 126 mA h $\rm g^{-1}$ $C_{\rm sp}$ at 100 mA $\rm g^{-1}$ with two voltage plateaus at 2.45 and 1.86 V vs. Na/Na⁺. When used in the allorganic battery, the full cell has an initial $C_{\rm sp}$ of 73 mA h g⁻¹ with a 1.35 V open circuit voltage. This device has a relatively low open circuit voltage, but this could be further improved by using a different anode material.

Pendant polymers have become very popular in the field of organic radical electrodes, with extensive work performed by the Nishide group. 65 This has recently been extended towards the "rocking chair" style of metal-ion batteries. In an interesting example of this class of molecules, a dendronized polymer was synthesized with anthraquinone groups pendant to the dendrons (58).⁶⁶ Compound 58 exhibits an 84 mA h g^{-1} $C_{\rm sp}$ at 0.1C and a high capacity retention (\sim 90–95% after 100 cycles at 0.5C). This is the first example of a dendronized polymer for energy storage applications and, due to the large macromolecular nature, the cycling stability is high. The low usage of active material is an issue that may be caused by large polymer domains that are electrically isolated from the conductive pathway of carbon black particles. A dithiophenedione containing polymer, 59, was synthesized by the Schubert group and exhibits a 219 mA h g^{-1} $C_{\rm sp}$ at 1C and has a high rate capability, retaining 190 mA h g⁻¹ at 10C when used as a lithium-ion battery cathode.⁶⁷ Unfortunately, the capacity fading was significant, only 52% of the initial capacity is retained after 100 cycles at 1C. The polymer was insoluble in the electrolyte solution, ruling out dissolution as the capacity fading mechanism, but spectroelectrochemistry results point to side reactions as the main contributor to the degradation of performance. Although this polymer degrades rapidly in the lithiumcontaining electrolyte, its high capacity and rate capability may allow it to be used in other battery electrolytes where the redox chemistry is fully reversible. This will depend on the exact mechanism of chemical degradation, and if it can be prevented by using different salts or solvents. Schmidt and coworkers reported the synthesis and use of 60 as a lithium-ion battery cathode with a 258.5 mA h g^{-1} C_{theor} . 68 The polymer exhibits a two-step reduction process in solution, but in the composite electrode with the conductive carbon and binder the reduction process only has one step. Since the $C_{\rm sp}$ is $\sim 50\%$ of the $C_{\rm theor}$ (137 mA h g^{-1}), this suggests that each repeat unit accepts only one electron. The polymer retains 86% of the initial capacity after 100 cycles at 5C. Interestingly, when the polymer is crosslinked, the $C_{\rm sp}$ decreases but the cycling stability is improved. The performance of 60 changes from solution to the uncross-linked and cross-linked film. This indicates that there is room to improve this system. If conditions are found to improve the capacity and the cycle life of 60, it should become useful in some applications.

Recently, we have reported the first bio-derived pendant polymer cathode, 61, using a norbornene-based backbone with pendant flavin units.⁶⁹ When built into a device with a lithium anode, **61** has a 125 mA h g^{-1} C_{SD} at 0.1C and 77 mA h g^{-1} at 1C. The capacity degrades fairly quickly, with only 28.3% of the initial capacity after 200 cycles at 1C, but this is improved to 110% when cycled with a limited potential window. The increase in capacity upon cycling is due to an increased electrolyte penetration into the electrode. Degradation is caused by geometry changes in the repeating unit upon reduction (Fig. 10). This causes a the flavin redox units to become isolated from the conductive carbon as evidenced by the Raman, XPS, and FTIR spectra, and this also causes an increase in charge transfer resistance. Changing the connectivity to reduce this geometry change should increase stability and future work is focussed on addressing this issue, as well as rate capability.

3.1.3 Conjugated polymer cathodes. Conjugated polymers have been investigated for metal-ion batteries due to their inherent conductivity and redox activity. These properties allow them to be constructed into electrodes with high rate performance and low amounts of inactive fillers, such as carbon additives and binders. However, the $C_{\rm sp}$ is usually low due to the chargerepulsion from delocalized polarons and bipolarons on the backbone. In order to mitigate these problems, conjugated polymers with redox-active groups known to have rapid, reversible electrochemistry and localized charges are designed in order to reduce charge-repulsion.

Chloroanilic acid and dilithium chloranilate, 62 and 63 respectively, were examined as lithium-ion battery cathodes.⁷⁰ 62 has a 119 mA h g^{-1} $C_{\rm sp}$ at 50 mA g^{-1} with two voltage plateaus at 3.0 V and 2.0 V vs. Li/Li⁺, while 63 has a 193 mA h g⁻¹ $C_{\rm sp}$ with a sloping voltage plateau between 2.3 and 1.8 V. 63 also has a better cycling stability with \sim 75% capacity retention after 20 cycles due to the strong ionic interactions helping to prevent dissolution. When polymerized with sulfur, these oligomers exhibit 214 mA h g^{-1} and 247 mA h g^{-1} C_{sp} 's at 50 mA g^{-1} for **64** and 65 respectively. The lithiated derivative 65 exhibits a very high rate capability and cycling stability with a 124 mA h g^{-1} $C_{\rm sp}$ at a high rate of 10 000 mA ${
m g}^{-1}$ and a 90% capacity retention

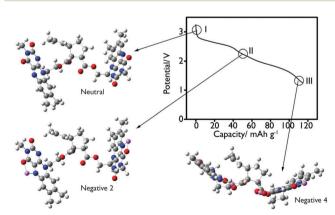


Fig. 10 Geometry changes in the repeating unit of 61 when discharging. These geometry changes are expected to be responsible for capacity fading. Adapted from ref. 69.

Review Article

Fig. 11 (a) Electronic configuration of anthraquinone, 66–68, calculated by DFT. (b) Charging/discharging and (c) cycling performance of the electrodes fabricated using anthraquinone and compounds 66–68. (d) Solubility of the charged and discharged electrodes in a 1 M LiTFSI DOL:DME 2:1 electrolyte. (Reproduced from ref. 23, reprinted with permission, copyright 2015, Wiley-VCH).

after 1500 cycles at 500 mA g⁻¹. This is in contrast to the nonlithiated derivative 64 that has a 47% capacity retention after 20 cycles at 50 mA g⁻¹. In a follow up study, the same authors polymerized different isomers of anthraquinone with either sulfur or by a condensation polymerization forming compounds 66-68.²³ The 1,4-isomer of the anthraquinone formed by the condensation polymerization, 68, performs the best with a 263 mA h g^{-1} $C_{\rm sp}$ at 0.2C and a 98.3% capacity retention after 100 cycles at 0.2C. They attribute the superior performance of 68 to highly reversible redox reactions and the insolubility of both the neutral and the reduced forms of the polymer (Fig. 11). Additionally, 66 can be used as a magnesiumion battery cathode. The polymer displays a 225 mA h g^{-1} $C_{\rm sp}$ in the first cycle at 50 mA g^{-1} with a 1.5 V to 0.5 V sloping voltage plateau vs. Mg/Mg²⁺. However, 66 suffers from poor cycling stability, with only \sim 22% capacity retention after 100 cycles. Song and coworkers also reported the synthesis of polybenzoquinonyl sulfide, 69, and its use as a lithium-ion battery cathode.⁷² Due to low amount of inactive mass in **69**, it has a high C_{theor} of 388 mA h g⁻¹ making it an attractive electrode material. The $C_{\rm sp}$ reaches 275 mA h g⁻¹ at 50 mA g⁻¹ and 198 mA h g⁻¹ at 5000 mA g⁻¹, with an 86% retention of the initial capacity after 1000 cycles at 500 mA g⁻¹ and a high CE of 99.5%. As a sodium-ion battery cathode, **69** has a 268 mA h g⁻¹ $C_{\rm sp}$ at 50 mA g⁻¹ and a 68% capacity retention after 100 cycles at 500 mA g⁻¹. This work shows that polymerization with sulfur is an attractive strategy to design high performance organic cathodes. These materials are currently the highest capacity conjugated polymers for metal-ion battery cathodes and are excellent examples of stable, high capacity battery materials. Obtaining polymers with higher molecular weight and high purity should improve performance and commercial applicability. Additionally, in order to gain insight into the development of organic sodium-ion batteries, the reasons for incompatibility with sodium-ion battery electrolytes should be resolved.

Donor-acceptor copolymers 70 and 71 have also been studied as ultrafast lithium-ion battery cathodes. 73 Although the C_{theor} of these polymer are low, 54.2 and 52.7 mA h g^{-1} for 70 and 71 respectively, the very high rate capabilities of 70 allows it to have a 42.8 mA h g^{-1} $C_{\rm sp}$ at 500C. Additionally, 70 has a 96% capacity retention after 3000 cycles at 10C. The authors found that when the polymer conjugation is interrupted with a saturated ethylene linker such as that in 71 (Fig. 12), the rate capability decreases. This work introduces the first use of donor-acceptor copolymers for use in lithium-ion battery electrodes. Although the stability and rate capability is excellent, the C_{sp} is relatively poor and could be improved if the solubilizing alkyl chains were removed. Arylene diimide-co-anthraguinone alternating copolymers were also studied for sodium-ion battery cathodes. 74 Surprisingly, the voltages were very similar for the pyromellitic (72) and the NDI (73) polymers. This is in contrast to other reports comparing different arylene cores, which suggests that the anthraquinone unit has more influence on the redox potentials. The NDI polymer 73 did, however, have a higher $C_{\rm sp}$ (179 mA h g⁻¹ at 50 mA g⁻¹) and also a slightly better capacity retention (95% after 150 cycles at 50 mA g⁻¹). The concept of polymerizing arylene diimides with other redox active groups is unique, and provides for materials with high capacities. However, the low redox potential of these materials need to be addressed.

Vlad and coworkers reported the polymerization of a polyanilinetype monomer with methoxy groups attached to the benzene ring, followed by deprotection to reveal the hydroquinone polymer 74, which displays quinone-like redox activity.75 The polymer's electron conduction pathway is along the polyaniline-type backbone while the redox activity is due to the quinone groups on the benzene ring (Fig. 13). The polymer exhibits a 270 mA h g^{-1} $C_{\rm sp}$ at 0.1C in the first cycle, however, it has poor cycling stability with only 7% retention after 5 cycles attributed to an irreversible keto-enol tautomerization. The concept of using a polyaniline backbone in a novel redox-active polymer is very interesting and could lead to high performance organic electrodes without conductive carbon additives. The stability of 74 could be improved through chemical modification to drive the equilibrium towards the keto form. The use of self-doped polymers provides a way to integrate positive charge-accepting polymers into the "rocking chair" style of metal-ion batteries.

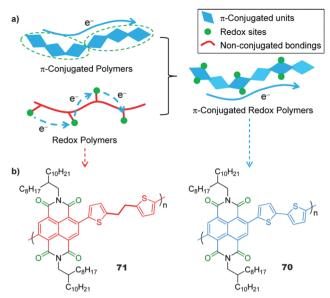


Fig. 12 (a) Illustration of the conduction pathways of π -conjugated polymers, redox polymers, and π -conjugated redox polymer. (b) Structure of **70** and **71** in relation to the above illustrations. (Reproduced from ref. 73, reprinted with permission, copyright 2015, American Chemical Society).

Fig. 13 Molecular structure of 74 showing the redox active groups and the electronic conduction pathway. (Reproduced from ref. 75, reprinted with permission from Royal Society of Chemistry).

A polyaniline polymer with phenyl sulfonate groups attached to the polyaniline nitrogen, 75, was used as a cation-exchanging organic cathode for sodium-ion batteries.76 The cathode has a very high redox potential, with a sloping voltage plateau between 3.3 and 3.6 V vs. Na/Na⁺, and a 100 mA h g⁻¹ $C_{\rm sp}$ at 50 mA g^{-1} . The capacity retention is 72% after 100 cycles at 50 mA g⁻¹. In an effort to improve upon this performance, sulfonated polyaniline 76 was synthesized.⁷⁷ Here, the sodium ions are ionically bonded to the sulfonate groups when discharged. Upon charging, the sodium ions migrate out of the electrode and charge on the polyaniline backbone is compensated by the sulfonate groups (Fig. 14). This polymer has an improved $C_{\rm sp}$ of 133 mA h g⁻¹ with a similar voltage as 75. The capacity retention is also greatly improved to 96.7% after 200 cycles at 100 mA g^{-1} . The use of self-doped polymers is an excellent strategy to attain high voltages. However the use of polymers that have highly delocalized polarons and require heavy sulfate groups limits the $C_{\rm sp}$.

Conjugated polymers have also been investigated for multivalent metal-ion battery cathodes. Polypyrrole, 77, and polythiophene, 78, were investigated for aluminium-ion battery cathodes. 78 Used in AlCl3 and 1-ethyl-3-methylimidazolium

SO₃Na
$$+ 2n \text{ Na}^{+}$$

$$+ 2n \text{ e}^{-}$$

$$+ 2n \text{ SO}_{3}$$

$$+ 2n \text{ Na}^{+}$$

$$+ 2n \text{ e}^{-}$$

$$+ 2n \text{ SO}_{3}$$

$$+ 2n \text{ Na}^{+}$$

$$+ 2n \text{ e}^{-}$$

$$+ 2n \text{ SO}_{3}$$

Fig. 14 The sodium insertion mechanism of the self-doped polymer 76. Adapted from ref. 77.

chloride electrolyte, a 'rocking-chair' mechanism can occur by reducing chloroaluminate ions at the anode to form aluminium metal and using the chloroaluminate ions to dope the polymers when they are positively charged. At 0.2C, 77 has a 50 mA h g^{-1} $C_{\rm sp}$ and 78 has an 80 mA h g $^{-1}$ $C_{\rm sp}$ with sloping voltage plateaus between 0.6 to 1.8 V and 1.1 to 1.9 V vs. Al/Al³⁺, respectively. A bio-derived melanin polymer, 79, with a high amount of redox-active carbonyl groups, was investigated as a cathode material for magnesium-ion batteries.⁷⁹ This polymer displays $a \sim 60 \text{ mA h g}^{-1} C_{sp} \text{ at } 0.1 \text{ A g}^{-1} \text{ and } \sim 15 \text{ mA h g}^{-1} \text{ at } 5.0 \text{ A g}^{-1}$ with a high cycling stability (98-99.5% retention after 50 cycles at 0.1 A g^{-1}). While the development of multivalent metalion batteries is still in its early stages, and the performance of these materials are poor compared to lithium- and sodiumion batteries, these studies represent important advances in the field.

3.1.4 Porous aromatic cathodes. Porous aromatic frameworks are also an attractive class of materials for energy storage. They allow ion diffusion throughout the electrode due to their porosity, are completely insoluble, and can have redox active linkers and/or vertices allowing them to have high C_{theor} 's. Additionally, they can be designed to have a conjugated structure to increase conductivity. A hexaazatrinaphthalene framework, 80, was reported as a cathode material for lithiumion batteries. 80 This material exhibits a 147 mA h g^{-1} C_{SD} at 100 mA g⁻¹, with a sloping voltage plateau between 4.0 and 1.5 V vs. Li/Li⁺. The cycling stability is reasonable, with a 91 mA h g^{-1} capacity retention after 50 cycles at 100 mA g^{-1} . The large change in voltage of over 1.25 V while discharging is of concern if this material is to be used as a battery electrode, where constant voltage plateaus are needed.

A comparative study was carried out on the application of arylene diimide frameworks for lithium-ion battery cathodes as well as for gas storage.81 When varying the arylene core from pyromellitic (81) to NDI (82) and PDI (83), a noticeable trend in C_{sp} is not observed and the voltage remains relatively constant at $\sim 2.35 \text{ V} \text{ vs. Li/Li}^{+}$. The capacity retention, however, increases when increasing the size of the aromatic core, with 83 having a 74.1% capacity retention after 65 cycles at 25 mA g⁻¹. The introduction of carbon nanotubes (CNTs) into NDI-based framework, 84, was shown to increase the performance compared to materials synthesized without CNTs.82 The material

has a 69 mA h g^{-1} $C_{\rm sp}$ at 2.4C, 81% of $C_{\rm theor}$, and incredible stability with 100% capacity retention after 700 cycles at 2.4C. The low $C_{\rm sp}$ and low voltage means that these materials require further improvement. The introduction of carbon additives in situ increases performance by forming well-dispersed conductive pathways. This strategy could be one solution to increase the active material content in organic electrodes and should be explored with high capacity materials.

DeBlase and coworkers synthesized a β-ketoenamine-linked NDI framework, 85, that operates in a wide variety of electrolytes for electrochemical energy storage.83 This work demonstrates the versatility of porous aromatic frameworks in energy storage with 100, 120, 95, and 110 mA h g^{-1} C_{sp} 's for magnesium, lithium, potassium and tetrabutyl ammonium electrolytes respectively. The redox potentials shift depending on the electrolyte, with the highest redox potential for the magnesium salts and the lowest being for the tetrabutyl ammonium salts due to the differences in coordination energy with the reduced framework (Fig. 15). The use of arylene diimide frameworks reduces solubility and creates well-defined pores to enhance ionic conductivity. These materials still require research to increase the $C_{\rm sp}$ and the voltage in order to compete with other classes of materials.

3.1.5 Small molecule anodes. Just as small carbonylcontaining molecules can be used as cathodes in metal-ion batteries, they can also be used as anode materials. Many of the same strategies are used to design these materials, but in a complementary fashion. For example, instead of introducing EWGs or heteroatoms that have a greater electronegativity to raise the reduction potential in cathodes, EDGs are used to lower the reduction potential of anode materials to create a large operating voltage in a full device. Similar to cathodes, the work performed on organic anodes also looks to increase capacity and increase cycling stability.

There have been a number of studies on terephthalates for use in metal-ion batteries due to their high abundance,

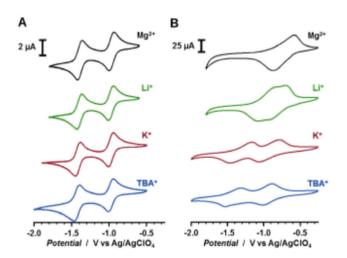


Fig. 15 Changes in redox potential for 85 with different electrolytes in (A) solution and (B) solid state. (Reproduced from ref. 83, reprinted with permission, copyright 2015, Wiley-VCH)

simplicity, and the redox activity of the carboxylate groups ($\sim 1.2 \text{ V}$ and 0.01 V vs. Li/Li⁺). Lithium terephthalate (86) has been heavily studied as a lithium-ion battery anode. In an improvement of previous work on 86, Zhang and coworkers synthesized porous microspheres consisting of 86 nanoparticles via a spray drying method, followed by coating them in an N-doped carbon layer to improve the electronic conductivity and diffusion of lithium ions. 84 The goal of this study was to improve the cycling stability and rate capability of the resultant electrode. The $C_{\rm sp}$ reaches 259 mA h ${\rm g}^{-1}$ at 0.05C and 121 mA h g^{-1} at 1C. The capacity retention after 50 cycles at 0.5C is 150 mA h g⁻¹. This value is an improvement upon the electrode fabricated by standard electrode processing and formulations. This work shows that changes in processing methods can result in large changes in performance. Although more work needs to be done to improve the rate capabilities, optimizing electrode fabrication and formulation offers an alternative and complementary way to improve performance beyond chemical modification.

Investigating excess capacity in conjugated carboxylates, Lee and coworkers studied compounds 86, 87, and 88 at voltages below 0.7 V vs. Li/Li⁺.85 This follows that of others who report the excess capacity obtained in some conjugated systems. 86 In 86, they found that when they discharged the electrode to 0 V, there is a reduction plateau at 0.81 V and another sloping voltage plateau from 0.8 V to 0.0 V that gives a 522 mA h g⁻¹ $C_{\rm sp}$ after 15 cycles at 30 mA g^{-1} . This is much higher than the C_{theor} (302 mA h g^{-1}) based on the insertion of one lithium ion per carboxylate group. When they performed the same cycling experiments with the linear compound 87, they did not observe excess capacity. However, with the thiophene derivative 88, the $C_{\rm sp}$ is 850 mA h g⁻¹. Through a combination of X-ray, solidstate ¹³C NMR, and isotope labelling, they were able to determine that the extra capacity is due to the insertion of lithium ions into the internal alkene of the cyclic compounds. This excess capacity is not observed with the linear compound, likely because it causes a break in the conjugation of the structure (Fig. 16). This 'superlithiation' has also recently been demonstrated in dilithium benzenedipropiolate, 89.87 This material exhibits the highest $C_{\rm sp}$ for a lithium carboxylate (1363 mA h g⁻¹), with 11.5 lithium ions inserted per molecule. Using DFT, the authors determined that lithiation occurs at the carbonyls first as expected, followed by the triple bonds, and finally the aromatic rings. 'Superlithiated' compounds open up a new strategy to design organic anodes where the carboxylate groups are not the sole contributors to the redox-activity. However, this mechanism of charge storage is rate limited. The long sloping discharge plateau for most of the 'superlithiated' compounds could impose limits on practical use. Further research into these compounds could prove to be fruitful.

Inspired by work suggesting that extension of the electronic conjugation between carboxylates can increase the rate capability of an organic electrode, Fédèle and coworkers studied 2,6-naphthalene dicarboxylate, 90, as an anode material for lithium-ion batteries.88 The morphology and homogeneity of the electrode is much better when it is fabricated by a freeze

Fig. 16 Mechanism of extra capacity in conjugated carboxylates exemplified by 86. (Reproduced from ref. 85, reprinted with permission, copyright 2014, American Chemical Society).

drying technique than ball milling. The electrode has a 200 mA h g^{-1} $C_{\rm sp}$ at 0.1C and 176 mA h g^{-1} at 1C, retaining 115 mA h g⁻¹ after 50 cycles at 1C. The extended conjugation of the naphthalene core provides higher rate capabilities compared to that of 86. By preparing highly crystalline 90, the electrode behaves as an insertion metal-organic framework (iMOF).89 This iMOF has a short distance between aromatic rings, allowing for efficient electron conduction. Also, favourable crystal packing allows for high lithium ion conduction throughout the crystal (Fig. 17). The iMOF of 90 has a 213 mA h g^{-1} $C_{\rm sp}$ at 0.1C and 100% capacity retention after 10 cycles at 0.1C. Additionally, due to its reduction potential at 0.8 V vs. Li/Li⁺, 90 can be cast on an aluminium foil current collector allowing 90 to operate in a bipolar electrode. 90 Coupled with a LiNi_{0.5}Mn_{1.5}O₄ cathode, 90 exhibits a voltage of 8 V in a stacked cell using a bipolar electrode. This work highlights the ability to use

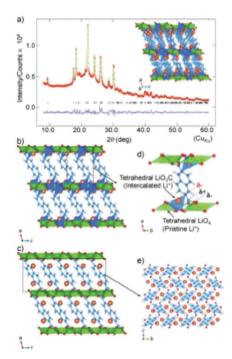


Fig. 17 (a) Rietveld refinement for lithium-intercalated 90; the experimental diffraction pattern, the calculated diffraction pattern and the difference (red line, green solid line and pink solid line respectively). (b and c) The structure of the lithium-intercalated 90 in two proposed models. (d and e) The coordination geometry of the lithium-intercalated state of 90 of the two corresponding models depicted in (b) and (c) respectively. (Reproduced from ref. 90, reprinted with permission, copyright 2014, Wiley-VCH).

organic electrodes to make high voltage devices using less inactive material for the cell components compared to current lithium-ion battery anodes. Additionally, this shows that compounds with favourable crystal structures can allow high ionic and electronic conductivity. However, more cycling experiments should be performed in order to prove that the cycling stability is high. In an effort to extend the aromatic core of organic carboxylate anodes to achieve even higher rate capabilities, a perylene tetracarboxylate, 91, was synthesized and tested as a lithium-ion battery anode. 91 This compound achieves \sim 95% of its C_{theor} at 1.25C with a 222 mA h g^{-1} $C_{\rm sp}$. The authors also demonstrate that 91 retains 125 mA h g⁻¹ after 100 cycles at 1.25C, although they note that the cycling stability increases when a much deeper cycling is used. Although the authors succeed at increasing the rate capabilities of the electrode by using a larger aromatic core, they do so at the expense of the cycling stability, and this is an important area for future improvement.

The need for anode materials for sodium-ion batteries is even greater than that for lithium-ion batteries because sodium ions typically cannot insert into the commonly used anode, graphite, like lithium ions. However, some recent work has shown that under certain conditions, insertion is possible. 92-94 Wang and coworkers demonstrated that 92 can be used as an anode material in sodium-ion batteries. 43 At higher potentials and at a different oxidation state (compound 25) this compound can also function as the cathode in order to make symmetric, all-organic sodiumion batteries. With an oxidation potential of 0.40 V vs. Na/Na+, 92 has a 207 mA h g^{-1} C_{sp} at 0.1C and decreases to 117 mA h g^{-1} at 5C. Additionally, the compound is very stable, with an 89% capacity retention after 100 cycles. The exceptional performance of this material and its chemical simplicity make 92 one of the most promising anode materials for sodium-ion battery anodes.

Croconic acid, 13, has also been used as a sodium-ion battery anode. 95 The best performance is achieved by preparing graphene oxide (GO) covered 13 by spray pyrolysis to prevent particle pulverization. A 293 mA h g^{-1} C_{sp} is observed at 20 mA g^{-1} with ~40% capacity retention after 100 cycles. The high $C_{\rm sp}$ of this material is attractive for sodium-ion battery anodes but the rapid capacity fading and the complex electrochemical profile over a wide potential range are concerns. Capacity fading could be improved by optimizing the particle size and/or nanostructuring, varying the GO content, and spray pyrolysis conditions. The complex electrochemical profile, however, is a harder issue to solve. Biphenyl dicarboxylate, 93, can also be used as a sodium-ion battery anode.96 The compound has a 187 mA h g^{-1} C_{theor} while the C_{sp} exceeds this at 0.1C when cycled at 30 °C. It has a high rate capability, retaining 100 mA h g^{-1} at 20C and also a very high stability with \sim 100% capacity retention after 150 cycles at 0.1C. The compound needs to be fully deprotonated to be stable when cycling, likely because the protonated form reacts with the electrolyte at low potentials. The well-defined, low-potential voltage plateau, along with high rate capability, high stability, and $C_{\rm sp}$ give this material advantages as a sodium-ion battery anode.

The sodiated salt of benzene diacrylate, 94, was also reported as an anode material for sodium-ion batteries. 97 The compound

exhibits a 177.7 mA h $\rm g^{-1}$ $C_{\rm sp}$ at 0.025C with a 91% CE, but decreases to \sim 40 mA h $\rm g^{-1}$ after 40 cycles. The authors suggest that the capacity fading is due to dissolution of the active material in the electrolyte or a decomposition reaction. Interestingly, the lithiated analog of 94 does not suffer from capacity fading. This is likely because lithium salts form a polymeric network, which leads to less dissolution. Changing the counterion from bis(fluorosulfonyl)imide (FSI) for the sodium salt compared to the bis(trifluoromethane)sulfonamide (TFSI) for the lithium salt may result in a different SEI and/or electrochemical degradation products. It is important to perform comparisons between different compounds using as similar conditions as possible in order to rule out any effects not related to the structure.

The quinone derivative **95** was also reported to operate as a sodium-ion anode. ⁹⁸ The compound has a 265 mA h g⁻¹ $C_{\rm sp}$ at 0.1C and also has a good rate capability, retaining 159 mA h g⁻¹ at 5C. **95** has a relatively high potential for anode materials, with anodic peaks at 1.59 V and 1.28 V vs. Na/Na⁺, and has good stability with 81% capacity retention after 300 cycles. Although the high $C_{\rm sp}$, good rate capability, and stability make this material attractive, the relatively high reduction potential will result in a very low voltage if paired with sodium-ion battery cathodes. For example, a maximum voltage of ~2.3 V will result if **95** is paired with the highest voltage sodium-ion battery cathode reported in this review (compound **75**).

Biomolecules can also be used for sodium-ion battery anodes. Juglone, 96, is a promising high capacity anode material. ⁹⁹ The $C_{\rm sp}$ of 96 reaches 398 mA h g⁻¹ at 0.05 A g⁻¹, which is higher than the $C_{\rm theor}$ (290 mA h g⁻¹), although the authors attribute the excess capacity to the contribution from reduced GO from the electrode formulation. The anodic peak for this compound occurs at 1.5 V νs . Na/Na⁺ and it retains 69.5% of its initial capacity after 300 cycles at 0.1 A g⁻¹. The large change in voltage over discharge and capacity retention are concerns for this material, but the investigation of biomolecules for battery materials remains important for low cost, sustainable batteries.

In an effort to examine the effect of extended π conjugation on the performance of sodium-ion battery anodes, a comparative study between 97 and 57 was performed. 100 The authors found that 97 exhibits a 260 mA h $\rm g^{-1}$ $\it C_{\rm sp}$ at 50 mA $\rm g^{-1}$ and 72 mA h $\rm g^{-1}$ at 10 A $\rm g^{-1}$ compared to 57 which has a 192 mA h $\rm g^{-1}$ $C_{\rm sp}$ at 50 mA $\rm g^{-1}$ and 22 mA h $\rm g^{-1}$ at 10 A $\rm g^{-1}$. This work highlights the importance of extended π conjugation on charge transport, demonstrating that enhanced intermolecular interactions and packing facilitate sodium-ion diffusion in compound 97. In a separate study to improve the performance of 57, nanosheets were synthesized that provide a 248 mA h g^{-1} $C_{\rm sp}$ at 25 mA ${\rm g}^{-1}$ and 59 mA h ${\rm g}^{-1}$ at 1250 mA ${\rm g}^{-1}.^{101}$ This is greatly improved compared to the electrodes prepared from the bulk material. 57 was also reported as an anode for an all-organic sodium-ion battery using 56 as the cathode.⁶⁴ The anode provides a 180 mA h $\rm g^{-1}$ $C_{\rm sp}$ at 50 mA $\rm g^{-1}$ with a reduction potential of ~0.25 V vs. Na/Na⁺. Organic dicarboxylates are important sodium-ion battery anodes because they have high electrochemical activity at low potentials, high $C_{\rm sp}$'s,

and moderate rate capability and cycling stability. For the most part, the $C_{\rm theor}$ can be attained for these compounds. The cycling stability and rate capability could be further improved by nanostructuring, coating with conductive materials, and optimizing electrode formulation and fabrication.

The sodium salt of NDI, 98, can also be used as an aqueous sodium-ion battery anode because its reduction potential occurs in the operating potential of aqueous electrolytes. 102 98 provides a 62 mA h g^{-1} $C_{\rm sp}$ at 6C and has high rate capability with a 40 mA h g^{-1} C_{sp} at 24C. The device with a Prussian blue analog as the cathode has a 1.1 V operating potential. The reduction potential of 98 is close to the water reduction potential, so this material is uniquely suited for an aqueous sodium-ion battery anode. Improvements in material structure to attain higher $C_{\rm sp}$'s need to be considered in order to make aqueous batteries viable. A sodium salt of pyromellitic diimide, 99, was also used as a sodium-ion battery anode. 103 With anodic peaks at 1.6 and 1.2 V vs. Na/Na⁺, it delivers a 128.9 mA h g⁻¹ $C_{\rm sp}$ at 0.025C. However, due to irreversible side reactions, it only retains 70% of its initial capacity after 100 cycles at 0.025C. This material has obstacles that need to be overcome before it can be relevant for a sodium-ion battery, such as its cycling stability, and its relatively high reduction potential. However, 99 may prove to be useful in an aqueous device, much like compound 98.

Perylene dianhydride, 37, can also be used as an anode material for sodium-ion batteries. 104 The compound exhibits a 361 mA h g^{-1} C_{sp} when taking into account the contribution from the conductive carbon additive. This is much higher than the $C_{\rm theor}$, 273 mA h g⁻¹, which suggests that another mechanism is contributing to the increased capacity of the compound. The authors conduct additional experiments to prove that the addition of sodium ions across the unsaturated double bonds of the aromatic core, a mechanism suggested for lithium ions in a number of different aromatic anode materials, does not occur. 86,105 The authors did not observe an increase in capacity with the size of the aromatic cores. They therefore conclude that the extra capacity is due to the formation of a SEI and the decomposition of the electrolyte when reducing the compound. This is supported by the $C_{\rm sp}$ stabilizing to 250.5 mA h ${\rm g}^{-1}$ after 140 cycles at 25 mA g⁻¹. They also study 100, which has a 350.6 mA h g^{-1} $C_{\rm sp}$ in the first cycle, but decreases to 131.1 mA h g^{-1} after 120 cycles at 25 mA g^{-1} . Although 37 does not undergo 'supersodiation', it still has good performance in terms of voltage and $C_{\rm sp}$. 37 is a prime candidate for high performance sodium-ion battery anodes if the cycling stability issues are alleviated.

Oligomeric-Schiff bases have also been examined as anode materials for sodium-ion batteries. By examining the different connectivities and lengths of compounds **101** to **104** in sodiumion batteries and by DFT, the authors find that the redox activity comes from coplanar Hückel groups, giving high $C_{\rm sp}$'s for **101** and **104** above 250 mA h g⁻¹ at 0.1C. Additionally, the sodium salt compounds have much better performance due to reduced hydrogen bonding between units allowing for higher ionic conductivity. The simplicity and high $C_{\rm sp}$ of these materials make them promising sodium-ion battery anodes. This work

provides a solid foundation upon which the further development of Schiff base anodes can be built. However, more detailed electrochemical characterization is required in order to fully judge their applicability in sodium-ion batteries.

3.1.6 Non-conjugated polymer anodes. The construction of aqueous, rechargeable lithium and sodium-ion batteries have also been investigated using non-conjugated polymer anodes. A recent example is NDI-based polymer, 105, used as the anode in both an aqueous lithium- and sodium-ion battery. 107 In a lithium electrolyte, 105 has a 160 mA h g^{-1} C_{sp} at 100 mA g^{-1} . Used with a LiCoO₂ cathode, it delivers a 71 mA h g^{-1} C_{sp} with an operating potential of 1.12 V. With a sodium electrolyte, the $C_{\rm sp}$ is 165 mA h g⁻¹, and in a full device with NaVPO₄ as the cathode, the $C_{\rm sp}$ is 40 mA h g⁻¹. The polymeric nature of 105 undoubtedly aids in the cycling stability by preventing dissolution. The aqueous lithium- and sodium-ion battery performance using this material is good, especially when taking into account the device voltages. Additionally, NDI polymer 50 was also used as an anode for aqueous lithium-ion batteries. 108 The anode was stable to overcharging in aqueous electrolytes, where the O2 gas generated upon overcharging can convert the reduced anode back to neutral polyimide. 50 was also used as a sodium-ion battery anode in an organic electrolyte. 109 The polymer displays a 150 mA h g⁻¹ $C_{\rm sp}$ at 70 mA g⁻¹ and has a high stability, retaining $\sim 95\%$ of its $C_{\rm sp}$ after 500 cycles. The use of **50** as an anode material in an aqueous system has advantages due to its redox potential. In particular, it can solve problems associated with overcharging by taking advantage of evolved oxygen in the electrolyte. However, due to the relatively high potential compared to Na/Na⁺, 50 does not offer advantages when used as an anode in an organic electrolyte.

Biopolymers are also useful for lithium and sodium-ion battery anodes. Humic acid, 106, can function as both a lithium-ion and sodium-ion battery anode, providing a 484 mA h g⁻¹ and 208.3 mA h $\rm g^{-1}$ $C_{\rm sp}$ respectively in an organic electrolyte. 110 The capacity retention is 70% and 80% of the initial capacity after 200 cycles at 40 mA g⁻¹ respectively for lithium and sodium-ion batteries. This is an interesting example of using a relatively undefined biopolymer as an energy storage electrode. The performance metrics are very good, especially considering the 85% active material loading. Further investigation into these types of biopolymers is expected to yield very promising candidates for electrode materials. In general, non-conjugated polymers are used less often as anode materials for metal-ion batteries. This is because the backbone is susceptible to decomposition at low voltages and therefore they are mostly used as aqueous battery anodes making 106 a very interesting compound.

Conjugated polymer anodes. Conjugated polymer 3.1.7 anodes have been used for metal-ion batteries with mixed success. Polypyridine, 107, has been proposed as a lithiumion battery anode.111 With a broad reduction between 2.0 and 1.2 V vs. Li/Li⁺, the $C_{\rm sp}$ reaches 2 mA h ${\rm g}^{-1}$ at 0.05C. Although this material exhibits a low capacity, it has a capacity retention of 98% after 50 cycles and the authors suggest that adding redox-active pendant groups could improve the performance.

This could prove useful as a redox-active binder and/or a conductive additive for electrode materials with a high capacity. A conjugated microporous polymer, 108, was investigated for both sodium and lithium-ion battery anodes. 112 When used as a lithium-ion battery anode, it exhibits a 1042 mA h g^{-1} C_{sp} at 20 mA g⁻¹ with a sloping voltage plateau between 1.0 V and 0.0 V vs. Li/Li⁺. As a sodium-ion battery anode, it has a 145 mA h g^{-1} C_{sp} at 20 mA g^{-1} . The high capacity of 108 in a lithium-containing electrolyte is interesting and further investigation may show that 108 undergoes 'superlithiation' similar to previously discussed compounds. This is supported by the much lower capacity observed in a sodium-containing electrolyte. The authors postulate that the differences between the performance of 108 in a lithium- versus sodium-ion battery are attributed to the difference in thermodynamics and larger ionic radius of sodium compared to lithium, which led to sluggish kinetics.

Ladder polymers have recently become of interest for lithium-ion battery anodes. Compound 109 was found to have a 1442 mA h g⁻¹ $C_{\rm sp}$ at 0.05C between 1.0 V and 0.0 V vs. Li/Li^{+.105} The authors suggest the mechanism of charge storage is the insertion of one lithium ion per atom in the structure of the compound (i.e. 'superlithiation'). In the same report, 110 was found to operate by the same insertion mechanism and provide a 1416 mA h g^{-1} $C_{\rm sp}$ at 0.1C. In a similar report by the same authors, 111 was proposed to operate by the same lithium insertion mechanism and was found to provide a 1550 mA h g^{-1} $C_{\rm sp}$ after 100 cycles with a sloping profile between 1.5 V and 0 V vs. Li/Li⁺. ¹¹³ These are some of the first reports of 'superlithiation' in organic materials and of ladder-type polymers. These reactions have slow kinetics and therefore could find more in use in batteries that operate at elevated temperatures. Additionally, these materials also suffer from a large change in voltage over discharge. However, their high capacities make them useful as lithium-ion battery anodes.

Polymeric Schiff bases were also investigated for use as sodiumion anode materials. 114 A systematic study on the variation of both backbone and substituents was conducted on compounds 112 to 117. Increasing the length in the non-conjugated spacer results in poor electrochemical performance, and inverting the Schiff base in 112 leads to very little electrochemical activity. The best performing polymer, 114, has a 180 mA h g^{-1} C_{sp} at 0.1C with 100% retention after 25 cycles at 0.1C. The use of polymeric Schiff bases for sodium-ion battery anodes is promising. While more work is needed to achieve the C_{theor} , the design principles outlined in this work, along with other work from the same group on oligomeric Schiff bases, is expected to aid in the further development of these materials.

3.2 Metal-sulfur batteries

There has been a great deal of interest in metal-sulfur batteries in the research community due to their high theoretical energy density, making them attractive candidates for replacing lithiumion batteries. The main focus is improving sulfur cathodes, specifically increasing the usage of sulfur to attain the C_{theor} and decreasing polysulfide dissolution. Metal-sulfur cathodes have the same requirement as metal-ion batteries: the anode must contain metal ions in order for the system to function.

To improve active material usage, organic materials have been used as redox shuttles to direct the growth of lithium sulfide deposits and facilitate charge transport between sulfur and the current collector in both lithium-sulfur batteries and dissolved polysulfide batteries. 115,116 The use of pyrite (FeS₂) as a cathode additive sequesters lithium polysulfides via S-S covalent bonds, thereby increasing the cycling stability. 117 Since these materials are not used to store the charge, this is beyond the scope of this review.

Organic materials can be incorporated into the sulfur cathode in an effort to improve conductivity, increase active material usage, and prevent dissolution. This was first studied in the seminal report by Chung and coworkers has increased interest in polymerizing sulfur with unsaturated organic compounds. 118 Heating molten sulfur with diisopropenylbenzene leads to the formation of a highly cross-linked polymer network 118 (Fig. 18). At a current of 0.1C, 118 displays a 1100 mA h g^{-1} C_{sp} on the first cycle and, importantly, retains 74.8% capacity after 100 cycles. In a later publication, the same group improved the $C_{\rm sp}$ to 1225 mA h g⁻¹ at 0.1C.¹¹⁹ The capacity fading improves on prior work, and polymerization with unsaturated organic molecules is a promising alternative compared to encapsulation with conductive carbon. The ability to mould the electrode and form free-standing films is an opportunity to conform to different form factors for a range of battery architectures. Following a similar procedure, allyl terminated poly(3hexylthiophene) (P3HT) was heated with molten sulfur to form 119 in order to improve the conductivity of the electrode. 120 The $C_{\rm sp}$ is 1212 mA h g⁻¹ at 0.5C and decreases to 739 mA h g⁻¹ at 1C. The capacity retention was similar to the reports of 118, retaining 799 mA h g⁻¹ after 100 cycles. The advantage of 119 over 118 is that the use of a conjugated polymer allows the material to form a microstructure due to the phase separation of the P3HT and the sulfur domains, and the semiconducting P3HT phase can transport charge into the sulfur domains. In another report, poly(acrylonitrile) was ball milled with sulfur followed by a heating step to form 120 which can be used as a

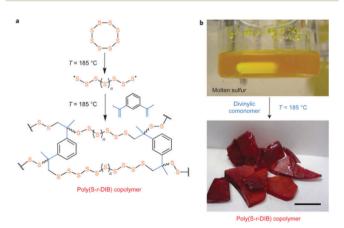


Fig. 18 (a) Synthesis of 118 by a melt polymerization of sulfur and diisopropenylbenzene. (b) Images of the molten sulfur and resultant 118 after polymerization. (Reproduced from ref. 118, reprinted with permission, copyright 2013, Nature Publishing Group)

lithium-sulfur cathode. 121 The material has an \sim 9 mA h cm⁻² areal capacity at 4.2 mA cm⁻² and retains 73.3% of its capacity after 90 cycles at 0.42 mA cm⁻² for charging and 4.2 mA cm⁻² for discharging. It should be noted that to prevent polysulfide shuttling, the investigators coated the separator in polydopamine and added 0.05 M CsNO₃ to the electrolyte to prevent lithium dendrites. It is expected that the use of organic compounds for metal-sulfur batteries will increase due to the groundwork being laid by polymerizing sulfur with unsaturated organic compounds. 118 However, the introduction of a commercially viable metal-sulfur battery is expected to result from a combination of strategies to encapsulate polysulfides, prevent dissolution and shuttling, and increase conductivity of the cathode.

3.3 Metal-air batteries

Metal-air batteries are a promising new class of batteries that use an oxygen cathode. The oxygen cathode is usually a conductive carbon support with an oxygen reduction/oxidation catalyst. It is likely that only the anode can be an organic material since the generation of superoxides and peroxides at the cathode would likely deteriorate organic compounds. With metal-air batteries, the anode needs to be in the reduced state to contain metal ions in order for the system to function, similar to metal-ion and metal-sulfur batteries.

The first example of an organic metal-air battery was a poly(vinylanthraquinone), 121, designed as an aqueous sodium-air battery anode. 122 121 was prepared as a thin film with a thickness of 30 nm and has a 214 mA h g^{-1} C_{sp} at current rates of 15 to 150C. The device had an operating voltage of 0.63 V, and maintained \sim 70% of its capacity after 500 cycles at 15 A g^{-1} . The use of a norbornene-based polymer with pendant anthraquinone units, 122, has also been demonstrated. 123 A 50 nm thick film of the polymer exhibited a 210 mA h g⁻¹ $C_{\rm sp}$ at current rates of 1 to 600C. The electrode is stable with respect to cycling, retaining 95% of its capacity after 500 cycles. When used in a full device, the operating voltage was 0.68 V. Although the $C_{\rm sp}$, cycling stability and rate capability is very high in both 121 and 122, the films are very thin. Thicker films will be required for metal-air batteries, and the increased thickness may have a dramatic effect on performance.

Dual-ion batteries

Dual-ion batteries rely on the diffusion of both anions and cations in the electrolyte to balance charge at the cathode and anode respectively. This requires a relatively large amount of electrolyte compared to metal-ion batteries because the ions are not replenished by a 'rocking-chair' type mechanism. Overall, this increases the mass of the device, decreasing the $C_{\rm sp}$ of a full cell. However, the use of a positive charge-accepting cathode does have advantages. Dual-ion batteries do not require one electrode to contain metal ions. The electrodes can both be in the uncharged state and assembled without pretreatment steps, such as electrochemical doping. They also are able to be paired with a diverse set of electrode materials. Additionally, these cathodes operate at high voltages, achieving device voltages of over 3.5 V when an alkali metal is used as

the anode. Much work has been carried out on radical-type polymers, especially the use of 2,2,6,6-tetramethylpiperdinyloxyl (TEMPO) as the redox-active unit. 65,124-126 While we acknowledge the importance of this work in the field of organic energy storage devices, we will focus on recent examples of materials for dual-ion batteries.

3.4.1 Small molecule cathodes. Tetrathiafulvalene derivative 123 was used a cathode material for dual-ion batteries with lithium as the anode. 127 This compound has a high $C_{\rm sp}$ of 196 mA h g⁻¹ at 0.5C, high rate capabilities, and a redox potential between 3 V and 4 V vs. Li/Li⁺. The cycling stability is modest, with $\sim 75\%$ retention after 30 cycles at 0.2C charging and 0.5C discharging rate. This material offers several advantages because of its performance, but the cycling stability should be improved. The 90° twist that is associated with charging could contribute to capacity fading by disrupting crystal structure, dissolution, and/or isolating the redox units. The use of an antiaromatic porphyrinoid, 124, as the anode and the cathode material in a symmetric dual-ion battery has also been demonstrated. 128 Since the neutral compound is antiaromatic, it can accept or give up two electrons to regain aromaticity, allowing it to operate over a large voltage range (Fig. 19). The cathode exhibits a 200 mA h g^{-1} C_{sp} using lithium as the anode and has a sloping voltage plateau between 4.25 V and 1.0 V vs. Li/Li⁺. The compound also has high stability in a symmetric allorganic battery, retaining 90% of the initial capacity after 100 cycles. Although this battery has a high voltage and stability, the widely spaced redox events manifest into a long, sloping discharge profile that does not have obvious plateaus. Chemical modification to the norcorrole ring structure could provide this class of compounds with redox chemistry that is more like a traditional battery.

14
$$\pi$$
 aromatic

Ni Nes

Ni Nes

16 π antiaromatic

18 π aromatic

Mes

Ni Nes

18 π aromatic

18 π aromatic

Fig. 19 The redox mechanism of compound 124. The bold lines indicate the pathway of conjugation that gives aromaticity or antiaromaticity Adapted from ref. 128

3.4.2 Non-conjugated polymer cathodes. Using a poly(3,4ethylenedioxythiophene) poly(styrenesulfonate) (PEDOT:PSS) binder, 125 was used as a non-conjugated polymer cathode for dual-ion batteries. 129 With lithium as the anode, 125 has a 99.4 mA h g^{-1} $C_{\rm sp}$ at 1C and 79.5 mA h g^{-1} at 100C. Due to the high conductivity of the binder which is entangled with 125 (Fig. 20), electron transport is facilitated throughout the electrode. This conductive pathway allows it to have a high rate capability and also a high stability with $\sim 100\%$ retention after 100 cycles at 10C. This work shows that the use of conductive binders for organic cathodes is an effective strategy towards high performance dual-ion batteries, and this strategy is not limited to 125. A polymeric tetrathiafulvalene derivative, 126, was also used as a cathode material for dual-ion batteries. 130 This tetrathiafulvalene derivative displays a 108 mA h g^{-1} C_{sp} at 1C with a 75.9% capacity retention after 250 cycles. The electrode has poor rate performance, however, with a 38 mA h g^{-1} C_{sp} at 5C. Since a large amount of VGCF is used, the low rate performance is likely due to low ionic conductivity rather than electrical conductivity. Increasing the ionic conductivity by using an ionically conductive binder could improve performance and perhaps lower the voltage hysteresis.

A battery using only anions to balance charge was designed using a TEMPO-based polymer 127 as the cathode and magnesium as the anode. 131 TFSI ions decompose on the metal anode forming a polymeric network that can store charge by the insertion of anions. This is in contrast to the reversible stripping and plating of magnesium on the anode to create a dual-ion battery. The battery has an 84.2 mA h $\rm g^{-1}$ $C_{\rm sp}$ with a 1.7 V voltage vs. Mg/Mg²⁺ and 50% capacity retention after 10 cycles. Since reversible magnesium stripping and plating is one of the downfalls of magnesium-ion batteries, this could be a solution,

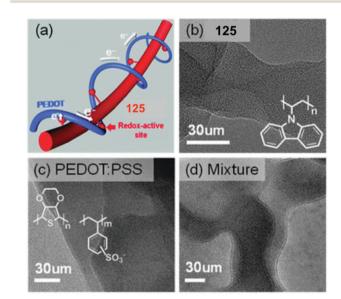


Fig. 20 (a) Schematic of 125 (red) and PEDOT:PSS (blue) entangled. Transmission electron microscope images of (b) 125, (c) PEDOT:PSS, and (d) the mixture of 125 and PEDOT:PSS. (Reproduced from ref. 129, reprinted with permission from the PCCP Owner Societies).

however cycling stability issues still need to be resolved. This will require characterization of the anion insertion network.

Main-chain benzidine polymer, 128, was demonstrated to attain a high rate capability. 132 A 165 mA h g⁻¹ $C_{\rm sp}$, 91.2% of the $C_{\rm theor}$, is reached at a rate of 100 to 1000C. Additionally, 128 retains 92% of its capacity after 100 cycles at 1000C. It is curious that increasing the length of alkyl chain spacer between aniline groups facilitates the electropolymerization and results in better electrochemical performance. The high rate capability, capacity, and electrochromic nature open up the possibility of constructing a high performance electrochromic, thin film battery using 128. In order to investigate the effect of block copolymer self-assembly on electrochemical performance, films of a polystyrene-TEMPO block copolymer, 129, were prepared and tested. 133 With different annealing conditions, different morphologies can be obtained (Fig. 21). The total $C_{\rm sp}$ of the film is \sim 27 mA h g⁻¹ at 23.7 μ A cm⁻², with ~95% capacity retention after 50 cycles. The spuncast films were ~80 nm thick and formed cylindrical nanostructures when the sample was solvent annealed. The polymer films are expected to have superior mechanical properties due to the nanoscale morphology. This work demonstrates the application of block copolymer self-assembly towards organic electrodes for energy storage. It is expected that an even greater performance will be achieved by selecting blocks that can be used to provide ionic/electronic conduction pathways. However, the amount of active material in the electrode needs to be considered in order to maximize the capacity of the device.

A high voltage thianthrene pendant polymer 130 was synthesized and tested for dual-ion batteries with a lithium metal anode. 134 The electrode has a 4.10 V and 4.05 V charging and discharging voltage vs. Li/Li⁺ respectively, with a 66 mA h g⁻¹ $C_{\rm sp}$ after 14 cycles with > 96% CE. The fast capacity fading after 100 cycles (only 30% retention) is attributed to irreversible anion intercalation. The geometry change upon cycling may play an important role in this capacity fading. It is also interesting that the polymer with two thianthrene units in the repeat unit did not perform as well. This suggests that charge repulsion may not allow complete charging in this system.

3.4.3 Conjugated polymer cathodes. In an interesting example of an all-polymer-air battery, PEDOT combined with poly(styrenesulfonate), 131, was used as both the anode and cathode in an all polymer-air device. 135 A layer of poly(ethyleneimine) was deposited onto the anode to ensure air stability of neutral PEDOT, and keep it in the reduced state. Poly(ethyleneimine) reduces the anode while oxygen oxidizes the cathode in order to recharge the battery under atmosphere. Importantly, little self-discharge is observed even after one month. The device has low $C_{\rm sp}$ of ~ 0.10 mA h g⁻¹, however this work demonstrates that organic polymers can be used as cathodes in an air battery. If the energy density of this device is improved by increasing the capacity of each electrode or increasing the voltage, this all-polymer-air battery will be promising for energy storage applications.

An oligomeric pyrene polymer, 132, was investigated as a conjugated polymer cathode for dual-ion batteries. 136 132 reaches 90.2% of its $C_{\rm theor}$, having a 120 mA h ${
m g}^{-1}$ $C_{\rm sp}$ at 20 mA ${
m g}^{-1}$ at a high discharging voltage of 3.54 V vs. Na/Na⁺ and ~70% capacity retention after 50 cycles at 20 mA g⁻¹. Interestingly, the best performance is observed for amorphous 132, rather than crystalline, which is unexpected based on results from small molecule electrodes. The performance of the crystalline pyrene suggests that the ionic conductivity through the electrode is more important that the electrical conductivity, since crystalline materials typically have higher electronic conductivity. The cycling performance needs to be addressed. Investigating a number of phenazine polymers, the authors found that having slightly different substituents has a significant impact on performance. 137 Compound 133 has the best performance because it has the smallest calculated geometry change upon charging, and therefore the largest electron transfer rate. Formulating 133 into a cathode gives an 80 mA h g^{-1} C_{sp} at 0.1C with a sloping discharging plateau between 4.0 V and 3.2 V vs. Li/Li⁺. This work provides important insight into the use of DFT to rationalize the behaviour of different compounds with small variations in structure. Although the capacity of this material limits its applicability, this work emphasizes that geometry changes

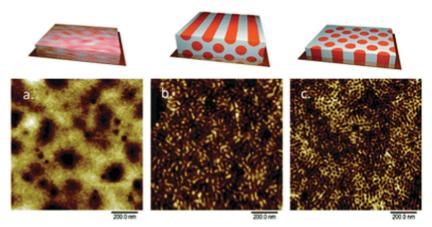


Fig. 21 Atomic force microscopy images of 129 (a) after spin coating without annealing, (b) after annealing with diethyl carbonate and water, (c) after annealing with dimethylformamide and diethyl carbonate. (Reproduced from ref. 133, reprinted with permission from Royal Society of Chemistry).

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upon charging can greatly influence electron transfer rates, which is an important consideration when designing organic battery electrodes.

In an interesting report, 134 was used as both the anode and cathode in an all-organic dual-ion battery. 138 The device exhibits a 65 mA h g^{-1} $C_{\rm sp}$ at 0.05 A g^{-1} and 17 mA h g^{-1} at 2.0 A g^{-1} . Incredibly, it has a high stability with ~100% retention after 1000 cycles and a voltage of up to 3.5 V. The low capacity is likely due to the minimal redox activity of the material, as indicated by the lack of voltage plateaus in the charge/discharge curve. A polytriphenylamine derivative 135 was reported as a cathode material for dual-ion batteries, using lithium as the anode, that had a better performance than polytriphenyl amine itself. 139 Due to the higher radical density and C_{theor} than polytriphenyl amine, 135 achieves a much higher $C_{\rm sp}$ (129.1 mA h g⁻¹ at 20 mA g^{-1} and 92.8 mA h g^{-1} at 500 mA g^{-1}). This material has two voltage plateaus at 3.8 V and 3.3 V vs. Li/Li⁺ and an 85.6% capacity retention after 50 cycles at 20 mA g⁻¹. The high radical density allows 135 to transport charge rapidly through the film allowing for high rate capabilities.

3.4.4 Miscellaneous polymer cathodes. In an example of using a bio-derived polymer for aqueous batteries, compounds 136-143 were polymerized with polypyrrole to form the electrodes. 140 These compounds are derived from lignin and contain a number of quinone units that are redox active. By introducing slight modifications in the structure and examining their performance, the investigators find that compound 142 performs the best, with a 54 mA h g^{-1} $C_{\rm sp}$ at 1 A g^{-1} . The peaks between 0.3 V and 0.6 V vs. Ag/AgCl are attributed to the lignin contribution and the region between 0.1 V and 0.3 V are the polypyrrole contribution to the capacity. The capacity and moderate voltage of 136-143 make it difficult to construct a high performing device.

3.4.5 Non-conjugated polymer anodes. Typically, anode materials for batteries are low-voltage materials or metals to increase the operating voltage of the device. High-voltage devices require organic electrolytes to accommodate this large voltage window. In an effort to create low cost devices, aqueous devices deserve serious consideration. Coupling aqueous devices to organic electrodes provides a favourable route towards commercially viable, inexpensive batteries. The lack of high performance aqueous organic anodes limits their commercial viability and therefore, exploration of more organic anodes is required.

In an effort to understand the performance of phenoxy radical polymers as aqueous anode materials, a series of polymer structures were synthesized bearing different backbones and phenoxy radicals (144-146).141 Bulky alkyl groups are required on the aromatic ring to stabilize the radical species. Compound 146 has the best performance, with a 60 mA h g⁻¹ C_{sp} at 1C and 100% capacity retention after 100 cycles. The low $C_{\rm sp}$ is in part due to the bulky groups required to stabilize the radicals and the redox unit's ability to accept only one charge. The low content of active material is a concern, which may be due to the hydrophobic polymer backbone and carbon additives. This draws attention to the importance of the wettability of the electrode.

4. Redox flow batteries

Traditional RFBs use vanadium and bromine as the redox couples in an aqueous electrolyte. These systems have the disadvantage of being vulnerable to changes in the price of the metal, they typically use highly corrosive electrolytes, and bromine itself is volatile and hazardous. RFBs have recently come back into the spotlight for research. This is likely due to the push towards renewable energy and the need for inexpensive grid storage that is reliable and can be easily scaled up without the safety concerns such as those associated with large-scale lithium-ion batteries. Consequently, the development of organic materials for RFBs has increased, with most research focused on quinones. There is great interest in replacing both the analyte and catholyte with organic materials and also increasing the operating potential of RFBs by replacing the aqueous electrolyte with an organic electrolyte. Here we will highlight some of the novel structures and major advances.

4.1 Aqueous electrolyte RFBs

Aqueous RFBs are the most popular type of flow battery system. This is because water is highly abundant and inexpensive, relatively non-volatile, has high ionic conductivity, and can dissolve high concentrations of the metal salts usually used as the redox couples in commercial RFBs. The use of organic redox couples has in the past been plagued with the low solubility of organic compounds in aqueous solutions causing low energy density and high cost. However, in a seminal paper by Huskinson and coworkers, the ability to use a 2,6-bisulfonated anthraquinone, 147, in an aqueous electrolyte was demonstrated. 142 They showed that not only can 147 be dissolved in high concentrations on the order of 1 M, but by using it as the anolyte and bromine as the catholyte, an operating voltage of 0.92 V at 90% SOC is achieved. This RFB has a high cycling stability of >99% retention per cycle and an energy density of $> 50 \text{ W h kg}^{-1}$. This research spurred the development of numerous quinone derivatives and highlights that solubility can be imparted by sulfonation of aromatic rings. Additional work was conducted on improving the performance of the device in terms of power density, attaining 1 W cm $^{-2}$, which is about 75% of the highest value reported in the literature for vanadium RFBs. 143 Although the voltage of the battery was moderate, it could be improved with the use of a different catholyte. This work is the first to demonstrate that organic materials can be used in high performing aqueous RFBs. In order to address the issues of using molecular bromine as the redox couple in aqueous RFBs, an organic catholyte was introduced to construct an all-organic RFB. 144 The disulfonated benzoquinone, 148, was used as the catholyte in conjunction with either 149 or 150 as the anolyte. This all-organic RFB has a 0.6 V voltage at 100% SOC using 150 as the anolyte, with no noticeable change in capacity after 12 charge/discharge cycles. The voltage of this device is low due to the relatively low redox potential of the catholyte, however this work demonstrates that the development of an aqueous RFB using only organic redox couples is feasible. The development of high voltage, and highly soluble catholytes is an area of

research that has been met with significant challenges. This is because the ionic groups typically used to impart high solubility in aqueous electrolytes are electron-withdrawing, which lowers the redox potential.

A significant hurdle in RFB research is reducing cost, which has been difficult in the past due to the expensive Nafion membrane typically used in aqueous RFBs. In an effort to reduce this cost, a polymeric catholyte, 151, and anolyte, 152, were developed. 145,146 These polymers are soluble in a 2 M NaCl solution and the device has a 1.1 V open circuit voltage at 100% SOC. The RFB made with 151 and 152 has an 8.2 A h L^{-1} C_{v} , an 8.0 W h L⁻¹ energy density, and a high capacity retention of 80% after 10 000 cycles at 20 mA cm⁻². Importantly, due to the macromolecular nature of the polymers, the Nafion membrane can be replaced with a dialysis membrane, preventing crossover by size exclusion (Fig. 22). This represents a significant step forward in the design of aqueous RFBs using only organic redox couples for two reasons: (1) the replacement of the Nafion membrane will significantly lower costs; and (2) the operating potential is 1.1 V, which is very close to reaching the limits imposed by aqueous electrolytes. Further improvement in this area could be achieved by using polymers that do not require solubilizing blocks, as these inherently lower the redox active group content in the polymer and decrease the $C_{\rm v}$. This could be achieved by using ionic polymer backbones with pendant redox groups or by using redox active backbones with pendant solubilizing groups.

An example of using an alkaline electrolyte in RFBs was reported where 153 is used as the analyte and $Fe(CN)_6^{4-}$ is used as the catholyte. 147 The authors postulated that insignificant crossover would occur with a Nafion membrane since both redox species are negatively charged. The RFB has a 1.2 V open circuit voltage at 50% SOC, and the 153 anolyte has a 27 A h L^{-1} $C_{\rm v}$. The capacity retention was 84% after 100 cycles, attributed

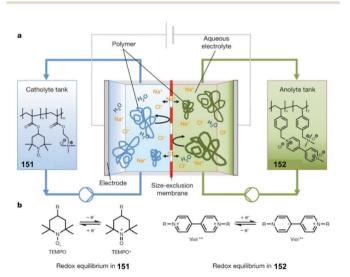


Fig. 22 (a) Working principle of the polymer based on 151 and 152 as the catholyte and anolyte respectively. (b) The redox mechanism occurring in polymers 151 and 152 respectively. (Reproduced from ref. 146, reprinted with permission, copyright 2015, Nature Publishing Group)

to hydraulic leakage from the gaskets rather than chemical degradation or crossover. Additionally, the full cell has a 6.8 W h L⁻¹ energy density and a 0.7 W cm⁻² power density at 45 °C. This high performance redox flow battery prevents crossover and uses non-toxic chemicals to store energy. Due to the basicity of the electrolyte and the use of carbon electrodes, the potential window can be expanded to a maximum of $\sim 2.0 \text{ V}$ before electrolyte breakdown is observed. This large voltage can be achieved through chemical design and it is expected that alkaline redox flow batteries will be the subject of further investigation because of their high voltage limit. Exploring low cost redox-active materials, a TEMPO based small molecule, 154, was synthesized and used as a catholyte with methyl viologen, 155, as the anolyte in an aqueous RFB. 148 The RFB displays a high C_v of 9.58 A h L⁻¹ with 62.1%, 62.5%, and >99% VE, EE, and CE's respectively. The flow battery using 0.5 M of each redox couple has an 89% capacity retention after 100 cycles. Interestingly, using a lower concentration increases the cycling stability, but decreases the other performance parameters. The high diffusion coefficients of these molecules should allow them to attain high power densities, however, a detailed investigation of the capacity degradation mechanism along with the low VE and EE should be undertaken.

4.2 Organic electrolyte RFBs

The inherent problem with any aqueous device is the limitation of the operating voltage due to water oxidation and reduction. By using organic electrolytes, the voltage window can be increased significantly and thereby increase the energy and power density. Much of the research in organic electrolyte RFBs has been focussed on improving the redox potentials of the active materials, increasing the capacity, and, possibly the most challenging, improving solubility of the redox-active species. An interesting strategy to overcome solubility issues is to use polythiophene, 78, microspheres suspended in a propylene carbonate electrolyte. 149 By taking advantage of 78's ability to be both n- and p-doped, a symmetric device can be constructed that mitigates problems associated with crossover. The symmetric device attains a large operating potential of 2.5 V and has a 110 mA h g^{-1} $C_{\rm sp}$ at 0.5 mA cm⁻² based on the mass of 78, with a 77.5% CE, a 78.6% VE, and a 60.9% EE. The high voltage of this battery is a significant advantage, but the instability of 78 is a concern, and it may explain the low efficiency values. In another effort to construct an all organic RFB, 156 and 157 were used as the catholyte and anolyte respectively to achieve a 2.37 V operating voltage. 150 When the analyte was cycled in acetonitrile, significant decomposition reactions occur, but when a DME electrolyte is used, the stability increases. Using this optimized electrolyte, the $C_{\rm v}$ reaches 1.04 A h L⁻¹ and a 90% capacity retention is achieved after 50 cycles at 10 mA cm⁻². An important part of this work is the investigation of the capacity fading mechanism and suggestions of possible solutions to this problem. The establishments of guidelines that can be used to avoid capacity fade are of paramount importance to the development of highly stable and high performing materials for RFBs. Using a phenothiazine derivative, 158, as a

catholyte and 159 as the anolyte, another all organic RFB was developed. This RFB has a 0.62 mA h $\rm g^{-1}$ $C_{\rm sp}$ based on the mass of the limiting solution and an average of 1.4 V discharging voltage with a 92% CE. Unfortunately, the cycling stability is poor, losing most of the initial capacity after 100 cycles. However, the authors found that using a higher concentration slightly improves stability. This system has a low voltage and low cycling stability. By coupling each material with a different anolyte/catholyte, an improved device could be constructed.

An interesting study on the development of an RFB analyte was performed by Sevov and coworkers taking into account the redox potential, solubility, stability, and C_{theor} . After a series of optimization steps, the authors designed pyridinium derivative, 160, which has reduction potentials centred at -1.1 and -1.48 V vs. Ag/Ag⁺ and can be dissolved up to 1.6 M in acetonitrile. The compound has diffusion coefficients of 1.1×10^{-5} cm 2 s $^{-1}$ and 1.8×10^{-5} cm 2 s $^{-1}$ and electron transfer rate constants of 6×10^{-3} cm s⁻¹ and 4.7×10^{-3} cm s⁻¹ for the first and second reductions respectively. Although the solubility of the neutral species was optimized, the authors note that the solubility of the fully reduced species is low and this needs to be taken into account in the future. The stepwise design process of organic RFB redox couples is described especially well in this work and provides great insight into the consideration of almost all aspects of optimizing performance metrics. This should be a general strategy for the design of future organic RFB redox couples.

A symmetric all organic RFB was investigated using 161 as both the anolyte and the catholyte. 153 By using a combination of simulations and experimental studies, the authors outline the definition, properties and advantages of symmetric RFBs. The battery displays relatively low EE's between 43% and 28%, likely due to a number of factors contributing to polarization, including the low solubility of the compound in the electrolyte. The design of symmetric RFBs has clear advantages as outlined in this work.

Hybrid devices using a solid-state anode have also been reported, with the intention of developing a specific catholyte and highlighting the ability to construct a hybrid flowsolid electrode battery. Wei and coworkers reported the use of TEMPO, 162, a catholyte that is soluble up to 2.0 M in a carbonate electrolyte mixture. 154 With lithiated graphite as the anode, 162 has a high voltage of 3.5 V vs. Li/Li⁺ and a high energy density of 126 W h L⁻¹ with an 84% CE, 82% VE, and a 69% EE. The high voltage of the device along with the respectable energy density is certainly an advantage. The capacity fading may be caused by charge-shuttling by the soluble catholyte. A series of alkoxybenzenes were investigated for redox flow catholytes using lithium as the anode. 155 It was found that 163 functions well as a catholyte because it is a liquid, and can be dissolved in higher amounts than a solid compound of similar structure. It has a 3.9 V vs. Li/Li⁺ voltage with a \sim 75% capacity retention after 30 cycles at 0.4 mA, and an 80.9% EE after the first cycle. The high voltage is very attractive, but an investigation into the capacity fading mechanism is very important in order to design future materials. In

an attempt to construct a flexible hybrid battery containing a solid lithium anode and a liquid organic catholyte, compounds 164 and 165 were studied (Fig. 23). 156 Out of the two compounds, the most promising is 165 with a 169 mA h g⁻¹ C_{sp} at 24 mA g^{-1} and two voltage plateaus at 2.43 V and 2.24 V ν s. Li/Li⁺. The flexible device has a 93.5% capacity retention after 100 cycles when cycled at an elevated temperature of 60 °C. This work demonstrates that liquid catholyte-containing devices are not limited to stationary grid storage and can also be used in portable electronics. In general, these hybrid devices seem to be fairly unstable compared to most the other RFB systems. The reasons for this are rarely discussed in detail, and in order for these systems to become viable this issue needs to be addressed.

5. Supercapacitors

Due to their redox activity, organic materials used in SCs typically store charge by pseudocapacitance. Important pseudocapacitive materials include metal oxides and conjugated polymers. Metal oxides, such as RuO₂, have some of the highest specific capacitances, however they typically have low flexibility and conductivity (leading to limited rate capability), contain rare materials, and can be expensive. 157 Conjugated polymers are promising alternatives to metal oxides to store energy in SCs because they can be synthesized from abundant materials, their properties can be tuned through synthetic modification, they are flexible, light weight, and are potentially inexpensive. Conjugated polymers are promising in different roles for SC electrodes other than to store energy, such as transparent current collectors. 158

Most research on organic SC materials has focused on p-dopable conjugated polymers such as polyaniline, polythiophene, and polypyrrole. However, the key to improvement and widespread implementation of pseudocapacitive SC technologies is innovation at the materials level. This hinges on uncovering the fundamental relationship between polymer structure and device performance. From an organic materials design standpoint, it is difficult to predict pseudocapacitive behavior in organic compounds because, to the best of our knowledge, there are no quantitative guidelines or certain electronic properties of organic materials that can be modeled computationally to distinguish between battery-like or SC-like behaviour. Qualitatively, however, highly conductive organic materials seem to possess pseudocapacitive electrochemical profiles and we suggest this could be a guideline for designing new materials. This is supported by the fact that the majority of organic SC publications have focused on highly conductive conjugated polymers such as PEDOT, polyaniline, polypyrrole and derivatives of these materials. In fact, the majority of new SC organic materials are conjugated polymers, compared to the relatively small amount studied for battery applications. Current research in supercapacitors focuses on increasing cycling stability, energy density, power density, and decreasing the cost of the device. To this end, we will review recent advances in novel materials for applications in SCs.

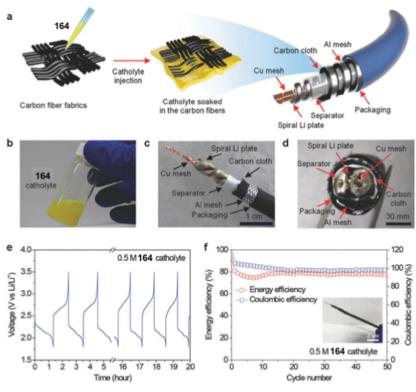


Fig. 23 (a) Schematic of battery construction and configuration using 164 impregnated into the carbon fiber fabric as the catholyte and lithium as the anode. (b) Photograph of the 164 catholyte. (c and d) Photograph of the battery components. (e) The charge/discharge cycle behavior and (f) Cycling performance of 164 catholyte for 50 cycles at a current rate of 0.41 mA cm⁻² and voltage window from 1.6 to 3.5 V. (Reproduced from ref. 156, reprinted with permission, copyright 2015, Wiley-VCH).

5.1 Positive charge-accepting materials

Functionalization of various carbons, such as graphene and carbon nanotubes, with pseudocapacitive materials is an important area of research, aimed at harnessing the favourable properties of HSACs (high surface area and pore structure), while increasing their capacitance. In a study by Duan et al., graphene hydrogels were functionalized with hydroquinones 166. The high $C_{\rm pc}$ of a symmetric SC constructed using 166 (441 F g⁻¹ at 1 A g⁻¹) compared to unfunctionalized graphene hydrogels (211 F g⁻¹) is attributed to a large surface area for hydroquinone π - π interactions, leading to a large pseudocapacitive contribution. The device exhibits exceptional stability, with only a 14% decrease in $C_{\rm pc}$ over 10 000 cycles. In a solidstate device using a gel electrolyte, 166 demonstrates similar $C_{\rm pc}$ (412 F g $^{-1}$ at 1 A g $^{-1}$) and stability (87% retention over 10 000 cycles) (Fig. 24). Interestingly, the device displays excellent mechanical flexibility, performing exceptionally at a 150° bending angle. Non-covalently functionalizing conductive carbons with pseudocapacitive materials is an effective way to combine high surface area and redox activity, without affecting the conductivity.

Functionalized graphene nanoplatelets with the thiophenebased polymer 167 has an enhanced $C_{\rm pc}$ of 206 F $\rm g^{-1}$ at 1 A $\rm g^{-1}$ compared to unfunctionalized graphene nanoplatelets. 160 The composite electrode has a 78% capacitance retention over

1000 cycles. This is similarly attributed to the strong π - π interaction between the nanoplatelets and 167, increasing the effective conjugation length of 167, as evidenced by Raman spectroscopy. Furthermore, the electron donating functionality of this polymer helps stabilize the doped state. Graphene nanoplatelets increase the conjugation length of the polymer, decrease the resistance of the electrode, and make the morphology of the electrode more favourable for ion diffusion. Thiophene moieties could lead to stability issues due to coupling and cross-linking reactions at the unsubstituted positions upon oxidation.

Similar electrostatic interactions between carboxylate functional groups on few-walled nanotubes and ammonium groups on an amino-functionalized pyrene polymer 168b leads to strong electrostatic interactions and uniform coating. 161 A hybrid device using a lithium negative electrode attains a 210 F g^{-1} C_{pc} with 100% CE at 0.05 A g^{-1} . This composite electrode demonstrates superior cycling stability, with minimal capacitance loss after 1000 cycles, and only a 15% loss after 11 000 cycles. Using functional groups that have strong electrostatic interactions with carbon composites can provide better interfacial interactions, facilitate charge transfer, and increase C_{pc} and stability.

Well-defined, high surface area materials with tunable pore sizes such as covalent organic frameworks are attractive candidates for capacitive energy storage. The effect of synthesis temperature on the capacitance of a triazine based framework,

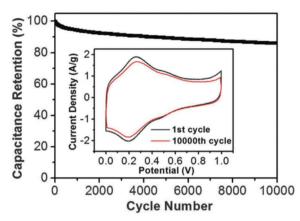


Fig. 24 Cycling stability of FGH-based SC at a current density of 10 A g^{-1} . Inset shows a cyclic voltammogram of the device at 5 mV s^{-1} after the 1st and 10 000th galvanostatic charge/discharge cycle. (Reproduced from ref. 159, reprinted with permission, copyright 2013, Wiley-VCH).

169, was investigated and tested in a symmetric SC. 162 Increasing the synthesis temperature from 550 to 700 °C was found to increase crosslinking, conductivity, and surface area, and also tune pore surfaces (Fig. 25). However, only a slight increase in $C_{\rm pc}$ from 147.1 F g⁻¹ to 151.3 F g⁻¹ at 0.1 A g⁻¹ was observed. This is attributed to the decrease in nitrogen content with increasing temperature, causing a decreased interaction between the electrode and electrolyte, therefore decreasing capacitance and counteracting the increase in surface area. A symmetric SC made with 169 synthesized at 700 °C had high energy and power densities of 47.4 W h kg^{-1} and 7.5 kW kg^{-1} at 3 V, and 62.7 W h kg^{-1} and 8.75 kW kg $^{-1}$ at 3.5 V, respectively. At 10 A g $^{-1}$ and 3 V the 700 °C SC maintains 85% of the capacitance after 10 000 cycles, indicating the impressive stability of this material. This work provides insight into the relationship between heat treatment temperature, heteroatom content, and surface area for synthesizing triazine frameworks. Increasing microporosity while preserving a high nitrogen content, would be a very important contribution to the field.

In 2015, the Jiang group developed the first radicalfunctionalized porous material for energy storage. 163 By first

synthesizing a porphyrin-based framework and then functionalizing it with TEMPO groups, compound 170 was synthesized. The framework 50% functionalized with TEMPO has a 124 F g^{-1} C_{pc} at 0.1 A g^{-1} , with 81% capacity retention when increasing the current density to 2 A g⁻¹. The framework 100% functionalized with TEMPO groups has a 167 F g⁻¹ C_{pc} , however only 68% capacity retention upon increasing the current density to 2 A g⁻¹ due to a decrease in porosity, leading to slower ion transport. Importantly, the $C_{\rm pc}$ of 170 functionalized 50% with TEMPO groups is completely retained over 100 cycles at 500 mA g^{-1} due to the insolubility of the redox active groups. Increasing the pore size should improve the ionic conductivity and would increase the rate performance of the 100% functionalized frameworks. Future work should focus on decreasing the mass of the redox inactive components while retaining conductivity and insolubility. Our group recently developed a novel 3-D framework containing thiophene, 171, and heavier group 16 heterocycles selenophene and tellurophene. 164 171 was found to be a promising positive electrode for asymmetric supercapacitors. An asymmetric device using 171 as the positive electrode and carbon black as the negative electrode has a 4.01 \pm 0.05 mF cm^{-2} areal capacitance at 0.1 A g^{-1} , with 80% capacity retention after 500 cycles. This loss occurs within the first few cycles, and remains constant thereafter, highlighting the stability of this novel material (Fig. 26). Furthermore, areal capacitance is highly dependent on the thickness of the electrode, and could be improved by increasing the film thickness. Improving conductivity, device and film optimization, and pore size optimization are expected to lead to improved capacity and rate capability. This novel material demonstrates that 3-D porous materials can be used successfully as SC materials.

Zhang and coworkers demonstrated the ability to synthesize a high surface area, cross-linked structure of pyrroles, 172, by thermal cyclodebromination of polybromopyrroles. The electrode has a 423 F g⁻¹ $C_{\rm pc}$ and a 143 F cm⁻³ volumetric capacitance at 0.1 A g⁻¹, retaining 88.2% of its initial $C_{\rm pc}$ after 2100 cycles at 1 A g⁻¹. A symmetric device of 172 has a 216 F g⁻¹ $C_{\rm pc}$ and a 101 F cm⁻³ volumetric capacitance at 0.5 A g⁻¹. Stability tests reveal a 78.3% and 77.4% capacitance retention

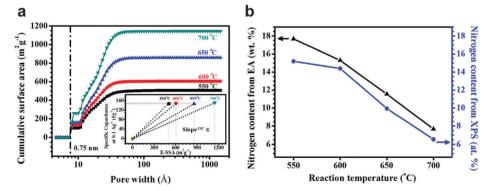


Fig. 25 The effect of reaction temperature of 169 on (a) pore size, determined by DFT (with inset specific capacitance vs. effective specific surface area at $0.1 \, \text{A g}^{-1}$) and (b) nitrogen content, determined using elemental analysis and X-ray photoelectron spectroscopy. (Reproduced from ref. 162, reprinted with permission, copyright 2014, American Chemical Society).

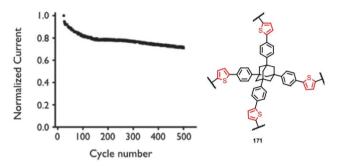


Fig. 26 Cycling stability of SC using 171 as the positive electrode and carbon black as the negative electrode at $0.1 \,\mathrm{A}\,\mathrm{g}^{-1}$. Adapted from ref. 164

after 2000 and 4000 cycles respectively at 0.5 A g⁻¹. The impressive performance of this material in terms of C_{pc} and cycling stability makes it very attractive. The device voltage should be improved by using a different counter electrode material or by switching to an organic electrolyte. A high surface area, 3-D structured electrode consisting of polypyrrole functionalized with a catechol derivative through non-covalent interactions, 173, attains a similarly high C_{pc} of 385 F g⁻¹ at 0.4 A cm⁻³. 166 Functionalization facilitates a synergetic charge storage mechanism of polypyrrole and quinone-hydroxyquinone redox reactions, while the 3-D structure enables fast ion transport and charge transfer. Impressively, 173 retains 75% of its initial C_{pc} after 10 000 cycles at 2 A cm⁻³, with 97% CE. The authors predict that this stability is due to passivation of polypyrrole by the catechol. The strong non-covalent interactions between polypyrrole and the catechol derivatives make this material very attractive for SC electrodes and limits the possibility for charge shuttling. A conjugated microporous polymer film containing zinc porphyrins and carbazole moieties, 174, reaches a 142 F g^{-1} C_{pc} at 5 A g^{-1} , with 70% capacity retention of the initial C_{pc} upon increasing from 10 to 50 A g⁻¹. The highly cross-linked, porous network can be peeled off of the current collector to form free-standing, flexible films and can be used directly as the electrode, making it promising for flexible SC applications. This material uses the redox activity from both the zinc porphyrin rings and the carbazole moieties, which gives it a series of overlapping redox peaks and ideal-like SC behavior. The material should be tested in an electrolyte that is more feasible for commercial applications, rather than DCM.

A poly(aminoanthraquinone) polymer, 175, demonstrates excellent charge accepting ability, with a high $C_{\rm pc}$ of 406.3 F ${\rm g}^{-1}$ at 0.2 A g-1.168 The optimized synthesis of this polymer with chemical oxidant Ce(SO₄)₂ at 20 °C led to homogenous submicron particles and higher conductivity than previously reported. The material exhibits good rate capability with a 63% capacity retention at an increased current density of 50 A g⁻¹. A symmetric SC also demonstrates only a 9.3% loss in capacity over 20 000 cycles at 1 A g^{-1} . This superior cycling stability is attributed to the strong π - π stacking of anthracene rings and hydrogen bonding between N-H and C=O groups, forming a supramolecular structure. This polymer is a promising material for SCs because of its low cost, no required additives, industrially scalable synthesis and

outstanding stability. The negative charge-accepting capabilities of the anthraquinone groups should be investigated. Xu and coworkers demonstrated that a furan-thiophene copolymer, 176, could be electrochemically synthesized and the resultant polymer is promising for supercapacitor electrodes. 169 Electrodes tested in acetonitrile lithium perchlorate electrolytes display moderate $C_{\rm pc}$'s, however, only 25.5% of the initial $C_{\rm pc}$ is retained after 500 cycles, thought to be due to side reactions with residual water. When cycled with an electrolyte containing boron trifluoride diethyl etherate, the C_{pc} reaches 392 F g^{-1} at 5 A g^{-1} . Additionally, the cycling stability increases to 67% retention after 500 cycles at 10 A g⁻¹. This improved performance is attributed to the high conductivity of the electrolyte, its ability to increase ion diffusion and the reduced oxidation potential of 176, thereby increasing its stability. The high oxidation potential of unsubstituted polythiophene may be the reason for the instability during electrochemical cycling. Increasing stability, and improving other performance metrics by lowering the oxidation potential with a Lewis acid is very interesting. However, boron trifluoride diethyl etherate may generate hydrofluoric acid.

Three similar conjugated polymers based on PEDOT, containing different alkyl side chains, 177-179, all display similar $C_{\rm pc}$'s of 132.5, 135.4, and 129.3 F ${\rm g}^{-1}$ at 1 A ${\rm g}^{-1}$ respectively, and a decrease to 123.6, 112.4, and 108.9 F g⁻¹ at 10 A g⁻¹. 170 Symmetric SCs were fabricated with low C_{pc} 's of 31.2, 31.8, and 30.2 F g^{-1} at 0.5 A g^{-1} for 177, 178, and 179 respectively, with maximum specific energies of 11.1, 11.3 and 10.7 W h kg^{-1} . These energies exceed those of most commercial SCs. Specific power values of 11.6, 13.8 and 13.9 kW kg⁻¹ are obtained with 76.3%, 84.5% and 86.4% capacity retentions upon increasing the current density to 17.5 A g⁻¹. Although the performance is acceptable, the use of polymers with solubilizing side chains does not seem to offer many advantages over PEDOT itself.

Negative charge-accepting materials

The development of negative charge-accepting materials is essential to increasing the operating voltage of SCs and therefore energy and power densities. In 2013, the Dichtel group demonstrated the use of a high surface area, amorphous 2-D covalent organic framework with redox-active moieties, 180, as a negative charge-accepting electrode material. 171 Importantly, this was the first example of a 2-D covalent organic framework with reversible redox behaviour of the two electron, two proton reduction of the quinone groups. Low $C_{
m pc}$ values (48 \pm 10 F g $^{-1}$ at 0.1 A g-1) result from poor electrical contact between the compound and current collector that leads to the accessibility of only 2.5% of the redox active groups. Cycling experiments reveal an initial decrease in $C_{\rm pc}$ (40 \pm 9 F g⁻¹) in the first 10 cycles, but no further decrease over the next 5000 cycles. Ditchel and co-workers later improved upon this work by forming oriented thin films of the same material, 180.172 They observed a remarkable 400% increase in C_{pc} compared to the randomly oriented film, attributed to the oriented crystalline morphology facilitating conduction between the redox layers (Fig. 27). Again, excellent cycling stability of films is demonstrated, with only 7% loss over 5000 cycles. The conductivity of the material

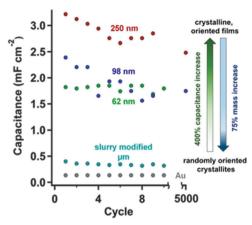


Fig. 27 Capacitance retention over 5000 cycles for 180 slurry, blank Au electrode, and oriented thin films as a function of thickness: 250 nm (red), 98 nm (blue), 62 nm (green). (Reproduced from ref. 172, reprinted with permission, copyright 2015, American Chemical Society).

in the oriented crystal allows for relatively high rate capabilities. However, the thicknesses of the films are fairly low. If the thickness of the films could be increased while retaining high crystallinity, this material would be even more attractive.

In an effort to reduce the cost of electrode materials, bio-derived lignin, the second most abundant biopolymer and waste product of paper production, can be used as a pseudocapacitive electrode.¹⁷³ Lignins contain quinone groups that can contribute to the pseudocapacitance afforded by the polypyrrole electrodes and thereby increase $C_{\rm pc}$. Using polypyrrole and four lignin samples, 181, with varying concentrations of monolignols syringyl (S), guaiacyl (G), and hydroxyphenyl (H), the electrodes displayed 206, 220, 239, and 282 F g^{-1} C_{pc} 's at 1 A g^{-1} with increasing S/G ratio from 0.3–2.6. The use of biopolymers in conjunction with conductive polymers is an effective way to increase performance of electrodes without having the charge-shuttling problem associated with small molecule additives. Full characterization of the electrode, including the cycling stability, is required in order to make further conclusions about the practical applicability of this approach.

In 2014, our group reported an electrochemically polymerized fullerene, 182, used as a negative electrode in SCs. 174 This highly cross-linked material has high C_{pc} values ranging from 110-220 F cm⁻³ at 100-10 A cm⁻³, due to its ability to accept multiple electrons per monomer unit. The cycling stability of the electrode was poor, with a complete loss in C_{pc} after 250 cycles, which was attributed to ion influx when charging. An asymmetric type IV device using PEDOT as the positive electrode has a 7.9 \pm 1.1 F cm⁻³ $C_{\rm pc}$ at 0.11 mA. The high device voltage of 2.2 V led to a 5.3 \pm 0.7 W h $\rm L^{-1}$ energy density, and a 4270 kW L^{-1} P_{max} . Importantly, the device has a power density two to three times higher than a symmetric PEDOT/PEDOT SC (Fig. 28). Despite the high $C_{\rm pc}$ of the electrode, the cycling stability and the low film thickness present a barrier. Future work on this system should be focused on improving the film thickness and stability by optimizing synthesis and electrolyte.

Three hyper-branched polymers, 183-185, with increasing numbers of thiophene linkers and terminal NDI groups were

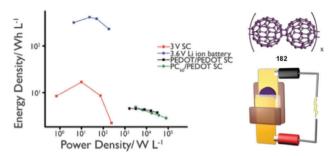


Fig. 28 Ragone plot of symmetric PEDOT SC and asymmetric 182 SC plotted with commercially available 3 V 0.2 F activated carbon SC and a 3.6 V 110 mA h lithium-ion battery. Adapted from ref. 174.

fabricated into asymmetric and symmetric SCs. 175 Asymmetric devices of 183-185, using activated carbon as the positive electrode yields 22.0, 4.92, and 4.94 F g^{-1} C_{pc} 's at 0.1 mA. Increasing thiophene spacers led to an increase in porosity, but also an increase in charge transfer resistance. While the $C_{\rm pc}$ values are low, 183 demonstrated high cycling stability, with approximately 90% retention after 500 cycles. This material was fabricated into a symmetric device that has a low C_{pc} of 0.5 F g^{-1} , but maintains the same high cycling stability. The low C_{pc} of these materials may exclude them from practical use, however the trends between the polymers with different pore sizes is fundamentally important.

5.3 Donor-acceptor materials

Donor-acceptor polymers, commonly used in organic photovoltaics, accept both positive and negative charge, making them ideally suited for symmetric SCs with high operating voltages. Reynolds and coworkers demonstrated the use of a novel donoracceptor polymer, 186, in SCs. 176 The EDOT functionality allows the material to accept positive charge and the isoindigo functionality allows the material to accept negative charge. As such, 186 was fabricated into a symmetric device with a 2.25 V operating potential due to the negative and positive charge-accepting properties of the polymer. The lack of n-type stability for 186 limits its use in a symmetric device with a large operating voltage, but this work provides fundamental insight into the development of donor-acceptor polymers for symmetric SCs. Our group demonstrated an example of donor-acceptor polymers 187 and 188 in SCs with large potential windows of 2.5 V and impressive $C_{\rm pc}$'s of 201 F ${\rm g}^{-1}$ at 100 mV ${\rm s}^{-1}$ and 91 F ${\rm g}^{-1}$ at 50 mV s⁻¹ for **187** and **188** respectively. 177 A second acceptor unit is found to increase charge stabilization, despite diminished cycle stability of 75% after 100 cycles and 30% after 1000 cycles at 500 mV s⁻¹ (Fig. 29). While the cycling stability is not ideal, this is a significant step forward and provides insight into performance improvement for donor-acceptor polymers by demonstrating that increasing the amount of acceptors in the polymer can lead to greater charge stabilization. Further increasing the acceptor content in donor-acceptor polymers is expected to lead to higher conductivity and stability.

The donor-acceptor polymer 189 was studied for its electrochemical and electrochromic properties. With distinct colours in each charged state, 189 is ideal for smart electronics as an **Review Article**

150

100

a b 15 15 10 15 2.0 2.5 d 0.0 0.5 1.0 1.5 2.0 2.5 d 0.0 0.0 0.5 1.0 1.5 2.0 2.

Fig. 29 Electrochemical characterization of symmetric **187** and **188** SCs (structure inset in each column). (a and b) Cyclic voltammogram at 50, 100, 200, 500, 750 and 1000 mV s $^{-1}$. Blue indicates an electrode where the electron donor material stores charge, red indicates where the electron acceptor stores charge, and white indicates a neutral electrode. The SOC of the electrodes are indicated by "+" and " $^-$ ". (c and d) Peak capacitance vs. scan rate. Adapted from ref. 158.

3000 4000 5000 te (mV/s) 50

1000 2000 3000 4000 Scan Rate (mV/s)

energy storage device capable of indicating its immediate capacity. 178 While **189** has a modest $C_{\rm pc}$ (112.4 F g $^{-1}$ at 1.0 A g $^{-1}$, and 59.8 F g $^{-1}$ at 16.0 A g $^{-1}$), it has excellent cycling stability, with 82% capacity retention after 12500 cycles at 1.0 A g $^{-1}$, and a CE of 100%. The electrodes reach a 16.6 kW kg $^{-1}$ maximum power density, and a high maximum specific energy of 49.8 W h kg $^{-1}$. The exceptional stability of this polymer is only observed in the positive charge-accepting regime. It would be interesting to see the effect of a long alkyl chain on the negative charge-accepting stability of the polymer.

Using the redox-active small molecule alizarin 190, graphene hydrogels were non-covalently functionalized and used as SC electrodes. 179 The hydroxyl and carbonyl groups allow 190 to accept both positive and negative charge, enlarging the potential window to 1.4 V in a symmetric device. The resulting macroporous framework facilitates excellent ion diffusion and electron transfer. The electrode exhibits a 350 F g^{-1} $C_{\rm pc}$ at 1 A g⁻¹, much higher than its individual components, with exceptional rate capability (61% capacity retention at 200 A g^{-1}). The symmetric SC has a 285.6 F g^{-1} C_{pc} at 1 A g^{-1} , and an impressive energy density of 18.2 W h kg^{-1} (at a power of 0.7 kW kg^{-1}). The device also shows excellent rate capability (64% retention at 50 A g⁻¹) and cycle stability (88% retention after 1000 cycles at 5 A g⁻¹). The high capacity, relatively large operating potential, and high cycling stability makes this an excellent candidate for SCs.

6. Computational design of electrode materials

Organic compounds are infinitely diverse due to the large number of atom combinations, connectivity, stereochemistry, size, etc. The number of possible organic compounds that can be explored as useful materials for energy storage is immense, even when we only consider the compounds that are synthetically and practically relevant. Fortunately, due to the incredible developments in computational chemistry, the ability to rationally design molecules in silico can greatly reduce the number of candidates for devices, saving valuable time and money. Computational chemistry, particularly DFT, has become a staple for the design and study of molecules for almost all organic electronic devices. DFT and other computational methods can be used as a screening tool to choose the most promising candidate for synthesis or as a tool to rationalize unexpected behaviour from systems already examined experimentally. Below, we highlight some recent work on the use of computational chemistry for the design of all of the above energy storage devices, and how this tool is being used for the design of high performance materials.

6.1 Solid electrode batteries

The majority of the work performed on organic materials for energy storage using computational chemistry has focussed on solid electrode batteries. This is not surprising because, overwhelmingly, solid electrode batteries are the most studied in the literature. The recent theoretical work in this field has focussed on a few key points: (1) developing structure–property relationships for classes of organic compounds in order to improve battery performance; (2) assessing the mechanism of charge transport in organic films; (3) screening molecular crystals using new DFT methods in order to determine the effect of crystal structure on performance and; (4) assessing the strength of van der Waals interactions between redox-active molecules and different substrates.

Quinones have been studied extensively for use in batteries, however, they typically suffer from low voltages compared to inorganic cathodes. In order to provide structure-property relationships for the development of high performance quinoide-type molecules, DFT was used to analyze different derivatives of quinones that are connected by a two-atom bridge. 180 By substituting carbons in the quinone ring with heteroatoms, changing the carbonyl redox group to more electron-withdrawing groups, or by adding substituents to the quinone ring, a wide voltage range between ~1 to 3 V vs. Li/Li⁺ can be theoretically attained (Fig. 30). The authors note that placing substituents on the two-atom bridge have little effect on the redox potential, and changes that modify the stabilization energies of the aromatic ring have the largest effect. The same authors later reported the effect of isomerization and nitrogen substitution on the reduction potential of an unexplored class of compounds for energy storage, pentalenediones. 181 The highest voltage occurs in isomers where the spin density is mostly located on the oxygen atoms in the reduced form, or in other words, when the five-membered ring is stabilized. In general, nitrogen substitution in the ring raises the reduction potential of the derivatives, except when they appear next to each other in the ring.

In another effort to elucidate structure–property relationships for designing high-voltage cathodes, a qualitative methodology

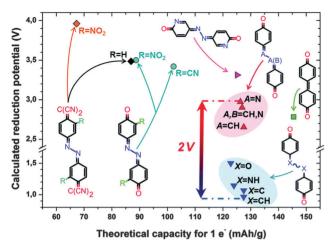


Fig. 30 Calculated reduction potential (in V vs. Li⁺/Li) as a function of the capacity for a one-electron process. (Reproduced from ref. 133, reprinted with permission from the PCCP Owner Societies).

based on Clar's sextet was developed and validated using DFT.⁴² The authors hypothesized that an increased number of Clar sextets would result in a higher reduction potential based on the increased aromaticity, or in other words a higher stabilization energy. When tested using DFT, a positive correlation was found between the average change in Clar sextet numbers when two lithium atoms are inserted into the material, denoted as ΔC_{2Li} , and the voltage. The authors also investigated compound 24, which has a positive ΔC_{2Li} , in order to further support their hypothesis. A novel set of carbonyl containing heteroaromatic compounds with a six-membered quinone ring fused with a five-membered heterocycle were also examined by DFT, giving rise to a set of structure-property relationships. ¹⁸² In general, increasing the aromaticity of the anion leads to greater stability and a higher reduction potential, similar to what others have found. The authors warn against adding heteroatoms and other groups to molecules without considering the effect of the excess mass because it can result in a lower energy density although a higher voltage can be attained.

Radical polymers are an important class of materials for dualion batteries. The ability to quickly screen radical compounds for their redox potentials is very useful for the development of radical-based electrodes. Dardenne and coworkers tested a Δ self-consistent field procedure based on DFT with a polarizable continuum model to account for solvent interactions. 183 The authors show that this method can be used to accurately predict the redox potentials of organic radicals with little computational cost. This method is expected to be important for the design of high voltage organic radicals for use in batteries.

It is also important to determine the mechanism of charge transport in radical polymers because the morphology of the polymer films and the orientation of redox-active groups relative to each other can impact the rate of charge transport. This knowledge can lead to the development of radical polymers that have high charge carrier mobilities and therefore high rate capabilities. Using a combination of molecular dynamics simulations and DFT, the intermolecular packing and its effect

on charge transport were determined in a TEMPO-based pendant polymer. 184 Charge transport between pendant TEMPO groups occurs predominantly through intermolecular interactions. Favourable molecular orbital overlap occurs when the TEMPO oxygen-nitrogen bonds stack parallel to each other, and this facilitates charge transport. This work suggests that the stabilizing methyl groups should be replaced with something that allows for closer contact between TEMPO groups to allow these interactions to contribute significantly to the overall charge transport mechanism.

Dispersion-corrected DFT (DFT-D) has been developed previously to study organic crystal systems. Recently, it has been applied to a previously reported lithium 2,6-bis(ethoxycarbonyl)-3,7-dioxo-3,7-dihydro-s-indacene-1,5-bis(olate) battery cathode to determine the method's utility in predicting the properties that are important to function in a lithium-ion battery. 185 The authors show that DFT-D is an effective method to predict both the geometry and the discharge potential of the electrode. Additionally, the authors find that modeling the periodic crystal structure is a better means to determine properties than modeling a single molecule. This work was recently extended to nine other crystalline organic materials that were previously studied for lithium-ion batteries and thirty-one other randomly selected organic crystallites. 186 The authors also highlight the need for molecules with small band gaps in order to attain sufficient conductivities to facilitate charge transport.

DFT-D was also used to study the diffusion of lithium-ions in tetracyanoquinodimethane. 187 Crystals of tetracyanoquinodimethane are highly porous, with an electronic band gap of ~ 1.0 eV, suggesting that the compound should have good electrical conductivity, however the dynamic performance is poor. The authors show that there is a high coulombic barrier for lithium ion diffusion through the crystal due to the interaction with the negative charge on the tetracyanoquinodimethane molecules. The authors suggest making nanoparticles of the molecule to shorten diffusion pathways and blending with an ionic conductor in order to improve performance in this promising material.

In order to enhance the cycling stability of organic small molecules for batteries, one strategy is to adsorb them onto a highly conjugated sp^2 carbon (or heteroaromatic) network where the π - π stacking will be strong enough to prevent dissolution. In order to quantify this interaction, DFT-D was used to measure the binding energy between different organic molecules on graphene or hexagonal boron nitride. The calculations show that there is a strong binding interaction between these molecules and each substrate. The work function is shifted relative to isolated graphene or boron nitride nanosheet, indicating that a strong interaction is in fact occurring. The authors suggest that adding graphene or boron nitride can prevent dissolution and increase the cycling stability of the organic electrode.

6.2 Redox flow batteries

The use of DFT to predict the properties of organic molecules for RFBs is becoming increasingly popular. The calculation is somewhat simplified compared to organic crystals, because a solvent model can be used to accurately predict the

performance with solvation effects accounted for. Below are some recent examples that exclusively use computational chemistry to give structure-property relationships in order to guide the design of high performance materials for RFBs.

Anthraquinones are the mostly widely studied class of compounds for RFBs. Due to their high abundance, facile functionalization, and wide range of synthetically accessible derivatives, they are prime candidates to study via computational chemistry in order to determine the most promising materials. Bachman and coworkers investigated the redox properties of a number of anthraquinone derivatives by DFT. 189 The goals of their study were to determine the influence of lithium salts and the decomposition of these salts under normal battery operating conditions on the reduction potential, the influence of various functional groups on the reduction potential, the influence of functional groups on the solvation energy (closely related to solubility), and the identification of stable anthraquinone derivatives. In general, the authors found that lithium salts increase the reduction potential of anthraquinones by ~ 0.4 V due to a complexation effect, which is favourable for catholytes. Furthermore, they predicted that substitution of the aryl ring with methyl groups lowers the reduction potential, which is favourable for anolytes. They also identify oxy-methyl dioxolane substituents as the best choice for increasing the solvation energy and suggest that anthraquinone anions are likely to be stable with respect to reduction in solution. Thiophenoquinones were also examined using DFT for aqueous RFBs. 190 The authors identified 1056 derivatives that have predicted solubilities of >2 M and out of these, 36 that have reduction potentials lower than 0.25 V, and 15 with reduction potential higher than 0.95 V vs. the standard hydrogen electrode. While substitution on the quinone ring with EDG and EWG groups has the expected trends of lowering and raising the reduction potentials respectively, when substitution occurs on the thiophene ring, sometimes the opposite effect is observed.

In another study, Er and coworkers computationally design an all-quinone RFB by examining the solubility and redox potentials of 1710 quinone and hydroquinone redox couples. 191 The author's report a quantitative structure-property relationship using high throughput DFT calculations on different ring sizes, isomers, and substitutions on the quinone rings. It was discovered that substitution near the carbonyl groups on the quinones has the largest effect on the reduction potential of the molecule, with the expected trends for EDGs and EWGs. They also discover that substitution away from the carbonyl groups on the quinone leads to the greatest improvement in solubility.

Supercapacitors

The majority of the computational predictions on SCs have focused on modelling the charge distribution in the pores of HSACs, the interaction of different electrolytes on charged surfaces, and ion dynamics when under the influence of an external electric field. 192-197 Much less work has been performed on the design of organic materials for supercapacitors. This might be because the electronic structure required for pseudocapacitive behaviour is hard to predict and, quite frankly, seems to be poorly understood. As a qualitative observation, it seems as

though only highly conducting materials, or materials with broad, overlapping redox peaks, exhibit a pseudocapacitive profile. While this phenomenon has yet to be calculated in detail, to the best of our knowledge, there has been a few recent works that look at various aspects of organic SC materials.

Burkhardt and coworkers investigated a method to predict the redox potentials of small violene molecules using DFT. 198 The authors examine the applicability of each compound for energy storage based on the predicted redox potential and the molecular weight of the redox unit to give an idea of the expected energy density. The authors found that the heteroatom in the ring has a predictable shift in redox potential following the trend of sulfur > oxygen > nitrogen and that the oxidation potential can be shifted higher when the aromatic system decreases in size, or if additional nitrogen heteroatoms are added to the ring. They also found predictable shifts in redox potential for EDGs. The authors note that the usefulness of these compounds will rely on the ability to attach them to a conjugated polymer backbone to afford additional capacitance and high conductivity.

Our group has also provided some insight into the design of conjugated donor-acceptor polymers for SCs. 177 The delocalization of charges on a conjugated polymer backbone is important to determine the conductivity and electrochemical characteristics of the material (i.e. battery or SC-like behaviour). We have quantified the extent of delocalization of charges on a donoracceptor polymer by the bond length change calculated by DFT when a positive or negative charge is placed on the backbone. We have found that in the case of donor-acceptor polymers, the extent of delocalization is not as great as that of a homopolymer such as poly(3,4-diethoxythiophene) (Fig. 31). This suggests that

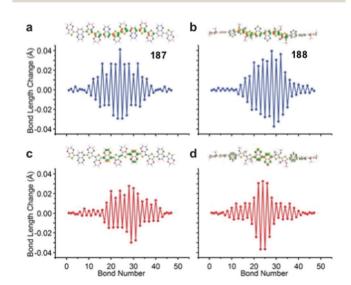


Fig. 31 Change in bond length along the conjugated backbone from neutral to +1 (blue) and neutral to -1 (red) doublet states for 187, and 188. The orbital diagram of the highest occupied molecular orbital and lowest unoccupied molecular orbital of the neutral polymer is above the plot neutral minus +1 and neutral minus -1 plot respectively. (Reproduced from ref. 158, reprinted with permission, copyright 2014, American Chemical Society)

the conductivity and electrochemical characteristics, such as oxidation/reduction profile and stability, are not as favourable as for a homopolymer. This work was also corroborated with experimental work on donor-acceptor conjugated polymers. We have also performed similar calculations on block-copolymers of donor and acceptor moieties and found that these polymers should have a great extent of charge delocalization. These polymers are prime candidates for future work in the area of conjugated polymer SCs.

7. Summary and outlook

In this review, we have shown that organic materials are promising candidates for low cost and high performance electrodes for all EESSs (Fig. 32). The use of organic electrodes for solid electrode batteries is, by far, the most studied. This is due to the large market share that solid electrode batteries have, in particular lithium-ion batteries. Organic electrodes are important for solid electrode batteries because they can decrease the cost of the device, allow flexibility, and can also open up opportunities for the use of multivalent ions without the problems typically associated with inorganic compounds. Several issues still exist that need to be addressed before organic electrodes can become commercially viable, such as a low cycling stability, low voltage, and low capacity. Strategies have been proposed to address these problems with varying success. The functionalization of small molecules with ionic groups, the incorporation of the redox functionalities into polymers and organic frameworks, and the adsorption of molecules onto highly conjugated, graphitic-like surfaces are all promising ways to improve the cycling stability of redox-active organic molecules

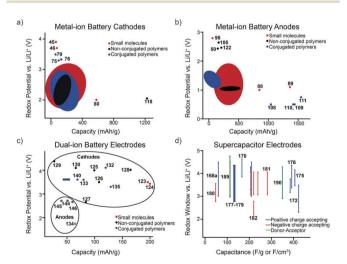


Fig. 32 Voltage versus amount of charge stored plots of the various materials reviewed for metal-ion battery (a) cathodes and (b) anodes, (c) dual-ion battery electrodes, and (d) supercapacitor electrodes. The numbers in the plots represent the compound numbers for the data. (a and b) The compound numbers for the plots are displayed for compounds that do not lie in the range typically found for materials of the same class. For (c), anode and cathode materials are enclosed within an area defined by an oval. For (d), the lines represent the redox potential window where the electrode material is electrochemically active

and have even shown to improve other performance metrics such as rate capability. Structural modification of organic molecules with EWGs or EDGs, or by the substitution of carbon with more electronegative atoms, can provide for an efficient way to tune the redox potential. Additionally, the use of biologicallyderived and industrially abundant materials lends itself to the design of low cost materials for solid electrode batteries and RFBs. This is expected to be an increasingly popular strategy for both academia and industry in order to fabricate sustainable and inexpensive energy storage devices. Investigating structures that possess a high charge: mass ratio is a strategy to overcome capacity issues, however, the discovery of unexpected chargeaccepting mechanisms is important for the design of high capacity materials. With a combination of these strategies, voltages comparable to traditional lithium-ion batteries (~ 3.6 V), and even higher for dual-ion batteries, stabilities exceeding thousands of cycles, and capacities above 300 mA h g⁻¹ can be realistically achieved. These metrics will require further investigation into both anode and cathode materials and also into electrolytes in order to achieve high voltages, capacities, and stabilities.

In the realm of RFBs, organic materials have shown great potential. These materials promise low cost, stable operation, high capacity, and high voltages due to their abundance, reversible electrochemistry, and versatility in structure. Here, the biggest issues are the device voltages, and the low solubility which leads to low capacities and cycling stabilities. Many of the same strategies used in solid electrode batteries can be used to address these issues. Functionalization with ionic groups or organic motifs can afford a greater solubility in the desired electrolyte and can also adjust the redox potentials. The design of high performance materials for RFBs can be greatly simplified by targeting the most promising candidates to synthesize and test by examining the predicted solubility of the compounds at all oxidation states by computational chemistry. The design of symmetric RFBs is a promising strategy to overcome crossover issues, however, this can pose challenges with both solubility and stability for all redox states involved. Additionally, one of the challenges lies in replacing the expensive Nafion separator. An effective strategy is to design soluble redox-active polymers that can be excluded from crossover by size, allowing Nafion to be replaced by an inexpensive dialysis membrane. There have also been developments in new low cost separators to replace Nafion. It is expected that RFBs using organic materials will play a large role in grid energy storage in the future.

Organic materials are also promising for SCs because they can be flexible, and have high capacitances due to their pseudocapacitive properties. The design of new SC materials should focus on improving capacitance through the incorporation of redox motifs into traditional EDLC and known pseudocapacitive polymers. There has been a significant amount of work on novel pseudocapacitive conjugated polymers. However, the design of these novel materials is difficult due to the lack of predictive methods for pseudocapacitive behaviour (compared to battery-like behaviour). For now, the main strategy is focused on using known pseudocapacitive polymers that can be derivatized, although a few novel polymers have been discovered that surprisingly

exhibit the necessary electrochemical behaviour for SCs. These discoveries have led to advances in designing pseudocapacitive materials that have larger operating voltages and higher capacities. We hope that going forward, predictive methods for pseudocapacitive behaviour will be developed to propel the design of new pseudocapacitive materials with high capacitance, stability, and voltages.

With the development of more accurate computational methods and the use of existing techniques, we expect that DFT will become a standard technique for designing materials and rationalizing behaviour. This is already becoming apparent in the literature, with a significant proportion of researchers using DFT to investigate energy storage materials. Innovation at the structural level is essential for the commercialization organic energy storage materials. With an interdisciplinary and collaborative effort, we believe that high performance and low cost organic EESSs are attainable in the foreseeable future.

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Abbreviations		
BC	Butylene carbonate	
$BMIMPF_6$	1-Butyl-3-methylimidazolium hexafluorophoshate	
CB	Carbon black	
CE	Coulombic efficiency	
CMC	Carboxyl methyl cellulose	
CNTs	Carbon nanotubes	
$C_{ m pc}$	Specific capacitance	
CPE	Composite polymer electrolyte	
$C_{ m sp}$	Specific capacity	
$C_{ m theor}$	Theoretical capacity	
$C_{ m v}$	Volumeric capacity	
DCM	Dichloromethane	
DEC	Diethyl carbonate	
DEGDME	Diethylene glycol dimethyl ether	
DFT	Density functional theory	
DFT-D	Dispersion-corrected DFT	
DMC	Dimethylcarbonate	
DME	Dimethoxyethane	
DOL	Dioxolane	
EC	Ethylene carbonate	
EDGs	Electron donating groups	

EE	Energy efficiency
EESS	Electrochemical energy storage system
EiPS	Ethyl isopropyl sulfone
EMC	Ethyl methyl carbonate
EMIC	1-Ethyl-3-methylimidazolium chloride
$EMIMBF_4$	1-Ethyl-3-methylimidazolium tetrafluoroborate
EWGs	Electron withdrawing groups

Electric double layer capacitors

F	Faradys's constant
Fc	Ferrocene

FEC Fluoroethylene carbonate **FWNT** Few-walled carbon nanotubes

G Guaiacvl

EDLC

Fc

GNP Graphene nanoplatelet

	Chem Soc Rev
GO	Graphene oxide
Н	Hydroxyphenyl
HSAC	High surface area carbon
iMOF	Insertion metal-organic framework
LiTFSI	Lithium bis(trifluoromethane)sulfonimide
M	Molecular weight of the compound in g mol ⁻¹
MWCNT	Multiwall carbon nanotubes
NaFSI	Sodium trifluoromethanesulfonimide
NaTFSI	Sodium bis(trifluoromethane)sulfonimide
NDIs	Naphthalene diimides
P3HT	Poly(3-hexylthiophene)
PC	Propylene carbonate
PDI	Perylene diimide
PEDOT:PSS	Poly(3,4-ethylenedioxythiophene):
	poly(styrenesulfonate)
PEO	Poly(ethylene oxide)
PMA	Poly(methacrylate)
P_{\max}	Maximum power
PMMA	Poly(methyl methacrylate)
PP13 TFSA	N-Methyl-N-propylpiperidinium
	bis(trifluoromethanesulfonyl)amide
PTFE	Poly(tetrafluoroethylene)
PVA	Poly(vinyl alcohol)
PVdF	Poly(vinylidenefluoride)
PVdF-co-HFP	Poly(vinylidene fluoride-co-hexafluoropropylene)
RFBs	Redox flow batteries
$R_{\rm s}$	Equivalent series resistance in ohms
S	Syringyl
SBR	Styrene-butadiene rubber
SCE	Saturated calomel electrode
SCs	Supercapacitors
SEI	Solid electrolyte interface
SHE	Standard hydrogen electrode
SOC	State-of-charge
SWCNTs	Single-walled carbon nanotubes
$TBAClO_4$	Tetrabutyl ammonium perchlorate
TBAOH	Tetrabutyl ammonium hydroxide
$TBASbF_6$	Tetrabutyl ammonium hexafluoroantimonate
$TBAPF_6$	Tetrabutyl ammonium hexafluorophosphate
TEATFSI	$Tetraethyl\ ammonium\ bis (trifluoromethyl sulfonyl)-$
	ii.d.

imide

TEABF₄ Tetraethyl ammonium tetrafluoroborate Tetraethylene glycol dimethyl ether **TEGDME** TEMPO 2,2,6,6-Tetramethylpiperdinyloxyl **TFSI** Trifluoromethane sulfonyl-amide Voltage of the SC in volts

VC Vinylene carbonate VE Voltage efficiency

VGCF Vapor-grown carbon fibers

 $V_{\rm i}$ Initial voltage of the device in volts

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