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Engineering of a kinetically driven phase of phenoxazine by surface crystallisation†

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The appearance of different polymorphs at surfaces is a well-known phenomenon for organic molecules. Here the phenoxazine molecule, a small molecule with a rather rigid conformation whose bulk crystal structure (form 1) could be solved recently, is studied. The molecule was crystallized on silicon oxide surfaces from solution by drop casting and spin coating using five different solvents. Besides the concentration ranging from 0.8 g l⁻¹ to 50 g l⁻¹, the evaporation rate of the solvent was also controlled. By this process a new polymorph (form 2) was found which preferably forms at high solvent evaporation rates (e.g. by spin coating). The crystal structure was solved by combining grazing incidence X-ray diffraction with theoretical methods of packing determination based on molecular dynamics and density functional theory. Severe disorder is found within the structure of the new polymorph, similar to those known for form 1. Comparing the phases of phenoxazine with the results of the surface crystallization studies here reveals that the new phase is a kinetically driven phase of metastable character. This work shows that surface crystallization is a valuable tool to search for new polymorphs of organic molecules and to characterise them in terms of their kinetic appearance and thermodynamic stability.

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Introduction

Polymorphism describes the ability of molecules to crystallize in various crystal forms. Those forms can differ in molecular conformation as well as in the packing of the molecules within the crystal structure. Variation of the polymorph phase usually impacts fundamental properties including mass density, melting temperature, mechanical and chemical stability, and mechanical or optical properties.^{1,2} In particular, for the applications of polymorph selection in pharmaceuticals, solubility and dissolution behaviours further

alter the bioavailability, *i.e.*, the amount of active material in the body, and thus the therapeutic performance.^{3,4}

Polymorphism often appears in organic compounds because of weak intermolecular van der Waals interactions. Often the enthalpy difference between polymorphs lies in a range of 1 to 10 kJ mol⁻¹ compared with the thermal energy of 2.5 kJ mol⁻¹ at a temperature of 298 K.^{5,6} Polymorphs often differ by the space group of the crystal structure and by the molecular conformation that molecules adopt in crystals. Although crystal structure prediction is a well-established technique,^{7,8} the experimental access to specific polymorphs can be difficult. The crystallization process is dominated by kinetic effects which influence not only the formation of the initial crystal nuclei but also the subsequent crystal growth process.

There are many ways to tune the crystallization kinetics during solidification from solution. It was shown that organic molecules could crystallize in new and unknown polymorphs when thin film preparation technologies are used, since the crystallization kinetics can be varied on a large scale by thin film deposition techniques.⁹ Methods like drop casting, spin coating, dip coating or blade coating are used to deposit organic materials onto solid substrates.^{10–13} The evaporation rate of the solvent determines the characteristic relaxation times for conformational changes and molecular rearrangement so that the induction time can be strongly

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varied. The reasons for the polymorph selection within thin films are manifold. First, thin film deposition onto a solid surface is related to the phenomenon of heterogeneous nucleation.^{14–16} In such cases, the nucleation barrier is lower compared to bulk solution nucleation, resulting in favoured nucleation on surfaces.^{17–19} Second, the presence of a surface during the crystallization process decreases the system entropy at the interface, increasing the probability of the molecules to form crystal nuclei.²⁰ As a consequence, specific polymorphs are exclusively generated in thin films. Besides the polymorph selection, hosting crystals at surfaces can protect less stable forms from transitioning towards a thermodynamically more stable polymorph.²¹

The compound of interest in this study is the small molecule phenoxazine used in pharmaceuticals and organic electronics.^{22,23} Often, phenoxazine works as a parent molecule found in different biological organisms.²² Due to the widespread applications like antioxidants, antivirals, antibiotics, anticancer drugs and many more, phenoxazine and its derivatives are important compounds in medicine and as lead compounds in pharmaceutical research.^{24–29}

In this work we show how the preparation of thin films can be used to form different polymorphs of phenoxazine. One form of phenoxazine is accessible in bulk crystals (form 1) and another form appears only in thin films at surfaces of silicon oxide (form 2). We investigate the differences in molecular packing of the crystal structure of the two forms and discuss the kinetic contribution to the selection of each.

Methods

Phenoxazine was purchased from Aldrich at a purity of 97%. Various solutions were prepared in spectroscopy grade chlorobenzene, toluene, cyclohexane, ethanol and tetrahydrofuran at a concentration of 5 g l⁻¹. The solutions were stirred prior to deposition. In addition, phenoxazine solutions in tetrahydrofuran were prepared in concentrations ranging from 0.78 g l⁻¹ to 50 g l⁻¹. Drop casting and spin coating were performed on atomically flat silicon wafers (Sievert Wafers, Germany) hosting a thin native grown silicon oxide layer of about 2 nm checked by X-ray reflectivity. Prior to usage, the substrates were sonicated subsequently for 10 minutes in an acetone bath and in ethanol. The substrates were dried in a nitrogen stream and exposed to UV-ozone for 20 min. A final rinsing with distilled water and acetone was followed by drying in a nitrogen stream. The surface energies of the clean wafers were determined by the method of Owens and Wendt,³⁰ obtaining 49 mN m⁻¹ with a polar part of 24 mN m⁻¹ and a dispersive part of 25 mN m⁻¹.

Drop casting was performed by depositing 90 μL or 50 μL solution onto 2 cm × 2 cm or 1 cm × 1 cm substrate pieces, respectively. The evaporation rate was varied by leaving the samples either uncovered in the fume hood or covered by one or two Petri dishes (diameter of 7 cm and 10 cm). The coverage reduces the evaporation rate from a few minutes (no cover) to about 20 minutes (one cover) up to one hour

(two covers). The crystallization process was even extended up to several hours by sealing the crystallization environment using PARAFILM M. Spin coating was performed using a standard device; various spin velocities for different samples from 500 rpm to 4000 rpm were applied for 60 seconds. Dropping 90 μL solution and substrate spinning ended in homogenous flat films, but with differences in the appearance at the edges, typically for solutions not running off the substrate. Therefore, the material at the edges was removed prior to X-ray diffraction studies by using a cotton stick to investigate only relevant surface areas at the center of the substrate.

Optical microphotographs were taken using a NIKON Eclipse E200 microscope facilitating a reflection mode and crossed polarizers.

Specular X-ray diffraction experiments were performed using either an Emyrean system (PANalytical, the Netherlands) or an Ultima IV system (Rigaku Corporation, Japan). In both cases, sealed copper tubes were used in combination with parallel beam mirrors, beam masks and suitable detectors, a PixCel3D for the Emyrean system and a scintillation counter for Ultima IV. The scans were performed by $\theta/2\theta$ scans providing information only along the surface normal. The angular scans are presented in the wave vector notation which is calculated from the specular scans *via* $q = 4\pi/\sin(\theta)$.

Grazing incidence X-ray diffraction (GIXD) experiments were performed at the beamlines XRD1 and SAXS both located at the synchrotron Elettra (Trieste, Italy). The incident wavelengths for these experiments were either 0.140 nm (XRD1) or 0.154 nm (SAXS). At both beamlines, Pilatus detectors collected the scattered intensities. Calibration was performed using LaB₆ standards. Data processing was performed using the software GIDVis and are represented in wave vector notation which simplifies comparison of all X-ray diffraction from the various setups.³¹

The crystal structure of the thin film form is not accessible using standard crystal structure solution methods. The determination of molecular packing from a thin film requires a combination of the experimental GIXD and specular X-ray data with theoretical packing considerations. In a first step, indexation of the GIXD pattern reveals the lattice constants of the crystallographic unit cell by applying a self-developed strategy.^{32,33} The obtained unit cell was then used as the initial parameter for the molecular packing simulation using molecular dynamics (MD) based on the LAMMPS software package,³⁴ the CHARMM general force field version 3.0.1,³⁵ and the Dreiding generic force field.³⁶ For each simulation run, two randomly oriented phenoxazine molecules were placed into an expanded volume of the found crystallographic unit cell. This procedure was repeated to generate several hundred trial structures. During a simulation run of a total runtime of 80 ps with 1 fs time steps, the dynamics are calculated while continuously shrinking to the experimentally determined unit cell size. The calculated structures are then filtered based on their



final energies and clustered based on their similarity in packing. For each calculated structure, the squared structure factors $|F_{hkl}|^2$ of individual diffraction peaks are calculated and compared to the experimentally determined ones from the GIXD investigations to identify the most likely packing. The structure factor F_{hkl} for a unit cell is calculated by:

$$F_{hkl} = \sum_{j=1}^N f_j(\mathbf{q}_{hkl}) \exp(2\pi i(hx_j + ky_j + lz_j)) \quad (1)$$

where f_j is the atomic form factor for a specific element j ; \mathbf{q}_{hkl} is a specific length of scattering vector of the Bragg peak with Miller indices h, k, l ; and x_j, y_j , and z_j are the fractional coordinates of atom j . To compare the squared structure factors with the measured intensities, certain correction factors, like Lorentz factor, polarization factor, solid angle correction and pixel distance correction have been applied to the GIXD maps.³¹

Density functional theory (DFT) as implemented in the FHI-aims code package (version 190906) is used for optimizing the geometric structure of the MD results.³⁷ For this calculation the PBE functional³⁸ was employed using a $4 \times 4 \times 4$ k -point grid for sampling reciprocal space, and the Tkatchenko–Scheffler correction scheme³⁹ for treating van der Waals interactions. Regarding the basis set, tight default settings for all included atomic species were used. Starting from the MD results, all atomic positions were allowed to relax until the largest force component on any atom was smaller than $0.01 \text{ eV } \text{\AA}^{-1}$. During this relaxation the unit cell parameters are held constant.

The Hirshfeld surface is calculated using the software CrystalExplorer 17.5.⁴⁰ The contact distance (d_{norm}) is based on d_e (the distance from the point on the Hirshfeld surface to the nearest nucleus external to the surface) and d_i (the distance from the point on the surface to the nearest nucleus internal to the surface), normalizing by van der Waals radii for the particular atoms involved in close contact to the surface:

$$d_{\text{norm}} = \frac{(d_i - r_i^{\text{vdw}})}{r_i^{\text{vdw}}} + \frac{(d_e - r_e^{\text{vdw}})}{r_e^{\text{vdw}}} \quad (2)$$

where r_i^{vdw} and r_e^{vdw} are the van der Waals radii of the atoms. d_{norm} is marked by a surface with a red–white–blue coloured graph reflecting the distance shorter than, equal to and longer than the van der Waals distance, respectively. A 2D fingerprint plot visually reveals the contribution from different intermolecular contacts with the frequency of each combination of d_e and d_i over the molecular surface using different increasing colours from blue to green to red.

Results

Thin film investigations

The impact of solvent choice and evaporation rate on the thin film formation and polymorph selection is tested by drop casting using different amounts of enclosures. Fast

evaporation results when a drop of solution is placed on the substrate surface and left uncovered until full evaporation. The evaporation rate considerably reduces when the sample is enclosed by covering with one or two Petri dishes.

The thin film samples were first investigated by specular X-ray diffraction to identify the appearance of polymorph phases and their preferred crystal orientations. Fig. 1 reveals the results from solutions of four different solvents. We compared the peaks with the expected peak positions of the known crystal structure of phenoxazine.⁴¹ This phase is denoted as form 1 or simply as bulk phase. This comparison reveals that the peak at 6.79 nm^{-1} corresponds to the (100) peak (100-form 1) and the peak at 13.56 nm^{-1} is the second-order reflection (200-form 1). In the case of cyclohexane (Fig. 1c), the peak at 15.11 nm^{-1} could also be assigned to the bulk phase of phenoxazine; it represents the (10–2) peak (10–2-form 1). The observation of exclusively (100) (and 200) peaks for most of the samples reveals that there is a strongly preferred orientation of the crystals relative to the substrate surface, *i.e.* the (100). For the cyclohexane sample another orientation also occurs. Further inspection of the patterns shows that the peaks located at 6.36 nm^{-1} and 12.81 nm^{-1} cannot be explained by the bulk phase and must result from another, yet unknown, polymorph (form 2). Calculating the d -spacing reveals that these peaks arise from one net plane distance and represent diffraction peaks of different order. As will be defined below, these peaks are indexed as (001) (001-form 2) and (002) (002-form 2). As there exist only peaks for one net-plane orientation, this means that the phenoxazine crystals in this phase are likely highly textured; the crystals are oriented with their (001) planes relative to the substrate surface, which is confirmed with the GIXD results later on.

Starting with samples without covers (black curves) reveals form 1 only in the case of cyclohexane (Fig. 1c). In the case of slower evaporation rate, both phases are found in films prepared from chlorobenzene and toluene (Fig. 1a and b, 2× covered), but the diffraction peaks of form 1 are significantly more intense. At elevated evaporation rates (Fig. 1a and b, 1× covered and uncovered) form 2 becomes dominant. From this observation it follows that using a low evaporation rate results in high amounts of form 1 crystals with respect to form 2. The higher intensities of form 2 peaks compared to that of form 1 might allow us at first glance to conclude the presence of a higher amount of the second form (form 2) compared to the bulk phase (form 1). But one needs to keep in mind that crystal extension⁴² or defects as well as differences in the structure factor are not taken into account here.

In the case of cyclohexane as solvent at low evaporation rate (Fig. 1c, 2× covered, sealing) the pure form 1 was obtained, but at high evaporation rate (Fig. 1c, 1× covered, uncovered) form 2 peaks are observed with small intensities, marked by red arrows. Preparing films from ethanol ended in the formation of mainly form 2 (Fig. 1d). Here, form 1 can merely be seen in the top pattern (grey arrow), which corresponds to the sealed sample.



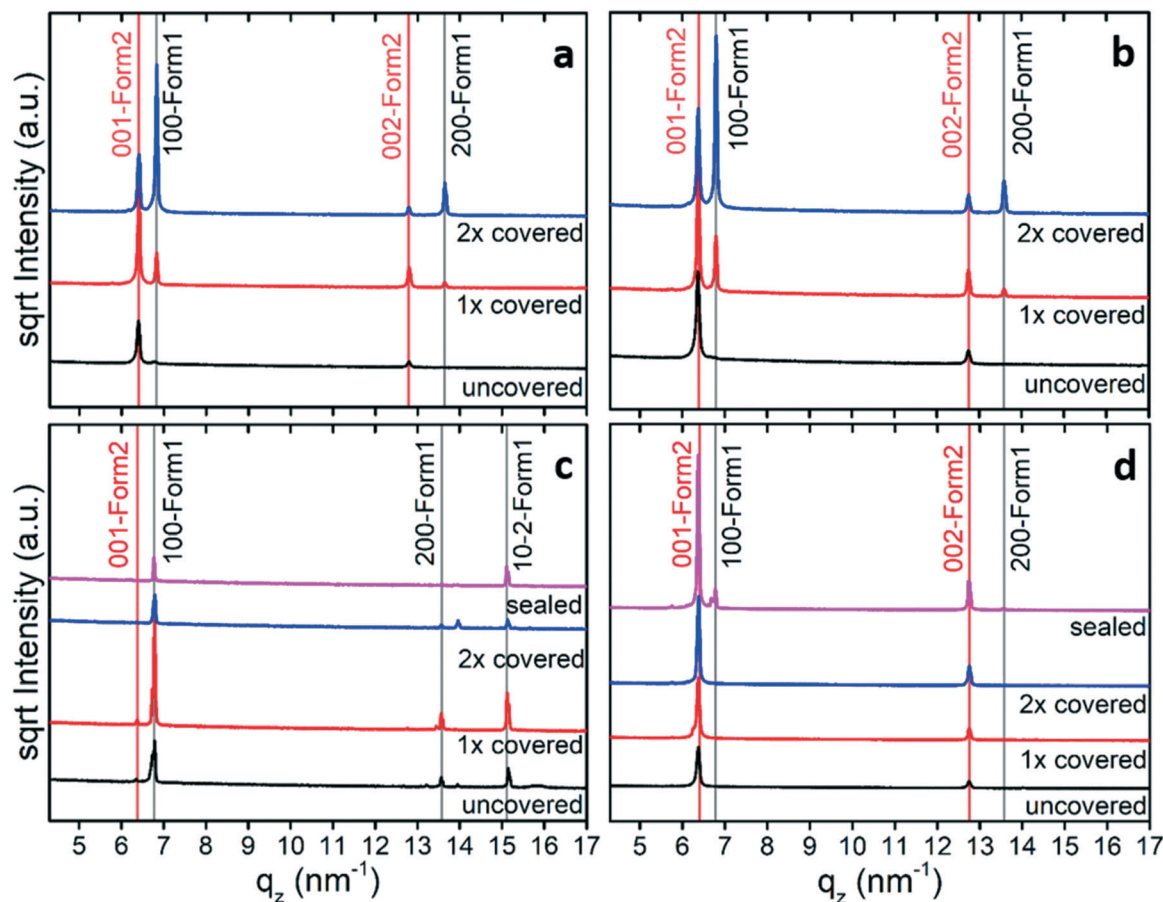


Fig. 1 Specular X-ray diffraction pattern for phenoxazine crystallized on a silicon oxide surface. The deposition here was performed by dropping 5 g l⁻¹ (a) chlorobenzene, (b) toluene, (c) cyclohexane and (d) ethanol solution, respectively. The evaporation rate variation results by sample covered by either no (black), one (red) or two Petri dishes (blue). Sealed covers are shown in pink. The curves are shifted for clarity.

The results depicted in Fig. 1 reveal that variation of the evaporation rate clearly influences the polymorphic phase formed at the substrate surface: slow evaporation rates induce crystallization towards form 1, while high evaporation rates shifts the tendency of crystallization towards form 2.

In the next step, the crystallization of phenoxazine from tetrahydrofuran solutions was investigated in detail. Drop casting experiments were performed using solution concentrations from 50 g l⁻¹ down to 0.78 g l⁻¹. Both phases appeared at high concentrations and the influence of the evaporation rate is similar to that in the previous drop casting experiments in that the amount of form 1 increases (and the fraction of form 2 decreases) by reducing the evaporation rate (Fig. S1a†). However, form 2 is formed at relatively low concentrations and only a small fraction of form 1 is observed in the samples obtained from the 3.125 g l⁻¹ solution (Fig. 2a).

To increase the evaporation rate further, spin coating can be used. The specular X-ray diffraction patterns of such samples (10 g l⁻¹) reveal that only one peak series is present and this belongs to form 2 with a (001) orientation (Fig. 2b). Changes in the spin velocity slightly affect the peak intensities. This results from the fact that the layer become thinner as the spin speed increases.

Optical micrographs (Fig. 3) show the influence of the evaporation rates on the thin film morphology. Beginning at high concentrations with fast evaporation and no cover (Fig. 3a) reveals spherulites. By decreasing the evaporation rate of the solvent (Fig. 3b and c), plate-like crystals appeared which are connected to morphologies of form 1.⁴¹ Fig. 3d–f reveal the crystallization at low concentrations; the formation of extended dendrites is observed. Comparison with the corresponding X-ray diffraction pattern (Fig. 2a) confirms that form 2 at surfaces crystallizes in dendritic morphologies.

To gain further information about the crystal structure of form 2, grazing incidence X-ray diffraction experiments were performed. A spin-coated sample prepared from a 10 g l⁻¹ tetrahydrofuran solution was investigated; the result is shown in Fig. 4a. The reciprocal space map reveals several diffraction peaks all over the map. The information along the q_{xy} direction hosts information along the surface (in-plane), while that along q_z (at $q_{xy} = 0$) is the same information as the specular scan. The representation of the data is in logarithmic scale to identify peaks in a wide intensity range, and the dark blue areas result from blind regions of the detector. The isotropic nature of the substrate surface determines a 2D powder-like distribution of crystallites, *i.e.*, random in-plane order exists, while having a



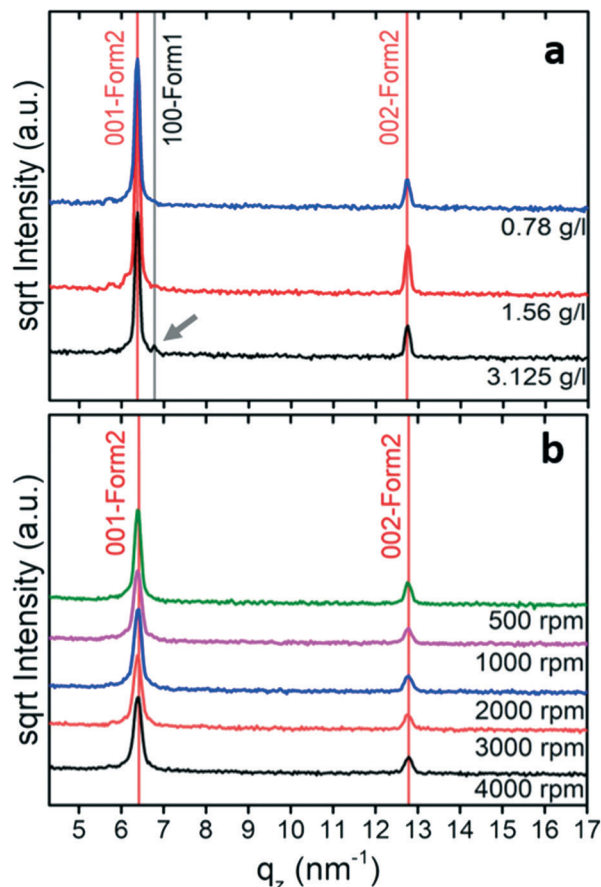


Fig. 2 Specular X-ray diffraction patterns of (a) drop-casted phenoxazine samples with various concentrations without a cover. (b) Spin-coated samples prepared from a 10 g l⁻¹ solution by applying different spin velocities. Tetrahydrofuran was used as the solvent. Curves are shifted for clarity.

single contact plane for all crystals.⁴³ In this presented zoomed space map, there are 13 visible diffraction peaks. An entire GIXD reciprocal space map is presented in the ESI† (Fig. S2), which provides information on overall 20 diffraction peaks of phenoxazine crystals in form 2. The strong peak at around $q_z = 12 \text{ nm}^{-1}$ and $q_{xy} = 16 \text{ nm}^{-1}$ is from the silicon substrate.

The defined peak positions show that the sample is highly textured, *i.e.* a defined crystallographic plane is formed parallel to the substrate surface. Please note that the Bragg peaks appear within arcs, which result from some mosaicity of the phenoxazine crystals and appear more dominant due to the logarithmic scale. However, the centers of the arcs have a sharp character with a considerably higher intensity. The low mosaicity of the GIXD experiments are in good agreement with the results of specular X-ray diffraction, where the observed diffraction peaks are assigned to (001) and its higher-order reflections (Fig. 2b).

Crystal structure solution of form 2

Although a standard procedure does not exist for the solution of a crystal structure from a thin film, several examples are

known from the literature.^{44–47} A combination of GIXD experiments with theoretical modelling is used. In a first step the crystallographic unit cell is determined by indexing of the observed diffraction peaks, taking into account for each peak two components of the scattering vector (q_{xy} , q_z). This indexing provides a triclinic unit cell with $a = 5.88 \text{ Å}$, $b = 7.98 \text{ Å}$, $c = 10.6 \text{ Å}$, $\alpha = 109.1^\circ$, $\beta = 98.48^\circ$ and $\gamma = 93.59^\circ$ (Table 1). Each peak in the reciprocal space map could be explained by using this unit cell. The calculated peak positions are plotted in Fig. 4b by red crosses. It is worth noting that this indexing also explains all peaks in the specular X-ray diffraction scans of the spin-coated samples and the form 2 peaks of the drop-casted samples in Fig. 1. With this crystal setting the contact plane of the crystals at the silicon oxide surface is defined as the (001), or in other words, the phenoxazine crystals of form 2 possess a (001) texture.

The unit cell gives information only on the available volume for the molecules in the crystal, but details about molecular packing are inaccessible. Here, molecular dynamics was used for molecular packing considerations; two phenoxazine molecules are placed into an expanded unit cell with subsequent shrinking of the unit cell size and energy optimization. A number of trials result in packings of reasonable low energy solutions which are compared with the experimental results on the basis of calculated structure factors of the individual peaks. The first series of calculations shows a good agreement between the experimentally observed intensities and the theoretical calculated ones. This first result showed that the molecular packing of phenoxazine molecules was found with reasonable accuracy.

A more detailed comparison reveals that there are some deviations of the calculation from the experimental results. The reasons for the differences can be caused by several features. First, there is no consideration for the statistical disorder of the oxygen/nitrogen as present in the bulk single crystal.⁴¹ Second, on inspection of the molecular packing, the low energy packing motifs found in the MD simulation always show a slight bending along the molecule's long axis which does not converge to a specific value, even during longer simulation runs. The angle is in the range of 9.5° , measured between the phenyl rings on each side of the O/N atoms (Fig. S3†). Such a bending is absent in the single-crystal solution.⁴¹ As the parametrization of the molecule in CHARMM-FF includes this bending, *i.e.* might be an inherent problem of the force field chosen, further optimization of the structure is employed *via* DFT calculations. Here the MD-optimized structure is taken as a starting geometry and all atomic positions are relaxed until the largest force component on any of the atoms is smaller than 0.01 eV Å^{-1} . The resulting structure shows very little change in the packing motif, but the bending along the molecule's axis reduces significantly to 0.6° . The comparison to the experimental peak intensities with these DFT results shows some improvements in the resulting structure factors compared to those calculated from the initial MD simulation.





Fig. 3 Optical micrographs of samples obtained by drop casting using 50 g l⁻¹ solution from tetrahydrofuran without a cover (a), with one cover (b) and two covers (c). Morphologies of samples prepared from tetrahydrofuran solutions using no cover but various concentrations of (d) 0.78 g l⁻¹, (e) 1.56 g l⁻¹ and (f) 3.125 g l⁻¹. For all images, the scale bar indicates 500 μm.

A further, more detailed comparison is shown in the ESI† (Fig. S4).

To get rid of the molecular bending and thus obtain a more accurate solution, a new final MD simulation is implemented. This conformation of unbent molecules appears likewise in the single-crystal solution and makes the new approach plausible. As the bending is present in the used force field and the resulting minimized structures are showing an oscillating bending angle, the atoms are moved to their average positions after several runs. This average position coincides very nicely with the DFT-optimized phase as the bending is greatly reduced. The averaged structure is then minimized with the generic Dreiding-FF36 without any dynamics, resulting in straight molecules in their packing motif from the longer MD run. The occupational disorder is added to the atoms manually by mirroring the O/N atoms along the molecule's long axis and giving them an occupation factor of 0.5. The resulting structure is then checked with the software package Platon.⁴⁸ Using the ADDSYM function, a missing *Pi* symmetry is detected and the structure is modified accordingly, incorporating the inversion center and reducing the asymmetric unit of the system in agreement with the new symmetry, resulting in the final presented structure. The CIF file of the final crystal structure is available in the ESI†.

Fig. 4b reveals the calculated structure factors of our crystal structure solution depicted as red circles. The comparison with the square of the absolute value of the

structure factors (F_{hkl}^2) shows a reliable agreement with the experimental results. Thus, an acceptable crystal structure was found.

Discussion

Phenoxazine is an organic rod-like molecule which behaves in many aspects like rod-like conjugated molecules: the molecule crystallizes in a herringbone-motif structure⁴⁹ and polymorphism is observed when crystallized at silicon oxide surfaces,^{50,51} but the herringbone arrangement of the molecules is preserved for the different phases.^{52,53} We will elucidate the crystallization properties of phenoxazine in two aspects. First, the two crystallographic phases are discussed in relation to each other, and second, the crystallization at substrate surfaces and the thin-film formation are discussed.

Polymorphism of phenoxazine

Quite unexpected is that the first crystal structure solution of phenoxazine was obtained recently,⁴¹ although the molecule is rather small and the tendency of crystallization is high. This might be related to the disorder within the molecular packing: the herringbone pattern forms by partially reversed molecules with an occupation of 50%. Surprisingly, no contribution from hydrogen bonds between the oxygen atom and the nitrogen-hydrogen group is found. This phase is denoted as form 1 or bulk phase. The new phase of





Fig. 4 (a) Grazing incidence X-ray diffraction of a spin-coated 10 g l^{-1} thin film taken at an incidence angle of 2.0° and (b) calculated diffraction peaks of form 2. The red crosses give the position of the diffraction peaks with the corresponding Laue indices and the area of the red circles corresponds to the square of the absolute value of the structure factors. The arrow in (a) indicates the (111) diffraction peak of the silicon substrate.

Table 1 Crystal structure information of both phenoxazine polymorphs

	Form 2	Form 1	Form 1
Formula	Thin film	Powder ⁴¹	Single crystal ⁴¹
	$\text{C}_{12}\text{H}_9\text{NO}$	$\text{C}_{12}\text{H}_9\text{NO}$	$\text{C}_{12}\text{H}_9\text{NO}$
Molar mass [g mol^{-1}]	183.21	183.21	183.21
Temperature [K]	293	293	100
Crystal system	Triclinic	Monoclinic	Monoclinic
Space group	$P\bar{1}$		$P2_1/c$
a [Å]	5.88(2)	9.51	9.335(2)
b [Å]	7.98(2)	5.805	5.768(1)
c [Å]	10.60(2)	8.522	8.261(2)
α [°]	109.01(12)	90	90
β [°]	98.48(12)	103.8	103.17(3)
γ [°]	93.59(21)	90	90
V [Å ³]	461.8	457.1	433.15
Z	2	2	2
ρ [g cm^{-3}]	1.324	1.331	1.405
Packing motif	Herringbone		Herringbone
Crystal shape	Dendrites	Plates	Plates

phenoxazine (noted as form 2) is presented within this work; it was found within thin films.

Table 2 Geometric parameters of the two polymorphs of phenoxazine

	Form 1	Form 2
	Single crystal	Thin film
h [Å]	8.706	9.623
$\chi(1)$ [°]	23.9	20.7
$\chi(2)$ [°]	23.9	6.0
δ [°]	16	6
θ [°]	129.5	124.4

The basic crystallographic parameters of both polymorphs are given in Table 1. The space group differs between the two phases: form 1 arises within the monoclinic space group $P2_1/c$, while the triclinic space group $P\bar{1}$ is found for form 2. In both cases, the lattice constants are comparable and there are two molecules within the unit cell ($Z = 2$). The bulk phase shows a slightly larger mass density, which suggests, according to the mass density rule,⁵⁴ that the bulk phase is the thermodynamically stable phase. Both phases have the tendency to form rather thin flat crystals, with plate-like morphology for form 1 (ref. 41) (Fig. 3c) and dendrites for form 2 (Fig. 3d and e).

For both structures, the molecules arrange in a herringbone pattern with partially disordered molecules. However, subtle differences are present within the herringbone arrangement which can be described by a set of specific angles and the thickness of a single herringbone layer.⁵⁵ These measurements are given for both structures in Table 2. Form 1 has a smaller thickness h (8.706 Å) of a single herringbone layer than that of form 2 (9.623 Å), which is a result of its larger tilt angles $\chi(1)$ and $\chi(2)$ of the long molecular axes relative to the herringbone plane. Since the long molecular axes of two neighbouring molecules are not absolutely parallel – they enclose a tilt angle δ relative to each other – two different angles $\chi(1)$ and $\chi(2)$ are given. The herringbone angle θ represents the tilt angle of the aromatic planes of the neighbouring molecules; for this angle only small differences are found.

In the next step we analyse the molecular interplay within the herringbone arrangement (Fig. 5). The molecules in form 1 are connected with their closest neighbours through C–H \cdots N, C–H \cdots O and C–H \cdots π short contacts to form a 2D network layer (marked in light green in Fig. 5a). The intermolecular interactions in form 2 differ from those in form 1, since two molecules in the asymmetric unit must be considered. Initially, molecules A of form 2 (denoted as form 2A) generate a chain through C–H \cdots π short contacts, and these chains intersect with the adjacent molecule B of form 2 (form 2B) through C–H \cdots N and C–H \cdots π to form the herringbone sheet (displayed as red sheets in Fig. 5b). Additionally, neighbouring 2D sheets construct a 3D framework throughout the whole lattice by interactions of adjoining benzene rings from different form 2B molecules (highlighted by blue molecules in Fig. 5b).

To further investigate quantitatively and visually these intermolecular interactions in both phases, Hirshfeld



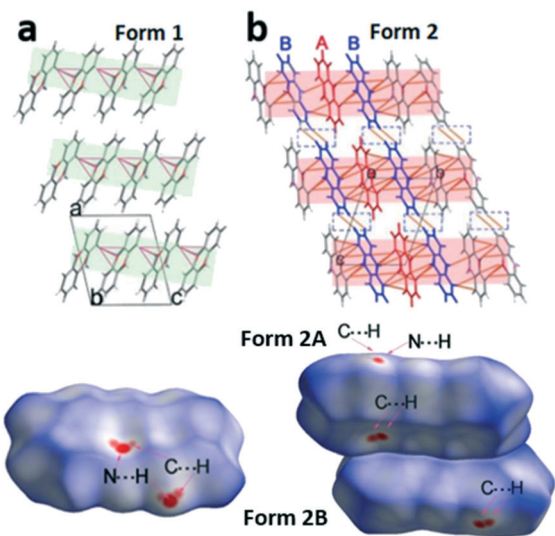


Fig. 5 The molecular packing diagram (top) and Hirshfeld surface with d_{norm} (bottom) for phenoxazine form 1 (a) and form 2 (b). Green and red sheets represent the plane of the herringbone layer, red and orange dotted lines indicate the intermolecular interactions, and molecules of form 2A and 2B are highlighted with red and blue colours. The intermolecular contacts are shorter than the sum of van der Waals radii $+0.1 \text{ \AA}$. Hirshfeld surface with d_{norm} over the range -0.1 to 1.5 (the colours white, blue and red on the surface represent the distance equal to, greater than and shorter than the van der Waals distance, respectively). The characteristic close contacts $\text{C}\cdots\text{H}$ and $\text{N}\cdots\text{H}$ are marked.

surfaces are plotted in Fig. 5 and 2D fingerprints^{56,57} are given in Fig. 6. The individual contributions to the total binding energy are given in Fig. 6d. As shown in Fig. 5a, the big vivid red spots on the surface of form 1 belong to the short contacts of N \cdots H, which are represented by two spikes in the 2D fingerprint plots (Fig. 6). The N \cdots H short contacts occupy a contribution of 4.9% (Fig. 6d) to the total binding energy in form 1, which is smaller than that of form 2A (6.6%) and form 2B (5.2%). The smaller and less conspicuous red areas associated with the close C \cdots H interaction

(representing C-H $\cdots\pi$ short contacts) apparently reflects a longer distance than that of N \cdots H contacts (Fig. 5a) in form 1; however, it is the dominant contact with an overwhelming contribution of 42.5% (Fig. 6d) to impact the bonding and to stabilize the interaction of the lattice. In the case of form 2, the C \cdots H contacts are shorter in form 2A and 2B (see the two adjacent red spots labelled C \cdots H in Fig. 5b) while longer (see the red area close to N \cdots H, marked with C \cdots H in Fig. 5b) than in form 1, exhibiting the denser and less conspicuous red regions on the surfaces, respectively.

It is noteworthy that, as shown in Fig. 6, the short distance of H \cdots H contacts (which appear where $d_e \approx d_i$ or shorter than the H-atom van der Waals radius of 1.20 Å) is slightly closer ($d_e + d_i < 2.4$ Å, Fig. 6c) in form 2B than that in form 1 ($d_e + d_i > 2.4$ Å, Fig. 6a), corresponding to the molecular interplay between form 2B molecules from the neighbouring layers (highlighted by blue molecules in Fig. 5b). However, these close contacts which are shorter than the sum of H-atom van der Waals radii are usually thought to be repulsive in nature and contribute repulsion to their energy.

Visual inspection of the 2D fingerprints of form 2A (Fig. 6b) and form 2B (Fig. 6c) obviously identifies that they essentially have different fingerprints and differ from that of form 1 (Fig. 6a); therefore, the two forms are definitely different polymorphs of phenoxazine. A considerably greater range of values in d_e and d_i in form 2B and form 2A was evidently shown than that in form 1, which implies that the structure of form 2 is less dense than that of form 1. This is confirmed by comparing the mass density values, where the density of form 1 (1.331 g cm^{-3}) is larger than that of form 2 (1.324 g cm^{-3}) (Table 1).

The structure determination of form 1 was based on the single-crystal X-ray diffraction data.⁴¹ The structure suggests that the position of the N atom was substituted with the O atom and *vice versa*; therefore, half of the total sites were occupied by N atoms and half by O atoms within the entire volume of the crystal. This manifests that two different orientations of phenoxazine molecules were in its solid forms, *i.e.* half of them are oriented in one way while the rest will take the opposite orientation.^{58–62} This kind of static disorder in the structure was formed during the process of synthesis or crystallization and was affected by the conditions of the experiments.^{61,63} In form 2, the results are limited and do not allow one to decide on this behaviour. However, as the molecular interactions show similarities to form 1, this discordant behaviour might take place in form 2, *i.e.* the phenoxazine molecule can be rotated by a certain probability around the long molecular axis.

Surface crystallization of phenoxazine

The crystallization of phenoxazine on atomically flat silicon oxide surfaces with defined surface energy can be tuned in terms of polymorphism. Drop casting under environmental conditions from cyclohexane solutions results in pure form 1

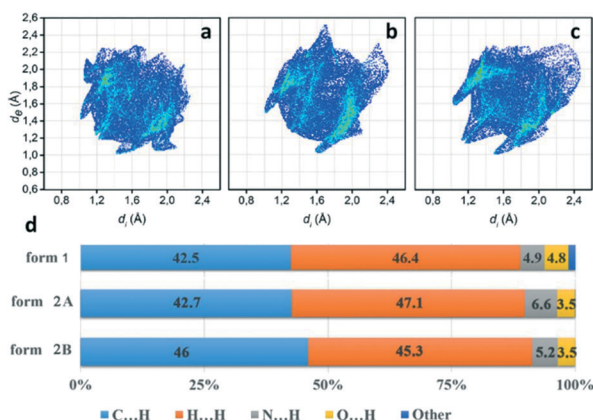


Fig. 6 2D fingerprint plots for phenoxazine in form 1 (a) and in form 2 for molecule A, form 2A (b) and for molecule B, form 2B (c). (d) The short contact contributions to the intermolecular interactions.

which is assigned to the bulk phase or thermodynamically stable phase. Changing the solvent to ethanol reveals the formation of crystals of pure form 2. In the case of all five different types of solvents, a reduction of the evaporation rate, *e.g.* by covering or sealing of the substrate, results in a larger fraction of form 1 crystals. Changing to another surface crystallization method like spin coating (a method with an even larger evaporation rate of the solvent) also results in form 2 crystallites. These observations reveal that the formation of form 2 crystallites is associated with crystallization kinetics: a reduced relaxation time of the molecules due to enhanced solvent evaporation results in form 2. Please note that the boiling temperature of the used solvents (varying from 339 K for tetrahydrofuran up to 404 K for chlorobenzene) have a minor influence on the type of polymorph formed. Obviously, the variation of the evaporation rate varies less due to the differences in the boiling point than the reduced evaporation due to covering or sealing.

An enhanced appearance of form 2 by increasing evaporation rates suggests that form 2 is a kinetic phase of phenoxazine, which is by definition of metastable character. This is in agreement with fundamental crystal structure considerations (discussed above) that form 1 is the thermodynamically stable phase.

In the next step, we analyse the influence of the substrate on the crystallization of phenoxazine. For both phases a strong preferred orientation of the crystallites is observed. Combining the crystallographic information of our X-ray diffraction studies (preferred orientation) with the molecular packing within the crystal structure allows determining the orientation of the molecules relative to the substrate surface. Fig. 7 depicts the arrangement of molecules in side view (top) as well as in top view (bottom). In the case of form 1 we find the (100) plane as the contact plane (parallel to the substrate surface) and in the case of form 2 we find the (001) plane as the contact plane (Fig. 7a and c). In both cases, the herringbone layer is arranged parallel to the substrate surface and the molecules are close to standing upright. An additional orientation of the molecules is found by crystallization from cyclohexane solutions, the (−102) preferred orientation of form 1 (Fig. 7b).



Fig. 7 Arrangement of the phenoxazine molecule described by (a) the (100) contact plane of the bulk form 1, (b) the (−102) contact plane of the bulk form 1 and (c) the (001) contact plane of the kinetically driven form 2. The figures on top correspond to the side view and the figures beneath correspond to the top view.

Crystallisation of molecular materials at surfaces can show a variety of effects starting from different types of preferred orientation as well as the appearance of polymorphism.^{64,65}

The formation of specific preferred orientations of crystallites relative to the substrate surface is frequently observed.⁶⁶ At the molecular level, it is explained in terms of a competition of molecule/molecule interaction *versus* molecule/surface interaction.⁶⁷ Dominant molecule/molecule interaction results in optimizing the aggregation of the molecules in terms of their strongest intermolecular interactions. Considering molecular assemblies of extended size, this can also be expressed in terms of surface energies. Low energy of the substrate surface results in the formation of a low-energy facet of the molecular crystals relative to the substrate surface. In fact, our surfaces show rather small surface energies of about 49 mN m^{−1}, while characteristic surface energies of herringbone-packed molecules (with a rod-like shape) are considerably larger.⁶⁸ The lowest surface energies are found for the herringbone layer arranged parallel to the substrate surface.⁶⁸

The appearance of new polymorphs due to surface crystallisation is also a well-known phenomenon.⁶⁹ Confinement to the substrate surface as well as variation of the crystallisation kinetics plays an important role.^{70–72} The question arises as to whether the found kinetic phase can be associated with a substrate-induced polymorph.⁴⁶ Such polymorphs are frequently found when molecules crystallise at substrate surfaces and are assigned to be metastable phases, different from the thermodynamically stable phase.²¹ The appearance of a substrate-induced phase is associated with confinement of the molecular packing to the substrate surface.^{73,74} This suggests that the formation of the crystal nuclei starts at the substrate surface.^{75,76} For the two present cases of phenoxazine, we observe a confinement of the molecular packing to the substrate surface only in the case of form 1 (Fig. 7a), while in the case of form 2 the terminal ends of the phenoxazine molecules are not arranged within one plane (Fig. 7c). This observation indicates that the molecular packing of form 2 is not induced by the substrate surface. However, the optical microscopy images suggest that the formation of form 2 crystallites is associated with a process related to the substrate surface, since dendritic structures are found (Fig. 3d–f).

Conclusion

Crystallisation at surfaces provides a veritable tool for finding new polymorphs of molecular crystals. We studied the crystallization of the phenoxazine molecule from solution using five different solvents by varying the concentration and deposition technique. The solvent influences the formation of polymorphs, *e.g.*, the recently characterized bulk phase (form 1) and an unknown polymorph (form 2) are found. A strong influence on polymorph formation is related to the evaporation rate of the solvent during the crystallization process. Enhanced evaporation rate induces or favors the



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